

GENERAL EXAMPLE – BELT AIR TO FACE AND NORMAL SHEARER CONTROLS

$$(0.2\text{MG/M}^3)(12\% \text{OUARTZ}) + (0.6\text{MG/M}^3)(3\% \text{OUARTZ}) + (0.6\text{MG/M}^3)(3\% \text{QUARTZ}) + (0.4\text{MG/M}^3)(10\% \text{OUARTZ}) = 2.0 \text{MG/M}^3$$

INTAKE	BELT	SHEARER	SHIELDS	WEIGHT
24 MICROGRAMS	18 MICROGRAMS	18 MICROGRAMS	40 MICROGRAMS	100 MICROGRAMS

$$\underline{100 \text{ MICROGRAMS QUARTZ} = 5.0\% \text{QUARTZ}}$$

2000 MICROGRAMS TOTAL

COMPLIANCE WITH 2.0 MG/M³ TOTAL WEIGHT

COMPLIANCE WITH 100 MICROGRAMS QUARTZ

$\underline{.10} = 2.00 \text{MG/M}^3 \text{ STANDARD}$

5

This example indicates compliance with the dust standards, but since it is exactly on the allowable limits for both total respirable dust and quartz, an operator would begin dust reduction measures.

Submitted by Link Derrick
May 22, 2003 public hearing, Grand Junction, CO

AB14-HEAR-6D

AB18-HEAR-6D

BELT AIR TAKEN AWAY FROM FACE

$$(0.2\text{MG/M}^3)(12\% \text{ QUARTZ}) + (0.6\text{ MG/M}^3)(3\% \text{ QUARTZ}) + (0.4\text{MG/M}^3)(10\% \text{ QUARTZ}) = 1.2\text{ MG/M}^3$$

INTAKE	SHEARER	SHIELDS	WEIGHT
24 MICROGRAMS	18 MICROGRAMS	40 MICROGRAMS	82 MICROGRAMS

$$82\text{ MICROGRAMS QUARTZ} = 6.8\% \text{ QUARTZ}$$

1200 MICROGRAMS TOTAL

COMPLIANCE WITH 1.2 MG/M³ TOTAL WEIGHT
COMPLIANCE WITH 100 MICROGRAMS QUARTZ

$\frac{10}{6.8} = 1.47\text{ MG/M}^3$ NEW STANDARD – SHEARER DUST COULD BE SIGNIFICANTLY HIGHER
6.8

HOWEVER

$$(0.2\text{MG/M}^3)(12\% \text{ QUARTZ}) + (1.2\text{ MG/M}^3)(3\% \text{ QUARTZ}) + (0.4\text{MG/M}^3)(10\% \text{ QUARTZ}) = 1.8\text{ MG/M}^3$$

INTAKE	SHEARER	SHIELDS	WEIGHT
24 MICROGRAMS	36 MICROGRAMS	40 MICROGRAMS	100 MICROGRAMS

COMPLIANCE WITH 1.8 MG/M³ TOTAL WEIGHT
COMPLIANCE WITH 100 MICROGRAMS QUARTZ

The most feasible dust control measure would be to direct the belt air away from the face. This would direct the crusher and tailpiece discharge dust away from the working face. By removal of this dust, the standard reduces because of that fraction of the sample that is removed is lower in quartz. The shearer dust could now be doubled and still result in compliance. However, this is against the practice of the "lowest possible exposure".

ADDITIONAL DUST CONTROLS ON SHEARER

$$(0.2\text{MG/M}^3)(12\% \text{ QUARTZ}) + (0.4 \text{ MG/M}^3) (3\% \text{ QUARTZ}) + (0.4\text{MG/M}^3)(10\% \text{ QUARTZ}) = 1.0 \text{ MG/M}^3$$

INTAKE	SHEARER	SHIELDS	WEIGHT
24 MICROGRAMS	12 MICROGRAMS	40 MICROGRAMS	76 MICROGRAMS

$$76 \text{ MICROGRAMS QUARTZ} = 7.6\% \text{ QUARTZ}$$

1000 MICROGRAMS TOTAL

COMPLIANCE WITH 1.0 MG/M³ TOTAL WEIGHT
 COMPLIANCE WITH 100 MICROGRAMS QUARTZ

10 = 1.32 MG/M³ NEW STANDARD -- SHEARER DUST COULD BE SIGNIFICANTLY HIGHER
 7.6

HOWEVER

$$(0.2\text{MG/M}^3)(12\% \text{ QUARTZ}) + (1.2 \text{ MG/M}^3) (3\% \text{ QUARTZ}) + (0.4\text{MG/M}^3)(10\% \text{ QUARTZ}) = 1.8 \text{ MG/M}^3$$

