

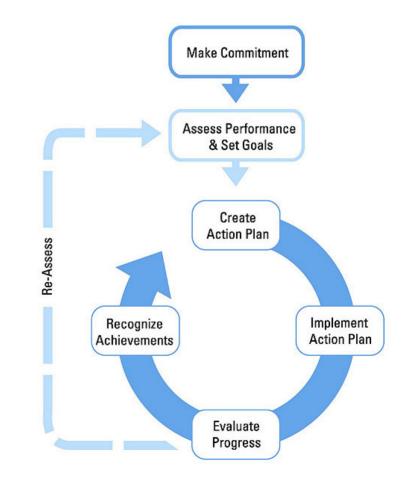
Day lighting

ENERGY STAR Monthly Partner Web Conference

June 21, 2006 Call-in Number: 1-866-299-3188 Conference Code: 202 343 9965

About The Web Conferences

- Monthly
- Topics are structured on a strategic approach to energy management
- Opportunity to share ideas with others
- Slides are a starting point for discussion
- Open & Interactive
- Supports the ENERGY STAR Challenge to build a better world, 10% at time





Web Conference Tips

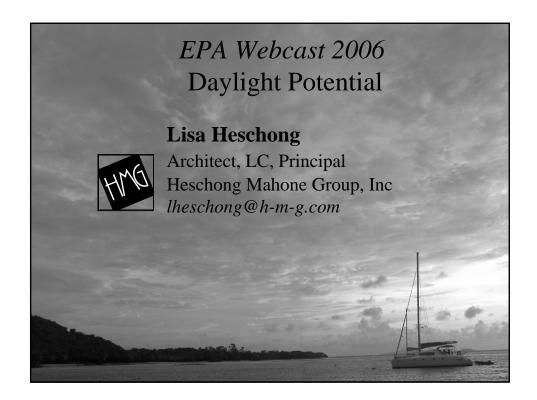


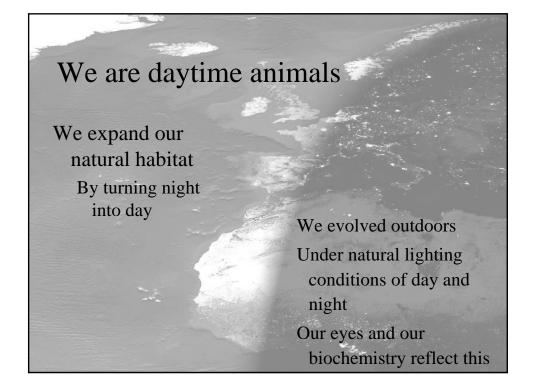
- <u>Mute phone</u> when listening! Improves sound quality for everyone.
 Use * 6 to mute and # 6 to un-mute
- Hold & Music If your phone system has music-on-hold, please don't put the web conference on hold!
- Presentation slides will be sent by email to all participants following the web conference.

