

# DELPHI

Jean Botti

Chief Technologist

Delphi - Dynamics & Propulsion

- ◆ World leader in mobile electronics, transportation components & systems
  - Fortune 40 company
  - Global Presence
  - Expertise in gasoline & diesel engine systems
- ◆ Leader in technology and electronics integration
  - Customer differentiating products
  - Diverse product line now seeking a diversified customer base
- ◆ Growth opportunities:
  - Automotive:
    - » Progression of IC Engine driven transportation to lower levels of harmful emissions and higher levels of performance.
    - » Hybrid powertrains with IC Engines and alternate power sources
  - Non-Automotive:
    - » Stationary Power & Mobile Power
    - » Medical Accessories - Use of automotive technologies applicable to the non-automotive market

## Extensive Global Presence

Total Delphi	
Manufacturing sites:	190
Employment:	211,400
Joint ventures:	44
Technical centers:	31

U.S. & Canada	
Manufacturing sites:	51
Employment:	73,100
Joint ventures:	8
Technical centers:	14

Europe & Middle East	
Manufacturing sites:	75
Employment:	48,000
Joint ventures:	8
Technical centers:	10

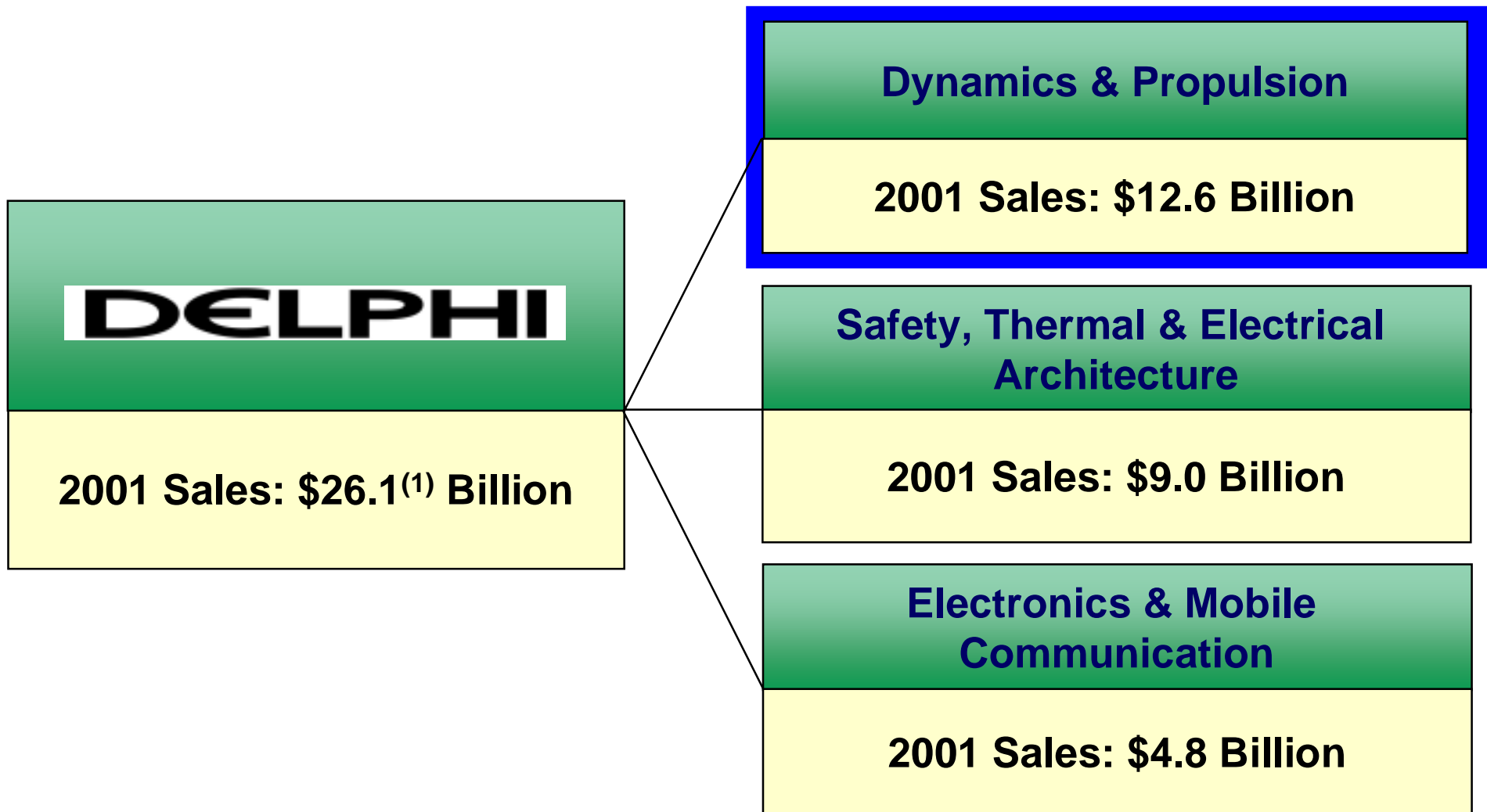
Mexico & South America	
Manufacturing sites:	46
Employment:	83,300
Joint ventures:	8
Technical centers:	4

