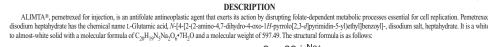


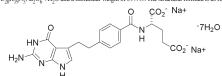


ALIMTA®

pemetrexed for injection

Lilly





ALIMTA is supplied as a sterile lyophilized powder for intravenous infusion available in single-dose vials. The product is a white to either light yellow or green-yellow lyophilized solid. Each 500-mg vial of ALIMTA contains pemetrexed disodium equivalent to 500 mg pemetrexed and 500 mg of mannitol. Hydrochloric acid and/or sodium hydroxide may have been added to adjust pF CLINICAL PHARMACOLOGY

Pemetrexed is an antifolate containing the pyrrolopyrimidine-based nucleus that exerts its antineoplastic activity by disrupting folate-dependent metabolic processes essential for cell replication. In vitro studies have shown that pemetrexed inhibits thymidylate synthase (TS), dihydrofolate reductase (DHFR), and glycinamide ribonucleotide formyltransferase (GARFT), all folate-dependent enzymes involved in the de novo biosynthesis of thymidine and purine nucleotides. Pemetrexed is transported into cells by both the reduced folate carrier and membrane folate binding protein transport systems. Once in the cell, pemetrexed is converted to polyglutamate forms by the enzyme folylpolyglutamate synthetase. The polyglutamate forms are retained in cells and are inhibitors of TS and GARFT. Polyglutamation is a time- and concentration-dependent process that occurs in tumor cells and, to a lesser extent, in normal tissues. Polyglutamated metabolites have

inhibitors of TS and GARFT. Polyglutamation is a time- and concentration-dependent process that occurs in tumor cells and, to a lesser extent, in normal tissues. Polyglutamated metabolites have an increased intracellular half-fife resulting in prolonged drug action in malignant cells. Preclinical studies have shown that pemetrexed inhibits the in vitro growth of mesothelioma cell lines (MSTO-211H, NCI-H2052). Studies with the MSTO-211H mesothelioma cell line showed synergistic effects when pemetrexed was combined concurrently with cisplatin. Absolute neutrophil counts (ANC) following single-agent administration of pemetrexed to patients not receiving folic acid and vitamin B₁₂ supplementation were characterized using population pharmacodynamic analyses. Severity of hermatologic toxicity, as measured by the depth of the ANC nadir, is inversely proportional to the systemic exposure of ALIMTA. It was also observed that lower ANC nadirs occurred in patients with elevated baseline cystathionine or homocysteine concentrations. The levels of these substances can be reduced by folic acid and vitamin B₁₂ supplementation. There is no curvalitive effect of to formatoprove prosure on ANC nadir, is inversely proportional to the systemic exposure of ALIMTA. It was also observed that lower ANC nadirs occurred in patients with elevated baseline cystathionine or homocysteine concentrations. The levels of these substances can be reduced by folic acid and vitamin B₁₂ supplementation. There is no cumulative effect of pemetrexed exposure on ANC nadir over multiple treatment cycles.

Time to ANC nadir with pemetrexed systemic exposure (AUC), varied between 8 to 9.6 days over a range of exposures from 38.3 to 316.8 ue hr/mL. Return to baseline ANC occurred 4.2 to 7.5 days after the nadir over the same range of exposures.

Pharmacokinetics

Pharmacokinetics of pemetrexed administered as a single agent in doses ranging from 0.2 to 838 mg/m² infused over a 10-minute period have been evaluated in 426 cancer patients with a variety of solid tumors. Pemetrexed is not metabolized to an appreciable extent and is primarily eliminated in the urine, with 70% to 90% of the dose recovered unchanged within the first 24 hours following administration. The total systemic clearance of pemetrexed is 91.8 mL/min and the elimination half-life of pemetrexed is 3.5 hours in patients with normal renal function (creatinine clearance of 90 mL/min). The clearance decreases, and exposure (AUC) increases, as renal function decreases. Pemetrexed total systemic exposure (AUC) and maximum plasma concentration (C_{mux}) increase proportionally with dose. The pharmacokinetics of pemetrexed on to thange over multiple treatment cycles. Pemetrexed has a steady-state volume of distribution of 16.1 liters. In vitro studies indicate that pemetrexed is approximately 81% bound to plasma proteins. Binding is not affected by degree of renal impairment.

Drug Interactions

Chemotherapeutic Agents — Cisplatin does not affect the pharmacokinetics of pemetrexed and the pharmacokinetics of total platinum are unaltered by pemetrexed. Vitamins - Coadministration of oral folic acid or intramuscular vitamin B., does not affect the pharmacokinetics of pemetrexed.

Drugs Metabolized by Cytochrome P450 Enzymes — Results from in vitro studies with human liver microsomes predict that pemetrexed would not cause clinically significant inhibition of

Drags weatoon.ee of Cytokines in 4.90 Enzymes — Results from in vito studies with initial refer introduced to determine the cytochrome P450 isozyme induction potential of pemetrexed, because ALIMTA used as recommended (once every 21 days) would not be expected to cause any significant enzyme induction. Aspirin — Aspirin, administered in low to moderate doses (325 mg every 6 hours), does not affect the pharmacokinetics of pemetrexed. The effect of greater doses of aspirin on pemetrexed

Ibuprofen — Daily ibuprofen doses of 400 mg qid reduce pemetrexed's clearance by about 20% increase AUC by 20%) in patients with normal renal function. The effect of greater dose of ibuprofen on pemetrexed pharmacokinetics is unknown (see Drug Interactions under PRECAUTIONS).

Special Populations

The pharmacokinetics of pemetrexed in special populations were examined in about 400 patients in controlled and single arm studies. Geriatric - No effect of age on the pharmacokinetics of pemetrexed was observed over a range of 26 to 80 years.

Pediatric — Pediatric patients were not included in clinical trials.

Gender — The pharmacokinetics of pemetrexed were not different in male and female patients Race — The pharmacokinetics of pemetrexed were similar in Caucasians and patients of A friend peneuvexu wer not univerni in nare and reinate parents. mettrexed were institute in transition and reinate parents. no effect of elevated AST (SGOT), ALT (SGPT), or total bilirubin on the pharmacokinetics of pemetrexed. However, studies of hepatically impaired patients ducted (see PRECAUTIONS).

