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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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ADVISORY COMMITTEE ON REACTOR SAFEGUARDS (ACRS)

SUBCOMMITTEE ON THERMAL HYDRAULICS

MEETING

+ + + + +

WEDNESDAY,

September 22, 2004

+ + + + +

The meeting was convened in Room T-283 of Two White Flint North, 11545 Rockville Pike, Rockville, Maryland, at 8:30 a.m., Graham B. Wallis, Chairman, presiding.

MEMBERS PRESENT:

GRAHAM B. WALLIS	Chairman
F. PETER FORD	ACRS Member
THOMAS S. KRESS	ACRS Member
GRAHAM M. LEICH	ACRS Member
VICTOR H. RANSOM	ACRS Member
JOHN D. SIEBER	ACRS Member

ACRS STAFF PRESENT:

RALPH CARUSO	ACRS Staff
SPYROS TRAIFOROS	ACRS Consultant

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P-R-O-C-E-E-D-I-N-G-S

8:33 a.m.

CHAIRMAN WALLIS: On the record. Could we please have quiet? This is a meeting of the Advisory Committee on Reactor Safeguards Subcommittee on Thermal Hydraulic Phenomena. I am Graham Wallace, Chairman of the Subcommittee. The Subcommittee Members in attendance are Tom Kress, Victor Ransom, Jack Sieber, and Peter Ford. Also attending is our consultant Spyros Traiforos.

The purpose of this meeting is to discuss the staff's approach to resolution of several generic safety issues related to loss of coolant accidents. During the first part of this meeting, the Subcommittee will consider the staff's safety evaluation report related to Generic Safety Issue 191, Pressurized Water Reactor Sump Performance During A Loss Of Coolant Accident, and the Nuclear Energy Institute Guidance Report titled "Pressurized Water Reactor Sump Performance Evaluation Methodology."

During the second part of this meeting, the Subcommittee will consider the proposed final report related to the resolution of Generic Safety Issue 185, Control Of Recriticality Following Small Break LOCAs in PWRs. The Subcommittee will hear

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1 presentations by and hold discussions with
2 representatives of the NRC staff, the Nuclear Energy
3 Institute, and other interested persons regarding
4 these matters.

5 The Subcommittee will gather information,
6 analyze relevant issues and facts, ask many questions,
7 and formulate proposed positions and actions as
8 appropriate for deliberation by the full committee.
9 Ralph Caruso is the designated federal official for
10 this meeting. The rules for participation in today's
11 meeting have been announced as part of the notice of
12 this meeting previously published in the Federal
13 Register on August 20, 2004.

14 A transcript of the meeting is being kept
15 and will be made available as stated in the Federal
16 Register Notice. It is requested that speakers first
17 identify themselves and speak with sufficient clarity
18 and volume so that they can be readily heard. We have
19 not received any requests from members of the public
20 to make oral statements or written comments.

21 Now, I believe that Michael Johnson is
22 going to start off for us today. Michael, it's always
23 a pleasure to hear from you. We heard from you last
24 time on the same issue when you were issuing a generic
25 letter. That was a somewhat interesting meeting

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1 because you assured us that you had a nice generic
2 letter and the next time we saw it, it was utterly
3 different.

4 I think we have a lot of time for
5 questions on this matter we're going to discuss today.
6 So it's quite likely you might want to change the SER
7 as you changed the generic letter. So perhaps this is
8 a work in progress as well as being your best job up
9 to today.

10 MR. JOHNSON: Well, it certainly is our
11 best job up to today, I'll say that. My name is
12 Michael Johnson. I'm here to, as indicated, introduce
13 the GSI-191, work that the staff has done on the SE.
14 I'm joined by Mark Giles to my right who will state
15 some words in terms of overview. I'm also joined by
16 the team of folks who have worked in terms of
17 preparing what the staff has put together and what has
18 been provided to you in terms of the SE.

19 You are right. We did speak last on June
20 22. At that time, we talked about the issue and the
21 urgency of the issue and in fact the Commission's
22 desire that we address the issue quickly. We talked
23 a little bit about the bulletin and the work that had
24 been done by the staff in the bulletin and the real
25 purpose of the bulletin which was to have licensees

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1 confirm compliance on a mechanistic basis with the
2 regulatory requirements for their ECCS and CSS systems
3 and recirculation and compensatory measures that they
4 should consider to reduce the risk.

5 We focused on the main objective of that
6 meeting which was to review the generic letter. You
7 are right. That generic letter changed a little bit.
8 I'll say "a little bit" from June. We think we got an
9 improved product based on the interface that we had
10 with you and with stakeholders. In fact, that generic
11 letter was issued on September 13, 2004, with the
12 blessing of the ACRS.

13 CHAIRMAN WALLIS: Actually what we blessed
14 was any generic letter that you had finally come up
15 with as I remember because they seemed to be varying.

16 MR. JOHNSON: Right. You were sold on the
17 concept of it.

18 CHAIRMAN WALLIS: On the concept. We
19 liked the concept, yes.

20 MR. JOHNSON: Members of the GSI-191
21 Industry Task Force talked about the Generic
22 Evaluation Guide. We said some stuff also about the
23 Generic Evaluation Guide, although that clearly wasn't
24 the purpose of our meeting in June. We're here today
25 to talk in detail about the results of our review of

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1 the draft SE. One of the first points I wanted to
2 make is - and Mark, would you skip ahead to the very
3 last slide --

4 CHAIRMAN WALLIS: Could we look at this
5 slide? Are you going to talk about this slide?

6 MR. JOHNSON: I'm going to come back.

7 CHAIRMAN WALLIS: Oh, you are going to
8 come back to it, okay.

9 MR. JOHNSON: The first point I wanted to
10 make is that the work that was done to develop the SE
11 was done with the involvement of a large number of
12 folks, some of which are present today but many of
13 which are not present today including people,
14 representatives from the Office of Nuclear Reactor
15 Regulation, of course. We also got outstanding
16 support from the Office of Research in supporting this
17 activity. Of course, LANL did a lot of the work in
18 support of the SE.

19 In addition to that, we've had frequent
20 and close communication with the industry and other
21 external stakeholders and getting the generic
22 guidelines that were prepared by them and in fact
23 having discussions in terms of various aspects of the
24 evaluation and the work that went into preparing our
25 SE. In fact, we made a draft of the SE public on

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1 September 20 to make sure that external stakeholders
2 still are aware of how that SE is unfolding.

3 Let's go back, Mark, to the first slide,
4 if you would. We reviewed the Generic Industry
5 Guidance very carefully as you asked us to do and was
6 our intent. In general, we think that the overall
7 approach that was used by the industry is a good one.
8 We did find areas, in fact, we expected to find areas
9 where additional guidance would be necessary and is
10 necessary to make that guideline be acceptable and
11 provide an acceptable approach for the staff. We'll
12 focus on those areas as we go throughout the
13 presentation.

14 Also there continue to be, as you are well
15 aware, areas where our knowledge is limited. As a
16 result, there are uncertainties in some parts of the
17 analysis. That challenged us. In those areas, we
18 used our judgment to reach a regulatory decision that
19 will support resolution of this generic issue in a way
20 that I believe is appropriate.

