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**NUCLEAR REGULATORY COMMISSION**

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Plant                   License Renewal

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1 UNITED STATES OF AMERICA

2 NUCLEAR REGULATORY COMMISSION

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4 ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)

5 MEETING ON THE SUBCOMMITTEE OF PLANT LICENSE RENEWAL

6 + + + + +

7 WEDNESDAY,

8 MARCH 5, 2008

9 + + + + +

10 ROCKVILLE, MARYLAND

11 + + + + +

12 The meeting was convened in Room T-2B3 of  
13 Two Mile Flint North, 11545 Rockville Pike, Rockville,  
14 Maryland, at 10:30 a.m., Dr. John Seiber, Chairman,  
15 presiding.

16  
17 COMMITTEE MEMBERS PRESENT:

18 JOHN D. SEIBER, Chairman

19 OTTO MAYNARD, Member

20 WILLIAM J. SHACK, Member

21 MARIO V. BONACA, Member

22 SAID ABDEL-KHALIK, Member

23 JOHN W. STETKAR, Member

24 JOHN BARTON, Consultant

25  
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ACRS STAFF PRESENT:

MAITRI BANERJEE Designated Federal Officer

NCR STAFF PRESENT:

- P.T. KUO
- LOUISE LUND
- TAM TRAN
- GREG PICK
- RANI FRANNICH
- DR. KENNETH CHANG
- DR. RAJ AULUAC
- LINDA SMITH

ALSO PRESENT:

- TERRY GARRETT
- ERIC BLOCHER
- LORRIE BELL
- DIANE HOOPER
- LUIS SOLORIO
- DR. ARTHUR TURNER
- TIM CARD
- MAURICE DINGLER
- DAVE GERBER
- DEB DIXON

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ALSO PRESENT: (CONT.)

PAUL CRAWLEY

GARY WARNER

DALE BERRY

PATRICK GUEVAL

JOHN HILLBISH

DON STEVENS

TODD MOSER

ROY MATTHEW

GEORGE WILSON

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P-R-O-C-E-E-D-I-N-G-S

10:30 a.m.

OPENING STATEMENT

MR. SEIBER: The meeting will now come to order. This is a meeting of the plant license renewal subcommittee. I am John Seiber, Chairman of the Wolf Creek Plant License Renewal Subcommittee. ACRS members in attendance are: Otto Maynard, Dr. Bill Shack, Dr. Mario Bonaca, Dr. Said Abdel-Khalik, John Stetkar, and our consultant, John Barton. Maitri Banerjee, of the ACRS staff, is the designated Federal official for this meeting.

Today, we will examine the application for license renewal, the staff safety evaluation, and the staff's audit and inspection reports for the Wolf Creek Generating Station. Our review today is an interim review since the staff has several open items which must be resolved before we give this application an SER or a final review.

The ACRS is required by the Atomic Energy Act of 1954, as amended, to review all applications for new power reactor licenses or changes thereto. License renewal is one of the changes contemplated by

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1 the law.

2           Wolf Creek Generating Station is located  
3 in New Strawn, Coffey County, Kansas. New Strawn has  
4 a population of about 425 residents. New Strawn is  
5 about three and a half miles from Burlington, Kansas,  
6 with a population of about 2500 residents, and that  
7 Burlington, Kansas, is located about mid way between  
8 Kansas City and Wichita.

9           Wolf Creek Generating Station is a  
10 four-loop, Westinghouse-type PWR with a large, dry,  
11 atmospheric containment. The balance-of-plant was  
12 designed and built by Daniels International with  
13 assistance from Bechtel. The maximum license reactor  
14 power is 2565 megawatts-thermal, which produces about  
15 1228 megawatts-electric gross.

16           The plant is cooled by direct cooling from  
17 the Wolf Creek Reservoir, which is a manmade reservoir  
18 of about 6,000 acres, and actually the site, the  
19 licensee-controlled area, the site is 11,600 acres,  
20 which is a pretty large site as sites go. In its most  
21 recent reactor oversight program evaluation, Wolf  
22 Creek scored all green or no color in every category.

23           Wolf Creek has not received a civil penalty in the  
24 last ten years.

25           The Wolf Creek Generating Station was

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1 originally licensed to operate on March 11th, 1985 to  
2 load fuel and power operation was attained on June  
3 4th, 1985. The current license will expire on March  
4 11th, 2025. By its application dated September 27th,  
5 2006, the licensee, Wolf Creek Nuclear Operating  
6 Company, is requesting that its license be renewed to  
7 extend the term of the license by 20 years until March  
8 11th, 2045.

9 The staff has prepared a Draft Safety  
10 Evaluation Report dated February 1st, 2008, which  
11 presents the staff analysis and determinations with  
12 regard to the information provided in the application.

13 In addition, the staff has conducted an audit and  
14 inspection documented in its report dated December  
15 5th, 2007.

16 In its Safety Evaluation Report, the staff  
17 identified five open items in the application for  
18 which there is yet to be a satisfactory resolution.  
19 During today's meeting, I would like both the  
20 Applicant and the staff to address each of these open  
21 items so that we can evaluate these issues and their  
22 proper resolution. The agenda today provides ample  
23 time for these discussions.

24 The Subcommittee will gather information,  
25 analyze relevant issues and facts, and formulate

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1 proposed position and action as appropriate for the  
2 deliberation by the full Committee.

3 The rules for participation in today's  
4 meeting were announced as part of the notice of the  
5 meeting previously published in the Federal Register  
6 on February 22nd, 2008. We have received no written  
7 comments or requests for time to make oral statements  
8 from members of the public regarding today's meeting.

9 We have provided telephone bridge connections  
10 following the request from one of the stakeholders to  
11 listen in. To avoid unnecessary interruption and  
12 reduce the noise level, we request that these  
13 telephone bridge lines be kept in mute.

14 A transcript of the meeting is being kept  
15 and be made available as stated in the Federal  
16 Register notice. Therefore, we request that  
17 participants in this meeting use the microphones  
18 located throughout the meeting room when addressing  
19 the Subcommittee. Participants should first identify  
20 themselves and speak with sufficient clarity and  
21 volume so that they may be readily heard.

22 We will now proceed with the meeting and I  
23 call upon Dr. P.T. Kuo of the Office of Nuclear  
24 Reactor Regulation to introduce the presenters.

25 Dr. Kuo?

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1 DR. KUO: Thank you, Mr. Chairman, and  
2 good morning.

3 My name's P.T. Kuo, Director of the  
4 Division of License Renewal. To my left is Louise  
5 Lund, who is the Project Management A Branch Chief,  
6 and she is responsible for the conduct of this review  
7 for Wolf Creek license renewal application. And to  
8 her left is Tam Tran, who is the project manager who  
9 is leading the review effort. And to his left is Greg  
10 Pick. He is the team leader for the Regional  
11 inspection.

12 And sitting in the audience there are many  
13 tech reviewers and, also, many branch chiefs  
14 supporting this review. Among them Rani Frannich.  
15 She is sitting on the extreme right, who was  
16 responsible for the project review before Louise took  
17 over and she's here to support the continuity. We  
18 also have Dr. Kenneth Chang, who is the Tech Review  
19 Audit Branch 1 Branch Chief, responsible for the  
20 mechanical and the materials engineering review areas.

21 And we also have Dr. Raj Auluac, who is the Audit  
22 Review Branch Chief 2, whose responsibility is to  
23 review the structural, electrical and scoping areas.

24 We also have Linda Smith, who is the  
25 Branch Chief in Region 4, responsible for the

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1 inspection. And let me see if there are any other  
2 branch chiefs sitting there? But we have other tech  
3 reviewers here reviewing different areas and  
4 supporting the review.

5 As Chairman, you mentioned that we forward  
6 the SER with open items to the Committee on February  
7 1st, and in the SER it contends five open items, but,  
8 basically, in two major areas. The first major area  
9 is the station blackout. Two open items are related  
10 to this issue. One has to do with the boundary where  
11 the station blackout boundary ought to be. And the  
12 other is the medium voltage cables. That's the two  
13 open items that are related to station blackout.

14 And there are three open items that are  
15 related to metal fatigue in terms of methodology and  
16 the cycle contact, all that. So, during the staff  
17 review, staff will provide the Committee the details  
18 of these open items and where the statuses are.

19 Today's presentation, the applicant will  
20 lead off the presentation first, and then it will  
21 follow with the staff's presentation.

22 With that, I turn the presentation over to  
23 the applicant.

24 MR. GARRETT: Thank you.

25 I'm Terry Garrett with Wolf Creek, and

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1 good morning, Mr. Chairman, and members of the ACRS on  
2 behalf of Wolf Creek Nuclear Operation. We thank you  
3 for this opportunity to talk about our license renewal  
4 application and discuss in detail the open items that  
5 Mr. Kuo mentioned.

6 On behalf of Wolf Creek's owners, we have  
7 expended significant resources in the preparation of  
8 our license renewal application and review, and the  
9 audits and the inspection process, and we really look  
10 forward to getting closer to final NRC approval.

11 I'd like to begin today by taking a little  
12 time in introducing the members supporting me today,  
13 not only from Wolf Creek, but, also, from STARS. And,  
14 just in a little bit of a preparation, I will talk  
15 about STARS in more detail later, but STARS stands for  
16 Strategic Teaming and Resource-Sharing Alliance. It  
17 is an alliance made up of a number of single utilities  
18 and some of the representatives here are from that  
19 STARS alliance who've also supported us.

20 To my left here I have today with me Eric  
21 Blocher, who was the STARS project manager for license  
22 renewal. To his left is Lorrie Bell. Lorrie is the  
23 Wolf Creek project manager responsible for our license  
24 renewal application. To her left is Diane Hooper.  
25 Diane is a supervisor of licensing at Wolf Creek. To

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1 my immediate right is Luis Solorio. Luis is a senior  
2 electrical design engineer for Wolf Creek. And to his  
3 right is Dr. Arthur Turner. Dr. Turner is our lead  
4 technical person for license renewal application.

5 Also seated at the table behind some of  
6 you, the first person who would be on our right, would  
7 be Tim Card. Tim Card is a systems engineering  
8 supervisor at Wolf Creek. To his right is Maurice  
9 Dingler. Mo is a -- goes by Mo -- is a senior  
10 engineer at Wolf Creek. To his right is Dave Gerber.

11 Dave is an associate with Structural Integrity  
12 Associates.

13 And then lastly, sitting in the audience  
14 there, if you would, raise your hand, Deb Dixon is an  
15 electrical engineer at Wolf Creek. To her right is  
16 Paul Crawley. Paul is the STARS manager responsible  
17 for the plant aging management program within STARS.  
18 To his right is Gary Warner, electrical lead with  
19 STARS. To his right is Dale Berry. Dale is the  
20 superintendent of operations at Wolf Creek. And,  
21 finally, to his right is Patrick Gueval. Patrick is a  
22 superintendent in major modifications at Wolf Creek  
23 and had the oversight responsibility for our license  
24 renewal application.

25 We also have in attendance John Hillbish,

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1 a license lead from STARS. Don Stevens, time-limited  
2 aging analysis lead. And, also, Todd Moser, who is a  
3 STARS regulatory affairs manager.

4 Did I miss anybody? If I did, I  
5 apologize. And thank you.

6 CHAIRMAN SEIBER: Question: who actually  
7 prepared the application?

8 MR. GARRETT: I will actually talk about  
9 that --

10 CHAIRMAN SEIBER: Thank you.

11 MR. GARRETT: -- but the application was  
12 prepared in conjunction with Wolf Creek and STARS.

13 CHAIRMAN SEIBER: Thank you.

14 MR. GARRETT: But I will discuss that in  
15 detail.

16 CHAIRMAN SEIBER: Fine.

17 MR. GARRETT: For our agenda today, we'll  
18 describe the Wolf Creek Generating Station site,  
19 provide some current Station status, highlight some of  
20 the licensing issues and prospectus from the  
21 management asset over the years. Provide an overview  
22 of the licensing renewal project, the organization,  
23 and the approach we took. And then, finally, we'll  
24 address the safety evaluation report open items, as  
25 P.T. mentioned, that are related to Station blackouts

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1 and metal fatigue, and we believe they'll take most of  
2 the time for today's discussion.

3 Next slide. Thank you.

4 Just real quick, on the Wolf Creek site  
5 description, Wolf Creek Generating Station is located  
6 approximately three-and-a-half miles northeast of the  
7 town of Burlington. It's in Coffey County, Kansas.  
8 For those not familiar with the state of Kansas, which  
9 may be many of you, the site actually is 75 miles  
10 southwest of Kansas City. It's very rural as Jack  
11 mentioned. It's also three-and-a-half miles east of  
12 the Neosho River in the John Redmond Reservoir.

13 The Wolf Creek Nuclear Operating  
14 Corporation, and I'll refer to it as Wolf Creek many  
15 times, is a Delaware corporation. It was organization  
16 on April 14th, 1986. Wolf Creek is a jointly-owned  
17 corporation formed by the owners of the Wolf Creek  
18 Generating Station. Those owners are Westar Energy,  
19 with a 47 percent share, Kansas City Power and Light  
20 Company, which is a 47 percent share, and then Kansas  
21 Electric Power Cooperative, which owns the remaining 6  
22 percent of the assets. And then Wolf Creek is the  
23 authorized agent for those owners and has the  
24 exclusive responsibility for the operation,  
25 maintenance, repair, and eventual decommissioning of

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1 the generating station.

2 As it was mentioned, the nuclear steam  
3 supply system is a pressurized water reactor that was  
4 designed and supplied by Westinghouse Electric  
5 Corporation. It has a license core power of 3565  
6 megawatts-thermal. The turbine generator output is  
7 approximately 1228 megawatts-electric. The architect  
8 engineer was Bechtel Power Corporation, and the  
9 containment was designed by Bechtel Power Corporation.

10 The Wolf Creek Generating Station utilizes  
11 a large cooling lake called Coffey County Lake for its  
12 source of circulating water. The lake is about a  
13 5,090-acre impoundment and was created by erecting an  
14 earthen dam across the creek Wolf Creek, which is six  
15 miles upstream with a confluence with the Neosho  
16 River.

17 The entire operating staff and corporate  
18 staff of Wolf Creek is on site. We have a staff  
19 complement of approximately 940 people. We are also  
20 active members with the Utility Service Alliance and  
21 the STARS Alliance. These alliances were formed to  
22 provide a cost and resource sharing, technical bench  
23 strength, and collaboration with its members in a  
24 fleet-like atmosphere. There are 14 members of the  
25 STARS and Utility Service, or USA, Alliance and they

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1 are all single-station utilities.

2 We operate on 18-month cycles, fuel  
3 cycles, and we operate at a continuous 100 percent  
4 power from the end of our Refuel Outage 14 to the  
5 start of our Refuel Outage 15. Our current cycle will  
6 end this month and we operated from Refuel Outage 15,  
7 which ended -- or, started -- it ended and we started  
8 that cycle on November 10th, 2006. Our next outage,  
9 again, begins later this month. Our current station  
10 power is 100 percent power and we operated at near  
11 continuous 100 power this cycle with one exception.

12 In January of this year we shut the unit down  
13 due to an issue related to voiding our emergency core  
14 fueling system, and I'll discuss that very briefly.  
15 In the interest of staying focused on the real issue  
16 here with license renewal, this was a significant  
17 issue for Wolf Creek, but it really is not related to  
18 license renewal. During normal, monthly emergency  
19 core cooling system surveillances, we discovered  
20 voiding in our emergency core cooling system piping.  
21 Voiding was found. We evaluated and removed the  
22 voiding. As part of the extent of condition review  
23 for that, we continue to look for expanded locations  
24 within the emergency core cooling system and found  
25 more voids. So we took the unit -- shut the unit down

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1 to Mode 3 to do a full extent of condition and  
2 understand the situation.

3 MR. BARTON: This was a recent? This  
4 hadn't happened before?

5 MR. GARRETT: This was in January of this  
6 year.

7 MR. BARTON: Okay, but it had not happened  
8 before?

9 MR. GARRETT: Had not happened before.

10 MR. BARTON: Okay.

11 MR. GARRETT: We took the unit off line to  
12 understand and remove all voids. We did that,  
13 returned the emergency core cooling system to operable  
14 status, and we took the unit back to full service on  
15 January 16th of this year.

16 CHAIRMAN SEIBER: Exactly where was the  
17 nitrogen bubble?

18 MR. GARRETT: The nitrogen voiding was  
19 found on the discharge side of the safety injection  
20 pumps.

21 CHAIRMAN SEIBER: Okay.

22 MR. GARRETT: The air was found on the  
23 suction side of the safety injection pumps. The  
24 nitrogen accumulated in there because we had leaking  
25 valves in our isolation tube accumulators.

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1 So we determined that all required safety  
2 functions were met and would have been met with the  
3 as-found gas voids in the emergency core cooling  
4 pipes.

5 DR. ABDEL-KHALIK: Terry, leaking valves,  
6 which valves?

7 MR. GARRETT: These would be valves on the  
8 accumulator fill lines.

9 CHAIRMAN SEIBER: Okay.

10 MR. GARRETT: This outage, we will go in  
11 and repair those valves as part of corrective action.

12 CHAIRMAN SEIBER: But the nitrogen came  
13 from the accumulator gas phase?

14 MR. GARRETT: The water is saturated with  
15 nitrogen, yes, and leaking through the valves. When  
16 it went to the low pressure system, it came out a  
17 solution.

18 CHAIRMAN SEIBER: Now, if the suction of  
19 the safety injection pumps had an air pocket, how do  
20 you determine that it continues to be operable?

21 MR. GARRETT: Well, we do do surveillances  
22 and we do additional surveillances for additional  
23 locations on the suction side to insure we continue to  
24 have full systems.

25 DR. ABDEL-KHALIK: So what is the basis of

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1 the second sentence of the last bullet on this?

2 MR. GARRETT: The second sentence --

3 DR. ABDEL-KHALIK: The second part of the  
4 sentence, would have been met.

5 MR. GARRETT: Would have been met, would  
6 have been met. When we went through and looked at the  
7 as-found conditions, we evaluated the amount of  
8 voiding we had. We did another evaluation to  
9 determine that the safety functions would have been  
10 met, the ECCS would have responded if called upon  
11 during those situations.

12 CHAIRMAN SEIBER: But the pump would not  
13 have pumped with the air pocket?

14 MR. GARRETT: It would have.

15 CHAIRMAN SEIBER: It would have?

16 MR. GARRETT: Yes.

17 CHAIRMAN SEIBER: Okay.

18 DR. ABDEL-KHALIK: So how much voiding was  
19 there?

20 MR. GARRETT: Art, can you describe it in  
21 a little more detail on that?

22 DR. TURNER: The largest void in the  
23 suction pipe was about two-and-a-half cubic feet of  
24 air at the conditions under which it was measured,  
25 which is lower pressure than it would have been at at

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1 the time it could have been entrained and mobilized to  
2 go to the pumps. We evaluated the predicted volume  
3 fractions of air at the pump inlets based on some  
4 experiments that were done, sponsored by the  
5 Westinghouse Owners' Group, looking at the question of  
6 gas entrainment and how the gas entrainment process  
7 and transport process from the initial void location  
8 to the inlet to the pumps proceeds.

9 And then we looked at our pump  
10 performances, the flow rates we would expect to have  
11 during -- through the pumps at the times of voids  
12 could have been mobilized, and, based on analyses  
13 using that information, we concluded that the pumps  
14 would have continued to pump through the ingestion and  
15 passing the gas -- the air through the pump.

16 The duration of the air ingestion is a  
17 matter of 30 seconds or so. The volume fractions are  
18 higher than we would like in design, but we concluded  
19 that the pumps would still be capable of performance.

20 MR. BARTON: What kind of pumps are these?

21 DR. TURNER: These are 11-stage,  
22 horizontal shaft, high-pressure pumps.

23 CHAIRMAN SEIBER: Rotating pumps?

24 DR. TURNER: Centrifugal.

25 CHAIRMAN SEIBER: I got you. You filed an

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1 LER with that? I'm sorry?

2 MS. HOOPER: We haven't filed it yet, but  
3 it will be filed.

4 CHAIRMAN SEIBER: Since January? I  
5 thought you had 30 days.

6 MS. HOOPER: Sixty days.

7 CHAIRMAN SEIBER: Sixty?

8 MS. HOOPER: Yes.

9 CHAIRMAN SEIBER: Okay. Did you do a  
10 follow-up inspection by the staff?

11 MS. LUND: Yes. I think the regional  
12 inspector has that on his slides.

13 CHAIRMAN SEIBER: Thank you.

14 MR. GARRETT: Next slide.

15 As part of this continuing investigation,  
16 Wolf Creek did form an instant investigation team.  
17 This is the highest level of root cause, an  
18 investigation we perform at Wolf Creek. Their results  
19 will be presented to our Corrective Action Review  
20 Board this week on Friday. And then, we also are  
21 participating in a recent Generic Letter that enters  
22 the issue relative to accumulation of gas, and we'll  
23 also be well under way in resolving that Generic  
24 Letter, responding to it as a result of this.

25 CHAIRMAN SEIBER: Okay.

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1 MR. GARRETT: Next slide, please.

2 Moving on now to some licensing history.  
3 Some of this has already been talked about, so just  
4 real quickly. We received our construction permit May  
5 17th, 1977. Operating license was issued on March  
6 11th, 1985. We commenced commercial operation  
7 September 3 of that same year.

8 In 1993 we performed a proximate 4.5  
9 percent thermal power increase to take our unit from  
10 3411 megawatts-thermal to 3565 megawatts-thermal. As  
11 part of that we also modified and upgraded our  
12 transformers and modified our first-stage nozzle  
13 blocks to realize the full extent of the electrical  
14 output.

15 CHAIRMAN SEIBER: This was not instrument  
16 accuracy recapture, this was a real upgrade?

17 MR. GARRETT: Yes, correct, a real  
18 upgrade.

19 MR. MAYNARD: That upgrade, how did you  
20 handle T-hot? Did you just go up in higher  
21 temperatures?

22 MR. GARRETT: Actually, at the same time,  
23 we reduced T-hot by five degrees. We did that as part  
24 of the entire analysis package to further ensure the  
25 longevity and reduce the propensity for stress,

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1 corrosion and cracking in our steam generator tubes.

2 CHAIRMAN SEIBER: What's nominal T-hot  
3 right now?

4 MR. GARRETT: Great question. I should  
5 have off the top of my head. Dale, would you have an  
6 answer to that?

7 MR. BERRY: Yes, I'm Dale Berry with  
8 operations. T-hot runs 618.

9 CHAIRMAN SEIBER: All right. Thank you.

10 MR. GARRETT: Next slide.

11 I'd like to spend just a little time  
12 discussing some of the completed and ongoing or  
13 planned improvements we have at Wolf Creek, a lot from  
14 the perspective improving reliability and reducing  
15 maintenance.

16 In 1996 we replaced our normal charging  
17 pump with a centrifugal pump. We had had a positive  
18 displacement pump. We replaced that because of  
19 reliability issues and we wanted to reduce maintenance  
20 time.

21 Later, in 1999, we increased the total  
22 storage of our spent fuel pool. We increased the  
23 capacity that at this point we'll be able to have  
24 capacity through the end of 2025. We also replaced  
25 the original split pins with work-hardened stainless

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1 steel pins in 2003.

2 CHAIRMAN SEIBER: Did you notice  
3 baffle-jamming at that time, or is this just a natural  
4 measurement of the cracks in the split pins?

5 MR. GARRETT: It was primarily due to OE  
6 due to cracking of the split pins.

7 CHAIRMAN SEIBER: Okay.

8 MR. GARRETT: We have made a number and  
9 continue to make a number of reliability improvements  
10 in our emergency diesel generators. We've replaced  
11 our governor. We have a number of heat exchangers  
12 that have been replaced or under way. We replaced our  
13 intercooler heat exchanger in 2006. We will be  
14 replacing our lube oil heat exchangers this outage in  
15 2008. And then we have a jacket water heater  
16 exchanger planned for replacement tentatively in 2009.

17 CHAIRMAN SEIBER: What kind of boiler  
18 feedwater chemistry are you using?

19 MR. GARRETT: Boiler feedwater chemistry?  
20 I can't answer that. Does anybody --

21 DR. MAYNARD: Are you talking about for  
22 the diesel generator components or for just overall?

23 CHAIRMAN SEIBER: For the main plant.

24 DR. MAYNARD: Main plant.

25 MR. GARRETT: Dale, do you have --

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1 CHAIRMAN SEIBER: Is it more balance, all  
2 volatile, or what?

3 MR. BERRY: We use a chemistry approach  
4 called high ammonia pH control. It involves adding  
5 ethylamine to the secondary system, as well as --  
6 boy, I can't remember that other chemical --  
7 hydrazine.

8 Does that answer your question, sir?

9 DR. MAYNARD: Yes.

10 CHAIRMAN SEIBER: Yes, we've heard about  
11 hydrazine recently. It's what the satellite's running  
12 on.

13 DR. MAYNARD: We took care of that one  
14 though.

15 DR. SHACK: What have been the issues on  
16 the heat exchanges?

17 MR. GARRETT: Basically, material  
18 degradation on the tubing, so we're replacing the heat  
19 exchangers with an upgraded tube material that will be  
20 more resistive to corrosion issues.

21 DR. SHACK: And that was a material change  
22 from what to what?

23 MR. GARRETT: We're going to stainless  
24 steel, you know, the material.

25 DR. TURNER: The original heat exchanger

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1 tubes were Admiralty or I think one of them was  
2 another copper alloy. We're going to L616.

3 MR. STETKAR: Your diesel is cooled by  
4 service water, right?

5 MR. GARRETT: That's correct.

6 DR. SHACK: I'm not sure this is the right  
7 place. Your PRA results are sort of dominated by  
8 station blackout leading to reactor seal coolants when  
9 you lose cooling. This is a Westinghouse plant. Have  
10 you upgraded your reactor pump seals to the current  
11 standard best-kind-of most-resistant to that sump  
12 cool?

13 MR. GARRETT: We have upgraded our reactor  
14 cool pump seal packages, yes.

15 DR. SHACK: Yes, okay.

16 MR. GARRETT: And I would believe it would  
17 be to the latest vintage.

18 DR. SHACK: Okay. So you're still left  
19 with that residual risk, but you've done what you can  
20 to get that upgraded?

21 MR. GARRETT: That's correct.

22 Our containment sumps, as part of the  
23 Generic Safety Issue 191, were replaced last outage.  
24 Basically, we took two sumps with a 400 square foot  
25 surface area to over 6,600 square foot surface area

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1 for our strainers.

2 CHAIRMAN SEIBER: Six thousand?

3 MR. GARRETT: Six thousand six hundred  
4 square feet.

5 CHAIRMAN SEIBER: Sounds like it covers  
6 most of the bottom containment.

7 DR. SHACK: Who is the supplier for your  
8 sump strainer upgrade?

9 MR. GARRETT: The vendor is PCI.

10 Also, in 2007 we replaced our plant  
11 process computer. This is an information gathering  
12 computer. We, also, as part of that upgrade, upgraded  
13 our control room simulator, our technical support  
14 center computers, and our emergency off-site facility  
15 computers.