Renal Insufficiency - Pharmacokinetic analyses of pemetrexed included 127 patients with reduced renal function. Plasma clearance of pemetrexed in the presence of cisplatin decreases as renal function decreases, with increase in systemic exposure. Patients with creatinine clearances of 45, 50, and 80 mL/min had 65%, 54%, and 13% increases, respectively in pemetrexed total systemic exposure (AUC) compared to patients with creatinine clearance of 100 mL/min (see WARNINGS and DOSAGE AND ADMINISTRATION).

CLINICAL STUDIES

Malignant Pleural Mesothelioma — The safety and efficacy of ALIMTA have been evaluated in chemonaive patients with malignant pleural mesothelioma (MPM) in combination with cisplatin. <u>Randomized Trial</u>: A multi-center, randomized, single-blind study in 448 chemonaive patients with MPM compared survival in patients treated with ALIMTA in combination with cisplatin urvival in patients receiving cisplatin alone. ALIMTA was administered intravenously over 10 minutes at a dose of 500 mg/m² and cisplatin was administered intravenously over 2 hours at a *Compared Stream Compared Stream* dose of 75 mg/m² beginning approximately 30 minutes after the end of administration of ALIMTA. Both drugs were given on Day 1 of each 21-day cycle. After 117 patients were treated, white cell and GI toxicity led to a change in protocol whereby all patients were given folic acid and vitamin B12 supplen

The primary analysis of this study was performed on the population of all patients randomly assigned to treatment who received study drug (randomized and treated). An analysis was also In the primary analysis of this study was performed in the population of an particular study assigned to occurrent who records and y data (and the primary study) and the primary of the p ended (see DOSAGE

Table 1: Summary of Patient Characteristics in MPM Study

Randomized and Treated Patients Fully Supple ented Patients atient characteristi ALIMTA/cis Age (yrs) Median (range 60 (19-82 60 (29-85 Gender (%) 184 (81.4) 181 (81.5) 136 (81.0) 134 (82.2) Male Female 42 (18.6) 41 (18.5) 32 (19.0) 29 (17.8) Origin (%) 204 (90.3 206 (92.8 150 (89.3 153 (93.9) 10 (6.0) 7 (4.3) 1 (4.9) 12 (5.4)

4(1.9

0 (4.4

ALIMTA[®] (pemetrexed for injection)

Stage at Entry (%)				
I	16 (7.1)	14 (6.3)	15 (8.9)	12 (7.4)
П	35 (15.6)	33 (15.0)	27 (16.2)	27 (16.8)
III	73 (32.4)	68 (30.6)	51 (30.5)	49 (30.4)
IV	101 (44.9)	105 (47.2)	74 (44.3)	73 (45.3)
Unspecified	1 (0.4)	2 (0.9)	1 (0.6)	2 (1.2)
Diagnosis/Histology ^a (%)				
Epithelial	154 (68.1)	152 (68.5)	117 (69.6)	113 (69.3)
Mixed	37 (16.4)	36 (16.2)	25 (14.9)	25 (15.3)
Sarcomatoid	18 (8.0)	25 (11.3)	14 (8.3)	17 (10.4)
Other	17 (7.5)	9 (4.1)	12 (7.1)	8 (4.9)
Baseline KPS ^b (%)		•		
70-80	109 (48.2)	97 (43.7)	83 (49.4)	69 (42.3)
90-100	117 (51.8)	125 (56.3)	85 (50.6)	94 (57.7)

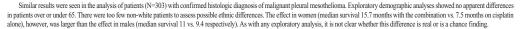
a Only 67% of the patients had the histologic diagnosis of malignant mesothelioma confirmed by independent review ^b Karnofsky Performance Scale.

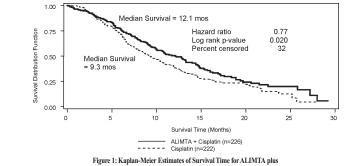
Table 2 summarizes the survival results for all rand red and treated patients regardless of vitamin supplementation status and those patients receiving vitamin supplementation from the time of enrollment in the trial.

Table 2: Efficacy of ALIMTA plus Cisplatin vs. Cisplatin in Malignant Pleural Mesothelione

	Table 2. Effectly of the first plus cospatin in Manghant Picture Mesotheronia					
	Randomized and	Treated Patients	Fully Supplemented Patients			
Efficacy Parameter	ALIMTA/cis	Cisplatin	ALIMTA/cis	Cisplatin		
	(N=226)	(N=222)	(N=168)	(N=163)		
Median overall survival	12.1 mos	9.3 mos	13.3 mos	10.0 mos		
(95% CI)	(10.0-14.4)	(7.8-10.7)	(11.4-14.9)	(8.4-11.9)		
Hazard ratio	0.7	7	0.7	75		
Log rank p-value*	0.02	20	0.0	51		

* n-value refers to comparison between arms





Cisplatin and Cisplatin Alone in all Randomized and Treated Patien

helioma is difficult to measure and response criteria are not universally agreed upon. However, based upon prospectively defined criteria, the objectiv tumor response rate for ALIMTA plus cisplatin was greater than the objective tumor response rate for cisplatin alone. There was also improvement in lung function (forced vital capacity) in the ALIMTA

tunior response rate for ALIMTA pluc explanal was greater tunin the objective tunior response rate for explanal name. There was also improvement in tung function (loteet vital capacity) in the ALIMTA pluc signalian arm. Pluc signalian arm compared to the control arm. Platents who received full supplementation with folic acid and vitamin B₁₂ during study therapy received a median of 6 and 4 cycles in the ALIMTA/cisplatin (N=168) and cisplatin (N=163) arms, respectively. Patients who never received and vitamin B₁₂ during study therapy received a median of 2 cycles in the HALIMTA/cisplatin (N=168) and cisplatin and risplatin arm, respectively. Patients who never received and witamin B₁₂ during study therapy received a median of 2 cycles in the treatment arms (N=32 and N=38 for the ALIMTA/cisplatin and cisplatin and risplatin arm, respectively.) Patients received and ALIMTA in the fully supplemented group received a relative dose intensity of 95% of the protocol specified ALIMTA dose intensity, patients treated with cisplatin in the same group received 4% of the projected dose intensity. Patients treated with cisplatin bene had a dose intensity of 96%.

