

Performance Track Final Progress Report

About Performance Track

The U.S. Environmental Protection Agency's National Environmental Performance Track program (Performance Track) was a public-private partnership that encouraged continuous environmental improvement through environmental management systems, community outreach, and measurable results. Performance Track was a voluntary approach to recognize and drive environmental excellence among private and public facilities by encouraging facilities with strong environmental records to go above and beyond their legal requirements. In partnership with EPA, members voluntarily set measurable goals to improve the quality of our nation's air, water, and land. Members included facilities of major corporations, small businesses, and public entities.

In March 2009, EPA decided to halt the Performance Track program. The program was in existence for almost nine years. This report summarizes highlights of the program including program growth, changes, and environmental results.

For more information on Performance Track and its members, please visit www.epa.gov/performancetrack.

n 2008, despite the economic downturn across the country, Performance Track continued to grow. The program welcomed 84 new members in 2008, increasing the membership base to 547. Performance Track's renewal rate also remained very high at 85 percent. These sustained trends demonstrated

a commitment to improving environmental performance even when budgets are tight.

Over the life of the program, the combined environmental effort of all Performance Track member facilities has resulted in cumulative reported reductions of many environmental indicators, including reductions in water use by 2.87 billion gallons, greenhouse gas emission reductions of 366,948 metric tons of carbon dioxide equivalent, and conservation of 24,864 acres of habitat. Many of the members' achievements address issues that are not covered by current regulations.

Continuous improvement was a core value of Performance Track for both members and the program itself. Over the life of the program many changes to membership criteria and program implementation were made. In 2008, EPA received feedback from stakeholders indicating that additional structure and transparency in the process by which members select goals could increase program integrity and maximize environmental improvements at member facilities. As a result, the program developed new goal selection criteria and designated several key areas as core environmental indicators.

The introduction of challenge goals at the national and regional levels served as another way to maximize environmental improvements by focusing members' goal selection on national and regional priorities. Working with the Office of Water, Performance Track established a new challenge goal for protecting impaired waters from further degradation. Performance Track also collaborated with other EPA program offices to launch challenge goals for reducing greenhouse gas emissions and priority chemicals, and worked with a group of non-governmental organizations to create a challenge goal for enhancing and restoring habitat.

The Performance Track program coordinated closely with states as they developed and implemented complementary performance-based programs. New partnerships with Arizona and West Virginia were confirmed in 2008 through the signing of Memoranda of Agreement (MOA). In total, 14 states had signed MOA with EPA and more than 20 state-level performance-based programs are in operation across the country.

During its final year, Performance Track designated Xerox Corporation as a Corporate Leader based on the company's longstanding commitment to corporate environmental leadership. Other Corporate Leaders included Baxter Healthcare Corporation, Xanterra Parks and Resorts, Johnson & Johnson, and Rockwell Collins. EPA created the Performance Track Corporate Leader designation in 2004 as a way to recognize companies that exhibit environmental stewardship at the corporate level.

Performance Track Corporate Leaders offered the program's nearly 550 members a steady flow of ideas for improving performance and future goal selection based on their own leading practices. Along with the recognition that the program offered its members, this cross-pollination of ideas for best practices and innovation in environmental performance was central to the program membership.

EPA plans to advance the Agency's understanding of environmental leadership programs and inform its future efforts to recognize and drive environmental excellence through the creation of a subcommittee under the National Advisory Committee on Environment and Technology in 2009 and a study by the RAND Corporation to be completed in 2009.

Performance Track a holistic approach to environmental improvement

Rather than focusing on just one specific pollutant or environmental issue, Performance Track worked with members to improve performance among a variety of environmental indicators, throughout the product lifecycle. The figure at right displays the indicators around which members set ambitious "stretch" goals, challenging them to innovate and develop new practices. Members' cumulative results are displayed next to each indicator.

The results highlighted here cover the period 2000-2007 (the last year for which data were reported) for members that completed at least one three-year term in the program. Detailed results for all indicators, calculation methodology, and results caveats are available at www.epa.gov/performancetrack/results.

