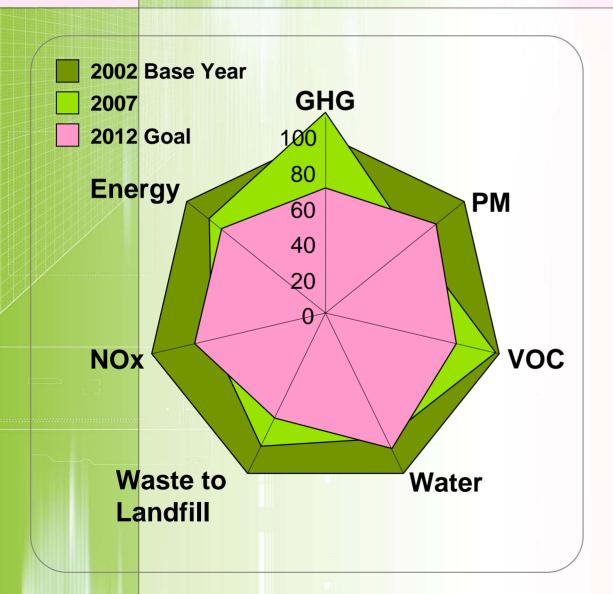




Greening our Operations: Our Commitment and our Progress



Intensity Goals
OC Global Goals
2002-2012
Energy -25%

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GHG -30%

PM -20%

VOC -25%

Water -15%

Landfill -35%

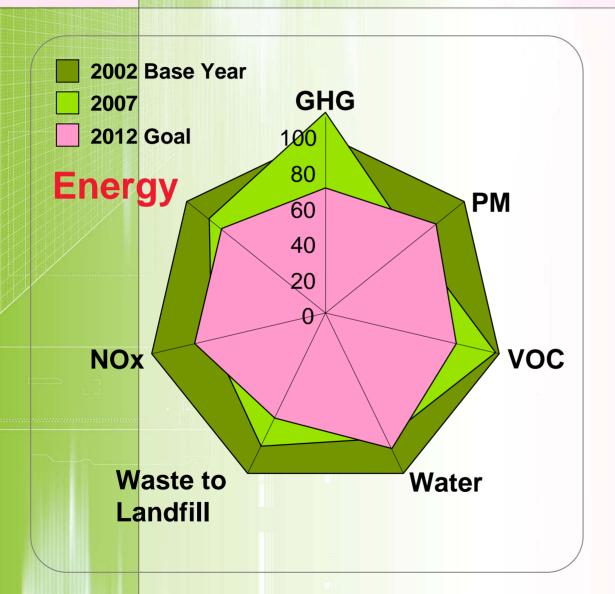
NOx -25%

OC US Goal 2006-2012

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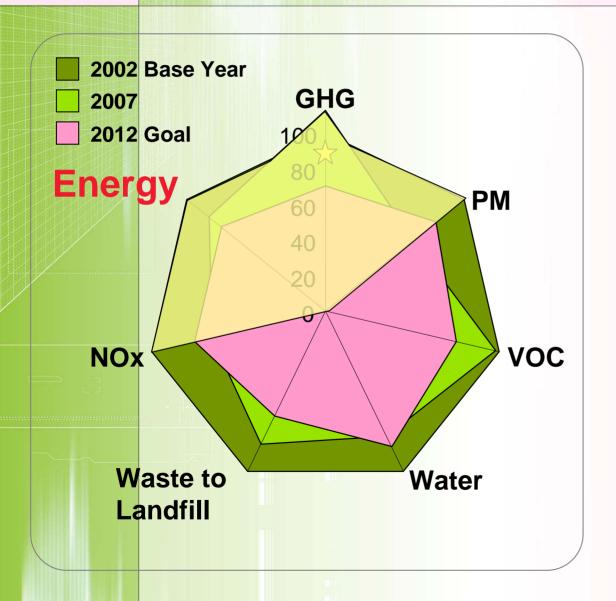
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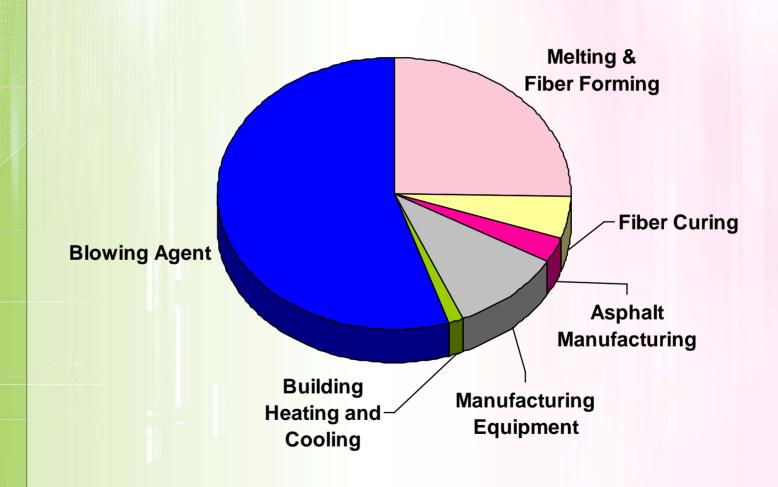
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Greenhouse Gas by Process





