If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials..." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials...," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

No.	Materials, parts, and supplies		Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in)					
Line P			571		Quantity	(E)				
	(A)		(B)	(C)	(D)	Millions	Thou- sands	Dollars		
1	NATURAL RUBBER Latex (dry solids content)		083113 1	1		\$	 			
2		Dry	083111 5	Thousand			 			
3	CHEMICAL AND ALLIED PRODUCTS	Inorganic pigments	281600 7	Thousand pounds			 			
4	PRODUCTS	Plastics resins consumed in the form of granules, pellets, powder, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9				 			
5		Synthetic rubber, including vulcanizable elastomers	282200 5				 			
6		Rubber processing chemicals (accelerators, antioxidants, blowing agents, inhibitors, peptizers, etc.)	286933 7				- 			
7		Plasticizers	286935 2	∱ Thousand			 			
8		Carbon black	289501 9	pounds ↓						
9		All other chemical and allied products								
10	RUBBER PRODUCTS	Reclaimed rubber, excluding "mud" and crumb or ground scrap	306903 6 ↑ Thousand				 			
11		Rubber compounds and mixtures purchased (dry rubber solids content)	306991 1	pounds ↓			 			
12		All other rubber products	306999 4				 			
13	TIRE CORD AND TIRE FABRICS	Nylon cord	229603 6							
14		Polyester cord	229605 1	Thousand pounds			- 			
15		Metallic cord	229607 7				 			
16		All tire fabrics and rayon, fiberglass, chafer, and other tire cord	229690 3							
17	Fabricated metal	products (except forgings)	340091 8				 			
	CONTINUE WITH ITEM 17 ON PAGE 6									

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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued											
	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption and of materia establishme	n of purchased materials rials received from other lents of your company Cost, including delivery cost (freight-in) (E)						
le No.				Quantity							
Line	(A)	571 (B)	(C)	573 (D)	574 Millions	Thou- sands	l Dollars				
18	Steel wire	331014 1	Short tons		\$						
19	Paper and paperboard containers (including shipping sacks and other paper packaging supplies)	260091 4				 					
20	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8				 	 				
21	TOTAL Sum of lines 1–20 should equal item 10, line a				\$						
It	em 18A – Not applicable to this report										
			IRING 1997	,							
Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 INSTRUCTIONS											

1. General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- **3. Contract Work** Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. **Resales** Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."
- 5. Rubber The term "rubber" includes products made from natural, synthetic, or reclaimed rubbers. The term plastics is defined to include synthetic resinous materials which are not described as "elastomers," a material which, when vulcanized, will stretch repeatedly to 150 percent or more and will return rapidly and with force to its approximate principal state. Support the least of the proximate and support the second stretch repeated of the second state of the second state. original state. Synthetic elastomers include synthetic rubber.

		Products and services			Census product code	Unit of measure for quantities (C)	Products shipped and other receipts					
							Quantity	Value, f.o.b. plan (E)		ant		
-					581 (B)		(D)	584 Millions	Thou- sands	I Dollars		
			PASSENGER CAR	Radial		30111 12 4	(C)		\$	 	 	
		New (Report factoryPNEUMATIC TIRESrebuilt and retreaded(Casings) (30111)		Other		30111 15 7	Thousand			 		
;	3	BU		Light truck	Radial	30112 11 4				 	1	
	4			pneumatic tires)		Other	30112 12 2				 	
	5			Large off- the-highway	Radial	30112 21 3				 	1	
	6			(Sizes 16.00 inches and larger)	Other	30112 22 1				 		
	7			Other truck and bus tires,	Radial	30112 31 2				 		
1	8	Continued on next page)		pneumatic tires	Other	30112 32 0						

