

Extending the Lean Blowout Limits of Low NO_x Gas Turbines by Control of Combustion Instabilities

Ben T. Zinn, Yedidia Neumeier, Brady Daniel,
Tim Lieuwen, Cliff Johnson

Schools of Aerospace and Mechanical
Engineering

Georgia Institute of Technology
Atlanta, GA 30318

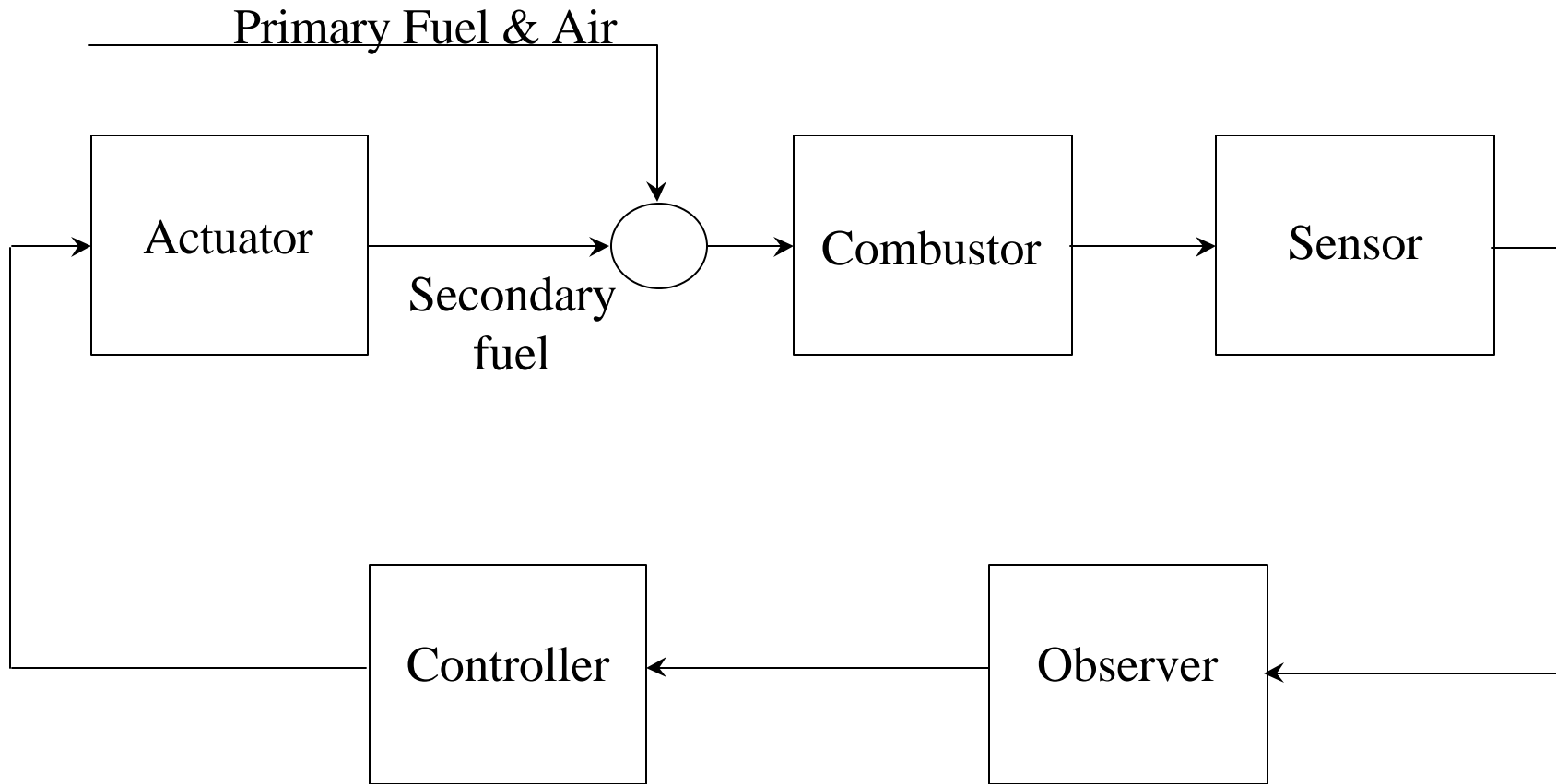


