



U.S. DEPARTMENT OF LABOR  
MINE SAFETY AND HEALTH ADMINISTRATION

In the Matter of: )  
)  
PUBLIC HEARING ON EMERGENCY )  
TEMPORARY STANDARD - SEALING )  
OF ABANDONED AREAS )

Tuesday,  
January 15, 2008

Conference Room G, 25th Floor  
1100 Wilson Boulevard  
Arlington, Virginia

The meeting in the above-entitled matter was  
convened, pursuant to Notice, at 9:02 a.m.

BEFORE: PATRICIA W. SILVEY  
Moderator

PARTICIPANTS:

Agency Panelists:

PATRICIA W. SILVEY, Director,  
Office of Standards, Regulations,  
and Variables, MSHA

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MSHA's Pittsburgh Safety  
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PARTICIPANTS: (Cont'd)

Speaker:

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1 Mine in 2006 raised MSHA's awareness of the problems  
2 with the construction and design of alternative seals.

3 MSHA investigated these and other failures  
4 of alternative seals and conducted in-mine evaluations  
5 of these seals. MSHA also reviewed the history of  
6 seals in the United States and other countries and the  
7 NIOSH draft report, Explosion Pressure Design Criteria  
8 for New Seals in U.S. Coal Mines, which was published  
9 on February 8, 2007, and finalized in July of '07.  
10 The report made recommendations for seal design  
11 criteria which would reduce the risk of seal failure  
12 due to explosions in abandoned areas of underground  
13 coal mines.

14 The purpose of this hearing, and MSHA did  
15 note, in the Federal Register notice reopening the  
16 comment period, that it was a limited reopening of the  
17 comment period. So, to that extent, the purpose of  
18 this hearing is to provide the public with an  
19 opportunity to testify on the U.S. Army Corps of  
20 Engineers Draft Report, "CFD [Computational Fluid  
21 Dynamics] Study and Structural Analysis of the Sago  
22 Mine Accident," and I will refer to that as the  
23 "report."

24 The agency posted the report on its website  
25 on December 7, 2007. The report summarizes the

1 preliminary results of a study performed on the  
2 contract for MSHA's Technical Support Directorate by  
3 the U.S. Army Corps of Engineers. The Army Corps  
4 conducted research from August 2006 to April 2007 and  
5 provided a draft report of their findings to Technical  
6 Support in May of '07.

7           The report details the Army Corps' efforts  
8 mathematically model the methane explosion at the Sago  
9 Mine in January of '06 and potentially establish the  
10 seal overpressures. The report was not finalized.

11           I would like speakers to focus on the  
12 report, as it relates to the ETS. Please be as  
13 specific as possible with respect to the impact on the  
14 ETS and also on miner health and safety, mining  
15 conditions, and the technological and economic  
16 feasibility of your recommendations, if you have any.

17 MSHA will consider your testimony to evaluate the  
18 requirements in the ETS and develop a final rule that  
19 protects miners from hazards associated with sealing  
20 of abandoned areas.

21           The format of the public hearing, for those  
22 of you who have participated with us in these public  
23 hearings before, you know that you are well aware of  
24 the format and are familiar with our format, but it is  
25 as follows:

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1           The hearing will be conducted in an informal  
2 manner, and formal rules of evidence will not apply,  
3 as the rules of cross-examination do not apply.  
4 Presentations may be limited to 20 minutes, at the  
5 discretion of the moderator. The panel may ask  
6 questions of the witnesses, and the witnesses may ask  
7 questions of the panel.

8           Those of you who have notified MSHA in  
9 advance will speak first, and then others can make  
10 presentations, as necessary.

11           If you wish to present written comments or  
12 information today, please clearly identify your  
13 material. In addition, I would like to remind  
14 everyone that MSHA will accept written comments and  
15 other appropriate data from any interested party,  
16 including those not presenting testimony at this  
17 hearing. To be accepted, comments must be received by  
18 midnight, January 18, 2008. That's midnight, Eastern  
19 Standard Time. So that there is no confusion, for  
20 some of you, you've noticed that we have been  
21 delineating the time zones with which we want to  
22 receive comments also in the Federal Register.

23           MSHA will post the transcript from this  
24 hearing on the agency's website in approximately one  
25 week.

1                   Now, we will begin with persons who  
2 requested to speak. Please begin by clearly stating  
3 your name and organization, to make certain we obtain  
4 an accurate record when you speak. And, please, if  
5 you would, spell your name for the reporter.

6                   Our first speaker today will be Murali  
7 Gadde, and he is representing Peabody. I hope I  
8 pronounced it right.

9                   MR. GADDE: You got it right. It's Murali  
10 Gadde. I work for Peabody Energy in the St. Louis  
11 office in Missouri.