16 CHAIRMAN SEIBER: You skipped the  
17 pressurizer nozzle.

18 MR. GARRETT: I did. Thank you. I will  
19 talk about the pressurizer full-structure weld  
20 overlays in a subsequent slide, but we did do a  
21 replacement there.

22 CHAIRMAN SEIBER: That is of interest in  
23 license renewal.

24 MR. GARRETT: I will discuss that in more  
25 detail later.

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1           Some planned improvements this outage, we  
2 will be replacing our main steam and main feedwater  
3 isolation valves, the valves, the actuators, and the  
4 controls. We're doing this primarily for liability  
5 reasons and single-point vulnerability reductions.

6           The existing valve actuators are  
7 electrohydraulic actuator and have been an equipment  
8 relay with the issue at the Station. And the  
9 hydraulic oil is a health risk.

10           CHAIRMAN SEIBER: Do you have electric  
11 feed pumps?

12           MR. GARRETT: I'm sorry?

13           CHAIRMAN SEIBER: Do you have electric  
14 feed pumps or steam turbine generators?

15           MR. GARRETT: Turbine generators, turbine  
16 feed pumps, correct.

17           CHAIRMAN SEIBER: Inside of the valves,  
18 the feedwater regulating valve are basically constant  
19 pressure, drop devices?

20           MR. GARRETT: That I'm sure I can answer.  
21 We do not --

22           CHAIRMAN SEIBER: That's the way most of  
23 them are designed.

24           MR. GARRETT: Okay.

25           DR. BONACA: All your feedwater pumps are

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1 steam driven, or do you have --

2 MR. GARRETT: We have one motor driven,  
3 but the two mains are steam driven.

4 CHAIRMAN SEIBER: And they're both half  
5 capacity.

6 DR. ABDEL-KHALIK: What is the history of  
7 the leak test results for both the main steam  
8 isolation and main feedwater isolation?

9 MR. GARRETT: The history of the leak  
10 results, leak tightness? I can't answer that. Does  
11 anybody?

12 MR. CARD: I can take it, Terry.

13 Those are -- I'm Tim Card. I'm a system  
14 engineering supervisor.

15 Those are not containment isolation valves  
16 and, therefore, are not leak tested.

17 MR. MAYNARD: They're not?

18 MR. CARD: No.

19 MR. GARRETT: Thank you, Tim.

20 CHAIRMAN SEIBER: On the other hand, did  
21 you have a specification for those and if, during  
22 their in-service test were found to be leaking  
23 excessively, you would have repaired them, right?

24 MR. GARRETT: Yes.

25 CHAIRMAN SEIBER: Okay.

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1 MR. GARRETT: Also, we're going through a  
2 series of our safety-related room cooler upgrades. We  
3 have already done several and will continue. By March  
4 of 2009 we will have replaced the safety-related room  
5 coolers with new room coolers with better material  
6 properties. Again, that's due to material degradation  
7 due to the service water environment they're in.

8 2009, we'll be doing a main transformer  
9 uprate, and then in 2011 we'll be doing turbine rotor  
10 replacements and turbine controls and protection  
11 replacement. The turbine rotor replacements are  
12 largely due to degradation issues due to stress,  
13 corrosion, cracking, but we will also realize some  
14 megawatt-electric gain from that replacement.

15 CHAIRMAN SEIBER: In your main transformer  
16 upgrade, do you have associated with that the large  
17 high-voltage circuit breaker upgrades, or are you  
18 going to use the same circuit breakers?

19 MR. SOLORIO: We're going to uprate the  
20 generator output breakers from their 2,000 amp rating  
21 to 3,000 amp rating.

22 CHAIRMAN SEIBER: That changes the  
23 impedance in the system, does it not?

24 MR. SOLORIO: It may, but I really  
25 couldn't answer that, but I don't think it's going to

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1 be that significant of a change.

2 CHAIRMAN SEIBER: Okay. I presume --

3 MR. SOLORIO: But most --

4 CHAIRMAN SEIBER: -- electrical engineers  
5 know how to do that.

6 MR. SOLORIO: The main transformer uprate  
7 is basically to give us some additional margin  
8 relative to the metadyne rating on the system.

9 CHAIRMAN SEIBER: Have you ever had to  
10 reduce power because of main transformer issues,  
11 temperature, gas accumulation, anything like that?

12 MR. SOLORIO: I don't recall any recently  
13 within maybe the last ten years. There may have been  
14 some in the past which were some of the issues related  
15 to the transformer due to hot oil temperatures  
16 received or alarms received. As to whether or not we  
17 reduced power or not, I couldn't answer that. But  
18 we've addressed those issues now. We don't have the  
19 hot oil temperature limitations any more.

20 CHAIRMAN SEIBER: Yes, but do you take gas  
21 samples of the oil?

22 MR. SOLORIO: Yes, we do.

23 CHAIRMAN SEIBER: Usually weekly, is that  
24 a weekly test?

25 MR. SOLORIO: Those are done -- I can't

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1 answer that, but those are done on a frequent basis  
2 and are main transformer samples even though they're  
3 slightly high and elevated because of the high loading  
4 on the transformer, they're manageable and they're not  
5 degrading.

6 DR. SHACK: Just a question to come back.

7 When you changed out the feedwater heater from the  
8 copper alloy to the new alloy, did you also raise the  
9 pH then?

10 MR. TURNER: The heaters we're talking  
11 about are the safety-related room coolers.

12 DR. SHACK: Wrong heaters.

13 MR. GARRETT: Also, in the near term, we  
14 will be establishing time frames for reactor vessel  
15 loop nozzle mitigations. Our reactor head is a low,  
16 susceptibility, reactor vessel head, and we do not  
17 have a time frame for replacement. However, we have  
18 purchased a reactor vessel head forging for delivery  
19 in 2010.

20 We have outstanding performance in our  
21 steam generators, largely due to our steam generator  
22 asset management program and team agreement with our  
23 NSSS vendor. Our steam generators have less than .9  
24 percent plugging, and we expect to operate them until  
25 2025. Our steam generator is a Model F Westinghouse

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1 generators with thermally treated Alloy 600 tubing and  
2 we continue to review the life cycle management  
3 program for those generators.

4 MR. BARTON: Are those the original steam  
5 generators?

6 MR. GARRETT: That's correct.

7 MR. BARTON: Is there any explanation as  
8 to why the D-generator has got three to four times  
9 more plugged tubes than the others?

10 MR. GARRETT: What you're referring to is  
11 -- just for everybody's information -- is that the  
12 Alpha, Bravo and Charlie generators are only .4 to .6  
13 percent range, and the Delta is at a 2.03 percent on a  
14 range for plugging.

15 MR. BARTON: Even though it's low, is  
16 there any explanation as to why that generator has  
17 about three to four times as many plugged tubes as the  
18 other three?

19 MR. GARRETT: Tim, did you hear the  
20 question? Can you address that?

21 MR. CARD: Yes. The answer is we don't  
22 have an absolute reason why.

23 MR. MAYNARD: I would suggest go back to  
24 the original delivery records for the steam  
25 generators. I think you'll find that the Delta steam

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1 generator came with some plug in the beginning. Also,  
2 the Delta steam generator was the instrumented steam  
3 generator during startup.

4 MR. CARD: You're absolutely correct.  
5 It had the thermal study package on it. We've talked  
6 to Westinghouse significantly about that, but the  
7 answer is still we don't have an absolute explanation  
8 for it.

9 CHAIRMAN SEIBER: Is the Model F the one  
10 that had the pre-heater section to it?

11 MR. GARRETT: I don't know.

12 DR. TURNER: This is Arthur Turner. The  
13 answer to that is, no, they're not pre-heater steam  
14 generators.

15 CHAIRMAN SEIBER: Okay.

16 DR. SHACK: There was an RAI from the  
17 staff discussing your license renewal application.  
18 You know, you're using rotating pancake probes and  
19 bobbin probes to engage to inspect certain maybe this  
20 is why you can't find any cracks. You were using them  
21 for regions where they weren't qualified. Now, your  
22 response I think is a regulatory response. I was  
23 looking for the plain English response that says  
24 you're now on 97.06 and everything is great.

25 Have you really changed inspection

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1 techniques so that they're now using fully qualified  
2 techniques over the whole steam generator?

3 MR. GARRETT: Tim, can you address that  
4 one?

5 MR. CARD: We're using fully qualified  
6 techniques as much as they are qualified. Okay?  
7 There are some areas that they just aren't qualified  
8 within the tube sheet. There is no qualified method  
9 for that.

10 DR. SHACK: Okay. But to the extent that  
11 you can, you're using --

12 MR. CARD: Absolutely, yes.

13 DR. SHACK: -- techniques, okay.

14 CHAIRMAN SEIBER: Have you plugged the  
15 inner rows of tubes where the U-bend is tightest?

16 MR. CARD: No, we haven't needed to. We  
17 have not needed to.

18 CHAIRMAN SEIBER: Okay.

19 DR. SHACK: You mentioned that you're  
20 still evaluating mitigating the hot leg welds. Why  
21 are those lower susceptibility, for example, than  
22 steam generator bowl welds? I would have thought  
23 they'd have been higher.

24 MR. GARRETT: They are higher  
25 susceptibility than the bowls.

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1 DR. SHACK: Okay. So you already had  
2 cracking on the steam generator drain welds. You got  
3 a higher susceptibility region, and you're still  
4 arguing whether you should still mitigate?

5 MR. GARRETT: Well, we will do the  
6 required inspections pre-marking 139, but what we're  
7 evaluating is whether we just skip the inspection and  
8 go right into mitigation.

9 DR. SHACK: And the mitigation would be a  
10 structural overlay?

11 MR. GARRETT: We actually haven't  
12 determined that yet. That's part of the evaluation,  
13 what would be the right technique for us to use.

14 DR. SHACK: What would be the candidates?

15 MR. GARRETT: I would say the stress  
16 improvement package, an overlay or an inlay would be  
17 the three we would evaluate.

18 DR. SHACK: Okay, inlay.

19 MR. GARRETT: Move on? Okay.

20 Now, I'll move into the discussion of the  
21 license renewal process and give a little overview of  
22 the project.

23 Wolf Creek uses STARS Alliance plant aging  
24 management project team for development of our license  
25 renewal application. The STARS member stations that

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1 make up the project aging management team are  
2 Calloway, Commanche Peak, Dowell Canyon, Palo Verde,  
3 South Texas Project, Wolf Creek, and then recently San  
4 Onofre joined the STARS Alliance for this purpose.  
5 The STARS plant aging management project team was  
6 established in March 2004. The project team comprises  
7 a combination of utility staff and contractor staff.  
8 The contractor is Worley Parsons.

9 At Wolf Creek, then, we had six personnel  
10 dedicated to the license renewal effort: a project  
11 manager, an electrical lead, a civil structural lead,  
12 two mechanical leads, and one document services lead.

13 These six, then, served as the interface between the  
14 Wolf Creek staff and the plant aging management  
15 project team. There were approximately 20 utility and  
16 contractor personnel located at the project management  
17 team's offices, and the personnel numbers have  
18 gradually increased as other STARS utilities began  
19 license renewal studies.

20 A prime responsibility of the Wolf Creek  
21 project team, then, was to facilitate communication  
22 between the plant aging project team and the Wolf  
23 Creek subject matter experts. We did that and  
24 involved them early so that the program will from the  
25 beginning in order to develop the right license

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1 renewal deliverables we had been reviewing and,  
2 therefore, be owned by the Wolf Creek staff.

3 Throughout the license renewal application  
4 development we conducted internal reviews and also  
5 conducted a peer review prior to submittal. The  
6 comments from our internal review and the peer review  
7 then were dispositioned and incorporated into our  
8 submittal of the application.

9 In the scoping phase we utilized a  
10 component database. It included drawings and  
11 isometrics. We did make some changes based on audit  
12 reviews and regional inspections. Those changes were  
13 incorporated into the amendments of our application.  
14 And, finally, we were pleased to see that we had a  
15 conclusion, that we had an acceptable method for both  
16 the scoping and screening of our nonsafety-related  
17 systems, structures and components.

18 The STARS license renewal approach is a  
19 continuing process. The long term plan is for a  
20 sequential filing of license renewal applications by  
21 the STARS utilities utilizing this project team, and  
22 we'll do that to maximize the lessons learned from  
23 license renewal application to license renewal  
24 application. Wolf Creek was the lead plant for this  
25 effort. The next STARS submittal will be later this

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1 year. That Plant 2 number submittal and applications  
2 -- following the Plant 2 submittal this year,  
3 applications will be submitted by the STARS utilities  
4 on about a one-year frequency.

5 The key focus of the plant aging  
6 management project team is to maintain a high level of  
7 industry involvement both from the perspective of  
8 incorporating industry lessons learned from other  
9 STARS submittals and other submittals, as well as  
10 contributing to industry working groups and meetings.

11 We intend to make the industry review process a  
12 smooth process, maximizing both utility and industry  
13 efficiencies in the audits, inspections and responses  
14 through requests for additional information.

15 Another aspect of our STARS license  
16 renewal organization is that we have an oversight  
17 committee. The oversight committee is independent and  
18 provides valuation oversight of activities, processes  
19 and staffing. The oversight committee also looks for  
20 potential common strategies as we move forward related  
21 to aging management.

22 Next slide.

23 A little bit on our industry involvement  
24 throughout the participation in this. We have a  
25 number of participants involved in licensing renewal

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1 working groups and licensing renewal task force.  
2 Specifically, I'm on the license renewal working  
3 group. Paul Crawley and Eric Blocher from STARS are  
4 on the license renewal task force. And then STARS has  
5 two members each on the following working groups: the  
6 mechanical working group, the electrical working  
7 group, the civil structural working group, and then,  
8 finally, the implementation working group.

9 Our participation peer reviews has  
10 included six peer reviews from November 2005 to  
11 October 2007. That included: the Pilgrim, Vermont  
12 Yankee; Wolf Creek's Indian Point; Kiwanee; Beaver  
13 Valley; and Prairie Island. We also have completed  
14 nine benchmarking audits from June 2005 through  
15 December 2007, and STARS will continue to participate  
16 in peer reviews with other stations in monitoring  
17 ongoing issues through the license renewal working  
18 groups and in observing industry audits.

19 Upon submittal of our license renewal  
20 application, we had a list of license renewal  
21 commitments, and this list was updated and adjusted to  
22 reflect audit questions, RAIs, regional inspections.  
23 Each commitment has been tracked and updated on Wolf  
24 Creek's regulatory commitment management system.  
25 Also, we will capture each of those commitments with

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1 the details in our corrective action program to ensure  
2 implementation. And then as we develop our  
3 implementation schedule, we will incorporate lessons  
4 learned from industry interpretation and experiences.

5 Next slide.

6 Moving onto, now, to the GALL in the  
7 application. There are 39 total aging management  
8 programs. This includes three time-limited aging  
9 analysis aging management programs: metal fatigue,  
10 equipment qualification, and containment prestress.  
11 Of the 39, 13 programs have enhancements, 15 programs  
12 with exceptions, and we'll describe those in more  
13 detail in a later slide.

14 We are developing six new programs,  
15 including a seventh program which is the RCS  
16 supplement for reactor internals. That was listed as  
17 a plant-specific program in the SER.

18 As far as GALL consistency, we had 92.5  
19 percent consistency with GALL using GALL standards  
20 nodes Alpha through Echo. We had one plant-specific  
21 program, the nickel alloy aging management program,  
22 which I'll discuss after we describe the programs with  
23 exceptions. So we'll come back to the nickel alloy.

24 DR. BONACA: I have a question on one of  
25 the exceptions regarding the bolting integrity. Are

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1 you going to talk about that later?

2 MR. GARRETT: Yes, we are.

3 DR. BONACA: You are.

4 MR. GARRETT: I'll turn it over to Eric  
5 Blocher and he'll describe the details of the  
6 exceptions and will entertain that question.

7 MR. BLOCHER: Thank you, Terry.

8 My name is Eric Blocher. I'm a STARS  
9 project manager. There are four groups of exceptions  
10 for Wolf Creek AMPs.

11 The first group of exceptions involves the  
12 use of a different code or standard division than that  
13 identified in the GALL. It specifies the use of ASME  
14 Section XI 2001 edition through 2002 and 2003 addenda.

15 There are six AMPs that rely on the Wolf Creek third-  
16 interval ISI program that uses the ASME Code 1998  
17 edition through the 2000 addenda.

18 The Wolf Creek flow-accelerated corrosion  
19 program is consistent with EPRI document NSAC-202L  
20 rev. 3, which is titled Recommendations for an  
21 Effective Flow-Accelerated Corrosion Program. The  
22 GALL specifies the use of NSAC-202L rev. 2. Wolf  
23 Creek FAC program, which adheres to revision 3  
24 guidance, is consistent with revision 2 guidance  
25 specifically in the areas of scope and detection of

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1 wall thinning due to FAC.

2 The second group of AMP inspections  
3 involves a conflict with the Wolf Creek current  
4 licensing basis with the GALL. The GALL specifies the  
5 use of regulatory guide 1.65, which is titled  
6 Materials and Inspections for Reactor Vessel Closure  
7 Studs for Reactor Vessel Closure Studs and Nuts. Wolf  
8 Creek is committed to regulatory guide 1.65 with three  
9 exceptions that are specifically identified in the  
10 Wolf Creek updated safety analysis report.

11 They are: (1) use of modified SA540 Grade  
12 B 24 stud material; (2) procurement of stud bolting  
13 material with a minimum yield strength of 130 ksi and  
14 a minimum tensile strength of 145 ksi; and (3)  
15 performance of volumetric inspections of removed studs  
16 per the ASME Section XI Code.

17 CHAIRMAN SEIBER: How often do you do the  
18 volumetric examinations for bolting?

19 MR. BLOCHER: With the reactor vessel  
20 studs?

21 CHAIRMAN SEIBER: Right.

22 MR. BLOCHER: Each outage.

23 CHAIRMAN SEIBER: Okay. Do you do them  
24 all or just a sample?

25 MR. BLOCHER: I'm not a hundred percent on

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1 that, but if you give a second, I can check.

2 CHAIRMAN SEIBER: Okay.

3 MR. BLOCHER: The next exception is Wolf  
4 Creek performs visual inspections and functional tests  
5 of the Halon systems every 18 months, not every six  
6 months as suggested by GALL. The 18-month inspection  
7 frequency is specified in the Wolf Creek Fire  
8 Protection Program, which is referenced in the updated  
9 safety analysis report.

10 The Wolf Creek fuel oil program uses only  
11 ASTA standard D-1796 1983, not DA-1796 and DA-2709 for  
12 determining fuel oil concentration due to water. Wolf  
13 Creek technical specifications commit to using only  
14 D-1796 1983.

15 The third group of exceptions involves  
16 plant-specific considerations. The Wolf Creek  
17 chemistry program and the steam generator tube  
18 integrity program that relies in part on the chemistry  
19 program take exception to the EPRI secondary chemistry  
20 requirements for mixing of the steam generator bulk  
21 solution. Mixing ensures the chemistry of the bulk  
22 fluid is uniform and the samples are representative of  
23 the bulk steam generator secondary sump water.

24 Operating experience has shown that a  
25 33-hour recirculation period will provide adequate

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1 bulk mixing and adequate samples. Three samples per  
2 week are not necessary to demonstrate the adequate  
3 mixing.

4 The Wolf Creek fuel oil AMP does not add  
5 fuel stabilizers, corrosion inhibitors, or routinely  
6 add biosigns. Wolf Creek relies on periodic sampling  
7 and analysis for particulates and corrosion products.

8 Any accumulated water is removed monthly from the  
9 emergency fuel storage tank and emergency fuel oil day  
10 tanks and quarterly from the diesel fire pump tank.

11 The diesel fire pump fuel tank does not  
12 have interior accessibility for cleaning. Periodic  
13 sampling and testing for water and sediment have  
14 demonstrated that neither the emergency fuel day tanks  
15 or the diesel fire pump fuel tanks have any history,  
16 especially within the last ten years, of water or  
17 sediment exceeding the normal chemistry level.

18 A one-time inspection or pulsating current  
19 thickness examination on the external surface of the  
20 diesel fire pump fuel tank will be performed to detect  
21 corrosion-related wall thinning. Next slide.

22 CHAIRMAN SEIBER: What material is that  
23 fuel tank?

24 MR. BLOCHER: Carbon steel.

25 The fourth group of exceptions involves

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1 alternate aging management considerations than those  
2 identified in GALL. GALL states that the closed cycle  
3 cooling water program should monitor heat exchanger  
4 parameters including flow, inlet and outlet  
5 temperatures, and differential pressure. In lieu of  
6 performance monitoring of all component cooling water  
7 supplied heat exchanger, Wolf Creek will perform  
8 performance monitoring of the component cooling water  
9 heat exchanger, system internal inspection activities,  
10 and component cooling water chemistry program to  
11 manage the aging effects in the component cooling  
12 water system.

13 For the closed cycle cooling water AMP,  
14 Wolf Creek does not perform inspection or testing of  
15 the CCW heat exchangers in the scope of license  
16 renewal due to criteria (a)(2) for spatial  
17 interactions only, such as plant heating and central  
18 chill water system.

19 DR. ABDEL-KHALIK: Is there a quantitative  
20 relationship that you can point to with regard to the  
21 second bullet, how monitoring the chemistry would give  
22 you a clear indication of degradation in heat transfer  
23 performance?

24 MR. BLOCHER: Well, criteria (a)(2) does  
25 not have an intended function of heat transfer. It's

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1 strictly pressure boundary for the heat exchanger.  
2 It's only in scope to protect criteria (a)(2) as a  
3 nonsafety-related interaction with safety-related  
4 equipment, so we are concerned with the pressure  
5 boundary performance of that heat exchanger.

6 DR. ABDEL-KHALIK: Okay. Is there a  
7 quantitative relationship that would give you a 1:1  
8 relationship between monitoring the chemistry and  
9 degradation in pressure boundary capability?

10 MR. BLOCHER: The GALL guidance is for  
11 Class 2 and Class 3 cooling water systems is based  
12 pretty much on maintaining water chemistry to maintain  
13 the pressure boundary of those components.

14 MR. STETKAR: Let me ask you a little  
15 different question.

16 MR. BLOCHER: Yes.

17 MR. STETKAR: Might get the same thing.  
18 I'm not a heat exchanger guy so you have to excuse  
19 kind of lack of experience here. But as I read your  
20 program, it focuses quite strongly on the component  
21 cooling water heat exchangers themselves, which,  
22 obviously, are an important element of the system.  
23 It's not clear to me, though, how managing only the  
24 component cooling water chemistry tells you anything  
25 about any of the other heat exchangers in the system,

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1 in particular safety injection, pump coolers, RHR heat  
2 exchangers, you know, all of those things that are  
3 cooled by component cooling water that may, in fact,  
4 be stagnant for large fractions of their lives. So  
5 I'm not quite sure how just controlling the component  
6 cooling water chemistry tells me anything about the  
7 integral status of the other heat exchangers which  
8 have component cooling water on one side but other  
9 fluids on the other sides.

10 CHAIRMAN SEIBER: Let me modify that a  
11 little bit. We have to distinguish between  
12 safety-related heat exchangers and nonsafety-related  
13 heat exchangers. So if you want to address both of  
14 them separately, that would be okay.

15 MR. BLOCHER: That's where I was going to  
16 head, thank you.

17 CHAIRMAN SEIBER: Okay.

18 MR. BLOCHER: For the safety-related heat  
19 exchangers, the first bullet would apply. There was a  
20 range of activities that we do to maintain not only  
21 the pressure boundary intended function but the  
22 reduction of heat transfer intended function for those  
23 heat exchangers. Those involve various performance  
24 monitoring techniques, various inspection activities,  
25 and the chemistry program.

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1 For the nonsafety-related heat exchangers,  
2 loss of heat transfer is not an intended. It's  
3 strictly pressure boundary function.

4 CHAIRMAN SEIBER: Right.

5 MR. BLOCHER: Normal chemistry controls  
6 with the EPRI secondary closed -- cycle cooling and  
7 secondary water programs do control corrosion for  
8 those materials and they have a good industry record  
9 in terms of that performance.

10 CHAIRMAN SEIBER: And nonsafety-related  
11 heat exchangers are in service all the time when the  
12 Plant's in Mode 1, and, therefore, the operating  
13 parameters tell you whether it's fouled or not, right?

14 MR. STETKAR: It depends on the heat  
15 exchanger and how they cycle their systems.

16 MR. BLOCHER: Right. So there's really  
17 two answers to your question. The  
18 safety-related heat exchangers have a higher degree of  
19 aging management requirements; whereas, the  
20 nonsafety-related heat exchangers, we're looking to  
21 chemistry to maintain aging in those that would impact  
22 the material performance.

23 MR. MAYNARD: Well, the  
24 nonsafety-related can be isolated from the  
25 safety-related?

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1 MR. BLOCHER: That's correct.

2 Moving along to the third bullet.

3 DR. ABDEL-KHALIK: So how is the heat  
4 exchanger performance monitoring done in this  
5 alternate --

6 MR. BLOCHER: For the main component  
7 cooling water heat exchanger, the performance  
8 monitoring does measure flow pressure and it does  
9 calculate thermal performance of that heat exchanger  
10 relative to the service water side of the heat  
11 exchanger and the component cooling water side of the  
12 heat exchanger.

13 DR. ABDEL-KHALIK: So you do measure inlet  
14 and exit temperatures?

15 MR. BLOCHER: For the main component  
16 cooling water heat exchanger. Not all the heat  
17 exchangers that are cooled by that component cooling  
18 water receive full performance monitoring. That's  
19 where we rely on other inspection techniques to  
20 determine fouling water, aging of those heat  
21 exchangers.

22 MR. STETKAR: Let me ask you just to make  
23 sure that I'm clear: you do performance monitoring,  
24 heat transfer coefficients, inlet/outlet temperatures  
25 on the safety-related heat exchangers, RHR heat

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1 exchangers, safety injection pump coolers, for  
2 example. Is that type of monitoring performed for  
3 those coolers?

4 MR. BLOCHER: Well, let me just share some  
5 of the monitoring that we do do with the various heat  
6 exchangers.

7 The let-down heat exchanger, the residual  
8 heat removal heat exchanger, safety injection pump  
9 coolers, and the PAS sample coolers are not  
10 periodically tested for flow inlet and outlet  
11 temperature and differential pressure.

12 MR. STETKAR: They are not?

13 MR. BLOCHER: They are not routinely  
14 tested for that. The component cooling heat  
15 exchangers are periodically tested to maintain heat  
16 transfer capability. The shell side, which is the  
17 closed cycle cooling water, flow and temperature  
18 measurements are used to calculate overall heat  
19 exchanger performance in terms of the fouling factor.

20 The tube side, the raw water side, flow and  
21 differential pressure are measured and used as an  
22 indicator of tube fouling.