Asia Pacific	
Manufacturing sites:	18
Employment:	7,000
Joint ventures:	20
Technical centers:	3

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03/22/2002

Jean Botti, Delphi



## Fuel Cell related Systems & Components

### Dynamics & Propulsion

#### **Air/Fuel Systems**

Ignition Systems

#### **Exhaust Aftertreatment Systems**

#### **Fuel Handling & Evaporative System**

#### **Energy Storage & Conversion**

Valve Train Products

#### **Sensors & Solenoids**

Chassis Systems & Modules

Intelligent Chassis Control Systems

Complete Brake Systems

Wheel Brake Components

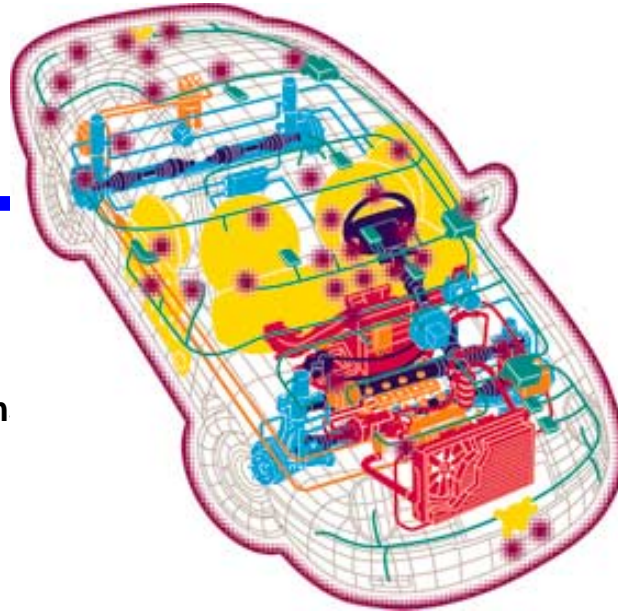
Brake Apply Components

Gen III Wheel Bearing Modules

Suspension Dampers & Damper Modules

#### **Vehicle Control Systems**

- Electric Power Steering, Steering Columns, Power Steering Pumps & Hoses, Steering Gears, Driveline Systems, QUADRASTEER
- Half Shafts, CV Joints



### Electronics & Mobile Communication

#### **Sensors & Power Modules**

#### **Powertrain Controllers**

Body & Chassis Electronics

#### **Electronic Control Units**

Supplemental Inflatable Restraint Electronics

FOREWARN Collision Warning Systems

Audio Systems

Communications Systems

Navigation Systems

Driver Information & Controls

### Safety, Thermal & Electrical Architecture

Instrument Panels

Airbag Systems

Steering Wheels

Power Products

Door Hardware & Trim Modules

Latching Systems

Modular Doors

Climate Control Systems

- HVAC Modules, Condensers, Compressors, Accumulator Dehydrators, **Thermal Management Systems**