Program Goals

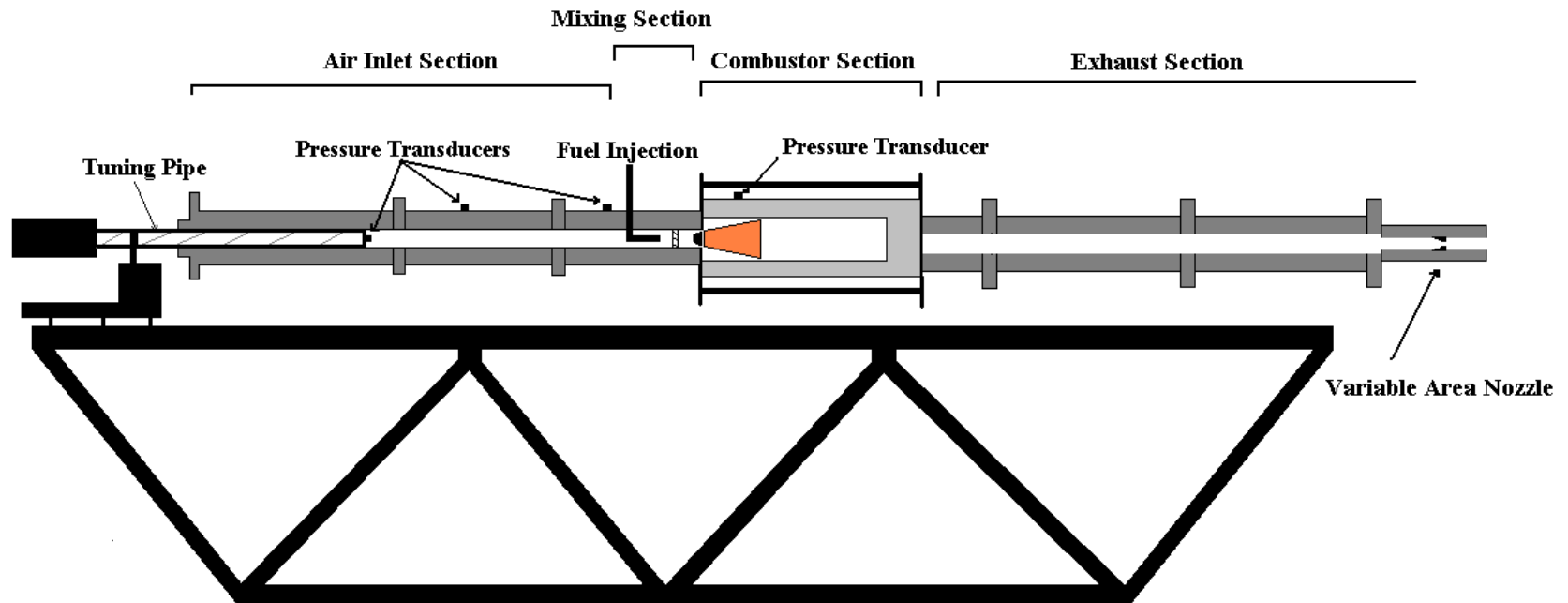
- Develop adaptive active control system (ACS) that can rapidly and effectively suppress combustion instabilities
- Demonstrate ACS on small and large scale lean, premixed combustors over a large range of operating conditions
- Disseminate technology to industry



