

United States Department of Agriculture

Forest Service

Northeastern Research Station

NE-INF-157-02



# **Expertise in**

## Primary and Secondary Solid-Wood Processing

Available from State, Federal, and University Sources

### Jan Wiedenbeck USDA Forest Service Northeastern Research Station Princeton, West Virginia

The following list includes USDA Forest Service, state, and University personnel with expertise in primary and secondary solid-wood processing, particularly with respect to lumber sawing and cut-up operations, and issues related to product yield, mill productivity, and markets. Experts within these three groups are listed by region: Northeast, Mid-Atlantic, South, Midwest, and West. The Forest Service considers all public inquiries to be high priority regardless of the home state of the customer making the inquiry. State and university experts may be more restricted in their ability to assist out-of-state customers.

Many of the experts listed have published information about their programs as well as study results on the Internet. These publications usually can be accessed by entering their name and institution into your favorite search engine.

The listing includes six quick-find numerical codes that correspond to various areas of expertise: (1) primary processing, (2) secondary processing, (3) markets, sales, and supply, (4) machine and tooling, (5) drying, and (6) residues and recycling.

This listing is current as of October 2002. To obtain similar information related to forestry, rural development, and forest products industry assistance providers, consult the **Forest Products Conservation and Recycling Personnel Directory** (2002) published by the Technology Marketing Unit of the Forest Products Laboratory, Madison, WI. You can request a copy by calling 608-231-9504, or download the directory from: <u>www.fpl.fs.fed.us/</u> <u>tmu/welcome.htm</u> (select **Techlines** and **Publications** and then **Technology Marketing Unit's Special Reports**).

## FOREST SERVICE – NORTHEAST

 Dean Huber, Forest Products Specialist USDA Forest Service, Durham, NH Phone: 603-868-7689 Fax: 603-868-7601 Email: dwhuber@fs.fed.us

<u>Areas of Expertise:</u> **1,5,6** Hardwood and softwood lumber drying, primary processing, residue utilization

## FOREST SERVICE – MID-ATLANTIC

 Delton Alderman, Forest Products Scientist USDA Forest Service, Princeton, WV Phone: 304-431-2734 Fax: 304-431-2772 Email: dalderman@fs.fed.us

<u>Areas of Expertise:</u> **1,3** Underutilized species distribution and market development, veneer log-quality specifications, quality and markets for white pine

 Phil Araman, Project Leader USDA Forest Service, Blacksburg, VA Phone: 540-231-5341 Fax: 540-231-8868 Email: paraman@vt.edu

<u>Areas of Expertise</u>: **1,2,3,4,6** Domestic and international markets for dimension parts, scanning systems, rough-mill yield, pallet production, wood recycling

 John Baumgras, Project Leader USDA Forest Service, Princeton, WV Phone: 304-431-2701 Fax: 304-431-2772 Email: jbaumgras@fs.fed.us

<u>Areas of Expertise:</u> 1 Log bucking and merchandising, log-quality requirements for different industry sectors, timber management and wood quality  Matt Bumgardner, Forest Products Scientist USDA Forest Service, Princeton, WV Phone: 304-431-2707 Fax: 304-431-2772 Email: mbumgardner@fs.fed.us

<u>Areas of Expertise:</u> **3** Solid-wood markets, low-grade log distribution and markets, character-marked furniture markets

 Ed Cesa, Forest Products Specialist USDA Forest Service, Morgantown, WV Phone: 304-285-1530 Fax: 304-285-1505 Email: ecesa@fs.fed.us

<u>Areas of Expertise:</u> **1,3,6** Forest products markets, wood in transportation, utilization of urban trees

 Bruce Hansen, Project Leader USDA Forest Service, Princeton, WV Phone: 304-431-2739 Fax: 304-431-2772 Email: bghansen@fs.fed.us

<u>Areas of Expertise:</u> **3,6** Hardwood export data and markets, financial feasibility of capital investments, business plan development, industrial timber-products output

 Bill Luppold, Project Leader USDA Forest Service, Princeton, WV Phone: 304-431-2770 Fax: 304-431-2772 Email: wluppold@fs.fed.us

<u>Areas of Expertise:</u> **1,3** Hardwood lumber markets and pricing, market impacts on resource distribution, timber and product-quality relationships

 Ed Thomas, Computer Scientist USDA Forest Service, Princeton, WV Phone: 304-431-2324 Fax: 304-431-2772 Email: ethomas@fs.fed.us