CUMULATIVE **IPROVEMENTS** in perspective

UPSTREAM



Material Procurement Hazardous/Toxic Components

-572 tons ✓ **Recycled Content** Suppliers' Environmental **Performance** -2,674 tons 🗸

-192 tons ✓



INPUTS



Material Use

Materials Used -48,888 tons 🗸 Hazardous Materials Used +56,543 tons +390 tons Packaging Materials Used Use of Reused-Recycled -301,808 tons V Materials



Water Use

Total Water Used -2,871,860,883 gallons 🗸



Energy Use

Non-Transportation -6,701,303 MMBtu 🗸 **Energy Use** Transportation Energy Use +29,009 gallons



Land and Habitat

Land and Habitat +24,864 acres



Energy savings to power **73,000 homes** for one year



Greenhouse gas reductions to offset the emissions of 67,000 cars for one year



Solid waste reductions equivalent to the amount produced by 576,000 households for one year

Performance Track Members' Results 2000-2007

NONPRODUCT OUTPUTS



Air Emissions

Greenhouse Gases	-366,948 metric tons of CO2 equivalent ✓
VOCs	-4,884 tons ✔
Air Toxics	-925 tons ✔
Carbon Monoxide	-4 tons ✓
NOx	-15,656 tons ✔
PM-10	+50 tons
SOx	-43,083 tons ✔
Radiation	-814 curies ✓



Waste

Non-Hazardous Waste Generation	-1,261,006 tons ✔
Hazardous Waste Generation	-68.146 tons ✔



Discharges to Water

Discharges of BOD, COD,	
TSS, Nutrients, Sediments	-35,581 tons ✔
Discharges of Toxics	-3 361 tons W



Noise

-52 dBA ✔

DOWNSTREAM



Products

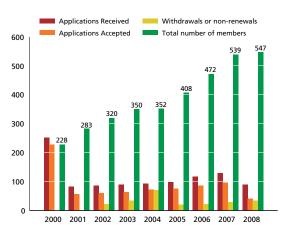
Expected Lifetime Waste from Product Use	-100 tons ✓
Waste to Air, Water, Land from Disposal or Recovery	NA

Key

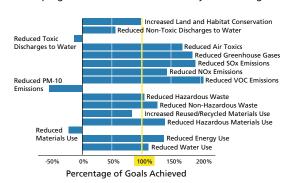
- Cumulative increase from baseline
- Cumulative decrease from baseline
- Improvement in performance

No data were reported on this indicator by Performance Track members.

By the end of 2008, Performance Track had 547 members.



From 2000-2007, Performance Track members collectively made progress toward or exceeded nearly all of their goals.



Performance Track and Water

Many Performance Track members' achievements addressed issues that are vital to the health of our planet but not covered by current regulations. The use of water is one of these issues, and represents an area in which Performance Track members made significant improvements.

The use, reuse, and recycling of water have become critical areas of improvement for facilities across the United States. Not only must water be sourced carefully, it requires immense quantities of energy to treat and transport. To effectively manage this critical resource, Performance Track members implemented a variety of practices in water conservation, treatment, and reuse, through improvements made in the Water Use and Discharges to Water goal categories. Many members will continue these efforts even though the program has been halted.

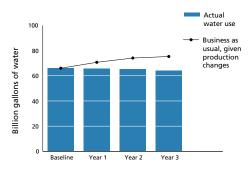
Selected Achievements by Performance Track Members

Total Water Use

- At its Ocotillo, Arizona, manufacturing and development facility, Intel has had an extensive water conservation and recycling program since the facility broke ground in the mid-1990s. Careful planning and collaboration with the City of Chandler gave Intel room to expand while ensuring that the area's water resources would be managed sustainably. Working with the city, Intel recharged approximately 1 billion gallons of municipal water back into the aquifer between 2002 and 2004. The facility also reuses treated water from the site and treated water from a nearby public-owned treatment plant for lawn and ground irrigation. Intel continues its efforts to reduce water use.
- DuPont Mt. Clemens in Mt. Clemens, Michigan, reduced its water use by nearly 3.5 million gallons from 2006 to 2007 through process improvements, improved treatment, and conservation measures. The facility also treated and reused water onsite in cooling towers. DuPont Mt. Clemens continues its efforts to reduce water use.
- Novozymes in Franklinton, North Carolina, reduced its water use by 35 percent between 2003 and 2006, on a

normalized basis, through the installation of improved water seal control systems on large vacuum pumps, improved water recycling systems for membrane filters, increased conservation by operators, and using alternative sanitizer that requires less water. Novozymes continues its efforts to reduce water use.

Together, 179 Performance Track members reduced their water use by 2.87 billion gallons.



Results cover the years 2000-2007 and include only members that set a goal for this indicator and completed at least one three-year membership term.

