## NAICS Subsector 312—Beverage and Tobacco Product Manufacturing

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Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
312111	SOFT DRINKS				
3121111	BOTTLED CARBONATED SOFT DRINKS				
31211111	Bottled carbonated soft drinks in refillable glass bottles (regular and diet)				
3121111111	Bottled carbonated soft drinks in refillable glass bottles (regular and diet)	1,000 cases, 192 oz case equiv	S		
31211112	Bottled carbonated soft drinks in refillable glass bottles (regular and diet) (sum of quantity detail)				
3121111221	Regular bottled carbonated soft drinks containing some real juice, in refillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
3121111231	Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in refillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
3121111241	Regular bottled carbonated soft drinks containing lemon, lime, and lemon- lime combinations, except those with some real juice, in refillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
3121111251	Other regular bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in refiliable glass bottles.	1,000 cases, 192 oz case equiv	SQ		
3121111261	Diet bottled carbonated soft drinks containing some real juice, in refillable glass bottles.	1,000 cases, 192 oz case equiv	SQ		
3121111271	Diet bottled carbonated soft drinks containing kola extract, except those with some real juice, in refillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
3121111281	Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in refillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
3121111291	Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in refillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
24244442		1,000 cases, 132 02 case equiv	50		
31211113 31211113A1	Bottled carbonated soft drinks in non-refillable glass bottles (regular and diet)  Bottled carbonated soft drinks in non-refillable glass bottles (regular and				
31211113A1	diet)	1,000 cases, 192 oz case equiv	s		
31211114	Bottled carbonated soft drinks in non-refillable glass bottles (regular and diet) (sum of quantity detail)				
31211114B1	Regular bottled carbonated soft drinks containing some real juice, in nonrefillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
31211114C1	Regular bottled carbonated soft drinks containing kola extract, except those with some real juice, in nonrefillable glass bottles	1,000 cases, 192 oz case equiv	SQ		
31211114D1	Regular bottled carbonated soft drinks containing lemon, lime, and lemon- lime combinations, except those with some real juice, in nonrefillable glass	1,000 cases, 192 oz case equiv	SQ		
31211114E1	bottles Carbonated waters, sparkling waters, and club soda (except those with some				
31211114F1	real juice) Other regular bottled carbonated soft drink flavors, including club soda,	1,000 cases, 192 oz case equiv	SQ		
31211114G1	except those with some real juice, in nonrefillable glass bottles  Diet bottled carbonated soft drinks containing some real juice, in nonrefillable	1,000 cases, 192 oz case equiv	SQ		
31211114H1	glass bottles	1,000 cases, 192 oz case equiv	SQ		
31211114J1	some real juice, in nonrefillable glass bottles.  Diet bottled carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice, in nonrefillable glass	1,000 cases, 192 oz case equiv	SQ		
31211114K1	bottles . Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in nonrefillable glass bottles .	1,000 cases, 192 oz case equiv	SQ SQ		
31211115	Bottled carbonated soft drinks in plastics bottles (regular and diet)				
3121111511	Bottled carbonated soft drinks in plastics bottles (regular and diet)	1,000 cases, 192 oz case equiv	S		
31211116	Bottled carbonated soft drinks in plastics bottles (regular and diet) (sum of quantity detail)				
31211116L1	Regular bottled carbonated soft drinks containing some real juice, in plastics	4.000 400	00		
31211116M1	bottles . Regular bottled carbonated soft drinks containing kola extract, except those	1,000 cases, 192 oz case equiv	SQ		
31211116N1	with some real juice, in plastics bottles	1,000 cases, 192 oz case equiv	SQ		
31211116P1	lime combinations, except those with some real juice, in plastics bottles Carbonated waters, sparkling waters, and club soda (except those with some	1,000 cases, 192 oz case equiv	SQ		
31211116Q1	real juice)	1,000 cases, 192 oz case equiv	SQ		
31211116R1	except those with some real juice, in plastics bottles	1,000 cases, 192 oz case equiv	SQ		
31211116T1	bottles	1,000 cases, 192 oz case equiv	SQ		
31211116U1	some real juice, in plastics bottles	1,000 cases, 192 oz case equiv	SQ		
31211116V1	combinations, except those with some real juice, in plastics bottles Other diet bottled carbonated soft drink flavors (including carbonated waters, sparkling waters, and club soda, except those with some real juice) in	1,000 cases, 192 oz case equiv	SQ		
3121114	plastics bottles  CANNED CARBONATED SOFT DRINKS	1,000 cases, 192 oz case equiv	SQ		
31211141	Canned carbonated soft drinks				
3121114100	Canned carbonated soft drinks, nsk		sv		
3121114111 3121114121	Regular canned carbonated soft drinks containing some real juice  Regular canned carbonated soft drinks containing kola extract, except those	1,000 cases, 192 oz case equiv	SQ		
3121114131	with some real juice	1,000 cases, 192 oz case equiv	SQ		
3121114141	lime combinations, except those with some real juice  Carbonated waters, sparkling waters, and club soda, except those with some	1,000 cases, 192 oz case equiv	SQ		
3121114151	real juice, canned Other regular canned carbonated soft drink flavors	1,000 cases, 192 oz case equiv 1,000 cases, 192 oz case equiv	SQ SQ		
3121114161 3121114171	Diet canned carbonated soft drinks containing some real juice  Diet canned carbonated soft drinks containing some real juice  Diet canned carbonated soft drinks containing kola extracts, except those	1,000 cases, 192 oz case equiv	SQ		
3121114171	with some real juice	1,000 cases, 192 oz case equiv	SQ		
3121114181	Diet canned carbonated soft drinks containing lemon, lime, and lemon-lime combinations, except those with some real juice.  Diet canned carbonated waters, sparkling waters, and club soda, except	1,000 cases, 192 oz case equiv	SQ		
	piet canneu carponateu waters, sparking waters, and club soda, except	i l			1

