

TURBINE BLADE TIP, ENDWALL AND PLATFORM HEAT TRANSFER, INCLUDING ROTATIONAL EFFECTS



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PROBLEM

- Blade Tip and Platform Over-Temperature Problems Have Resulted from Relatively Flat Radial Temperature Profiles Produced by Low Emission Combustors

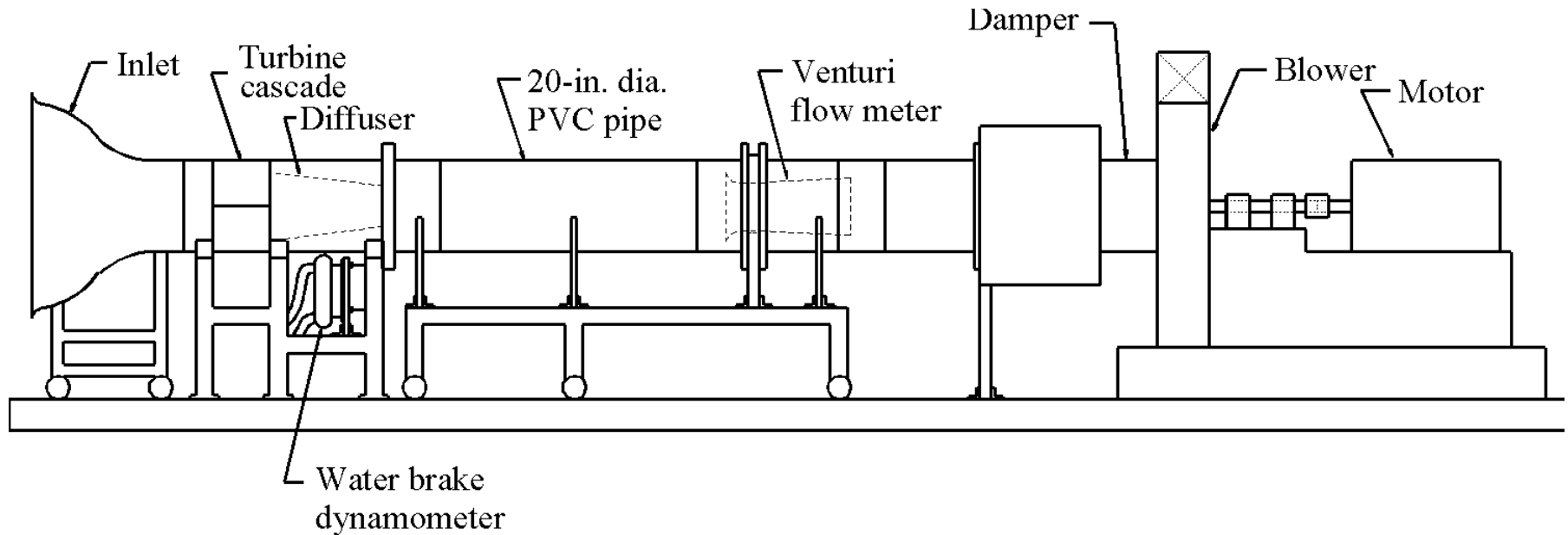
OBJECTIVES

- The primary objective is to quantify airfoil tip and platform heat transfer and aerodynamics
- This study will include the effects of film cooling, tip geometry, seal flows, and rotation

Specific Objectives include:

- Characterize the tip flow and heat transfer of a film cooled rotor, including the effects of hollow “squealer” tips
- Investigate the role of vane blade seal purge flow on platform heat transfer
- Analyze the research turbine flow field with CFD for comparison to experimental data