book more projection of the pr cancer after prior chemotherapy. Randomized Trial: A multi-center, randomized, open label Phase 3 study was conducted to compare the overall survival following treatment with ALIMTA versus docetaxel. ALIMTA was administered

intravenusly over 10 minutes at dose of 500 mg/m² and docetaxel was administered at 75 mg/m² as a 1-hour intravenous influsion. Both drugs were given on Day 1 of each 21-day cycle. All patients treated with ALIMTA received vitamin supplementation with folic acid and vitamin B₁₂. The study was intended to show either an overall survival superiority or non-inferiority of ALIMTA to docetaxel. Patient demographics of the intent to treat (ITT) population are shown in Table 3.

Table 2. Cum wy of Dationt Chanastonistics in NECL C Stud

	ALIMTA	Docetaxel
Patient characteristic	(N=283)	(N=288)
	(1-205)	(11-200)
Age (yrs)		
Median (range)	59 (22-81)	57 (28-87)
Gender (%)		
Male/Female	68.6/31.4	75.3/24.7
Stage at Entry (%)		
III/IV	25.1/74.9	25.3/74.7
Diagnosis/Histology (%)		
Adenocarcinoma	154 (54.4)	142 (49.3)
Squamous	78 (27.6)	93 (32.3)
Bronchoalveolar	4 (1.4)	1 (0.3)
Other	51 (18.1)	53 (18.5)
Performance Status (%)		
0-1	234 (88.6)	240 (87.6)
2	30 (11.4)	34 (12.4)

The primary endpoint in this study was overall survival. The median survival time was 8.3 months in the ALIMTA treatment arm and 7.9 months in the docetaxel arm, with a hazard ratio of 0.99 (see Table 4). The study did not show an overall survival superiority of ALIMTA. Non-inferiority of ALIMTA to docetaxel could not be demonstrated, because a reliable and consistent survival effect of docetaxel required for a non-inferiority analysis could not be estimated from historical trials. In addition, significant treatment crossover at the time of disease progression may have confounded the survival interpretation. The demonstrated surrogate endpoint, response rate allowed the conclusion that an effect of ALIMTA on survival is reasonably likely.

Exploratory demographic analyses on survival showed no significant differences between ALIMTA and docetaxel in patients over or under 65 years of age. There were too few non-white patients to sessible ethnic differences. Regarding gender, females lived longer than males in both treatment groups. There was no difference in survival between ALIMTA and docetaxel with respect to gender after adjusting for prognostic factors.

Ta	ble 4: Efficacy of ALIMTA vs. Docetaxel in Non-Small Cell Lung C	ancer - ITT Population
	ALIMTA (N=283)	Docetaxel (N=288)
Median overall survival (95% CI)	8.3 mos (7.0-9.4)	7.9 mos (6.3-9.2)
Hazard ratio (HR) (95% CI)	0.99 ^a (0	0.82-1.20)
Log rank p-value	0	.93
1-year survival (95% CI)	29.7% (23.7-35.6)	29.7% (23.9-35.5)
Median progression free survival	2.9 mos	2.9 mos
Hazard ratio (HR) (95% CI)	0.97 ^a (0	0.82-1.16)
Time to Progressive Disease	3.4 mos	3.5 mos
Hazard ratio (HR) (95% CI)	0.97 ^a (0	0.80-1.17)
Overall response rate a,b (95% CI)	9.1% (5.9-13.2)	8.8% (5.7-12.8)

1 Not statistically significant

Mesothelioma: ALIMTA in combination with cisplatin is indicated for the

ALIMTA is contraindicated in patients who have a history of severe hyper

effect or improvement of disease-related symptoms.

Decreased Renal Function

Bone Marrow Suppression

ADMINISTRATION Need for Folate and Vitamin B₁₂ Supplementation

Pregnancy Category D

of ALIMTA in m be apprised of the potential hazard to the fetus.

ALIMTA should be administered under the supervision of a qualified physician experienced in the use of antineoplastic agents. Appropriate management of complications is possible only when adequat diagnostic and treatment facilities are readily available. Treatment-related adverse events of ALIMTA seen in clinical trials have been reversible. Skin rash has been reported more frequently in patients no refreated with a corticosteroid in clinical trials. Pretreatment with dexamethasone (or equivalent) reduces the incidence and severity of cutaneous reaction (see DOSAGE AND ADMINISTRATION) The effect of third space fluid, such as pleural effusion and ascites, on ALIMTA is unknown. In patients with clinically significant third space fluid, consideration should be given to draining the effusion

prior to ALIMTA adn

Laboratory Tests

cells/mm³, and creatinine clearance is ≥45 mL/min.

Drug Interactions

Drug/Laboratory Test Interactions

Carcinogenesis, Mutagenesis, Impairment of Fertility

hypospermia, and testicular atrophy Pregnancy

Pregnancy Category D (see WARNINGS).

Nursing Mothers

Pediatric Use

Geriatric Use

ADMINISTRATION

ADMINISTRATION).

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7 (4.2)

3 (1.8)



ALIMTA[®] (pemetrexed for injection)

Secondary endpoints evaluated in the trial include objective response rate, progression free survival (PFS) and time to progressive disease (TTPD). There was no statistically significant diff ALIMTA and docetaxel with respect to objective response rate, progression free survival (PFS) and time to progressive disease (TTPD).

^b Number of qualified patients on the ALIMTA arm (N=264) and docetaxel arm (N=274).