23 The component cooling water heat  
24 exchangers are periodically ND tested, eddy current  
25 testing, to detect aging of the tube pressure

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1 boundary. The performance monitoring and NDE of the  
2 component cooling water heat exchangers do provide a  
3 leading indicator for aging in the other CCW-supplied  
4 heat exchangers. That is the section and aging  
5 regimen --

6 MR. STETKAR: Okay. Let me go back just  
7 because I want to make sure I understand the program.

8 Let's go back and take the RHR heat exchanger, in  
9 particular, so we focus on a particular heat  
10 exchanger.

11 That, you say, is not monitored, in  
12 particular, for corrosion, tube thinning, heat  
13 exchanger performance, anything. You rely on the CCW  
14 chemistry to infer that part of that heat exchanger is  
15 okay. However, the other part of the heat exchanger  
16 is normally stagnant, filled with borated water to  
17 some boron concentration?

18 MR. BLOCHER: Well, if I could correct  
19 you, this is part of the RHR heat exchanger, correct?

20 MR. STETKAR: Correct.

21 MR. BLOCHER: Yes. The RHR heat exchanger  
22 does receive NDE for eddy current testing --

23 MR. STETKAR: Okay. Thanks.

24 MR. BLOCHER: -- we would be looking --  
25 for tube thinning.

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1 MR. STETKAR: Okay. Good.

2 CHAIRMAN SEIBER: It seems to me that  
3 safety-related part of that is its pressure boundary  
4 capability?

5 MR. STETKAR: Well, RHR, you kind of need  
6 long term cooling also for research and stuff like  
7 that.

8 MR. BLOCHER: Have I answered --

9 MR. CARD: Terry? I need to correct  
10 that. We don't do NDE on RHR exchangers.

11 MR. GARRETT: Tim, you need to speak up.

12 MR. CARD: We don't do eddy current on  
13 RHR heat exchanger.

14 MR. STETKAR: You do not?

15 MR. CARD: We do not.

16 MR. STETKAR: Okay. Let me come back to  
17 the RHR heat exchangers then.

18 CHAIRMAN SEIBER: Well, you know, whether  
19 it's safety related or not, and to what extent, is set  
20 out in the FSAR and the approved NDE programs. RHR,  
21 while it has a function in the plant, the function is  
22 to cool down the reactor after it's been --

23 MR. STETKAR: But your RHR heat exchangers  
24 are your low pressure sump recirculation cooling LOCA  
25 response heat exchangers?

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1 MR. BLOCHER: Correct.

2 MR. STETKAR: So they're certainly safety  
3 related and perform a safety-related cooling function?

4 MR. BLOCHER: Yes.

5 DR. ABDEL-KHALIK: So the question  
6 remains: how do you infer the thermal performance of  
7 that heat exchanger by just monitoring component  
8 cooling water chemistry?

9 MR. BLOCHER: Okay. Are you talking in  
10 relation to the second --

11 DR. ABDEL-KHALIK: I'm talking about the  
12 specific example of the RHR.

13 MR. BLOCHER: The inferred is the  
14 component cooling water thermal performance. The  
15 component cooling water heat exchanger is used as a  
16 leading indicator for the overall thermal performance  
17 of the component cooling water system, and we use that  
18 as an indicator of the other heat exchangers within  
19 the system.

20 Again, the other heat exchangers in the  
21 system do receive some maintenance activity in terms  
22 of cleaning and inspecting that would give us some  
23 additional assurance. We've also committed an  
24 enhancement to the program for when this when certain  
25 check valves are disassembled in the system that we

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1 will also inspect the system for overall cleanliness  
2 and fouling. So we use an overall system performance  
3 as an indicator for that 11:34:25.

4 MR. MAYNARD: I would suggest we might  
5 want to come back to this later in the afternoon,  
6 maybe give the Applicant a chance to talk to people  
7 back at the site as to what monitoring is done, not  
8 done, and sort it out there.

9 DR. ABDEL-KHALIK: Fair enough.

10 MR. MAYNARD: Can we do that?

11 DR. ABDEL-KHALIK: Thank you.

12 MR. BLOCHER: We can do that. Okay.

13 Moving onto the third item on this slide.

14 The Wolf Creek fuel oil chemistry AMP uses  
15 a guidance of ASTM standard D-2276 Method A for  
16 determination of particulates, as opposed to the  
17 combination of D-2276 and D-6217. There is no  
18 indication that ASTM D-6217 is either technically  
19 superior to D-2276 as far as managing the effects of  
20 aging. It merely allows for a faster filtration time,  
21 or that the combination of the two standards adds any  
22 value beyond just the 2276 itself.

23 The Wolf Creek selective leaching AMP will  
24 use visual and mechanical methods to determine whether  
25 loss of material due to selective leaching is

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1 occurring rather than Brinell hardness testing. If  
2 these inspections detect dezincification or  
3 graphitization, which are indicators of select  
4 leaching, then a follow-up examination will be  
5 performed. The follow-up examination or evaluation  
6 may require confirmation testing of selective leaching  
7 with metallurgic evaluation, which may include a  
8 micro-structure examination.

9 Next slide.

10 In the Wolf Creek bolting integrity AMP,  
11 the procedures for insuring bolting integrity identify  
12 pre-load requirements and general practices for  
13 in-scope bolting, but do not directly reference EPRI  
14 NP-5769 or NUREG-1339 as applicable source documents  
15 for these recommendations.

16 DR. BONACA: I have a question. Go ahead.

17 MR. BLOCHER: However, Wolf Creek  
18 procedures do reference and incorporate good bolting  
19 practices identified in EPRI-5067 and EPRI TR-104213.

20 EPRI-5769 and NUREG-1339 are very closely related to  
21 EPRI NP-5065 and EPRI-104213 and they cross-reference  
22 each other.

23 EPRI NP-5769 notes that inspection of  
24 pre-load is usually unnecessary if the installation  
25 method has been carefully followed. Torque values

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1 provided in the Wolf Creek procedures are based on the  
2 criteria of stretch to cover the expected relaxation  
3 effect fasteners over the life of the joint.

4 DR. BONACA: Yes, my question is relating  
5 to this very issue. Because you are quoting EPRI and  
6 suggesting that the inspection pre-load is usually  
7 unnecessary, the installation method has been  
8 carefully followed. But, any way you look at the  
9 operating experience you had instances of missing or  
10 lose bolts, inadequate thread engagement, improper  
11 bolt application. So that challenges that  
12 consideration that installation method has been  
13 carefully followed. In some instances it may not have  
14 been followed.

15 And my next question really is: what are  
16 you monitoring; what parameters are you monitoring?  
17 In your program description, you only state you are  
18 not monitoring loss of pre-load, but you are not  
19 stating what you're monitoring except leakage. Is it  
20 the only thing that you monitor?

21 MR. BLOCHER: We use the EPRI guidance for  
22 establishing pre-load of the fastener and the joint.  
23 And, as indicated as the second half of the second  
24 bullet, we do monitor leakage. The GALL does specify  
25 that for non-Section 11 connections for pressure

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1 retaining components that are reported to be leaking,  
2 they are to be inspected daily. And what we do then,  
3 if the leak does not increase, the inspection  
4 frequency in GALL can be decreased to bi-weekly or  
5 weekly. The Wolf Creek procedures require the  
6 inspection frequency to be adjusted as necessary based  
7 on trending of the inspection results to ensure that  
8 there is not a loss of intended function between the  
9 inspection intervals.

10 For pressure-retaining components reported  
11 to be leaking, the site corrective action process is  
12 followed. So when we do --

13 DR. BONACA: -- your monitoring leakage?

14 MR. BLOCHER: Correct.

15 DR. BONACA: That's the only thing you  
16 monitor, and you're making a point about loss of pre-  
17 load that I don't think is well supported by operating  
18 experience. But maybe we'll hear from the staff how  
19 they're dealing with this issue later on in the day.

20 MR. BLOCHER: Correct. I do want to  
21 clarify that discussion is for the nonsafety-related  
22 bolting. The safety-related bolting would fall under  
23 the Section 11 programs.

24 DR. BONACA: And what kind of parameters  
25 do you monitor for those?

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1 MR. BLOCHER: Visual inspections and other  
2 NDE inspection performed consistent with the Code.

3 DR. BONACA: So, essentially, leakage too?

4 MR. BLOCHER: Correct.

5 DR. BONACA: Okay. So we're back to  
6 leakage. I don't know if it is -- anyway, we'll hear  
7 from the staff when they do the presentation about the  
8 SER how they view that.

9 MR. BLOCHER: Okay.

10 For the fire water AMP, GALL specifies  
11 annual hydrant hose hydrostatic tests. Wolf Creek  
12 performs a hydrostatic test of the power block hoses  
13 every three years. Wolf Creek may rely on replacement  
14 of existing fire hoses with a new fire hose every five  
15 years in lieu of performing a hydrostatic test.

16 GALL specifies annual gasket inspections.  
17 Wolf Creek performs gasket inspections at least every  
18 18 months. Since aging effects are typically  
19 manifested over several years, difference in  
20 inspection testing frequencies are insignificant.

21 The fuel oil chemistry AMP does not  
22 specify flashpoint testing as part of the lubricating  
23 oil analysis program as indicated in GALL. The Wolf  
24 Creek analysis program, instead, specifies fire point  
25 analysis to determine fuel oil contamination.

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1 Terry will continue our discussion with  
2 some background on the plant-specific nickel aging  
3 management program. Terry?

4 MR. GARRETT: Eric. Again, I'm Terry  
5 Garrett.

6 The nickel alloy aging management program  
7 is a plant-specific program, as I mentioned earlier.  
8 Basically, the program manages cracking due to primary  
9 water stress corrosion cracking in plant locations  
10 that contain nickel alloy, 600 material, and nickel  
11 Alloy 82 and 182 weld metal with the exception of the  
12 steam generator tubing. The steam generator tubing,  
13 which is Alloy 600, manages part of our steam  
14 generator tubing integrity aging management program.

15 The nickel alloy program includes the  
16 reactor coolant system pressure boundary locations,  
17 the reactor coolant system non-pressure boundary  
18 locations, and then non-reactor coolant system  
19 locations. The program uses inspections, mitigation  
20 techniques, repair/replacement activities and  
21 monitoring of operating experience to managing the  
22 aging of Alloy 600 at Wolf Creek.

23 Mitigation techniques are implemented,  
24 when appropriate, to preemptively remove conditions  
25 that contribute. Two primary water stress corrosion

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1 cracking, repair/replacement activities are performed  
2 to proactively mitigate Alloy 600 material, or as a  
3 corrective measure in response to an unacceptable flaw  
4 in the material. Mitigation repair activities are  
5 consistent with those detailed in MRP 1.39.

6 We're also to stay involved in the  
7 industry and incorporate guidance and other things,  
8 specifically the alloy aging management program will  
9 be supplemented with implementation of applicable NRC  
10 orders, bulletins, and Generic Letters associated with  
11 nickel alloys with staff acceptance, accepted industry  
12 guidance, and, finally, with participation in industry  
13 initiatives, such as owner group program, EPRI and  
14 materials reliability program, or for managing aging  
15 effects associated with nickel alloys.

16 Upon completion of these program, but not  
17 less than 24 months before entering the period of  
18 extended operation, Wolf Creek will submit an  
19 inspection plan for reactor coolant system nickel  
20 alloy pressure boundary components to the NRC for  
21 review and approval. Operating experience is  
22 continually monitored, provide improvements and  
23 modifications to our nickel alloy aging management  
24 program as needed.

25 I'd like to discuss a little more detail

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1 about two of our inspection results and the mitigation  
2 we performed in the past.

3 Next slide.

4 As a result of operating experience  
5 information we had obtained regarding steam generator  
6 bowl drain flaws, we added bare metal visual  
7 inspections two of our steam generator bowl drains in  
8 our March 2005 refueling outages scope. The  
9 inspections found through-wall cracking in the Alloy  
10 82/182 weld material of our steam generator bowl  
11 drains on two of our steam generators. The weld metal  
12 was completely removed and replaced with an Alloy 52  
13 weld metal. And, in addition to that, we decided to  
14 go ahead and perform the same for the other two  
15 generators, which did not have indications of flaws.  
16 So we removed all the susceptible material on all four  
17 of our steam generator bowl drains in that outage.

18 The root cause was most likely primary  
19 water stress corrosion cracking that was due to the  
20 extensive OE we obtained from similar configurations.

21 In the NDE we did perform, it had identified  
22 branching axial and circumferential cracking typical  
23 of primary water stress corrosion cracking.

24 DR. SHACK: What was the extent of this  
25 cracking?

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1 MR. GARRETT: Art, can you talk about  
2 that?

3 DR. TURNER: The tube drains where there  
4 were through-wall cracking, the surface penetration on  
5 the OD surface for the larger one was a fraction of an  
6 inch, something on the order of a quarter-of-a-inch.  
7 The one on the other one was very small. The leaks  
8 were detected by the boric acid crystals that  
9 accumulate at the leak locations. On the one that had  
10 the most leak, we probably had less than a cubic inch  
11 of boric acid crystals accumulated. On the one that  
12 has the smaller leak, we had maybe a tenth-of-a-cubic-  
13 inch of boric acid crystals accumulated.

14 During the investigation of the leaks, we  
15 did grinding in depth with florescent dye penetrant UT  
16 -- surface inspections, and that's where we found that  
17 as we got deeper, we got a network of cracks instead  
18 of just the single surface penetration, and that's our  
19 best evidence that it was PWSCC.

20 CHAIRMAN SEIBER: Do you have a bowl drain  
21 on both the hot and the cold like?

22 MR. GARRETT: It's a single bowl drain at  
23 the very bottom of the bowl which would capture both.

24 CHAIRMAN SEIBER: Okay. But it's exposed  
25 to basically T-hot temperatures?

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1 MR. GARRETT: Yes. The basic  
2 configuration, if you can imagine the lighter plate  
3 coming down, there's a very small gap right above the  
4 bowl drain itself.

5 Next slide.

6 During the Fall 2006 refueling outage, we  
7 had decided or made the decision at Wolf Creek to  
8 actually perform full structural weld overlays on our  
9 pressurizer nozzles that contain Alloy 600-type  
10 materials in lieu of an inspection only. The MRP  
11 would -- required us to do an inspection, but we  
12 decided to go ahead and just do the mitigation and  
13 take care of the issues once and for all.

14 So as part of that planned pre-examination  
15 inspections we performed, we discovered  
16 circumferential indications on our pressurizer surge  
17 relief and safety nozzle safe end dissimilar metal  
18 welds. Full structural weld overlays were applied to  
19 the pressurizer nozzles, and, again, this is what I  
20 want to point as an indication of our proactive  
21 approach in mitigating pressurizer via structural weld  
22 overlay processes.

23 Just so you can see on the slide here, and  
24 over here, this shiny area here would be the -- the  
25 conical shape would be the full structural weld

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1 overlay applied.

2 Next slide.

3 DR. ABDEL-KHALIK: If we could go back to  
4 the previous slide, the steam generator bowls?

5 You indicated that there is like a small  
6 hole in the sheet separating the hot side from the  
7 cool side that goes right above that drain that serves  
8 both the hot and cold side. So there is direct  
9 bypass, possibly, from the hot to the cold?

10 DR. TURNER: That's correct, yes.

11 DR. ABDEL-KHALIK: And how fast does the  
12 water go through that hole, do you know?

13 MR. GARRETT: No, but it is a very small  
14 gap.

15 DR. ABDEL-KHALIK: Small, like what,  
16 quarter-of-an-inch?

17 MR. GARRETT: Does anybody have the  
18 dimensions?

19 MR. CARD: It's about an inch tall. I  
20 mean it's -- they call it a mouse hole, okay, and  
21 that's what it is. It's right at the bottom of the  
22 divider plate, right on the bottom of the bowl above  
23 the bowl drain, and it looks like a little mouse hole.  
24 But it's about that tall.

25 DR. ABDEL-KHALIK: So there is

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1 continuously a bypass from the hot leg to the cold leg  
2 through that mouse hole?

3 MR. CARD: There would be some small --  
4 it's, basically, negligible. It's not considered in  
5 anything that we do.

6 CHAIRMAN SEIBER: Well, the water in the  
7 drain, itself, is stationary?

8 MR. CARD: Yes.

9 CHAIRMAN SEIBER: And it's the steam  
10 generator DP that drives water during operation  
11 through the hole so the temperature of the hole is as  
12 T-hot basically.

13 DR. ABDEL-KHALIK: Thank you.

14 DR. SHACK: Now, you presumably also have  
15 an Alloy 52 weld where the pipe is coming into the  
16 generator head --

17 MR. CARD: Yes.

18 DR. SHACK: -- the stainless pipe to the  
19 bottom of the steam generator? Has that been  
20 inspected?

21 DR. TURNER: The pipe coming into the  
22 bottom of the nozzle, it's a stainless steel nozzle  
23 and it's a stainless steel weld. The actual nozzle  
24 connection that was attached by the Alloy 52/152 bowl  
25 drain weld was stainless steel, and so there is not an

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1 Alloy 62.

2 DR. SHACK: No, I meant the hot leg.

3 DR. TURNER: Oh, the hot leg of the steam  
4 generator?

5 DR. SHACK: Right.

6 DR. TURNER: We do not have Alloy 52 or  
7 152 in either the hot or cold leg --

8 DR. SHACK: I see.

9 DR. TURNER: -- nozzles of the steam  
10 generators.

11 CHAIRMAN SEIBER: What is it?

12 DR. TURNER: It's stainless steel.

13 DR. SHACK: So you have an Alloy 182 weld  
14 to the reactor vessel, but not to the steam generator?

15 DR. TURNER: That's correct.

16 CHAIRMAN SEIBER: Okay.

17 MR. GARRETT: The next area, then, we're  
18 ready to get into would be discussion on the Safety  
19 Evaluation Report open items.

20 CHAIRMAN SEIBER: Well, you're a little  
21 ahead of schedule, right?

22 MR. GARRETT: Yes.

23 CHAIRMAN SEIBER: So ten minutes ahead of  
24 schedule. Why don't we consider taking our lunch  
25 break at this time and we will recess until 1:00 and

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1 you can begin that portion of your presentation at  
2 that time.

3 MR. GARRETT: Thank you.

4 (Whereupon, the meeting recessed at 11:51  
5 a.m. to reconvene at 1:00 p.m.)  
6  
7  
8  
9  
10  
11  
12  
13

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A-F-T-E-R-N-O-O-N S-E-S-S-I-O-N

1:00 p.m.

CHAIRMAN SEIBER: If we can take our places and start for the afternoon?

At this time, I'd like to ask the Wolf Creek Nuclear Operating Company to resume their presentation.

MR. GARRETT: Thank you, Mr. Chairman, and Wolf Creek is fine.

We do have some follow-up items that we have gotten answers. We could address now if you would prefer. From this morning's session we had two or three questions that we said we would follow up on.

CHAIRMAN SEIBER: Okay.

MR. GARRETT: We could address those now if you would like.

CHAIRMAN SEIBER: Go ahead.

MR. GARRETT: Okay. Eric, you start.

MR. BLOCHER: Thanks, Terry.

One question this morning dealt with the periodicity of inspections and the type of inspections for reactor vessel studs. The reactor vessel studs are visually inspected each outage, all of them are inspected, and over a ten year interval, all these studs are volumetrically inspected. I forget who,

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1 specifically, asked that question.

2 The second question was dealing with the  
3 closed cycle cooling water heat exchangers. We  
4 verified that the component cooling water heat  
5 exchanger is eddy-current tested and performance  
6 monitoring. The other closed cycle cooling water heat  
7 exchangers that that service are not, specifically,  
8 performance monitoring.

9 In license renewal space we manage the  
10 chemistry on the closed cycle cooling water side of  
11 those, as well as the chemistry on the heat sink or  
12 source side of those heat exchangers. In addition,  
13 each of those heat exchangers also receives an  
14 external services monitoring inspection that's  
15 performed by the system engineer walk down process at  
16 Wolf Creek.

17 CHAIRMAN SEIBER: Is that consistent with  
18 the GALL report?

19 MR. GARRETT: Yes.

20 CHAIRMAN SEIBER: You did not have to take  
21 exception?

22 MR. GARRETT: We did take exception to  
23 the performance --

24 CHAIRMAN SEIBER: Okay. Go ahead.

25 MR. GARRETT: So, again, the exteriors now

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1 will be the SER open items.

2 The draft has five open items over the  
3 Wolf Creek submittal and no confirmatory items. The  
4 first two open items are tied to scoping of station  
5 blackout equipment for license renewal purposes, and  
6 the remaining three items are metal fatigue related.  
7 We'll address the first two items on station blackout  
8 first.

9 Next slide, please. Thank you.

10 This has been a challenging issue for Wolf  
11 Creek. The Wolf Creek position is that we have  
12 performed the scoping of our station blackout  
13 equipment in accordance with the regulations for  
14 license renewal scoping and station blackout in  
15 Interim Staff Guidance ISG-2, which was issued in  
16 March 2002.

17 We have based the scoping boundary on the  
18 Wolf Creek current licensing basis and design  
19 configuration. The NRC staff and Wolf Creek are,  
20 obviously, in disagreement. Essentially, we disagree  
21 on the determination of what the license renewal  
22 scoping boundary should be for plant station  
23 equipment.

24 I must also note that there is a similar  
25 disagreement between the industry and the NRC on this

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1 particular issue, and there have been a series of  
2 meetings and discussions between the NRC and NEI, the  
3 license renewal working group, and various industries,  
4 individual licensees regarding, again, what  
5 constitutes the plant portion of offsite power system  
6 for purposes of the license renewal scoping. And it's  
7 a complicated issue that's a very plant specific  
8 issue, so I do want to spend a little time, if I  
9 could, just to explain a little bit of --

10 (Whereupon, the matter went off record  
11 briefly due to interruption by PDA broadcast.)

12 MR. GARRETT: Okay. The disagreement, we  
13 believe, came about because of what we see as a change  
14 in how the NRC is now applying the scoping guidance  
15 originally issued as ISG-2. Also, as I mentioned, NEI  
16 has provided an industry position paper to the NRC  
17 staff.

18 By way of background, the NRC issued the  
19 SBO rule to ensure capability of withstanding a total  
20 loss of alternating electric power for a specified  
21 duration and maintaining reactor core cooling during  
22 that period. The SBO rule, station blackout rule, in  
23 conjunction with implementing regulatory guidance,  
24 directs licensees to establish appropriate procedures  
25 and training for coping with the station blackout

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1 event. So a plant's current licensing basis is a  
2 primary focus of scoping activities because the  
3 plant's current licensing basis defines the means by  
4 which licensees comply with the SBO rule.

5 It's incumbent on each licensee in their  
6 renewal application to determine on a plant-specific  
7 basis the level of reliance placed on the plant system  
8 portions of the offsite power to demonstrate  
9 compliance again with the requirements of the SBO  
10 rule. Again, so now we believe the NRC is requiring -  
11 - the issue now, we believe, is the NRC staff is  
12 requiring inclusion of switchyard circuit breakers at  
13 transmission power, again, switchyard circuit breakers  
14 at transmission power, in the scope of our license  
15 renewal and that's beyond what is established now in a  
16 current licensing basis.

17 The problem we have with that position is:  
18 first, are switchyard circuit breakers at transmission  
19 voltage are not the equipment that's relied upon to  
20 cope with the station blackout event, or to provide  
21 protection to the onsite AC circuits, or to provide  
22 plant operator-controlled isolation and energization  
23 ability for recovery. The plant equipment that is  
24 scoped into our license renewal is the equipment that  
25 is relied to cope with the SBO, to provide protection

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1 to the onsite AC circuits, and to provide that plant  
2 operator-controlled isolation and energization ability  
3 for recovery.

4 The second issue, then, is that we don't  
5 believe there is clear regulatory guidance or  
6 requirements for inclusion of switchyard circuit  
7 breakers at transmission voltage under the licensing  
8 new rule.

9 And, then, lastly, we don't believe there  
10 is a measurable increase in safety by changing the  
11 scoping boundary to include switchyard circuit  
12 breakers at transmission voltage.

13 Again, the two open items related to the  
14 station blackout are the inclusion of the switchyard  
15 circuit breakers and the inclusion of underground  
16 switchyard cable, and I'll address both of those in  
17 more detail later.

18 But, before I do that, I do want to take  
19 the opportunity now to have our design electrical  
20 engineer, Luis Solorio, using the next slide, which is  
21 a simplified diagram of the Wolf Creek offsite power  
22 supply and switchyard, to explain how we cope with the  
23 SBO, how we protect the onsite AC circuits, and how we  
24 recover using in-scope plant breakers.

25 So, with that, I'm going to turn it over

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1 to Lou, and when the slide comes up -- next slide,  
2 please -- I'm going to use a pointer and stand to the  
3 side to help show, as Lou is talking, what he's  
4 referring to.

5 I'll step aside for a second while he  
6 continues.

7 MR. SOLORIO: Thank you, Terry.

8 As Terry stated, my name is Luis Solorio.  
9 I'm a senior electrical design engineer at Wolf  
10 Creek.

11 What we have presented here is a  
12 simplified, electrical, one-line diagram of the Wolf  
13 Creek 345 KV switchyard. The Wolf Creek switchyard  
14 has eight 2000 amp-rated line and generator breakers  
15 connected in what is referred to as breaker-and-a-half  
16 scheme.

17 Before we get into the detail of the  
18 alignment, I would like to take a few minutes to give  
19 a brief overview of the configuration of the Wolf  
20 Creek switchyard.

21 The switchyard is comprised of the  
22 following: two (2) 345 KV buses, and we will refer to  
23 those as the west bus and the east bus; there are  
24 three breaker strings which are used to connect the  
25 two 345 KV buses together; there are eight (8), as I

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1 stated earlier, 345 KV breakers that connect the two  
2 buses; we have one generator output that is connected  
3 between breakers 50 and 60; and three transmission  
4 lines into the switchyard versus the La Cygne Line,  
5 which is connected between breakers 110 and 120; the  
6 Benton Line, which is connected between breakers 70  
7 and 80; and the Rose Hill Line, which is connected  
8 between breakers 40 and 50.

9 We also have a plant startup transformer  
10 that is connected to the west bus, 345 KV bus, and a  
11 switchyard number 7 transformer that is connected to  
12 the east 345 KV bus.

13 At Wolf Creek, the offsite power source  
14 are each of the 345 KV switchyard buses, that is, the  
15 west bus, 345, and the east 345 KV bus.

16 As described in our license renewal  
17 submittal, the SBO recovery paths are: the primary SBO  
18 recover lineup for safety circuits dealing with Train  
19 Bravo is up through ESF transformer number 2, through  
20 the plant breaker 201, to 13.8 KV bus feed from the  
21 startup transformer secondary. The startup  
22 transformer is included in the recovery path and is  
23 connected via a short overhead tie line to the west  
24 345 KV bus via normally closed disconnect switch  
25 345-163.

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1           The second SBO recovery lineup for safety  
2 circuits, Train A, is through ESF transformer number 1  
3 up through normally closed disconnect switch 13-23.