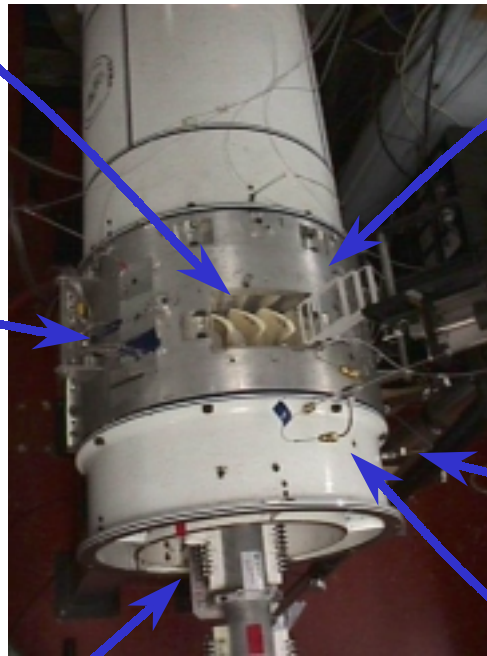
FACILITY LAYOUT



- Two Stage, Low Speed Research Turbine
- Advanced, Forced Vortex Blading
Designed by Rolls Royce / Allison

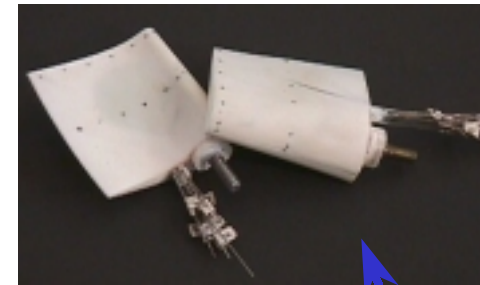
EXPERMIMENTAL SET-UP

Optical Access Spans
Axially Mid Chord of
IGV to Vane 2 Leading
Edge & Covers 4 Rotor
Passages



Array of case static
pressure taps

Corrective Optics for
Skewed PIV Perspective



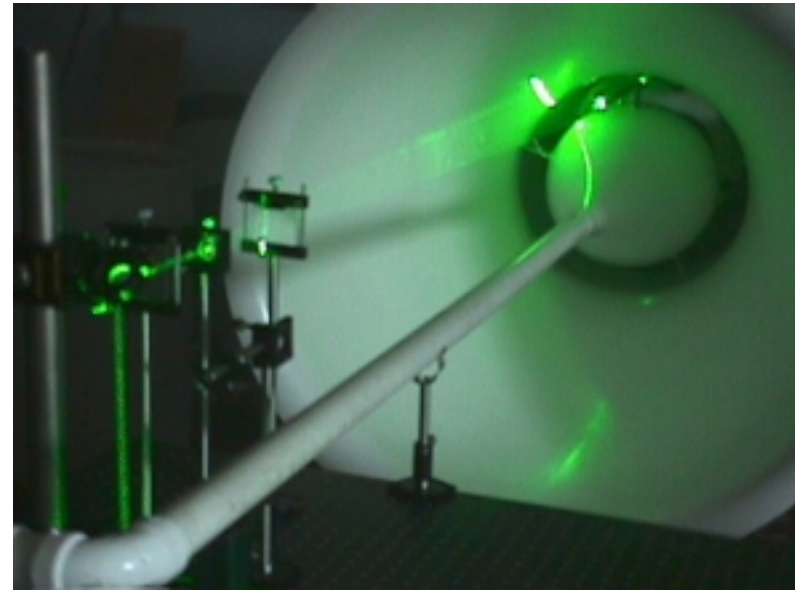
Strategically Placed
Total Pressure Probes,
Thermistors, Pitot
Probes, and Blade Mounted
Static Pressure Ports.

Electric Slip Ring Allows Rotating Frame
Instrumentation Such as Bleed Air Metering,
Electrical Heaters, and Thin Film Heat Flux Gages.

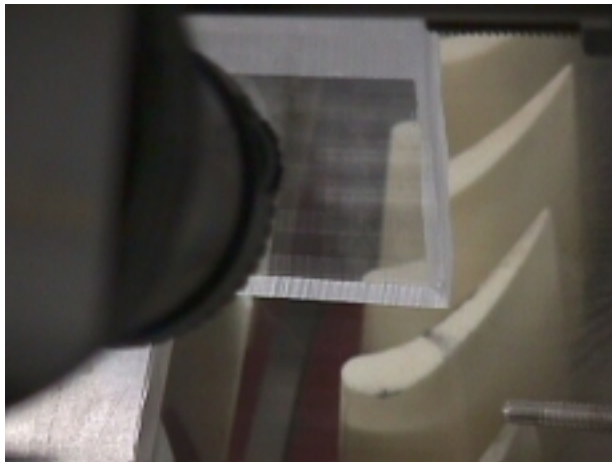
Recent Progress....