See footnotes at end of subsector.

## NAICS Subsector 312—Beverage and Tobacco Product Manufacturing—Con.

Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
312111	SOFT DRINKS—Con.				
3121117	SOFT DRINK FLAVORING SYRUP SOLD IN BULK				
31211171	Soft drink flavoring syrup sold in bulk				
3121117111 3121117121	Soft drink flavoring syrup sold in bulk, postmix	1,000 gal 1,000 gal	S		
312111A	NONCARBONATED SOFT DRINKS	1,000 gai	o l		
312111A1	Noncarbonated fruit drinks, cocktails, and ades containing some real juice, 16.9				
	oz (1/2 liter) container or less, except concentrates				
312111A111	Noncarbonated fruit drinks, cocktails, and ades containing some real juice, 16.9 oz (1/2 liter) container or less, except concentrates	1,000 gal	S		
312111A2	Noncarbonated fruit drinks, cocktails, and ades containing some real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates				
312111A221	Noncarbonated fruit drinks, cocktails, and ades containing some real juice, in other size containers (cartons, bottles, cans, etc.), except concentrates	1,000 gal	S		
312111A3	All other noncarbonated soft drinks				
312111A331	Noncarbonated fruit drinks, cocktails, and ades concentrates containing some real juice	1,000 gal	S		
312111A341	Noncarbonated fruit drinks, cocktails, and ades, containing no real juice, 16.9 oz (1/2 liter) container or less, except concentrates	1,000 gal	S		
312111A351	Noncarbonated fruit drinks, cocktails, and ades, containing no real juice, in	1,000 gal	S		
312111A361	other size containers (cartons, bottles, cans, etc.), except concentrates  Noncarbonated fruit drinks, cocktails, and ades concentrates containing no real juice .				
312111A371 312111A381 312111A391	Canned iced tea (noncarbonated), with or without flavorings  Bottled iced tea, with or without flavorings  All other noncarbonated soft drinks	1,000 gal 1,000 gal 1,000 gal 1,000 gal	\$ \$ \$ \$		
312112	BOTTLED WATER				
3121120	BOTTLED WATER				
31211201	Bottled water				
3121120111	Bottled water (noncarbonated), processed or pasteurized, except natural spring, artificially carbonated, mineral, distilled, and sterile	1,000 gal	S		
3121120121	Bottled water manufacturing, including natural spring water, mineral water, and distilled water.	1,000 gal	s		
312113	ICE				
3121130	ICE				
31211301	Ice manufacturing				
3121130111 3121130121	Manufactured can or block ice Manufactured cubed, crushed, or other processed ice	short tons short tons	S S		
312120	BREWERY PRODUCTS				
3121201	CANNED BEER AND ALE CASE GOODS				
31212011	Canned beer and ale case goods				
3121201111	Canned beer and ale case goods, 12 oz cans	cases	S		
31212012	Canned beer and ale case goods, other can sizes				
3121201221 3121201231	Canned beer and ale case goods, 16 oz cans	cases cases	S S		
3121204	BOTTLED BEER AND ALE CASE GOODS				
31212041	Bottled beer and ale case goods in returnable bottle sizes				
3121204111 3121204121 3121204131	Bottled beer case goods in returnable bottles less than 12 oz	cases cases cases	S S S		
3121204141 31212042	Bottled beer case goods in all other returnable bottle sizes  Bottled beer case goods in nonreturnable bottle sizes	cases	S		
31212042	Bottled beer case goods in nonreturnable bottles less than 12 oz	cases	8		
3121204261 3121204271 3121204281 3121204291	Bottled beer case goods in nonreturnable 12 oz bottles  Bottled beer case goods in nonreturnable 32 oz bottles  Bottled beer case goods in all other nonreturnable bottle sizes  Bottled ale case goods.	cases cases cases cases	\$ \$ \$ \$ \$		
3121207	BEER AND ALE IN BARRELS AND KEGS				
31212071	Beer and ale in barrels and kegs				
3121207111 3121207121	Beer and ale in one-half barrel size	barrels barrels	S		
312120A	ALL OTHER MALT BEVERAGES AND BREWING PRODUCTS, NEC				
312120A1	All other malt beverages and brewing products				
	1		so		
312120A111	Nonalcoholic beer	cases	OQ		
312120A111 312120A121 312120A131 312120A141	Nonalcoholic beer Malt liquors, in either cans or bottles Dry brewers' spent grains Wet brewers' spent grains	cases cases short tons short tons	SQ S S S		