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					Census product	Unit of	Products shipped and other receipts				
<u>.</u>		Products and services				measure		Value, f.o.b. plant			
Line No.	-			code	for quantities	Quantity 583	(E) 584 Thou-				
	(A)		(B)	(C)	(D)	Millions	sands	 Dollars			
9	Tires and Inner Tubes, New (Report	Tractor and implement (farm and industrial) pneumaticIndustrial and utility pneumatic (including garden)Other pneumatic tires and casings including motor bike, motorcycle, moped, bicycle, aircraft, and mobile home			30117 00 6	∱ Thousand		\$	 		
10	factory rebuilt and				30118 00 4	tires ↓			 		
11	retreaded tires on line 23) – Continued				30119 00 2				 		
		SOLID AND SEMI- PNEUMATIC TIRES (3011A)	Solid tires	Industrial, highway, bogie, idler, and support rollers	3011A 39 7	Thousand tires					
12			Other solid and semipneumatic (including hand baby carriage, tr juvenile, etc.)	tires lawnmower,	3011A 52 0	lifes			 		
14		INNER TUBES (3011C)	Passenger car a motorcycle		3011C 21 1	↑ Thousand			 		
15				Truck and bus inner tubes (including off-the-highway)		tubes ↓					
16			All other inner tu ing tractor and in (farm and industindustrial, utility, bicycle)	3011C 27 8							
17	TREAD RUBBER, TIRE SUNDRIES, AND REPAIR	Tread rubber (ca rubber for use in extruding machir	automatic tread r	3011D 11 0				 			
18	MATERIALS (3011D)	Tire flaps			3011D 31 8				 	 	
19		Other tire sundrie	Other tire sundries, repair materials, and tiring						 	l I	
20	Rubber compoun (excluding slab ru extruding machin	ds or mixtures for ubber for use in au es)	sale or interplant tomatic tread rub	transfer ber	30699 00 3				 		
21	residue or "mud" or synthetic (cher crumb or ground	r (any vulcanizable derived from proc nical) vulcanized s rubber, grindings the pan or digeste	essing or treatme scrap rubber) (Re of scrap rubber no	nt of natural port sales of ot	3069E 20 9						
22	Synthetic resin ar bonding and lami	nd rubber adhesiven nating adhesives)	es (including all ty	/pes of	28914 00 0				 		
23	Tire rebuilding an	d retreading			75340 00 0						
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report separately each product with a sales value of \$50,000 or								 	
24				18				 			
25				26							
26					34						
27					42				 		
28					59						
29		<u> </u>			67				· 	l	

CONTINUE WITH ITEM 18B ON PAGE 8

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued											
	Products and services			Census product code	Unit of measure for	Products shipped and othe				pipts	
No.						Quantity	v	Value, f.o.b. plant (E)			
Line No.			Ę	581	quantities	583	584	4	l I Thou-		
	CONTRACT	(A) Receipts for work done for othe	ers on th	neir	(B)	(C)	(D)		Millions	sands	Dollars
30	WORK	own materials			93000 00 8			\$		 	
		kind of work.								1	
	MISCELLA-										
31	NEOUS RECEIPTS	Miscellaneous receipts (includi for repair work, scrap, refuse, e	ing recei etc.)		99980 00 5					 	
	RESALES	Sales of products bought and s without further manufacture, p	sold							 	
		or assembly in this establishme	ent. The							 	
32	cost of such items should be reported in item 10, line b.			99989 00 6					 		
33	TOTAL va Sum of lin	alue of shipments and other r les 1–32, column (E)	receipts	;	77000 00 8			\$		 	
14	ems 19_21 - N	Not applicable to this report								I	
		use this space for any explanations	that may	be esse	ential in under	standing you	r reported dat	а.			
It	em 22. CERTIF	ICATION – This report is subst	tantially	accura	ate and has	been prepa	red in acco	rdance v	with inst	ructior	is.
	ame of person to	o contact regarding this report (I	Print or	type)	Teler	Area	a code Nu	umber		Exten	sion
	ame of company	,					street, city,	State, Zl	IP Code)	I	
-		FROM: Month	Day	Yea): Month		Day		Year	
	eriod covered	666 1		Title	2				Date		