Hub Seal Experiments

A Nose-Cone Supply Line
Delivers Seed Particles, and
Serves as a Metering Location
for Hub Flow Rate



Turbine Inlet with a Light Sheet for PIV



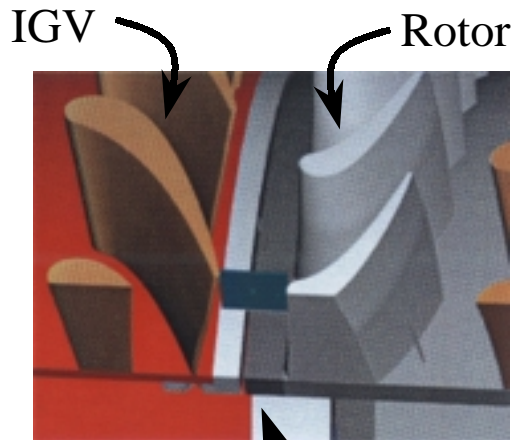
Camera and Case Window

A Perspective on the Hub Seal,
with Camera at Left and Rotor 1 to
the Right

Recent Progress....

PIV Hardware Layout

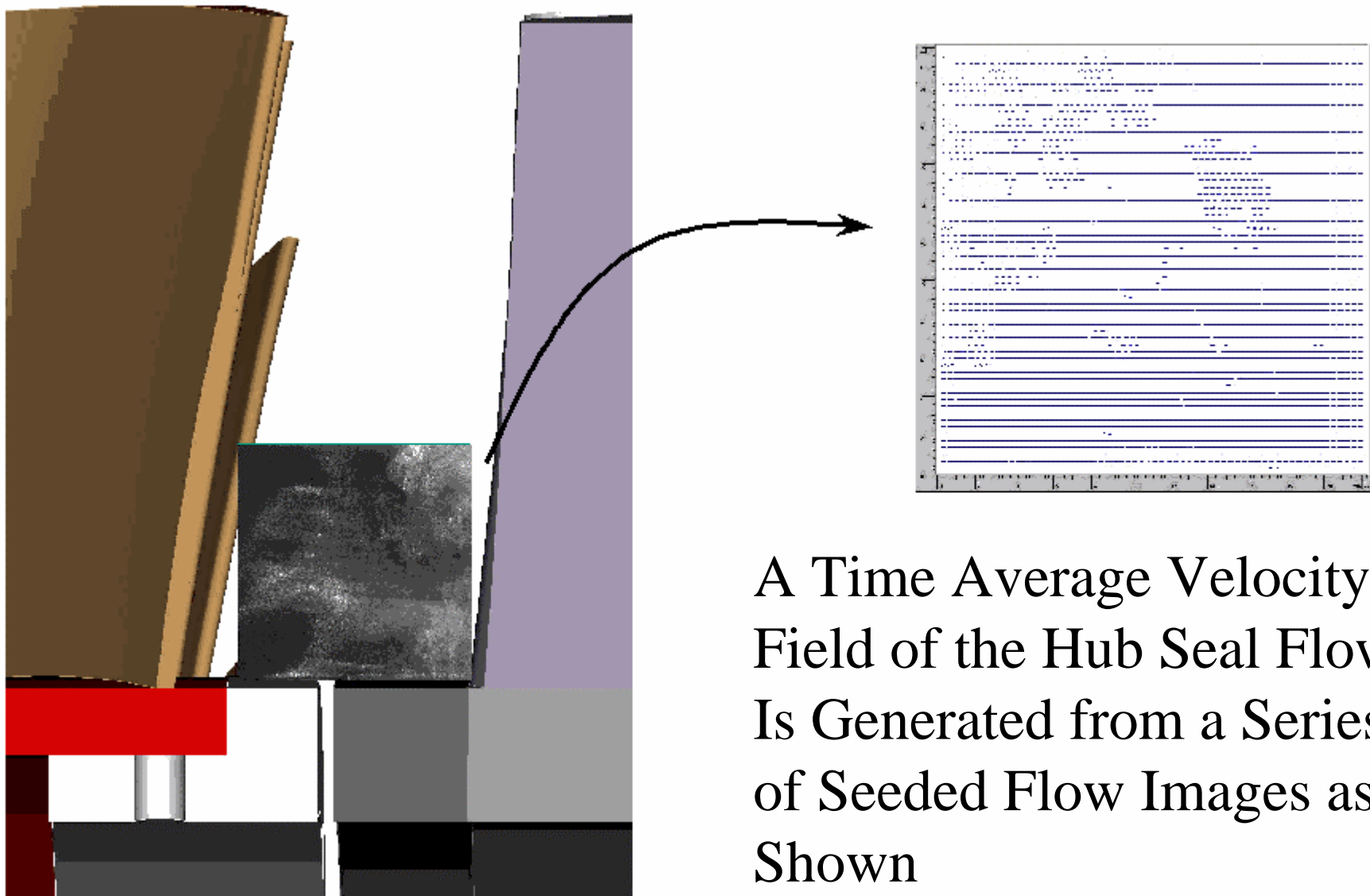
Case Window Astigmatic
Corrective Optics is
Shown in the Sight Line
of the Camera