4           As part of the license renewal resolution  
5 to one of the open items, Wolf Creek is proposing to  
6 include the underground cable from the normally closed  
7 disconnect switch 13-23 up to and including the  
8 switchyard breaker 13-48. Additionally, Wolf Creek  
9 will include in the proposal to resolve other  
10 alignment issues, the number 7 transformer, and  
11 overhead 345 KV bus leads up to the east 345KV  
12 switchyard bus, which also includes normally closed  
13 disconnect switch 345-167.

14           MR. BARTON: Are you proposing to include  
15 the dotted blue lines on the schematic --

16           MR. SOLORIO: That is correct.

17           MR. BARTON: -- up to these parts? Okay.

18           MR. SOLORIO: That dotted blue line is  
19 the underground portion we are proposing to include  
20 that in scope.

21           MR. BARTON: Okay. Got you.

22           MR. SOLORIO: Next I would like to discuss  
23 or describe for you the protection of downstream  
24 safety circuits for both recovery paths.

25           Plant breaker 201 provides protection for

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1 downstream safety circuits, Train B, in the primary  
2 SBO recovery lineup from the West Bus through the  
3 start-up transformer. Breaker 201 is designed to  
4 protect for start-up transformer faults, West 345 KV  
5 and overhead tie line faults, cable faults, from  
6 breaker 201 to ESF #2 transformer and any ESF #2  
7 transformer faults through cross stripping.

8 Switchyard breaker 13-48 provides  
9 protection for downstream safety circuits, Train A, in  
10 the secondary SBO recovery path lineup from the East  
11 Bus through #7 transformer. Switchyard breaker 13-48  
12 is designed to protect per #7 transformer faults East  
13 345 KV faults and line faults, underground cable  
14 faults from breaker 13-48 to ESF #1 transformer, and  
15 ESF #1 transformer faults.

16 Next I would like to discuss and describe  
17 for you the plant operator control to energize and  
18 deenergize safety circuits.

19 SBO restoration begins when offsite power  
20 is restored to one or both of the 345 KV buses, that  
21 is the West or the East. Once offsite power is  
22 restored to the west 345 KV bus, plant operator action  
23 is required to close plant breaker 201 to energize ESF  
24 #2 and subsequent closing of normal feed breaker to  
25 the safety bus.

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1 For the secondary SBO lineup, once offsite  
2 power is restored to the east 345 KV bus, plant  
3 operator action is required to close switchyard  
4 breaker 13-48, the energize the ESF #1 and subsequent  
5 closing of normal feed breaker to the safety bus.

6 MR. STETKAR: So you have at Wolf Creek in  
7 the control room control switches for 13-48?

8 MR. SOLORIO: That is correct.

9 MR. STETKAR: Thanks.

10 MR. SOLORIO: They are direct-wired from  
11 the plant batteries.

12 The NRC staff has asked Wolf Creek to  
13 include the following 345 KV breakers to be in scope  
14 to the license renewal for SBO recovery. They are  
15 switchyard 345 KV breakers 40, 70, and 110. For the  
16 primary SBO recovery lineup and breaker 60, 90, and  
17 120 for the second SBO recovery lineup. The issue  
18 Wolf Creek has with the NRC's position is that the  
19 identified 345 KV breakers do not meet the  
20 requirements as stated in the Draft Safety Evaluation  
21 Report. 1) Plant breaker 201 and switchyard breaker  
22 13-48 provide the protection for downstream safety  
23 circuits. The previously mentioned 345 KV breakers do  
24 not.

25 2) Plant operator controls for

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1 energization and deenergization of safety circuits is  
2 accomplished by plant operator control of breaker 201  
3 and switchyard breaker 13-48. The previously  
4 mentioned 345 KV switchyard breakers do not have plant  
5 operator control.

6 And, 3), closing plant breaker 201 and  
7 switchyard breaker 13-48 accomplishes the recovery  
8 lineups. Closing previously mentioned 345 switchyard  
9 breakers does not accomplish the SBO primary or  
10 secondary lineups.

11 In conclusion, the proposed primary and  
12 secondary SBO lineups, as previously described from  
13 the West or the East 345 switchyard, meet the NRC's  
14 staff's technical recommendation requirements as  
15 listed in the Draft SER without the inclusion of  
16 switchyard 345 KV breakers.

17 MR. BARTON: So what's the problem?

18 MR. SOLORIO: We don't have a problem.

19 (Laughter.)

20 DR. BONACA: Is the staff accepting the  
21 inclusion?

22 MR. SOLORIO: It's an open item.

23 DR. BONACA: It's an open item.

24 DR. KUO: Yes. This is an open item in  
25 the SER and it's an open item right now. During the

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1 staff presentation we're going to provide the details  
2 of why we disagree with their proposal.

3 But just a little background about this  
4 issue. About four or five years ago we started  
5 meeting with the industry on this very issue, station  
6 blackout. Now, we had many contentious meetings. The  
7 best way to say about the meeting is that we agree to  
8 disagree with our positions. However, we agreed one  
9 has to go forward and that resulted in the ISG,  
10 Interim Staff Guidance No. 2. And since then many  
11 plants matched the ISG-2 requirement with a few  
12 exceptions.

13 Only until recently, about two or three  
14 months ago, NEI tried to contact the staff on behalf  
15 of the industry and we have had two meetings on this  
16 already. The first meeting, the industry come in and,  
17 basically, complained about ISG-2. That is not what  
18 appears to be reasonable.

19 We had discussion during the meeting and,  
20 as a result of the meeting, the industry decided to  
21 appeal. So we had a second meeting, which our  
22 associate director, Bruce Boger, attended, and what we  
23 said is that we were going back to clarify. The gist  
24 of the meeting was that the ISG-2 was not clear  
25 enough, so we said we're going to clarify our position

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1 and issue a revised ISG-2 with the intention to  
2 clarify the staff position even more so. And just  
3 today we issued the revised ISG-2.

4 In the meantime, on March 3rd, Tony  
5 Petrangelo, the NEI -- I don't know his position; it's  
6 a high position -- sent a letter to Jim Beyer's and  
7 described what the disagreement between the industry  
8 and the staff. In the letter, Tony requested that the  
9 staff should follow ISG-2 guidance. So here I'm a  
10 little confused.

11 The first meeting we had a few months, I  
12 think the complaint was the ISG-2 was not clear  
13 enough. Now that the industry appears to tell us that  
14 ISG-2 is good and should be followed. So here we're  
15 trying to understand exactly what are we talking  
16 about.

17 But put that aside in the generic terms  
18 for the past review, our staff will actually discuss  
19 in detail about our relation later on.

20 MR. BARTON: Is this the first time this  
21 has come up? This can't be the first plant that's got  
22 this breaker-and-a-half system or configuration and  
23 I'm sure there's other plants that have got this also.

24 Is this the first time this has come up as an issue?

25 DR. KUO: Well, like I said, after we

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1 issued the ISG-2, most plants have matched the  
2 ISG-2 guidance. Now, with a few exceptions, and we  
3 can discuss the exceptions later on, but this is the  
4 first time that a plant came up, okay, during our  
5 review that disagree with the staff position.

6 CHAIRMAN SEIBER: I think what you're  
7 saying is: if you want to get power back to the plant  
8 through at least one of these three sources, you have  
9 to be able to operate the 345 KV breakers, one of the  
10 six of them, in order to feed an emergency bus. Is  
11 that what you're saying?

12 DR. KUO: I'm sorry.

13 MR. TRAN: Yes.

14 CHAIRMAN SEIBER: You have six 345 KV  
15 breakers and they connect the three offsite power  
16 sources to one of the two emergency buses, and I take  
17 it what the staff is saying is you have to include  
18 these six in order to be able to connect the plant to  
19 the offsite power grid.

20 DR. KUO: That is correct. That's what we  
21 are saying.

22 MR. STETKAR: You're not requiring anybody  
23 to be able to operate the circuit breaker on the other  
24 end of that transmission line. Why? Isn't that about  
25 as equally important to restore offsite power?

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1 CHAIRMAN SEIBER: Sure it is. That's part  
2 of the question. Who owns the breaker?

3 MR. STETKAR: Suppose we have a ring boss?

4 MR. MATTHEW: I could answer that  
5 question. This is Roy Matthew. I am from DE,  
6 Division of Engineering.

7 The station blackout requirement for  
8 offsite power recovery is they have to have two paths.

9 One is from the offsite source, one is from the  
10 onsite source. The question that we have here today  
11 is the source from the offsite power.

12 The offsite power, the requirement is you  
13 have to have two independent paths coming to your bus,  
14 and it should be collected from the switchyard breaker  
15 to the plant bus.

16 MR. STETKAR: And why does this proposal  
17 not satisfy that requirement?

18 MR. MATTHEW: This proposal doesn't  
19 satisfy because we have on the part of the station  
20 blackout rule, we say there are two factors  
21 controlling the offsite power path recovery time,  
22 coping duration time. Each plant has a coping  
23 duration, and the calculations and how you figure that  
24 out is described in reg guide 1.55.

25 MR. STETKAR: Okay. Let me ask you about

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1 timing, then. Is there any evidence in the data from  
2 actual offsite power recovery to say that the  
3 particular circuit breakers included within the plant  
4 boundary has any effect on the time to restore power  
5 to the in-plant buses? Is there any evidence?

6 MR. MATTHEW: Like I said before, reg  
7 guide 1.55 --

8 MR. STETKAR: No, no. I'm asking you is  
9 there any evidence?

10 MR. MATTHEW: Evidence, okay. The station  
11 blackout recovery coping duration is based on two  
12 things. One is the loss of offsite power frequency.

13 MR. STETKAR: I'm not asking you about the  
14 duration. I'm asking you, is there any evidence -- is  
15 there any evidence --

16 MR. MATTHEW: Right.

17 MR. STETKAR: -- in the real data from  
18 real losses of offsite power --

19 MR. MATTHEW: Right.

20 MR. STETKAR: -- and there have been  
21 probably more than 100, maybe less than 200 of these  
22 events --

23 MR. MATTHEW: Yes.

24 MR. STETKAR: -- is there any  
25 evidence --

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1 MR. MATTHEW: Yes.

2 MR. STETKAR: -- to say that the time to  
3 restore power to the onsite buses is determined by the  
4 particular circuit breakers in the switchyard that can  
5 be controlled from the plant? Is there any  
6 evidence --

7 MR. MATTHEW: Let me give you a short  
8 answer for that. Each component in the pad that  
9 recollects the offsite power, each component has a  
10 risk value, so the circuit breaker on the switchyard  
11 has a fatal probability of failing. So all these are  
12 built in.

13 MR. STETKAR: Let me give you a little bit  
14 of -- I've worked with offsite power recovery for  
15 about 25 years.

16 MR. MATTHEW: Oh, okay.

17 MR. STETKAR: So you don't have to explain  
18 to me end and risk assessments. So I understand  
19 probabilities and I understand recovery times and  
20 coping times. I've also looked at a lot of data.

21 I'm asking you if you're saying that the  
22 control envelope for the plant control, if the key  
23 element of the control envelope is the restoration  
24 time of offsite power, then there must be some  
25 evidence to support where that envelope is drawn.

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1 Because if, for example, the key element was  
2 restoration of the transmission lines, that would  
3 evidence to say that the plant boundary should extend  
4 out to the transmission lines. If the evidence was  
5 the entire stability of the interconnected grid, like  
6 South Florida, then, indeed, Turkey Point should  
7 control the entire interconnected Florida grid.

8 So the question is: what is the technical  
9 basis for drawing that interface line? And if there's  
10 evidence to say that, indeed, the recovery time is  
11 strongly dependent on delays in switching, I would  
12 like to know that.

13 MR. MATTHEW: I don't have the details  
14 here because this review is not about the station  
15 blackout rule.

16 MR. STETKAR: What is it about then?

17 MR. MATTHEW: Actually, the license  
18 renewal rule requires for the applicants to comply  
19 with the provisions of station blackout rule. Station  
20 blackout rule is the current licensing basis. You  
21 don't have the data right now. During the rule making  
22 all these were considered. My understanding is the  
23 coping duration, the staff assessment during that time  
24 was you bring the power up to the switchyard breaker,  
25 and from the breaker, at the end of the coping

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1 duration, you will maintain the power back to the bus.

2 So, from a technical point of view, I  
3 would say the breaker is a qualified isolation device  
4 for protective coding extra function and recently we  
5 have issued a Generic Letter about interfaces that  
6 need to be maintained between the plant's fission  
7 system operators and that's an issue that was being  
8 reviewed right now. So the switchyard breaker is a  
9 wider component. And, also, if you look at the ISG-2,  
10 it clearly says that it starts from the switchyard  
11 breaker.

12 So we haven't changed any position. If  
13 you look at the ISG-2, it says its breaker, and I  
14 don't understand the certain applicant coming back and  
15 ask why they had to consider the breaker.

16 MR. MAYNARD: I'm really struggling with  
17 the staff's position here as to where they have to  
18 bring the offsite power to. Wolf Creek has breakers,  
19 which are breakers and breakers, to the East and West  
20 Bus, and I believe that's the licensing basis for the  
21 station blackout and stuff is that the time frame for  
22 which power is brought to the East and West Bus. If  
23 you take it to inside of the breakers there, inside of  
24 the switchyard breakers 110, 120, and those, that  
25 you're getting into the line. And I'm kind of

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1 withdrawing that. Then you take it clear back to who  
2 controls that breaker. Do you go clear to where that  
3 power is being generated? At what point do you stop?

4 And it looks like Wolf Creek's licensing basis is  
5 when power is brought to the East/West Bus, either one  
6 of those, that, do they have the breakers to isolate  
7 and control and get the plant? If you go inside of  
8 those others, it's really kind of a no-man's land of,  
9 you know, where do you stop then type thing. Where's  
10 the boundary?

11 MR. WILSON: All right. Well, first of  
12 all, when they first submitted this, they didn't have  
13 the path that went all the way up with that disconnect  
14 switch. They stopped before they transformer.

15 Second of all, we didn't ask them to --  
16 I'm George Wilson. I'm the electrical engineering  
17 branch chief in DE.

18 We never asked them to include all six  
19 breakers. We asked them to include one circuit  
20 breaker, and the staff can correct me, but I think  
21 that once you would do the screening of it, a circuit  
22 breaker is an active component, so then it would  
23 screen out. We would like them to scope the mounting  
24 of that circuit breaker and those bolded connections,  
25 and then that's how we clarified the ISG statement.

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1           What we have to have was we have to be  
2 able to ensure that there's a continuity path to  
3 restore offsite power into the distribution bus and  
4 that's what we want. So if you include one of the six  
5 circuit breakers, the circuit breaker itself, since  
6 it's an active component, would screen out, but the  
7 bolding around the circuit breaker would still be in  
8 scope. None of the control powers or anything  
9 associated with that circuit breaker is in scope, but  
10 the mounting is. That ensures a continuity path, one  
11 of the two paths from that distribution bus into the  
12 plant, but when they were originally submitted to us,  
13 they did not include that other path, the path that's  
14 on the right. I'm sorry. I can't see the board from  
15 here.

16           The path that's on the right side, I think  
17 it goes to East Bus. They stopped at the one  
18 disconnect switch and we said that was not good  
19 enough. And this proposal, we have just -- I mean I,  
20 personally, had just seen it. I think we got it  
21 Friday or we got it Monday, so we're just now looking  
22 at this. This wasn't originally what was proposed and  
23 what we had challenged the licensee on.

24           So that answers the first question.

25           But the second question is is that, like

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1 we said, if we include the bolding, which is a passive  
2 component with one of the circuit breakers on either  
3 side, the East or the West, they would choose, we'd  
4 include at least one of those circuit breakers, whoa,  
5 it's an active component, it washes out, it doesn't do  
6 any of the control power, but we wanted to look at the  
7 bolding and that's how we clarified the ISG.

8 To answer your question that you had asked  
9 earlier, I don't think I have data to separate out  
10 what you would like. I'll go back and look. I do  
11 have data that talks about the loss of offsite power  
12 and we update that, but I don't think we get into  
13 specific details. I could probably get that from NRC,  
14 but --

15 MR. STETKAR: You might not be able to.  
16 Are you saying, though, when you say one circuit  
17 breaker, am I correct to interpret that to mean one  
18 and only one of those six or eight, depending on how  
19 you count them --

20 MR. WILSON: Right. If it would be a ring  
21 bus, we'd bring in one --

22 MR. STETKAR: No. Let's talk about this  
23 particular configuration.

24 MR. WILSON: All right.

25 MR. STETKAR: Are you saying that one and

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1 only one of those -- since there are eight circuit  
2 breakers -- would be in scope and not any of the  
3 others --

4 MR. WILSON: Well, on the East Bus we  
5 would ask for them to pick one circuit breaker. They  
6 would get to pick one of the three circuit breakers  
7 that they would want to choose.

8 MR. STETKAR: And one and only one for the  
9 West Bus?

10 MR. WILSON: Well, the West Bus, the way I  
11 think the way it is, I think I'd have to look at it.  
12 I think I'd have to choose two, so I'd have to choose  
13 three of the eight. I'm sorry. I can't see --

14 MR. STETKAR: It's not clear why that  
15 makes sense right at the moment, but certainly not  
16 the full set?

17 MR. WILSON: No, it's not the full set.  
18 The licensee gets to choose which ones that they want.  
19 We're not making them do the entire ring bus or their  
20 entire -- you know, if a ring bus or breaker-and-a-  
21 half alignment. That's not what we've asked the  
22 licensee to do. We didn't ask for them to do -- we  
23 understand you've got multiple ways.

24 MR. STETKAR: The bus work itself?

25 MR. MAYNARD: That doesn't a lot of --

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1 MR. STETKAR: Acreage of the bus work  
2 itself?

3 MR. MAYNARD: That doesn't make a lot of  
4 sense, though, unless you know which offsite line you  
5 get back. I mean you end up with having to do all  
6 eight. One doesn't make sense.

7 MR. STETKAR: That's what I was trying to  
8 understand whether it meant one breaker per line or  
9 one breaker per --

10 MR. MAYNARD: Per bus.

11 MR. STETKAR: -- per bus, or one breaker  
12 per what?

13 CHAIRMAN SEIBER: It would almost have to  
14 be one breaker per line.

15 MR. STETKAR: Exactly.

16 MR. MATTHEW: To clarify --

17 CHAIRMAN SEIBER: But the reactor  
18 components are outside the license renewal rule except  
19 those parts of it that are --

20 DR. BONACA: If the staff has not reviewed  
21 the issue, I mean, maybe they should wait before they  
22 pronounce it. So we may, after we review it, we'll  
23 find it is acceptable.

24 MR. MATTHEW: Actually, the new  
25 clarification ISG we just issued, we have attached

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1 four figures there to show what is exactly in the  
2 scope to inform all the parties involved to see what  
3 the staff interpretation is. The breakers or breaker  
4 that'll be scoped in the license renewal will be  
5 depending on the plant configuration. Where you're on  
6 the east side bus or the west side bus where that feed  
7 is going to the breaker-and-a-half scheme, in some  
8 plants we have seen they need only one breaker, some  
9 plants we saw two breakers, some plants have three  
10 breakers. So it depends on where your tie from the  
11 plant is going to the switchyard.

12 So I would ask all of you to take a look  
13 at the figures that we have put in ISG, that's pretty  
14 clear. At the last meeting, industry said the figure  
15 was clear, so this is further clarification so that  
16 the people doesn't misinterpret our guidance again.

17 MR. STETKAR: Maitri, can we get a copy of  
18 that, the new ISG? You said that the revised ISG was  
19 just issued --

20 DR. KUO: We will get a copy for the  
21 Committee. We were just issued --

22 MR. STETKAR: Have you seen the revised,  
23 the new --

24 MR. GARRETT: Yes. I would also state  
25 that that we in the industry are not in agreement with

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1 the revised --

2 DR. KUO: But that was the one that we  
3 just issued this morning is issued for public comment,  
4 is a draft. Okay. So it hasn't been finalized yet.  
5 We want to get input from everybody.

6 DR. ABDEL-KHALIK: Has the staff had the  
7 opportunity to review the configuration that's on the  
8 table right now?

9 MR. WILSON: No. We just received it.  
10 That was the point I made. We just received this I  
11 think Friday. We have not looked at this.  
12 Originally, they did not include that breaker. They  
13 went to the disconnect before that, so this is  
14 something new that they've proposed to us.

15 DR. KUO: We haven't had a chance to  
16 review this.

17 MR. SOLORIO: This is correct, but I must  
18 define it. In this proposal, it does not include  
19 including a 345 KV breaker.

20 MR. MAYNARD: Yes. It sounds like this  
21 will probably address the underground cable part of  
22 the issue but not on the breakers. And where do you  
23 stop?

24 MR. SOLORIO: It has always been at Wolf  
25 Creek that offsite power is at the 345 KV bus level.

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1 Those breakers in the switchyard are controlled by our  
2 grid operator. Over the last ten years, grid  
3 stability and reliability have been a big issue in the  
4 industry. IMPO has put out very many documents and  
5 grid reliability is always paramount in the nuclear  
6 field. We've been asked to coordinate with our  
7 utility members that operate that grid and establish  
8 what are the minimum requirements for a stable grid,  
9 and that has always been what is the grid voltage on  
10 your West or East Bus. They can tell you what it will  
11 be and they can run contingency analysis for us to  
12 predict what that voltage will be on the loss of the  
13 nuclear unit coincident with LOCA loading. It is the  
14 345 East and West Bus voltages is what they predict.  
15 Offsite power cannot be re-established at Wolf Creek  
16 until one of those buses is restored. We wait until  
17 those buses come restored. We get indication. Plus,  
18 we also contact the grid operator, are you stable, are  
19 your grid voltages stable? And grid stability is a  
20 configuration of generation units and loads, and until  
21 you tie one line in and bring another line in and you  
22 make that electrical node tied, you have a difficult  
23 time of regulating voltages.

24 That tie is the commonality as was  
25 referred to as that common tie in that Design Criteria

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1 in 17 that was being referred, two offsite sources.  
2 Two lines in and you can be common at a switchyard.  
3 That's where you can be common.

4 Our offsite power sources start on that  
5 lineup through #7 and the through the start-up. They  
6 are supposed to infinitesimally look out, that is, you  
7 have to have two lines in for your license. We have  
8 three. So you can lose one line. You're still fine.

9 You lose two lines, you got one line in. You're not  
10 fine any more. You're not legal. You have to do  
11 something else.

12 I understand it's comments, but these are  
13 all grid operator-controlled breakers.

14 CHAIRMAN SEIBER: All right. I understand  
15 that.

16 MR. STETKAR: Let me ask you, I think I've  
17 read Westar owns the 345 grid?

18 MR. SOLORIO: That's correct.

19 MR. STETKAR: Where are the 345 KV  
20 breakers operating from?

21 MR. SOLORIO: Topeka, Kansas.

22 MR. STETKAR: Topeka. Do you have at Wolf  
23 Creek communication procedures in place with whoever's  
24 operating the breakers --

25 MR. SOLORIO: -- the transmission grid

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1 operator --

2 MR. STETKAR: Yes, I want to call them  
3 system operators because each place has a different  
4 name for these folks.

5 MR. SOLORIO: Yes.

6 MR. STETKAR: The folks in Topeka who  
7 operate those circuit breakers, are there protocols  
8 and procedures for restoring lines back into the Wolf  
9 Creek switchyard and do you exercise those  
10 capabilities?

11 MR. SOLORIO: Wolf Creek has participated  
12 in several black start recovery programs and training  
13 programs and actually simulations with the Southwest  
14 Power Pool. We input to them. We communicate the  
15 importance of reliable offsite power, what that means  
16 as a minimum to us, and the configurations that we'd  
17 like to have. We communicate that to and they've  
18 incorporated that into their black start manual, and  
19 it says, when an event comes such that we have a  
20 blackout, we have got agreements with them that says,  
21 Wolf Creek is paramount; we will restore 345 KV  
22 voltage to you first.

23 MR. STETKAR: And there are written  
24 agreements --

25 MR. SOLORIO: It's in their black start

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1 manual protocol.

2 MR. BARTON: Further question on that  
3 Westar and the Wolf Creek agreement. Whenever Westar  
4 wants to work in the switchyard, is there agreement  
5 with how that gets coordinated with the plant  
6 operators and what control does the plant operation  
7 have over the maintenance that's being done, or what  
8 oversight do they have on maintenance that's being  
9 performed by Westar in the switchyard which Westar  
10 owns?

11 MR. SOLORIO: The switchyard is owned,  
12 operated, and designed by Westar Energy.

13 MR. STETKAR: Okay.

14 MR. SOLORIO: There are written  
15 agreements. We call them procedures that we control  
16 the activities, accessibility, work activities of the  
17 Wolf Creek switchyard. It still is under their  
18 control. We have all the breakers at the Wolf Creek  
19 are monitored and indicated in our main control board,  
20 and if there's work to be done, they know that they  
21 can't come into that switchyard without first  
22 contacting their grid operator. Their grid operator  
23 then contacts our control room, and vice versa. If we  
24 want to go in there, we contact the control room. The  
25 control room contacts the grid operator. It's a

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1 handshaking situation that we do for the switchyard  
2 that I think is --

3 MR. BARTON: And the control room knows  
4 what maintenance is being performed by Westar?

5 MR. SOLORIO: Yes, they do. We control  
6 that through what is called the switchyard work  
7 authorization. They know the work activities.

8 CHAIRMAN SEIBER: After the Northeast  
9 blackout, there was quite an interest in the control  
10 of system operators and the communications between  
11 system operators and nuclear power plants, and in  
12 performing the stability analysis having realtime  
13 capability to do that. As far as license renewal is  
14 concerned, I consider these two separate issues. In  
15 other words, there are requirements for system  
16 operation that licensees must fall along with their  
17 system operators, and then there are requirements on  
18 the equipment that must function in order to be able  
19 to assure ourselves that we comply with the rule.

20 Now, the question is not how many failures  
21 do you have and, you know, is this risk-significant.  
22 The question is: there is a rule and do you comply  
23 with the rule? If you don't like the rule, you've got  
24 to change the rule and that's a two-year process.

25 And, actually, the ACRS is not the people

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1 to give permission to go beyond the rule or do  
2 something less than the rule. And so you're going to  
3 have to reach an agreement between the staff and the  
4 licensee here in order to achieve what it is you want  
5 to achieve.

6 MR. GARRETT: I understand.

7 CHAIRMAN SEIBER: And, strangely enough,  
8 looking at the bolting of the circuit breaker, to me  
9 is not very much compared to assuring that the circuit  
10 breaker is operable, and you can do all the quality  
11 assurance work that you would need to do, plus the  
12 analysis to make sure that when you open the breaker  
13 it didn't blow up, you know, which has always happened  
14 from time to time, and so, in an effort to resolve our  
15 discussion on this, I think that the Applicant and the  
16 staff need to work together to come to a resolution  
17 that's satisfactory to both and meets the rules. It  
18 has to meet the rules.