Discharge to Water

Arizona Chemical in Savannah, Georgia, aimed to reduce discharges of biological oxygen demand (BOD) by 30 percent between 2002 and 2006 through installation of pre-screening equipment that will improve the recovery of oil from brine, significantly reducing losses of high-BOD material to the wastewater system. Arizona Chemical continues its efforts to reduce its BOD discharges and was also exploring a market for spent brine, which is now used by paper mills to recover saltcake.

Challenge Goals

Performance Track partnered with EPA's Office of Water to offer national challenge goals in water use reduction and reduction in discharges to impaired waters. Several EPA Regions also established challenge goals to reduce specific discharges to water:

- Region 2 challenged facilities to address nutrient discharges (phosphorous and nitrogen) and non-point sediment runoff into watersheds.
- In Region 3, facilities were challenged to reduce sediments from runoff, a specific set of toxic discharges, or a specific set of nutrients.

Alternate Goals

Members have also set alternate goals to protect watershed health. Examples of this work could include the following:

- Supporting collection and reporting of ambient water quality data.
- Decreasing impermeable pavement, installing "green" roofs, increasing bioretention, increasing on-lot treatment, using stormwater as a resource (e.g., for cooling water, irrigation water), and minimizing exposure of industrial chemicals or activities to the elements.

Kodak Colorado Division of Windsor, Colorado, set an alternate goal to monitor and analyze ambient water quality in the Cache La Poudre River. Little information exists about the ambient water quality for many U.S. waterbodies. Access to water quality data can enhance the understanding of the health of a river and inform decision-making about how to best protect it.

Kodak Colorado Division and other dischargers to segments of the Cache La Poudre River formed an ambient water quality monitoring group in cooperation with the Colorado Department of Public Health and Environment. In 2007, the group developed the monitoring plan and signed an official agreement to provide ambient water quality monitoring. This group will provide coordinated and accurate data about the water quality along 45 river miles year round, which will be available to members of the monitoring group, regulators, and the public.

EPA 100-R-09-003 U.S. EPA, Office of Policy, Economics, and Innovation (MC 1807-T) www.epa.gov/performancetrack 1-888-339-PTRK (1-888-339-7875)

Performance Track Members as of 2009

Performance Track Corporate Leaders

Baxter Healthcare Corporation Johnson & Johnson Rockwell Collins Xanterra Parks and Resorts **Xerox Corporation**

173rd Fighter Wing, Kingsley Field, Air National Guard* 3M Alexandria 3M Brownwood'

3M Columbia Missouri
3M Company - Austin Research Boulevard Site
3M Company - Valley
3M Company, Aberdeen
3M Company, Brookings

3M Cordova 3M Cumberland 3M Cynthiana

3M Decatur 3M ESPE* 3M Guin'

3M Knoxville IA 3M Menomonie 3M Nevada

3M New Ulm' 3M Petaluma 3M Prairie du Chien

3M Unitek Corporation - Monrovia, California Aaron Oil Company, Inc.* ACL Transportation Services LLC Acushnet Rubber Co., Inc., D/B/A PRECIX* Advanced Sterilization Products*† AFCO (Associated Fuel Pump Systems Corporation) Akzo Nobel Aerospace Coatings* Alliant Techsystems Inc., Lake City

Ammunition Division Aloe Vera of America, Inc. American Synthetic Rubber Company, LLC

Analog Devices, Inc. Wilmington Manufacturing
Andersen Corporation*

Applied Materials Arizona Chemical - Dover, Ohio Arizona Chemical - Panama City

Arizona Chemical - Pensacola Arizona Chemical - Port St. Joe Plant Arizona Chemical- Savannah, GA

ASMO North Carolina, Inc Aspen Skiing Company Atlas Copco Drilling Solutions LLC Badlands Inn, LLC BAE SYSTEMS Controls

BAE SYSTEMS Information and Electronic Systems Integration* Baker Petrolite - Rayne Blend Plant*

Baker Petrolite- Houston Blend Plant

Ball Metal Beverage Container Corp. "Golden Facility" Bandelier Trading Company Barksdale Air Force Base BASF Corporation - Belvidere, NJ

BAST Corporation - Bewidere, NJ Bath Iron Works Battelle Columbus Ohio* Baxter Caribe, Inc.*† Baxter Healthcare - Cleveland, MS† Baxter Healthcare - McGaw Park† Baxter Healthcare - Round Lake