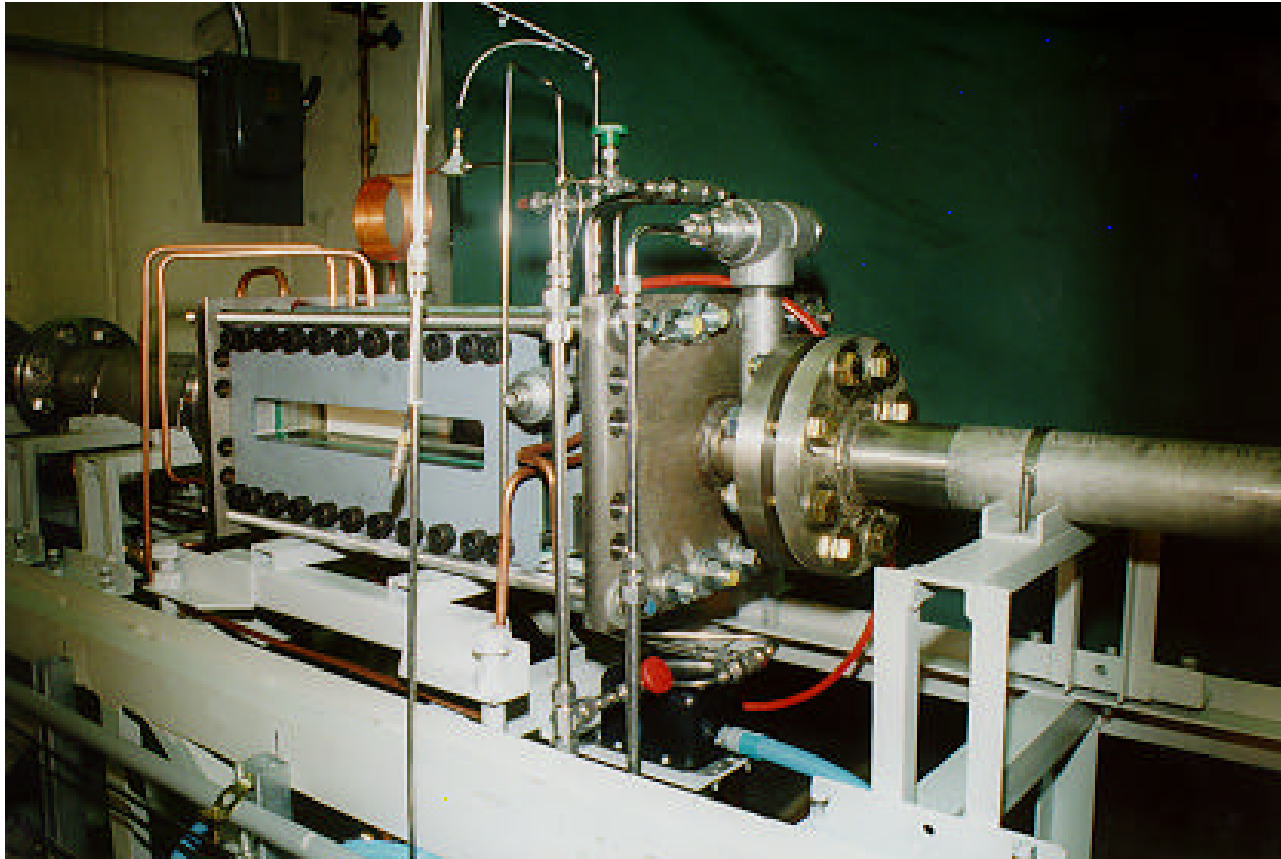
Developed Active Control



Georgia Tech LNGT Simulator

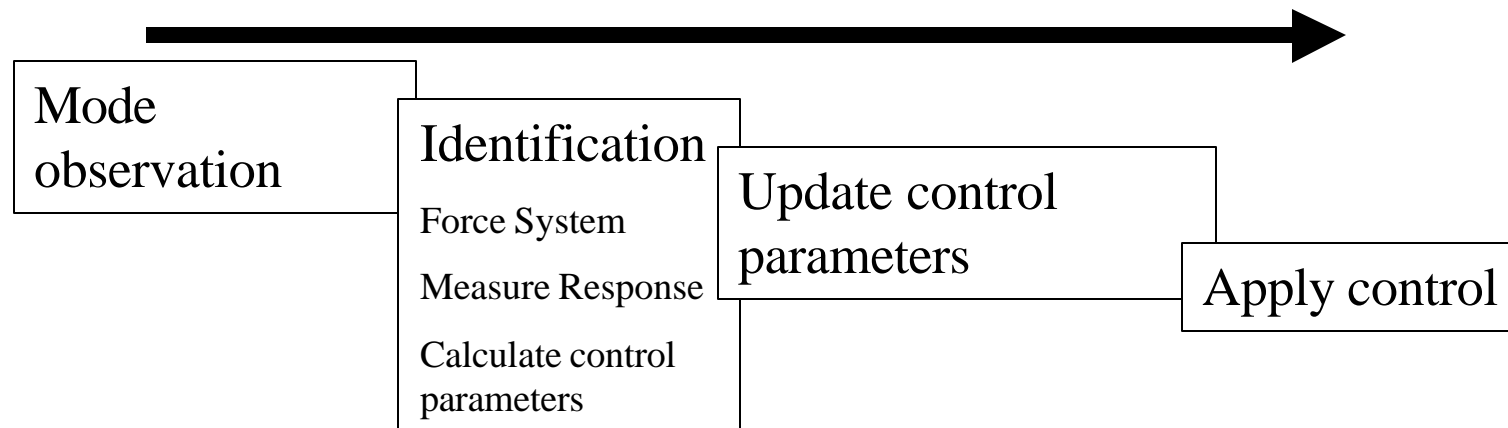