12                   First off, I would like to thank MSHA for  
13 this opportunity to express our views on the subject,  
14 which is real important for all of us, and it's  
15 getting really complicated.

16                   First of all, I'd like to say a few words  
17 about the Corps' report that they recently submitted  
18 on the CFD modeling and structural analysis.

19                   I have been a numerical modeler for almost  
20 20 years now, so I have done a lot of structural  
21 modeling myself and have a good theoretical and  
22 economic background.

23                   Overall, I think the Corps' report is a very  
24 interesting study. It shows that there are a lot of  
25 opportunities for us to use computation and fluid



1 dynamics for our mine explosion studies. The value of  
2 the Corps' work, as I see it, at this point in time,  
3 is really academic. The reason I say it is because --  
4 I will go into details as I speak in a few minutes,  
5 but the inputs that were used in the Corps' report  
6 were really the most ideal conditions.

7           As a part of our research, we connected  
8 Peabody into the explosions and seal design. We  
9 could, with the help of three other major U.S. coal  
10 producers, we could put together 15,700 data points  
11 from the actual gobs. They took the seal samples of  
12 the gob, and we have 15,700 points from 17 coal mines  
13 spread across the country. It represents all of the  
14 major coal fields.

15           What this database can show is the nine-and-  
16 a-half-percent methane that's the stoichiometric mix;  
17 the probability of finding it is simply zero. We have  
18 not found a single sample that came close to this  
19 stoichiometric mix. Also, in the Corps' study, the  
20 eight-percent and 17-percent model, which used  
21 standard air of the mining component, was not  
22 supported by the real data.

23           We are going to provide all of these data  
24 when we submit our written comments later this week.  
25 So we'll give full details on this data.

1           Before I go further, I want to clarify  
2 little things for the mining community about the CFD  
3 modeling, the way they do it in the explosion field.  
4 What happens is, in this reactive-flow problem, which  
5 is what is the explosion, the partial differential  
6 equations involved are so complex to solve for a real  
7 mine problem, so what people do is they will go for  
8 numerical methods and try to obtain approximate  
9 solutions to the actual problem. When I say  
10 "approximate," it still has an accuracy that is  
11 acceptable for practical applications.

12           So the CFD modeler's work is, for  
13 explosions, there are two different approaches. One  
14 is what I call "microscopic modeling," and the other  
15 is "macroscopic modeling."

16           Since the resolution that is required in an  
17 explosion model differs by two to three orders of  
18 magnitude, there is no way, even with the best of  
19 supercomputers we have today, we simply can't model  
20 all of the processes for a mine-scale, panel-scale  
21 models.

22           What it basically means is, let's say, the  
23 flame thickness is a fraction of an inch. On the  
24 other hand, we are trying to model a mine entry which  
25 is several feet in size. So the order-of-magnitude

1 difference in the phenomena that we need to capture in  
2 a CFD model is tremendous. So we simply can't model a  
3 mine panel-scale phenomenon using this microscopic  
4 approach.

5           That means, the way the CFD modeling stands  
6 today, it's extremely difficult to solve the mine-  
7 scale-explosion problem using force for force.

8           So, as a result, what people do is they go  
9 with the macroscopic approach in which they try to  
10 approximate most of these microscopic phenomena. So  
11 that's what is done in the Corps' report. That's a  
12 macroscopic model.

13           So the success of a macroscopic model  
14 depends on the calibration. If you don't have proper  
15 data to calibrate your CFD model, its predictions will  
16 be highly questionable.

17           In the Corps' report, you'll see that they  
18 use two different actual data to calibrate their CFD  
19 models. One is the Lake Lynn experiments, which, of  
20 course, you all know that they are mainly  
21 deflagrations because of the limited volume of methane  
22 they used in those tests. The other test that they  
23 used was the Russian pipe test.

24           Now, I don't know how many of you read the  
25 actual paper of the Russian pipe test, but I did read

1 it. The Russian pipe test will be conducted in an  
2 obstacle-laden pipe with systematically placed orifice  
3 blades inside the pipe. Why they do it is they wanted  
4 to create a very high level of turbulence inside of  
5 the pipe so they can create what they call "quasi  
6 detonation."

7           So that model is not applicable to a mine  
8 situation because you don't have that kind of very  
9 systematically placed obstacles in a mine.

10           So the calibration that was done against  
11 these Russian pipe tests is not totally applied to a  
12 mine situation. We're going to go into full details  
13 on these things in our written comments, and we'll  
14 provide all of the relevant references and excerpts  
15 from those papers so that you can also follow it  
16 easily.