<u>Areas of Expertise:</u> **1,2,4** Rough-mill yield simulation, optimizing saws and systems, log scanning Jan Wiedenbeck, Forest Products Scientist USDA Forest Service, Princeton, WV Phone: 304-431-2708 Fax: 304-431-2772 Email: jwiedenbeck@fs.fed.us

<u>Areas of Expertise:</u> **1,2** Rough-mill yield, sawmilling efficiency/recovery, log quality

## FOREST SERVICE – SOUTH

 Alex Clark, Forest Products Scientist USDA Forest Service, Athens, GA Phone: 706-559-4323 Fax: 706-559-4317 Email: aclark@fs.fed.us

<u>Areas of Expertise:</u> **1** Growth and yield of southern yellow pine

## FOREST SERVICE – MIDWEST

• Steve Bratkovich, Forest Products Specialist USDA Forest Service, St. Paul, MN Phone: 612-649-5246 Fax: 612-649-5238 Email: sbratkovich@fs.fed.us

<u>Areas of Expertise:</u> **2,3,6** Sawmill production of green dimension, business plan development, marketing, recycling of urban wood, certified forest products

 Rusty Dramm, Forest Products Specialist USDA Forest Service, Madison, WI Phone: 608-231-9326 Fax: 608-231-9592 Email: jdramm@fs.fed.us

Areas of Expertise: **1,2,3,6** Sawmill analysis, lumber-size control, wood products markets

 Bill Simpson, Forest Products Scientist USDA Forest Service, Madison, WI Phone: 608-231-9357 Fax: 608-231-9592 Email: wtsimpson@fs.fed.us

<u>Areas of Expertise:</u> **5** Hardwood and softwood lumber-drying schedules, heat treatment of wood products

## FOREST SERVICE – WEST

Jamie Barbour, Program Manager
USDA Forest Service, Portland, OR
Phone: 503-808-2542 Fax: 503-808-2130
Email: jbarbour01@fs.fed.us

<u>Areas of Expertise:</u> **1** Wood quality, softwood lumber manufacturing, small-log utilization, technology transfer

#### Geoffrey Donovan, Research Economist USDA Forest Service, Sitka, AK Phone: 907-747-4310 Fax: 907-747-4294 Email: gdonovan@fs.fed.us

<u>Areas of Expertise:</u> **3** Forest products value-added markets, markets for alternative lumber grades and species

 Ken Kilborn, Team Leader USDA Forest Service, Sitka, AK Phone: 907-747-4308 Fax: 907-747-4307 Email: kakilborn@fs.fed.us

<u>Areas of Expertise:</u> **1,2,3,5,6** Sawmilling, lumber drying, economic development, value-added markets

 Eini Lowell, Forest Products Scientist USDA Forest Service, Portland, OR Phone: 503-808-2072 Fax: 503-808-2020 Email: elowell@fs.fed.us

<u>Areas of Expertise:</u> **1,2** Western hardwood sawmill recovery, value-added manufacturing systems, small-log utilization

 Dave Nicholls, Forest Products Technologist USDA Forest Service, Sitka, AK Phone: 907-747-4312 Fax: 907-747-4294 Email: dlnicholls@fs.fed.us

<u>Areas of Expertise:</u> **1,2,3,6** Value-added markets and processing systems for underutilized species/resources, residue utilization in energy markets

## UNIVERSITY/STATE - NORTHEAST



<u>Areas of Expertise:</u> **1,3,5** Primary wood processing, short-log processing, value-added opportunities, lumber handling and drying

 Gordon Boyce, Wood Utilization Specialist Massachusetts Department of Environmental Management, Amherst Phone: (413) 253–5634 Fax: (413) 253–5542 E-mail: gordon.boyce@state.ma.us

#### Areas of Expertise: 1,3,6

Wood biomass for energy, small-log utilization, primary processing, wood markets, low-impact logging

 Sloane Crawford, Wood Utilization Specialist New York Department of Environmental Conservation, Albany Phone: 518-457-7370 Fax: 518-457-5438 Email: sncrawfo@gw.dec.state.ny.us

<u>Areas of Expertise:</u> **1,3,6** Primary hardwood processing and markets, resource trends

 Jack Dwyer, Chief of Marketing and Utilization Vermont Department of Forests, Parks & Recreation, Waterbury Phone: 802-241-3678 Fax: 802-244-1481 Email: jdwyer@fpr.anr.state.vt.us