Georgia Tech LNGT Simulator



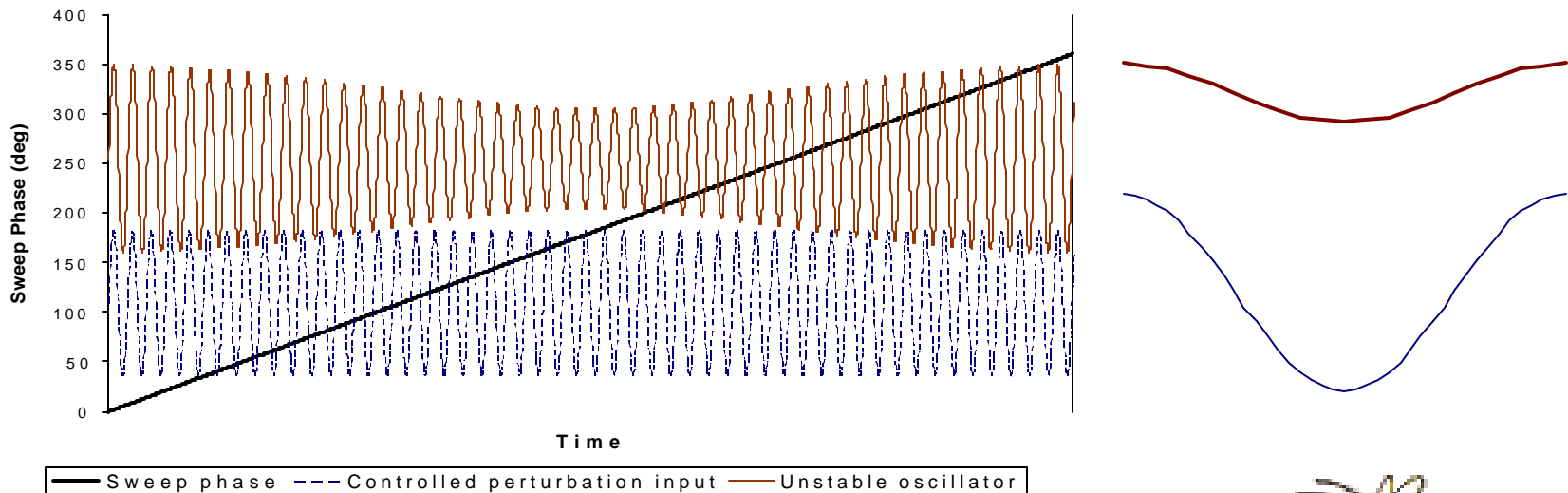
Online Identification of Instability Characteristics for Adaptive Control