17           Another point is that, in those obstacle-  
18 laden pipes, the mechanism of combustion is totally  
19 different. We have a lot of data to show from the  
20 general explosion literature that shows how these  
21 explosion variables change, depending on the obstacle  
22 configuration. So that's not totally applied to our  
23 mining situation here.

24           So the macroscopic modeling that was done in  
25 the Corps' report is not properly calibrated. That's

1 the bottom line here.

2           Coming back to the three runs that the Corps  
3 did in their CFD models -- Run 1, 2 -- as you all  
4 know, are purely academic in their purpose because the  
5 nine-and-a-half-percent methane is not sufficient to  
6 match with the MSHA's measurement in the gobs of Sago.

7       So those two runs were purely for academic purposes.

8           So if there is anything that is relevant to  
9 our discussion from the Corps' report, it is Run 3,  
10 which matches with the exact methane volume that was  
11 measured by MSHA as part of their accident  
12 investigation.

13           So, in all of these models, the problem is  
14 they used nine-and-a-half-percent methane or eight-  
15 percent and 17-percent methane, but the remaining gas  
16 is basically standard air. That changes the whole  
17 equation dramatically.

18           I'm going to show all of this data to you  
19 guys when we produce these written comments, but here  
20 are the 15,739 data points from 17 coal mines across  
21 the country. That red dot you see there is the  
22 stoichiometric mix. All of these blue lines are the  
23 real data. So you can see that not a single point is  
24 even close to the stoichiometric mix used.

25           I've blown up this graph in several ways to

1 show how the Corps' assumptions match with the real  
2 data, and, as I said, not a single point is close.

3           So we don't have to make these extreme  
4 resolutions since we don't have data. We had to  
5 collect this real data first, and then we started  
6 doing the modeling.

7           So that's the problem with the Corps'  
8 report. I mean, I think the Corps did an excellent  
9 job in the CFD modeling, but they did not have the  
10 right inputs. It's not their fault.

11           If we provide the right inputs, CFD modeling  
12 could be a very valuable tool, but I strongly believe,  
13 as we commented in our 2007 SME paper, that the value  
14 of CFD modeling today for mines field applications is  
15 mainly for parametric studies; that is, to make a  
16 comparative analysis. Part of it, then, is a  
17 predictive tool. Because of the reasons I mentioned  
18 before, the microscopic processes cannot be simply  
19 simulated, even with the best of the massively  
20 parallel algorithms that we've got today.

21           So it will be a useful tool for comparative  
22 studies. By "comparative studies," what I mean is you  
23 have two situations. If you just want to compare the  
24 effect of changing one variable, for instance, if you  
25 want to put to gob oil in by the seal and want to see

1 what is the effect on the explosion loads at the seal  
2 location, you can run two models, one with gop oil,  
3 one without gop oil. That's the kind of modeling  
4 that, I think, is more realistic with the macroscopic  
5 approach.

6 Now, what these real data also show is when  
7 you have this oxygen deficiency from the  
8 stoichiometric level in the gob, it's almost always  
9 accompanied by carbon-dioxide presence in the gob.  
10 Also, the nitrogen content used in these  
11 stoichiometric levels is not matched with real data.

12 To summarize, the story basically translates  
13 to you have either rich mixtures or lean mixtures in  
14 the gob, as opposed to stoichiometric. That means the  
15 equalizations are either Bilo-1 or Retalin-1.

16 What is the impact of this? The impact is  
17 the detonation cell size, if at all there is a  
18 possibility for detonation, even if you're talking in  
19 a theoretical sense. When you have a rich mixture as  
20 a lean mixture, your detonation cell size grows  
21 dramatically. We're going to give you some data to  
22 support that from the general explosion literature.

23 So the impact of that increasing detonation  
24 cell size is you will not have a chance to have a  
25 detonation, even with seven-to-eight-foot-high

1 entries. So, normally, this stoichiometric level, the  
2 detonation cell size for methane gas is one foot,  
3 approximately one foot, or 30 centimeters. So that  
4 size keeps growing exponentially on both the rich side  
5 and the lean side.

6           So you need to have a certain ratio Between  
7 the entry size and the detonation cell size to have  
8 the possibility for detonation, even under the  
9 extremely worst-case conditions, if somebody wants to  
10 propose.

11           So this real data is the key here. We have  
12 to collect this kind of data more and more to support  
13 or dismiss the claims that people are making in these  
14 ideal models. So this data does not support or even  
15 come close to the assumptions that were made in the  
16 Corps' report, as far as the CFD modeling is  
17 concerned.