See footnotes at end of subsector.

## NAICS Subsector 312—Beverage and Tobacco Product Manufacturing—Con.

Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
312130	WINES, BRANDIES, AND BRANDY SPIRITS				
3121300	WINE, BRANDY, AND BRANDY SPIRITS				
31213001	White grape wines, 14 percent or less				
3121300111	White grape wines, 14 percent or less	1,000 wine gal	s		
31213002	Red grape wines, 14 percent or less				
3121300221	Red grape wines, 14 percent or less	1,000 wine gal	s		
31213003	Rose grape wines, 14 percent or less				
3121300331	Rose grape wines, 14 percent or less	1,000 wine gal	s		
31213004	Other fruit and berry wines, 14 percent or less	, ,			
3121300441	Other fruit and berry wines, 14 percent or less	1,000 wine gal	s		
31213005	Dessert wines (excluding specialties)	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
3121300551	Dessert wines (excluding specialties)	1,000 wine gal	s		
31213006	Effervescent wines, including sparkling wines (naturally and artificially	,,••• Jan			
31213000	carbonated)				
3121300661	Effervescent wines, including sparkling wines (naturally and artificially carbonated)	1,000 wine gal	S		
31213007	Wine coolers				
3121300771	Wine coolers	1,000 wine gal	S		
31213008	All other wines, brandy, and brandy spirits				
3121300881 3121300891	Vermouth Other specialty wines	1,000 wine gal 1,000 wine gal	S S SQ		
31213008A1 31213008B1	Nonalcoholic wine  Beverage brandy, neutral fruit spirits, and neutral brandy, excluding neutral	1,000 wine gal	sq		
31213008C1	citrus residue brandy Wine removed from fermenters	1,000 tax gal 1,000 wine gal	S		
31213009	Brandy and spirits removed from receiving tanks	1,000 Wille gui			
31213009D1	Brandy and spirits removed from receiving tanks	1,000 tax gal	Р		
		·,,••• 3			
312140	DISTILLERY PRODUCTS				
3121401	DISTILLED LIQUOR, EXCEPT BRANDY				
31214011	Distilled whiskey, raw (bourbon, rye, etc.)				
3121401111	Distilled whiskey, raw (bourbon, rye, etc.)	1,000 proof gal	P,PV		
31214012	All other distilled liquor, except brandy				
3121401221 3121401223	Distilled grain neutral spirits, including neutral citrus residue brandy Distilled vodka (including original and continuous distillation or processing	1,000 proof gal	P,PV		
3121401241	operations)	1,000 proof gal 1,000 proof gal	P,PV P,PV		
31214013	Distillers' dried grains, dark and light, and dried solubles				
3121401351	Distillers' dried grains, dark and light, and dried solubles	short tons	P,PV		
3121404	BOTTLED LIQUOR, EXCEPT BRANDY				
31214041	Bottled unprocessed whiskey				
3121404111	Bottled unprocessed whiskey	1,000 wine gal	P,PV		
31214042	Bottled blends of whiskey without neutral spirits	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	,		
3121404221	Bottled blends of whiskey without neutral spirits	1,000 wine gal	P,PV		
31214043	Bottled blends of whiskey with neutral spirits				
3121404331	Bottled blends of whiskey with neutral spirits	1,000 wine gal	P,PV		
31214044	Other bottled whiskey				
3121404441	Other bottled whiskey	1,000 wine gal	P,PV		
31214045	Bottled gin				
3121404551	Bottled gin	1,000 wine gal	P,PV		
31214046	Bottled cordials, liqueurs				
3121404661	Bottled cordials, liqueurs	1,000 wine gal	P,PV		
31214047	Bottled cocktails and similar compounds				
3121404771	Bottled cocktails and similar compounds	1,000 wine gal	P,PV		
31214048	Bottled vodka				
3121404881	Bottled vodka	1,000 wine gal	P,PV		
31214049	All other bottled liquor except brandy				
3121404991 31214049A1	Bottled rum	1,000 wine gal	P,PV		
31214049A1 31214049B1	Other bottled liquors (excluding bottled in bond)	1,000 wine gal   1,000 wine gal	P,PV P,PV		