Powertrain Cooling Systems

- Radiators, Oil Coolers, **Engine Cooling Modules**

#### **Power & Signal Distribution Systems**

#### **Connection Systems**

Switch Products

Sensors

Electronic Products

Fiber Optic Lighting/Data

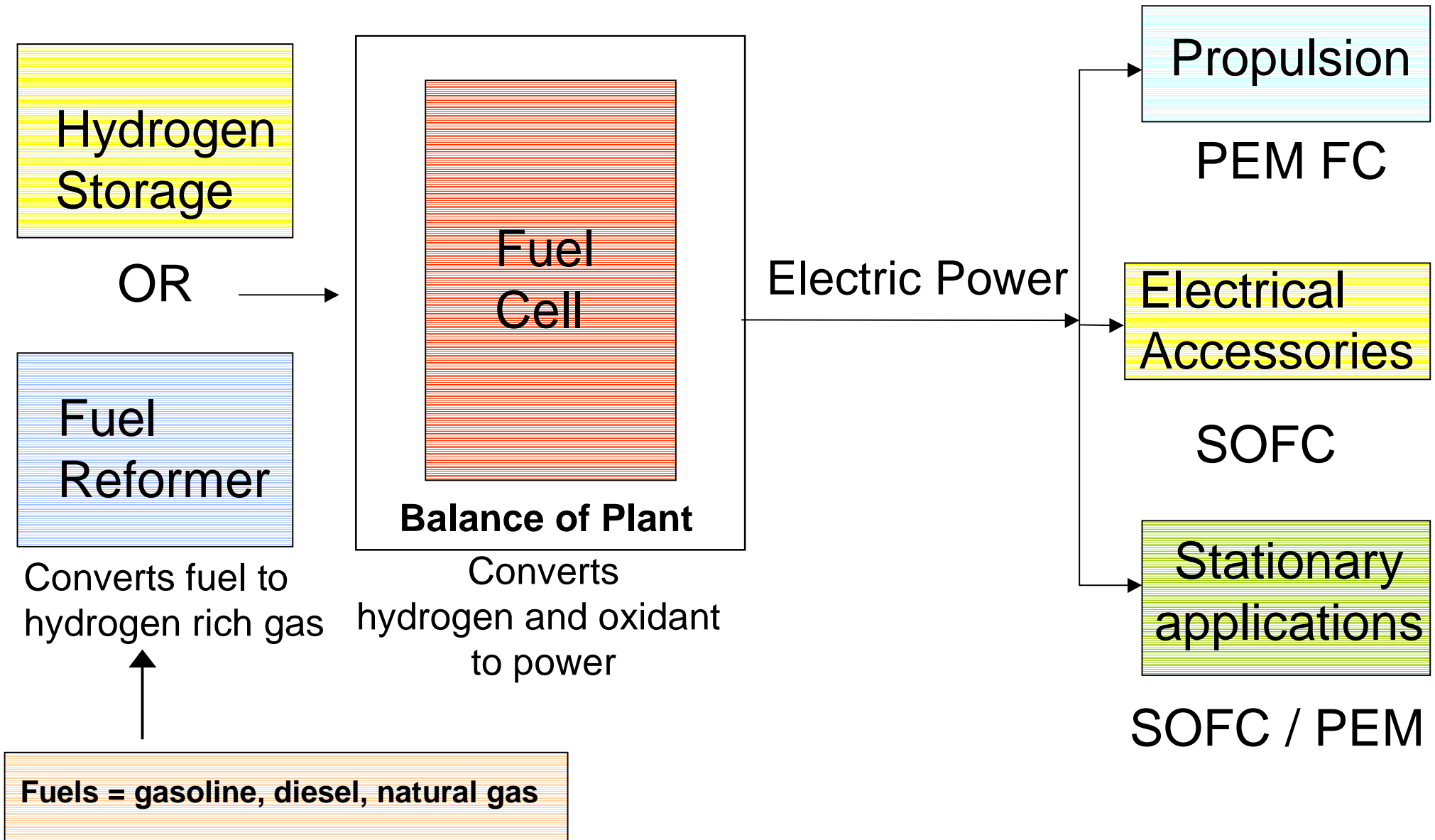
Electrical/Electronic Centers

Ignition Wiring Systems

Modular Cockpits

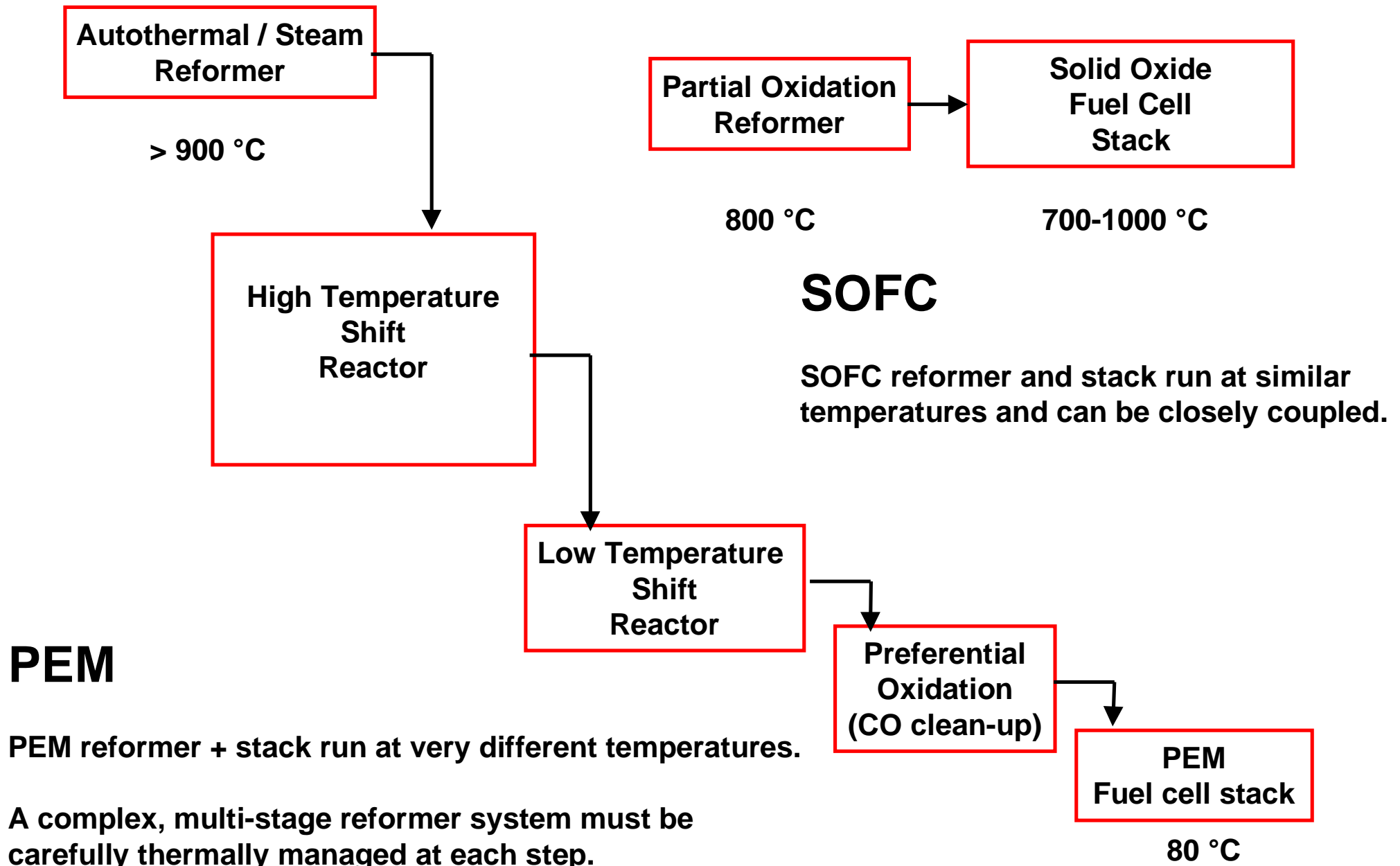
- ◆ Application of skills to the commercialization of Fuel Cells for Automotive and other markets
  - Automotive Market access and experience
  - Systems integration expertise
    - » Engine Management Systems
    - » Fuel Systems Integration and Air-Fuel Management
    - » Emission System Control and Diagnostics
    - » Regulatory Compliance
  - Complementary technology expertise
  - Electronic Controls and Power Electronics in relatively harsh environments
  
- ◆ High Volume Low Cost Manufacturing
  - Decades of automotive experience in this very competitive market have honed skills of high reliability, low cost manufacturing

- ◆ Following our customers' needs
  - Help reduce fuel consumption
  - Reduce harmful emissions
  - Use combination of fossil and renewable energy sources
  
- ◆ Duty as a Corporate Citizen
  - Use our expertise and established manufacturing base to support national imperatives
  - Support SECA by providing Auxiliary Power Units and 21st Century Truck Initiative with Essential Power Units
  - Help establish alternate energy sources for transportation and stationary power
  - Look after our stakeholders' interests by ensuring future growth





# Reformer Complexity - SOFC vs PEM



- ◆ **SOFC SYSTEM** as an **AUXILIARY POWER UNIT (APU)**.
  - Markets**: trucks, passenger automobiles, recreational vehicles, stationary applications, military.