Technology Park† Baxter Healthcare - Tampa (Largo)† Baxter Healthcare Corp Thousand Oaks† Baxter Healthcare Corp. of Puerto Rico,

Jayuya Facility†

Baxter Healthcare Corporation, Irvine, CA[†] Baxter Healthcare Corporation, Mountain Home, AR[†]

Baxter Healthcare of Puerto Rico*†
Baxter Pharmaceutical Solutions, LLC† Baxter/Hayward†

Bay County Waste to Energy Facility Bentley Prince Street, Inc. BFGoodrich Tire Manufacturing-Opelika, AL

BFGoodrich Tire Manufacturing-Tuscaloosa, AL

Big Bend Resorts/Chisos Mountains Lodge BioSense Webster, Inc.*† Blue Ridge Paper Products - Canton Mill

BMW Manufacturing Co., LLC.*

Boise White Paper LLC - Wallula

Boston Scientific - Maple Grove

Weaver Lake Campus

Bridgestone/Firestone North American Tire

LLC - Wilson, NC

Bridgestone/Firestone North American Tire LLC - Warren County* Bridgestone/Firestone North American Tire

LLC - Bloomington, IL Bridgestone/Firestone North American Tire LLC - LaVergne

LLC - LaVergne
Bridgestone/Firestone South Carolina*
Bristol-Myers Squibb Company*
Bristol-Myers Squibb PRI - Wallingford, CT
Brookhaven National Laboratory
Brooklyn Navy Yard Cogeneration Partners
Callville Bay Resort & Marina
Capulin Velcane National Monument

Capulin Volcano National Monument Cardone Industries, Inc. Caribbean Refrescos Inc. CCDA Waters, LLC

Centocor, Inc.

Centocor, Inc.

Charleston Air Force Base

Chesterfield County Waste and
Resource Recovery

Chicago White Metal Casting, Inc.*

Ciba Specialty Chemicals Corporation,
Newport Site*

City of Dallas City of Lawrence Wastewater Utility City of Manassas Maintenance Garage

City of Scottsdale Coca-Cola North America - Apopka, Fl Coca-Cola North America - Columbus

Syrup Plant Coca-Cola North America - Dallas Syrup Plant Coca-Cola North America - Dunedin Facility Coca-Cola North America - Lehigh Valley Plant Coca-Cola North America - Ontario

Syrup Plant Coca-Cola Northampton Colonial Acres Golf Course

Columbia Vista - Evergreen Columbia Vista - Fruit Valley Comanche Peak Nuclear Power Plant

Concurrent Technologies Corporation* Consumer Products Company*†

Cordis Corp.*†
Cordis Corporation*†
Cordis Neurovascular, Inc.*†

Corning Wilmington Optical Fiber Facility Cottonwood Cove Resort & Marina Covanta Babylon Inc.

Covanta Bristol, Inc.

Covanta Company of Southeastern Connecticut

Covanta Fairfax, Inc. Covanta Haverhill, Inc. Covanta Hempstead Company Covanta Hennepin Energy Resource Company, L.P. Covanta Hillsborough, Inc.

Covanta Honolulu Resource Recovery Venture

Covanta Huntington, LP Covanta Huntsville, Inc. Covanta Indianapolis, Inc. Covanta Kent, Inc. Covanta Lake II, Inc.

Covanta Lee, Inc. Covanta Marion, Inc.

Covanta Mid-Connecticut, Inc. Covanta Montgomery, Inc.

Covanta Niagara

Covanta of SEMASS Covanta Onondaga LP

Covanta Pasco

Covanta Projects of Wallingford Covanta Stanislaus, Inc.

Cutler Hammer Electrical Co. Cytec Olean Inc. Dallas/Fort Worth International Airport

Dassault Falcon Jet Corp - Little Rock Decker Manufacturing Corporation Defense Supply Center Richmond Delta Faucet Company of Tennessee DENSO Manufacturing Michigan, Inc.* Denver International Airport

DePuy Orthopaedics, Inc.*† DePuy, Inc.*† Doughton Park Bluffs Lodge Forever Resorts

Dow West Virginia Operations, South Charleston Site

DuPont - Spruance Plant DuPont EKC Technology DuPont Fort Madison Plant DuPont Front Royal DuPont Mt Clemens Plant

