# **Perlite**

# By Wallace P. Bolen

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In 2003, the amount of domestic processed crude and expanded perlite sold and used decreased compared with that of 2002. Domestic production peaked in 1999 at 711,000 metric tons (t) and has fallen each year since, dropping by nearly 31% during the 4-year period. Increasing imports, combined with weak demand from some construction markets, reduced sales of domestically produced perlite. Perlite expanding plants, mostly in the Eastern United States, continued to purchase less expensive, imported perlite. Price differences were mainly attributable to higher domestic rail transportation costs compared with cheaper international waterborne transportation costs. Imports of perlite rose by about 9%, while exports were estimated to have decreased by about 7% compared with those of 2002.

#### **Production**

According to the data collected by the U.S. Geological Survey (USGS), the amount of U.S.-processed crude perlite sold or used decreased by about 5% to 493,000 t in 2003 compared with that of 2002. The value of processed crude perlite sold or used decreased slightly to \$18.9 million compared with that of 2002. The amount of expanded perlite sold or used by domestic producers decreased by about 1% to 664,000 t compared with that of 2002, but the associated value increased to \$147 million (table 1).

Domestic production data for perlite were derived by the USGS from two voluntary annual surveys—one for domestic mine operations (processed crude perlite) and one for expanding plants. The expanding plants used domestic and imported processed crude perlite. All the processed crude perlite described in table 1 was produced at 10 mines operated by 8 companies; 7 of the 10 mine operators responded to the USGS survey, representing about 90% of the processed crude perlite sold or used in 2003. The processed crude perlite that is reported in table 1 was mined in Arizona, California, Idaho, Nevada, New Mexico, Oregon, and Utah. The mines in New Mexico and Oregon accounted for most of the tonnage mined. Ore producers, in alphabetical order by State, were Harborlite Corp. in Arizona and New Mexico; American Perlite Co. in California; Idaho Minerals LLC in Idaho; Eagle-Picher Minerals, Inc. and Wilkins Mining and Trucking, Inc. in Nevada; Dicaperl Corp. in New Mexico; Cornerstone Industrial Minerals Corp. in Oregon; and Basin Perlite Co. in Utah.

Of the 65 expanding plants canvassed, 62 were active. Of those, 34 plant operators (58%) responded, reporting about 62% of the total expanded perlite sold or used (table 1). Production information for nonresponding companies was estimated based upon previously reported data. The top seven producers of expanded perlite, each with production of more than 25,000 metric tons per year, accounted for about 82% of expanded perlite sold or used in the United States in 2003. The remaining 18% was produced by 26 companies.

Two new companies, which produce expanded perlite, were added to the survey for 2003. These new companies were Noble Materials in Fallon, NV, and Basin Perlite in Milford, UT. Three companies were removed from the survey of expanding plants. Johns Manville Corp. closed its operation in Natchez, MS, in 2003 after deciding to meet internal demand from its other perlite expanding plants in Illinois and Virginia. The Scolite International Corp. facility in Troy, NY, which had been inactive for many years, was permanently shut down and the land and facilities were released to the local government to be developed for public use. South Texas Perlite, San Antonio, TX, also shut down in 2003, and the property was sold for residential development.

#### Consumption

Domestic apparent consumption is defined as U.S.-processed crude perlite sold and used plus imports minus exports. In 2003, domestic apparent consumption of processed crude perlite was 701,000 t, a slight decrease compared with that of 2002. Expanded perlite consumed for construction-related uses, the major market for expanded material, decreased by 3% to 414,000 t. Construction uses of expanded perlite, which consisted of concrete aggregate, formed products, masonry- and cavity-fill insulation, and plaster aggregate, accounted for about 62% of total domestic sales in 2003. Expanded perlite consumption increased for fillers, filter aid, laundries, and plaster aggregate, while consumption decreased for concrete aggregate, formed products, horticultural aggregate, low-temperature insulation, masonry- and cavity-fill insulation, and miscellaneous uses (table 3). Perlite was expanded, usually for local consumption, in 30 States. The leading States in production of expanded perlite sold or used, in descending order, were Georgia, Illinois, Mississippi, Pennsylvania, Minnesota, Alabama, Virginia, California, Florida, and Oregon (table 2).