**Gasoline APU  
for passenger automobiles**



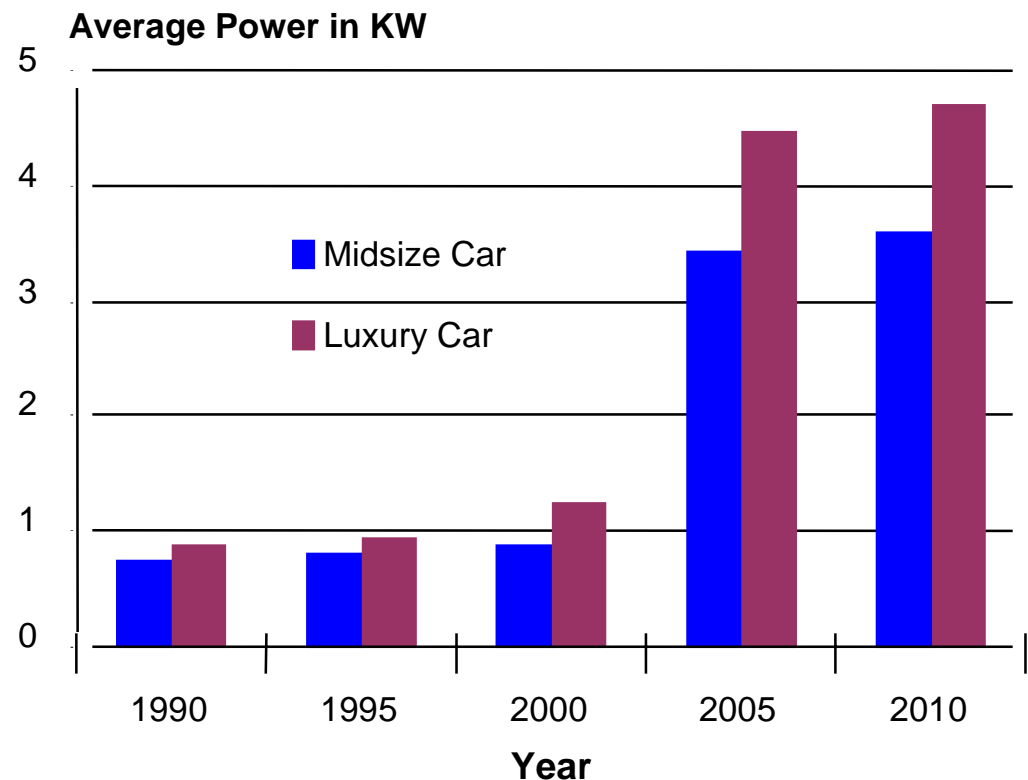
**Diesel Truck APU**



**Stationary applications -  
Natural gas or diesel**

- ◆ Increased Electrical Power needs are being driven by advanced IC Engines for enhanced performance, emission controls, and creature comforts

- Electrical Power Steering
- Direct Injection
- Electrically Heated Catalyst
- Electrical Water Pump
- Electro-magnetic Valvetrain
- Engine Cooling Fan
- Electric AC Compressor
- Heated Windshield, Seats



- ◆ These requirements are beyond the capabilities of the Lundell type generator and require supplemental Electrical generation, such as from an SOFC APU.

## ◆ Hotel Loads

- Supply electrical power for cabin needs with vehicle engine off: air conditioning/heating, mobile office, microwave, etc.

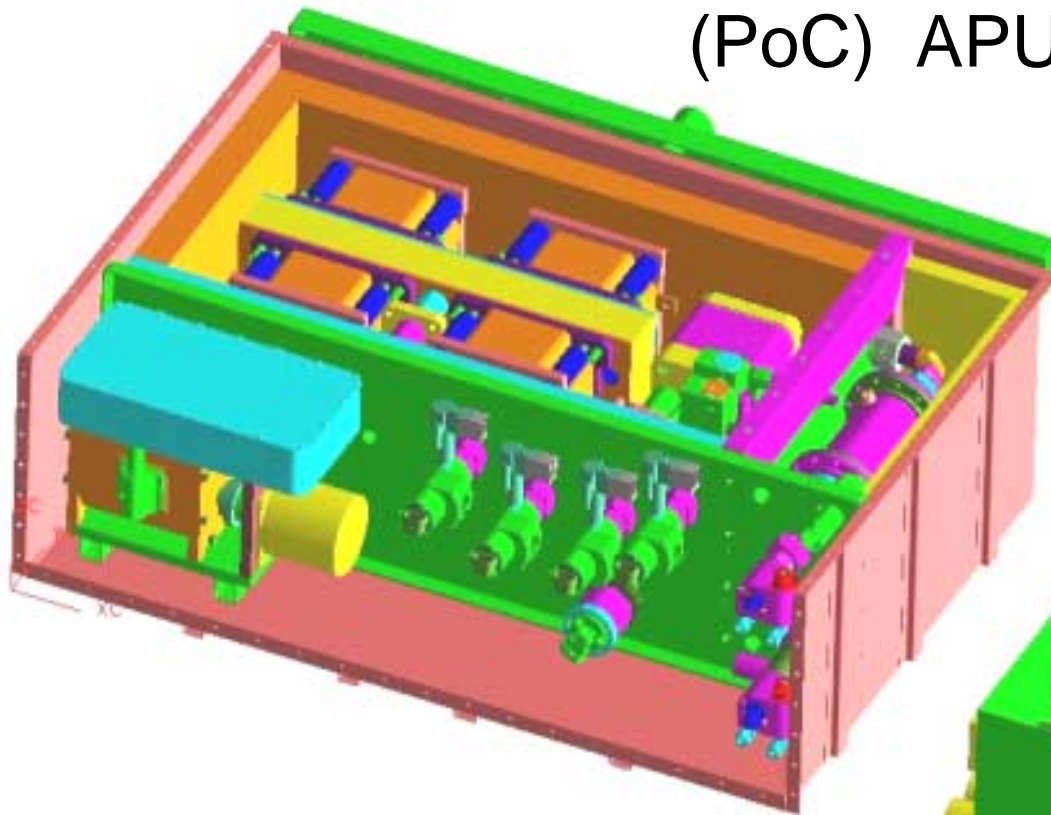
## ◆ Reduce emissions by reduction of load or total run time of the engine