19 DR. KUO: And during the previous  
20 meetings, yes, we did talk about it. If the industry  
21 has a problem with the rule, then the right way to do  
22 it is to have a rule making, to petition for a rule  
23 making and change the rule, which I asked about it and  
24 it looks the industry didn't want to do that.

25 CHAIRMAN SEIBER: Right. I think you can

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1 go for a rule making or you can ask for an exemption.

2 MR. MAYNARD: I think the main thing here  
3 is I think there's a difference in what the staff and  
4 what the industry believe the current requirements  
5 are, and whether this position constitutes a change or  
6 not, and I don't think we're going to resolve that in  
7 this meeting.

8 We can discuss whether we think it's safe  
9 or not, or needed or not from that standpoint, but I  
10 think it's kind of a legal issue and I think it's  
11 probably a little more generic than just this plant's  
12 -- seems like it's an industry/NRC generic issue on  
13 what -- does this constitute a new requirement or is  
14 this not a rule.

15 CHAIRMAN SEIBER: And I think that's where  
16 we need to leave it at this point because it is a  
17 legal issue.

18 MR. MAYNARD: Yes. One point of  
19 clarification here. I do believe that Wolf Creek does  
20 control breakers 50 and 60 from the control room.

21 MR. SOLORIO: That's correct. They're the  
22 generator breakers.

23 MR. MAYNARD: Yes, those are the generator  
24 main output breaker, right, so that's the only two in  
25 there that Wolf Creek has control of in the control

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1 room?

2 CHAIRMAN SEIBER: Right. But, you know,  
3 some of the typical things about working in the  
4 switchyard, we used to put two locks on the gate and  
5 it took two people to get in there, the plant people  
6 and the offsite people. There was an operator with  
7 them all the time. We knew exactly what they were  
8 going to do and when they were going to do it.

9 MR. SOLORIO: We do that.

10 CHAIRMAN SEIBER: Now, I'm not sure that  
11 everybody has that.

12 MR. SOLORIO: We have that.

13 CHAIRMAN SEIBER: But, as far as I can  
14 tell, since I do reliability work here, the responses  
15 that I've seen look like everybody has it, an  
16 arrangement similar to that.

17 Okay. Why don't we move onto the second  
18 set of three open items, which has to do with fatigue.

19 MR. GARRETT: Well, before I begin,  
20 Mr. Chairman, there were some comments made. I do  
21 want to address those because I think they're a little  
22 bit inflammatory and I take a little bit of a -- it  
23 concerns me.

24 Mr. Kuo commented on that the industry and  
25 come and complained about their revision to their

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1 guidance. I would not characterize that as  
2 complaining. We were trying to understand why they  
3 were changing to guidance that had previously been  
4 followed, and our industry has been working with them  
5 on that.

6 I'd also like to say that we believe we  
7 are complying with the station blackout rule as  
8 written. We're complying with the license renewal  
9 requirements as written, and we do not see it as a  
10 change in what we're doing. We see it as a change in  
11 the application of their interpretation of the rule.

12 Frankly, I have a real concern when we  
13 have to make a change that doesn't have a technical  
14 basis to warrant it or a regulatory basis to warrant  
15 it, and that's what concerns me. And it's not a  
16 trivial issue just to go ahead and say, we're going to  
17 include a circuit breaker at Transmission Voltage 1;  
18 we're going to pick one and then do the requisite  
19 monitoring and everything else. That incurs costs,  
20 that incurs significant resources, and, as utility  
21 owner and operator, I want to apply my resources to  
22 things that make sense and provide safety benefit, and  
23 that's my comments on that. Thank you.

24 So, moving on.

25 So, again, for open item 2.5.1, what we

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1 are proposing is that Wolf Creek will include and  
2 expand what we originally submitted to include up to  
3 the East and East Buses as Mr. Solorio identified.

4 On the second open item 3.0.3.1 10-1,  
5 which is the inaccessible medium voltage cable, again,  
6 because we'll go ahead and extend up to on the east  
7 side to the East Bus that will include the underground  
8 medium voltage cable and that should resolve that open  
9 item.

10 CHAIRMAN SEIBER: Okay. We'll note that  
11 as being your position.

12 MR. GARRETT: I'm sorry?

13 CHAIRMAN SEIBER: We'll note that as being  
14 your position.

15 MR. GARRETT: Thank you.

16 So now moving on to metal fatigue, which  
17 should prove just to be as lively. The three main  
18 open items, again, are associated with metal fatigue.

19 Wolf Creek submitted the license renewal application  
20 in 2006 with an established fatigue management  
21 program. As part of the license renewal effort, Wolf  
22 Creek also evaluated the environmental effects for a  
23 period of extended operation.

24 Our license renewal application submittal  
25 was based on industry precedent and plant license

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1 renewal SERs. Throughout the audits and the RAIs that  
2 were part of the license renewal processes, questions  
3 have been raised by the staff, mainly focused around  
4 the fatigue monitoring program calculations and  
5 methodology. As these questions have emerged only for  
6 Wolf Creek but other than industry, we have had  
7 extensive discussions with NRC staff to understand the  
8 concerns and try to address them as best we could to  
9 resolve the Wolf Creek open items.

10 With that introduction, then, I would like  
11 to turn over to Dr. Art Turner to walk us through the  
12 three open items. Art?

13 DR. TURNER: Thank you, Terry.

14 As Terry said, my name is Art Turner and  
15 I've been technical lead on the fatigue issue for Wolf  
16 Creek.

17 I wanted to just start with discussing  
18 briefly the design basis, the original design basis,  
19 for fatigue for the Wolf Creek Plant. People  
20 frequently refer to the original design basis as being  
21 a 40-year design. But, in actuality, the calculations  
22 are all done on a specified number of transients,  
23 which may or may not occur in 40 years, 60 years, or a  
24 hundred years.

25 As long as the assumed number of cycles

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1 have not occurred, that no type of cycle has occurred  
2 more times than it was designed for, the original  
3 design basis fatigue calculations remain valid, and in  
4 order to assure that that remains the case, you need  
5 to track the number of cycles that have occurred and  
6 compare that to the number of cycles that you're  
7 designed for.

8 So for locations where we do not consider  
9 the effects of environment, the only thing that is  
10 required to assure the validity of the fatigue  
11 calculations for the period of extended operation is  
12 to count the cycles. Wolf Creek has an aging  
13 management program for fatigue monitoring, which  
14 includes as it's first step counting the number of  
15 cycles that have occurred.

16 Next slide, please.

17 The management program starts with  
18 counting cycles, but we also do two types of  
19 calculations to calculate the fatigue usage that's  
20 occurred, not just the number of cycles that have  
21 occurred. We do the fatigue usage calculation in two  
22 ways.

23 One is what we call cycle-based usage  
24 calculations, and for that calculation you simply  
25 count the number of cycles and then multiply the

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1 number of cycles that have occurred by the fatigue  
2 usage per cycle that was calculated in the original  
3 design calculations. That means that you assume that  
4 the cycle was as severe as is defined in the design  
5 basis.

6 The second basis, which is really where  
7 the open items area, is for stress-based monitoring.  
8 Stress-based fatigue calculations provide a benefit by  
9 calculating fatigue usage from actual plant  
10 temperature and pressure transients that occur rather  
11 than from assume conservatively bounding design  
12 transient definitions.

13 For locations where we do not consider the  
14 environmental effects of fatigue, we do not expect to  
15 ever have to rely on either cycle-based fatigue usage  
16 calculations or on stress-based fatigue usage  
17 calculations. We expect that we will always be able  
18 to demonstrate that we are within the design basis by  
19 simply counting the cycles.

20 CHAIRMAN SEIBER: Okay.

21 DR. TURNER: However, we have for license  
22 renewal considered the effects of the reactor coolant  
23 environment at selected locations within the reactor  
24 coolant pressure boundary. We have looked at the  
25 locations that were identified as being of concern or

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1 of most interest by NUREG/CR-6260.

2 For a newer vintage Westinghouse plant,  
3 there are seven locations that have been identified in  
4 NUREG-6260. We are monitoring six of those seven.  
5 The seventh location is in the reactor vessel that's  
6 at the junction between the lower head and the shell.

7 The original design calculated fatigue usage at that  
8 location was so low that we were able to multiply it  
9 by one-and-a-half to get from 40 years to 60 years and  
10 by the maximum environmental factor and still be well  
11 below one. So we validated that that was good for 60  
12 years. We do not monitor that location.

13 The other six locations are listed on the  
14 slide. They are the reactor pressure vessel inlet  
15 nozzles, the reactor pressure vessel outlet nozzles,  
16 the safety injection nozzles, the accumulator safety  
17 injection and RHR connection nozzles, the surge line  
18 hot leg nozzle, and the charging nozzles.

19 The first four of those, we track fatigue  
20 usage with environmental factors applied using  
21 cycle-based fatigue usage. There is not really any  
22 controversy about cycle-based fatigue usage since  
23 you're using the design calculations to determine what  
24 the alternating stress was and what the fatigue usage  
25 is per cycle.

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1           The bottom two nozzles, the surge line hot  
2 leg nozzle and the charging nozzles, which we consider  
3 as one location even though there's a charging nozzle  
4 and an alternate charging nozzle, the analyses are the  
5 same for the two nozzles, so that we consider just  
6 single location. For these locations we expect that  
7 we may have to rely on stress-based fatigue  
8 monitoring, then arises whether the methodology that's  
9 used in stress-based fatigue monitoring or fatigue  
10 calculations are valid and are conservative. I wanted  
11 to make a few points about that.

12           The first one is that the methodology  
13 that's used is designed to be fully compliant with the  
14 intent of the ASME code. We do not use the most  
15 general formulation of fatigue calculation that  
16 appears in  
17 NB-3200. That portion of the design by analysis of  
18 the code is a completely general prescription for how  
19 you calculate fatigue usage which you can apply to any  
20 body with any type of loads, any pattern of loads you  
21 want to apply, and it defines clearly what is meant by  
22 the alternating stress, what is the alternating stress  
23 for a cycle under completely general and loading  
24 geometry conditions.

25           That type of generality is rarely needed,

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1 and, in fact, is not used at all in any of the design  
2 calculations that I've ever reviewed because for  
3 locations that are of real interest you always are  
4 able to take advantage of the symmetry of the  
5 component that you're looking at and a knowledge of  
6 the types of loads that you're trying to analyze for.

7 An example of this is in portion NB-3600 of the code,  
8 which is for piping components, which gives much  
9 simplified equations for doing fatigue calculations  
10 for pipes that are different -- they are consistent  
11 with but different from those in NB-3200.

12 Another thing I wanted to bring up because  
13 I know it's come up is the -- our answering questions  
14 from the staff we have used the terms one-dimensional  
15 stress and virtual stress and I think we've caused  
16 more confusion than we've caused enlightenment by  
17 using those terms. In the methodology that's used,  
18 what is calculated is a scalar parameter,  
19 one-dimensional scalar parameter meaning much the same  
20 thing, but it's a scalar parameter. This parameter is  
21 designed so that the range of the change in the  
22 parameter over a cycle is larger or equal to the range  
23 of change that you would get in the stress that's  
24 considered to be the alternating stress by the code.

25 By following the time history of this

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1 one-dimensional parameter and picking off the peaks  
2 and valleys, we are able to determine the alternating  
3 stress values that we should use to go into the ASME  
4 fatigue design code and determine the fatigue usage  
5 for the cycle. In order to use a scalar parameter to  
6 do that, we have to make a number of simplifying  
7 assumptions and the problem is to make sure that those  
8 simplifying assumptions are not only simplifying, but  
9 also conservative.

10 In order to do that, we take full  
11 advantage of the location where we're trying to do the  
12 calculation; in our case, most of our locations are on  
13 the inside surface of nozzles near the pipe-to-nozzle  
14 connection where the geometry is cylindrical and the  
15 pre-surface means that you have no sure stresses on  
16 that surface. And what that means is that the  
17 principle axes of the stress are axial,  
18 circumferential and radial. And as long as you stay  
19 on the inside surface of a cylindrical body, that will  
20 be true.

21 So we make use of the fact that the  
22 component itself that we're concerned about is  
23 cylindrical or axisymmetric. The loads that we apply  
24 to that body are not axisymmetric. In particular, we  
25 apply bending loads, which are not axisymmetric loads,

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1 but we do the calculation for the location around the  
2 circumference where the bending stress is expected to  
3 be the maximum.

4           There's also been talk about the Green's  
5 function methodology. A Green's function is used in  
6 all this for calculating the thermal stresses. Unlike  
7 the bending moments and the pressure, the thermal  
8 stresses depend not only on the instantaneous  
9 temperature at a point, they depend on the temperature  
10 gradients in the component. And the temperature  
11 gradients, in turn, depend on the time history of the  
12 temperature of the -- generally the temperature of the  
13 fluid.

14           In order to be able to calculate an  
15 arbitrary temperature-time history, the temperature  
16 gradients that arise from an arbitrary fluid  
17 temperature-time history we make use of the Green's  
18 function methodology which allows us to build up the  
19 temperature cycle as a series of step functions. And  
20 then we continue that process to go from the  
21 temperature gradients to the stress.

22           Now, if there is an assumption or a  
23 simplification in that process that's important, it's  
24 not the Green's function per se. It's the fact that  
25 the temperature that the heat transfer, the conducted

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1 heat transfer within the component is typically done  
2 with a one-dimensional heat transfer analysis. That's  
3 completely valid for the middle of a pipe. It has  
4 some problems, perhaps, when you get to the nozzle.  
5 It's better at the ID of a nozzle than it is at the OD  
6 of a nozzle. But the parameters and the coefficients  
7 used in the process are designed to make sure that the  
8 calculation, though not exact, is always bounding.

9 DR. SHACK: Well, you do the  
10 one-dimensional heat transfer. Now, what are the  
11 simplifications you make in the stress analysis for  
12 that step temperature change?

13 DR. TURNER: The same ones that are  
14 prescribed in the code, we look at the linear gradient  
15 through the wall of the component and the maximum  
16 difference between the linear gradient and the surface  
17 temperature. So, basically, you've got the nonlinear  
18 component, which is the in-stress effect, and then you  
19 get the through-wall bending stress effect from the  
20 linear component, and the average temperature really  
21 doesn't make a difference to the local calculation.  
22 It does affect the bending moments through thermal  
23 expansion.

24 DR. ABDEL-KHALIK: So the 1-D conduction  
25 calculation just assumes that the pipe is infinitely

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1 long or what?

2 DR. TURNER: Yes. It would be exactly  
3 correct for an infinitely long pipe. But a pipe  
4 that's long compared to its wall thickness, it's  
5 pretty accurate.

6 DR. ABDEL-KHALIK: So why would that be  
7 reasonable even at the junction of a nozzle with a  
8 larger component?

9 DR. TURNER: Well, we are well away from  
10 the -- in all of the locations that we are looking at  
11 for Wolf Creek, we are well away from the junction  
12 between the branch pipe and the run pipe. We are near  
13 the pipe end of the nozzle where you've gone down  
14 through the thickness transition of the nozzle and  
15 have gotten the thickness of the wall down close to  
16 the wall thickness of the pipe. We tend to be,  
17 essentially, at the beginning of that thickness  
18 transition is where most of our locations will turn  
19 out to be unless there is another reason why the  
20 stress is high on the ID somewhere else, such as a  
21 thermal sleeve.

22 At the ID of the pipe, the heat paths --  
23 to put it in probably not technical terms, the heat  
24 paths are not aware of the fact that the pipe's going  
25 to get thicker when it gets to the outside surface.

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1 Your initial flow will pretty much be -- from the ID  
2 will be radial. As you go through the wall thickness  
3 of the pipe, the direction of the heat flow will go  
4 into -- will pick up an axial component and so it  
5 won't be one dimensional any more. So as I get  
6 further and further from the ID of the pipe, my one-  
7 dimensional proximation gets to be worse and worse.

8 DR. CHANG: Excuse me. This is Ken Chang.

9 Before going too far, I agree with most  
10 part of Art's presentation, especially at the nozzle  
11 safe end where the geometry is exactly similar to the  
12 infinite cylinder. I have no dispute on that.

13 But I reserve the right of commenting and  
14 discussing further at the nozzle corner radius area,  
15 which you already mentioned that area is not symmetric  
16 any more. Okay. And I will reveal some additional  
17 information from review of other plants, plants other  
18 than Wolf Creek, plants like A and B and C. Some of  
19 them I reviewed yesterday. We'll share with you as a  
20 preview for tomorrow's presentation. But if I don't  
21 say something like this, I will have forgotten  
22 totally. By the time when I get up there, I don't  
23 know what to say.

24 (Laughter.)

25 DR. TURNER: I think I can have the right

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1 to respond a little bit to that, but -- and I don't  
2 want to respond in length. But what I would say is  
3 that for our fatigue monitoring program, our  
4 calculations are done for very specific locations on  
5 the pressure boundary. We make no claim that the  
6 methodology is good for a general stress analysis for  
7 an entire nozzle including when you get close to the  
8 connection between the branch and the run pipe.

9           The locations for which we do our  
10 calculations were determined from the design stress  
11 analysis as being the locations which have the maximum  
12 fatigue usage in the design calculations, and we limit  
13 our development of equations for doing the stress  
14 calculations to those very specific locations and none  
15 of them -- for our case they are where the thickness  
16 transition of the nozzle begins but they are not well  
17 into the thick part of the nozzle where you're getting  
18 close to the intersecting pipe.

19           The reason why they tend to all be out  
20 close to the nozzle safe end is because the stresses  
21 are sensitive to the pipe loads only when you're in  
22 the thin part of the nozzle. As you get into the  
23 thicker and thicker parts of the nozzle, the effect of  
24 the pipe loads becomes fairly small and the fatigue  
25 usage due to piping loads goes away.

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1           So you might have a location that's  
2 important in the thicker part of the nozzle if you're  
3 completely dominated by thermal stresses, but if you  
4 have a situation were you're concerned about pipe  
5 loads, you will always be at the portion of the nozzle  
6 that's close to the diameter of the pipe.

7           DR. CHANG:       Yes.       The Applicant's  
8 presentation focuses on taking -- select the worst  
9 location based on the design analysis. I totally  
10 agree because I have certain part of the design  
11 analysis I performed for many, many of the units.  
12 Okay.

13           My name's Ken Chang. Sorry. I forgot to  
14 mention.

15           The design analysis was performed at the  
16 time. The purpose is to demonstrate 40 years fatigue  
17 life with no environmental impact on fatigue, with no  
18 FEN, with no EAF. Now the criteria has changed.  
19 What's design analysis pick the most critical location  
20 may not be the critical location unless you further  
21 proof subject to the new conditions, the new  
22 requirements, the new factors, the new chemistry  
23 concerns, that's still critical.

24           And we also already found from the  
25 organization performed in other plant that this

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1 analysis constitutes -- come out the result to be less  
2 than what's called conservative. It's actually you  
3 have to do other -- you have to adjust other factors  
4 to make it consistent.

5 Based on all the same assumptions and  
6 conditions, input and assumption, if everything is the  
7 same, the correct ASME analysis come up CUF higher.  
8 With that I disagree that you can neglect the nozzle  
9 corner or the plant radius. That's you justified to  
10 me to a strict ASME code analysis.

11 CHAIRMAN SEIBER: And that is covered in  
12 the staff's presentation?

13 DR. CHANG: I can repeat most of what I  
14 say and I repeat again tomorrow in the Vermont Yankee  
15 presentation.

16 CHAIRMAN SEIBER: Okay.

17 DR. TURNER: I think the issue of the  
18 blend radius and so on, my interpretation of that is  
19 that a question is being raised as to whether we have  
20 chosen the right points to do our analysis. And that  
21 may be an open issue. It's not one that has come up  
22 in our dealings with the staff. I do understand it's  
23 come up for another applicant. But, for us, that  
24 question of whether we have chosen the correct  
25 locations based on the design analyses is, to us,

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1 somewhat of a new question. But it's a legitimate  
2 question if we're doing our calculations for the wrong  
3 location, then, clearly, we aren't going to get  
4 conservative answers.

5 Now, I will mention one other thing, that  
6 Ken mentioned the fact of environmental factors.  
7 Well, the way environmental factors are done is we do  
8 the mechanical thermal calculation and then we take  
9 the calculated fatigue usage and then we multiply that  
10 by environmental factors where appropriate. So the  
11 worst case -- the highest fatigue usage place without  
12 environmental factors that is on the wetted surface  
13 will also be the highest fatigue usage location once  
14 you have applied the environmental factors.

15 DR. SHACK: Because you're using a  
16 bounding environmental factor ignoring strain rates?

17 DR. TURNER: Not for all cases, but you  
18 are correct. If we are looking at strain rates, then  
19 we could get into a situation where the higher strain  
20 amplitude locations have higher strain rates and then  
21 actually give us a benefit. I agree that's a  
22 possibility.

23 DR. CHANG: Ken Chang again.

24 Just for the record, we are not only  
25 dispute whether you analyzed the right location as a

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1 component. As a component, you can say I evaluate the  
2 transition zone, I can evaluate the safe end, I can  
3 evaluate the cross region, or to the far end, I say I  
4 can evaluate the header pipe. In that, nobody  
5 analyzes the header pipe.

6 Well, not only the dispute on the  
7 location, we also generally disagree with the  
8 methodology of the so-called 1-D virtual stress. It  
9 is not ASME NB-3200 analysis. If you dwell on your  
10 whole analysis based on NB-3600 analysis, the code  
11 states clearly, NB-3600 analysis is a simplification  
12 of the NB-3200 analysis.

13 The basis of the methodology is NB-3200.  
14 It's not NB-3600. NB-3600 is to simplify it to such a  
15 degree that you can easily analyze the piping,  
16 infinite piping, not the complicated geometry.  
17 Infinite piping, I will extend that to transition to  
18 reducer as long as you have table transition. You  
19 have axial symmetry.

20 But when the axial symmetry is gone, or  
21 when the loading is not axisymmetric -- when the  
22 loading is not axisymmetric, that criteria, the  
23 simplification doesn't work where the code starts, not  
24 starting from NB-3600. The code starts from NB-3200.

25 One of the competitors doing analysis will

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1 flat out say, our fatigue monitoring program performed  
2 per NB-3200 analysis, six component, principle stress,  
3 stress intensity, not 1-D virtual stress. I have gone  
4 through this iteratively many times on this plant and  
5 we decided to go RAI, and that's the typical approach  
6 we're going to ask the whole industry. You  
7 demonstrate through at least RAI on the controlling  
8 for every component where the axial symmetry is gone  
9 or the loading is not axisymmetric.

10 MR. MAYNARD: I'm trying to sort out a  
11 little bit on -- I don't understand what -- it's  
12 obvious there's a disagreement and that there's still  
13 an open item. It sounds like some of it might be even  
14 an open item for the whole industry from what you said  
15 going out with an RAI to the rest of the industry on  
16 the methodology. I think it's important that we just  
17 understand what the issue is or what the open item is  
18 here.

19 DR. CHANG: I welcome further questions  
20 when the staff up there to do the presentation.

21 CHAIRMAN SEIBER: Well, let me ask this  
22 question. You're into this kind of analysis because  
23 when you count, you don't have enough cycles left to  
24 make it to 60 years? I take it that's the --

25 DR. TURNER: There are a number of issues.

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1 One is that the environmental effects are a new  
2 thing. That it was not part of the original design  
3 basis.

4 CHAIRMAN SEIBER: Right.

5 DR. TURNER: In general, when the original  
6 fatigue calculations were done, the designer had the  
7 objective to get the fatigue usage calculated to be  
8 less than one. Point-99 was less than one. That was  
9 good enough. If he could get to .99 with very little  
10 work, then he stopped. He didn't go further.

11 Consequently, most of our fatigue design  
12 calculations of record are very, very, very  
13 conservative. If we take those conservative  
14 calculations and apply the environmental factors,  
15 virtually everything fails. But that is not really  
16 indicative of the fact that we have unsafe conditions  
17 in the industry if environmental factors are  
18 considered. It's simply that we didn't do the  
19 sufficiently-detailed analysis because that wasn't  
20 part of the concern at the time they were done.

21 So we don't have enough cycles using all  
22 of the assumptions that were done in the design  
23 analyses to be able to demonstrate that we can design  
24 for the environmental-assisted fatigue.

25 So there are a number of things that -- I

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1 will just state that I disagree with several of the  
2 interpretations of the code that Ken just stated. So  
3 I think the issue is deeper than, perhaps, the issues  
4 that are applicable to Wolf Creek and they may end up  
5 having to be resolved on an industry-wide basis.

6 DR. ABDEL-KHALIK: But aside from his  
7 concerns about the methodology, how about the choice  
8 of the locations for which the analyses have been  
9 made?

10 DR. TURNER: We started from the design  
11 calculations.

12 DR. ABDEL-KHALIK: Is that the right thing  
13 to do?

14 DR. TURNER: It's may not be 100 percent  
15 bulletproof. I think it's a probably pretty good  
16 start.

17 We're going to get to talking about  
18 benchmarking here in a minute, and I believe one of  
19 the things that's going to be desired from a benchmark  
20 is that your calculation extend to a much larger  
21 portion of the pressure boundary than the local area  
22 around the location where we're calculating to  
23 validate that we have, in fact, chosen the right  
24 location. So I believe that we are going to get to  
25 the answer to this probably by a benchmarking

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1 approach. I think that's going to be the bottom line.

2 CHAIRMAN SEIBER: Why don't we move on?

3 MR. BARTON: I've got a question for a  
4 moment. I don't know if this is related to this  
5 specific discussion you had, but in section 4, you  
6 have TLA on secondary system hydro testing and you  
7 have the design limit for the plant as 5, and up  
8 through 2005 you already experienced this transient  
9 four times, and the estimated cycle for a 60 year  
10 period is also four. Can you explain that one?

11 DR. TURNER: The hydrates, we do not  
12 expect to ever do another hydrates. With the  
13 hydrates is part of the original validation of the  
14 plant.

15 MR. BARTON: Right.

16 DR. TURNER: And, in fact, that number  
17 four is conservative by a factor of four because what  
18 happened was that each of the steam generators was  
19 hydro tested individually, so there were four hydro  
20 tests and we counted that as four, but each component  
21 was hydro tested once. So we do have a lot more  
22 margin. We can correct that. But even if we were  
23 already at four, we would still expect the end of 60  
24 years to be four.

25 MR. BARTON: That's what the TLA says and

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1 I was just wondering --

2 DR. TURNER: We don't do it again. We  
3 don't intend to ever do a hydrates again.

4 MR. BARTON: Okay.

5 DR. SHACK: I wondered why you did four  
6 hydro tests in the first place.

7 DR. CHANG: May I supplement that?

8 CHAIRMAN SEIBER: Yes.

9 DR. CHANG: The requirement for hydrates  
10 is exempt by code case N-498 and N-416. So starting  
11 from the issues of N-498 and N-416, that requirement  
12 is no longer there. So you don't have to look at the  
13 cycle whether four is conservative, or four is  
14 bounding, or anything. From here on the hydrates is  
15 exempt. Look at the code case N-498 and N-416.