### **Prices**

Processed crude perlite sold at an average value of \$38.76 per metric ton, which was an increase of about 8% compared with that of 2002. Perlite consumed by expanding plants operated by the mining companies was valued at \$36.29 per ton, which was a decrease of 5% compared with that of 2002. The average price for all perlite sold or used by mining companies was \$38.20 per ton, which was an increase of 5% compared with that of 2002. The average price of expanded perlite was \$221 per ton, up from \$217 per ton in 2002; the range in reported prices, however, was wide—from less than \$100 per ton to more than \$1,000 per ton.

The average price per ton by use of expanded perlite, in descending order, was low-temperature insulation, \$429; fillers,

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\$410; masonry- and cavity-fill insulation, \$359; concrete aggregate, \$331; filter aid, \$327; horticultural aggregate, \$306; plaster aggregate, \$289; laundries, \$270; and formed products, \$145 (table 3).

# Foreign Trade

Export and import data were derived from U.S. Census Bureau data. Exports of processed crude and expanded perlite, primarily to Canada, were estimated to be 37,000 t, which was 7.5% less than those of 2002. The value of exports could not be calculated based on available information, but the average prices quoted previously could be applied.

Imports of processed crude perlite, almost exclusively from Greece, increased by 9% to about 245,000 t. The average customs value of perlite imports was estimated to be \$36.25 per ton. If insurance and freight costs (\$4.14) were added to the value of the imports, the total average value of imports was estimated to rise to \$40.39 per ton. Imported perlite has a price advantage compared with domestically produced perlite mostly owing to the low cost of shipping it from Greece to the United States east coast. Perlite production in Greece is centered on the islands of Milos and Kos, which offer deepwater access to large oceangoing vessels, thus lowering freight cost. U.S. producers normally must transport perlite by rail, which is subject to higher insurance and freight rates, causing transportation costs to be higher.

#### **World Review**

Based on available information, the United States was estimated to be the largest producer and consumer of processed crude and expanded perlite in 2003. Other leading producers of processed crude perlite, in descending order, were Greece, Japan, Turkey, and Hungary (table 4). In 2003, 14 countries produced 1.63 million metric tons of perlite. Owing to a lack

of reliable information, however, this total does not include all major producing countries, such as China, which was probably the largest or second largest producer in the world.

#### Outlook

Total consumption of processed and expanded perlite in the United States is expected to increase slightly in 2004. As imports increase, domestic perlite production is expected to decrease, although increasing demand in Canada for horticultural perlite may increase U.S. exports. New mine openings during the past 5 years combined with continued growth in imports are expected to restrain price increases for many grades of processed crude perlite.

#### GENERAL SOURCES OF INFORMATION

# **U.S. Geological Survey Publications**

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Geology and world deposits: Surrey, United Kingdom, Metal Bulletin plc, 312 p.

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Perlite. Ch. in Mineral Facts and Problems, U.S. Bureau of Mines Bulletin 675, 1985.

 ${\bf TABLE~1} \\ {\bf PERLITE~MINED, PROCESSED, EXPANDED, AND~SOLD~OR~USED~BY~PRODUCERS~IN~THE~UNITED~STATES^1} \\ {\bf PERLITE~MINED, PROCESSED, AND~SOLD~OR~USED~BY~PRODUCERS~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN~THE~UNITED~STATES~IN$ 

(Thousand metric tons and thousand dollars)

|      |           |            |         | Processed         | d perlite |              |                  |              |         |
|------|-----------|------------|---------|-------------------|-----------|--------------|------------------|--------------|---------|
|      |           |            |         |                   |           |              |                  |              |         |
|      |           |            |         | plant to          | make      | Total        | Expanded perlite |              |         |
|      | Perlite   | Sold to ex | panders | expanded material |           | quantity     | Quantity         | Sold or used |         |
| Year | $mined^2$ | Quantity   | Value   | Quantity          | Value     | sold or used | produced         | Quantity     | Value   |
| 1999 | 821       | 619        | 20,700  | 92                | 3,050     | 711          | 731              | 729          | 148,000 |
| 2000 | 873       | 570        | 19,600  | 101               | 3,100     | 672          | 715              | 715          | 148,000 |
| 2001 | 611       | 490        | 17,900  | 97                | 3,450     | 588          | 686              | 693          | 146,000 |
| 2002 | 638       | 419        | 15,100  | 102               | 3,890     | 521          | 674              | 672          | 146,000 |
| 2003 | 591       | 381        | 14,800  | 112               | 4,060     | 493          | 665              | 664          | 147,000 |

<sup>&</sup>lt;sup>1</sup>Data are rounded to no more than three significant digits; may not add to totals shown.

