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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."
- **5. Produced and Consumed** Forgings, foundries, and screw machine products Report the quantities produced and used in manufacturing other products made in this establishment in item 19. Note that the materials used to produce these items should be reported in item 17.

Line No.		Ma	Census material code	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in) (E)			
ات			(B)		Thou- sands		
1	Fluid power pro hose or tube fitt	ducts, including tings and assemb	190090 1	\$	 		
2	Fabricated meta	al products (exce	ot forgings)	340075 1		 	1
3	Forgings			346000 3		 	
4	CASTINGS (Rough and semi-	Iron and steel		332001 7		 	
5	finished)	Aluminium and	aluminium-base alloy	336005 4		 	
6		Other nonferro	us castings	336003 9		 	
7		d STEEL	Bars, bar shapes, and plates	331007 5		 	
8	(Except castings, forgings,		Sheet and strip	331022 4		 	
9	and fabricated metal	Structural shapes and sheet piling	Structural shapes and sheet piling	331023 2		 	
10	products)		Wire and wire products	331027 3		 	1
11			All other steel shapes and forms	331088 5		 	
12		Aluminium and	aluminium-base alloy	335010 5		 	
13		335091 5		 			
14	Integral horsepo	362120 8		 			
15	BEARINGS (Mounted or Ball					 	
16	unmounted)	Roller		356201 4		 	
17	Speed reducers transmission ed	, gears, drives, a Juipment (except	nd other mechanical power bearings)	356023 2			
18	Fabricated plast	ics products (exc	eept gaskets)	308006 6		 	

CONTINUE WITH ITEM 17 ON PAGE 6

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued									
Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in) (E)						
Line	(A)	571 (B)	574	Thou-	l Dollars				
19	Electrical transmission, distribution, and control equipment (including coils, switches, relays, regulators, motor controls, etc.)	360101 0	\$	1					
20	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8		 					
	Describe the principal materials, etc., included in this value.			 	 				
21	TOTAL Sum of lines 1–20 should equal item 10, line a		_	 					
			P						

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

No.	Products and services					Products shipped and other receipts Value, f.o.b. plant (E)			
Line		(B)	584 Millions	Thou-	l Dollars				
1				nd opening machinery (including picker, , and other)	35521 15 2	\$	 		
2	(Except parts, attachments, and	TEXTILE MACHINERY	Carding m	achines and combing machines	35521 25 1		 		
3	accessories) (35521)		Yarn preparing	Winding machines (skein, spool, bobbin, quill, cone, etc.)	35521 51 7		 		
				Other yarn preparing machines (beaming, warping, warp tying, warp drawing in, slashing, etc.) – Specify kind			 	 	
4	(Continued on next page)	(Continued on next page)			35521 53 3		 		

If not shown, please enter your 11-digit Census File Number from the address label on page 1

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

			Products shipped and other receipts					
No.			Census product code	Value, f.o.b. plant (E)				
Line No.	(A)					584 Millions	Thou- sands	Dollars
5			Machines for e	extruding, drawing, texturing, or cutting ile materials	35521 55 8	\$	 	
6		TEXTILE MACHINERY – Continued FABRICS MACHINERY	HINERY – Other fiber-to-fabrics machinery (include	-	35521 59 0		 	
7	accessories) (35521) – Continued				35521 67 3		 	
8					35521 71 5		 	<u> </u>
9			Other fabrics m	Hand looms machinery Other fabrics machinery (including lace, embroidery, braiding,			 	
10		Maraarizing	and tufting mad	chinery)	35521 75 6 35521 77 2		 	
11		Mercerizing r	d dyeing machi	norv	35521 77 2		 	
13		Printing mach		noi y	35521 78 0		<u> </u> 	
14		FINISHING MACHINERY	-	rolling machines	35521 84 8		 	
15			Other finishing	35521 85 5		 		
16		-	r drying stocks,	35521 87 1		 	 	
17		Machinery fo piece or in sh	r the manufactu apes	35521 90 5		 	1	
18			or cable-making	35521 93 9		l <u>l</u> l	<u> </u> 	
19	Parts and	accessories TEXTILE	mustries mach	inery, n.e.c., except parts, attachments, and	35521 99 6		 	
20	Attachments for Textile Machinery	AND MACHINERY TURNINGS AND SHAPES	Other textile machinery turnings and shapes of plastics Other textile machinery turnings and shapes except of plastics		35522 05 1		 	<u> </u>
21					35522 07 7 35522 09 3		l 	1
23		PARTS AND ATTACH-	Fiber-to- fabrics machinery	Cond plathing	35522 22 6		<u> </u> 	
		MENTS		Card clothing Dobbies and jacquards; card reducing, copying, punching, or assembling			 	
24				machines Extruding, drawing, texturing, or cutting, manmade fibers, or for their auxiliary	35522 23 4		 	
25			Weaving machinery Knitting machinery Finishing machinery	Preparing textile fibers or of their	35522 25 9 35522 27 5		 	
26 27				auxiliary machines Spindles, spindle flyers, spinning rings, and ring travelers	35522 27 5		 	
28				Other fiber-to-fabrics machinery or of their auxiliary machinery	35522 29 1		 	
29				Reeds for looms, healds, and heald-frames	35522 35 8		 	
30				Other parts of weaving machines or of their auxiliary machinery (including broad and narrow fabrics)	35522 39 0		 	
31				Sinkers and other articles used forming stitches (exclude needles)	35522 81 2		 	
32				Other parts for knitting machinery Calendering or rolling machines	35522 87 9		 	
33				(including cylinder)	35522 83 8		 	
34				Other parts for finishing machines, n.e.c.	35522 85 3		 	
35	5		Other textile r	35522 89 5		l		

CONTINUE WITH ITEM 18B ON PAGE 8

	Products and services (A)			Census	Products other	shippe receip	d and ts					
Line No.				product code	Value, f.o.b. plant (E)							
Line				(B)	584 Millions	Thou-sands	Dollars					
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report separately each prod \$50,000 or more which cannot be assigne Specify unit of measure for quantity. For "Other" and report a single total value.	uct with a sales value of d to one of the lines above. all remaining products, write	е		 	 					
36				18	\$	i !						
37				26		 						
38				34								
39				42		 						
40				59								
	CONTRACT WORK	Receipts for work done for others on their Describe below products worked on and k		93000 00 8								
42	MISCELLA- NEOUS	Receipts for repair work		99980 61 7								
43	RECEIPTS	Receipts for installation (or construction) (of products of this	99980 31 0		 						
44		Other miscellaneous receipts		99980 98 9								
	RESALES	Sales of products bought and sold without	further manufacture,									
45		processing, or assembly in this establishme should be reported in item 10, line b.	ent. The cost of such items	99989 00 6								
46	TOTAL v Sum of lir	alue of shipments and other receipts es 1–45, column (E)		77000 00 8	\$	 						
Items 19–21 – Not applicable to this report												
Itt	em 22. CERTII	ICATION – This report is substantially ac	curate and has been prepa	ared in accordan	ce with ins	truction	ns.					
	ame of person t	contact regarding this report (Print or typ		a code Numbe		Exten						
	ame of company		Address (Number and	street, city, State	e, ZIP Code)	1						
P	eriod covered	FROM: Month Day	Year TO: Month	Da	у	Year						
	gnature of auth			1	Date							