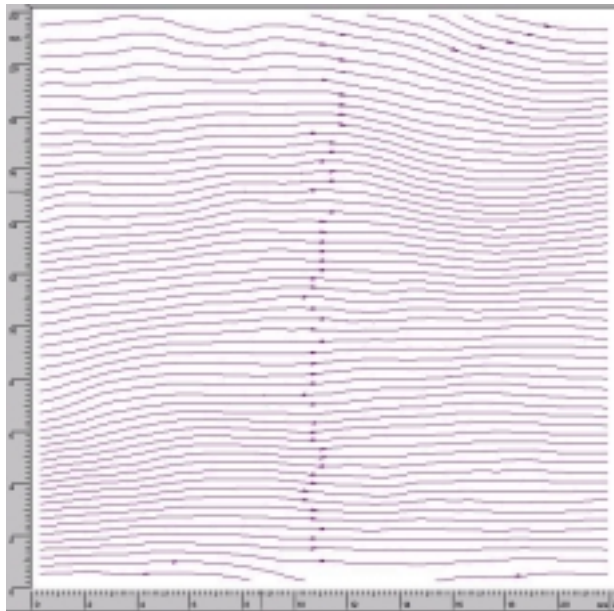
Hub Seal

The Object Plane for
Current PIV Data
Spans Seal Gap

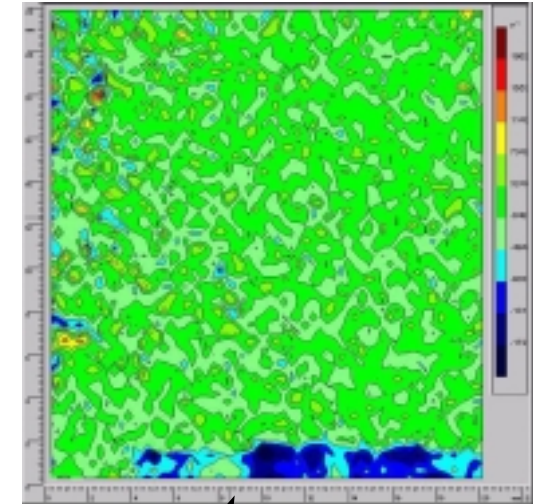
PIV DATA



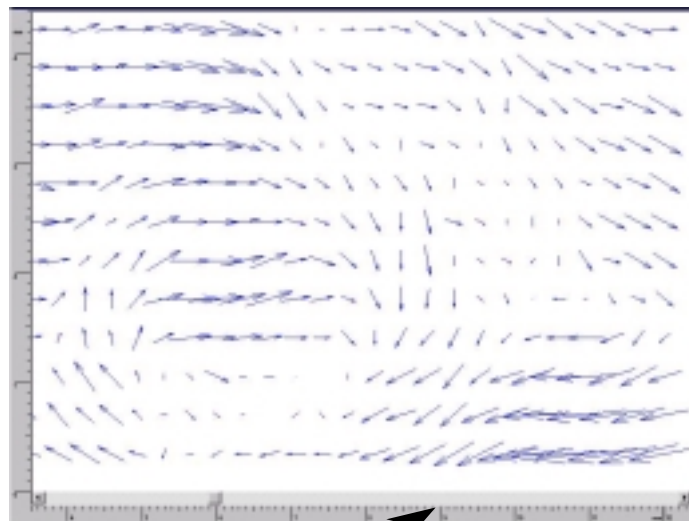
PIV DATA



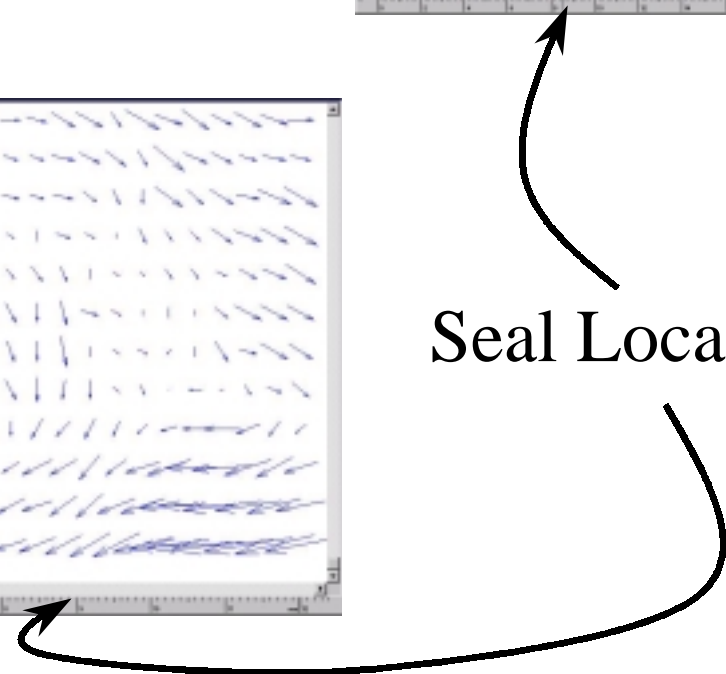
Streamlines, Vorticity
and Perturbation
Velocity Maps Are
Generated from the
Time Average Velocity
Statistics



Both Near-Seal
Streamlines and
Perturbation
Velocity Maps
Suggestion Local
Seal Ingestion