<sup>&</sup>lt;sup>2</sup>Crude ore mined and stockpiled for processing.

TABLE 2 EXPANDED PERLITE PRODUCED AND SOLD OR USED BY PRODUCERS IN THE UNITED STATES, BY STATE  $^{\rm l}$ 

|                    |                   | 200           | 2           |                         | 2003              |               |             |                         |
|--------------------|-------------------|---------------|-------------|-------------------------|-------------------|---------------|-------------|-------------------------|
|                    | Sold or used      |               |             | Sold or used            |                   |               |             |                         |
|                    | Quantity produced | Quantity      | Value       | Average value per       | Quantity produced | Quantity      | Value       | Average value per       |
| State              | (metric tons)     | (metric tons) | (thousands) | metric ton <sup>2</sup> | (metric tons)     | (metric tons) | (thousands) | metric ton <sup>2</sup> |
| California         | 38,400            | 38,400        | \$13,400    | \$348                   | 32,100            | 32,100        | \$10,600    | \$328                   |
| Florida            | 29,800            | 28,800        | 7,650       | 265                     | 31,900            | 31,300        | 7,880       | 251                     |
| Michigan           | 20,600            | 20,600        | 4,810       | 233                     | 21,400            | 21,400        | 4,980       | 232                     |
| Mississippi        | 93,700            | 93,700        | 12,900      | 137                     | W                 | W             | W           | W                       |
| Nevada             | W                 | W             | W           | W                       | 3,860             | 3,860         | 1,080       | 279                     |
| Pennsylvania       | 49,300            | 49,300        | 8,270       | 167                     | 52,200            | 52,200        | 9,080       | 174                     |
| Other <sup>3</sup> | 443,000           | 441,000       | 99,400      | 225                     | 524,000           | 523,000       | 113,000     | 216                     |
| Total or average   | 674,000           | 672,000       | 146,000     | 217                     | 665,000           | 664,000       | 147,000     | 221                     |

W Withheld to avoid disclosing company proprietary data; included with "Other."

 ${\it TABLE~3}$  EXPANDED PERLITE SOLD OR USED BY PRODUCERS IN THE UNITED STATES, BY  ${\it USE}^1$ 

|                                     |               | 2002        | 2003                    |               |             |                         |
|-------------------------------------|---------------|-------------|-------------------------|---------------|-------------|-------------------------|
|                                     |               |             | Average                 |               |             | Average                 |
|                                     | Quantity      | Value       | value per               | Quantity      | Value       | value per               |
| Use                                 | (metric tons) | (thousands) | metric ton <sup>2</sup> | (metric tons) | (thousands) | metric ton <sup>2</sup> |
| Concrete aggregate                  | 4,050         | \$1,300     | \$321                   | 2,970         | \$982       | \$331                   |
| Fillers                             | 57,300        | 23,500      | 410                     | 66,600        | 27,400      | 410                     |
| Filter aid                          | 57,500        | 18,600      | 323                     | 59,600        | 19,500      | 327                     |
| Formed products <sup>3</sup>        | 415,000       | 60,200      | 145                     | 401,000       | 58,200      | 145                     |
| Horticultural aggregate             | 89,400        | 27,800      | 312                     | 86,400        | 26,400      | 306                     |
| Laundries                           | 1,560         | 723         | 464                     | 3,030         | 817         | 270                     |
| Low-temperature insulation          | 4,230         | 1,550       | 365                     | 3,560         | 1,530       | 429                     |
| Masonry- and cavity-fill insulation | 5,500         | 1,340       | 243                     | 3,440         | 1,240       | 359                     |
| Plaster aggregate                   | 2,620         | 803         | 307                     | 7,490         | 2,160       | 289                     |
| Other <sup>4</sup>                  | 35,000        | 10,600      | 303                     | 30,600        | 8,760       | 286                     |
| Total or average                    | 672,000       | 146,000     | 217                     | 664,000       | 147,000     | 221                     |

Data are rounded to no more than three significant digits, except average value; may not add to totals shown.

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<sup>&</sup>lt;sup>1</sup>Data are rounded to no more than three significant digits; may not add to totals shown.