INDICATIONS AND USAGE

na whose disease is unresectable or who are otherwise not candidate Construction of Sugary. Mon-Small Cell Lung Cancer: ALIMTA as a single-agent is indicated for the treatment of patients with locally advanced or metastatic non-small cell lung cancer after prior chemotherapy. The effectiveness of ALIMTA in second-line NSCLC was based on the surrogate endpoint, response rate. There are no controlled trials demonstrating a clinical benefit, such as a favorable survival

CONTRAINDICATIONS l or to any other ingredient used in the formulation

WARNINGS

ALIMTA is primarily eliminated unchanged by renal excretion. No dosage adjustment is needed in patients with creatinine clearance ≥45 mL/min. Insufficient numbers of patients have been studie with creatinine clearance <45 mL/min to give a dose recommendation. Therefore, ALIMTA should not be administered to patients whose creatinine clearance is <45 mL/min (see Dose Reduction nendations under DOSAGE AND ADMINISTRATION). One patient with severe renal impairment (creatinine clearance 19 mL/min) who did not receive folic acid and vitamin B₁₂ died of drug-related toxicity following administration of ALIMTA alone

ALIMTA can suppression marrow function, manifested by neutropenia, thrombocytopenia, and anemia (see ADVERSE REACTIONS); myelosuppression is usually the dose-limiting toxicity. Dos reductions for subsequent cycles are based on nadir ANC, platelet count, and maximum nonhematologic toxicity seen in the previous cycle (see Dose Reduction Recommendations under DOSAGE AND

Patients treated with ALIMTA must be instructed to take folic acid and vitamin B12 as a prophylactic measure to reduce treatment-related hematologic and GI toxicity (see DOSAGE AND ADMINISTRATION). In clinical studies, less overall toxicity and reductions in Grade 3/4 hematologic and nonhematologic toxicities such as neutropenia, febrile neutropenia, and infection with Gra neutropenia were reported when pretreatment with folic acid and vitamin B₁₂ was administered.

Frequency Category D ALINTA may cause fetal harm when administered to a pregnant woman. Pemetrexed was fetotoxic and teratogenic in mice at i.p. doses of 0.2 mg/kg (0.6 mg/m²) or 5 mg/kg (15 mg/m²) when given on gestation days 6 through 15. Pemetrexed caused fetal malformations (incomplete ossification of talus and skull bone) at 0.2 mg/kg (about 1/833 the recommended i.v. human dose on a mg/m² basis), and cleft palate at 5 mg/kg (about 1/33 the recommended i.v. human dose on a mg/m² basis). Embryotoxicity was characterized by increased embryo-fetal deaths and reduced litter sizes. There are no studie nant women. Patients should be advised to avoid becoming pregnant. If ALIMTA is used during pregnancy, or if the patient becomes pregnant while taking ALIMTA, the patient should

PRECAUTIONS

Complete blood cell counts, including platelet counts and periodic chemistry tests, should be performed on all patients receiving ALIMTA. Patients should be mi were tested in the clinical study before each dose and on days 8 and 15 of each cycle. Patients should not begin a new cycle of treatment unless the ANC is ≥1500 cells/mm³, the platelet count is ≥100,000

ALIMTA is orimarily eliminated unchanged renally as a result of glomerular filtration and tubular secretion. Concomitant administration of nephrotoxic drugs could result in delayed clearance of ALIMTA ALL'UT IS primary eminance untrangent enanges in the second of the second and under sections. Or contain a during and under section of the second sec

oncurrently with ALIMTA to patients with mild to moderate renal insufficiency (creatinine clearance from 45 to 79 mL/min). Patients with mild to moderate renal insufficiency should avoid taking NSAIDs

with short elimination half-lives for a period of 2 days before, the day of, and 2 days following administration of ALIMTA. In the absence of data regarding potential interaction between ALIMTA and NSAIDs with longer half-lives, all patients taking these NSAIDs should interrupt dosing for at least 5 days before, the day of, and 2 days following ALIMTA administration. If concomitant administration of an NSAID is necessary, patients should be monitored closely for toxicity, especially myelosuppression, renal, and gastrointestinal

ty studies have been conducted with pemetrexed. Pemetrexed was clastogenic in the in vivo micronucleus assav in mouse bone marrow but was not mutagenic in multiple in vitro test (Ames assay, CHO cell assay). Pemetrexed administered at i.v. doses of 0.1 mg/kg/day or greater to male mice (about 1/1666 the recommended human dose on a mg/m² basis) resulted in reduced fertility

It is not known whether ALIMTA or its metabolites are excreted in human milk. Because many drugs are excreted in human milk, and because of the potential for serious adverse reactions in nursing infants from ALIMTA, it is recommended that nursing be discontinued if the mother is treated with ALIMTA.

The safety and effectiveness of ALIMTA in pediatric patients have not been established

Dose adjustments based on age other than those recommended for all patients have not been necessary (see Special Populations under CLINICAL PHARMACOLOGY and DOSAGE AND

Dose adjustments based on gender other than those recommended for all patients have not been necessary (see Special Populations under CLINICAL PHARMACOLOGY and DOSAGE AND

INFORMATION FOR PATIENTS AND CAREGIVERS

ALIMTA[®] (uh-LIM-tuh)

(pemetrexed for injection)



Read the Patient Information that comes with ALIMTA before you start treatment and each time you get treated with ALIMTA. There may be new information. This leaflet does not take the place of talking to your doctor about your medical condition or treatment. Talk to your doctor if you have any questions about ALIMTA.

What is ALIMTA?

ALIMTA is a treatment for:

- Malignant pleural mesothelioma. This cancer affects the inside lining of the chest cavity. ALIMTA is given with cisplatin, another anti-cancer medicine (chemotherapy).
- Non-small cell lung cancer. This cancer is a disease in which malignant (cancer) cells form in the tissues of the lung.

To lower your chances of side effects of ALIMTA, you must also take folic acid and vitamin B₁₂ prior to and during your treatment with ALIMTA. Your doctor will prescribe a medicine called a "corticosteroid" to take for 3 days during your treatment with ALIMTA. Corticosteroid medicines lower your chances of getting skin reactions with ALIMTA.

ALIMTA has not been studied in children.

What should I tell my doctor before taking ALIMTA?

Tell your doctor about all of your medical conditions, including if you:

- are pregnant or planning to become pregnant. ALIMTA may harm your unborn baby.
- are breastfeeding. It is not known if ALIMTA passes into breast milk. You should stop breastfeeding once you start treatment with ALIMTA.
- are taking other medicines, including prescription and nonprescription medicines, vitamins, and herbal supplements. ALIMTA and other medicines may affect each other causing serious side effects. Especially, tell your doctor if you are taking medicines called "nonsteroidal anti-inflammatory drugs" (NSAIDs) for pain or swelling. There are many NSAID medicines. If you are not sure, ask your doctor or pharmacist if any of your medicines are NSAIDs.