16 DR. TURNER: We don't even to do elevated  
17 pressure leak tests any more. We do system leaks --

18 MR. BARTON: I was just trying to  
19 understand what the TLA was all about. Okay. I  
20 understand. Thank you.

21 DR. CHANG: You're welcome.

22 CHAIRMAN SEIBER: Okay. Let's move on.

23 DR. TURNER: Okay. In order to do a  
24 stress based monitoring program, we didn't start our  
25 stress based monitoring program the day we started the

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1 plant. Therefore, we need to have a base line to  
2 start from. We need to estimate how much fatigue  
3 usage was accumulated before we actually started the  
4 monitoring program.

5 In our submittal, we have a calculation of  
6 that baseline. It was based on looking at the period  
7 that we had monitored, which at that time was close to  
8 ten years, and then using those data to backward  
9 calculate what we thought was going to be was a  
10 conservative usage that accumulated before we started  
11 the monitoring. The way we did that included a lot of  
12 engineering judgment and there were questions raised  
13 about whether we could justify some of the engineering  
14 judgment. We had to agree that we couldn't justify  
15 everything that we had do, and so we have since gone  
16 back and looked at a number of issues on the baseline.

17 We had some cycles which we had said  
18 occurred during the non-monitored period, but had  
19 never occurred during the monitored period. So the  
20 question was asked, how can your backward calculation  
21 have included those cycles if you didn't do that? We  
22 looked more closely at that issue and discovered that  
23 we had counted some cycles which, in fact, didn't  
24 occur. We had created a list of the cycles that  
25 occurred early in life before we even were doing cycle

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1 counting by going through control room logs, and the  
2 calls that were made in that were very conservative.  
3 We counted seven events of loss of offsite power where  
4 we had no events which actually met the description of  
5 loss of offsite power.

6 We had counted I think at least one event  
7 of turbine trip without immediate reactor trip and we  
8 discovered that that event -- the two trips occurred,  
9 essentially, simultaneously as they were designed to  
10 do, so had not needed to do that event. There were  
11 some other cases where we had more events in the  
12 non-monitored period than the monitored period. We  
13 explicitly included usage to bound that. So we have  
14 now done a more conservative estimate of the baseline.

15 We've completed most of that.

16 We have one more issue which has to do  
17 with the hot leg surge line nozzle and it's related  
18 the issue of stratified conditions in the surge line.

19 In about 1994 Wolf Creek adopted modified operating  
20 procedures which are meant to mitigate and reduce the  
21 fatigue usage due to stratified conditions in the  
22 surge line. So we have to add an increment and we  
23 have not yet completed this to add an increment to the  
24 first -- the years of operation, the nine years of  
25 operation from plant start-up to the adoption of

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1 modified operating processes to account for the  
2 possibility that we had higher fatigue usage on the  
3 hot leg surge nozzle.

4 We will complete that. When we've  
5 completed that, our revised baseline will be available  
6 for staff review. We expect that we will be able to  
7 close that open item.

8 CHAIRMAN SEIBER: I take it your revised  
9 procedure is more spray flow and more heaters?

10 DR. TURNER: That is correct.

11 The other question we've discussed I think  
12 already, which is the issue of the one-dimensional or  
13 scalar description of stress. I don't know that I  
14 need to add a great deal to what has been said except  
15 to point out that we do the calculations -- well, I  
16 have two things I do want to point out.

17 One, the only two places where we expect  
18 to have to rely upon stress based monitoring are the  
19 hot leg surge line nozzle and the charging nozzles  
20 because those are locations where environmental  
21 effects are important. And for both of those  
22 locations, the location of interest is near the pipe-  
23 to-nozzle connection and those places of interest were  
24 determined by looking at the original design  
25 calculations.

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1 CHAIRMAN SEIBER: -- obvious though even  
2 if you don't do that, if you don't have a plant offer.

3 DR. TURNER: Well, I think they're  
4 reasonable places. They are places where you have a  
5 stress concentrator factor, perhaps you have some  
6 other perturbation, and you have thin enough walls so  
7 that you're still concerned about the pipe loads.

8 For the charging nozzle where the fatigue  
9 usage is almost entirely dominated by temperature  
10 cycles, the charging nozzles, unfortunately,  
11 experience big, rapid temperature changes due to loss  
12 of let-down and loss of heat to the regenerative heat  
13 exchanger. The location of interest is on the inside  
14 surface of the pipe.

15 For the hot leg surge line nozzle, the  
16 location was chosen by the analyst who had just  
17 completed doing a re-evaluation of fatigue for Wolf  
18 Creek to include effects of surge line stratification  
19 and they based the choice of the location on their  
20 revised calculations to address the surge line  
21 stratification issue. They identified the maximum  
22 fatigue usage location as on the outside surface of  
23 the pipe essentially at the beginning of the thickness  
24 transition.

25 At that time there was not a concern about

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1 the environmental effects of fatigue, so the choice of  
2 location was based entirely on just the thermal and  
3 mechanical loads. At that location we do not need to  
4 apply the environmental effects. It's on the OD of  
5 the pipe. It's not wetted by the coolant surface.

6 But since it's the location where we have  
7 the monitoring program established, we have the  
8 transfer functions needed for the monitoring program  
9 developed, what we are doing is we are taking that, we  
10 are saying the fatigue usage without environmental  
11 effects at that location bounds the fatigue usage at  
12 any location on the wetted surface of that nozzle,  
13 and, therefore, if we take the OD location fatigue  
14 usage and multiply it by the environmental factors,  
15 we're clearly bounding the worst case on the wetted  
16 surface of the pipe. That assumption alone introduces  
17 a large degree of conservatism in the overall approach  
18 of the analysis.

19 Finally, I just want to say that we agree  
20 with the staff that an appropriate way to resolve  
21 these issues is to do some sort of a benchmarking  
22 calculation where we look at the fatigue monitoring  
23 program calculational methodology and compare it to a  
24 different calculation methodology such as a finite  
25 element analysis. We're in the process of -- we have

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1 spoken to the staff several times about doing a  
2 benchmarking analysis. We have essentially agreed we  
3 are going to do a benchmarking analysis. We are in  
4 discussions to try to try to determine and set the  
5 extent and the type of transients that will be used in  
6 the benchmarking analysis, and other applicants are  
7 going through the same process so we expect that we  
8 will have some precedent that we can use to help  
9 resolve what we're going to do for the benchmarking  
10 analysis.

11 We have already done a comparative study  
12 for the charging nozzles looking at temperature  
13 pressure cycles only, and for those calculations we  
14 did show that there is a large degree of conservatism  
15 in the fatigue monitoring program calculations vis-à-  
16 vis a finite element analysis. So at least a portion  
17 of the benchmarking for that nozzle is completed.

18 The hot leg surge nozzle needs to include  
19 transients which have pipe-ending loads in them as  
20 well as transients that are pressure and temperature  
21 range.

22 We believe that when we've completed the  
23 benchmarking calculations that we will be able to  
24 close that open item.

25 The last open item is really two different

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1 items and they're fairly simple, and we believe that  
2 they're resolved, although they have not yet --

3 DR. SHACK: Just coming back to that, Art.

4 I mean that solves the problem for you, but, in  
5 general, you still have this problem with being able  
6 to judge when the simplifications that you've put into  
7 the 1-D model are going to be valid and not valid.

8 DR. TURNER: And my understanding of the  
9 staff position is that a site-specific benchmarking is  
10 going to be required.

11 DR. CHANG: Let me put a clarification on  
12 this because we are talking about benchmarking of a  
13 computer code. If you use any computer code in the  
14 ASME class 1 qualification analysis, the benchmarking  
15 before you use the computer code should already  
16 existing, otherwise, what tool are you using. So  
17 we're talking about benchmarking now. We're not  
18 talking about benchmarking the computer code. We are  
19 talking about benchmarking the application to your  
20 particular plant configuration. Let's keep that point  
21 straight.

22 Secondly, I believe, Art, you mentioned  
23 thermal sleeves. I really doubt that Wolf Creek in  
24 the branch nozzles they still have thermal sleeves.  
25 Can you clarify that?

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1 DR. TURNER: In the charging nozzles we  
2 have thermal sleeves.

3 DR. CHANG: How about the surge nozzle?

4 DR. TURNER: I don't believe we have a  
5 thermal sleeve in the surge nozzle.

6 DR. CHANG: Yes. So you cannot generalize  
7 that.

8 DR. TURNER: I don't believe that I said  
9 that we were considering anything to do with a thermal  
10 sleeve. We were not taking benefit through the  
11 thermal sleeve in the surge line nozzle. It does  
12 exist in the charging nozzle. It clearly needs to be  
13 considered in the analysis.

14 DR. ABDEL-KHALIK: How would the  
15 benchmarking of two methodologies answer the question  
16 of whether or not you picked the right points?

17 DR. TURNER: I am assuming that the  
18 benchmark -- the alternative calculation, which is  
19 almost certainly going to be a three-dimensional  
20 finite element analysis of either the entire nozzle  
21 and run pipe or at least a portion of the run pipe,  
22 and the finite element program will be able to easily  
23 look through its pile of output and identify for us  
24 where the maximum stresses are, it may or may not be  
25 able to identify for us where the maximum stress

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1 ranges are. We may have to do that manually. But if  
2 we have the full finite element analysis, it's a  
3 relatively simple thing to verify that the location  
4 we're looking at is at least close to the maximum  
5 fatigue usage location.

6 DR. CHANG: Please, don't be misled by the  
7 staff. The staff is not dispute the principle, the  
8 theory of Green's function, transfer function. I  
9 fully endorse that. What we are talking about is how  
10 is the correct application of the Green's function,  
11 the transfer function, to the extra problems.

12 Now, talking about Vermont Yankee, we did  
13 a benchmarking of the configuration for Vermont Yankee  
14 only. Yesterday I went through a detail calculation  
15 for another surge nozzle. With all the stops pulled,  
16 the CUF is still much higher than 1. So it's not a  
17 trivial issue that as long as you sharpen your pencil,  
18 problem goes away. If things are that simple,  
19 everyone want to be a stress analyst. Nobody want a  
20 financial analyst.

21 DR. TURNER: That comment means I have to  
22 make a couple of more points.

23 One is we are using stress based fatigue  
24 monitoring as a tracking method. Our fatigue  
25 monitoring program we have committed to. We have not

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1 yet written action levels to put into our program  
2 which say that, when your calculated fatigue usage  
3 reaches this level and for the 6260 locations, that  
4 will be a level including environmental factors, then  
5 you have to take corrective action. Those corrective  
6 actions could be refining your analysis. They could  
7 be repairing the component.

8 They could be replacing the component. Or  
9 they could be going to a different design basis such  
10 as a flaw tolerance approach with calculations of  
11 crack growth and periodic inspections. Those are,  
12 more or less, the possible corrective actions.

13 We have committed to setting our action  
14 levels low enough so that we have time to take action  
15 so that we have at least two or three operating cycles  
16 before we would expect to step across the one. So if  
17 we are wrong in our original calculations and with  
18 environmental factors applied we don't get to the end  
19 of 60 years, we will have to take action. So we are  
20 not trying to, by calculation alone, say that there is  
21 not environmentally-assisted fatigue concern. All  
22 we're trying to do is say that we have a valid  
23 monitoring method that will alert us to the fact that  
24 we're getting to a limit in time to take corrective  
25 action.

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1            Obviously, if we grossly under calculate  
2 the fatigue usage because our program is wrong, our  
3 monitoring tool isn't very good. We don't believe  
4 that that's the case and we believe that we can  
5 demonstrate it's not the case by an appropriate  
6 benchmarking procedure.

7            Let me get through the last open item.  
8 The last open item is actually two open items. One  
9 has to do with the reactor vessel internals.

10           Wolf Creek is the first plant to go  
11 through the license renewal process where the reactor  
12 vessel internals were designed in accordance with the  
13 ASME Code Section NG, which requires fatigue analysis  
14 of the core support structures and other structures  
15 which could have an influence on the core support  
16 structures. Therefore, we do have fatigue analyses  
17 for the reactor vessel -- some components of the  
18 reactor vessel internals.

19           Unlike the pressure boundary components  
20 where the fatigue usage is only from the prescribed  
21 transient cycles in the reactor vessel internals  
22 analysis, there is also the requirement to look at  
23 high cycle fatigue effects. A high cycle fatigue  
24 effect, for example, would be flow-induced vibrations.

25           In order to -- and that is dependent on the time of

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1 operation, not any number of cycles. And so to extend  
2 the high cycle effects from a 40-year operating period  
3 to a 60-year operating period you need multiply  
4 fatigue usage from high cycle effects by  
5 one-and-a-half and then add it back to the fatigue  
6 usage from the prescribed numbers of transients.

7           Wolf Creek did not have in its possession  
8 the detailed information about how much contribution  
9 to the overall fatigue usage came from high cycle  
10 effects and how much came from the transient effects.

11       We were unable to obtain that information before the  
12 staff audits occurred, so we were not able to do that  
13 calculation. We have since received that information.

14       We had Westinghouse look at the detailed original  
15 calculations and tell us how much of the fatigue usage  
16 in our design reports came from high cycle effects.  
17 We've been able to extend the calculations now to 60  
18 years.

19           For the components that had high fatigue  
20 usage to begin with, the high cycle effects contribute  
21 virtually nothing, and, therefore --

22           CHAIRMAN SEIBER: Do you believe this was  
23 resolved?

24           DR. TURNER: We believe this is resolved,  
25 and when the staff has the opportunity to review our

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1 documents that we can close that issue.

2 DR. SHACK: Say that one again for me,  
3 Art. So that the high cycle is contributing virtually  
4 nothing. They're just so small.

5 DR. TURNER: Yes. What it turns out is  
6 that the majority of fatigue usage for the core  
7 support components comes from gamma heating, and the  
8 gamma heating is worse in massive components. The  
9 stresses from gamma heating are worst in massive  
10 components. Massive components don't experience high  
11 cycle effects. So if you have high usage from gamma  
12 heating, you don't have any usage from high cycle  
13 effects.

14 The final issue, which is the other half  
15 of open item 4.3, has to do with reactor coolant  
16 sample lines. These are actually class 2 components.  
17 They do not have a detailed fatigue analysis, but  
18 they do have a limit that says if you expect to  
19 experience more than 7,000 full temperature range  
20 cycles, you have to use a reduced allowable stress.

21 In our original review of the  
22 calculations, we couldn't verify that a reduced  
23 allowable stress had been used for lines that are used  
24 on a daily or  
25 ever-other-day basis, which amounts to something on

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1 the order of 11,000 cycles over a 60 year operating  
2 period. And so we originally made a commitment to  
3 recalculate for those sample lines.

4 Subsequent reviews of the original  
5 calculations we have verified that, in fact, a stress  
6 range reduction factor of .9 was used. If you use a  
7 factor of .9, you're allowed 14,000 full temperature  
8 range cycles. We believe that this is the basis for  
9 closing this open item. Again, we believe we will be  
10 able to close it when the staff has an opportunity to  
11 review the calculations.

12 CHAIRMAN SEIBER: Okay. Do any of the  
13 members have additional questions or comments?

14 DR. ABDEL-KHALIK: You don't see any  
15 circumstance under which you would have more frequent  
16 use of the sample lines?

17 DR. TURNER: No, but my understanding of  
18 the sample lines is they're used to take chemistry  
19 samples. I guess if we got bad chemistry, we could  
20 take more frequent use -- we need to take more  
21 frequent samples. These are on the primary system.  
22 Chemistry is usually not a problem on the primary  
23 system.

24 DR. SHACK: You've got bigger problems  
25 than your fatigue and your sample lines.

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1 MR. STETKAR: This might be too much  
2 detail. But how often do you normally pull those  
3 samples now for routine operations?

4 DR. TURNER: Well, the 11,000 cycles is  
5 calculated as once every other day and that's the best  
6 information we were able to get.

7 CHAIRMAN SEIBER: Moving on.

8 MR. BARTON: Are you finished? I've got a  
9 couple of scoping questions if you are.

10 In plant level scoping, you talk about the  
11 turbine control oil system and the E-8C. Are they  
12 both the same? The reason I'm asking you this is,  
13 you've got turbine oil system not in scope, yet EHC  
14 systems for ATWS seems to be required.

15 CHAIRMAN SEIBER: Turbine oil is  
16 usually --

17 MR. BARTON: It says turbine control oil.

18 CHAIRMAN SEIBER: I don't know what that  
19 is.

20 MR. BARTON: That's what I wonder, whether  
21 it's part of EAC system. It doesn't say turbine lube  
22 oil. I understand that. But it says turbine control  
23 oil is not in scope, yet EAC system appears to be in  
24 scope for ATWS. So I don't know whether --

25 CHAIRMAN SEIBER: What turbine do you

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1 have?

2 MR. GARRETT: General Electric.

3 MR. BARTON: This is Section 2.2 plant  
4 level scoping table 2.2-1. You may want to look at  
5 that.

6 And one more, condensate storage tank is  
7 not in scope, I understand it, but you get the  
8 foundation and the valve house are in scope. Is  
9 there a reason for that?

10 MR. BLOCHER: Could you repeat that  
11 question?

12 MR. BARTON: Condensate storage tank is  
13 not in scope, yet the foundation for the tank and  
14 value house, which is on the foundation, are in scope.

15 MR. BLOCHER: The condensate storage tank  
16 is in scope. I believe it's the -- are you looking at  
17 the mechanical section or the structural section?

18 MR. BARTON: 2.4, scoping and screening,  
19 it's under structures.

20 MR. BLOCHER: Okay. Those are scoped and  
21 structures. I believe the tank is covered in the  
22 mechanical section --

23 MR. BARTON: Okay.

24 CHAIRMAN SEIBER: Any more questions.

25 (No audible response.)

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1 CHAIRMAN SEIBER: If not, let's take a  
2 break until 3:00.

3 (Whereupon, the meeting recessed at 2:44  
4 p.m. to reconvene at 3:00 p.m.)

5 CHAIRMAN SEIBER: I think everyone has  
6 taken their seats. We will begin now with the staff's  
7 presentation.

8 Okay, Tam.

9 MR. TRAN: Good afternoon. My name is Tam  
10 Tran and I'm the project manager for the Wolf Creek  
11 Generating Station License Renewal Review Project. I,  
12 along with other members of the project, will discuss  
13 the staff review of the Wolf Creek License Renewal  
14 applications as documented in the safety advisory  
15 report with open items.

16 MS. LUND: Excuse me, Tam. This is  
17 Louise. Tam, can you get a little closer to the  
18 microphone.

19 MR. TRAN: The SER was provided to the  
20 Applicant on February 1st, 2008.

21 Next slide.

22 I will begin with a brief overview of the  
23 Wolf Creek license renewal review, then Mr. Greg Pick,  
24 the Region 4 lead inspector, will discuss the license  
25 renewal inspections. Next, I will continue with the

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1 discussion of the SER results Section 2 to 4 of the  
2 SER.

3 Next slide.

4 License renewal application was submitted  
5 in September of 2006. The license renewal application  
6 was covered in detail earlier in the day.

7 Next slide.

8 Next I will discuss the safety evaluation  
9 report. The safety evaluation report with open items  
10 related to the license renewal of the Wolf Creek  
11 Generating Station was completed and issued to the  
12 applicant on February the 1st, 2008. The staff  
13 provided available input into the SER with the aid of  
14 250 audit questions; 137 of these questions were aging  
15 management program related questions; 82 items was  
16 aging management review related questions; and 31  
17 items were time limited aging analyses related  
18 questions.

19 The staff was also aided with additional  
20 information provided by the applicant and respond to  
21 95 request for additional information items that were  
22 issued to the applicant ending on December 7, 2007.

23 The information collected from the  
24 questions and the RAI letters was used to develop the  
25 SER. The SER contained five open items and no

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1 confirmatory items.

2 Next slide.

3 NRC audit teams conducted various audit  
4 activity at the Wolf Creek site during the periods as  
5 listed on the slide. The staff started to review with  
6 the scoping and screening methodology audit in January  
7 of 2007. This was followed with a series of onsite  
8 audits and inspection from March through October 2007.

9 Region 4 conducted two inspections in September and  
10 October 2007 to review the Wolf Creek scoping and  
11 screening and aging management program.

12 At this time, I would like to introduce  
13 Mr. Greg Pick to lead the discussion on the license  
14 renewal inspections.

15 MR. PICK: Thank you, Tam. Good  
16 afternoon, members of the ACRS.

17 Next slide, please.

18 The current performance at Wolf Creek, all  
19 the findings and performance indicators are green. We  
20 just completed our inspection of the corrective action  
21 program last Friday, so that any review of that is  
22 pre-decisional. The end-of-cycle letter was issued on  
23 March 3rd. In that cover letter of that, we discuss  
24 that there were four issues in the cross-cutting theme  
25 related to problem identification, related to a low

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1 threshold. The applicant had just become aware of  
2 that themselves and they were initiating actions for  
3 review. So we chose not to issue a substantive  
4 cross-cutting issue.

5 The special inspection related -- we  
6 initiated a special inspection for the ECCS voiding.  
7 The next week of the onsite portion will be next week  
8 where the team will review the root cause analysis  
9 that was just completed by the licensee, and a couple  
10 of weeks ago there was a Notice of Enforcement  
11 Discretion issued because of leakage in the CCP Alpha  
12 room cooler. The diesel was out of service, so they  
13 to declare the feature, the CCP Bravo, inoperable.  
14 What the NOED did was give them an additional 15 hours  
15 to repair the leak on CCP Alpha room cooler, which is  
16 also one of the room coolers being replaced on their  
17 upcoming outage.

18 DR. ABDEL-KHALIK: Were there any hardware  
19 changes made in response to the ECCS voiding, like  
20 adding vents?

21 MR. PICK: No, I don't believe so yet.

22 DR. ABDEL-KHALIK: No hardware changes?

23 MR. GARRETT: Yes, there was. We did  
24 install additional vents and reconfigured some  
25 horizontal piping runs.

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1 I'm Terry Garrett from Wolf Creek, and,  
2 yes, we did install additional vents at high points  
3 and adjusted some long, horizontal runs of piping to  
4 make sure the high point vent was at the high point.

5 DR. ABDEL-KHALIK: And that will be the  
6 focus of your follow-up inspection?

7 MR. PICK: A follow-up inspection will  
8 be to review the root cause analysis that they  
9 recently completed.

10 DR. ABDEL-KHALIK: Rather than the  
11 corrective actions they've taken?

12 MR. PICK: The team is also looking at  
13 corrective actions. I'm avoiding that because it's  
14 all pre-decisional.

15 DR. ABDEL-KHALIK: Okay. Thank you.

16 MR. PICK: Next slide, please.

17 The inspections were performed. The first  
18 week had five inspectors, concluded the license  
19 renewal PM. And the second week of inspection, the  
20 dates were already provided, included the license  
21 renewal PM and two inspectors from Region I. We  
22 completed our scoping and screening review during the  
23 first week and we reviewed 22 of their aging  
24 management programs.

25 Next slide.

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1 Related to scoping and screening, this  
2 document in the report, there's some minor drawing  
3 errors. Those consisted of drain valves that were in  
4 scope, but were not included on the drawings. There  
5 was a diesel generator starting air line between the  
6 Alpha and Bravo trains that was held by seismic  
7 restraints that we felt should be included. The  
8 licensee agreed and included that.

9 The license renewal PM had a question  
10 about whether the pressurizer spray nozzle should have  
11 been included. The team was provided sufficient  
12 information that it has a control function, not an  
13 accident function, so we agreed it is not included.

14 CHAIRMAN SEIBER: Right.

15 MR. PICK: And during our walk down of  
16 the switchyard, if you recall the diagram they put up,  
17 the bolding for the disconnects at the 1321 and 1323  
18 disconnect, they had not included that. They agreed  
19 with us and they already amended their license renewal  
20 application to include that as a passive feature that  
21 should be monitored.

22 As far as the aging management programs,  
23 the observations and findings by the team were all the  
24 review we did relatively minor. But the one-time  
25 inspection they referred to a NUREG. In reality, they

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1 wanted to do a sample methodology, which was a 9090  
2 sample methodology. They clarified that in that same  
3 license renewal amendment.

4 MR. BARTON: A question on that. Go  
5 ahead, John.

6 MR. STETKAR: I beat you. I'm curious.  
7 Got to come back to the RHR heat exchanger just to  
8 keep focused on a particular piece of equipment. And  
9 the staff, basically, accepted the licensee's  
10 discussion about chemistry control and inspections of  
11 the component cooling water heat exchanger to provide  
12 adequate assurance of the status of CCW-cooled heat  
13 exchangers. And, again, I'll mention RHR just to keep  
14 a single word although there are some others. I'm  
15 curious of your basis for accepting that conclusion.

16 DR. CHANG: Ken Chang.

17 This question was raised during the  
18 morning discussion when the applicant made their  
19 presentation, and, luckily, we have a lunchtime break.

20 I took that break to contact my lead reviewed, who is  
21 right now at Beaver Valley, asking him about the basis  
22 we accept this. And that person is an industrial  
23 expert in this area. What he recollect in reading the  
24 SER is the reason of accepting that is based on three  
25 things. One is, although they don't do performance

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1 testing, however, they do measure heat transfer  
2 capability, and how to define a C transfer capability,  
3 that's beyond me. Only the applicant knows what  
4 parameter is to measure the heat transfer capability.

5 Secondly, the heat exchangers are also  
6 periodically tested with NDE. That means eddy current  
7 testing for CCW heating --

8 MR. STETKAR: Wait. Let me -- excuse me.

9 I don't want to interrupt you too much here, but I'm  
10 going to keep us focused on the RHR heat exchanger and  
11 not the component cooling water heat exchanger. They  
12 are two completely separate heat exchangers. They're  
13 both related to component cooling water, but they are  
14 completely different heat exchangers.

15 DR. CHANG: Okay.

16 MR. STETKAR: And the discussion that you  
17 were just having certainly does relate to the  
18 component cooling water heat exchanger. I don't have  
19 any questions about the programs related to the  
20 component cooling water heat exchanger, none at all.

21 I think it's a fine program.

22 I'm concerned about -- and I'll use the  
23 example -- the RHR heat exchanger --

24 DR. CHANG: Yes.

25 MR. STETKAR: -- which the applicant

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1 specifically told us this morning that there is no  
2 eddy current testing of that heat exchanger.

3 DR. CHANG: Yes.

4 MR. STETKAR: There is no inlet/outlet  
5 flow monitoring or temperature monitoring to measure  
6 heat exchanger performance, and there is no internal  
7 inspection of that heat exchanger.

8 DR. CHANG: There is one more added part  
9 of the inspection.

10 MR. STETKAR: Okay.

11 DR. CHANG: Inspection of the internal  
12 surfaces of the check valves to try to identify --

13 MR. STETKAR: Those are component cooling  
14 water check valves at the return to the component  
15 cooling water pumps. They do not tell me anything  
16 about the status of the tubes or the shell side of the  
17 RHR heat exchanger.