<u>Areas of Expertise:</u> **1,3,6** Sawmilling, log grading, hardwood markets, residue markets, wood energy  Paul Frederick, Wood Utilization Specialist Vermont Department of Forests, Parks & Recreation, Waterbury Phone: 802-241-3698 Fax: 802-244-1481 Email: pfrederick@fpr.anr.state.vt.us

<u>Areas of Expertise:</u> 1 Primary wood processing

 Ken Kasprzyk, Wood Utilization Specialist New York Department of Environmental Conservation, Alleghany Phone: 716-372-0888 Fax: 716-372-2113 Email: kjkasprz@gw.dec.state.ny.us

<u>Areas of Expertise:</u> **1,5** Hardwood sawmill operations and economics

 Peter Lammert, Wood Utilization Specialist Maine Forest Service, Augusta Phone: 207-287-4995 Fax: 207-287-8422 Email: peter.lammert@state.me.us

<u>Areas of Expertise:</u> 1,2,3,5,6 Primary wood processing

 James Philp, Extension Specialist University of Maine, Orono Phone: 207-581-2885 Fax: 207-581-3466 Email: jphilp@umext.maine.edu

<u>Areas of Expertise:</u> **1,4** Woodworking machinery, wood surface quality, knife angles and saw blades, lumber drying, portable sawmills

 Bob Rice, Professor University of Maine, Orono, ME Phone: 207-581-2883 Fax: 207-581-8356 Email: rice@appollo.umenfa.maine.edu

<u>Areas of Expertise:</u> **3,4,5** Solid wood markets, scanning, nondestructive evaluation, quality control systems, lumber drying  Sarah Smith, Extension Specialist University of New Hampshire, Durham Phone: 603-862-2647 Fax: 603-862-0107 Email: sarah.smith@unh.edu

#### Areas of Expertise: 1,2,3

Hardwood lumber grading and yields, markets for different species

## • Nick Weidhaas, Director

Forest & Wood Products Development Center Gardner, MA Phone: 508-632-6600 ext. 320 Fax: 508-632-8925 Email: n\_weidhaas@mwcc.umass.edu

Areas of Expertise: **2,4** Rough-mill equipment, yield, and production costs; optimizing saws

## UNIVERSITY/STATE - MID-ATLANTIC

 Brian Bond, Extension Specialist Virginia Tech, Blacksburg Phone: 540-231-8752 Fax: 540-231-8868 Email: bbond@vt.edu

<u>Areas of Expertise:</u> **1,5** Scanning systems, optimization, primary hardwood processing, process control, hardwood lumber drying, log grades

 Earl Kline, Professor Virginia Tech, Blacksburg Phone: 540-231-8841 Fax: 540-231-8176 Email: kline@vt.edu

<u>Areas of Expertise:</u> **1,2,4** Sawmill and rough-mill scanning and control systems, optimization equipment and software, process economics

 Judd Michael, Associate Professor Pennsylvania State University, University Park Phone: 814-863-2976 Fax: (814) 865-3725 Email: jh\_michael@psu.edu

Areas of Expertise: **3** Forest products manufacturing productivity, safety in secondary wood products manufacturing  John Pletcher, Forest Products Specialist Pennsylvania Technical Assistance Program, University Park
Phone: 814-863-6393 Fax: 814-865-6667
Email: jep13@psu.edu

<u>Areas of Expertise:</u> **1,2,3** Secondary processing, sawmill and rough-mill yield, residue markets, adhesives, finishing systems

 Paul Schreffler, Training Specialist West Virginia Wood Technology Center, Elkins Phone: 304-637-0803 Fax: 304-637-4902 Email: Paul@wvwoodtech.com

<u>Areas of Expertise:</u> **2,4** Secondary manufacturing machinery, CAD/CAM programming, CNC machinery, machinery costs and production efficiency

Bob Smith, Associate Professor Virginia Tech, Blacksburg Phone: 540-231-9759 Fax: 540-231-8868 Email: rsmith4@vt.edu

<u>Areas of Expertise:</u> **1,3,6** Wood products sales and marketing, pallet industry supply and demand, primary processing industry, residue markets

 Paul Smith, Professor Pennsylvania State University, University Park Phone: 818-865-8841 Fax: 814-863-7193 Email: pms6@psuvm.psu.edu