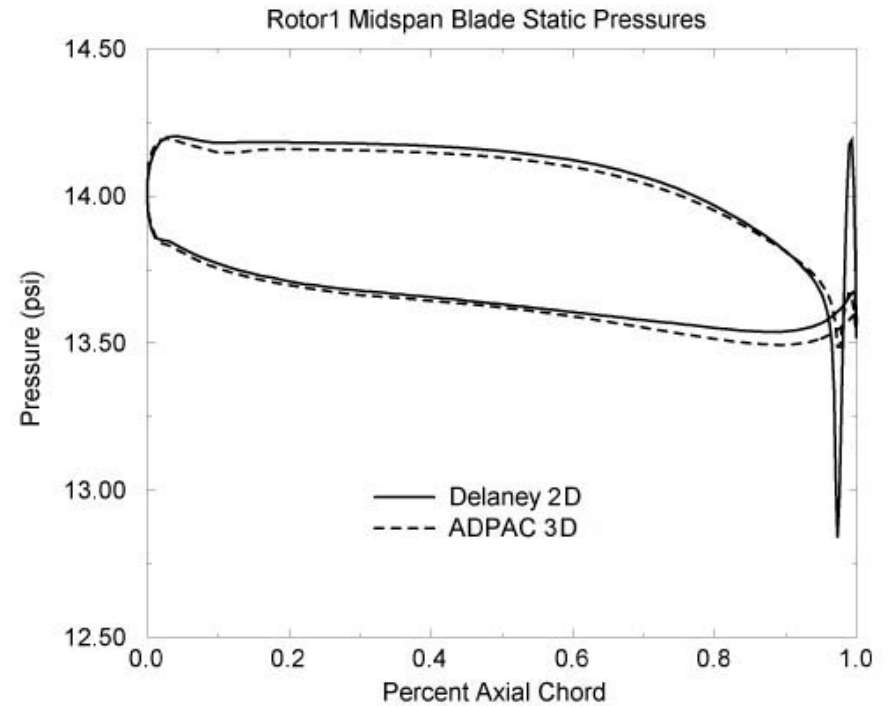
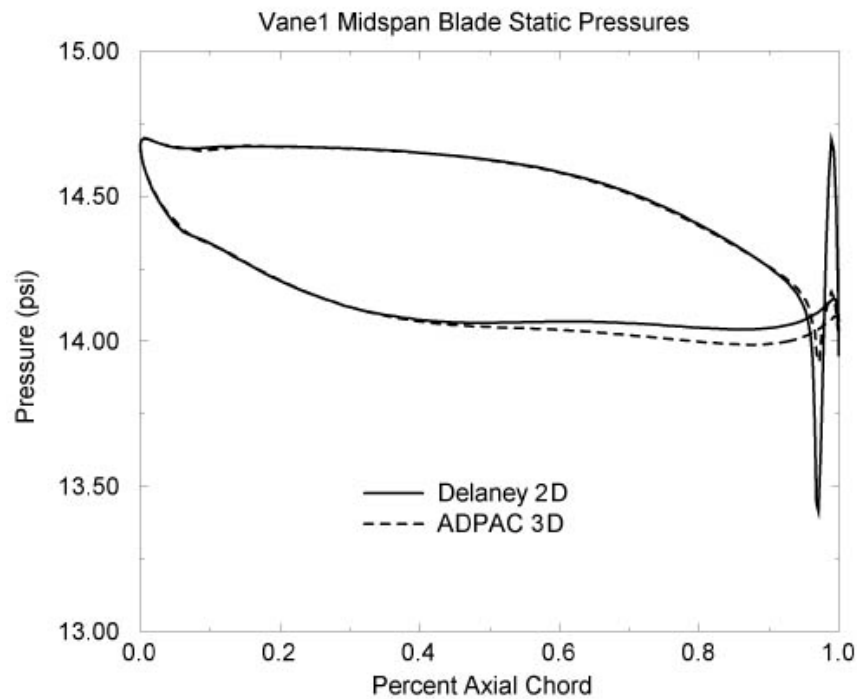


Seal Location



Recent Progress....