Durango-McKinley Paper Company* Dyess Air Force Base E & T CONTROLS, INC

Eaton Corporation Kearney Nebraska, MDH Company

Eaton Hydraulics Eaton Hydraulics Operation - Searcy, Arkansas Elanco Augusta Technology Center Ellsworth Air Force Base

Elmendorf Air Force Base EMCO Enterprises, Inc Endicott Interconnect Technologies, Inc.*

EPA Mid-Atlantic Regional Office Facility Epic Resins Epson Portland Inc.*

ETHICON - San Angelo*†
ETHICON - San Angelo*†
Ethicon Endo-Surgery, Albuquerque NM*†
Ethicon Endo-Surgery, Inc.*†
ETHICON LLC*†

ETHICON LLC ... ETHICON, Inc.*† Ethicon, Inc.*† Evelyn Hill Inc

Evergreen Packaging Incorporated -Pine Bluff Mill

Evonik Cyro LLC Fairchild Semiconductor Corporation

Fairholme Store & Marina Federal-Mogul - Boyertown Fenwal Blood Technologies Fenwal Blood Technologies, Maricao PR Filtrona Extrusion

Firestone Agricultural Tire Company Firestone Building Products - Aurora Firestone Building Products - Corsicana Firestone Building Products Company -

DeForest Firestone Building Products Company -Salt Lake

Firestone Building Products Company -Youngwood

Forever Resorts - Corporate Office Forever Resorts as Black Canyon/ Willow Beach River Adventures Forever Resorts at Grand Canyon Lodge

Forever Resorts Badlands Lodge, LLC Forever Resorts Fun Country Marine Industries Forever Resorts Rocky Mountain Park Inn Forever Resorts Sun Country Marine West Forever Resorts-Rocky Mountain Park Company

Fort Benning Fort Lewis, Public Works Fraser Papers Ltd FRC East FRC Southwest

Freescale Semiconductor, Inc. - Chandler

Freescale Semiconductor, Inc. - Tempe Freescale Semiconductor, Inc., Ed Bluestein Freescale Semiconductor, Inc., Oak Hill Frito-Lay, Inc. - Rancho Cucamonga, CA Frito-Lay, Inc. - Canton, Ohio

Frito-Lay, Inc. - Gothenburg, NE Frito-Lay, Inc. - Jonesboro, AR Frito-Lay, Inc. - Orlando, FL Frito-Lay, Inc. - Pulaski, TN Frito-Lay, Inc. - Wooster, Ohio

Frito-Lay, Inc. - Sidney, Illinois FUJIFILM Hunt Chemicals U.S.A., Inc.* FUJIFILM Hunt Chemicals U.S.A., Inc. -

Dayton, TN

Dayton, TN
Furnace Creek Inn & Ranch Resort†
Georgia-Pacific Chemicals, LLC - Albany, OR
Georgia-Pacific Chemicals, LLC - Vienna, GA
Georgia-Pacific Chemicals, LLC - Russellville, SC
Georgia-Pacific Chemicals, LLC - Conway, NC
Georgia-Pacific Chemicals, LLC - Columbus, OH
Gerdau Ameristeel Wilton

Global Pharmaceutical Supply Group Vacaville†

Goss International Americas INC. Fort Worth Operations Grand Canyon National Park Facility

Management Division
Grand Teton Lodge Company
Grundfos Pump Manufacturing Corporation*
Gwaltney of Smithfield, Ltd.
Health Care Systems Inc.*†

Henkel Corporation, Seabrook, NH* Hewlett Packard Caribe BV Hewlett Packard Corvallis Oregon Site

Hewlett Packard-Boise Site Hitachi Automotive Products Hunter Douglas Tupelo Center

Hurricane Ridge Lodge IBM - Burlington* IBM - Thomas J Watson Research Center

Ideal Jacobs Corporation
Indiantown Cogeneration L.P.*
Intel Arizona - Ocotillo Campus

Intel Corporation - DuPont Campus Intel Corporation - New Mexico Intel Massachusetts, Inc.