- Methodology:
 - Force the system with a small control signal
 - Correlate system response
 - Apply phase correction to control signal



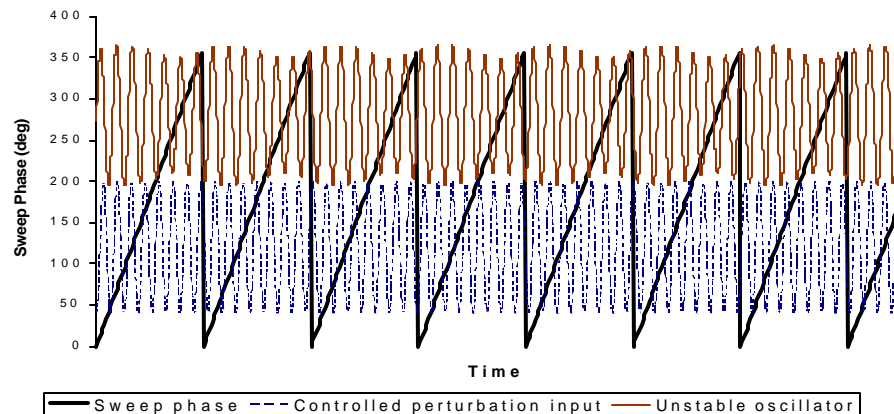
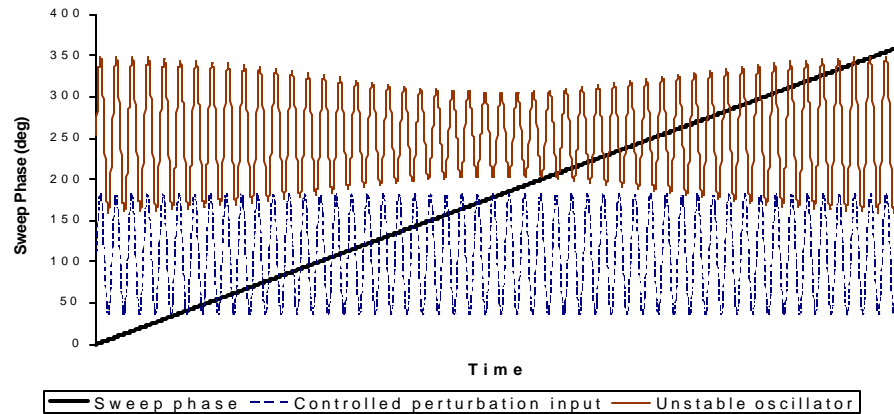
Online Identification Concept

- Goal: determine optimum control parameters
 - Method:
 - Sweep through possible control phases, holding control input amplitude constant
 - Use observer to measure system response to control forcing
- Forcing $\sim \cos(2pf_i)$ Response $\sim \cos(2pf_i - f)$
- Online correlation of system envelope response to identification phase