- Allow the shutdown of engine during extended idle or overnight operation
- Reduce parasitic loads on the engine through electrification of accessory drives, i.e. water and oil pumps, hydraulic drives, cooling fans

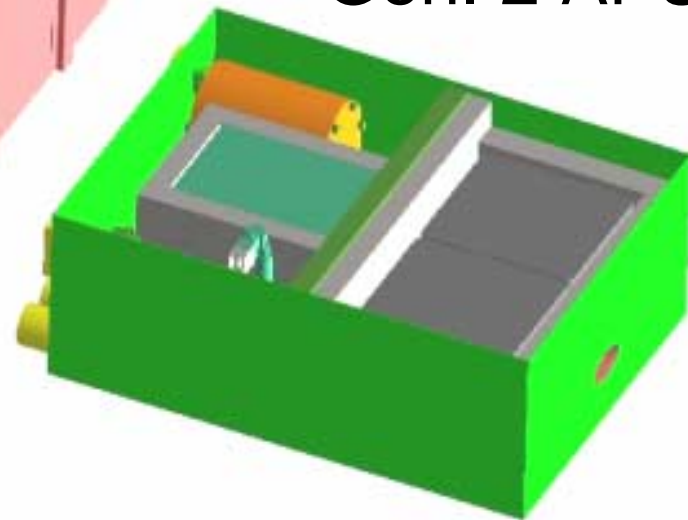
## ◆ Technology enabler for additional electrical/electronic devices

- ◆ Distributed Generation (DG) is the production of power at or near the point of use
  
- ◆ Key advantages of Distributed Generation are:
  - The ability to add generation capacity in smaller increments
  - The ability to avoid installation of additional electrical power transmission capacity
  - The ability to cogenerate heat at the point of use
  - An ability to develop either a microgrid of several DG units or work the DG units in conjunction with the traditional grid in order to provide higher reliability
  
- ◆ DG is an emerging market and is not as clearly defined as the transportation market - particularly with respect to distribution channels

Proof of Concept  
(PoC) APU



Gen. 2 APU



Size reduction:

PoC: 152 Liters

Gen. 2: 50 Liters

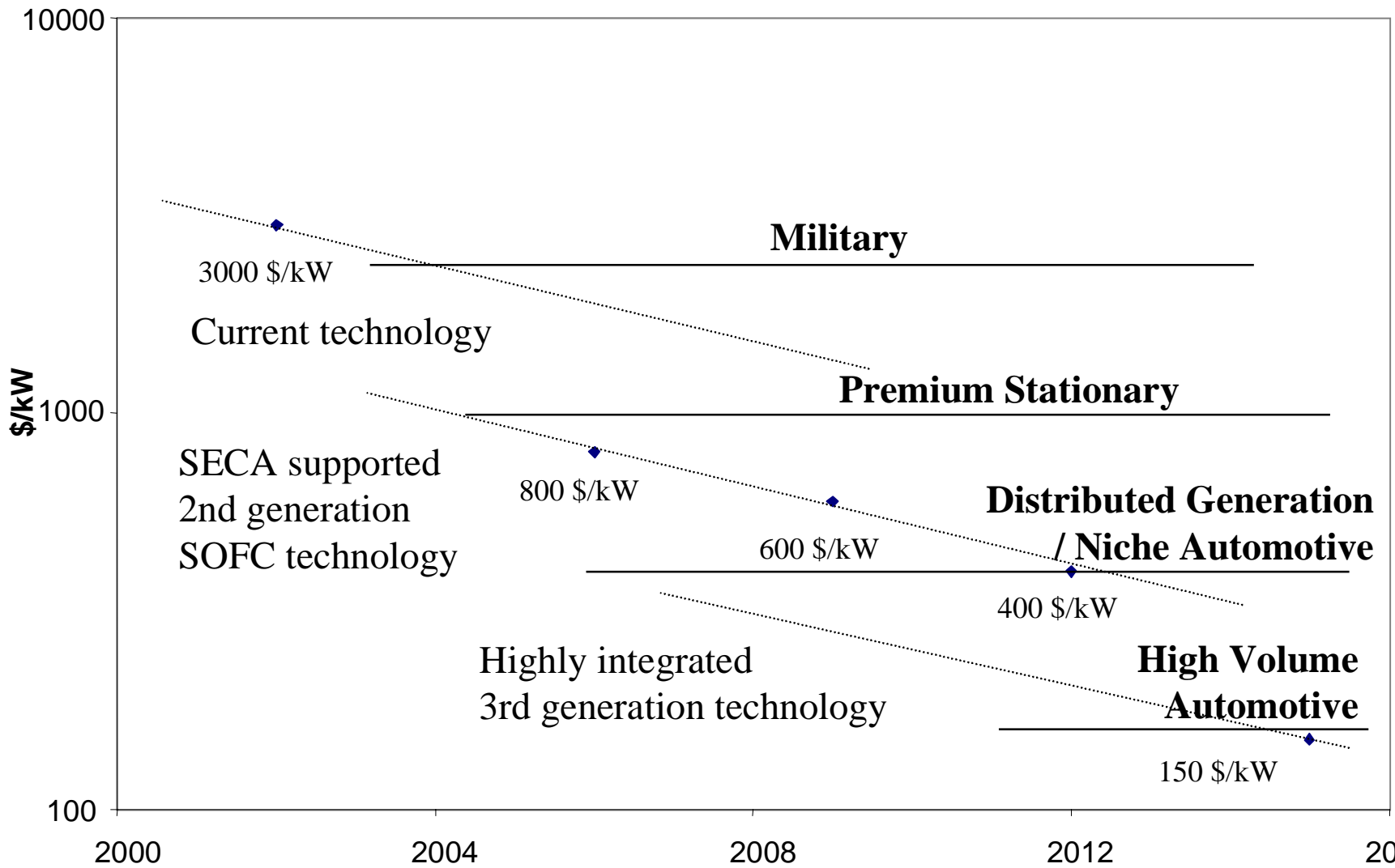
Mass reduction:

PoC: 200 kg

Gen. 2: 50 kg

- ◆ In addition to the large reduction in system size and weight, the Delphi-Battelle cell and stack is designed to be thermally cycled.
  
- ◆ Thermal cycle requirements depend on application:
  - 2004 development goal: 100 cycles
  
  - Stationary market entry: 500 cycles
  - Stationary market mature: 2000 cycles
  - HD Automotive market entry: 3000 cycles
  - HD Automotive mature: 5000 cycles
  - LD Automotive market entry: 5000 cycles
  - LD Automotive mature: 10000 cycles

**System cost targets**





- ◆ Learning curve and incremental product and process innovations are likely to drive large cost reductions
- ◆ Disruptive changes in materials, product and processes are also required to meet high volume automotive goals:
  - less use of premium materials (thinner layers)
  - lower temperature operation
  - new metallic alloys and low cost processing techniques
  
  - highly integrated reformer/stack/heat exchange
  - simplified balance of plant
  - integrated controls and power electronics
  - model based controls
- ◆ High volume potential of automotive applications may accelerate cost reduction and result in higher volume stationary applications which will accelerate cost reduction further.