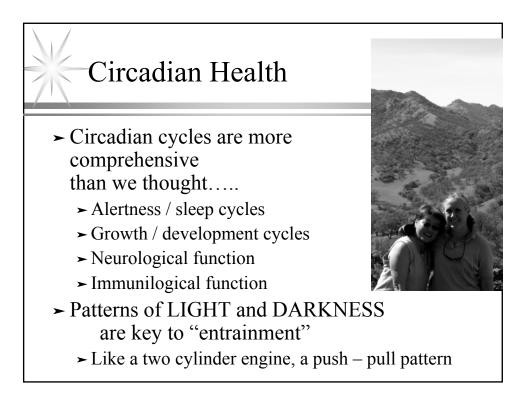
Today's Web Conference

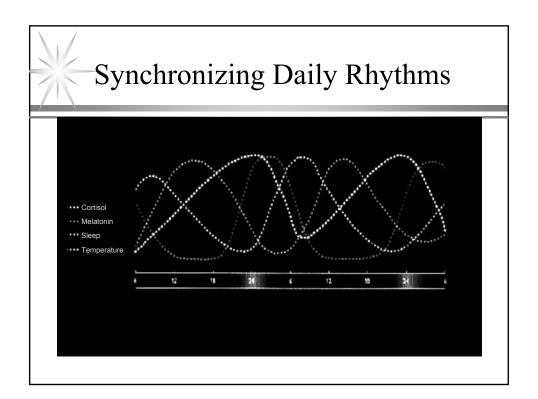


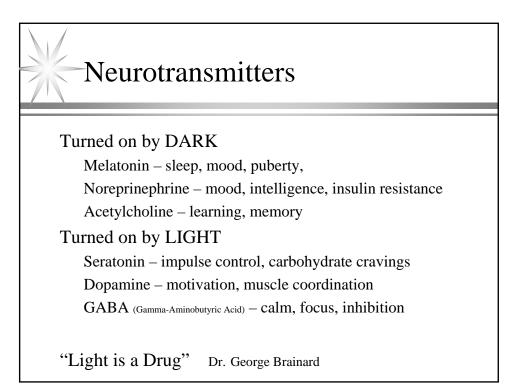
• Welcome

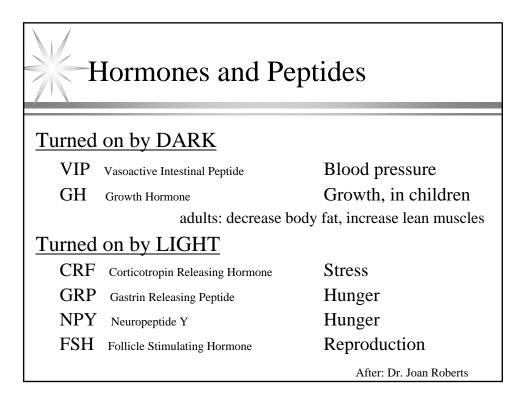


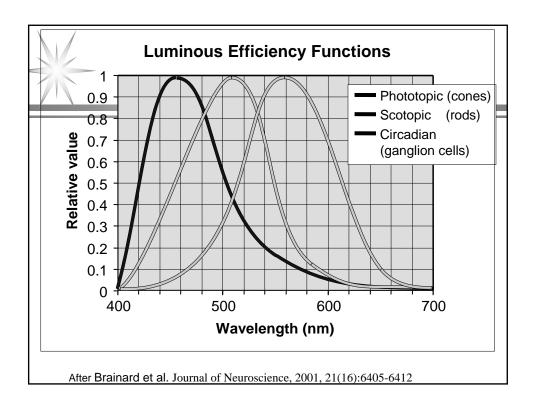


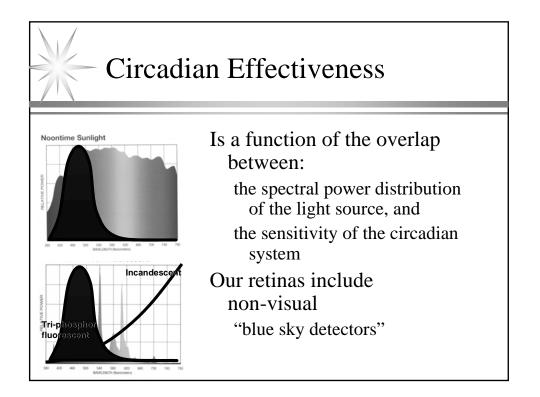


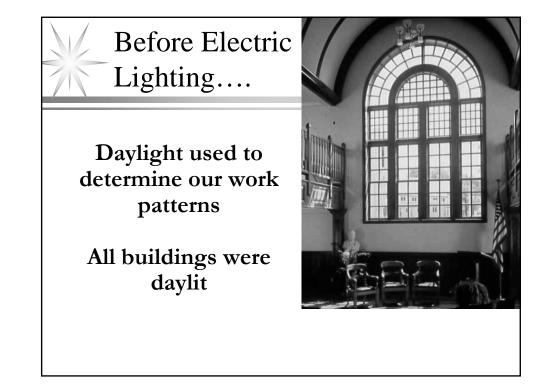


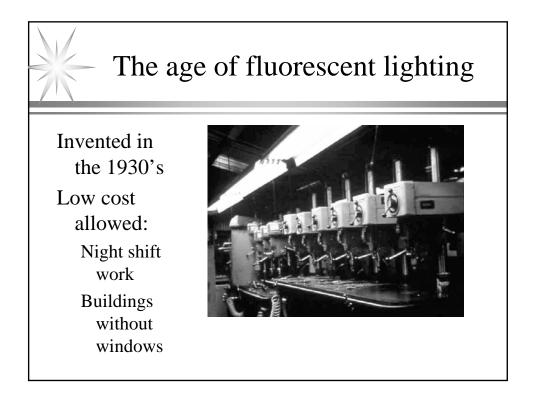


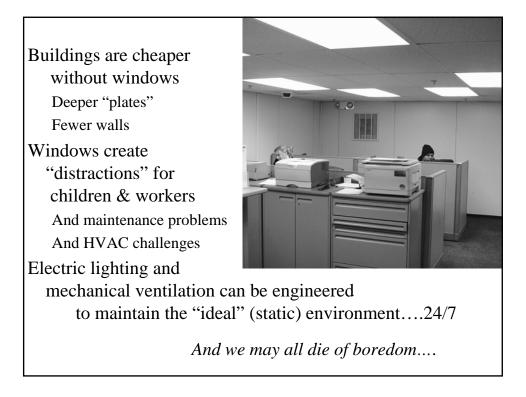


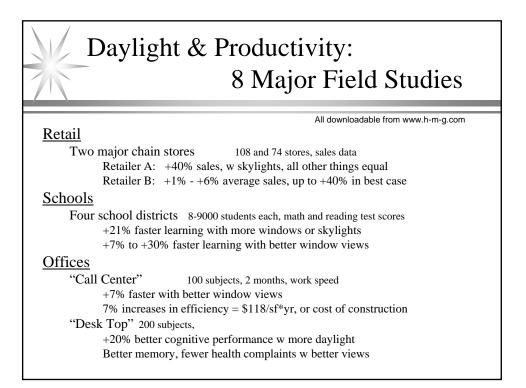


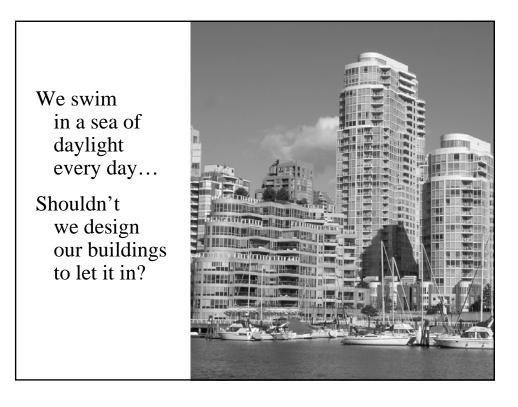


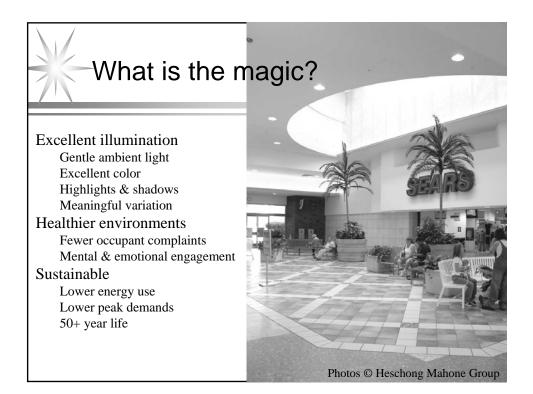


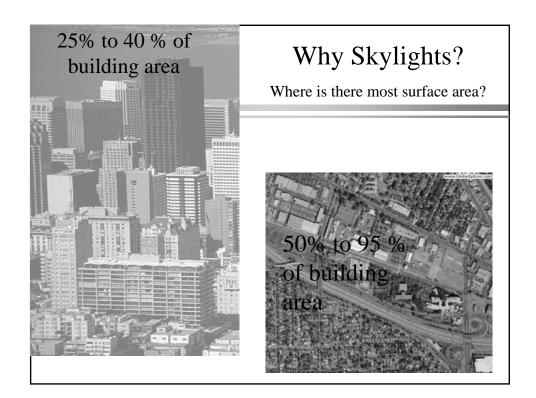


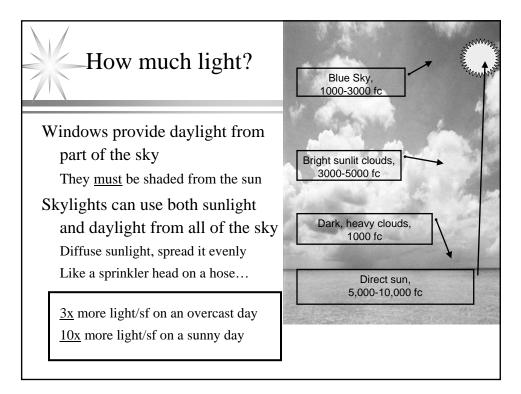