21 CHAIRMAN WALLIS: This conclusion that you
22 have up here is your conclusion.

23 MR. JOHNSON: Yes.

24 CHAIRMAN WALLIS: The staff's conclusion.
25 Now, there are some important words in there. It

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1 says, "Technically sound and accept all methodology."
2 I think you'll find ACRS has quite a few questions
3 about the technical soundness.

4 It may be that the methodology is
5 acceptable despite numerous shortcuts in the technical
6 analysis. Or maybe it's not acceptable because of
7 those shortcuts. But I think you may find that we
8 have some debates about what you mean by "technically
9 sound."

10 MR. JOHNSON: Absolutely.

11 CHAIRMAN WALLIS: I think there's also a
12 question about "realistic" because at certain points
13 I think in the analysis it's pointed out that we're
14 not being realistic. We're looking for a bounding
15 estimate. That's quite different from a realistic
16 estimate. So if you are going to say it's realistic
17 evaluation, is that what you mean? Or do you mean
18 that it's okay because it's conservative?

19 MR. JOHNSON: By that we mean that we
20 tried for an approach in areas where we didn't try for
21 an absolute conservative approach. We tried to make
22 where we needed to be conservative to make that
23 conservatism as realistic as possible.

24 CHAIRMAN WALLIS: Well, I think that there
25 is something here because I think in parts of the SER

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1 you asked them to assume that Cal-Sil has the worst
2 possible specific surface that's ever been measured
3 rather than the average or most realistic one. So it
4 appears as if the SER is being conservative. In which
5 case I think you ought to say so.

6 MR. JOHNSON: We're going to talk about
7 this as we get into the various sections. I ought to
8 point out, in fact, my very next point was going to be
9 that we're well aware that there are areas of the SE
10 and the Industry Guideline perhaps even that the ACRS
11 has particular interest in. We're going to focus on
12 those as we go throughout the presentation and try to
13 touch on those.

14 As you indicate, we did look at various
15 areas in terms of how we wanted both the baseline and
16 any refinements to the baseline to come out so that at
17 the end we could be comfortable that a plant
18 exercising the baseline or taking refinements could
19 resolve this issue in a way that could provide
20 assurance to the staff that the issue at hand could be
21 resolved. That was the goal for us in terms of the
22 way we approached the issue.

23 In the end, the staff has to issue the SE
24 and get into the hands of licensees, put the onus on
25 licensees, to go out and do the evaluation --

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1 CHAIRMAN WALLIS: Can I ask you about this
2 "realistic" word? Maybe you want to change it because
3 it seems to me in numerous places when you are looking
4 at, let's say, the debris transport, in order to avoid
5 - I forget just what the words are - but essentially
6 it says in order to be conservative enough, you have
7 to assume a certain thing. That's not a realistic
8 analysis as I understand it.

9 A realistic analysis is based on what you
10 think really happens not on limiting it with some
11 bounding assumption. And that occurs several times in
12 the SER. I'm trying to get at the philosophy behind
13 the SER because I think we need to establish that at
14 the beginning. Is it realistic or is it conservative
15 or don't you know?

16 MR. JOHNSON: I think it's realistic and
17 conservative.

18 CHAIRMAN WALLIS: It can't be both.

19 MR. JOHNSON: It's conservative but we
20 tried to move in the direction of being realistic.
21 That should indicate that we weren't trying to go with
22 an approach that was overly conservative.

23 CHAIRMAN WALLIS: So it's not
24 unnecessarily conservative.

25 MR. JOHNSON: That's right.

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1 CHAIRMAN WALLIS: Okay.

2 MR. JOHNSON: Again, in the end, the staff
3 does need to issue an SE. We're driving towards that.
4 We have a slide where we can talk about the milestones
5 going forward. But in fact, that takes me to the last
6 point that I wanted to make. The issuance of the SE
7 is not the end of the effort.

8 In fact, I would argue it just marks the
9 end of a phase and the beginning of probably a more
10 challenging phase which is to then have licensees do
11 the evaluation, to conduct our review of that
12 evaluation, what licensees are in fact implementing in
13 the field, and ultimately leading up to our close out
14 of the issue in 2007. There's a lot of work and a lot
15 of planning that needs to go into those aspects.
16 There will be a lot of continued dialogue with
17 licensees and certainly with the ACRS as we go
18 forward.

19 CHAIRMAN WALLIS: That was a concern of
20 the Committee was that you are going to get 69
21 different submittals all based on different analyses
22 and it's going to be a nightmare to sort them out.
23 Can I ask about the words "technically sound?"

24 MR. JOHNSON: Yes.

25 CHAIRMAN WALLIS: There has to be some

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1 criteria for soundness. Maybe we'll touch on this
2 throughout the day, I think, because if I see, say,
3 ten experiments and two of them show something or
4 other that I'm interested in and the other eight do
5 not and I make a conclusion based on two of them, is
6 that technically sound or not?

7 What are these ideas of what is
8 technically sound? Is it taking the biggest thing I
9 have ever measured although it may be an outlier of
10 everything? Is that a technically sound decision or
11 not? There has to be some sort of mutual
12 understanding which is justifiable in the public
13 domain of what is technically sound and what is making
14 some regulatory-type decision because you have to
15 because it's the best you can do now and it's
16 conservative and therefore it's okay?

17 That's quite different from what maybe the
18 engineering community might regard as technically
19 sound. So I think we're going to touch on that. I'm
20 warning you. But you are going to try to disappear
21 and leave it to somebody else.

22 MR. JOHNSON: No, I'll be here.

23 CHAIRMAN WALLIS: But since you put the
24 words up.

25 MR. JOHNSON: But there will be someone

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1 more directly in your line of fire as I sit on the
2 side. We do ask that the main objective - and this
3 goes back to the first point on my slide - is that we
4 get from the ACRS your endorsement of the staff's SE.
5 That's the objective for this meeting and the meeting
6 before the full Committee.

7 CHAIRMAN WALLIS: Yes.

8 MR. JOHNSON: We think we're ready with an
9 approach that is sufficient for our regulatory
10 purposes to go forward with implementation that
11 licensees use in their evaluation for implementation
12 of fixes that will resolve this issue at their plant
13 should the vulnerability exist. So that's really the
14 objective of the meeting today and tomorrow.

15 CHAIRMAN WALLIS: And I hope that when
16 these presenters present they won't just present a lot
17 of words. I hope they will present some evidence
18 which goes to this technically sound issue.

19 MR. JOHNSON: Absolutely. Having said
20 that, I'm going to turn it over to Mark.

21 MEMBER RANSOM: May I ask you a question
22 about your previous slide? What was the role of RES
23 in this work? I have seen things from LANL and from
24 NRR and from NEI but I haven't seen anything from RES.
25 Is there anything written up?

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1 MR. JOHNSON: I look and I see Tony and
2 maybe even Mike Mayfield will be in the room at some
3 point. You will see throughout the presentation a
4 Research presence. Research was particularly helpful
5 I think in helping us deal with the issues of head
6 loss and helping us in fact deal with the issue of
7 destruction pressure in two phase flow.