18           Another thing we found from this data is, of  
19 course, as you all know, we don't have data for gas  
20 sampling at different points inside the gob, but we do  
21 have some samples that monitor three corners of the  
22 longwall panel. So we try to see, like, in the Corps'  
23 report, they made a homogenous-mixture assumption in  
24 the Sago panel scale. So we looked at this data and  
25 see whether the homogeneous mixtures exist on a panel



1 scale, and the data, as you will see, it doesn't. So  
2 we're going to provide all of those details to you in  
3 our written comments.

4           The next major problem with the CFD modeling  
5 is the Corps' study did not account for the effect of  
6 inert dust. Most of us think that we need to have a  
7 lot of inert dust to have a detonation quenching, but  
8 it doesn't have to be. We gathered a lot of research  
9 evidence to show that. We will provide the details,  
10 again, in the written comments.

11 What actually happens is when you even have, like, one  
12 of the results I remember is when you have a volume  
13 fraction of 10 to the power of minus 4, the inert dust  
14 particles, they can quench a detonation.

15           Detonation quenching doesn't mean explosive  
16 quenching. You might still have deflagration loading,  
17 but the possibility for detonation grows dramatically  
18 low in the presence of inert particles, and the  
19 particle sizes, the smaller they get, the more effect  
20 on the detonation quenching.

21           First of all, what I try to point out is if  
22 you consider all of the real world mechanics and true  
23 gas compositions, you simply cannot have detonation in  
24 a coal mine. That's the bottom line here. As I said,  
25 we don't just make these claims just like that. We

1 have a lot of data to support these claims, and we'll  
2 provide all of the data in the written comments.

3           Now, as far as the explosion loading is  
4 concerned, our research really shows that, in the  
5 worst of the situations, probably this constant volume  
6 magnitude may be a realistic value to use because if  
7 you use the actual gop compositions that we collected  
8 and run these constant-volume condition models, like  
9 the -- Louis program, the deflagration loads were  
10 below 100 psi; 103 psi was the maximum I measured. So  
11 this 120 psi is really the upper limit for this kind  
12 of loading that can happen in a real gob, even for  
13 deflagration kind of situations.

14           But in a pipe, the real possibility is for a  
15 faster deflagration rather than for a quasi-detonation  
16 that the Russian pipe tests show, because of the  
17 different mechanics, as I said. In a fast  
18 deflagration, you might have a flame frame propagating  
19 at 1,000 meters per second, but, still, the pressures  
20 will be below constant-volume magnitudes, and we have  
21 a lot of data to support this. Again, we'll give a  
22 lot of references and figures that I reproduced from  
23 the international journals and articles from the  
24 international journals.

25           Again, the presence of inert dust will

1 definitely reduce the magnitude of even the  
2 deflagration loading. So that's why I think that 120  
3 psi is really an upper limit for a realistic explosion  
4 in a gob.

5 Now, it's kind of strange that we all know  
6 from our day-to-day experience that a little change in  
7 the barometric pressure can cause hills to leak in and  
8 out, but we don't have any trouble accepting that a  
9 constant-volume condition exists by the seal, even  
10 under pressure differentials as high as 120 psi.

11 So what I'm trying to say is the constant-  
12 volume conditions simply do not exist underground.  
13 What exists is a faster deflagration regime, and close  
14 to the seals you will see a lot of leakage when you  
15 have this kind of 80-to-90 psi pressure differential  
16 in by and out by. So you simply can't have a  
17 constant-volume condition in a gob. So that 120 psi  
18 is a worst-case estimate for the constant-volume load.

19 Now, I'll turn to the structural modeling  
20 that is done in the Corps' report. There are only two  
21 major points that I wanted to make here because the  
22 structural modeling is pretty neat, the way the Corps  
23 did it. As I said, I have 12 years' experience of  
24 doing structural modeling myself.

25 When it comes to the seals by themselves,

1 the omega block seals, that were modeled in the Sago  
2 report, two problems exist in the Corps' study. I  
3 think that's mainly because probably the Corps did not  
4 have the kind of right inputs for the modeling. It's  
5 not because of the limits of the model.

6 One is the boundary conditions. If you look  
7 at the Figure 1 in the Corps' report, you will see  
8 that the seal, when it is broken, it shows as pieces  
9 are flying all over, and then the boundaries on two  
10 sides were fixed in place. That boundary, that little  
11 layer, is basically the block-borne material. So what  
12 the Corps did is they used fixed boundary conditions  
13 on the floor and the two ribs, and they bled this  
14 pressure on the seal. So the block-borne is fixed in  
15 place while the seal starts to move.

16 So that's a very unrealistic boundary  
17 condition to use. The reason is that makes your seal  
18 stiffer so it can take more load than is real.