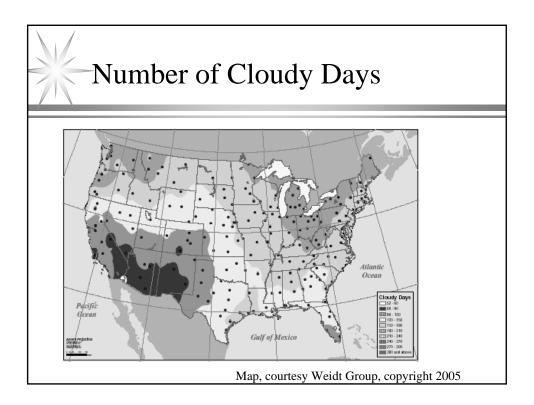


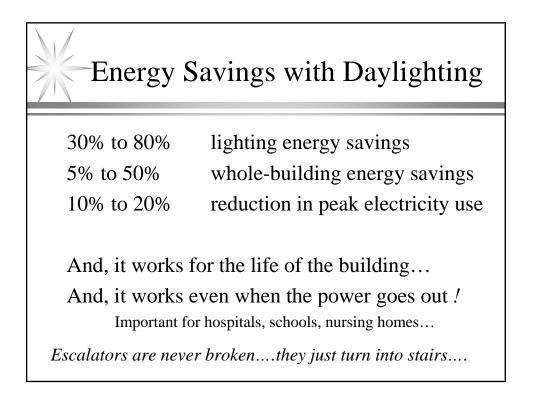


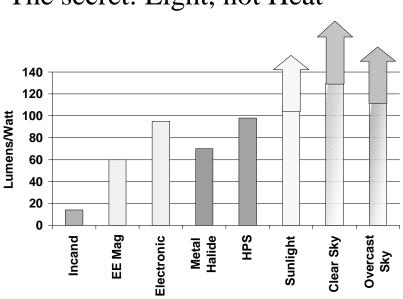


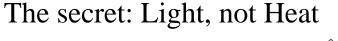


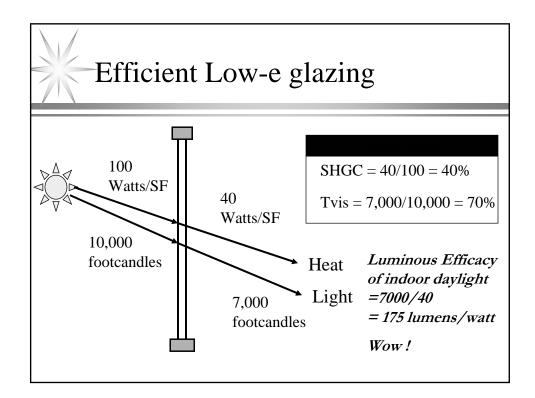


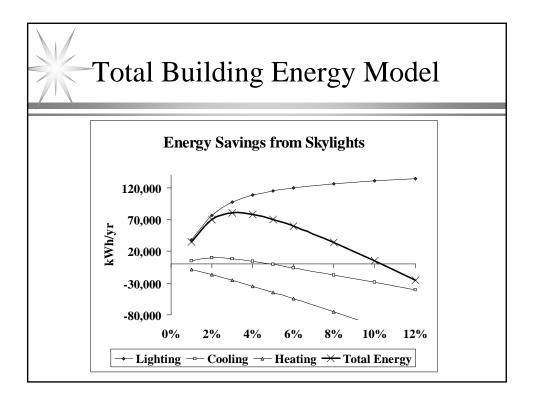


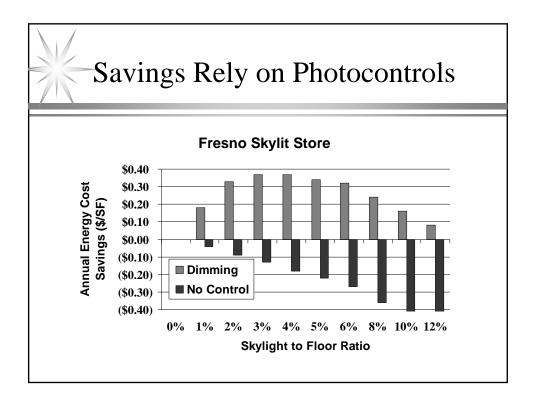


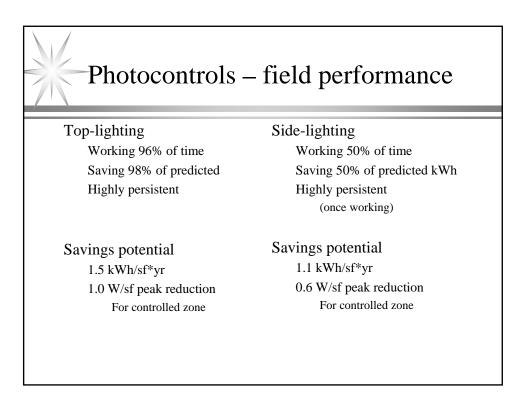


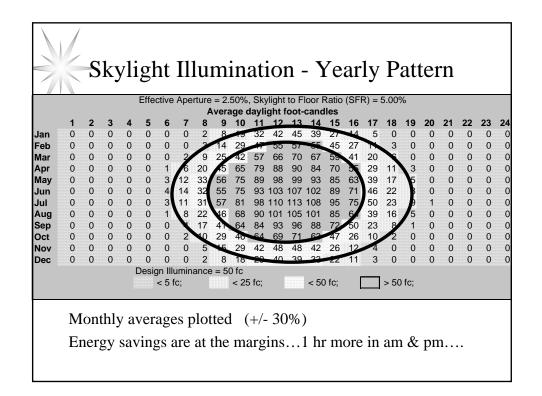


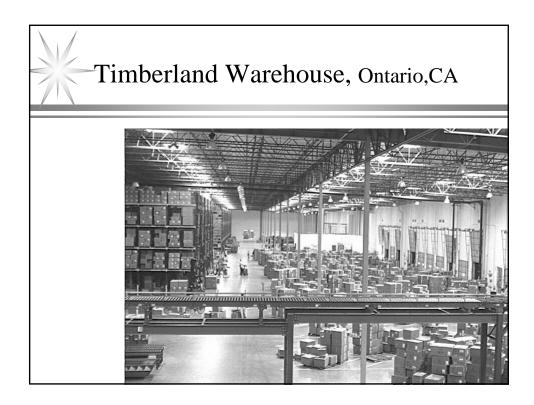


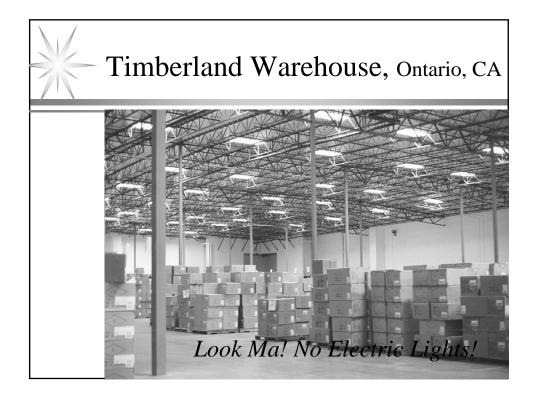


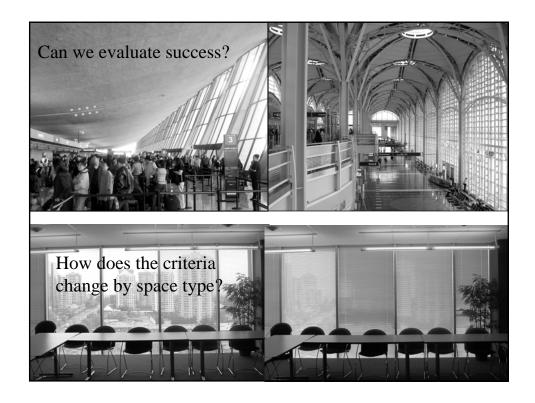


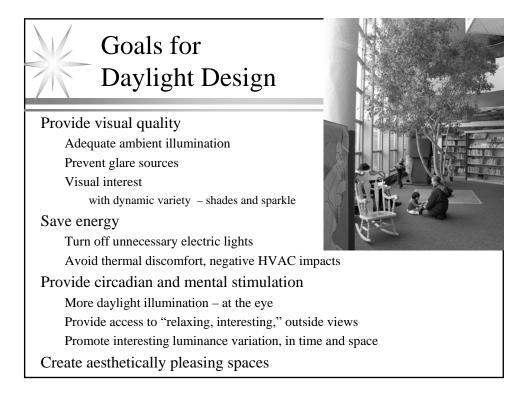




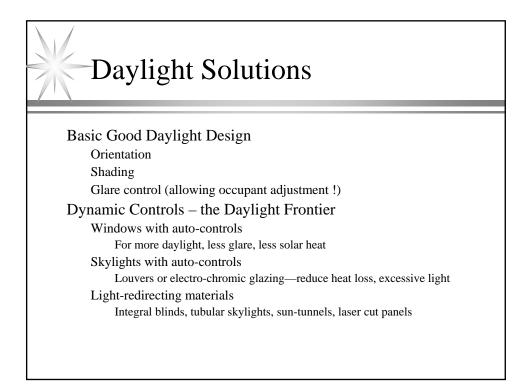