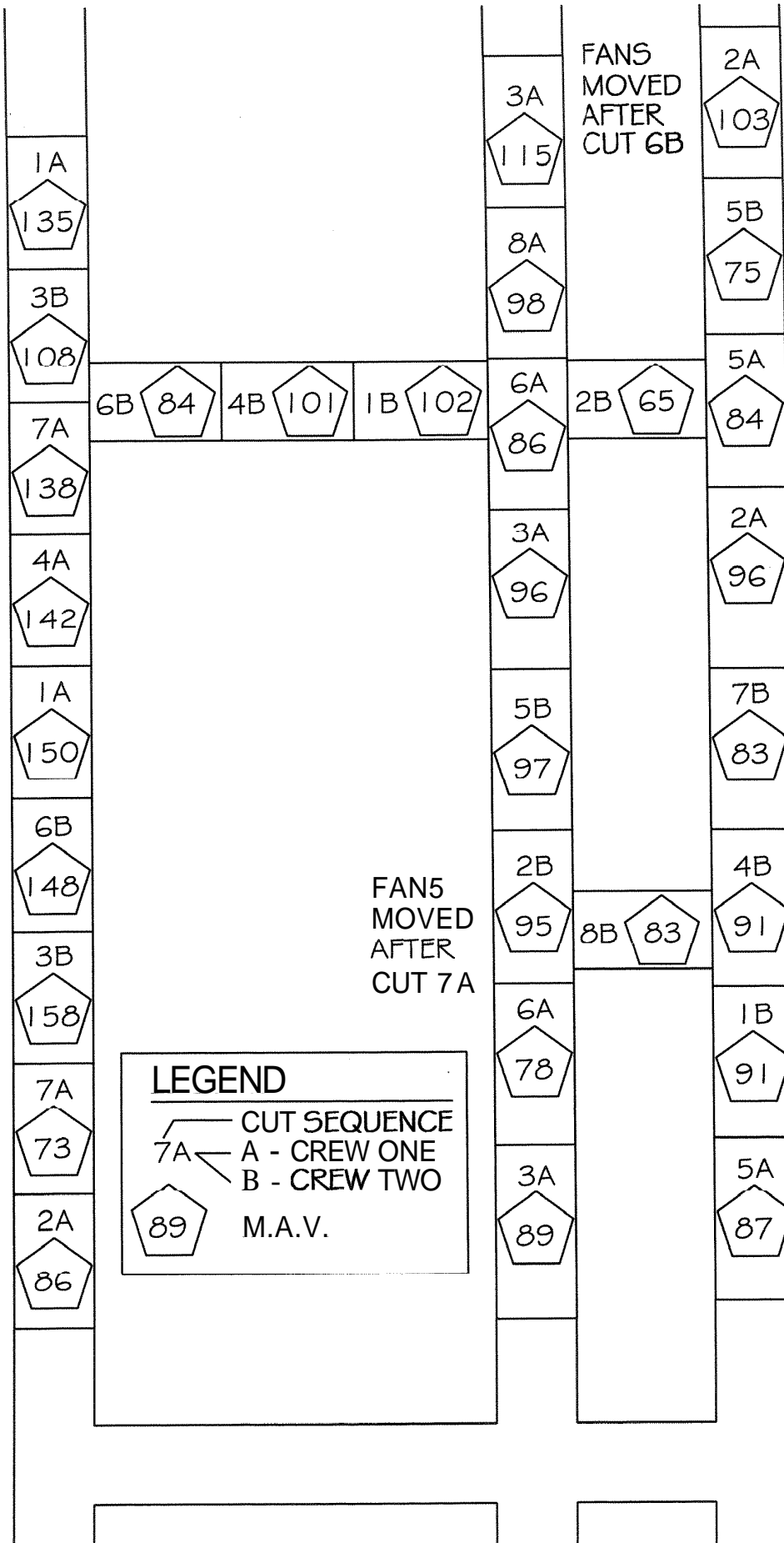
INTAKE	SHEARER	SHIELDS	WEIGHT
24 MICROGRAMS	36 MICROGRAMS	40 MICROGRAMS	100 MICROGRAMS

COMPLIANCE WITH 1.8 MG/M³ TOTAL WEIGHT
 COMPLIANCE WITH 100 MICROGRAMS QUARTZ

Additional dust control measures are taken at the shearer, which further reduce the shearer dust levels from 0.6mg from 0.4mg. However, that only lowers the the standard even further from 1.47mg/m³ to 1.32 mg/m³. This could keep lowering as additional measures are taken. The actual dust levels at the shearer could be tripled and still be in compliance with both **standards**.

FANS
MOVED
AFTER
CUT 6B

FANS
MOVED
AFTER
CUT 7A



FANS
MOVED
AFTER
CUT 6B

FANS
MOVED
AFTER
CUT 6B

FANS
MOVED
AFTER
CUT 7A

LEGEND

— CUT SEQUENCE

7A — A - CREW ONE

7A — B - CREW TWO

89 M.A.V.

FANS
MOVED
AFTER
CUT 7A

HYPOTHETICAL EXAMPLE OF THE LOWERING OF THE QUARTZ STANDARD

GENERAL STATEMENTS

1. $(2.0 \text{ MG/M}^3) \frac{(1000 \text{ MICROGRAM})}{(1.0 \text{ MG/M}^3)} = 2000 \text{ MICROGRAMS/M}^3$
2. $2000 \text{ MICROGRAMS} \times 5\% = 100 \text{ MICROGRAMS OF QUARTZ}$