InterfaceFABRIC, Inc., Guilford Facility*
InterfaceFLOR, LLC
International Paper - Franklin Mill

International Paper - Vicksburg Mill International Paper - Courtland Mill International Paper - Eastover Mill

International Paper - Georgetown Mill International Rectifier - El Segundo

International Truck and Engine Corporation*
INX International Ink Co

Isle Royale Resorts

Janssen Ortho LLC*†
Janssen Pharmaceuticals*†
Janssen Pharmaceutica*†
John Crane, Inc. Cranston, RI Division
John Deere Davenport Works

John Deere Thibodaux John Zink Company LLC Johnson & Johnson Pharmaceutical

Research & Development, L.L.C, La Jolla*†
Johnson & Johnson Pharmaceutical

Research & Development, L.L.C.*1 Johnson & Johnson World Headquarters*† Karl Schmidt Unisia, Inc. Fort Wayne Facility Karl Schmidt Unisia, Inc. Marinette Facility

Kent County Regional Wastewater Treatment Facility King Industries, Inc.

Kodak Colorado Division Lafarge Aggregates SE - Douglasville Quarry* Lake Amistad Resort And Marina

Lake Crescent Lodge Lake Don Pedro Marina, LLC Lake Mead RV Village Lake of the Ozarks Marina Lake Oroville Marina, LLC

Lake Roosevelt Vacations, Inc. Lehigh Technologies of GA LifeScan LLC*†

LifeScan LLC 1 LifeScan, Inc.*† LifeSpan Technology Recycling- Denver, CO Lincoln Industries

Lockheed Martin -Maritime Security & Ships Systems

Performance Track Members as of 2009, continued

Lockheed Martin Aeronautics Company - Fort Worth Lockheed Martin Aeronautics Company - Marietta Lockheed Martin Aeronautics Company - Palmdale Lockheed Martin Maritime Systems and Sensors, Liverpool, NY* Lockheed Martin Maritime Systems and Sensors, Manassas, VA* Lockheed Martin Missiles and Fire Control Lockheed Martin Missiles and Fire Control -Dallas Operation Lockheed Martin Missiles and Fire Control -Orlando Lockheed Martin MS2, Moorestown, NJ* Lockheed Martin Space Systems Company, Waterton Plant* Lockheed Martin Systems Integration-Owego* L'Oreal USA - Piscataway Manufacturing Louisiana Pacific - Middlebury, Indiana Louisiana-Pacific Corporation, Carthage OSB Plant Carthage OSB Plant Louisiana-Pacific, Hanceville OSB Louisiana-Pacific, Houlton OSB Louisiana-Pacific, Jasper OSB Louisiana-Pacific, Roxboro Louisiana-Pacific, Tomahawk, Engineered Wood Siding Engineered Wood Siding
Louisiana-Pacific, Two Harbors,
Engineered Siding
Louisiana-Pacific, Wilmington EWP
Lyman Morse Boatbuilding
Mabry Mill / Rocky Knob Cabins
MacArthur Waste to Energy
Madison Chemical Co., Inc.*
Madison Precision Products
owned by the METTS Cornoration owned by the METTS Corporation Maker's Mark Distillery, Inc. Mammoth Cave Hotel Management and Engineering Services LLC Marathon Petroleum Company -Louisiana Refinery Division Marathon Petroleum Company, LLC -Corporate Office Marina at Lake Meredith McNeil Consumer & Specialty Pharmaceuticals*† McNeil Consumer Healthcare*†
McNeil PPC*† MD Anderson Cancer Center Memory Experts International, Inc. Michelin NA - Sandy Springs (US2) Michelin NA - Starr (US8) Michelin North America - Norwood, MATC Michelin North America -Spartanburg Manufacturing
Michelin North America, Inc. - Ardmore, OK
Michelin North America, Inc. - US4 Dothan, AL Michelin North America, Inc. Greenville Manufacturing Facility, US1 Manufacturing Facility, US1 Michigan Waste Energy, Inc. Micron Technology, Inc. - Boise Site Micron Technology, Virginia Milgard Pultrusion Minot Air Force Base Moccasin Point Marina LLC. Mohawk Fine Papers Inc. - Beckett Mill Monadnock Paper Mills, Inc. Monsanto Company - Luling, LA Facility* Monsanto Company - Muscatine, Iowa Plant* Montenay Energy Resources of Montgomery County, Inc.* Mormon Lake Properties LLC / Mormon Lake Lodge Motorola IL02* NASA Ames Research Center National Manufacturing Company, a division of Stanley Works Naval Air Engineering Station