<sup>&</sup>lt;sup>2</sup>Average value is based on unrounded data and is rounded to the nearest dollar.

<sup>&</sup>lt;sup>3</sup>Includes Alabama, Arizona, Arkansas, Colorado, Georgia, Idaho, Illinois, Indiana, Kansas, Maine, Massachusetts, Minnesota, Mississippi (2003), Missouri, Nevada (2002), New Jersey, North Carolina, Ohio, Oklahoma, Oregon, Tennessee, Texas, Utah, Virginia, Wisconsin, and Wyoming.

<sup>&</sup>lt;sup>2</sup>Average value is based on unrounded data and is rounded the to nearest dollar.

<sup>&</sup>lt;sup>3</sup>Includes acoustic ceiling panels, pipe insulation, roof insulation board, and unspecified formed products.

<sup>&</sup>lt;sup>4</sup>Includes explosives, high-temperature insulation, paint, refractory, soap, steel, sugar manufacture, and various unspecified industrial uses.

 $\label{eq:table 4} \textbf{TABLE 4}$  PERLITE: WORLD PRODUCTION, BY COUNTRY  $^{1,\;2}$ 

# (Metric tons)

| Country <sup>3</sup>       | 1999                    | 2000               | 2001                 | 2002                 | 2003 <sup>e</sup> |
|----------------------------|-------------------------|--------------------|----------------------|----------------------|-------------------|
| Armenia <sup>e</sup>       | 35,000                  | 35,000             | 35,000               | 35,000               | 35,000            |
| Australia <sup>e, 4</sup>  | 5,000                   | 5,000              | 5,000                | 5,000                | 5,000             |
| Greece, screened           | 435,431                 | 360,000            | 360,000 <sup>e</sup> | 360,000 e            | 360,000           |
| Hungary <sup>e, 4</sup>    | 148,000                 | 150,000            | 151,000              | 140,000 <sup>r</sup> | 145,000           |
| Iran                       | 15,069                  | 15,000 e           | 18,130 <sup>r</sup>  | 20,000 r             | 20,000            |
| Italy <sup>e</sup>         | 60,000                  | 60,000             | 60,000               | 60,000               | 60,000            |
| Japan <sup>e</sup>         | 260,000                 | 250,000            | 250,000              | 250,000              | 240,000           |
| Mexico <sup>4</sup>        | 61,596                  | 68,702             | 80,297               | 85,703 <sup>r</sup>  | 90,000            |
| Philippines                | 10,265                  | 5,650 e            | 6,000                | 6,000 e              | 6,000             |
| Slovakia                   | 19,460                  | 17,020             | 14,910 <sup>r</sup>  | 18,630 <sup>r</sup>  | 19,000            |
| South Africa <sup>e</sup>  | -<br>1,200 <sup>r</sup> | 1,200 <sup>r</sup> | 1,200 <sup>r</sup>   | 1,200 <sup>r</sup>   | 1,200             |
| Turkey <sup>4</sup>        | 147,818                 | 149,429            | 70,738 <sup>r</sup>  | 151,902 <sup>r</sup> | 150,000           |
| United States <sup>5</sup> | 711,000                 | 672,000            | 588,000              | 521,000              | 493,000 6         |
| Zimbabwe                   | 5,356                   | 5,000              | 5,000                | 5,000                | 5,000             |
| Total                      | 1,920,000 <sup>r</sup>  | 1,790,000          | 1,650,000 r          | 1,660,000 r          | 1,630,000         |

eEstimated. rRevised.

<sup>&</sup>lt;sup>1</sup>World totals, U.S. data, and estimated data are rounded to no more than three significant digits; may not add to totals shown.

<sup>&</sup>lt;sup>2</sup>Unless otherwise stated, figures represent processed ore output. Table contains data available through May 20, 2004.

<sup>&</sup>lt;sup>3</sup>In addition to the countries listed, Algeria, Bulgaria, China, Iceland, Morocco, Mozambique, and Russia are thought to have produced perlite, but output is reported, and available information is inadequate for the formulation of reliable estimates of output levels.

<sup>&</sup>lt;sup>4</sup>Crude ore.

<sup>&</sup>lt;sup>5</sup>Processed ore sold and used by producers.

<sup>&</sup>lt;sup>6</sup>Reported figure.