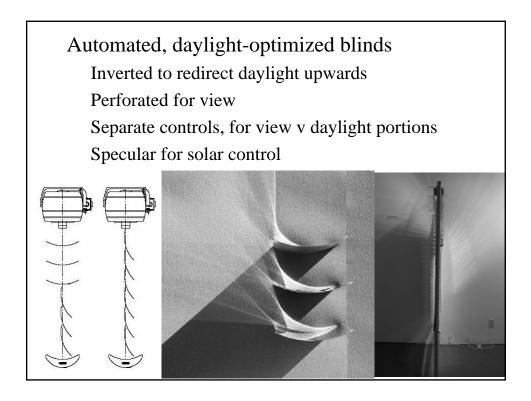


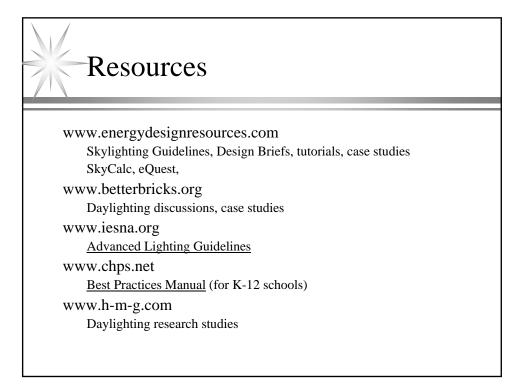


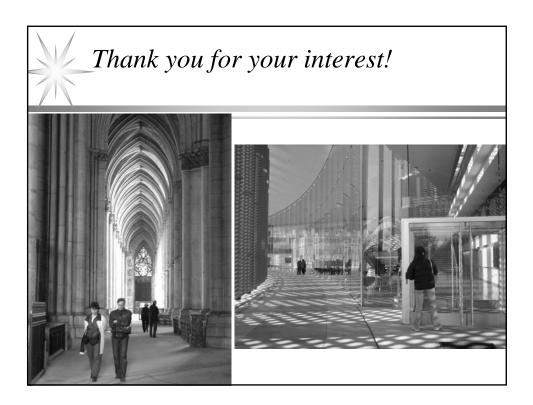














WAL*MART

History of Daylighting at Wal-Mart

Lawrence, KS Environmental Demonstration Store-Spring 1993

Half with Suspended Continuous Dimming Fluorescent Lights and Skylights Half without Skylights Tested Six Anderson First Generation "Lighthouse" skylights

City of Industry, CA Environmental Demonstration Store-Fall 1995

Partnered with SCE and CEC Designed with no ceiling and added 174 Skylights First Full Daylight and Light Dimming Tests Dozen Anderson Second Generation "Lighthouse" skylights Passive Dome Bristolite (fiberglass) Skylights-main sales Active (Solar Tracking) First Generation Soluminare Skylight Test First Full Scale Low Mercury Lamp Tests (Philips ALTO) Excellent Appearance and Acceptance

Skylight Tests and Evaluation



First generation of Anderson "Lighthouse" skylight used in Lawrence, KS

Second generation Anderson "Lighthouse" skylight used in City of Industry, CA



Skylight Tests and Evaluation



First version of a solar tracking skylight test and evaluation in City of Industry, CA-1993 Current version of a solar tracking skylight test and evaluation in Aurora, CO-2006