# Synergies with Delphi's SOFC program: Hydrogen Enrichment / SULEV ICE

**Strategies:**

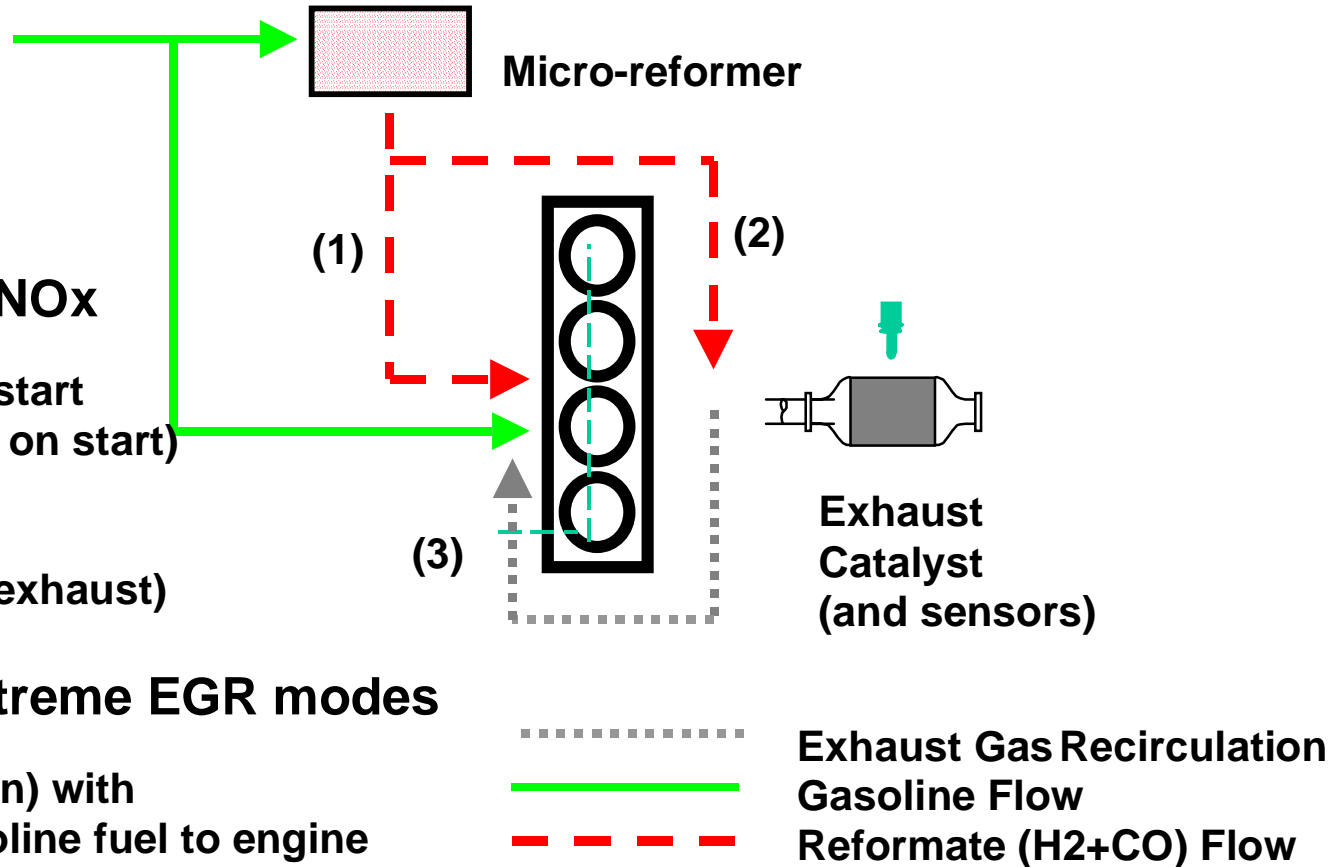
**Start: Nearly zero HC and NOx**

(1) Extremely low emission cold start on reformat (only fuel to engine on start)

(2) Accelerated catalyst heating (reformat added to lean engine exhaust)

**Run: low NOx – lean or extreme EGR modes**

(3) High dilution (with EGR or lean) with partial reformat and partial gasoline fuel to engine



**Super low emission gasoline engine EMS with a fast light-off micro-reformer**



- ◆ This video shows the start-up of a prototype reformer in  $< 10$  s. The project goal for SULEV ICE applications is  $< 2$  s.
- ◆ SOFC and SOFC/ICE systems will contain this type of device.

- ◆ Delphi is a Leading Global Systems and Component Supplier
  
- ◆ Delphi Provides Solutions to Customer Needs
  - Quality Focused
  - Evolving Manufacturing Footprint
  - Expanding Technical Resources
  - Customer Focused Marketing
  - Global Presence
  
- ◆ We believe that SOFC is a technology with promise that offers advantages over other power systems - especially in the 1 - 10 kW size range.
  
- ◆ Delphi intends to use both existing competencies and new technology to target the growing market for SOFC systems in stationary and automotive applications.

# **DELPHI**

Driving Tomorrow's Technology