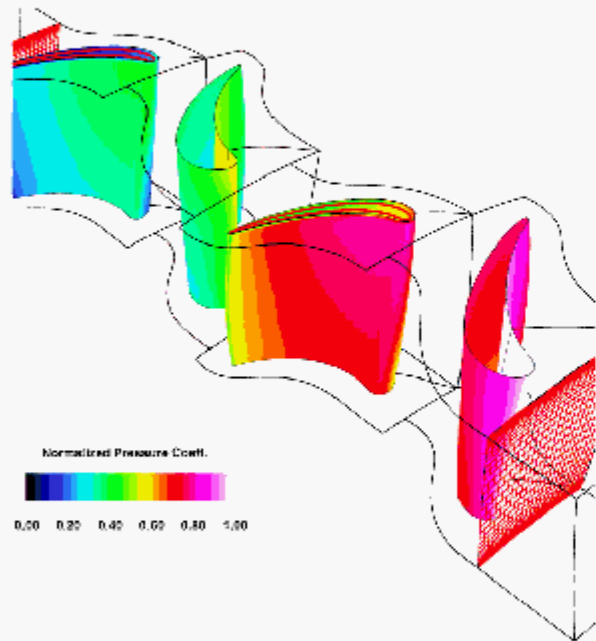
Computational Predictions



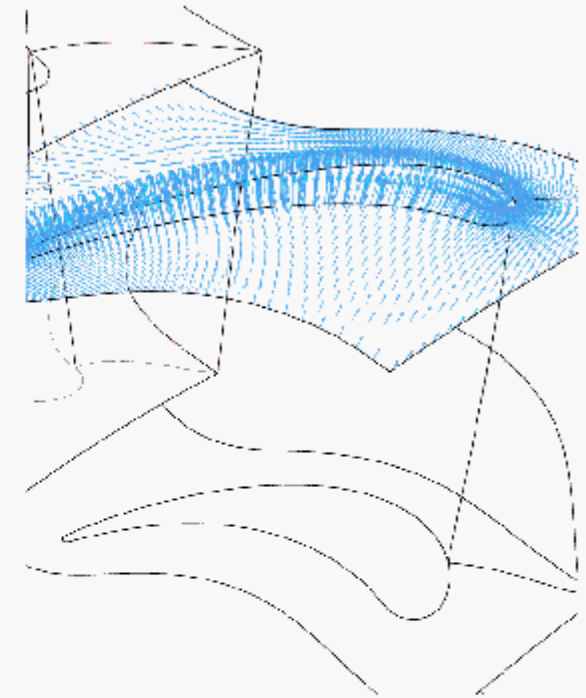
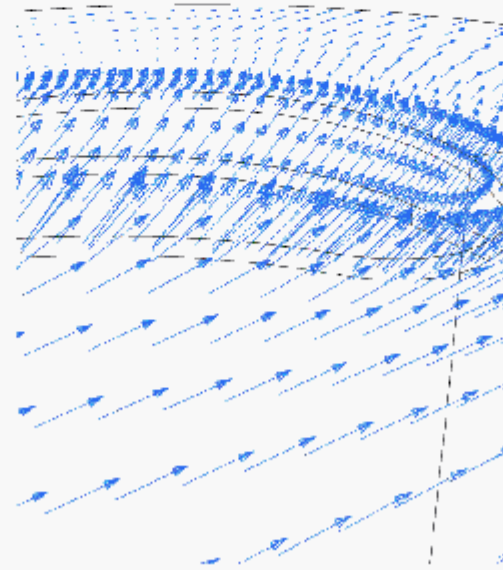
**ADPAC-3D Unsteady N-S Solution of
the 2 Stage Turbine with ATS Blading**

Recent Progress....

Computational Predictions