History of Daylighting at Wal-Mart

Moore, OK Environmental Demonstration Store-Fall 1995

First Supercenter-Partnered with OG&E and EPRI
Bi-Level Metal Halide with 265 Skylights over Sales, Stockroom and TLE
HID Dimming was difficult to control and maintain
Interior Column Mounted Closed Loop Sensor for Control
Excellent Acceptance

Port Charlotte, FL Supercenter-Early 1996

Changed to first Continuous Dimming Fluorescent Lighting Designed with approximately 220 Skylights over Sales, Stockroom and TLE Interior Column Mounted Closed Loop Sensor for Control

"Standard" Design for 10 Years

Fixed and Venting Skylight Curbs

Safety Screen: Shop fabricated 3/16 inch cold rolled galvanized steel rods welded in 6 inch by 6 inch grid pattern. Attach to curb as shown. For venting skylights when used, allow room at top inside face of curb for smoke vent installation. Screen shall have been tested to withstand impact of 245 pound lead weight, 10-3/4 inch diameter. dropped from height of 3 feet and support concentrated load of 600 pounds after impact

Curb Specifications-Safety



Safety Testing

 The ICBO approved test laboratory shall also perform a 200 lb drop test from a height of 24" above the center (highest point) of dome shape and at mid points of both the 5' and 6' side. (approximately 15" and 18" from center) The 200 lb. load shall be contained within a flexible bladder or sack having approximate dimensions no larger than 30" long, 20" wide, and 8" high, filled with course sand or pea gravel. The dome shall withstand the sack drop without inverting. The drop test shall be witnessed and certified by the test laboratory which provides the ICBO **Evaluation Report.** ·Skylights shall be designed to carry a minimum 20 psf tributary roof load or greater per site as specified in the current International Building Code or prevailing model code.

Skylight Specifications-Safety



Skylight Specifications - Glazing

Clear Glazing Panels

•Outer Lens: 50% minimum impact modified clear acrylic or clear prismatic acrylic of sufficient thickness to meet the ICBO uniform load and the 200 lb. drop test.

•Inner lens: High diffusing white prismatic acrylic.

•Energy Requirements: Glazing material shall have a maximum light distribution characteristic that maximizes the shading factor. The combined inner/outer lens target values shall be as follows:

•Light Transmittance: 60 percent minimum.

•Shading Coefficient: 0.60 maximum.

•"U" Value: 0.42 or lower (glazing only).



Wal-Mart Daylight Harvesting	Maintenance - Ballast/Lamp Compatibility
Situation	 •Wal*Mart is one of the largest users of T8 fluorescent dimming systems in the country. •Beginning in 2004, Wal*Mart has had excessive failures with F32T8 lamps used in dimming applications in its stores. • Analysis of failures showed industry disparity between cathode heating voltage applied in dimmed mode versus cathode heating voltage required to maintain lamp life in dimmed mode. No specification for this parameter exists in the industry. • NEMA member companies initiated a dimming task force to understand the issue and write a standard. • Dimming Life Study at the Lighting Research Center in NY to provide pertinent data for the new specification.
NEMA Fluorescent Dimming Task Force	 Objective: Leverage NEMA's collective leadership to Avoid setback to emerging energy management controls market opportunity Reduce reliability risk in dimming systems Parallel LRC work with best practices white paper, followed by interim NEMA standard as DOE experiment is completed. ANSI standard to follow. Manage risk to industry drive buy-in behaviors ahead of standardization interim standard assumes some risk level to lamp and ballast refinement will minimize risk when long term data is available

Wal-Mart Daylight Harvesting	Maintenance Ballast/Lamp Compatibility
Dimming and Life Study at LRC	<text><list-item><list-item><section-header><section-header></section-header></section-header></list-item></list-item></text>