How is ALIMTA given?

- ALIMTA is slowly infused (injected) into a vein. The injection or infusion will last about 10 minutes. You will usually receive ALIMTA once every 21 days (3 weeks).
- If you are being treated for malignant pleural mesothelioma, ALIMTA is given in combination with cisplatin (another anti-cancer drug). Cisplatin is infused in your vein for about 2 hours starting about 30 minutes after your treatment with ALIMTA.
- Your doctor will prescribe a medicine called a "corticosteroid" to take for 3 days during your treatment with ALIMTA. Corticosteroid medicines lower your chances for getting skin reactions with ALIMTA.
- It is very important to take folic acid and vitamin B₁₂ during your treatment with ALIMTA to lower your chances of harmful side effects. You must start taking 350-1000 micrograms of folic acid every day for at least 5 days out of the 7 days before your first dose of ALIMTA. You must keep taking folic acid every day during the time you are getting treatment with ALIMTA, and for 21 days after your last treatment. You can get folic acid vitamins over-the-counter. Folic acid is also found in many multivitamin pills. Ask your doctor or pharmacist for help if you are not sure how to choose a folic acid product. Your doctor will give you vitamin B_{12} injections while you are getting treatment with ALIMTA. You will get your first vitamin B₁₂ injection during the week before your first dose of ALIMTA, and then about every 9 weeks during treatment.

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• You will have regular blood tests before and during your treatment with ALIMTA. Your doctor may adjust your dose of ALIMTA or delay treatment based on the results of your blood tests and on your general condition.

What should I avoid while taking ALIMTA?

- Women who can become pregnant should not become pregnant during treatment with ALIMTA. ALIMTA may harm the unborn baby.
- Ask your doctor before taking medicines called NSAIDs. There are many NSAID medicines. If you are not sure, ask your doctor or pharmacist if any of your medicines are NSAIDs.

What are the possible side effects of ALIMTA?

Most patients taking ALIMTA will have side effects. Sometimes it is not always possible to tell whether ALIMTA, another medicine, or the cancer itself is causing these side effects. Call your doctor right away if you have a fever, chills, diarrhea, or mouth sores. These symptoms could mean you have an infection.

The most common side effects of ALIMTA when given alone or in combination with cisplatin are:

- Stomach upset, including nausea, vomiting, and diarrhea. You can obtain medicines to help control some of these symptoms. Call your doctor if you get any of these symptoms.
- · Low blood cell counts:
- Low red blood cells. Low red blood cells may make you feel tired, get tired easily, appear pale, and become short of breath.
- Low white blood cells. Low white blood cells may give you a greater chance for infection. If you have a fever (temperature above 100.4°F) or other signs of infection, call your doctor right away.
- Low platelets. Low platelets give you a greater chance for bleeding. Your doctor will do blood tests to check your blood counts before and during treatment with ALIMTA.
- Tiredness. You may feel tired or weak for a few days after your ALIMTA treatments. If you have severe weakness or tiredness, call your doctor.
- Mouth, throat, or lip sores (stomatitis, pharyngitis). You may get redness or sores in your mouth, throat, or on your lips. These symptoms may happen a few days after ALIMTA treatment. Talk with your doctor about proper mouth and throat care.
- Loss of appetite. You may lose your appetite and lose weight during your treatment. Talk to your doctor if this is a problem for you.
- Rash. You may get a rash or itching during treatment. These usually appear between treatments with ALIMTA and usually go away before the next treatment. Call your doctor if you get a severe rash or itching

Talk with your doctor, nurse or pharmacist about any side effect that bothers you or that doesn't go away. These are not all the side effects of ALIMTA. For more information, ask your doctor, nurse or pharmacist.

General information about ALIMTA

Medicines are sometimes prescribed for conditions other than those listed in patient information leaflets. ALIMTA was prescribed for your medical condition.

This leaflet summarizes the most important information about ALIMTA. If you would like more information, talk with your doctor. You can ask your doctor or pharmacist for information about ALIMTA that is written for health professionals. You can also call 1-800-LILLY-RX (1-800-545-5979) or visit www.ALIMTA.com.

Literature issued August 19, 2004

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www.ALIMTA.com

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ALIMTA[®] (pemetrexed for injection)

Patients with Hepatic Impairment

Patients with bilirubin >1.5 times the upper limit of normal were excluded from clinical trials of ALIMTA. Patients with transaminase >3.0 times the upper limit of normal were routinely excluded from ical trials if they had no evidence of hepatic metastases. Patients with transaminase from 3 to 5 times the upper limit of normal were included in the clinical trial of ALIMTA if they had hepatic metastases. Dose adjustments based on hepatic impairment experienced during treatment with ALIMTA are provided in Table 9 (see Special Populations under CLINICAL PHARMACOLOGY and DOSAGE AND ADMINISTRATION). Patients with Renal Impairment

ALIMTA is known to be primarily reted by the kidney. Decreased renal function will result in reduced clearance and greater exposure (AUC) to ALIMTA con unction. Cisplatin coadministration with ALIMTA has not been studied in patients with moderate renal impairment (see Special Populations under CLINICAL PHARMACOLOGY).