19 Now, another thing is the figure where they  
20 show pieces flying; it's not how it is modeled.  
21 That's simply a way to present the results. It's just  
22 a visualization method. It was not modeled to break  
23 the seal into pieces within the model itself. They  
24 simply used a continuum of finite-element codes, which  
25 can't model this kind of discrete fracturing. They

1 did not use any particle-flow codes to do this  
2 discrete fracturing. It is simply a way of presenting  
3 results. So don't get to the belief that the seal  
4 fell into pieces within the finite-element model. It  
5 did not happen.

6           The second problem with the seal modeling is  
7 the constituting model they used is essentially a  
8 strain-hardening model. I gathered some data from the  
9 NIOSH research, basically, Tom Barczak, who did a lot  
10 of testing as a part of his Ph.D., and I collected  
11 data from him.

12           What the data basically shows is the real  
13 behavior of this omega block material is strain  
14 softening. What it is, after peak, the load-bearing  
15 capacity starts falling with strain. That's the  
16 strain-softening behavior. It's a brittle material  
17 with strain-softening behavior. If you see the Corps'  
18 report, they used a strain-hardening material, which  
19 basically means, after the failure, it starts taking  
20 more load. It gets hardened with the strain. So  
21 that's what is used.

22           What is the effect of this kind of  
23 improperly constituted model? The seal can take more  
24 load before it breaks into pieces or complete failure.

25           The real model is a strain-softening

1 material, but the Corps used strain hardening to  
2 simulate that material model. So because of those  
3 two, you need higher loads to fail a seal than if you  
4 model it as realistically as possible with proper  
5 boundary conditions and properly constituted model.  
6 But, again, if you -- the right inputs, it's a problem  
7 that can easily be fixed because it's not a problem  
8 with the modeling.

9           We're coming to the modeling of the plates,  
10 belt hangers, and the rock bolts. I don't have a lot  
11 of things to say there, except that the loads  
12 estimated were a little higher, even under the dynamic  
13 drag pressures. The reason is, if you read the Corps'  
14 report carefully and look at their pressure time  
15 curves, what you find is that, at each location in the  
16 mine, you could have multiple waves coming to that  
17 location.

18           Now, the second waves that are coming, the  
19 subsequent waves that come to this location, have much  
20 lower magnitude than the peak value sustained by the  
21 first instance wave.

22           So what happens is when this first wave  
23 passes these bolts, you look at the temperatures that  
24 were estimated in the Corps' model. They go to, like,  
25 1,500 to 2,000 degrees Fahrenheit. When you have that

1 kind of temperature when the first wave passes, the  
2 yield strength of the steel falls dramatically, and  
3 also its elastic modiolus also falls down with  
4 increasing temperature.

5           You don't have to heat the bolt to 2,000  
6 degrees Fahrenheit. All you need is probably a 200-  
7 degree-Fahrenheit increase in the bolt's temperature.

8 It reduces its yield strength, as well as the  
9 modiolus of elasticity. So when the second wave  
10 comes, or the reflector wave comes, that magnitude of  
11 loading is sufficient to bend the bolt.

12           So the thermal effects are extremely  
13 critical in this model, which were ignored. I'm going  
14 to give you some data. This is pretty common, and  
15 also there is a lot of data out there that shows the  
16 effect of temperature on the steel's yield strength,  
17 how it changes with temperature. So we're going to  
18 provide those details.

19           Now, the thing is, even without the proper  
20 structure modeling, the Corps' report clearly shows  
21 the loads required to bend the bolt are less than what  
22 is estimated by the CFD modeling. Of course, that's  
23 the dynamic pressure, not the peak pressure of the  
24 detonation frame that they came up with. But, still,  
25 if you do your properly constituted model and the

1 proper boundary conditions and account for the thermal  
2 effects, then I think the loads that are required to  
3 bend these bolts are much lower than what is  
4 estimated.

5 Another point, when it comes to the belt  
6 hangers, is those belt hangers were subjected to  
7 service loads when the belt was suspended, and the  
8 belt was moving all the time. So you don't know  
9 really what was the amount of bending or deformation  
10 that was due to these light loads. We don't know that  
11 part. So all we are assuming is the final  
12 configuration that MSHA surveyed was totally because  
13 of the explosion loading, which may not necessarily be  
14 right.

15 So, in conclusion, all of the real data that  
16 we collected from sending coal mines, and, I think,  
17 one more coal company promised to send their data, and  
18 we might even increase the database by the time we  
19 submit our comments later this week, we think the  
20 probability of seeing a stoichiometric mix in the bog  
21 is simply zero. The data supports it.

22 The assumptions, as far as the standard air  
23 is concerned, are invalid. The data clearly show the  
24 presence of carbon dioxide in the gob when the oxygen  
25 is below the stoichiometric levels, and the nitrogen



1 content in the gob is also higher than assumed in  
2 these models.