8 As you are aware, they have taken really
9 the leadership role in terms of chemical precipitation
10 effects and the concerns raised by the ACRS in terms
11 of that research. In fact, Tony can talk to that
12 research. We have a point in the presentation where
13 we talk to that.

14 So Research has been particularly helpful
15 throughout and in many other aspects of the review of
16 the SE. In fact, one of the things that we did in
17 preparing for this meeting was to send out the SE to
18 Research as well as the other divisions within NRR to
19 get their comment and input.

20 MR. HSIA: This is Tony Hsia from
21 Research. Dr. Ransom, Mike said correctly our staff
22 is here. We will be supportive of NRR today to
23 discuss in particular the head loss that's in the
24 agenda and also in the downstream effects and chemical
25 precipitation effects.

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1 The chemical effects, we expect that test
2 to begin either next week or the week after next. At
3 this moment, we have no data to present on that aspect
4 but we have done a lot of work. Today, later on, you
5 will see how we were involved in coming up with the
6 head loss and the correlation of the 6224 versus some
7 other data.

8 MR. JOHNSON: Thanks, Tony.

9 MR. GILES: Good morning. My name is Mark
10 Giles. I'm the lead project manager for GSI-191. I'd
11 like to provide you a brief overview of the safety
12 evaluation report. The purpose of the safety
13 evaluation report is to provide an NRC approved
14 methodology to allow PWR licensees to perform the
15 plant-specific evaluations regarding sump screen
16 debris blockage for the emergency core cooling systems
17 and containment spray system operation while on sump
18 recirculation.

19 This is following loss of coolant accident
20 or high energy line breaks. The SE is designed to
21 take into account the most limiting events. As far as
22 the plant-specific evaluations, these evaluations are
23 required per the generic letter. The generic letter,
24 as you probably know, was issued earlier this month in
25 2004 Tag 02, issued on September 13.

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1 The generic letter requires licensees to
2 perform actually within 90 days of issuance of the SER
3 to provide a description of the methodology that's
4 going to be used to perform these site-specific
5 evaluations. It also requires the licensees using
6 this evaluation approach to be able to confirm their
7 compliance with regulatory requirements for ECCS and
8 SCC functions by September 1, 2005.

9 The evaluation methodology that is
10 illustrated throughout the SER is a combination
11 approach using the NEI submittal, the guidance report,
12 and the SER. This is a little bit untypical.
13 Normally the NRC issues an SER to determine the
14 acceptability of submittals from either a licensee, a
15 vendor, or a nuclear organization. We are using a
16 combination approach in the SER. This is going to
17 allow for a more proactive and timely resolution of
18 GSI-191.

19 A little on the SER development. There's
20 been several public meetings that staff has engaged in
21 for GSI-191 that start back in 1997. These interface
22 meetings have discussed resolution strategies with
23 regards to the issue and also some issues of concern.

24 Some of the involvements include the GSI-
25 191, the parametric evaluation which was later issued

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1 as NUREG CR-6762, also the previously issued guidance
2 for sump screen issues REG GUIDE 182 Revision 3, NEI's
3 draft evaluation methodology ground rules, and also
4 issues that we have already mentioned.

5 Tony Hsia mentioned some of the more
6 complex issues for the head loss, correlation
7 equations, the chemical testing, precipitation
8 effects, data collection, and evaluation guidance.
9 The last part is NEI submittal, the guidance report,
10 NEI 04 TAC 07, PWR Containment Sump Evaluation
11 Methodology, and that's really the subject and core
12 element of the SER.

13 The staff reviewed NEI submittal and
14 concluded that portions of the guidance report, the
15 baseline guidance were acceptable as written based on
16 their technical justification. However, the staff
17 determined there were certain portions of the document
18 that needed additional supplementation because the
19 methods did not contain sufficient guidance, data, or
20 analyses to justify the technical bases. As you will
21 notice in the SER for these areas, the staff has
22 provided additional comments, assessments, evaluations
23 and refinements in order to provide an acceptable
24 methodology for those areas.

25 A little bit about the integration of the

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1 SE. As Mike said, this is just one part in the
2 resolution process. The NEI submittal was submitted
3 May 2004 except for the Chapter 6, the alternate
4 evaluation which actually came in July 2004. The NRC
5 has issued the final generic letter. That was
6 September 13.

7 The review for the industry guidelines has
8 also been completed. Moving ahead after issuance of
9 the SER which is proposed for October 29, we'll look
10 for the licensees to start analyzing sumps with the
11 approved guidance. That should probably happen
12 sometime in the first quarter of 2005.

13 They have the 90 days to give us the
14 description of the methodology and how they intend to
15 make the evaluation. Then we expect licensees to
16 start making the modifications, if needed, using the
17 approved guidance. This should begin in 2006. The
18 generic letter states that the latest these corrective
19 actions can start would be the first refueling outage
20 after April 1, 2006.

21 Sometime in 2005, the NRC plans to review
22 the responses and start inspecting on an auditing-type
23 basis. That would allow, facilitate for the final
24 closure of GSI-191 by December 31, 2007.

25 This is a list of the topic areas and the

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1 lead presenter. There will be several presenters that
2 come up at the time that these topic areas come up for
3 discussion. I can just briefly go down these. For
4 pipe break characterization, the lead would be Mark
5 Kowal.

6 For zone of influence, the lead would be
7 Ralph Architzel. For debris characterization, the
8 lead would be Angie Lauretta. For latent debris
9 accumulation, the lead would be Tom Hafera. For
10 debris transport, the lead would be Henry Wagage,
11 along with the head loss.

12 For physical refinements and alternative
13 evaluation methodology, the lead is Mark Kowal. For
14 sump structural analyses, the lead is Tom Hafera. For
15 upstream and downstream effects, the lead is Joe
16 Golla. For chemical precipitation effects, the lead
17 is Ralph Architzel. At this time, I would like to go
18 ahead and introduce Mark Kowal and the group
19 supporting staff.

20 MR. KOWAL: Good morning. My name is Mark
21 Kowal. I am a reactor systems engineer in the plant
22 systems section of NRR. I'm going to be speaking this
23 morning to Section 33 and Section 421 of the guidance
24 report and safety evaluation report.

25 Basically these sections get into break

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1 selection and identifying limiting break locations to
2 be analyzed. Joining me at the table here is Dr.
3 Bruce Latellier from Los Alamos who also participated
4 in the review of these sections.

5 Section 33 of the guidance report provides
6 guidance and considerations regarding the overall
7 process for selecting and identifying the limiting
8 break location. In summary, the staff finds that the
9 guidance provided in this section of the guidance
10 report is acceptable and notes two exceptions. First,
11 the guidance report does not provide guidance for
12 plants that can substantiate no-thin bed effect.

13 CHAIRMAN WALLIS: Do you understand what
14 that means?

15 MR. KOWAL: Well, yes, I do. This is
16 actually something that is going to be discussed into
17 the next presentation.

18 CHAIRMAN WALLIS: Well, I'm not at all
19 clear on what are the criteria for knowing when you do
20 or do not have this thin bed effect and what it is.
21 The first thing you have to do is to say, do we or do
22 we not have a thin bed effect? Apparently if they can
23 establish no thin bed effect, then they don't have any
24 guidance. So what good does that do them? If they
25 can establish that they don't have a thin bed effect,

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1 then there's no guidance.