(ADVERSE REACTIONS) Malignant Pleural Mesothelioma — In Table 5 adverse events occurring in at least 5% of patients are shown along with important effects (renal failure, infection) occurring at lower rates equally or more common in the cisplatin group are not included. The adverse effects more common in the ALIMTA group were primarily hematologic effects, fever and infection, stomat and rash/desquamation. urring at lower rates. Adverse even

	All Reported Adverse Events Regardless of Causality						
	ALIMTA/cis (N=168)			Cisplatin (N=163)			
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4	
aboratory							
Hematologic							
Neutropenia	58	19	5	16	3	1	
Leukopenia	55	14	2	20	1	0	
Anemia	33	5	1	14	0	0	
Thrombocytopenia	27	4	1	10	0	0	
Renal							
Creatinine elevation	16	1	0	12	1	0	
Renal failure	2	0	1	1	0	0	
Jinical							
Constitutional Symptoms							
Fatigue	80	17	0	74	12	1	
Fever	17	0	0	9	0	0	
Other constitutional symptoms	11	2	1	8	1	1	
Cardiovascular General							
Thrombosis/embolism	7	4	2	4	3	1	
Gastrointestinal							
Nausea	84	11	1	79	6	0	
Vomiting	58	10	1	52	4	1	
Constipation	44	2	1	39	1	0	
Anorexia	35	2	0	25	1	0	
Stomatitis/pharyngitis	28	2	1	9	0	0	
Diarrhea without colostomy	26	4	0	16	1	0	
Dehydration	7	3	1	1	1	0	
Dysphagia/esophagitis/ odynophagia	6	1	0	6	0	0	
Pulmonary							
Dyspnea	66	10	1	62	5	2	
Pain							
Chest pain	40	8	1	30	5	1	
Neurology							
Neuropathy/sensory	17	0	0	15	1	0	
Mood alteration/ depression	14	1	0	9	1	0	
Infection/Febrile Neutropenia							
Infection without neutropenia	11	1	1	4	0	0	
Infection with Grade 3 or Grade 4 neutropenia	6	1	0	4	0	0	
Infection/febrile neutropenia-other	3	1	0	2	0	0	
Febrile neutropenia	1	1	0	1	0	0	
Immune			-	-	-		
Allergic reaction/ hypersensitivity	2	0	0	1	0	0	
Dermatology/Skin	-	-	-		-		
Rash/desquamation	22	1	0	9	0	0	

Table 6 compares the incidence (percentage of patients) of CTC Grade 3/4 toxicities in patients who received vitamin supplementation with daily folic acid and vitamin B₁₂ from th in the study (fully supplemented) with the incidence in patients who never received vitamin supplementation (never supplemented) during the study in the ALIMTA plus cisplatin arm. tation with daily folic acid and vitamin B12 from the time of enrol Table 6: Selected Grade 3/4 Adverse Events Comparing Fully Supplemented versus Never

	Fully Supplemented Patients	Never Supplemented Patients
Adverse Event Regardless of Causalitya (%)	(N=168)	(N=32)
Neutropenia	24	38
Thrombocytopenia	5	9
Nausea	12	31
Vomiting	11	34
Anorexia	2	9
Diarrhea without colostomy	4	9
Dehydration	4	9
Fever	0	6
Febrile neutropenia	1	9
Infection with Grade 3/4 neutropenia	1	6
Fatigue	17	25

efer to NCLCTC criteria for lab and non-laboratory values for each grade of toxicity

*Refer to NCI CIC critera for lab and non-laboratory values for each grade of toxicity (Version 2.0). The following adverse events were greater in the fully supplemented group compared to the never supplemented group: hypertension (11%, 3%), chest pain (8%, 6%), and thrombosis/embolism (6%, 3%). For fully supplemented patients treated with ALIMTA plus cisplatin, the incidence of CTC Grade 3/4 fatigue, leukopenia, neutropenia, and thrombocytopenia were greater in patients 65 years or older as compared to patients younger than 65. No relevant effect for ALIMTA safety due to gender or race was identified, except an increased incidence of rash in men (24%) compared to women (16%). (*Non-Small Cell Lang Cancer (NSCLC)*— Table 7 provides the clinically relevant undesirable effects that have been reported in 265 patients randomly assigned to receive single-agent ALIMTA with folic acid and vitamin B₁₂ supplementation and 276 patients randomly assigned to receive single-agent docetaxel. All patients were diagnosed with locally advanced or metastatic NSCLC and had received prior chemotherapy.

Combination Use With Cisplatin
Malignant Pleural Mesothelion
of cisplatin is 75 mg/m2 infused over
after receiving cisplatin. See cisplati
Single-Agent Use
Non-Small Cell Lung Cancer -
Premedication Regimen

ematologic

Hepatic/Renal ALT elevation AST elevation

Creatinine ele

Renal failure

Fatigue

Myalgia

Alopecia

Arthralgia

Cardiovascular General

Cardiac ischemia

Anorexia

Constipation

Diarrhea without colostomy

Dysphagia/esophagitis/ odynoj

Gastrointestinal

Nausea

Vomiting

Dehvdratio

Chest pain Neurology

Neuropathy/sensory

Infection/Febrile Neutropenia

Infection without neutropen

Infection with Grade 3 or Gr

Allergic reaction/ hypersensiti Dermatology/Skin Rash/desquamation

Febrile neutropenia

Immune

Infection/febrile neutropenia-

Pulmonary Dyspnea

Fever

Constitutional Symptoms

Premedication Regimen Corticosteroid — Skin rash has been reported more frequently in patients not pretreated with a corticosteroid. Pretreatment with dexamethasone (or equivalent) reduces the incidence and severity of cutaneous reaction. In clinical trials, dexamethasone 4 mg was given by mouth twice daily the day before, the day of, and the day after ALIMTA administration. *Vitamin Supplementation* — To reduce toxicity, patients treated with ALIMTA must be instructed to take a low-dose oral folic acid preparation or multivitamin with folic acid on a daily basis. At least 5 daily doses of folic acid must be taken during the 7-day period preceding the first dose of ALIMTA; and dosing should continue during the full course of therapy and for 21 days after the last dose of ALIMTA. Patients must also receive one (1) intramuscular injection of vitamin B₁₂ during the week preceding the first dose of ALIMTA and every 3 cycles thereafter. Subsequent vitamin B₁₂ injections may be given the same day as ALIMTA. In clinical trials, the dose of folic acid studied ranged from 350 to 1000 µg, and the dose of vitamin B₁₂ us 1000 µg. The most commonly used dose of oral folic acid in clinical trials use 4000 µg. cid in clinical trials was 400 µg (see WARNINGS

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ALIMTA[®] (pemetrexed for injection)

Table 7: Adverse Events* in Patients Receiving ALIMTA vs. Docetaxel in NSCLC

CTC Grades (% incidence)