<u>Areas of Expertise:</u> **3** Export markets for components and furniture, forest products marketing research

 Mark White, Professor Virginia Tech, Blacksburg Phone: 540-231-7134 Fax: 540-231-8868 Email: mswhite@vt.edu

<u>Areas of Expertise:</u> **1** Primary hardwood processing, pallet design and manufacture

## **UNIVERSITY/STATE – SOUTH**

 Urs Buehlmann, Extension Specialist North Carolina State University, Raleigh Phone: 919-515-5580 Fax: 919-515-8739 Email: urs\_buehlmann@ncsu.edu

<u>Areas of Expertise:</u> **2,3,6** Rough-mill yield, residue markets, wood recycling, competitiveness of the furniture industry

 Charles Clement, Research Associate Tennessee Forest Products Center, Knoxville Phone: 865-946-1125 Fax: 865-946-1109 Email: ceclement@agmail.ag.utk.edu

Areas of Expertise: 2 Rough-mill yield

 Joe Denig, Extension Specialist North Carolina State University, Raleigh Phone: 919-515-5582 Fax: 919-515-8739 Email: joe\_denig@ncsu.edu

<u>Areas of Expertise:</u> **1,4,5,6** Lumber drying, primary processing, sawing accuracy, equipment/technology justification

 Rick Lemaster, Research Associate North Carolina State University, Raleigh Phone: 919-515-3181 Fax: 919-515-6302 Email: lemaster\_WMTRP@ncsu.edu

<u>Areas of Expertise:</u> **4** Tooling, surface quality, ultrasound-based quality assessment

 Phil Mitchell, Extension Specialist North Carolina State University, Raleigh Phone: 919-515-5581 Fax: 919-515-8739 Email: mitchell@cfr.cfr.ncsu.edu

<u>Areas of Expertise:</u> **2,5** Rough-mill equipment and yield, hardwood lumber drying, solid-wood gluing, wood-machining quality  Dan Seale, Professor Mississippi State University, Starkville Phone: 662-325-3072 Fax: 601-325-8126 Email: dseale@fpl.msstate.edu

<u>Areas of Expertise:</u> **2,3** Production economics, equipment justification, quality assurance, markets

 Todd Shupe, Extension Specialist Louisiana State University, Baton Rouge Phone: 504-388-4087 Fax: 504-388-2478 Email: tshupe@agtr.lsu.edu

<u>Areas of Expertise:</u> **3,6** Wood products marketing and processing

#### Phil Steele, Professor

Mississippi State University, Starkville Phone: 662-325-8083 Fax: 662-325-8126 Email: psteele@cfr.msstate.edu

<u>Areas of Expertise:</u> **1,2,4** Crosscut versus rip analysis, scanning systems, simulation, sawmill machinery and recovery

#### John Stewart, Professor

North Carolina State University, Raleigh Phone: 919-515-3181 Fax: 919-515-6302 Email: stewartj@cfr.cfr.ncsu.edu

<u>Areas of Expertise:</u> **4** Tooling, machine design and vibration

 Richard Vlosky, Associate Professor Louisiana State University, Baton Rouge Phone: 504-388-4527 Fax: 504-388-4251 Email: vlosky@unix1.sncc.lsu.edu

#### Areas of Expertise: 3

Secondary industry demographics and competitiveness factors, barcoding and production information systems, e-business  Bob Wright, Wood Utilization Specialist Tennessee Division of Forestry, Nashville Phone: 615-837-5431 Fax: 615-837-5003 Email: rwright4@mail.state.tn.us

<u>Areas of Expertise:</u> **1,5,6** Log and lumber grading, primary hardwood processing

 Tim Young, Research Associate Tennessee Forest Products Center, Knoxville Phone: 865-946-1119 Fax: 865-946-1109 Email: tmyoung1@utk.edu

<u>Areas of Expertise:</u> **1,2** Statistical process control

## UNIVERSITY/STATE – MIDWEST

 Scott Bowe, Extension Specialist University of Wisconsin, Madison Phone: 608-265-5849 Fax: 608-262-9922 Email: sbowe@facstaff.wisc.edu

Areas of Expertise: **1,3** Technology adoption, hardwood markets and marketing, primary processing

 Jim Bowyer, Professor University of Minnesota, St. Paul Phone: 612-624-4292 Fax: 612-625-6286 Email: jbowyer@umn.edu