Driving Energy Efficiency

Proven/Low/No Cost Solutions



Other examples include Relamping projects **Efficient Motors for Fans, Blowers, etc Employee Engagement**



Driving Energy Efficiency

INNOVATIONS FOR LIVING™ Proven/Low/No Cost Solutions Proprietary Technology



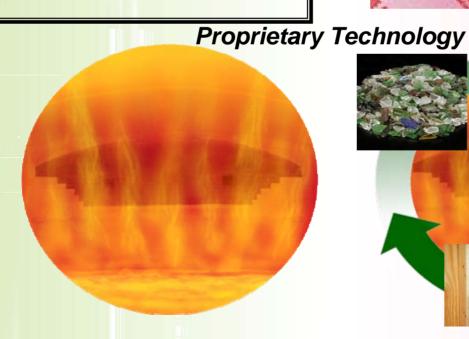
Driving Energy Efficiency

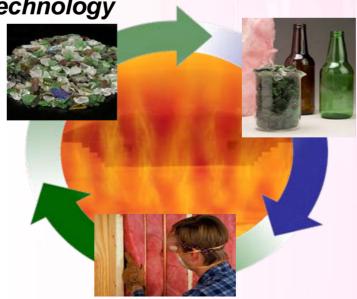
Proven/Low/No Cost Solutions

Emerging Technologies



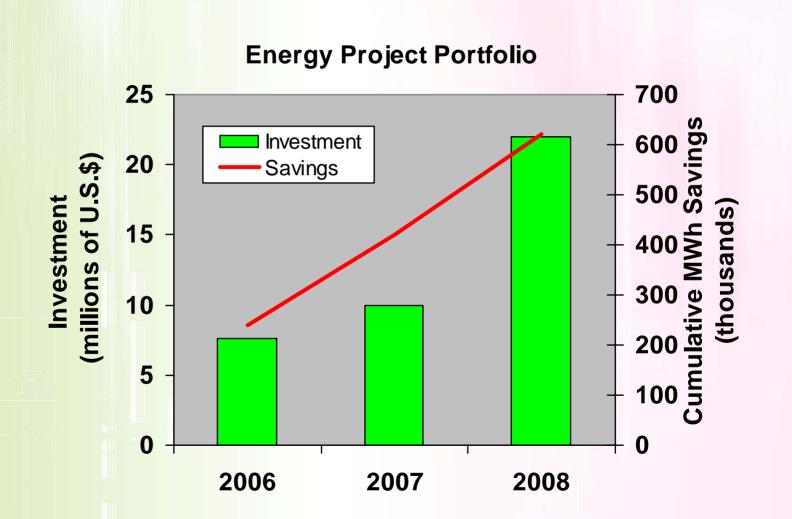
- Waste Heat Recovery
- Blowing Agent Conversion







Energy Project Portfolio





Reduction Strategies Continued

- Capital Expenses Central Pool Allocated for Energy & Environmental Projects to Meet Sustainability Goals
- Business Units/Facilities ID Projects and Request Funds
 - Good Financial Payback (< than 2.5 years)
 - The Right Thing To Do
 - Footprint Reductions Needed to Meet Goals
- Renewable Energy Projects
 - Photovoltaic at 2 Plants
 - RECs for Gresham,OR
 - Evaluating other possibilities



Lessons Learned



- Low Cost/No Cost Natural Gas Leak Detection
 - Infra-Red Camera Analyzer
 - Footprint Reduction Culture
 - Contractor (Auburn Environmental) hired
 - Check all Significant Facilities Globally for Leaks by 12/2009



Lessons Learned



- Developed Solution in NA with an HFC blend
- Must Convert Machinery
- Innovating New Lower GWP Alternatives for Global Applications

HCFC 142b GWP 2400

HFC Blend GWP 600

CO2 GWP 1



GHG Emissions Intensity Reduction: Taking Action to Create Value

- ✓ We understand our energy use, process emissions and how to reduce them
- **✓ Our actions are delivering results**
- ✓ We have visibility to further significant reductions
- **√**Q & A