See footnotes at end of subsector.

## NAICS Subsector 312—Beverage and Tobacco Product Manufacturing—Con.

Product code	Industry and product description	Unit of measure	Data collected	CIR survey <sup>1</sup>	Products primary <sup>2</sup>
312210	STEMMED OR REDRIED TOBACCO				
3122101	UNSTEMMED LEAF TOBACCO, REDRIED BEFORE PACKING				
31221011	Unstemmed leaf tobacco redried before packing				
3122101100	Unstemmed leaf tobacco redried before packing, including interplant transfers	1,000 lb	S		
3122104	TOBACCO, STEMMING				
31221041	Tobacco, stemmed				
3122104111 3122104121 3122104131	Stemmed tobacco, packed for sale as such, aged leaf Stemmed tobacco, packed for sale as such, not aged leaf Stemmed tobacco, packed for use in own manufacturing (interplant transfers), including both aged and not aged leaf	1,000 lb 1,000 lb 1,000 lb	S S		
312221	CIGARETTES				
3122210	CIGARETTES, INCLUDING NONTOBACCO CIGARETTES				
31222101	Cigarettes, including nontobacco cigarettes				
3122210111	Filter tip cigarettes, including nontobacco cigarettes, 80 millimeters long or less	millions	s		
3122210121 3122210131	Filter tip cigarettes, including nontobacco cigarettes, 85 millimeters long Filter tip cigarettes, including nontobacco cigarettes, 100 millimeters or more	millions	S		
3122210141	long	millions millions	S S		
312229	OTHER TOBACCO PRODUCTS				
3122291	CIGARS				
31222911	Cigars				
3122291111 3122291121 3122291131	Little cigars, cigarette-size, weighing less than 3 lb per 1,000 cigars	1,000 1,000 1,000	S S S		
3122294	CHEWING AND SMOKING TOBACCO				
31222941	Smoking tobacco				
3122294111	Smoking tobacco	1,000 lb	s		
31222942	Looseleaf chewing tobacco, snuff, and all chewing tobacco				
3122294221 3122294231	Looseleaf chewing tobacco	1,000 lb 1,000 lb	S S		
3122294241	All other chewing tobacco, including fine cut chewing, twist chewing, plug chewing, etc.	1,000 lb	S		
3122297	RECONSTITUTED TOBACCO				
31222971	Reconstituted tobacco				
3122297100	Reconstituted tobacco (processed sheet and homogenized)	1,000 lb	s		

<sup>&</sup>lt;sup>1</sup>Data for these codes are collected in the Current Industrial Reports (CIR) series bulletins identified. <sup>2</sup>For products that are primary to more than one industry, Appendix D contains a listing of related products.