<u>Areas of Expertise:</u> **2,3,6** Forest resource utilization trends, markets, certified wood products, life-cycle analysis

 Brian Bradshaw, Program Leader Natural Resources Research Institute, Duluth Phone: 218-720-4248 Fax: 218-720-4219 Email: bbrashaw@sage.nrri.umn.edu

<u>Areas of Expertise:</u> **1,2** Low-grade lumber utilization in structural applications, nondestructive evaluation of trees, logs, lumber, and timber bridges  Dan Cassens, Extension Specialist Purdue University, West Lafayette, IN Phone: 765-494-3644 Fax: 765-494-3643 Email: dcassens@forest1.fnr.purdue.edu

<u>Areas of Expertise:</u> **1,4,5** Primary processing, panel processing, lumber and wood properties, lumber cut-up, portable sawmills

Pat Donahue, Program Leader Natural Resources Research Institute, Duluth Phone: 218-720-2705 Fax: 218-720-4329 Email: pdonahue@nrri.umn.edu

<u>Areas of Expertise:</u> 2 Dry-end veneer processing, millwork, casegoods, and flooring production, process improvement/ control

 Carl Eckelman, Professor Purdue University, West Lafayette, IN Phone: 765-494-3640 Fax: 765-496-1344 Email: carle@fnr.purdue.edu

<u>Areas of Expertise:</u> 2,4 Furniture design, manufacturing, and testing

 Carroll Fackler, Extension Associate University of Kentucky, Quicksand Phone: 606-666-2438 Fax: 606-666-2215 Email: cfackler@ca.uky.edu

<u>Areas of Expertise:</u> **4,5** Lumber drying, wood machining and machining defects, wood surface quality

 Joey Gallion, Wood Utilization Specialist Indiana Division of Forestry, Brownstown Phone: 812-358-2160 Fax: 812-358-5009 Email: jgallion@dnr.state.in.us

<u>Areas of Expertise:</u> **1,3** Primary hardwood processing/sawmills  Rado Gazo, Associate Professor Purdue University, West Lafayette, IN Phone: 765-494-3634 Fax: 765-496-1344 Email: radogazo@forestl.fnr.purdue.edu

<u>Areas of Expertise:</u> **2** Rough-mill yield and processing simulation, electronic information and data systems, secondary industry ergonomics

 Bob Govett, Extension Specialist University of Wisconsin, Stephens Point Phone: 715-346-4212 Fax: 715-346-4821 Email: rgovett@uwsp.edu

<u>Areas of Expertise:</u> **1,4** Primary processing, portable sawmills, processing economics and finance

 Sarah Gurney, Marketing Extension Specialist Ohio State University, Piketon Phone: 740-289-3727 Fax: 740-289-4591 Email: gurney.10@osu.edu

<u>Areas of Expertise:</u> **3** Wood products markets and marketing, valueadded wood products

 Larry Lowe, Section Supervisor Kentucky Division of Forestry, Frankfort Phone: 502-564-4496 Fax: 502-564-6553 Email: larry.lowe@mail.state.ky.us

<u>Areas of Expertise:</u> **1,2,3,6** Primary hardwood processing, timber products output, residue markets, logging compliance

 Terry Mace, Forest Products Specialist Wisconsin Department of Natural Resources Madison

Phone: 608-231-9333 Fax: 608-231-9592 Email: macet@dnr.state.wi.us

<u>Areas of Expertise:</u> **1,2,3,6** Primary and secondary wood products markets  Ron Miller, Research Associate Ohio State University, Piketon Phone: 740-289-2071 Fax: 740-289-4591 Email: miller.1280@osu.edu

<u>Areas of Expertise:</u> **1,6** Primary wood products production, residue utilization and markets

 Tom Milton, Extension Specialist University of Minnesota, St. Paul Phone: 612-624-5307 Fax: 612-625-6286 Email: milto001@umn.edu

<u>Areas of Expertise:</u> **1,2,3,6** Primary processing, residue utilization, production economics, health and safety, machining

 Harlan Petersen, Extension Specialist University of Minnesota, St. Paul Phone: 612-624-3407 Fax: 612-625-6286

<u>Areas of Expertise:</u> **1,2,4,5** Lumber drying, hardwood lumber grading, machining

• Tim Smith, Assistant Professor University of Minnesota, St. Paul Phone: 612-624-6755 Fax: 612-625-6286 Email: timsmith@umn.edu