New Hampshire Ball Bearings, Inc.* New Hampshire Ball Bearings, Inc. New Hampshire Ball Bearings, Inc., Astro Division NewPage Duluth Mill Newport Computer Service Inc. Nitinol Devices and Components*† Noramco-Athens*† Northrop Grumman St. Augustine Site Novozymes North America, Inc. Nucor Steel - Nebraska Nucor Steel Auburn Inc Oak Ridge National Laboratory - U.S DOE Olin Chlor Alkali Charleston Ortho Biologics, LLC*† Ortho Pharmaceuticals, a division of Janssen Ortho LLC*† Ortho-Clinical Diagnostics*†
Ortho-Clinical Diagnostics*† Ortho-McNeil Pharmaceutical*† Osram Sylvania Products Inc. Pacific Northwest National Laboratory Park 500 Facility, Philip Morris USA PerkinElmer Optoelectronics* Pfizer Incorporated Terre Haute Pfizer Pharmaceuticals LLC Pfizer Pharmaceuticals LLC - Caguas Operations Pfizer Pharmaceuticals LLC - Vega Baja, PR Pfizer, Inc - Franklin, OH Pfizer, Inc - Lincoln, NE Pfizer, Inc - White Hall Pfizer, La Jolla Laboratories Pictorial Offset Corporation Pine Grove Landfill, Inc. Pinewood Cove Resort Pittsburgh Glass Works, LLC - Works 8 Port of Houston Authority Barbours Cut Terminal Port of Houston Authority Central Maintenance Facility
Portland VA Medical Center Pratt & Whitney - Cheshire Pratt & Whitney - HMI - Clayville Pratt & Whitney - North Berwick Parts Center Pratt & Whitney /
Pratt & Whitney /
Pratt & Whitney Rocketdyne - Florida PRIZIM Inc.
PRO-TEC COATING COMPANY
Pull-A-Part of Conley, LLC
Pull-A-Part of Norcross, LLC Qimonda North America Raymond-Muscatine Inc. Raytheon, Aurora Reaxis Incorporated
Republic Metals Corporation
Ricoh Electronics, Inc. - Georgia Facility
Ricoh Electronics, Inc. - OMG
Ricoh Electronics, Inc. - RSG / TMG, Ca.
Rio Grande Village Store & RV Park
Rebort I. Pola VA Medical 8. Robert J. Dole VA Medical & Regional Office Center Roche Colorado Corporation Rockwell Collins Avionics, Melbourne Campus[†] Rockwell Collins Inc. - Wichita Service Center[†] Rockwell Collins, Inc. - 35th Street Operations[†] Rockwell Collins, Inc. - Believue Operations^{*†} Rockwell Collins, Inc. - C Avenue Operations[†] Rockwell Collins, Inc. - Coralville Operations^{*†} Rockwell Collins, Inc. - Decorah Operations^{*†} Rockwell Collins, Inc. -Manchester Operations*† Rockwell Collins: Dallas Service Center† Rohm and Haas - Kankakee Polymer Plant* Rohm and Haas Electronic Materials, LLC* Rohm and Haas- La Mirada Plant Rough Canyon Marina LLC Sandia National Laboratories Schering-Plough Animal Health Corporation -Baton Rouge Schering-Plough HealthCare Products, Inc. Schering-Plough Products, L.L.C. Las Piedras Operations

SEH America Sensata Technologies* Seymour Johnson Air Force Base Shaw Plant 13 Shaw Plant 15X Shaw Plant Z Sheppard Air Force Base Signal Mountain Lodge Siltronic Corporation Smithfield - Elon Smithfield Transportation Co - Tar Heel Smithfield Transportation Co. Smithfield Division Southco, Inc - Honeoye Falls Facility Southfork Asset Management Southfork Ranch Spartan Steel Coating Spartech Plastics Spartech Plastics - Arlington Texas Spartech Plastics, LLC Spartech Polycom Donora Plant 1 Spartech Polycom-Lockport, NY Standard Aero San Antonio, Inc. Stanley Fastening Systems Stanley Hydraulic Tools Stanley Tools Cheraw Stanley Tools New Britain Plant Stanley Tools Pittsfield Plant Swiss Re - Armonk Symmetry Medical - New Bedford* TABC, Inc. Taft Manufacturing Company* TDK Components USA, Inc. Temple Inland-Maysville Paper Mill Tenneco Automotive Operating Company, Inc. Teradyne, Inc.- NR* The Coca-Cola Company - Truesdale The Goodyear Tire & Rubber Company -Topeka Plant The Stanley Works-Customer Support Division Toshiba International Corporation TOTO USA, INC.
TOYOTA MOTOR MANUFACTURING
KENTUCKY, INC. Toyota Motor Manufacturing West Virginia, Inc.
Toyota Motor Manufacturing, Indiana Trinity Center Marina
Trinity Lake Resort & Marina
Tyco Healthcare Group LP, Ludlow
U.S. Borax, Inc., Owens Lake Operations*
U.S. Borax, Inc., Foron Operation
U.S. Coast Guard Air Station Cape Cod* U.S. Department of Energy & DynMcDermott Petroleum Operations Company* U.S. Department of Energy, West Valley Demonstration Project*
U.S. FAA Mike Monroney Aeronautical Center
U.S. Postal Service - Hartford Processing and Distribution Center*
U.S. Postal Service - Hartford Vehicle Maintenance Facility*
U.S. Postal Service - Seattle Bulk Mail Center
U.S. Postal Service - South Sound Distribution Delivery Center U.S. Postal Service Albany New York Vehicle Maintenance Facility U.S. Postal Service Albany, New York Processing and Distribution Center U.S. Postal Service Binghamton NY Vehicle