	All Reported Adverse Events Regardless of Causality					
		ALIMTA (N=265)			Docetaxel (N=276)	
	All Grades	Grade 3	Grade 4	All Grades	Grade 3	Grade 4
	33	6	2	33	6	<1
	13	4	<1	34	17	11
	11	3	2	45	8	32
	9	2	0	1	1	0
	10	2	1	2	<1	0
	8	<1	1	1	<1	0
ce	5	1	0	1	0	0
	3	0	0	1	0	0
	<1	0	0	<1	0	0
	87	14	2	81	16	1
	26	1	<1	19	<1	0
	19	<1	0	24	<1	0
	13	2	0	20	3	0
	11	NA	NA	42	NA	NA
	8	<1	0	13	3	0
15	8	1	1	6	1	<1
	4	2	1	3	2	1
	3	2	1	2	<1	0
	62	4	1	58	7	<1
	39	4	0	25	3	0
	30	0	0	23	1	0
	25	2	0	19	1	0
	21	<1	0	34	4	0
	20	1	0	23	1	0
ophagia	5	1	<1	7	1	0
	3	1	0	4	1	0
						-
	72	14	4	74	17	9
	38	6	<1	32	7	<1
			-			
	29	2	0	32	1	0
	11	0	<1	10	1	0
1	23	5	<1	17	3	1
other	6	2	0	2	<1	0
14	2	1	1	14	10	3
ade 4 neutropenia	<1	0	0	6	4	1
	0	0	0	0	1	
ivity	8	0	0	8	1	<1
	17	0	0	0	0	0
luss for such Cardo of tanisity	17	0	0	9	0	0

* Refer to NCI CTC Criteria for lab values for each Grade of toxicity (version 2.0).

Clinicall relevant Grade 3 and Grade 4 laboratory toxicities were similar between integrated Phase 2 results from three single-agent ALIMTA studies (N=164) and the Phase 3 single-agent ALIMTA study described above, with the exception of neutropenia (12.8% versus 5.3%, respectively) and alarine transaminase elevation (15.2% versus 1.9%, respectively). These differences were likely due to differences in the patient population, since the Phase 2 studies included chemonaive and heavily pretreated breast cancer patients with pre-existing liver metastases and/or abnormal baseline liver function tests. The incidence of CTC Grade 3/4 hypertension was the only finding demonstrating an age difference in patients treated with ALIMTA and was greater in patients 65 years or older as compared to younger patients. There are insufficient numbers of non-white patients to assess ethnic differences. The incidence of CTC Grade 3/4 dyspnea was higher in males for both treatment arms.

OVERDOSAGE

There have been few cases of ALIMTA overdose. Reported toxicities included neutropenia, anemia, thrombocytopenia, mucositis, and rash. Anticipated complications of overdose include suppression as manifested by neutropenia, thrombocytopenia, and anemia. In addition, infection with or without fever, diarrhea, and mucositis may be seen. If an overdose occurs, general support should be instituted as deemed necessary by the treating physician. In addition, infection with or without fever, diarrhea, and mucositis may be seen. If an overdose occurs, general support should be instituted as deemed necessary by the treating physician. In chinical trials, leucovorin was permitted for CTC Grade 4 leukopenia lasting ≥3 days, CTC Grade 4 neutropenia, asting ≥3 days, and immediately for CTC Grade 4 thrombocytopenia, bleedi

with Grade 3 thrombocytopenia, or Grade 3 or 4 mucositis. The following intravenous doses and schedules of leucovorin were recommended for intravenous use: 100 mg/m², intravenously once, followed by leucovorin, 50 mg/m², intravenously every 6 hours for 8 days. The ability of ALIMTA to be dialyzed is unknown.

DOSAGE AND ADMINISTRATION ALIMTA is for Intravenous Infusion Only

a - The recommended dose of ALIMTA is 500 mg/m2 admin red as an intravenous infusion over 10 minutes on Day 1 of each 21-day cycle. The recommended dos er 2 hours beginning approximately 30 minutes after the end of ALIMTA administration. Patients should receive hydration consistent with local practice prior to and/or tin package insert for more information.

- The recommended dose of ALIMTA is 500 mg/m² administered as an intravenous infusion over 10 minutes on Day 1 of each 21-day cycle

ALIMTA[®] (pemetrexed for injection)

Laboratory Monitoring and Dose Reduction Record

Laboratory Monitoring and Dose Reduction Recommendations Monitoring — Complete blood cell counts, including platelet counts, should be performed on all patients receiving ALIMTA. Patients should be monitored for nadir and recovery, which were tested in the clinical study before each dose and on days 8 and 15 of each cycle. Patients should not begin a new cycle of treatment unless the ANC is ≥1500 cells/mm³, the platelet count is ≥100,000 cells/mm³, and creatinine clearance is ≥45 mL/min. Periodic chemistry tests should be performed to evaluate renal and hepatic function. Dose Reduction Recommendations - Dose adjustments at the start of a subsequent cycle should be based on nadir hematologic counts or maximum

cycle of therapy. Treatment may be delayed to allow sufficient time for recovery. Upon recovery, patients should be retreated using the guidelines in Tables 8-10, which are suitable for using ALIMTA as a single agent or in combination with cisplatin. Table 8: Dose Reduction for ALIMTA (single-agent or in combination) and Cisplatin - Hematologic Toxicities

Table of Dose reduction for relativity (single agent of in combination) and carpatin remations for roberted						
Nadir ANC <500/mm3 and nadir platelets ≥50,000/mm3.	75% of previous	dose (both drugs).				
Nadir platelets <50,000/mm ³ regardless of nadir ANC. 50% of previous dose (both drugs).						
If patients develop nonhematologic toxicities (excluding neurotoxicity) 2Grade 3 (except Grade 3 transaminase elevations), ALIMTA should be withheld until resolution to less than or equal to the patient's pre-therapy value. Treatment should be resumed according to guidelines in Table 9.						
Table 9: Dose Reduction for ALIMTA (single-agent or in combination) and Cisplatin - Nonhematologic Toxicities ^{a,b}						
	Dose of ALIMTA (mg/m ²)	Dose of Cisplatin (mg/m2)				