3 So the presence of higher inert gases is  
4 going to reduce your temperatures and increase the  
5 equivalent detonation cell size, which makes  
6 detonations almost impossible.

7 Then the presence of inert dust, even though  
8 in small fractions, is sufficient probably to quench a  
9 detonation, if it ever exists.

10 This also brings up another relevant point.

11 When we assess the explosiveness, I think MSHA needs  
12 to really seriously consider giving an option for the  
13 industry to use. The reason is the presence of carbon  
14 dioxide is real, as all of these data show, so how can  
15 you ignore the presence of carbon dioxide in the gob  
16 when it is real? This research on the effect of the  
17 inert gases on explosiveness has been done four or  
18 five decades back. So why do we want to ignore it  
19 now?

20 Simply by following the Jones diagram, you  
21 would think that the mixture is explosive, but the  
22 moment you consider carbon dioxide into the equation,  
23 it may be hard explosive, and that's what we found for  
24 many samples we got here.

25 So that single thing, I think MSHA needs to

1 consider because the real data show the presence of  
2 carbon dioxide, and we need to consider that.

3           Based on all of the research that we have  
4 been doing at Peabody, I don't think there is the  
5 possibility for having an explosion with a magnitude  
6 greater than 120 psi in a real coal mine situation.

7           I think, in all fairness, I truly believe  
8 that the Corps did a good job within the limits of  
9 their inputs, and I think the CFD modeling, as mining  
10 industry guys, we need to realize that CFD modeling  
11 has not come to the stage where you can use it as a  
12 predictive tool on a mine-scale basis. On a small  
13 scale, yes, it has gone to the stage where you can use  
14 it as a predictive tool, but when you try to simulate  
15 a mine-scale model, you need to have excellent  
16 calibrating data, to begin with.

17           So without conducting actual mine-scale  
18 explosion studies, I don't know how we can ever be  
19 able to calibrate a model.

20           So the CFD study still has a lot of value as  
21 a parametric study tool, where you can make a  
22 comparative analysis and come up with some ideas to  
23 mitigate the effects of these deflagration loads.

24           That's all I've got. If you've got any  
25 questions.

1 MS. SILVEY: I have a few comments, and, for  
2 everybody, first of all, even as we put this report on  
3 our website, and we open the comment period, and I  
4 think, if I'm remembering back from the Army Corps'  
5 report, and I'm going to pick up on what you said, Mr.  
6 Gadde, that the Corps -- I think it was their  
7 conclusion that additional research was necessary.  
8 So, to some extent, that's consistent with what you  
9 said.

10 In many places during your testimony, and I  
11 made a few notes -- I'm not sure exactly where I did  
12 them all, but you said that the data that you all had,  
13 and some of the conclusions that you came to from  
14 using your real data points, didn't support some of  
15 the conclusions in the Corps' report and that you were  
16 sending specific things to us. You specifically  
17 pointed out homogenous mixtures. I noted several  
18 other places that you pointed out maximum pressures  
19 that you thought would be realized in a real, live  
20 coal mine.

21 I would ask you, please, for the sake of  
22 making the record complete, if you would, before the  
23 record closes, when you send this specific remainder  
24 part of your comments in to us, for every conclusion,  
25 and you've made some this morning, and for every

1 result, if you would make sure that you cite the  
2 specifics, and, as you said, you all took some data,  
3 cite the specifics to the data or specifics to the  
4 conclusions that you reach, and particularly if they  
5 were different from the conclusions that the Corps  
6 reached in its report.

7 MR. GADDE: Sure.

8 MS. SILVEY: I was going to ask you before  
9 you said it, I could probably deduce from what you  
10 said what your conclusion would be, but I was going to  
11 ask you, in light of all of the things you said, what  
12 impact -- even as I phrase this, I don't like it  
13 because, you know, they say you never ask a yes-or-no  
14 question, but I was going to ask you, what impact did  
15 you think the conclusions in the Corps' report would  
16 have on MSHA's ETS? You can either answer that now,  
17 or you can answer it -- I don't intend to put you on  
18 the spot -- or you can answer it in your written  
19 comments.

20 MR. GADDE: That's something for you to  
21 decide. We'll view the comments on what we think is  
22 right and the impact on the ETS part.

23 MS. SILVEY: No. Now, see, I go further,  
24 then. What I said that, I meant the impact on,  
25 because different people are reaching different

1 conclusions, and I meant the impact -- I'll be  
2 specific, then -- impact on the strength requirement  
3 that MSHA included in the ETS. The reason I said I  
4 was going to ask you that is because, then later, and,  
5 still, I'm asking you that, so you answer it or not,  
6 because later you said that you didn't think that, in  
7 a worst-case scenario, the pressures would not be  
8 greater than 120 psi, and that's why I started out  
9 saying I was going to ask you.