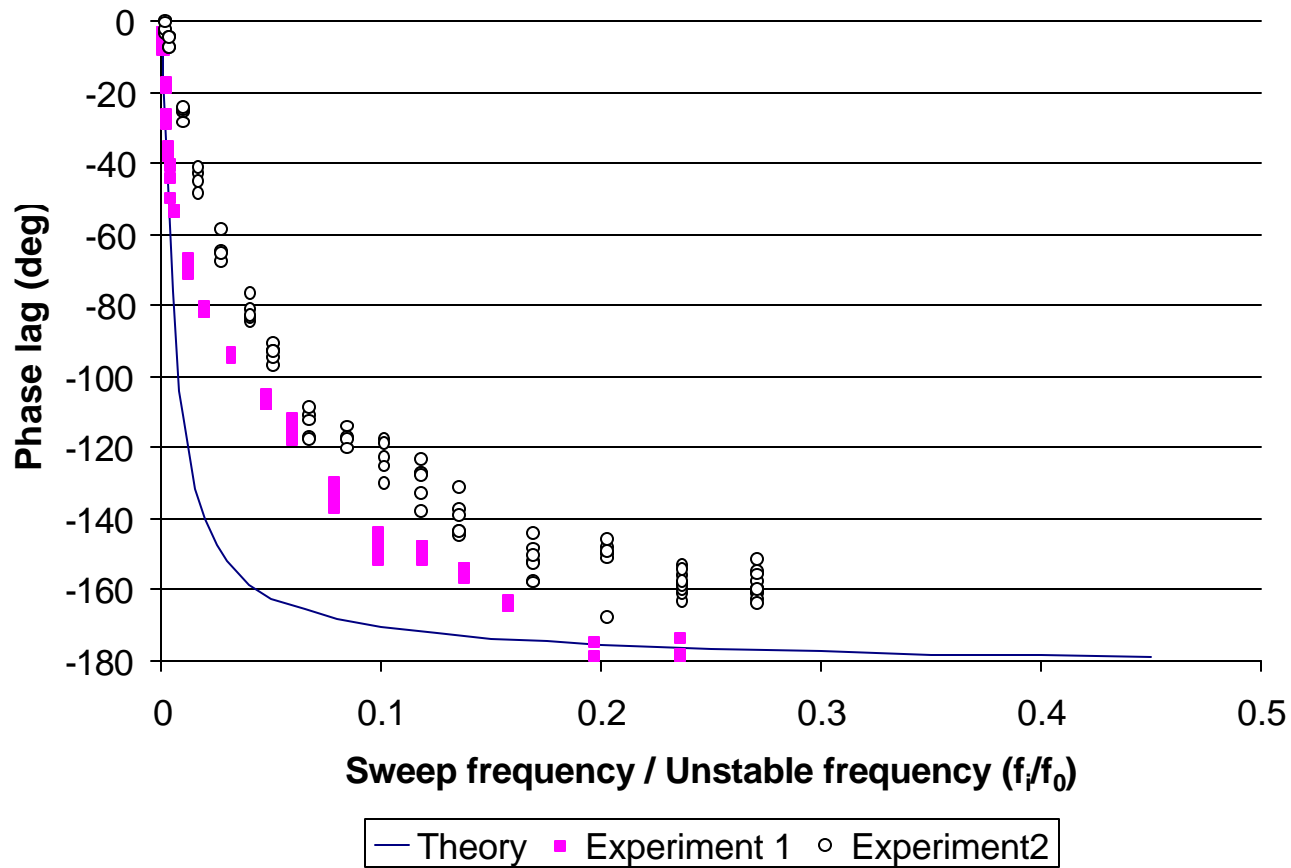


Online Identification Concept

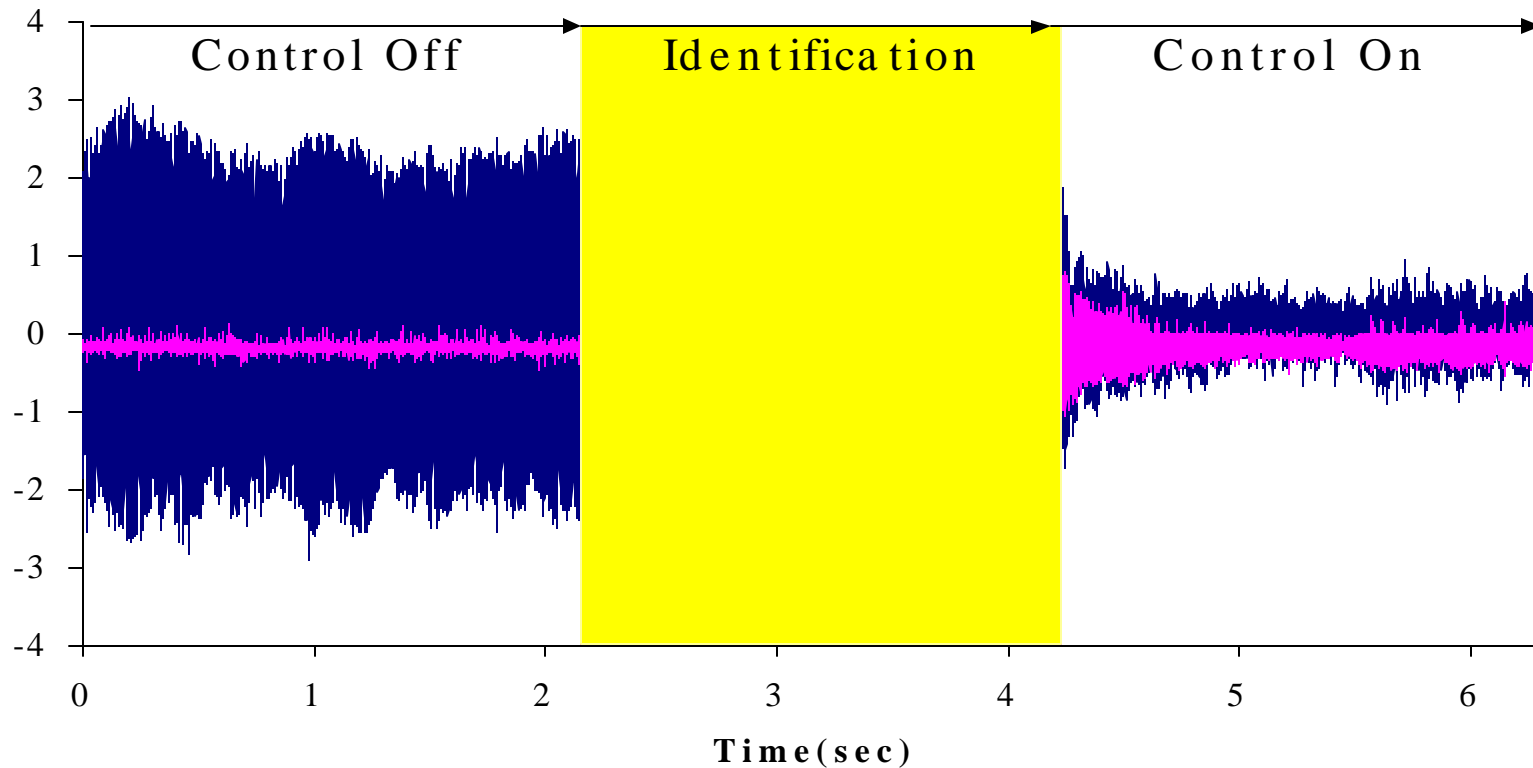
- Slow sweep of identification control phase
 - quasi-steady system response
 - minimal phase delay
- Fast sweep of identification control phase
 - Faster identification - more desirable
 - must account for identification phase delay
 - must account for reduced amplitude response