18 DR. CHANG: But the heat transfer  
19 capability, that is not only the component cooling  
20 water, also IHX also.

21 MR. STETKAR: I didn't hear anything in  
22 the presentation this morning in the answer to my  
23 question, nor did I read anything in the documents  
24 that mentioned anything about monitoring the heat  
25 transfer capabilities of the RHR heat exchanger.

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1 DR. CHANG: I will take this note back and  
2 respond to you.

3 MR. WEN: That was mistaken.

4 My name is Peter Wen. I'm the former  
5 audit team leader.

6 The way I understand this issue is, the  
7 component cooling water heat exchanger is the leading  
8 indicator to anything bad for RHR heat exchanger that  
9 we're sure component cooling water heat exchanger.  
10 It's how we are approved.

11 MR. STETKAR: I am not enough of a  
12 materials person to make any judgment of that, but the  
13 duty cycles and the operating fluids are certainly  
14 different on those two heat exchangers. So it's not  
15 immediately clear to me why a normally-operating heat  
16 exchanger with service water on one side and component  
17 cooling water on the other side of the tubes is  
18 necessarily bounding for a heat exchanger that's  
19 normally on standby with borated water on one side and  
20 stagnant component cooling water on the other side.

21 MR. BARTON: Plus, the component cooling  
22 water heat exchanger services more than one --

23 MR. STETKAR: Yes. Well, it's a -- no,  
24 it's a completely different animal.

25 CHAIRMAN SEIBER: Well, component cooling

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1 takes care of some safety-related --

2 MR. STETKAR: Yes.

3 CHAIRMAN SEIBER: -- and I suspect, if my  
4 memory's any good, the RHR is not a safety-related --  
5 you're required to be able to go to shutdown in 72  
6 hours by your tech specs --

7 MR. STETKAR: Right.

8 CHAIRMAN SEIBER: -- and to do that you  
9 have to use RHR. On the other hand, to mitigate an  
10 accident situation, RHR is not required to my memory.

11 MR. STETKAR: That might help me if I can  
12 get it clarified.

13 At Wolf Creek, are the RHR heat exchangers  
14 used for low pressure recirculation cooling after a  
15 LOCA?

16 MR. BERRY: Dale Berry, Wolf Creek  
17 operations.

18 Yes, the RHR heat exchangers are used for  
19 long term core cooling post LOCA, recirculation of the  
20 containment --

21 MR. STETKAR: So they're --

22 MR. BERRY: Does that answer your  
23 question, gentlemen?

24 MR. STETKAR: Yes. Thanks.

25 MR. BARTON: So we're talking apples and

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1 oranges.

2 DR. ABDEL-KHALIK: So, really, the issue  
3 still remains. You cannot infer the condition of the  
4 heat exchanger, like the RHR heat exchanger, by  
5 monitoring the chemistry or the condition of the  
6 component cooling water?

7 MR. BARTON: That's true.

8 DR. SHACK: Unless you assume it is a  
9 leading case because this last less control of  
10 chemistry.

11 DR. ABDEL-KHALIK: That could be.

12 MR. MAYNARD: I'm not sure any specific  
13 monitoring is done. Most of these heat exchangers you  
14 do know what your inlet and outlet temperatures are.  
15 RHR is used during -- other than accident situations,  
16 obviously, for shutdown and stuff, and you are  
17 monitoring -- in fact, that's one of your key control  
18 parameters, is controlling the temperature across  
19 there. So you are getting some performance  
20 monitoring, but I'm not sure that --

21 DR. SHACK: It's usually good enough that  
22 you have to reduce your cool-down rate.

23 MR. MAYNARD: -- heat exchangers in the  
24 others, you are seeing what the difference in  
25 temperature and you are able to identify whether you

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1 have any -- you know, is it operating a lot. I'm just  
2 not sure what the GALL requirement is and what they're  
3 doing, and stuff, as to whether that takes care of  
4 that. That's what I don't know.

5 MR. STETKAR: I don't know. You know, in  
6 terms of trending performance to identify degrading  
7 conditions, I suspect that the normal cool-down  
8 requirements, as long as you can cool down as fast as  
9 you need to cool down, you wouldn't necessarily see  
10 any trends in reduced heat transfer coefficient. Nor  
11 would you know anything about the status of the  
12 condition of the tubes itself unless you had a tube  
13 failure and got high radiation in the component  
14 cooling water system.

15 CHAIRMAN SEIBER: But to know whether it's  
16 safety related or not, you actually have to look at  
17 the key list.

18 MR. STETKAR: That's right. Well, these  
19 heat exchangers must be safety related.

20 CHAIRMAN SEIBER: Well, I don't know that.

21 MR. MAYNARD: Mostly they also fall under  
22 the code for code inspections I would think.

23 CHAIRMAN SEIBER: Yes, but that's for  
24 pressure boundary.

25 DR. ABDEL-KHALIK: That's pressure

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1 boundary.

2 DR. KUO: Well, this is our  
3 take-away items. We will come back to the Committee  
4 with an answer.

5 MR. STETKAR: The question in my mind is  
6 more, because the staff accepted it, I was a bit  
7 curious about the rationale for that acceptance.

8 DR. KUO: Yes. We'll come back to you.  
9 Our reviewers just happen to be at Beaver Valley doing  
10 the audit right now, so we don't have the reviewer  
11 here. We will take this away and come back to you.

12 CHAIRMAN SEIBER: They may come back with  
13 the wrong answer.

14 (Laughter.)

15 MR. BONACA: Since you are taking  
16 assignments, let me --

17 CHAIRMAN SEIBER: Why don't we go on.

18 MR. BONACA: Yes. Let me ask the question  
19 I asked this morning about the bolting integrity  
20 program. The GALL report, the GALL essentially says  
21 that the loss of pre-load is a parameter to be  
22 monitored, and the licensee took the position that  
23 they don't monitor it and really what they're  
24 monitoring is leakage. Why does the staff find it to  
25 be acceptable, this exception?

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1 DR. CHANG: Coincidentally, the staff who  
2 reviewed this bolting integrity is also at Beaver  
3 Valley. I also talked to him during lunchtime. What  
4 he recalled is the GALL requires the use of two  
5 documents and the applicant used two documents, which  
6 he said closely related and almost identical  
7 requirement. They cross referenced each other. In  
8 other words, NP-5769 or NUREG-1339 is equivalent to  
9 NP-5067 and EPRI TR-104213. The later set is what the  
10 Wolf Creek is based on, and in the reviewer's opinion,  
11 it's close enough to be accepted. And, further, of  
12 relaxing the daily monitoring, that if the leakage  
13 does not increase, then the GALL allows them to relax  
14 that requirement. Instead of daily, you can go to  
15 biweekly or to go weekly. And on that basis, since  
16 Wolf Creek is doing additional steps as described in  
17 the SER, so he felt that this is enough to core that  
18 this is more restrictive than the straightforward GALL  
19 requirements. So on that basis --

20 MR. BONACA: That's a separate issue. My  
21 issue was purely talking about parameters to be  
22 monitored or inspected, and there is a main parameter  
23 which is also pre-load, and the licensee says, if you  
24 have a good procedure to bolt the system, you don't  
25 have to worry about it. So, therefore, we are not

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1 worrying about it and we just inspect for leakage.

2 And it seems to be inconsistent, very  
3 inconsistent with what the GALL report says. So I was  
4 wondering what's the logic for saying it's acceptable.

5 Realizing, also, there's a precedent, which means  
6 every other applicant now can make the same statement  
7 and simply not monitor loss of pre-load, which is  
8 something that I've seen oftentimes monitoring.

9 DR. CHANG: Yes. Certainly it's a very  
10 good question. However, our audit process has  
11 gradually changed in the direction that each person is  
12 responsible for reviewing the area repeatedly from A  
13 plan to B plan to C plan to maintain consistency.

14 And this person, name Jim Davis, is the  
15 bolting integrity expert, and so he is reviewing every  
16 plan by the same criteria so consistency between plans  
17 are maintained. But if you ask me what are the  
18 parameters he reviewed, I don't have a list, so I have  
19 to get back to you if you want a list.

20 DR. BONACA: I understand. I am concerned  
21 about the exceptions being taken on GALL in general.  
22 I've raised the concern in two previous applications  
23 recently because we see an increasing number of  
24 exceptions, and I go back to the SER, I read -- each  
25 exception oftentimes requires ten pages of discussion

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1 on how the staff accepted it, and it's almost like  
2 there is no logic behind that except it's a lot of  
3 discussion and some convincing, and then whatever is  
4 the exception is accepted and I'm concerned about  
5 where that goes.

6 I mean GALL was an agreement between the  
7 industry and the staff on how to deal with aging  
8 problems, and there was a place for exceptions, too.  
9 But I look at things like this and I don't see a basis  
10 discussed there for why it was acceptable.

11 DR. KUO: Okay. We will get back to the  
12 Committee with a response. Perhaps it will get back  
13 to the Committee sooner than the next full Committee  
14 meeting.

15 DR. BONACA: Because some of the other  
16 exceptions like based on the ASME codes, that's fine.  
17 I understand that. But something like this should  
18 have some explanation of why it's acceptable.

19 DR. KUO: We'll get back to you.

20 MR. BARTON: Are you still on aging  
21 management programs?

22 MR. PICK: I have two more things to  
23 talk about.

24 MR. BARTON: All right. I've got a  
25 question when you get done.

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1 MR. PICK: The other areas we looked at  
2 where we had some observations were the accessible  
3 medium voltage cables and the inaccessible medium  
4 voltage cables.

5 MR. BARTON: That's one of my questions,  
6 so go ahead.

7 MR. PICK: With the accessible medium  
8 voltage cables, there's a current license basis issue  
9 related to submerged cables. The electrical branch  
10 has engaged the licensee and continues to evaluate  
11 their calculations and their basis for the cable  
12 qualification. Those discussions are ongoing.

13 CHAIRMAN SEIBER: You're talking about  
14 environmental qualification?

15 MR. BARTON: This is the medium voltage,  
16 inaccessible medium voltage, between EQ? Is that what  
17 you're talking about?

18 MR. PICK: No. That was under --

19 MR. WILSON: We are engaging with Wolf  
20 Creek right now. They sent us some calculations.  
21 What this is is a cable that's in a manhole that's  
22 actually submerged in water.

23 MR. BARTON: That's my question. They  
24 said this was a new program going to be implemented  
25 prior to license renewal, but, yet, ongoing plant

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1 operations would indicate you need to be doing  
2 something, going, looking for water, and I found out  
3 some place that there was water in a manhole.

4 CHAIRMAN SEIBER: Right.

5 MR. BARTON: A PM supposedly was in place,  
6 but you guys found water in the manhole even though  
7 it's a PM program in place. I want to know, since  
8 that program apparently is ineffective, what is the  
9 applicant now doing to satisfy that requirement.

10 MR. WILSON: The only portion -- and I'm  
11 the electrical chief -- that we're looking at right  
12 now, we're engaging Wolf Creek specifically on the  
13 qualifications of cable. They stated that the cables  
14 are qualified to be submerged. We're challenging them  
15 on that right now. So that's the part that I'm doing.  
16 If you're looking at the PM portion, that would end  
17 up going back to Region IV.

18 MR. BARTON: Well, you guys felt that that  
19 PM program did not pick up the water in the manhole.  
20 The inspection in September 2007 found that.

21 MR. PICK: And they left the water in  
22 the manhole because they believe the cables are  
23 qualified. We do not and did not have enough  
24 information to challenge the operability.

25 MR. BARTON: But you guys are looking at

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1 that issue?

2 MR. PICK: Correct.

3 MR. WILSON: That's correct. Right now  
4 we're challenging --

5 MR. BARTON: I got you.

6 MR. WILSON: -- find out the answer and  
7 feed it back to Region IV and to the residents.

8 MR. BARTON: Got you.

9 MR. PICK: Now, for that, as far as  
10 license renewal, within two years of the period of  
11 extended operation we'll be evaluating that. They'll  
12 make the manholes dry. They'll initiate work  
13 requests, enter it in their corrective action program.  
14 The team found that was sufficient activities for the  
15 applicant for license renewal purposes.

16 MR. BARTON: Okay.

17 MR. PICK: Next slide, please.

18 So upon conclusion of our inspection, the  
19 team concluded that the screening and scoping of the  
20 nonsafety-related system structures and components was  
21 implemented as required by the rule. The aging  
22 management portions of the license renewal activities  
23 were conducted as described in the application and the  
24 processes on-site would be able to manage the effects  
25 of aging.

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1 Any additional questions?

2 CHAIRMAN SEIBER: How did you evaluate  
3 exceptions to the aging management programs?

4 MR. PICK: The starting point was the  
5 headquarter staff accepted it. We looked to see  
6 whether the licensee's processes --

7 CHAIRMAN SEIBER So you're just looking  
8 conformance?

9 MR. PICK: Correct.

10 Any additional questions?

11 (No audible response.)

12 MR. PICK: Thank you.

13 MR. TRAN: Thanks, Greg.

14 I will now begin the discussions of the  
15 results of the safety evaluation report.

16 Section 2 discussed structure and  
17 component subject to aging management review. Section  
18 2.1 of the SER covers scoping and screening  
19 methodology for the license renewal application and  
20 the staff concluded that the applicant's methodology  
21 meets the review criteria in the standard review plan  
22 and in accordance with the rules.

23 Section 2.2 covers the plant-level scoping  
24 results of the relevant system and structures. The  
25 staff found the result by the applicant meets the

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1 review criteria in the standard review plan and in  
2 accordance with the rules.

3 Next slide.

4 Relative to mechanical system, the staff  
5 identified a number of components that were later  
6 brought within scope by the applicant. These  
7 components provide support functionally to a needed  
8 mechanical system intended functions. This is in  
9 accordance with 10 CFR 54.5(a)(2) and  
10 10 CFR 54.4(a)(3). The functions of the components  
11 were not obvious at the time the applicant performed  
12 scoping and screening activities. Based on the small  
13 number of items identified, the staff believe that the  
14 available guidance in identifying such components by  
15 the applicant is adequate.

16 Consistent with 10 CFR 54.4(a) and 10 CFR  
17 54.21(a)(1), the staff concludes no omission of  
18 mechanical component and structures within the scope  
19 of license renewal after license renewal application  
20 amendment and subsequent to the staff review.

21 Next slide.

22 MR. BARTON: I have a question. On  
23 structures, there's a masonry wall in the turbine  
24 building in the truck bay that has a crack that  
25 apparently cannot be repair due to its being

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1 inaccessible. The crack continues to increase.  
2 Design engineering has found the wall acceptable. How  
3 long can this wall continue to grow before the wall is  
4 not able to perform its intended function since it  
5 cannot be repaired? Did you guys look at that?

6 MR. TRAN: I have a reviewer here.

7 MR. THOMAS: This is George Thomas. I'm  
8 not the staff reviewer. I am a person in the branch  
9 and I'd like to get back to you.

10 MR. BARTON: Okay.

11 MR. MAYNARD: The turbine building is a  
12 nonsafety-related structure.

13 MR. BARTON: Yes.

14 MR. MAYNARD: I'm not sure what the wall -  
15 -

16 MR. BARTON: I don't know what the  
17 intended function of the wall is. It just says it's  
18 cracked, it's continuing to grow, and it's okay by  
19 design engineering. So if the wall fails, I don't  
20 know what's affected. I really don't know.

21 DR. KUO: Yes, it is rather strange that  
22 the masonry wall in the turbine is being within the  
23 scope of license renewal, but we will take a look.

24 MR. BARTON: If it's not important,  
25 doesn't serve any safety function, or doesn't protect

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1 any safety system if it collapses, why are we even  
2 looking at it I guess is my question.

3 CHAIRMAN SEIBER: It shouldn't be in --

4 MR. BARTON: All right. It shouldn't be  
5 in the scope then.

6 CHAIRMAN SEIBER: Okay. Go ahead.

7 MR. TRAN: Next slide.

8 Section 2.5 covers scoping and screening  
9 of electrical and instrumentation and control systems.

10 The staff identified one open item, which is open  
11 item 2.5-1, associated with the station blackout  
12 recovery paths to offsite sources. For this open  
13 item, the staff determines that the recovery path  
14 should be included within the scope of license  
15 renewal.

16 I have more text here, but I believe that  
17 issue has been discussed sufficiently this morning.  
18 If you want me to go ahead and continue with the text,  
19 with any additional information. Do you have any  
20 question there? Okay.

21 DR. ABDEL-KHALIK: When do you think you  
22 will complete your review of the additional inclusion  
23 within the scope that has been presented to you?

24 MR. TRAN: I will refer that to the  
25 electrical branch.

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1 MR. MATTHEW: You're asking the --

2 MS. LUND: -- when you're going to have  
3 a chance to review --

4 MR. MATTHEW: As soon as they submit  
5 the open item license amendment. We haven't seen  
6 anything. We just heard that today they are going to  
7 add some other components and cables in the path. So  
8 as soon as we see the applicant response to the open  
9 item, we will review it. And, also, we have to look  
10 at the ISG, what the industry comments are, the  
11 proposed ISG that we issued for comments.

12 MS. LUND: Even though they provided it  
13 in the slides and provide the slides to the project  
14 manager just a few days before the meeting today, it's  
15 not been provided to us formally. It hasn't been  
16 submitted.

17 DR. KUO: It has not been formally  
18 submitted to us.

19 MS. LUND: That's what he's saying.

20 MR. MATTHEW: So we have no way to review  
21 right now.

22 DR. SHACK: But your second bullet up  
23 there is pretty categorical.

24 MR. TRAN: Yes, and this second bullet  
25 here is captured in the SER right now.

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1 MR. MAYNARD: I think from what the  
2 applicant presented today, it still doesn't resolve  
3 this issue. That is still an open --

4 CHAIRMAN SEIBER: It is a description of  
5 the open item.

6 DR. SHACK: Well, it's a description of a  
7 position I think. If that's the position, then --

8 MR. BARTON: Should be when it says that's  
9 the position.

10 MR. MATTHEW: Yes, this is an open item,  
11 so we still have to get the applicant's response how  
12 they're going to solve it.

13 CHAIRMAN SEIBER: Well, the applicant can  
14 submit a change or arguments that show the changes  
15 needed and the staff can consider that, and, if you  
16 don't reach agreement, there's no license renewal.

17 DR. KUO: That's correct.

18 MR. GARRETT: This is Terry Garrett.

19 If I could, please, we have responded  
20 twice that we disagreed that the circuit breaker at  
21 transmission voltage had to be included and wasn't  
22 necessary, and we will submit our new proposed  
23 resolution to the issue by April 1st.

24 CHAIRMAN SEIBER: We will wait for that to  
25 occur --

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1 MR. MAYNARD: And I'm sure you realize the  
2 ACRS isn't going to resolve a legal issue on --

3 CHAIRMAN SEIBER: We are not the referee.

4 MR. MAYNARD: They are going to have to  
5 work with the staff. There are other avenues. There  
6 are legal processes to go through to resolve disputes,  
7 and stuff, but what they're submitting isn't going to  
8 resolve what the staff's position is.

9 CHAIRMAN SEIBER: Well, the only thing we  
10 can do is not concur and then everything stops until  
11 such time as the issue is resolved.

12 DR. KUO: And we said it before, there are  
13 other avenues to get this resolved. One is to file a  
14 petition for rulemaking, so in case that you are not  
15 happy with the station blackout rule. The other is  
16 that you can file exemption request --

17 CHAIRMAN SEIBER: Right.

18 DR. KUO: -- and then we consider the  
19 exemption request on its own merit.

20 CHAIRMAN SEIBER: Okay. Let's move on.

21 MR. TRAN: Just to add to that. We  
22 issued the SER open item to the applicant February the  
23 first. And in the transmittal letter, we'll request  
24 the applicant to respond to us by April the first.

25 CHAIRMAN SEIBER: Okay. Good.

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1 MR. TRAN: Next slide.

2 In summary, the staff found the  
3 applicant's scoping and screening methodology meets  
4 the requirements pursuant to 10 CFR 54.4 and 54.21.

5 With addition of the license renewal  
6 application and amendments, the scoping and screening  
7 results provided by the applicant included all  
8 structure, system, and components within the scope of  
9 license renewal and subject to aging management  
10 review, except for open item 2.5-1 that we discussed  
11 earlier.

12 Next slide.

13 Section 3 covers aging management review.  
14 The review of the aging management programs was  
15 performed mostly by the license review audit team as  
16 documented in the SER and listed here. This line  
17 represents the review by the staff as documented in  
18 SER and is slightly different than the slide of the  
19 similar statistic presented earlier by the applicant.

20 The audit team reviewed 39 aging  
21 management programs. Of the 39 aging management  
22 programs, two of the aging management programs  
23 reviewed are  
24 plant-specific programs. Eleven are consistent with  
25 generic aging lesson learned AMP, aging management

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1 program. Twelve programs have exceptions. Eleven  
2 programs have enhancements. Three programs have both  
3 exceptions and enhancements.

4 There were also other reviews performed by  
5 many engineering division and contributing to the  
6 development of the SER Section 3.

7 MR. BARTON: Tam, do I conclude from this  
8 table that everything is okay here, you guys are happy  
9 with this? Or, what's the purpose of this table other  
10 than give me some numbers on number of aging  
11 management programs? Is this significant other than  
12 it's just a numbers table?

13 MR. TRAN: Just to capture the overview  
14 of all the aging programs that we have looked at and  
15 documented SER. We have one open item by the way  
16 under Section 3.

17 MR. MAYNARD: I'd like to be fair to the  
18 staff. A lot of times we ask for this type of  
19 information, so they get a feel for some things.

20 MR. TRAN: Okay. As a result the staff  
21 review, one open item was identified related to  
22 station blackout recovery and the associated aging  
23 management program. For this open item, which is  
24 related to open item 2.5-1, the staff finds that  
25 inaccessible medium voltage cables aging management

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1 program does not include the underground medium  
2 voltage cables from 13.8 kiloVolts switchgear to  
3 transformer connecting the switchyard.

4 These inaccessible medium voltage cables  
5 provide connection for station blackout with  
6 restoration of offsite power path to onsite  
7 distribution system. If these underground cables are  
8 not managed, significant moisture can affect the  
9 cables' intended functions. Therefore, this is an  
10 open item.

11 MR. STETKAR: But what we saw this morning  
12 should -- once it's -- should resolve at least this  
13 open item?

14 MS. LUND: Yes, yes, what we heard this  
15 morning, right.

16 MR. TRAN: As shown on this slide, at  
17 the time of the application submitted, the latest Wolf  
18 Creek sampling data from June 2005 to May 2006  
19 indicate below-grade environment is non-aggressive.

20 Next slide.

21 As a part of the license renewal,  
22 Commitment 17 includes provision to ensure groundwater  
23 samples are evaluated periodically to assess the  
24 aggressiveness to the groundwater through concrete.  
25 These consist of periodic testing, chemistry

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1 monitoring two times every five years and visual  
2 inspection of buried plant structures.

3 DR. ABDEL-KHALIK: If you go back to the  
4 previous table, does the sulfates trend bother you at  
5 all? This is, after all, a span of one year.

6 MR. TRAN: This captured the baseline  
7 information relative to aggressiveness of the  
8 underground environment.

9 MS. LUND: Actually, let me just answer  
10 that and then Dan can probably help you out with this  
11 as well -- I'm Louise Lund -- is that because for  
12 license renewal they were trying to get some baseline  
13 information is what Tam's trying to say, and so they  
14 basically took two readings over a period of time,  
15 okay, so it's not like they had years of trending  
16 data. And typically what we've seen, of course, with  
17 taking groundwater, you do see some variability.

18 Do you want to talk about that? And  
19 that's why we wanted to have them committed to taking  
20 this over time.

21 MR. HONG: Yes, my name is Dan Hong, and  
22 I'm a structural engineer. I did ask the applicant  
23 question about that number, and the applicant  
24 indicated the reason they were high because they took  
25 the sample around the winter time, and that particular

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1 well they clear the road.

2 MS. LUND: Basically, that's where  
3 you're getting a little bit higher core rise during in  
4 the winter.

5 MR. STETKAR: These are samples only from  
6 one single well?

7 MR. HONG: One single well, yes.

8 MR. TRAN: Okay. Next slide.

9 Section 4 covers time-limited aging  
10 analyses. Section 4.2 of the SER covers reactor  
11 vessel neutron embrittlement analyses. There were  
12 three reviews performed to evaluate neutron  
13 embrittlement as documented in the SER. These were  
14 neutron fluence, upper-shelf energy, and adjusted  
15 reference temperature review; pressurized thermal  
16 shock review; and pressure-temperature limits review.

17 The staff concludes that the reactor  
18 neutron embrittlement analyses meet the review  
19 criteria in the Standard Review Plan and according  
20 with the rules.

21 As indicated on this slide, relative to  
22 reactor vessel neutron embrittlement, Wolf Creek has  
23 large margin with respect to pressurized thermal shock  
24 both for 40 years operation an 60 years operation.  
25 270-degree F is the current 10 CFR 50.61 limit for

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1 place and axial welds.

2 I have a slide in your package that talks  
3 about the upper shelf energy. However, that slide is  
4 slightly out of date as far as the numbers go, so I'm  
5 just going to go have them provide you the staff  
6 review information here.

7 The upper shelf energy for the limiting  
8 material at 60 year are 54 EFPY. It's 64 per pound.  
9 This is well above the end-of-license upper shelf  
10 energy acceptance criteria of 50 foot-pounds.

11 Next slide.

12 Section 4.3 covers metal fatigue analyses.

13 The staff identified three open items associated with  
14 metal fatigue analyses. Dr. Ken Chang has gone  
15 through this issue with you in the morning and now we  
16 can elaborate some more and provide an opportunity for  
17 questions.

18 MR. MAYNARD: We beat it to death this  
19 morning.

20 DR. CHANG: Pardon me?

21 MR. MAYNARD: I'm sorry. Go ahead.

22 (Laughter.)

23 DR. CHANG: On this side, three open items  
24 are identified. Actually, they talk about five  
25 issues, and those five issues correspond to the

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1 morning that the applicant presented. Now, as always,  
2 easy ones first.

3 The first open item for the purpose of  
4 license renewal, the staff is to verify the following  
5 through an additional audit: one is the vibratory flow  
6 and use vibration stress, they are much smaller as  
7 compared to thermal transient stress. Therefore,  
8 those high-cycle loading, which normally can produce a  
9 small fraction of usage factor, is not of any  
10 significance.

11 What's not stated here is the second part.

12 There's a Class 2 component, sampling line, which is  
13 controlled by the 7,000 cycles, and if you have more  
14 than 7,000 cycles, you reduce allowable stress by the  
15 small little factor F, and in the morning you heard  
16 that they use a factor of .9. And so .9, you reduce  
17 allowable stress by ten percent it can go up to 14,000  
18 cycles. They have done both of this. But just they  
19 did it after we have completed the three audit or four  
20 audits. So we do not feel it's legitimate or it's  
21 economic to go back to audit these two small items  
22 because we have other activities which require further  
23 audit upon completion. So this is open only for now.

24 Deep in my mind I think when I see the  
25 applicant's work I will be totally convinced that what

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1 they do is appropriate because this is a fairly  
2 straightforward exercise.