10 So, anyway, when you send that in, if you  
11 would include specifics that would support that  
12 conclusion, when you say you didn't think they would  
13 be, in a worst-case scenario, in excess of 120 psi.

14 MR. GADDE: All of the comments that I made  
15 right now, I made in the same order as I'm going to  
16 present in my written comments. So the point is, so  
17 far, all of our discussions on the subject have been  
18 based on assumed models.

19 If you read our prior comments that Peabody  
20 submitted on the ETS as well as on the NIOSH report,  
21 we have been questioning the stoichiometric levels  
22 that are being repeatedly used in all of these models.

23 At that time, we did not have enough data. In the  
24 comments we sent on ETS, we still had data from three  
25 mines, but we did not think that that was enough. But

1 now I've got data from more mines that are scattered  
2 all over the country.

3           So the point is, we have to have real data  
4 first and then go from there and develop theories.  
5 Now we are doing just the reverse. So that's the  
6 trouble with all of these models.

7           As far as the impact, I think my research  
8 simply does not support any of these claims that are  
9 being made in these studies, especially about the  
10 detonations. I don't find any evidence to show that  
11 detonations are possible if you consider all of these  
12 real world data -- the actual gob composition,  
13 presence of inert dust, and multiple entries -- and  
14 you model from the first principles, and somebody has  
15 to show me that detonation is possible then. Without  
16 that, I think it's really unfair that we make all of  
17 these extremely ideal assumptions and try to come up  
18 with unbelievable numbers.

19           I was mentioning to one of you guys when I  
20 was talking before, as part of our research at  
21 Peabody, we are also trying to assess: Let's say  
22 there is a detonation at 640 psi, that magic number.  
23 What happens to your coal mine entries? What is the  
24 effect of that kind of high detonation of the dynamic  
25 loads on the stability of your coal mine entry itself?

1           We started doing that analysis. It's not,  
2 by no means, complete at this point in time, but I can  
3 tell you that, while the coal field itself will not  
4 fail or shatter, there will be huge roof falls at the  
5 corners, rebending the roof corners, because of this  
6 high dynamic loading. How many times did we see, in  
7 an explosion event, all of the roof contacts fail in a  
8 big manner?

9           As I said, I still have to finish this  
10 research, so I can't come conclusively say what are  
11 the final outcomes, but you can look at these things  
12 in many different perspectives, and that's the way to  
13 go forward. We have to look at the real conditions,  
14 look at everything that can be affected by these high  
15 loads, and see if any real explosion event is  
16 supporting this data. Without doing that, it's really  
17 very simplistic models that we are using right now.

18           MS. SILVEY: Okay. I think we have an  
19 understanding there. We will be very interested to  
20 get that, as you said, and have the rule-making  
21 process informed by the real data that you said you  
22 all are collecting and sending in to us and the  
23 conclusions that you draw from that.

24           MR. GADDE: But in this mine entry stability  
25 part, I will not be including in this because I did

1 not finish that research.

2 MS. SILVEY: Yes. Okay. I understand.

3 MR. GADDE: The remaining things that I made  
4 a part of this public hearing, I'll provide all of the  
5 details.

6 MS. SILVEY: Okay, okay. I don't have any  
7 more. Do you have anything?

8 MR. UROSEK: I would just like to embellish  
9 little bit on what you had asked for and pay close  
10 attention to some of the things you said you would  
11 provide us.

12 You mentioned the gases. I was particularly  
13 interested about your comments on the inert gas and  
14 the effect on a detonation deflagration and your  
15 comments on whether a detonation could actually occur  
16 in an underground mine. As much information as you  
17 could provide in those areas would be really helpful  
18 to us.

19 MR. GADDE: Sure.

20 MR. UROSEK: You mentioned about having a  
21 constant volume during an explosion, and information,  
22 we're supporting that, as much as you can for us,  
23 would be very interesting.

24 On the temperature, you talked about the  
25 temperature and the thermal effects. If you can



1 provide as much information as you can, especially  
2 when you consider the short duration of an explosion  
3 flame passing over these devices, what effect it has  
4 on different pieces of equipment. That would be  
5 helpful to us.

6 MR. GADDE: Actually, John, that's the  
7 reason I keep on saying that the thermal effects -- if  
8 you see the coal's pressure time curves at different  
9 parts from the CFD models, you see little bumps at  
10 later times. Those are the waves that are coming  
11 later or the reflector waves.