2 MR. KOWAL: Right.

3 CHAIRMAN WALLIS: And if they do have a
4 thin bed effect, then presumably they are in trouble
5 because that gives them a high head loss. So I'm not
6 quite sure what this does to the plants. I'm not even
7 sure that they know how to determine whether or not
8 they have a thin bed effect.

9 MR. LATELLIER: If I may interject, at
10 this point, we're simply speaking about whether or not
11 the plants have sufficient fiber that arrives on the
12 screen to support the accumulation of particulate
13 matter.

14 CHAIRMAN WALLIS: Is there criterion for
15 that of some sort?

16 MR. LATELLIER: There are criteria based
17 on one-eighth of an inch dry fiber.

18 CHAIRMAN WALLIS: Now, one-eighth of an
19 inch is enough to support particulates. And there's
20 another part of the SER that used to say there was
21 overwhelming evidence that Cal-Sil alone can produce
22 a bed. Presumably Cal-Sil alone is a thin bed because
23 that's the stuff that makes the thin bed effect, isn't
24 it? The Compressed Cal-Sil alone is what makes the
25 thin bed.

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1 MR. LATELLIER: Cal-Sil has both a fiber
2 and a particulate constituent so it is capable of
3 forming that effect by itself depending on the screen
4 opening size.

5 CHAIRMAN WALLIS: So it's not a question
6 of having enough fibers. If they have Cal-Sil alone,
7 they could still have a thin bed effect.

8 MR. LATELLIER: The guidance could be more
9 clear on the treatment of Calcium-Silicone.

10 CHAIRMAN WALLIS: I think it needs to be
11 more clear. So it means if they have any Cal-Sil in
12 the plant at all and if it's enough to produce a
13 certain thickness on the screen, they have a potential
14 thin bed effect, is that it?

15 MR. LATELLIER: I believe there is a
16 potential for that to occur, but generically speaking,
17 they are assessing their vulnerability to various sub-
18 blockage phenomenon. Some plants also have the
19 opportunity to substantiate no appreciable fiber
20 accumulation at all because of their particular
21 insulation type.

22 MR. JOHNSON: Can I suggest something?
23 What we really wanted to do with Mark's presentation
24 was to provide an overview.

25 CHAIRMAN WALLIS: Well, I'm sorry but this

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1 is a technical matter. We said we were going to look
2 at the technical validity of these decisions.

3 MR. JOHNSON: Absolutely and we want you
4 to. We actually have a presentation that is going to
5 enable you to get into a lot of detail, as much detail
6 as you want.

7 CHAIRMAN WALLIS: Well, I think that we
8 need to do this. To start with, this thin bed effect
9 appears throughout the SER. We need to be pretty darn
10 clear what it is. And we need to have clear criteria
11 for what it is so everyone understands it so it can be
12 used. Then apparently if this doesn't happen, which
13 maybe if there's a plant with no Cal-Sil, if there's
14 no Cal-Sil, there's no thin bed effect. Then there's
15 no guidance according to this statement. That's not
16 very good guidance. What do they do if they don't
17 have any Cal-Sil? They have no guidance.

18 MR. LATELLIER: What that bullet suggests
19 is that the industry guidance report did not provide
20 guidance if the plants could substantiate no
21 appreciable accumulation of fiber. There is a
22 criteria stated in the SE. I think we can get into
23 the acceptability of that criteria.

24 CHAIRMAN WALLIS: Yes, I do think as well
25 we need to get into that. Well, we'll get into that

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1 later.

2 MR. LATELLIER: Yes.

3 MR. JOHNSON: Dr. Wallis, if I can just
4 ask your forbearance, we are going to get into all of
5 these issues.

6 CHAIRMAN WALLIS: Yes, but again "this GR
7 does not provide guidance for those plants that can
8 establish no thin bed effect" is an overview. We're
9 not going to get into that again, are we?

10 MR. KOWAL: The next section and
11 recharacterization and also in the head loss section
12 later this morning --

13 CHAIRMAN WALLIS: I would expect it to
14 read the other way around that unless you gather thin
15 bed effect, you are okay. If you do have the thin bed
16 effect, then you better do something more substantial.

17 MR. CARUSO: What's the staff position
18 regarding the section in the guidance report that's
19 that silent regarding plants that can substantiate no
20 thin bed effect? What does the staff think about it?
21 It says that it's acceptable with that exception.
22 Well, so what's the staff position then?

23 MR. JOHNSON: Angie, do you want to
24 address that?

25 MR. WAGAGE: Hi. This is Hanry Wagage.

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1 I'm from NRR. I reviewed debris transport and head
2 loss sections. This thin bed effect, what the
3 guidance is is that if there is fiber to form a thin
4 bed, if there is sufficient fiber for one thin bed,
5 then licensees have to consider effect of thin bed.

6 If there is more fiber, then licensees
7 consider the head loss across the debris bed except in
8 these Cal-Sils as Dr. Wallis mentioned. We recognize
9 that in the SE there is some experimental emittance
10 (PH) that Cal-Sil can form a thin bed even without
11 fiber. Then we do have some conditions where Cal-Sil
12 cannot form a thin bed. Those are when the velocities
13 are low.

14 When the Cal-Sil fraction containment is
15 low, the thin bed cannot be formed. That's an
16 exception. Otherwise licensees have assumed that Cal-
17 Sil can form thin beds. The question is when it comes
18 to head loss. If there is no thin bed, the licensees
19 have to calculate the head loss --

20 MR. CARUSO: I think the question is, this
21 section here deals with the break location, right?

22 MR. KOWAL: Yes.

23 MR. CARUSO: That's what you were talking
24 about.

25 MR. JOHNSON: Right.

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1 MR. KOWAL: I think the question is, you
2 say right there that there is no guidance about break
3 locations for plants that don't have a thin bed effect
4 issue. So what's the staff position about that? Is
5 that acceptable? They can do whatever they want. Or
6 did the staff provide additional guidance about break
7 location?

8 MR. KOWAL: Not really with respect to
9 break location, Ralph. This section documents the
10 overall process of how you identify the limiting
11 break. For example, in doing so, you consider each of
12 the phases of the act: the transport, the
13 regeneration, the accumulation at the sump screen.

14 Some of the assumptions that are made in
15 these later sections of the GR. For example, codings
16 is one of the areas where particulate sizes are
17 assumed. When you have a thin bed, that tends to
18 increase the head loss. That's a conservative
19 assumption. For a plant that can't substantiate a
20 thin bed, if they do not get a thin bed, then what I'm
21 saying is those particles could pass right through the
22 sump. Maybe those aren't the conservative particle
23 sizes --

24 CHAIRMAN WALLIS: But then another part of
25 the guidance says that Cal-Sil can block the screen

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1 without the fibers there. So you can't just assume it
2 all passes through.

3 MR. CARUSO: How does this affect limiting
4 --

5 CHAIRMAN WALLIS: Again, they are supposed
6 to consider the worst combination of debris mixes that
7 are transported to the sump. You look at all the
8 break locations and say what's the worst thing that
9 can happen. I don't see why you need this exception
10 at all. It just confuses everything.

