If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in) (E) 574		
				Salius	Dollars
1	Metal for printing plates	330005 0	\$	 	
2	Unexposed photosensitive printing plates	386100 2		l 	
3	Light sensitive film	386155 6		 	
4	Light sensitive papers (including photographic paper and diffusion transfer paper)	386166 3		 	
5	and the second second	386171 3		 	
6	Paper, all types except light sensitive (including newsprint, book, bond, cover, and coated)	262100 1		 	
7	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8		 	
	Describe the philotopal materials, etc., molded in this value.				
8	TOTAL Sum of lines 1–7 should equal item 10, line a		\$	 	

CONTINUE WITH ITEM 18A ON PAGE 6

Item 18A. TYPE OF OPERATION CONDUCTED AT THIS ESTABLISHMENT DURING 1997									
Line No.	Item (A)				Mark (X) appropriate boxes (B)				
1	Operations Performed	Typesetting/ima	401	461 4 🗌					
2		Platemaking and/or platemaking services			471 3 🗌				
3		Printing			478 8				
4	Equipment	Letterpress		404	443 2				
5	If you print, which of the following	Flexographic			444 0				
6	types of press equipment did you operate in	OFFSET (Lithographic)	Sheet-fed	406	445 7				
7	1997?		Web-fed	407	446 5				
8		Gravure		408	447 3 🗌				
9		Engraving		409	448 1 🗌				
10		Screen process		410	442 4 🗌				
11		Quick printing (see instructions below)			458 0				
12		Digital printing (see instructions below)	412	459 8				
		Other – Specify							
13				413	449 9				
Itom 19R PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1007									

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS

OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

- 4. Quick Printing Commercial printing using either offset equipment that is only capable of printing materials less than 18" X 23", or digital equipment (including ink-jet printers) to print text-type documents. Printing with offset equipment capable of printing materials 18" X 23" or greater should be reported under lithographic printing (lines 11–16). Printing materials other than text-type documents on digital printing equipment should be reported as "digital printing" on line 26. Report quick printing on line 27.
- 5. Digital Printing Commercial printing using digital printing equipment to produce materials other than text-type documents. Printing text-type documents on digital equipment should be reported as "quick printing," on line 27. The use of digital technology as "pre-press" for conventional printing equipment does not constitute digital printing and should be reported based on the type of equipment (lithographic, flexographic, screen, etc.). Report digital printing on line 26.

ı								
					Products shipped and other receipts			
ine No.		1		Census product ——code	Value, f.o.b. plant (E)			
					584	Thou-		
	_		(A)		Millions	sands	Dollars	
	1	PREPRESS SERVICES	Typesetting/imagesetting services (27910)	27910 00 9	\$	 		
	2	EXCEPT PLATEMAKING	PLATEMAKING	Lithographic platemaking services, excluding plates (27962)	27962 00 0		 	
	3		Gravure platemaking services, excluding plates	27963 52 9		 		
	4		Other platemaking services, excluding plates	27963 75 0		 		

If not shown, please enter your 11-digit Census File Number from the address label on page 1 $\,$

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued									
					Products shipped and other receipts				
		Products and services			Value, f.o.b. plant				
Line No.				code 581	584	(E)			
ڐ	(A)			(B)	Millions	Thou- sands	Dollars		
5		Lithographic		27961 00 2	\$	 			
6	for others, excluding blank plates	Letterpress		27963 27 5		 			
7	(Report blank plates on	eport blank FLEXOGRAPHIC tes on	Natural and synthetic rubber	27963 45 3		 			
8	lines 28–34)		Photopolymer	27963 47 9		 			
9		Gravure	- Notepolymo.	27963 53 7		<u> </u> 			
	<u>(</u>		de for others – <i>Specify kind</i>	27303 33 7		 			
10				27963 71 9		 			
11	Commercial printing, including	OFFSET (LITHOGRAPHIC) PRINTING	Magazines and periodicals	27521 00 4		 			
12	"ioh"	T THIN THING	Labels and wrappers	27522 00 2		 			
13	8		Catalogs and directories	27523 00 0		1 			
14	L		Financial and legal	27524 00 8		 			
15	5		Advertising	27525 00 5		 			
16		FLEXOGRAPHIC PRINTING	Other general offset job printing	27526 00 3		 			
17	,		Labels and wrappers	2759B 00 5		 			
18	3		Other flexographic printing	2759C 00 3		 			
19)	LETTERPRESS PRINTING	Magazines and periodicals	27591 00 7		 			
20	<u> </u>		Labels and wrappers	27592 00 5		 			
21			Catalogs and directories	27593 00 3		 			
22	2		Financial and legal	27594 00 1		 			
23	<u> </u>		Advertising	27595 00 8		 			
24	<u> </u>		Other general letterpress job printing	27596 00 6		 	<u> </u>		
25	5	Screen printing,	except on textiles	27598 00 2		 	İ		
26	5	Digital printing		2759A 14 8		 			
27		Quick printing		27526 96 1		 			
	ALL OTHER PRODUCTS MADE AND SERVICES PERFORMED IN THIS	Describe and re \$50,000 or more above. For all re single total valu	port separately each product with a sales value of which cannot be assigned to one of the lines emaining products, write "Other" and report a e.			 	 		
28	ESTABLISH- MENT			18		I I			
29	-			26		 			
30				34					
31	-			42		I 			
32	1			59		 			
33				67		1 			
34	1			75		<u> </u>			
<u> </u>		<u> </u>		l	CONTINUE	ON P	AGE 8		

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued									
Jo.		nd services		Censu produ —code	and control of the state of the	Products shipped and other receipts Value, f.o.b. plant (E)			
Line No.			581	584 Millions	Thou-	Dollars			
25	MISCELLA- NEOUS	Sales of scrap and refuse	.)			99980 1	3 8 \$	l I	
36	RECEIPTS	Receipts for photocopying				97334 0		<u> </u>	
37		Receipts for services as print	broker			97389 0		 	
38		Other miscellaneous receipts		eints for	renair work etc			- 	
39	RESALES	Sales of products bought and processing, or assembly in the items should be reported in it	d sold without f	further m	nanufacture.	99989 0			
40	TOTAL va	alue of shipments and other nes 1–39 column (E)				77000 0		 	
11	ems 19–21 – ľ	Not applicable to this repor	<u> </u>					<u> </u>	
REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.									
		FICATION – This report is sub o contact regarding this report					dance with in		ns. nsion
667	 :				Telephone 2 ress (Number al]			
	eriod covered	FROM: Month	Day	Year	TO: Month	1	Day	Year	
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