ACTUAL RECENT SAMPLE

1. 0.5 MG/M³ OF TOTAL DUST WEIGHT
2. 12% OF QUARTZ
3. 0.833 STANDARD
4. $500 \text{ MICROGRAMS OF TOTAL DUST} \times 12\% \text{ QUARTZ} = 60 \text{ MICROGRAMS OF QUARTZ}$
5. **THIS IS 25% OF TOTAL DUST ALLOWED AND 60% OF QUARTZ MAXIMUM LIMIT.**

GENERAL EXAMPLE - BELT AIR TO FACE AND NORMAL SHEARER CONTROLS

$$\frac{(0.2\text{MG/M}^3)(12\% \text{ QUARTZ})}{\text{INTAKE}} + \frac{(0.6\text{MG/M}^3)(3\% \text{ QUARTZ})}{\text{BELT}} + \frac{(0.6\text{MG/M}^3)(3\% \text{ QUARTZ})}{\text{SHEARER}} + \frac{(0.4\text{MG/M}^3)(10\% \text{ QUARTZ})}{\text{SHIELDS}} = 2.0 \text{ MG/M}^3 \text{ WEIGHT}$$

24 MICROGRAMS	18 MICROGRAMS	18 MICROGRAMS	40 MICROGRAMS	100 MICROGRAMS
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$100 \text{ MICROGRAMS QUARTZ} = 5.0\% \text{ QUARTZ}$
 $2000 \text{ MICROGRAMS TOTAL}$

COMPLIANCE WITH 2.0 MG/M³ TOTAL WEIGHT
 COMPLIANCE WITH 100 MICROGRAMS QUARTZ

$\frac{10}{5} = 2.00 \text{ MG/M}^3 \text{ STANDARD}$

BELT AIR TAKEN AWAY FROM FACE

$$\frac{(0.2\text{MG/M}^3)(12\% \text{ QUARTZ})}{\text{INTAKE}} + \frac{(0.6\text{MG/M}^3)(3\% \text{ QUARTZ})}{\text{SHEARER}} + \frac{(0.4\text{MG/M}^3)(10\% \text{ QUARTZ})}{\text{SHIELDS}} = 1.2 \text{ MG/M}^3 \text{ WEIGHT}$$

24 MICROGRAMS	18 MICROGRAMS	40 MICROGRAMS	82 MICROGRAMS
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$82 \text{ MICROGRAMS QUARTZ} = 6.8\% \text{ QUARTZ}$
 $1200 \text{ MICROGRAMS TOTAL}$

COMPLIANCE WITH 1.2 MG/M³ TOTAL WEIGHT
 COMPLIANCE WITH 100 MICROGRAMS QUARTZ

$\frac{10}{7} = 1.47 \text{ MG/M}^3 \text{ NEW STANDARD - SHEARER DUST COULD BE SIGNIFICANTLY HIGHER}$

HOWEVER

$$\frac{(0.2\text{MG/M}^3)(12\% \text{ QUARTZ})}{\text{INTAKE}} + \frac{(1.2 \text{ MG/M}^3)(3\% \text{ QUARTZ})}{\text{SHEARER}} + \frac{(0.4\text{MG/M}^3)(10\% \text{ QUARTZ})}{\text{SHIELDS}} = 1.8 \text{ MG/M}^3 \text{ WEIGHT}$$

24 MICROGRAMS	36 MICROGRAMS	40 MICROGRAMS	100 MICROGRAMS
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COMPLIANCE WITH 1.8 MG/M³ TOTAL WEIGHT
 COMPLIANCE WITH 100 MICROGRAMS QUARTZ

ADDITIONAL DUST CONTROLS ON SHEARER

$(0.2\text{MG/M}^3)(12\% \text{ QUARTZ}) + (0.4 \text{ MG/M}^3) (3\% \text{ OUARTZ}) + (0.4\text{MG/M}^3)(10\% \text{ QUARTZ}) = 1.0\text{MG/M}^3$

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24 MICROGRAMS	12 MICROGRAMS	40 MICROGRAMS	76 MICROGRAMS

$76 \text{ MICROGRAMS QUARTZ} = 7.6\% \text{ QUARTZ}$
 $1000 \text{ MICROGRAMS TOTAL}$

COMPLIANCE WITH 1.0 MG/M3 TOTAL WEIGHT
COMPLIANCE WITH 100MICROGRAMS QUARTZ

LO = 1.32 MG/M3 NEW STANDARD – SHEARER DUST COULD BE SIGNIFICANTLY HIGHER
7.6

HOWEVER

$(0.2\text{MG/M}^3)(12\% \text{ QUARTZ}) + (1.2 \text{ MG/M}^3) (3\% \text{ OUARTZ}) + (0.4\text{MG/M}^3)(10\% \text{ QUARTZ}) = 1.8\text{MG/M}^3$

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COMPLIANCE WITH 1.8MG/M3 TOTAL WEIGHT
COMPLIANCE WITH 100MICROGRAMS QUARTZ