11 MR. KOWAL: Perhaps we don't need it here
12 then. The limiting break location is going to be
13 identified through surveys, through as I mentioned
14 walk downs, considering worst locations, those types
15 of factors.

16 CHAIRMAN WALLIS: But really they have to
17 consider a lot of locations to find out what's the
18 worst.

19 MR. KOWAL: Right. They will be doing
20 that.

21 CHAIRMAN WALLIS: So what you are really
22 saying is make a comprehensive analysis who considers
23 lots of break locations bearing in mind those which
24 are next to places where there's a lot of insulation,
25 see what happens, and find out the worst one.

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1 MR. KOWAL: Right.

2 CHAIRMAN WALLIS: I don't know why you
3 need any of these peculiar exceptions like this one
4 which seem to be addressing something else.

5 MR. KOWAL: Okay.

6 MR. SOLORIO: Dr. Wallace, this is Dave
7 Solorio. We hear your comment. We will go back and
8 look at our SE and see how we can improve the clarity.

9 CHAIRMAN WALLIS: Well, what you will do
10 is simply leave it out because then we won't have to
11 discuss it anymore. I don't even understand why you
12 put it in in the first place.

13 MS. LAURETTA: This is Angie Laretta with
14 the Plant Systems Branch. I'll be going into the
15 details of the effects of the thin bed on the next
16 presentation.

17 CHAIRMAN WALLIS: Okay. Will you explain
18 to us what a thin bed is?

19 MS. LAURETTA: Well, we'll be talking
20 about it and the different aspects.

21 CHAIRMAN WALLIS: You'll explain what it
22 is.

23 MS. LAURETTA: Yes, I think we will.

24 CHAIRMAN WALLIS: Okay. Thank you.

25 MS. LAURETTA: This consideration was

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1 included in the Reg Guide 1.82 as a criteria for break
2 selection which is why --

3 CHAIRMAN WALLIS: Thin bed appears in 1.82
4 as well.

5 MS. LAURETTA: Right, and that's why it
6 was included in this presentation and in the SER under
7 this section.

8 MR. CARUSO: And what does 1.82 say about
9 break location with respect to no thin bed? What does
10 it say you are supposed to do? How does break
11 location compare with no thin bed? I think that's the
12 question. It's not clear to us how the fact that you
13 can't form a thin bed. How does that effect --

14 MR. JOHNSON: I very much welcome the
15 recommendation from ACRS to take out this. I'm sorry
16 that this bullet is on this slide. Dr. Wallace, the
17 way you described it is the way we intended.

18 MR. CARUSO: Maybe we just misunderstand
19 it. That's why we're asking.

20 MR. JOHNSON: I don't think so. We'll get
21 more into thin bed later on.

22 CHAIRMAN WALLIS: I think your answer to
23 most of our criticisms is going to be to simply leave
24 them out which is a little peculiar because presumably
25 they were in for a technical reason. Let's proceed.

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1 MR. JOHNSON: Before we do, I do want to
2 make sure you know we are going to talk about thin bed
3 in a couple of presentations. Angie will certainly do
4 it in hers. We were actually going to talk most about
5 thin bed in the head loss presentation. So I don't
6 want you to be disappointed when we get to the next
7 topic and we say wait until a later topic on head loss
8 to talk more about thin bed.

9 MR. KOWAL: Okay. The second exception I
10 had listed is, for plants needing to evaluate
11 secondary size piping breaks such as main steam and
12 feedwater pipe breaks, the location should be
13 evaluated consistent with the guidance for LOCA pipe
14 breaks.

15 CHAIRMAN WALLIS: So the overview really
16 is that they have to consider a lot of breaks in a lot
17 of places. They have to consider proximity to
18 insulation. They have to do an intelligent analysis
19 in order to try to find out the worst that could
20 happen. That's really the substance of your SER.

21 MR. KOWAL: That's correct. As Dr. Wallis
22 said, this section provides guidance and
23 considerations on identifying limiting break size and
24 location. What we're trying to find is the break
25 conditions that present the greatest challenge to the

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1 sump screen and to sump performance.

2 The criterion for identifying limiting
3 break location is the head loss across the sump screen
4 and finding the break location. What we're trying to
5 do is find the break location that results in the
6 maximum amount of debris transported to the screen and
7 the worst combinations of debris transported to the
8 screen.

9 So we're really looking for what arrives
10 at the screen itself. In doing this, all phases of
11 the accident scenario have to be considered: the
12 debris generation, the debris transport, and the
13 accumulation.

14 CHAIRMAN WALLIS: So it seems to me in
15 reading this I concluded this was not sequential. You
16 have to propose a lot of breaks. You have to go
17 through all the rest of the analysis with debris
18 generation, transport and calculation. Then you have
19 to go back again to see whether you have picked enough
20 good breaks.

21 MR. KOWAL: That's right.

22 CHAIRMAN WALLIS: You can't just
23 sequentially do it and say we'll pick all these break
24 sizes and go down and calculate everything because
25 which ones you pick depend on the subsequent

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1 calculations of other phenomena. So it's all tied
2 together.

3 MR. KOWAL: Yes.

4 CHAIRMAN WALLIS: So really you are saying
5 consider all break sizes. I don't see that there's
6 much else to it.

7 MR. KOWAL: Right.

8 CHAIRMAN WALLIS: All the reasonable break
9 sizes and locations and see what happens.

10 MR. KOWAL: On the next slide, as far as
11 the break size considerations, for RCS, main loop
12 piping and attached auxiliary piping, double-ended
13 guillotine breaks with full separation and off-set are
14 assumed. For secondary system breaks, for those
15 plants that need to evaluate those scenarios, the
16 guidance report suggests that either double-ended
17 breaks in those systems or conditions consistent with
18 the licensing basis be used for break size.

19 Staff agrees with this and notes that the
20 licensing basis analyses for these secondary side
21 breaks do typically evaluate the full spectrum of
22 break sizes up through the double-ended ruptures of
23 those lines. Basically the staff concludes then as
24 far as break size that this is acceptable because it
25 should provide for large quantities of debris and

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1 worst combinations.

2 CHAIRMAN WALLIS: It seems to me that if
3 I were a plant I could work backwards from my screen.
4 I could say here is my screen. If I understand the
5 worst conditions for blockage in terms of getting all
6 the Cal-Sil there with a little bit of fiber or
7 whatever it is, I can work back to where in my plant
8 could this happen. Then I could pick the break sizes.
9 So it's almost as if the break sizes comes later in
10 your decision rather than in the beginning.

11 MR. KOWAL: I guess that's possible.

12 CHAIRMAN WALLIS: I guess the bigger it is
13 the worse it is so it's location that we're picking.
14 But if it's next to a steam generator covered with
15 Cal-Sil then maybe that's a good location to study.

16 MR. KOWAL: Right. That may be a good
17 starting point for doing this type of systematic
18 approach actually. Break location considerations.
19 The staff position is that any break which satisfies
20 the following three criteria must be considered:
21 basically a break that's incorporated into the plant's
22 licensing basis, both LOCA and non-LOCA, if they rely
23 on sump recirculation, is capable of generating
24 debris, and leads to a recirculation demand on the
25 sump.