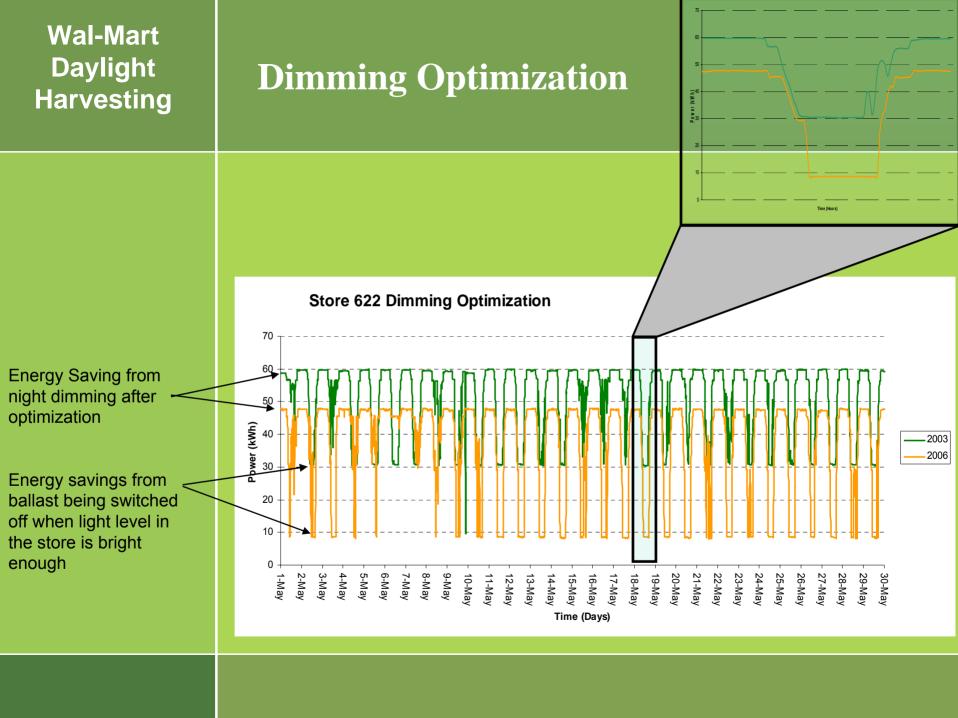
Dimming Control Optimization

IMPROVED DAYLIGHT CONTROL - 2005

Use Skylight Mounted Open Loop Analog Light Sensor

Use Dimming Signal Feedback for Better Control (Set Limits)





Why Daylighting?

- Energy savings
- •Enhances visibility
- •Increases Retail Sales (?)
- •Enhances Color Selection

Design Parameters

- •193 5'x6' Prismatic Units on Sales
- •Approximately 40' x 34' grid
- •Skylight to Floor Ratio=4%
- •Curb Height (well)=16"

Skylight Roof Layout



Skylight Roof Layout



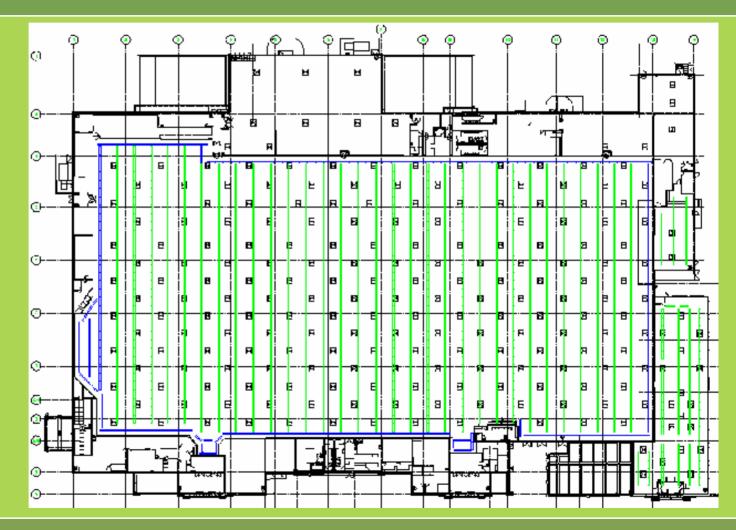
Interior Completely Day Lit



Current Sales Floor Lighting Design

- 1,024 lights on Sales Floor & TLE Sales Area in 195 proto at 149 watts (W) each
- 1.18 high efficiency ballast
- <u>Total watts</u> = 152,576
- 1.2 W per square foot
- Lighting controlled by energy management system – <u>automatically dimmed</u> by system when sufficient light is provided via the skylights
- Perimeter Lighting:
- 213 perimeter lights in 195
- proto
- •114 watts each
- Total watts = 24,282

Present Lighting Design



* Current Design – Lighting wattage is better than ASHRAE 90.1 allowed wattage by 41% and qualifies for the maximum tax advantage under EPAct 2005

Proposed Sales Floor Lighting Design

- 1,024 lights on Sales Floor and TLE Sales Area in 195 proto at 116 watts (W) each
- 0.88 high efficiency dimming ballast
- <u>Total watts</u> = 118,784
- 0.97 W per square foot
- 22% energy savings

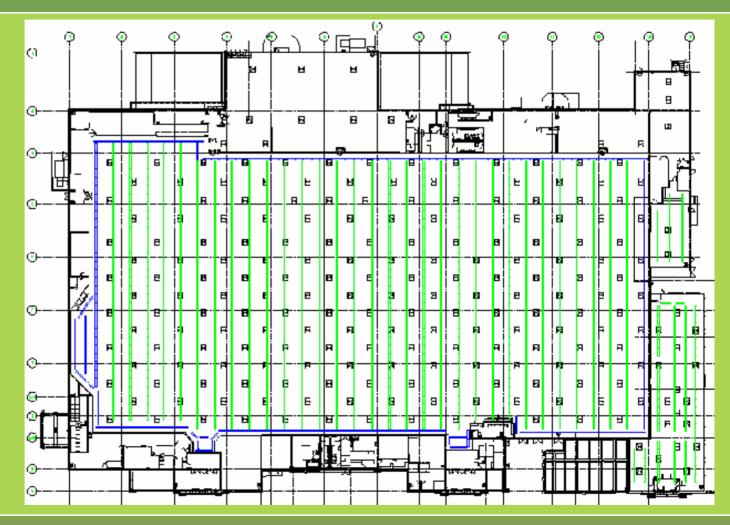
ASHRAE 90.1:

Allowed lighting wattage for Retail Sales, Wholesale Showroom – 1.9 watts /sq-ft

Energy Policy Act of 2005 (EPAct 2005):

Building rebate based on reducing energy and power usage by 50% based on reference building per ASHRAE 90.1 based on: •Interior lighting systems •Heating, cooling, ventilation and hot water systems •Building envelope

Proposed Lighting Design



* Proposed Design – Lighting wattage is better than ASHRAE 90.1 allowed wattage by 49% and qualifies for the maximum tax advantage under EPAct 2005

Future Daylight Optimization?