3 The second item, the staff is to review  
4 the applicant's response to the follow-up RAI 4.3-1 to  
5 perform environmental assistance fatigue analysis at  
6 nozzle corners and at locations where the thermal  
7 stratification loadings are significant using ASME  
8 codes NB-3200 rules.

9 Now, I'd like to spend a little more time  
10 on this to give you what's the past and what's the  
11 future. Now, say, Wolf Creek falling in the middle.  
12 Wolf Creek first started this issue by looking into  
13 what are the computer code used to do your EAF  
14 analysis, stress-based monitoring, stress-based  
15 evaluation for CUF.

16 We went through 3, 4 iterations and some  
17 of the issues were already talked in the morning. Now  
18 they used 1-D, virtual stress instead of six  
19 components, stress tensile to perform the analysis,  
20 claimed to be conservative. Those all may be true.  
21 But, as a staff, we review whether the methodology is  
22 right. If the methodology is right, if that  
23 methodology plus a little bit of conservatism inputted  
24 in there will produce results which can fully justify,  
25 that is our intent.

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1           Wolf Creek doesn't have a solution yet.  
2           But for another plant, which we will hear tomorrow,  
3           Vermont Yankee, also performed similar analyses, go,  
4           just go NB-3200, perform the six component stress  
5           analysis. The six component will produce principle  
6           stress. The principle stress will produce stress  
7           intensity. The stress intensity will go into SN curve  
8           to get allowable cycles.

9           Now, the extra cycles divided by allowable  
10          cycles is a impression of the CUF, what you're  
11          allowed. We encourage people, if you have done some  
12          previous analysis, use the same assumptions, same  
13          methodology, same transients, same cycles, and show  
14          what you previously did is conservative. If you can  
15          demonstrate that, then at least you verify your  
16          conservatism.

17          What's come out of the Wolf Creek --  
18          what's came out from the other plant analysis is is  
19          you use everything the same except you have to use  
20          different FEN values. We ask ourselves, why do you  
21          have to use different FEN values? If this FEN value  
22          was good for the previous analysis, it should be good  
23          for now. Why do you reduce your FEN factors?

24          It turned out to be that that analysis,  
25          unless you reduce the FEN factors, otherwise you

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1 recalculated CUF will be higher. Finding that cast a  
2 doubt in our mind. So that methodology, when you  
3 apply to specific configuration, and that  
4 configuration is at the location of plant radius, and  
5 that plant radius location is the highest usage factor  
6 location at the nozzle. You know, you check the safe  
7 end, you check the plant radius. The plant radius CUF  
8 is higher than the safe end. So that is a controlling  
9 location for that configuration.

10 Which opens the question up, for each  
11 nozzle, for each transient condition, operating  
12 conditions, you may find the most critical components  
13 location safe end, weld, or the plant radius. It  
14 depends on whether you have thermal sleeve or you  
15 don't have thermal sleeve. It depends on whether your  
16 weld is ground flush or not ground flush. It depends  
17 on many things. So it's not a unique answer. The  
18 unique answer is later on you do six component stress  
19 analysis. You apply the stress concentration factor  
20 that the ASME code asked you to, and you say, this is  
21 the code analysis. If you do the code analysis and  
22 show that what I had previously done was higher than  
23 the code analysis, in that you have a case.  
24 Otherwise, the code that you've previously done is  
25 cannot be considered as analysis of record because in

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1 the future you cannot project future cycles, future  
2 CUF based on some analysis which is shown not to bound  
3 the actual case.

4 Did I go too far?

5 (Laughter.)

6 DR. CHANG: That is to explain why we lay  
7 these requirements on Wolf Creek because what we have  
8 done for other plants leading us to believe what  
9 we're asking Wolf Creek to do is realistic.

10 Then, yesterday, I review another plant.

11 DR. SHACK: Just come back to this, Ken.  
12 The critical point here is whether they can use the  
13 existing design analysis to identify the high  
14 cumulative usage locations. I thought I heard violent  
15 agreement that this method was not generally  
16 applicable, that they would apply it only in locations  
17 where, in fact, the stress field was simple enough  
18 that you could use it, but the question really came  
19 down to whether you could use your existing design  
20 basis analysis to identify the high CUF locations and  
21 you can do that as long as, essentially, the time  
22 history of the transients isn't too different.

23 DR. CHANG: Right.

24 DR. SHACK: And I'd be interested in your  
25 Vermont Yankee calculation where if they did the 3200

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1 evaluation without considering the fatigue  
2 evaluations, would they have found different locations  
3 than they did with the fatigue evaluation. That  
4 concerns me a little bit more. I didn't hear any  
5 disagreement over whether you could use a simplified  
6 analysis in a complicated stress state, which seems to  
7 be a little iffier and would make life more  
8 complicated for licensees if they had to go back and  
9 redo 3200 analyses at multiple locations because the  
10 histories could be different enough that you're no  
11 longer at the bounding location.

12 DR. CHANG: That is totally -- that  
13 question makes a lot of sense. For that  
14 configuration, you do the original Green's function  
15 analysis or you do NB-3200 analysis. It did not  
16 change the most critical stress location. But the  
17 most critical location is not the safe end, it is at  
18 the plant radius, nozzle corner.

19 DR. SHACK: But that's okay. Everybody's  
20 got their 3200 analysis.

21 DR. CHANG: Not necessarily.

22 DR. SHACK: Well, if they have their 3200  
23 analysis, can they use that to identify the critical  
24 locations, and you're saying that you would agree that  
25 they could do that?

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1 DR. CHANG: Right. However, the  
2 re-analysis, currently, we call the last analysis the  
3 analysis of record. If you use the same FEN, the CUF  
4 come out to be .893. The old analysis come out to be  
5 .639. You got that? No. Point-639 to .893, 25, 30  
6 percent increase in CUF. That's for this case. For  
7 another case, you don't know how much will be  
8 increased, how much will be reduced.

9 Now, you sharpen your pencil. I put in 25  
10 different CUF or no -- I put in 25 different FEN  
11 values there. There is from 3.05 to 11.5, 11.04.  
12 That number comes down 2.356. But 356 compared to the  
13 old 639 is not the right comparison. The .893  
14 compared to the old .639 is the right comparison  
15 because, under the same assumption, one is ASME code  
16 analysis, the other one is Green's function analysis.

17 Did that confuse you?

18 DR. SHACK: It didn't help, but that's  
19 okay.

20 (Laughter.)

21 DR. KUO: If I may try? You steer their  
22 current analysis methodology, they got a CUF value,  
23 say, .639.

24 DR. SHACK: No, no, let's not confuse the  
25 use of the Green's function in a complicated stress

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1 state with use of a 3-D analysis. I don't think  
2 there's any argument over that. You guys got them  
3 dead-to-rights. You can't do a simplified analysis in  
4 a 3-D condition.

5 Are they going to have to redo the  
6 analyses to determine locations, or are you willing to  
7 agree that it's very good guide to use your original  
8 analysis to pick the most severe locations and to  
9 analyze those locations correctly?

10 DR. KUO: For the license renewal and as a  
11 result of the resolution of a GSI 1.90 that identified  
12 six critical locations based on NUREG/CR-6260, that's  
13 all we are looking at. We are not asking --

14 DR. SHACK: But Ken seems to be opening  
15 the door a little wider here.

16 DR. CHANG: Right.

17 DR. SHACK: I'd be saying, I don't like  
18 the locations you guys pick; go look at another one.

19 DR. KUO: I don't think -- he may correct  
20 me -- I don't think he's looking for additional  
21 locations other than those locations identified in  
22 NUREG/CR-6260. If I'm wrong, please, correct me.

23 DR. CHANG: The nozzle is a component. On  
24 the nozzle, one component you could have two  
25 locations, three locations. Pipe to nozzle weld, safe

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1 end and cross region.

2 No more. I'm not saying you have to do  
3 more. But I say I accept the 2-D axisymmetric  
4 analysis for the pipe to the nozzle welds. For the  
5 safe end welds, I do not accept for the cross region.

6 If cross region happens to be the critical location  
7 for your nozzle, like one of the VY nozzle, then what  
8 you do, the Green's function could be off by 30  
9 percent. That's all.

10 DR. SHACK: I don't think there's any --  
11 sounds like everybody in violent agreement here.

12 DR. ABDEL-KHALIK: Has the applicant  
13 submitted the details of the intended benchmark  
14 calculations to the staff for review?

15 DR. SHACK: Just the methodology.

16 MS. BELL: This is Lorrie Bell.

17 We did submit a case study on the charging  
18 nozzle back in July, but, no, we have not submitted  
19 anything on the surge line hot leg nozzle.

20 DR. CHANG: In response to that, we did  
21 receive something, explanation of the methodology on  
22 the charging line, but me and my staff has not agreed  
23 with the explanation yet, especially the charging and  
24 alternate charging nozzle, there are so many different  
25 transients of charging and letdown shutoff and return

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1 to service, prompt return service, delay return to  
2 service, never return to service, or whatever.

3 We have a question asking them to identify  
4 what I call Wolf Creek to explicitly consider the  
5 different contribution of the usage factor for each  
6 category of charging events. We didn't receive that.

7 And you may say that you could have submitted  
8 something in October, but we have not agreed to that  
9 yet either.

10 MS. BELL: This is Lorrie again.

11 I agree with what you said, but that's a  
12 different open item. And the question he was asking  
13 me, which on the study or the benchmark. What Ken's  
14 response was referring to is the baseline.

15 DR. ABDEL-KHALIK: Wouldn't it make more  
16 sense if they have or they are in the process of  
17 developing a methodology to benchmark their  
18 calculations to check the ability of the method and of  
19 the ability to identify the correct locations?  
20 Wouldn't it make sense for them to tell you what  
21 they're planning to do before they actually do it?

22 DR. CHANG: Yes, it would make a lot of  
23 sense. But what in the past few cycles we have been  
24 obtaining is repeatedly we receive say we use 1-D  
25 virtual stress instead of six component stress, and

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1 this 1-D virtual stress, you never find anywhere in  
2 the literature space, things like that, how do we  
3 review?

4 DR. TURNER: Can I respond? This is Art  
5 Turner of Wolf Creek.

6 What I tried to say in my presentation is  
7 that we look at very specific locations. There are  
8 two things that are being talked about about locations  
9 here. One is the 6260 location, and the 6260  
10 locations are identified simply as a nozzle. It  
11 doesn't say where on the nozzle you should look. So  
12 when Ken says he's looking at two or three locations  
13 on the nozzle, he's not expanding the 6260 scope.

14 But what we have done is we have  
15 identified from our design stress analyses where on  
16 that nozzle we think the maximum fatigue usage occurs  
17 and that is what we have analyzed. Ken is saying that  
18 for another plant, which is not -- I can't comment on  
19 because I don't know anything about their analyses or  
20 what they did -- but, for us, we have a reason to have  
21 chosen our three specific locations and we have a  
22 reason to believe that the methodology that we are  
23 using is conservative for those specific locations.

24 We did not look at the blend radius, which  
25 I'm not sure I understand where that is, but I think

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1 where he means is the radius where the branch  
2 connection meets the run pipe, which we do not  
3 consider, based on our design analyses, as a critical  
4 location for the nozzles we are trying to analyze.

5 DR. CHANG: So, that is --

6 DR. ABDEL-KHALIK: I am trying to  
7 understand the process. You still sort of have  
8 committed, at least in your presentation this morning,  
9 to do these benchmark calculations. Are you going to  
10 sort of explain the methodology ahead of time to the  
11 staff, or are you just going to wait until you  
12 complete these benchmark calculations and present them  
13 at that time?

14 DR. TURNER: Well, my understanding is  
15 that the staff understands the methodology that we  
16 are using. They don't believe that we've presented  
17 evidence that it is a conservative method of  
18 calculation for the location -- even for the locations  
19 we're considering.

20 Ken mentioned that we sent an explanation  
21 of why we think it's conservative. That's a logic  
22 argument. It isn't necessarily convincing. I think  
23 what will be convincing is to do a benchmark  
24 calculation. What I think is still possibly not  
25 agreed to is what is the scope of the benchmark -- the

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1 benchmarking analysis, are we going to simply compare  
2 two methods of analysis at one location, which is the  
3 location where we're doing the monitoring, or are we  
4 going to also open the question of whether there is  
5 another location we should be considering, and Bill  
6 raised the right question, and that is, unless we do  
7 the benchmark to include the entire set of design  
8 transients, if we choose a subset of those transients,  
9 we may not find that the maximum fatigue usage is at  
10 the same location as it is in our design analyses.

11 DR. CHANG: Based on my best memory of a  
12 month and a half ago, the Vermont Yankee so-called  
13 benchmarking -- for the time being we call  
14 benchmarking -- considered 25 pairs of transients, and  
15 each pair is fully analyzed, evaluated, and for that  
16 benchmarking I believe the result is correct, 25  
17 transient pairs, each one with its specific FEN  
18 values, and the summation of the CUF, I cannot dispute  
19 that.

20 Now, we talk about benchmark. Please, be  
21 advised, we do not consider any of those kind of  
22 analysis as a benchmarking of the computer code.  
23 You're benchmarking only for your specific plant. If  
24 you use this code for your plant, this is what  
25 benchmarking is.

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1                   So what benchmark before for Vermont  
2 Yankee would say this is benchmark for the Vermont  
3 Yankee case. It seems the benchmarking problem came  
4 out to different solutions which say, well, you did  
5 one nozzle; we want you to do two more nozzles,  
6 because the result could be different. And that is  
7 not only our recommendation, it's also weak at the  
8 upper level management support.

9                   Now, if I'm wrong, P.T., you can correct  
10 me.

11                   (Laughter.)

12                   DR. CHANG: I don't mean P.T. Okay. Now,  
13 this requesting to do strict, straight ASME code  
14 analysis without any transfer function or Green's  
15 function before you prove it's right, apply to the  
16 surge nozzle and to the charging nozzle.

17                   Other nozzles, I agree, it's not a problem  
18 because, straightforward, the times one-and-a-half,  
19 times FEN, you get it done. Fine, no problem.

20                   For the charging and surge line, in order  
21 to do this demonstration fo re-analysis, show it's  
22 okay, for the surge line, you've got to consider the  
23 proper cycles of insurge and outsurge due to  
24 stratifications for the operation before the MOP.  
25 What is MOP? Modified operating procedure. That is

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1 the procedure recommended by Westinghouse.

2 You say, you do this, you minimize your  
3 transient cycles of insurge/outsurge, you minimize the  
4 transient severity, small identity because they  
5 constantly create an outsurge flow during the heat-up  
6 and cool down. So you don't see transients.

7 Now, some plants say after implement MOP,  
8 has essentially eliminated all the insurge -- surge  
9 training in one direction. If that's the case, what  
10 is of my concern with Wolf Creek is the so-called  
11 backward projection of surge line transients before  
12 the MOP. If you use the period of time you have  
13 pending monitoring data after the MOP, the training  
14 cycles are much less. You cannot possibly use those  
15 transients to backward projection.

16 What happens in the first eight, nine  
17 years? Which you don't know what's the best way of  
18 operating your -- to perform your heat-up and cool  
19 down to minimize the surge line transients. That is  
20 the largest disagreement so far is backward projection  
21 of insurge/outsurge transients so that you minimize  
22 the first nine years of transients.

23 After MOP, transients do not occur.  
24 Naturally, you have smooth sailing.

25 DR. ABDEL-KHALIK: So how do you propose

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1 for them to recover that old data?

2 DR. CHANG: That's what Beaver Valley is  
3 trying to recover right now. You've got to go into  
4 and review the operating log, operating history, so  
5 see at the time when the surge -- when the spray  
6 charging balance find out if the surge flow going this  
7 way or going that way. It's a tedious operation.

8 But you're operating an expensive facility  
9 relating to public safety. So even with tedious,  
10 painful, you still got to do it. You're not just  
11 creating a factor, based on this 20 years operation I  
12 project A. No, the previous nine years not much  
13 happened. I put a factor of two. Two is not the  
14 issue.

15 You know what happened on the Beaver  
16 Valley? After MOP, nothing happens. Before MOP,  
17 maybe ten times. After MOP, I say nothing happens,  
18 but I still assume there are two times. It's by a  
19 factor, it's not by a percentage. That's what's  
20 beauty about MOP, modified operating procedure.

21 So, although this is three open items,  
22 actually, there are five. You've got to apply the  
23 re-analysis to the charging, to the surge, but my main  
24 concern is on the surge, it's not on the charging.

25 So, maybe it's only one slide, but I

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1 really put a lot of things in there. I'm done unless  
2 you have more questions.

3 MR. TRAN: In summary, the SER contained  
4 five open items. Two open items are related to  
5 station blackout recovery paths. Of these two, one  
6 open item relates to the scoping and screening of the  
7 recovery paths to the offsite power source, and one  
8 relates to the aging management program for the  
9 underground cables.

10 The remaining three open items are to the  
11 metal fatigue analyses and Dr. Chang has just covered  
12 that.

13 In conclusions, the staff found the  
14 pending closure of the five open items, the  
15 requirements of 10 CFR 54.29(a) have been met for the  
16 license renewal for the Wolf Creek Generating Station.

17 CHAIRMAN SEIBER: That's quite a statement  
18 there at the end.

19 MR. TRAN: Next slide.

20 This concludes our presentation.

21 CHAIRMAN SEIBER: Does the staff have  
22 anything more to say?

23 (No audible response.)

24 CHAIRMAN SEIBER: If not, the licensee?

25 (No audible response.)

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1 CHAIRMAN SEIBER: What I'd like to do now  
2 is to go around in the room and discuss with the  
3 members what their impressions and issues and concerns  
4 are at this point in time.

5 Maitri, if you could take good notes, that  
6 would be helpful to me.

7 Mario?

8 DR. BONACA: I think that this was, in  
9 general, a good application in spite of the issues  
10 that have been raised and being dealt with. I think  
11 that we are seeing one of the same issue for Vermont  
12 Yankee. I think it's on its way to resolution.

13 I just raise the question in regard to one  
14 of the exceptions. Typically, I've expressed my  
15 concern recently about many exceptions in many  
16 applications we have seen right now, but I understand  
17 that licensees want to stay with their existing  
18 problems as much as they can if they can do that.

19 So, in general, I think -- I don't have  
20 any further concerns.

21 CHAIRMAN SEIBER: John?

22 MR. BARTON: I thought it was pretty good  
23 application. I had a lot of questions with the  
24 scoping and screening, but my questions got resolved  
25 today. I think I don't have any more issues with

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1 that. I think, also, station blackout may see the  
2 light at the end of the tunnel on that issue. But the  
3 fatigue analysis, I don't know where we are with that  
4 one.

5 (Laughter.)

6 MR. BARTON: But, other than that, I don't  
7 have any major concerns with this application. Jack.

8 CHAIRMAN SEIBER: Thank you, John.

9 MR. STETKAR: I'll echo what John said. I  
10 think that I'd like, just for my own curiosity, to see  
11 the rationale for accepting the exception for CCW  
12 chemistry control and things like that because that  
13 would help me, at least personally, to understand a  
14 bit of the staff's rationale, especially with the  
15 desire for consistency in treatment of these issue  
16 across a broad range of applications.

17 I hope that there is light at the end of  
18 the tunnel for the plant system boundary definition  
19 for the station blackout issue. I think that that's  
20 both general and plant specific decision in that the -  
21 - my only concern is that the basic technical intent  
22 of the regulations should be applied consistently from  
23 site to site.

24 DR. BONACA: I second that statement, but  
25 a way by John with regard to the bolting issue. I

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1 expect I will hear something about that.

2 CHAIRMAN SEIBER: Bill?

3 DR. SHACK: You know, it seems to me that  
4 we have two sort of semi-generic issues here with the  
5 station blackout and the fatigue. I assume they'll be  
6 resolved. We seem to be making some progress in at  
7 least defining the problems and I think just general,  
8 technical agreement over things. There are some  
9 details to be worked out yet.

10 CHAIRMAN SEIBER: Okay.

11 DR. ABDEL-KHALIK: I agree with all the  
12 comments raised by my colleagues. I'm sort of  
13 somewhat concerned about sort of the lack of  
14 understanding of what the purpose of this benchmarking  
15 is, whether it is going to resolve the issue of the  
16 adequacy of modeling or will it also address the issue  
17 of selection of the proper locations to be analyzed,  
18 and I'm hopeful that at the end of this exchange this  
19 issue will be resolved.

20 I'm also sort of concurring with John's  
21 comments about using proxy methods to infer something  
22 that may not have a direct relation to what you're  
23 actual using as a proxy.

24 CHAIRMAN SEIBER: Otto?

25 MR. MAYNARD: Well, I'm confident the

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1 issues will be resolved. I'm not confident as to how  
2 soon they're going to be resolved, but they will be  
3 resolved or there won't be any action.

4 MR. STETKAR: We do have 17 years.

5 (Laughter.)

6 MR. MAYNARD: I do believe that it has to  
7 go beyond the point of just arguing back and forth as  
8 to what is the requirement. You need to elevate it  
9 up, do whatever you have to do within the legal,  
10 regulatory process, or whatever, to get it up, get a  
11 decision made, and then either say we don't have to do  
12 it or we've got to do it, and get on with it. It's  
13 not going to do any good to just keep battering back  
14 and forth at the staff level here, and the ACRS  
15 certainly will not be the ones who will resolve  
16 whether it is or is not a legal requirement there. So  
17 I do think it is time to move on with that.

18 I think everything else has been  
19 discussed. I will say I thought the license renewal  
20 application was one of the best from a PDF format,  
21 including the USAR, the ability to find things. I  
22 found more stuff in there than what I needed to,  
23 wanted to. And so, from that perspective, it was very  
24 good to be able to click on things and it  
25 automatically take you to the documents and to where

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1 you needed to go. I really did appreciate that.

2 DR. SHACK: If they could only train the  
3 design certification guys who hand you these 2,000  
4 page documents with no way to navigate through them,  
5 not even a bookmark to begin with.

6 MR. MAYNARD: Maybe you could sell your  
7 process or technology to the others because it really  
8 was beneficial from a user-friendly standpoint.

9 CHAIRMAN SEIBER: Thanks, Otto.

10 Generally, at this point in the process,  
11 the ACRS has an opportunity to make a choice and that  
12 choice is whether we write an interim letter or not.  
13 That, generally, is not done if issues are well  
14 understood by both the staff and the applicant and on  
15 their way to resolution. And I'm not completely  
16 convinced that it solves each and every problem that  
17 is out there unless somebody is on an errant path and  
18 that needs to be identified.

19 But the question I want to ask each of you  
20 is, do we need an interim letter at this time? Mario?

21 DR. BONACA: I don't think so, in  
22 particular because we found some open issues that we  
23 wait for the stuff to resolve. I don't think we, as a  
24 Committee, have a position on each of the issue right  
25 now, have really a message to communicate to the

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1 Commission. I don't think we need an interim letter.

2 CHAIRMAN SEIBER: John?

3 MR. BARTON: I agree. I don't know how  
4 you would weigh a letter on the fatigue analysis  
5 anyhow.

6 (Laughter.)

7 MR. BARTON: So would agree not to write a  
8 letter.

9 CHAIRMAN SEIBER: The other John.

10 MR. STETKAR: Yes. I agree. I don't  
11 think that we could shed any particulars for found  
12 insights or knowledge on any of the issues. I think  
13 they're pretty well defined and we'll wait to see how  
14 they work out.

15 CHAIRMAN SEIBER: Bill?

16 DR. SHACK: No need for a letter.

17 CHAIRMAN SEIBER: No?

18 DR. SHACK: No.

19 CHAIRMAN SEIBER: Otto?

20 MR. MAYNARD: No.

21 CHAIRMAN SEIBER: Okay. I guess that  
22 concludes our review. I think there is significant  
23 work that has yet to be done, both by the applicant  
24 and by the staff. I would expect to see you when  
25 harmony reigns supreme and the issues are resolved.

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1 In the meantime, keep us posted as to the progress of  
2 how this is all going.

3 MS. LUND: One of the staff wanted to  
4 make one more charge. George Thomas wanted to make  
5 one more comment.

6 MR. THOMAS: I just wanted to respond to  
7 Dr. Barton's question regarding the concrete block  
8 masonry wall, the turbine building. The reason it's  
9 within scope, it serves a fire barrier function.

10 MR. BARTON: Fire barrier function.

11 MR. THOMAS: And I understand the crack  
12 noted was like less than a sixteenth-of-an-inch and it  
13 was not a through-wall crack.

14 MR. BARTON: I'm sorry. I didn't hear the  
15 last.

16 MR. THOMAS: The crack noted, I understand  
17 it was less a sixteenth-of-an-inch.

18 MR. BARTON: My concern was that it's  
19 continued to grow and engineering said it's okay. But  
20 at what point isn't it okay?

21 CHAIRMAN SEIBER: What does it fall under?

22 MR. BARTON: Yes, what does it fall under?  
23 What's the disaster if the wall collapses? It's  
24 something, yes.

25 MR. STETKAR: For a fire barrier, it just

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1 has to be intact. It's not structural.

2 CHAIRMAN SEIBER: If it's an outside wall,  
3 you don't even care about that.

4 DR. BONACA: Before you adjourn --

5 DR. KUO: The staff will come back to the  
6 Committee with responses to three items as I noted  
7 down here. One is the bolting integrity program. And  
8 the second is CCW, or why the others are not  
9 considered. And the third one is masonry wall. We  
10 are going to come back to the Committee with response  
11 to these.

12 CHAIRMAN SEIBER: We look forward to SER  
13 with no open items.

14 DR. KUO: That's our goal.

15 DR. BONACA: I have one comment I would  
16 like to make before we adjourn.

17 CHAIRMAN SEIBER: Okay.

18 DR. BONACA: This is going to be, I  
19 believe, the last meeting that Dr. P.T. Kuo is going  
20 to be with us. He's retiring. And P.T. Kuo has been  
21 with us from the beginning of license renewal,  
22 essentially day one.

23 CHAIRMAN SEIBER: I agree with that.

24 DR. KUO: Many years.

25 DR. BONACA: Many years, and so I would

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1 like to congratulate him here and I'm sure we all  
2 share that view and wish him well.

3 DR. KUO: Thank you very much.

4 CHAIRMAN SEIBER: Is there any way we can  
5 prevent him from retiring?

6 (Laughter.)

7 DR. KUO: Well, I will be here tomorrow,  
8 too.

9 CHAIRMAN SEIBER: I agree whole-heartedly.  
10 I think license renewal has advanced a lot under your  
11 direction and I think it's been a successful program  
12 and well managed. Thank you.

13 DR. KUO: It's been my privilege.  
14 Actually, it's also my pleasure to have been able to  
15 work with the Committee for so long, and thank you for  
16 your guidance and support. It's been very enjoyable.

17 CHAIRMAN SEIBER: Same here. Any other  
18 comments, questions? With that, this meeting is  
19 adjourned.

20 (Whereupon, the meeting adjourned at 4:22  
21 p.m.)  
22  
23  
24

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