Blade Surface
Pressure Coefficient



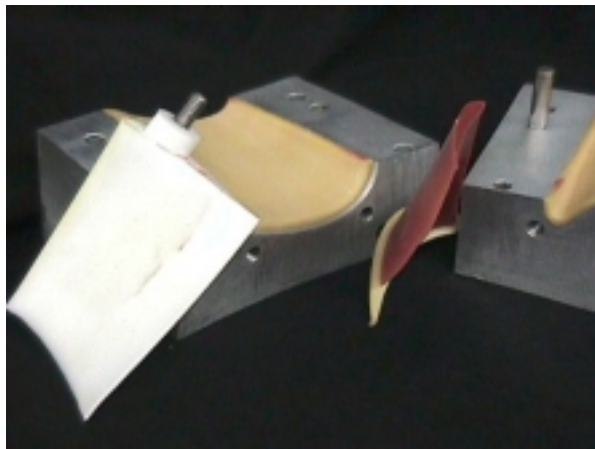
Tip Clearance Vector
Field Prediction

ADPAC-3D Unsteady N-S Solution of
the 2 Stage Turbine with ATS Blading

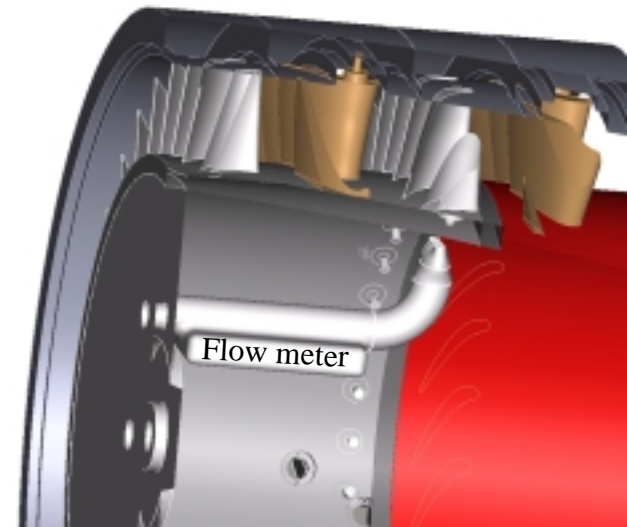
Hardware Development....