Maintenance Facility

U.S. Postal Service Binghamton, New York Processing and Distribution Facility

U.S. Postal Service Bridgeport CT Post Office
U.S. Postal Service Brockton Processing
Distribution Center

U.S. Postal Service Brockton Vehicle

Maintenance Facility U.S. Postal Service Buffalo New York

Processing and Distribution Center U.S. Postal Service Buffalo New York Vehicle Maintenance Facility

U.S. Postal Service Cambridge MA Central Square Post Office

U.S. Postal Service Central Massachusetts Processing and Distribution Center U.S. Postal Service Eastern Maine Processing and Distribution Facility
U.S. Postal Service Elmira New York Vehicle Maintenance Facility U.S. Postal Service Manchester, NH Vehicle Maintenance Facility U.S. Postal Service New Haven CT Vehicle Maintenance Facility U.S. Postal Service Portsmouth, NH Processing and Distribution Facility
U.S. Postal Service Providence Rhode Island Vehicle Maintenance Facility U.S. Postal Service Rochester New York Vehicle Maintenance Facility U.S. Postal Service Rochester, New York Processing & Distribution Center U.S. Postal Service Schenectady, NY Main Office U.S. Postal Service Southern Connecticut Processing and Distribution Center U.S. Postal Service Southern Maine Processing and Distribution Center U.S. Postal Service Spokane Processing and Distribution Center U.S. Postal Service Springfield MA
Vehicle Maintenance Facility
U.S. Postal Service Springfield, MA Bulk Mail
Center and Processing & Distribution Center
U.S. Postal Service Stamford CT Processing and Distribution Center U.S. Postal Service Stamford CT Vehicle Maintenance Facility U.S. Postal Service Syracuse New York Processing & Distribution Center U.S. Postal Service Syracuse New York Vehicle Maintenance Facility U.S. Postal Service Tacoma Mail Processing and Distribution Center U.S. Postal Service Utica New York Processing and Distribution Facility U.S. Postal Service Utica New York Vehicle Maintenance Facility U.S. Postal Service Waterbury Vehicle Maintenance Facility University of Texas Medical Branch UPM - Blandin Mill V&M STAR - Houston V&M STAR - Youngstown Valvoline Vectron International, Inc. Vermeer Corporation
Verso Paper, Androscoggin Mill*
Verso Paper, Bucksport Mill
Vistakon*† WaferTech LLC Washington Group International - ANCDF Washington State University Xanterra at Crater Lake National Park[†] Xanterra at Mt. Rushmore National Memorial[†] Xanterra at Rocky Mountain National Park[†] Xanterra Parks & Resorts at Bryce Canyon Lodge[†] Xanterra Parks & Resorts at Yellowstone National Park† Xanterra Parks & Resorts at Zion Lodge[†] Xanterra South Rim, L.L.C[†] Xerox - Webster, NY[†] Xerox Corporation - Cincinnati, OH[†] Xerox Corporation - El Segundo[†] Xerox Office Group - Wilsonville† Xerox Oklahoma City Supplies Manufacturing Plant† Yamaha Motor Manufacturing Corporation of America Yankee Freedom II - Dry Tortugas National Park Ferry YSI Incorporated*

Naval Undersea Warfare

Center Division, Newport Nellis Air Force Base

Nestle Confections & Snacks Division Nestlé USA - Beverage Division, Jacksonville, IL