# 4-Vinyl-1-Cyclohexene Diepoxide CAS No. 106-87-6

Reasonably anticipated to be a human carcinogen First Listed in the Seventh Annual Report on Carcinogens (1994)

### Carcinogenicity

4-Vinyl-1-cyclohexene diepoxide is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity in experimental animals. Carcinogenesis and toxicology studies were conducted on rats and mice by administering the chemical (97% pure) in acetone by dermal application for varying lengths of time. It was determined that 4-vinyl-1-cyclohexene diepoxide was carcinogenic to skin at the site of application in both male and female rats and mice. Although the neoplasms were diagnosed according to the predominant cell type present, all were considered to originate primarily from the basal cells of the skin and adnexal structures, showing different degrees of differentiation to basal, squamous, or sebaceous. In both rats and mice, the predominant skin neoplasms seen were squamous cell carcinomas. However, basal cell adenomas and/or carcinomas were observed more frequently in rats (14 animals) than in mice (1 animal). The studies show that the predominant type of skin neoplasm related to chemical exposure is squamous cell carcinoma. The apparent latent period for development of these neoplasms was longer for rats than for mice and shorter at higher doses than at lower doses. In a study conducted with mid- and highdose female mice, benign and malignant neoplasms of the ovary occurred. A few of these neoplasms that were malignant metastasized to the lungs. Two of the nine animals in the high-dose group and one animal in the mid-dose group had granulosa cell tumors of the ovary. At the end of the study, the incidences of these neoplasms were similar in mid- and high-dose groups. There was a morphological continuum from tubular hyperplasia to benign mixed tumors in mice. No such neoplasms were observed in female rats. The occurrence of these neoplasms is uncommon in rodent chemical carcinogenicity studies (NTP 1989).

No studies on the potential carcinogenicity of 4-vinyl-1-cyclohexene diepoxide in humans were identified. However, NIOSH has listed it as a suspected occupational carcinogen. The major manufacturer of the chemical has also labeled it as carcinogenic in mice when applied to skin and has warned users to avoid skin contact and exposure to vapors (NTP 1989).

## **Properties**

4-Vinyl-1-cyclohexene diepoxide is a colorless liquid that is soluble in water. Its molecular weight is 140.2, its melting point is < -55°C, and it boils at 227°C at 760 mm Hg. It reacts with active hydrogen compounds (such as alcohols and amines) and is slowly hydrolyzed in water (HSDB 2003).

#### Use

4-Vinyl-1-cyclohexene diepoxide is used as a reactive diluent for other diepoxides and for epoxy resins derived from bisphenol A and epichlorohydrin. It has been proposed for use as a chemical intermediate (i.e., in condensation reactions with dicarboxylic acids), a monomer for preparation of polyglycols containing epoxy groups, and for homopolymerization to a three-dimensional resin. In addition, this chemical is used as a monomer in the production of epoxy resins for coatings and adhesives (NTP 1989).

### **Production**

Chem Sources identified one supplier of analytical grade 4-vinyl-1-cyclohexene diepoxide among the four listed in 1990 (Chem Sources 1991). Chem Sources (2001) identified seven U.S. suppliers of the compound. One company has been identified as the major manufacturer of 4-vinyl-1-cyclohexene diepoxide in the United States (NTP 1989). EPA's TSCA inventory reported one manufacturer and one importer in 1977, however production volumes for both the producer and the importer were not reported.

# **Exposure**

The primary route of potential occupational exposure is by inhalation or dermal contact. The National Occupational Exposure Survey (NOES), conducted by NIOSH between 1981 and 1983, estimated that 1,997 workers in the United States were potentially exposed to 4-vinyl-1-cyclohexene diepoxide (NIOSH 1984).

## Regulations

No regulations specific to reduction of exposure to 4-vinyl-1-cyclohexene diepoxide were identified.

# Guidelines

#### **ACGIH**

Threshold Limit Value - Time-Weighted Average Limit (TLV-TWA) = 0.1 ppm **NIOSH** 

Recommended Exposure Limit (REL) = 10 ppm (60 mg/m³) Listed as a potential occupational carcinogen

#### REFERENCES

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