Phase Lag Dependence on Sweep Frequency



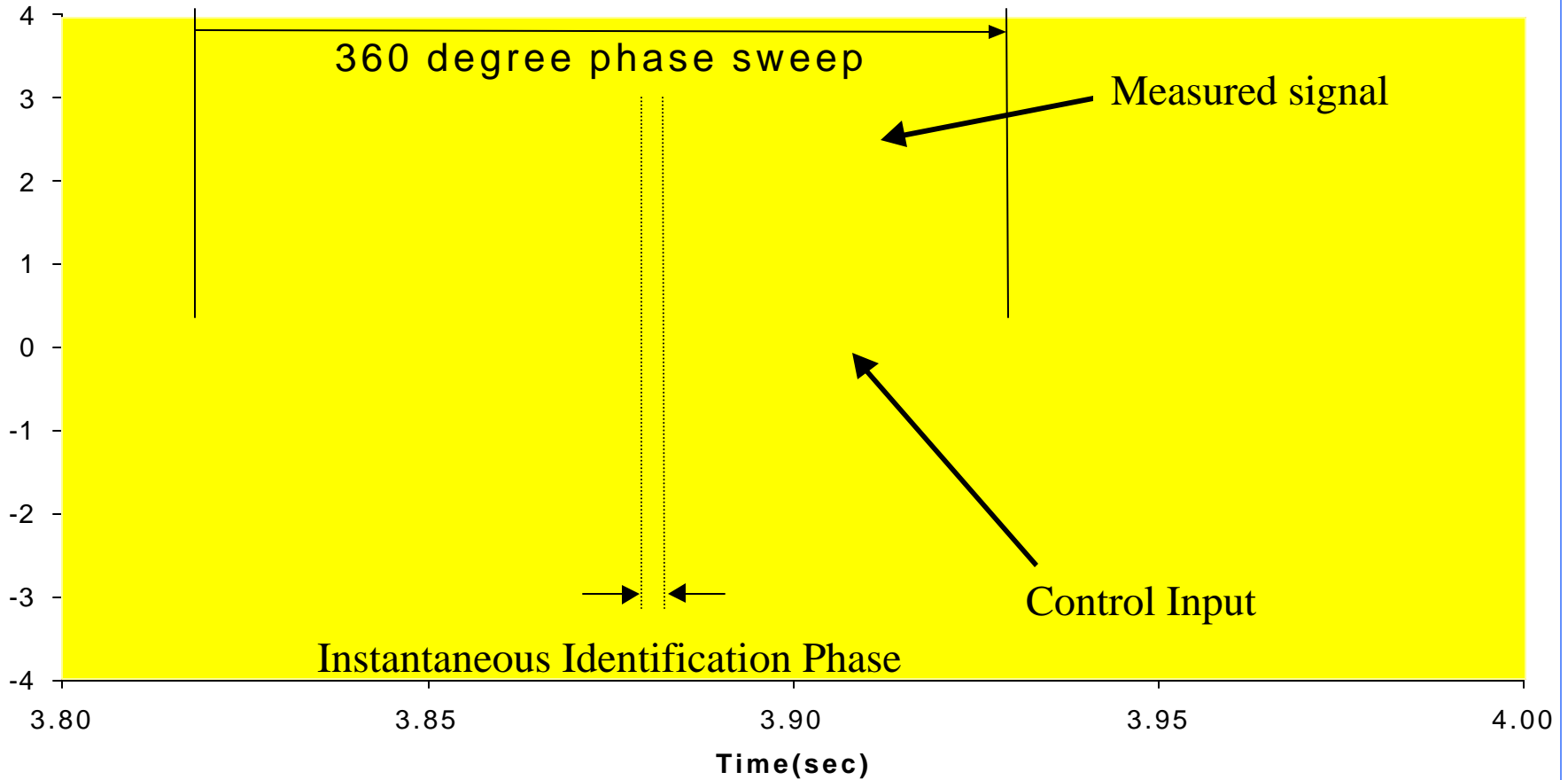
Identification and Control: Lean-premixed Combustor



— Pressure — Actuator Current



Expanded View of Instability Identification



Program Accomplishments

- Developed online identification scheme for determining instability characteristics and optimal control parameters
- Implemented online identification scheme into an adaptive control system
- Demonstrated up to 15 dB reductions in instability amplitude on both a laboratory combustor and a single can of a full scale gas turbine combustor with the developed adaptive active control system

