

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies (A)	Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company		
				Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)	
					574 Millions	Thou-sands
1	Logs and bolts	241113 0	Thousand board feet (inter-national 1/4 inch scale)		\$	
2	ROUGH LUMBER	242110 5	↑ Thousand board feet ↓			
3	Hardwood					
4	DRESSED LUMBER	242121 2				
5	Softwood					
6	Veneer and plywood	242117 0				
7	Cost of all other materials and components, parts, containers, and supplies consumed <i>Describe the three principal materials, etc., included in this value</i>	242128 7				
8	TOTAL Sum of lines 1–7 should equal item 10, line a	243001 5			\$	

CONTINUE WITH ITEM 18A ON PAGE 6

Item 18A. TYPE OF OPERATION CONDUCTED DURING 1997				
Line No.	Type of operation	Key	Mark (X) in appropriate boxes	
			Yes	No
1	Logging or pulpwooding	401	3616 <input type="checkbox"/>	3624 <input type="checkbox"/>
2	Sawing lumber from logs or bolts	402	3772 <input type="checkbox"/>	3780 <input type="checkbox"/>
3	Manufacture of planing mill products (dressed and worked or patterned lumber, softwood cut stock, etc.)	403	3871 <input type="checkbox"/>	3889 <input type="checkbox"/>
4	Manufacture of boxes, crates, box and crate shook, baskets, and hampers	404	3715 <input type="checkbox"/>	3723 <input type="checkbox"/>
5	Manufacture of veneer and/or plywood	405	3954 <input type="checkbox"/>	3962 <input type="checkbox"/>
6	Manufacture of miscellaneous wood products (handles, completely fabricated industrial parts, pallets, skids, etc.)	406	3665 <input type="checkbox"/>	3699 <input type="checkbox"/>
7	Other operations – <i>Specify</i>	407	3970 <input type="checkbox"/>	3988 <input type="checkbox"/>

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997	
INSTRUCTIONS	
<p>1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.</p> <p>If quantities are requested, please use the unit of measure specified.</p> <p>If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.</p>	<p>If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.</p> <p>3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.</p> <p>4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."</p>
<p>2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.</p>	

Line No.	Products and services		Census product code	Unit of measure for quantities	Products shipped and other receipts		
					Quantity	Value, f.o.b. plant (E)	
						584	Thou-
(A)	(B)	(C)	(D)	Millions	sands		
1	NAILED AND LOCK-CORNER WOOD BOXES (24411)	Made from lumber	24411 27 4				
2		Made from veneer, plywood, and wood and fiber combination (including wood and part wood cigar boxes)	24411 63 9				
3	Wood Box and Crate Shook (24412)	MADE FROM LUMBER	For fruits and vegetables	24412 11 6			
4			Not for fruits and vegetables	24412 15 7			
5		Made from veneer and plywood	24412 25 6				
6	WOOD PALLETS AND PALLET CONTAINERS (24480)	Pallets, wood, except skids	24480 62 6				
7		Skids, wood	24480 65 9				
8		Pallets, wood and metal combination	24480 66 7				
9		Pallet containers, wood and metal combination and wood	24480 64 2				
10	Wirebound Wood Boxes	Made from lumber	24490 11 2				
11		MADE FROM VENEER AND PLYWOOD	For fruits and vegetables	24490 21 1			
12			Not for fruits and vegetables	24490 43 5			
13	Veneer and plywood containers (including pails, drums, tubs, fruit and vegetable baskets and hampers, etc.)		24490 61 7				
14	Wood slack and tight cooperage (hogsheads, barrels, kegs, tubs, etc.), new and recoopered used		24490 73 2				

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						Millions	Thousands	Dollars
15	Hardwood lumber, rough and dressed		24211 00 5			\$		
16	Softwood lumber, rough and dressed		24212 00 3					
17	Wood Chips (Except field chips) (24215)	SOFTWOOD (Report shipments on line 17 or 18 but not on both lines.)	Short tons	24215 16 2	Short tons			
18			Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24215 18 8	Standard units			
19		HARDWOOD (Report shipments on line 19 or 20 but not on both lines.)	Short tons	24215 22 0	Short tons			
20			Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24215 24 6	Standard units			
21	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single value.</i>						
				18				
22				26				
23				34				
24				42				
25				59				
26				67				
27				75				
28			83					
29	CONTRACT WORK	Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>		93000 00 8				
30	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse		99980 13 8				
31		Other miscellaneous receipts (including receipts for repair work, etc.)		99980 98 9				
32	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.		99989 00 6				
33	TOTAL value of shipments and other receipts Sum of lines 1–32, column (E)			77000 00 8		\$		

Items 19–21 – Not applicable to this report

CONTINUE WITH ITEM 22 ON PAGE 8

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)				Telephone	Area code	Number	Extension	
667	1			2				
Name of company				Address (<i>Number and street, city, State, ZIP Code</i>)				
Period covered	FROM: Month		Day	Year	TO: Month		Day	Year
	666	1			2			
Signature of authorized person				Title			Date	