12 So I'm saying that even if the first peak  
13 duration is shorter, but the secondary waves that are  
14 coming could have further deformular flames. That's  
15 what the point was.

16 I'll view the data, how the steel strength  
17 falls with temperature and explain further on the  
18 written comments.

19 MR. UROSEK: I was looking more for the  
20 duration that the flames are actually there to cause a  
21 temperature change. That was all.

22 MS. SILVEY: Then I want to add one more. I  
23 wasn't going to go through all of the points because I  
24 figured you know the points. I'm sure you remember  
25 the points where you brought out areas with respect to

1 the Corps' study and what your data found, so if you  
2 would make sure you could hit those points.

3 But also, adding on one other thing, I  
4 remember the point you made about the homogeneous  
5 mixtures that your data didn't show. Please make sure  
6 you include that, on the homogeneous --

7 MR. GADDE: Sure.

8 MS. SILVEY: That part will be very  
9 significant.

10 MR. GADDE: I already made the parts. I  
11 just need to --

12 MS. SILVEY: Thank you. That's fine. I  
13 just wanted to make sure.

14 MR. SHERER: First of all, I want to thank  
15 you for your information. It was very interesting.

16 The roughly 15,000 data points that you had;  
17 do you have any idea how many of those came from Spon  
18 Com mines?

19 MR. GADDE: I can't tell you that answer  
20 because I don't know. At least one of our mines has  
21 that one, but I can tell from the other cooperating  
22 coal companies that they did not give those details to  
23 us.

24 MR. SHERER: Okay. The other thing is, did  
25 you include any data from newly sealed areas, or are

1 these all mature sealed areas?

2 MR. GADDE: It includes all of the data that  
3 we got until last week, so it automatically includes  
4 some of the new-sealed areas as well.

5 MR. SHERER: Okay.

6 MR. GADDE: But the majority of them may be  
7 the old gobs.

8 Some of the mines, they were voluntarily  
9 monitoring for over 12 years now, so they have kept  
10 track of their gobs for a period of time. It's not  
11 something that they did only after eight years.

12 So that data is really very complete. I got  
13 some of the data, like, they have been doing it as a  
14 routine practice for 12 years. So we have transfer  
15 from freshly sealed time to a 12-year period.

16 MR. SHERER: Why, may I ask, did they do  
17 that?

18 MR. GADDE: Just because they -- Spon Com,  
19 the one mine I talked about.

20 MR. SHERER: Okay, okay. Thank you.

21 MS. SILVEY: Okay, then. Well, we  
22 appreciate very much your testimony and appreciate the  
23 information. Thank you very much for your  
24 information, and we'll look forward to getting the  
25 additional comments before the record close on January

1 18th.

2 MR. GADDE: Sure. Thank you.

3 MS. SILVEY: We appreciate it.

4 At this point, is there anybody else who  
5 wishes to make a comment? Anybody else in the room  
6 who wishes to provide testimony?

7 (No response.)

8 MR. SHERER: It doesn't appear. So since  
9 there is nobody else in the room who wishes to provide  
10 testimony or comments, we will bring the hearing to a  
11 close.

12 Now, before I do that, I would like to say  
13 that we do appreciate Peabody and Mr. Gadde for  
14 providing their testimony, and we appreciate people  
15 who came today, who came to this hearing, and who,  
16 therefore, we know are interested in the rule-making  
17 but may not necessarily have provided comment or  
18 testimony here. But we expect that some people who  
19 are in the audience today either, one, have provided  
20 comment and testimony or will provide additional  
21 comment and testimony before the record closes on the  
22 18th. So we look forward to getting that.

23 As usual, we do think that our rule-makings  
24 are better because of the public participation, and we  
25 appreciate you all being here.

1           I'm going to say this, which is a little bit  
2 unusual: If anybody happens to show up, because we  
3 are located in this building, if anybody happens to  
4 show up later this morning, let's say, and came to  
5 testify or something, we'll make arrangements that  
6 they can provide their testimony, either reopen the  
7 record -- if I have to do that, I'll do that.

8           But right now, I do appreciate everybody who  
9 came, and, at this point, on behalf of, as I said  
10 earlier, Assistant Secretary Stickler, thank you for  
11 your participation, and the hearing is concluded.

12           (Whereupon, at 9:50 a.m., the meeting in the  
13 above-entitled matter was concluded.)

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REPORTER'S CERTIFICATE

DOCKET NO.: n/a  
CASE TITLE: Sealing of Abandoned Areas  
HEARING DATE: January 15, 2008  
LOCATION: Washington, D.C.

I hereby certify that the proceedings and evidence are contained fully and accurately on the tapes and notes reported by me at the hearing in the above case before the Mine Safety and Health Administration.

Date: 1/15/08

  
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