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1 The piping systems that should be
2 considered include all RCS piping and attached piping
3 and the secondary side non-LOCA pipe ruptures that's
4 part of the licensing basis. The guidance report also
5 offers numerous other considerations for licensees.
6 Pipe breaks must be postulated in pre-existing pipe
7 break exclusion zones.

8 This would include locations that are
9 typically subject to more rigorous inspection and
10 normally aren't considered in break analysis, for
11 example, piping that runs between isolation valves.
12 Staff finds this acceptable. This implies that all
13 locations would be considered.

14 Additionally, application of NRC branch
15 technical position MEB 3-1 shall not be used for
16 determining break locations in the baseline analysis.
17 This MEB 3-1 basically identifies locations of high
18 stress or high fatigue. The staff agrees with this
19 consideration also as it leads to all locations being
20 considered.

21 As I mentioned before for plants needing
22 to evaluate secondary side piping such as main steam
23 or feedwater lines, break locations should be
24 postulated in a manner consistent with LOCA piping.
25 The guidance report had suggested that plant licensing

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1 basis locations could be used. This was the exception
2 that I noted on the first slide.

3 The reason for this is that these plants
4 would rely on sump recirculation to mitigate these
5 events. Basically these break locations assumed in
6 the analysis probably were not performed for
7 evaluations of the sump. They could not have foreseen
8 all the issues that we're talking about now for GSI-
9 191.

10 The GR states that pipe breaks shall be
11 postulated at locations such that each location
12 results in a unique debris source term. In general
13 the staff agrees with this consideration, however,
14 notes that the debris transport is a consideration
15 performed in this. There certainly can be elimination
16 of some efforts through doing comparisons of the
17 different phases of the event.

18 Pipe breaks shall be postulated in
19 locations containing high concentrations of
20 problematic insulation. Staff certainly agrees with
21 this and notes that both larger and smaller piping in
22 the vicinity of the zone of problematic insulation
23 should be considered because the debris compositions
24 might not be identical.

25 Pipe breaks shall be postulated with the

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1 goal of creating the largest quantity of debris and
2 the worst case combination of debris arriving at the
3 sump screen. These are the two attributes mentioned
4 earlier. The staff certainly agrees and notes that
5 that quantity of debris may not be --

6 CHAIRMAN WALLIS: Can I ask about that?
7 The pressure drop on a screen depends upon how the
8 debris is layered. If you have fibers on the screen
9 and then the Cal-Sil comes later, you get a different
10 answer than if the Cal-Sil comes first and the fibers
11 come later, I believe, right? Do you have anything
12 about timing in any of these considerations? We just
13 have to consider the largest quantity, but it makes a
14 difference how the sandwich is made up, doesn't it?

15 MR. WAGAGE: This is Henry Wagage. It
16 comes in the head loss section. What this different
17 section does is to transport a lot of debris onto the
18 sump screen. During the head loss evaluation,
19 licensees have to evaluate when the debris is a
20 mixture of fiber and Cal-Sil. After that, they have
21 to consider the thin bed effect. That means that is
22 the limiting one. They have to assume that first
23 there is a layer of fiber and then the --

24 CHAIRMAN WALLIS: So this worst case
25 combination is not just a matter of quantity. It's a

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1 matter of timing. Why don't you put it in here?

2 MR. WAGAGE: Dr. Wallis, the timing is not
3 taken into consideration in the baseline evaluation.

4 CHAIRMAN WALLIS: Well, the sequence of
5 making the sandwich. If you put the bread on first
6 before the salami, it makes a difference to the head
7 loss.

8 MR. WAGAGE: Yes, I agree with that. But
9 the licensees have to assume that it is a limiting
10 condition.

11 CHAIRMAN WALLIS: So I'm trying to gather
12 this. It's the largest quantity in the worst sequence
13 of something that they have to consider. It's not a
14 homogeneous sandwich. It's layered maybe. That makes
15 a difference. Are they supposed to consider this
16 layering or not? It's not just a matter of quantity
17 as stated on the screen. Is it or is it not?

18 MR. ARCHITZEL: Dr. Wallis, this is Ralph
19 Architzel. I think you have raised the point. It's
20 accurate. I'm pretty sure the SE does not address
21 debris coming preferentially at different times, for
22 example, insulation first and then particulate later.
23 It's perhaps a realistic but not necessarily always
24 going to happen-type assumption that it comes in a
25 homogeneous form distributed evenly over time sort of

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1 like it was done --

2 CHAIRMAN WALLIS: Now, when we get to this
3 thin layer discussion, that's going to be a
4 homogeneous layer. Or is it going to be a sandwich?

5 MR. ARCHITZEL: Well, the actual physics
6 --

7 CHAIRMAN WALLIS: Is it going to be a
8 sandwich in the thin bed or not? I still don't know
9 where the thin bed is. Is it a sandwich or is it
10 homogeneous?

11 MR. ARCHITZEL: In reality and when it
12 really happens --

13 CHAIRMAN WALLIS: Well, what are you
14 asking them to do?

15 MR. ARCHITZEL: Homogeneously arrive and
16 not --

17 CHAIRMAN WALLIS: But the thin bed itself,
18 does that depend upon how the sandwich is made?

19 MR. WAGAGE: Dr. Wallis, this is Harry
20 Wagage. It depends on how the sandwich is made. But
21 during the calculation if there is a one-eighth inch
22 fiber, even if it's mixed, what is going to control is
23 the debris which is that particulate which has --

24 CHAIRMAN WALLIS: Okay. So I do this. I
25 calculate the largest quantity of debris and I get a

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1 cubic yard of fiberglass and a cubic yard of Cal-Sil.
2 Now I have to calculate my head loss because that's
3 the worst thing or something.

4 MR. WAGAGE: That's not the worst thing.
5 The worst thing is when there is a one-eighth inch
6 thick fiber.

7 CHAIRMAN WALLIS: Well, okay. So do I
8 take some of this fiber and put it on the screen first
9 and then put the Cal-Sil on? Do you see what I'm
10 getting at? Maybe we'll get into this later. Will we
11 get to this later?

12 MR. WAGAGE: Yes, we can get to it later
13 during the head loss evaluation.

14 CHAIRMAN WALLIS: You see, when you say
15 "worst case combination" here, it seems to me you
16 cannot avoid getting into the question of how it's
17 sandwiched. It's not just quantity that matters.

18 MR. JOHNSON: If I can interject --

19 MEMBER SIEBER: Well, if you go through
20 the SER, one of the statements that's in there is that
21 the thin layer effect initially comes from latent
22 debris which when you pass that through the screen, to
23 my way of thinking, automatically separates the
24 particulate from the fiber. Early arriving
25 particulate will go through the screen whereas the

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1 fiber will stay on the screen. Then you build up the
2 layer in that process. I would suggest that when we
3 get to the latent debris that that would be an
4 opportunity to discuss how this material is formed.