Film Cooled Rotor Tip

Rotor Blades for Tip Film Cooling were Fabricated using a Lost-Wax Molding Process.



Blade molding hardware

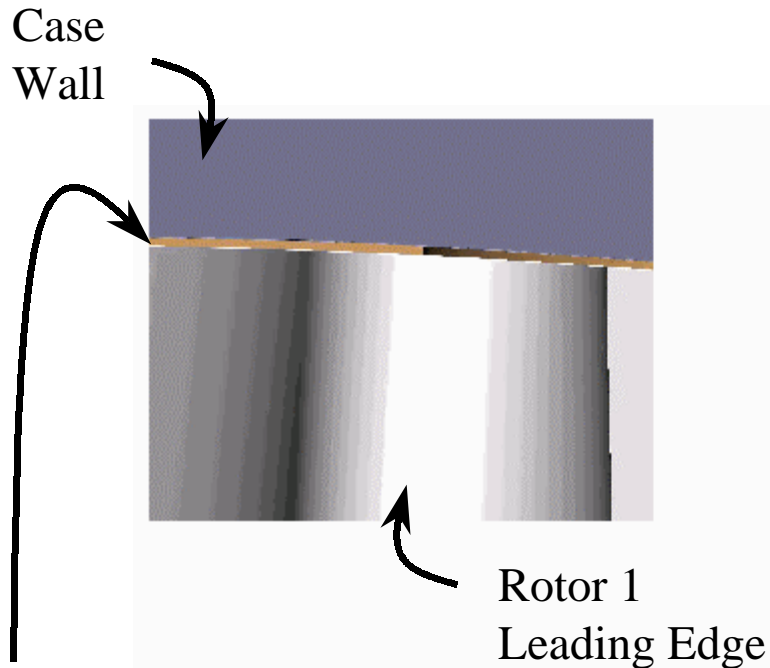


Hub Mounted Coolant Delivery Line
with integral flow meter

Cooling Air is Metered with a Drum-Mounted, Hot-Film Based, TSI Flow Meter.

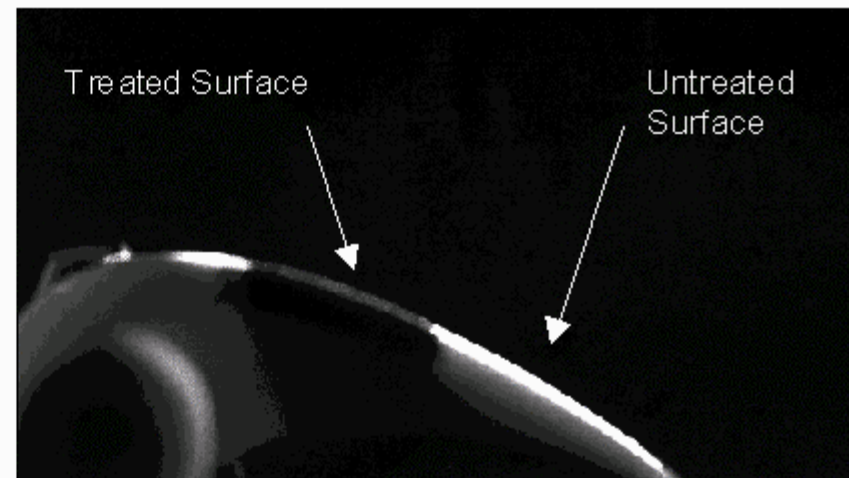
FUTURE WORK....

TIP REGION EXPERIMENTS



Anti-Reflection Coatings have been Tested for the Purpose of Tip Region PIV

Tip Gap Set to 1% of Blade Height
Utilizes Typical Engine Geometry & Provides Space for 3+ PIV Light Sheets



Future Work

- Purge Flow Interrogation via Tangential Sweep passing through an IGV wake.
- Tip Region Planar PIV
- Tip Region 3D-PIV
- Tip Heat Transfer Using Full Area Heat Flux Gage Derived from Temperature Sensitive Paints