<u>Areas of Expertise:</u> **3** Forest products marketing and sales, e-commerce for the wood industry

 Anthony Weatherspoon, Wood Utilization Specialist
Michigan Department of Natural Resources, Lansing
Phone: 517-335-3332 Fax: 517-373-2443
Email: weathera@state.mi.us

<u>Areas of Expertise:</u> **2,3** Rough mill processing systems, industry location and markets, yields  Jim Whipple, Wood Utilization Specialist Wisconsin Department of Natural Resources, Tomahawk
Depart 715, 452, 1264
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Areas of Expertise: 1,6

Primary processing, saw maintenance, wood residue

## **UNIVERSITY/STATE – WEST**

 Charlie Brunner, Associate Professor Oregon State University, Corvallis Phone: 541-737-4204 Fax: 541-737-3385 Email: brunner@frl.orst.edu

Areas of Expertise: **2,4** Cut-up optimization, simulation, production control, scanning

 Dave Cohen, Associate Professor University of British Columbia, Vancouver Phone: 604-822-6716 Fax: 604-822-9104 Email: Dcohen@unixg.ubc.c2

Areas of Expertise: **3** Industry competitiveness factors, employee and machinery productivity, primary and secondary markets

 Terry Brown, Professor Oregon State University, Corvallis Phone: 541-737-4225 Fax: 541-737-3385 Email: terry.brown@orst.edu

<u>Areas of Expertise:</u> **1,4** Quality control, lumber-size control, primary processing  Ivan Eastin, Associate Professor University of Washington, Seattle Phone: (206) 543-1918; Fax: (206) 685-3091 Email: eastin@u.washington.edu

<u>Areas of Expertise:</u> **3** International forest products trade, material substitution between wood and nonwood products

 James Funck, Associate Professor Oregon State University, Corvallis Phone: 541-737-4207 Fax: 541-737-3385 Email: funckj@frl.orst.edu

<u>Areas of Expertise:</u> **4** Scanning and optimization, panel products and lamination, technology feasibility

 Eric Hansen, Associate Professor Oregon State University, Corvallis Phone: 541-737-4240 Fax: 541-737-3385 Email: erichansen@orst.edu

<u>Areas of Expertise:</u> **3** Forest products marketing research

 Chris Jennings, Extension Specialist Colorado State Forest Service, Fort Collins Phone: 970-491-2958 Fax: 970-491-2958 Email: jennings@lamar.colostate.edu

<u>Areas of Expertise:</u> **1,3** Sawmill processing and sawmill studies, valueadded markets

 Scott Leavengood, Extension Specialist Oregon State University, Beavertown Phone: 503-725-2123 Fax: 503-725-2100 Email: scott.leavengood@orst.edu

<u>Areas of Expertise:</u> **3,5** Lumber drying, value-added processing markets, processing efficiency Tom Maness, Professor University of British Columbia, Vancouver Phone: 604-822-6448 Fax: 604-822-9159 Email: maness@unixg.ubc.ca

<u>Areas of Expertise:</u> **1,2,4** Value-added employee training systems, optimization systems, production control, technology implementation

#### Mike Milota, Associate Professor Oregon State University, Corvallis Phone: 541-737-4210 Fax: 541-737-3385 Email: mike.milota@orst.edu

<u>Areas of Expertise:</u> **5** Lumber drying, dry kilns, VOC emissions

 John Punches, Extension Specialist Oregon State University, Corvallis Phone: 541-672-4461 Fax: 541-672-4453 Email: john.punches@orst.edu

<u>Areas of Expertise:</u> **1,2,3,6** Forest products certification, markets, business startup, processing systems

 Jim Reeb, Extension Specialist Oregon State University, Corvallis Phone: 541-737-4233 Fax: 541-737-3385 Email: jim.reeb@orst.edu

<u>Areas of Expertise:</u> **1,2,5** Primary processing, harvesting, merchandising The U.S. Department of Agriculture (USDA) prohibits discrimination in all its programs and activities on the basis of race, color, national origin, sex, religion, age, disability, political beliefs, sexual orientation, or marital or family status. (Not all prohibited bases apply to all programs.) Persons with disabilities who require alternative means for communication of program information (Braille, large print, audiotape, etc.) should contact USDA's TARGET Center at (202) 720-2600 (voice and TDD).

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November 2002