5 CHAIRMAN WALLIS: Bring this up again.

6 MEMBER SIEBER: Yes.

7 CHAIRMAN WALLIS: That's fine.

8 MR. JOHNSON: And we have noted that
9 question also. We have some other folks who can bring
10 to bear some input to the conversation.

11 MEMBER FORD: Could I ask an overriding
12 question? I'm hearing these arguments about the
13 timing component of how the debris is made up and the
14 different types of debris. I keep hearing the word
15 "calculations." Are there any experiments to back up
16 the calculations?

17 MR. WAGAGE: Yes.

18 MEMBER FORD: Are there a lot of data, not
19 just one set of data, to back up these statements I'm
20 hearing about calculating this and calculating that?

21 MR. WAGAGE: That's in different sections.
22 For example, in the head loss evaluation, there are
23 experiments to calculate the head loss.

24 MEMBER FORD: Sure. But in relation to
25 how the sandwich is made up, are there data?

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1 MR. HAFERA: There's real world data.

2 MEMBER FORD: There's real world data.

3 MR. HAFERA: Limerick (PH) had a thin bed
4 effect.

5 MR. HAFERA: Right.

6 MEMBER FORD: Okay. That's one set of
7 data.

8 MR. HAFERA: Larsabeck (PH) had a thin bed
9 effect. So it's an honest to God phenomenon.

10 CHAIRMAN WALLIS: So only data from
11 reactors not from experiments in a lab where you made
12 up different sandwiches?

13 MR. JOHNSON: Bruce, can you talk to that?

14 MR. LATELLIER: Yes, let me interject.
15 This is Bruce Latellier from Los Alamos National Lab.
16 A great deal of our experimental database is founded
17 on the testing that was done for the resolution of the
18 BWR strainer blockage issue. At that time, various
19 combinations of debris were introduced to a
20 suppression pool environment.

21 It was found in general that homogeneous
22 combinations of fiber and particulate induce less head
23 loss than a thin layer of fiber that's supporting a
24 thicker layer of particulate, up to some limit. Of
25 course, you can always dominate the head loss by a

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1 very large amount of fibrous debris.

2 The transport scenarios, we are not asking
3 the industry to assess the time dependents in an
4 explicit manner. We believe that those cases where
5 large amounts of fiberglass insulation debris arrives
6 on the screen that it will be more or less
7 homogeneously mixed with the particulate. So we're
8 asking them to assess their bed head loss on a
9 homogeneous manner.

10 MEMBER FORD: Okay. That seems a
11 reasonable engineering approach. But when you are
12 doing these calculations and backed up by the limited
13 data that you have, have you done a sensitivity
14 analysis to show that it does not matter as to how the
15 debris is made up? Or you can realistically say that
16 it's just a mixture.

17 MR. LATELLIER: I think it's more accurate
18 to say that the sensitivity of studies have been done
19 to show that yes it does matter. In fact, in one
20 early recommendation for the BWR closure, it was
21 suggested that the head loss of various debris types
22 be added in linear combinations to maximize their
23 separate effects.

24 At that time, it was judged to be
25 unrealistically conservative. The intent of the

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1 guidance was to ask the industry to assess homogenized
2 beds. The one important exception to that is the
3 formation of a thin layer of fiber which we know from
4 some test experience can happen in almost unintended
5 fashion from the suspension of individual fibers
6 either from latent debris or from residual LOCA-
7 generated debris.

8 MEMBER FORD: Right.

9 MR. LATELLIER: Now, there are scenarios
10 where if large amounts of fiber are present on the
11 screen then they will certainly continue to filter
12 particulates. It's our belief, it's our understanding
13 at this time that thick beds of fiber will accommodate
14 particulates within the body of the media and they
15 will not collect on the surface in a manner that
16 induces the so-called thin bed behavior which we'll
17 describe later.

18 CHAIRMAN WALLIS: Now, what's the evidence
19 for that?

20 MR. LATELLIER: There's always a limiting
21 particulate loading for any porous media. If that
22 limit is reached, then of course it will filter on the
23 surface.

24 CHAIRMAN WALLIS: So if you had a thick
25 bed that had enough particulates in it, it would

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1 behave the same way.

2 MR. LATELLIER: That's true.

3 CHAIRMAN WALLIS: So there's nothing
4 magical about this being thin. It could be an inch
5 thick, not an eighth of an inch.

6 MR. LATELLIER: That is true.

7 CHAIRMAN WALLIS: So the eighth is the
8 minimum possible layer.

9 MR. LATELLIER: There is always a limiting
10 particulate level for any medium.

11 CHAIRMAN WALLIS: So it would be better to
12 call this the clog bed effect rather than a thin bed
13 effect. The thinness is a misleading term.

14 MEMBER SIEBER: Well, it seems to me that
15 when you describe the thin bed effect you are
16 describing the fact that the head loss curves are non-
17 linear. They are isotropic. They have a dip in them.
18 The very front piece of those head loss curves is the
19 thin layer effect whereas gross accumulations occur
20 further out in the flow regime. And there is a
21 difference. You can get more of a head loss out of
22 the thin bed effect under certain circumstances than
23 you can with heavier loadings.

24 MR. LATELLIER: That is a fact. And Dr.
25 Wallis makes the point as well that particulates can

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1 form on the face of a thicker bed of fiber and induce
2 the same behavior.

3 MEMBER SIEBER: That's right.

4 MR. LATELLIER: We need to explain at this
5 point that use of the term "thin bed" is somewhat of
6 a misnomer. It's historical in nature. It's
7 semantics that were chosen to emphasize the industry's
8 potential vulnerability to small amounts of debris.
9 Where previously we had defined our worst break
10 locations based on maximum debris volumes, this now
11 emphasizes that there are alternatives that can give
12 you equivalent effects.

13 MEMBER SIEBER: Right.

14 CHAIRMAN WALLIS: And that is when you
15 happen to have a clogged bed which has the maximum
16 amount of Cal-Sil you can stuff into the fibers and
17 clog them up, isn't it, which could occur at any layer
18 in the sandwich.

19 MR. LATELLIER: I'm trying to think of
20 transportability scenarios that would lead to a late
21 introduction of particulate.

22 CHAIRMAN WALLIS: But it could happen.
23 You could in the lab make a bed of fibers and then put
24 Cal-Sil on top of it in which case you would get a big
25 head loss.

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1 MR. LATELLIER: You certainly can create
2 those effects artificially in the lab. In those cases
3 where transportability is sufficient to establish a
4 thick mat of fiber on the screen, we also believe that
5 the particulate will arrive at the same time during
6 the same transport phase.

7 CHAIRMAN WALLIS: You believe or you have
8 analyzed it.

9 MR. LATELLIER: It has not been
10 specifically analyzed for the resolution --

11 CHAIRMAN WALLIS: It seems to me it has to
12 be analyzed not just believed. Belief is not part of
13 the lexicon here.

14 MEMBER SIEBER: Faith-based.

15 CHAIRMAN WALLIS: I know I don't believe
16 anything. I don't think you should until you have
17 tested and analyzed it.

