If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials..." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials...," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials. Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

0.	Materials, parts, and supplies			Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in)		
Line No.					(E)	
Lin		(A)	571 (B)	574 Millions	Thou-	 Dallana
		(A)	(B)	IVIIIIONS	sands 	Dollars
1	Veneer and plyv	vood	243001 5	\$	 	
2	Wood other tha	240011 7		 	l	
3	Textiles and fab	rics	220013 7		 	
4	Paper and pape corrugated pape	rboard products; including paperboard boxes, containers, and erboard	260001 3		 	
5	CHEMICALS AND ALLIED	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9		 	
6	PRODUCTS	Paints, varnishes, lacquers, stains, shellacs, japans, enamels, and allied products	285101 2		 	
7	Printing inks		289300 6		 	
8	Plastics product	308007 4		 	İ	
9	FABRICATED METAL PRODUCTS	Metal hardware (including hinges, handles, locks, casters, etc.)	342903 2		 	
10	(Except castings and forgings)	All other fabricated metal products	340070 2		 	
11	Castings (rough	330091 0		i I		
12	Forgings		346000 3		 	
	SHAPES AND FORMS (Except				 	l I
13	castings, forgings,	Steel	331002 6		 	l I
14	and fabricated metal products)	All nonferrous shapes and forms	336002 1		 	

CONTINUE WITH ITEM 17 ON PAGE 6

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Item 17. – CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued									
	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company						
Line No.			Cost, including delivery cost (freight-in) (E)						
ت:	(A)	(B)	574 Millions	Thou- sands	l Dollars				
15	Specialty transformers and fluorescent ballasts	361201 7	\$	 					
16	Manufactured products used for advertising specialties, such as pens, pencils, key chains, calendars, magnets, etc.	190094 3		 					
17	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8		 					
	Describe the principal materials, etc., included in this value.			 	 				
	TOTAL			i I					
18	Sum of lines 1–17 should equal item 10, line a		\$	[[

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

					Carana	Products shipped and other receipts		
	 	Products and services			Census product —code	Value, f.o.b. plant (E)		
	Line _P				581	584	Thou-	l Dollare
L	\Box			(A)	(B)	(E) 584 Thou- sands Dollars		
	1	Electric Signs	Luminous tubin	g (neon, argon, hydrogen, etc.)	39931 12 6	\$!
	2	(39931)	Fluorescent lam	р	39931 13 4			
	3		INCANDES- CENT	Electronic variable message displays	39931 14 2			
	4		BULB SIGNS	Other	39931 15 9			
	5		All other electric fluorescent and	signs (including combinations of luminous incandescent)	39931 16 7			

CONTINUE WITH ITEM 18B ON PAGE 7

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

	Products and services			Census	Products shipped and other receipts Value, f.o.b. plant		
e No.				product code	(E)		1
Line		(B)	Millions	Thou- sands	Dollars		
6	Nonelectric Signs;	METAL	Screen printed signs and displays	39932 01 7	\$	[[
7	Including Counter and Floor Displays,	WOOD	Other printed or unprinted signs and displays	39932 03 3		 	
8	Point-of- Purchase, and Other		Screen printed signs and displays	39932 05 8		 	
9	Signs and		Other printed or unprinted signs and displays	39932 07 4		[[
10	Displays (39932)	OTHER THAN WOOD OR METAL	Screen printed signs and displays	39932 09 0		 	
11			Other printed or unprinted signs and displays	39932 11 6			
12	ADVERTISING Printed promotional items on purchased materials (Printing of SPECIALTIES manufactured at this establishment should be reported on lin			39933 11 4		1	
12	(39933)		ted – Specify kind	00000114		<u> </u>	
13				39933 51 0		 	
14	POSTERS (Including outdoor advertising,	Letterpress		27595 14 9		 	
15	car cards, and window posters)	Screen printed		27598 19 2		 	
16	DECALCO- MANIAS AND PRESSURE- SENSITIVES	Letterpress		27596 15 4			
17	Self adhesive (Including bumper stickers, etc.) Screen printed			27598 25 9		 	
10	Rubber, vinyl, and mechanical hand stamps; embossing seals, stencils, and other marking devices					1	
10	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	port separately each product with a sales value of e which cannot be assigned to one of the lines emaining products, write "Other" and report a single	39530 00 1		 	 	
19				18		1	
20				26		 	
21				34		! !	
22				42			
23	CONTRACT WORK		rk done for others on their own materials products worked on and kind of work.	93000 00 8			
				-		 	
24	MISCELLA- NEOUS	Receipts for rep	air work	99980 61 7		[[
25	RECEIPTS	Sales of scrap,	refuse, and other miscellaneous ing receipts for repair work)	99980 98 9		 	
26	RESALES	processing, or a	ts bought and sold without further manufacture, issembly in this establishment. The cost of such items ted in item 10, line b.	99989 00 6		 	
27	TOTAL value of shipments and other receipts Sum of lines 1–26, column (E)				\$	 	

CONTINUE WITH ITEM 22 ON PAGE 8

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.								
	Area code	Number	Extension					
Telephone	2							
Address (Number	Address (Number and street, city, State, ZIP Code)							
ar TO: Mor	nth	Day	Year					
2		i i						
			Date					
	Telephone Address (Number	Telephone 2 Address (Number and street, of	Telephone 2 Number Address (Number and street, city, State, ZIP)					