Model the building to determine if there is an advantage to optimize the daylight system by geographic and climatic region

Investigate better skylight material (IR additive and selective films) to reduce solar gain but provide the similar visible light transmittance

Solar Indexing of the control parameter set points to account for solar incident angles (Time of year, time of day, etc.)

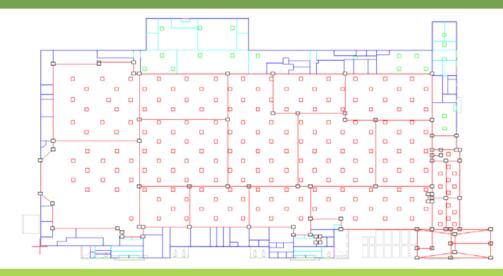
Optimize control system algorithms and timing to provide fast and smooth dimming of the electric lighting in response to daylight changes

Provide Daylighting in Offices and other non-retail areas of the building

Overview of Model Skylight Configuration

- Skylights defined in Virtual Environment model with 'current' proto layout
- Thermal/optical properties:
 - •U-value = 2.4 W/m2K
 - •Shading coefficient=0.72
 - •Light transmittance=0.70
- Total area equals ≈ 4.5% of roof area
- Alternative configurations considered:
 - •0% of original area
 - •50% of original area
 - •200% of original area

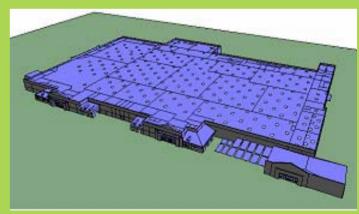
Skylight Configuration Model



Summary data

- Heat gain = 15.31 W/m2
- Radiant fraction = 0.45
- Power consumption = 15.63 W/m2

Plan and perspective views of 'baseline' model (standard 195 proto)



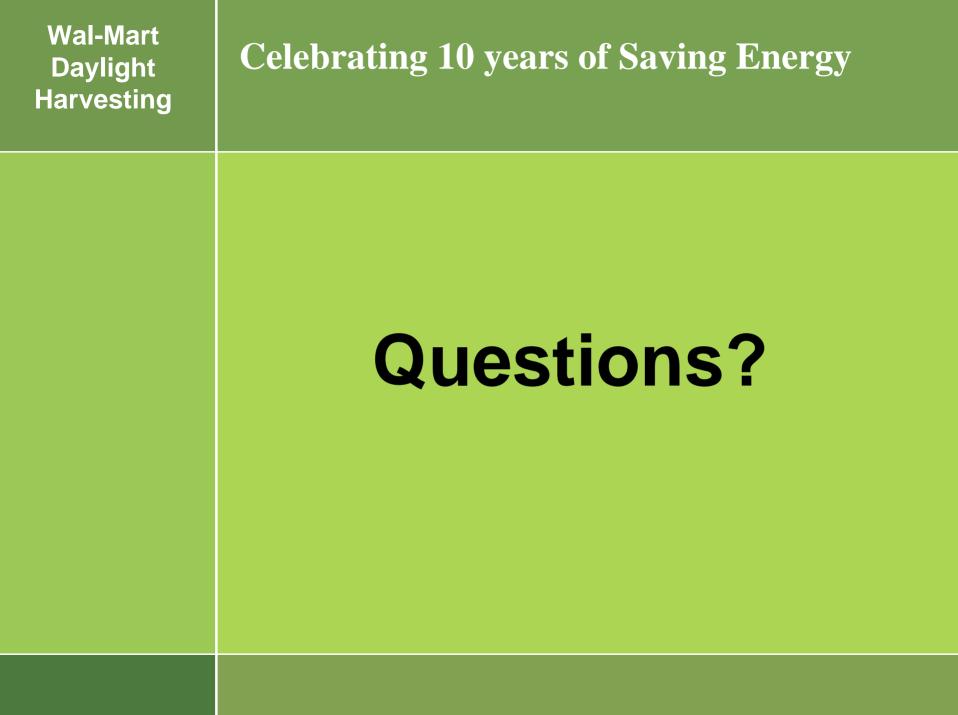
Information from Study by Integrated Environmental Solutions in 2005

Skylight Tests and Evaluation





Current version of Solatube skylight used in Aurora, CO for use in offices and break rooms





Questions & Discussion

Announcements



Summer Energy Savings ideas and guidance – on the web

- www.energystar.gov/buildings
- www.energystar.gov/industry

Take the ENERGY STAR Challenge

- www.energystar.gov/challenge

Upcoming Web Conferences



- July 26* Using Energy Information Services Strategically
- August 16 State-of-the-art Sub Metering
- September 20 Remote Monitoring and Control System
- October 19 Energy and Climate Risk Management

Download past web conference presentations at: <u>www.energystar.gov/networking</u>

Questions or comments? Contact: tunnessen.walt@epa.gov



Thank You!