Any Grade 3 ^c or 4 toxicities except mucositis	75% of previous dose	75% of previous dose
Any diarrhea requiring hospitalization (irrespective of Grade)	75% of previous dose	75% of previous dose
or Grade 3 or 4 diarrhea		
Grade 3 or 4 mucositis	50% of previous dose	100% of previous dose

NCI Common Toxicity Criteria (CTC). Excluding neurotoxicity

Except Grade 3 transaminase elevation

In the event of neurotoxicity, the recommended dose adjustments for ALIMTA and cisplatin are described in Table 10. Patients should discontinue therapy if Grade 3 or 4 neurotoxicity i experienced Table 10: Dose Reduction for ALIMTA (single-agent or in combination) and Cisplatin - Neurotoxicit

Table 101 Dobe reduction for relation relation and compared on the compared of the compared of the		
CTC Grade	Dose of ALIMTA (mg/m ²)	Dose of Cisplatin (mg/m2)
0-1	100% of previous dose	100% of previous dose
2	100% of previous dose	50% of previous dose

ALIMTA therapy should be discontinued if a patient experiences any hematologic or nonhematologic Grade 3 or 4 toxicity after 2 dose reductions (except Grade 3 tran or immediately if Grade 3 or 4 neurotoxicity is observed. *Elderly Patients* — No dose reductions other than those recommended for all patients are necessary for patients ≥65 years of age.

Children - ALIMTA is not recommended for use in children, as safety and efficacy have not been established in children.

Renally Impaired Patients — In clinical studies, patients with creatinine clearance ≥45 mL/min required no dose adjustments other than those recomm ended for all patients. Insufficient numbers of patients with creatinine clearance below 45 mL/min have been treated to make dosage recommendations for this group of patients. Therefore, ALIMTA should not be administered to patients whose creatinine clearance is <45 mL/min using the standard Cockcroft and Gault formula (below) or GFR measured by Tc99m-DPTA serum clearance method

Males: <u>[140 - Age in years] x Actual Body Weight (kg)</u> 72 x Serum Creatinine (mg/dL) = mL/min

Females: Estimated creatinine clearance for males x 0.85

Caution should be exercised when administering ALIMTA concurrently with NSAIDs to natients whose creatinine clearance is <80 mL/min (see Drug Interactions under PRECAUTIONS) tically Impaired Patients - ALIMTA is not extensively metabolized by the liver. Dose adjustments based on hepatic impairment experienced during treatment with ALIMTA are provided in Table 9 (see Patients with Hepatic Impairment under PRECAUTIONS).

In Table 9 (see Patients with Hepatic impairment under Frieder Crossep)
Preparation and Administration Precautions
As with other potentially toxic anticancer agents, care should be exercised in the handling and preparation of infusion solutions of ALIMTA. The use of gloves is recommended. If a solution
of ALIMTA contacts the skin, wash the skin immediately and thoroughly with soap and water. If ALIMTA contacts the mucous membranes, flush thoroughly with water. Several published guidelines
for handling and disposal of anticancer agents are available.¹⁴ There is no general agreement that all of the procedures recommended in the guidelines are necessary or appropriate.
ALIMTA is not a vesicant. There is no specific antidote for extravasation of ALIMTA. To date, there have been few reported cases of ALIMTA extravasation, which were not assessed as
serious by the investigator. ALIMTA extravasation should be managed with local standard practice for extravasation as with other non-vesicants.

Preparation for Intravenous Infusion Administration

Use aseptic technique during the reconstitution and further dilution of ALIMTA for intravenous infusion administration

2. Calculate the dose and the number of ALIMTA vials needed. Each vial contains 500 mg of ALIMTA. The vial contains an excess of ALIMTA to facilitate delivery of label amount. 3. Reconstitute 500-mg vials with 20 mL of 0.9% Sodium Chloride Injection (preservative free) to give a solution containing 25 mg/mL ALIMTA. Gently swirl each vial until the powder is mpletely dissolved. The resulting solution is clear and ranges in color from colorless to yellow or green-yellow without adversely affecting product quality. The pH of the reconstituted ALIMTA solution is between 6.6 and 7.8. FURTHER DILUTION IS REOUIRED.

A Parenteral drug products should be inspected visually for particulate matter and discoloration prior to administration. If particulate matter is observed, do not administer
 The appropriate volume of reconstituted ALIMTA solution should be further adiluted to 100 mL with 0.9% Sodium Chloride Injection (preservative free) and administere

Parenterat due province second 5. The appropriate volume of reconstituted ALIMTA solution should be turturer unuser to com-infusion over 10 minutes.
 Chemical and physical stability of reconstituted and infusion solutions of ALIMTA were demonstrated for up to 24 hours following initial reconstitution, when stored at refrigerated or ambien room temperature [see USP Controlled Room Temperature] and lighting. When prepared as directed, reconstitution and infusion solutions of ALIMTA contain no antimicrobial preservative Discord and unused portion.

Reconstitution and further dilution prior to intravenous infusion is only recommended with 0.9% Sodium Chloride Injection (preservative free). ALIMTA is physically incompatible with diluents ing calcium, including Lactated Ringer's Injection, USP and Ringer's Injection, USP and therefore these should not be used. Coadministration of ALIMTA with other drugs and diluents has not been studied, and therefore is not recommended.

HOW SUPPLIED

ALIMTA®, pemetrexed for injection is available in sterile single-use vials containing 500 mg pem NDC 0002-7623-01 (VL7623): single-use vial with flip-off cap individually packaged in a carton

Storage ALIMTA, pemetrexed for injection, should be stored at 25°C (77°F); excursions permitted to 15-30°C (59-86°F) [see USP Controlled Room Temperature].

Chemical and physical stability of reconstituted and infusion solutions of ALIMTA were demonstrated for up to 24 hours following initial reconstitution, when stored refrigerated, 2-8°C (36-46°F), or at 25°C (77°F), excursions permitted to 15-30°C (59-86°F) [see USP Controlled Room Temperature]. When prepared as directed, reconstituted and infusion solutions of ALIMTA n no antimicrobial preservatives. Discard unused portion. ALIMTA is not light sensitive.

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