18 MR. LATELLIER: In our testing experience
19 which included integrated tank testing, while we have
20 observed the accumulation of a thin mat of fiber
21 supporting particulate collection, we have never
22 observed the reverse at least not over the time scales
23 over which we have tested. We are continually
24 thinking about the sequencing of debris generation and
25 debris introduction to the suppression pool. The

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1 primary mechanism of transport which we may talk about
2 is spray actuation which washes this material into the
3 pool.

4 CHAIRMAN WALLIS: You see, in your
5 reports, I have seen stuff introduced and you get a
6 pressure drop and it has various characteristics. But
7 I haven't seen a report where you say we put in the
8 fibers first and then we put in the Cal-Sil or we put
9 in some fibers and then some Cal-Sil and then more
10 fibers or we put in the Cal-Sil and gee whiz it made
11 a bed and then we put fibers on top of it. You have
12 had Cal-Sil make a bed without fibers. You've had it
13 put in together. But you haven't had these different
14 sequencing of things which would seem to me fairly
15 important.

16 MR. LATELLIER: Well, as I said, the
17 separate effects of each debris type have been tested
18 and their limiting conditions have been established to
19 some level of understanding. It is true that the
20 maximum head losses induced can be approximated by the
21 linear combination of worst case effects.

22 CHAIRMAN WALLIS: I think you would get
23 the worst case if you actually put the Cal-Sil on top
24 and let it be compressed to its max. Well, it doesn't
25 compress. It already is at it's max because it

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1 doesn't compress, right?

2 MEMBER SIEBER: Right.

3 CHAIRMAN WALLIS: So you put a blanket of
4 fibers. If you could then make a blanket of Cal-Sil
5 on top of everything, that would be the worst thing
6 you could do.

7 MR. LATELLIER: What you are describing is
8 a mechanism for providing the maximum compression of
9 the fiber which would be assumed under the --

10 CHAIRMAN WALLIS: Right. It also makes
11 the maximum pressure drop, I think, because putting
12 the Cal-Sil all together makes the maximum pressure
13 drop. So one could require that they do that.

14 MR. LATELLIER: I'm sorry. Could you
15 repeat that?

16 CHAIRMAN WALLIS: One could require that
17 they calculate it that way if that produces a maximum
18 pressure drop.

19 MR. LATELLIER: Please repeat the last
20 scenario.

21 CHAIRMAN WALLIS: I thought you would
22 already know it. You put the fibers on. You put the
23 Cal-Sil anywhere really. It's a sandwich, only Cal-
24 Sil. I think that's when you get the maximum pressure
25 drop if it's all together.

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1 MR. LATELLIER: That is true.

2 CHAIRMAN WALLIS: So what you want to
3 avoid is having it all together anywhere.

4 MR. LATELLIER: Yes, but what you describe
5 is a physical means for inducing the maximum
6 compression of the fiber. And that supports my
7 suggestion that you can approximate worst case effects
8 by a linear combination of the worst case.

9 CHAIRMAN WALLIS: If you put the Cal-Sil
10 on top.

11 MR. LATELLIER: Certainly.

12 CHAIRMAN WALLIS: But that's not what you
13 are requesting that they do. That's the worst
14 possible combination, but you are not requesting they
15 calculate it that way.

16 MR. LATELLIER: That is true because under
17 the scenarios of transportability for large amounts of
18 fiber, we believe that they will arrive together --

19 CHAIRMAN WALLIS: Don't say "believe."

20 MR. LATELLIER: We assume --

21 CHAIRMAN WALLIS: Don't use the words "we
22 assume." What's the basis of your statement?

23 MR. LATELLIER: The basis of our statement
24 is the testing that was done for the BWR suppression
25 pools. The transport conditions in that condition, we

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1 acknowledge, are much more turbulent than the PWR
2 pools which leads to a separation of the debris.

3 MEMBER KRESS: More turbulence leads to
4 separation or less turbulence?

5 MR. LATELLIER: Less turbulence can leave
6 settling in the PWR sump pools.

7 MEMBER KRESS: That's what I thought you
8 meant.

9 CHAIRMAN WALLIS: Everything is very well
10 mixed and everything stays very well mixed if it's all
11 stirred up.

12 MR. LATELLIER: Yes.

13 CHAIRMAN WALLIS: But PWRs, you have
14 bigger places where things can settle out.

15 MR. LATELLIER: That's true. And in those
16 circumstances, the large amounts of fiber are less
17 likely to accumulate thick mats.

18 CHAIRMAN WALLIS: The problem with
19 settling out is that you can make dams of stuff and
20 then the dam breaks and you get a big rush of stuff
21 all in one surge as you can see if you look at the way
22 that storms wash things down roads. They get dams of
23 stuff and then they get a surge of stuff and so on.
24 So again, I'm not always convinced of having it one
25 way is always better than another because it's a very

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1 complicated phenomenon.

2 MR. LATELLIER: Indeed it is. That effect
3 that you describe would perhaps be relevant during the
4 containment spray wash-down phase from upper
5 containment levels.

6 CHAIRMAN WALLIS: Right.

7 MR. LATELLIER: That is a limited duration
8 phase of the accident scenario by which time the sump
9 pool may be substantially full to depths of four to
10 six feet by the time that this large charge or the
11 amount of debris that you describe might reach the
12 pool. At that point, the transport velocities would
13 not be sufficient for it to reach the screen depending
14 on the location of its introduction and depending on
15 the geometry of the sump screen.

16 There are some very unfavorable
17 geometries. It must be considered. The combination
18 of transport during spray wash-down and its location
19 of introduction must be considered in combination with
20 the geometry of the screen. For example, there are
21 plants that have well-defined return water pathways in
22 close proximity to the sump screen. That would be
23 considered an unfavorable circumstance.

24 MEMBER KRESS: Are those details spelled
25 out in the guidance report?

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1 MR. LATELLIER: These interactions are
2 emphasized. The staff encouraged the industry to
3 provide examples of the interactions between the
4 steps. We have made an attempt to supplement that
5 where we thought it appropriate. The issues have not
6 been ignored or forgotten. We can argue about whether
7 the information is sufficient to ensure attention to
8 the matter.

9 MR. KOWAL: Okay. I'll move on. Piping
10 smaller than two inches in diameter does not need to
11 be considered for identifying limiting break location.
12 The staff agrees with this guidance.

13 CHAIRMAN WALLIS: Why is that? Because
14 you don't have to recirculate, isn't it?

15 MR. KOWAL: Well, that is true. There are
16 some PWRs that may not even need to go into
17 recirculation --

18 CHAIRMAN WALLIS: Because you could
19 certainly transport debris. But if you didn't have to
20 recirculate, then you wouldn't have a problem, is that
21 what you are trying to say?

22 MR. KOWAL: That is true. That is part of
23 the reason. Also, some of the large dry PWRs may not
24 need to use containment sprays in that situation. If
25 there are fan coolers or safety grade, you would have

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1 less transport --

2 CHAIRMAN WALLIS: If this were a risk-
3 informed submittal, then you would probably have to do
4 this because these are more likely things. You really
5 couldn't exclude small breaks if this were a risk-
6 informed submittal.

7 MR. KOWAL: Well, we also feel that the
8 large breaks with bound conditions --

9 CHAIRMAN WALLIS: But that's not the way
10 you do risk-informed analysis to look at bounding
11 large breaks. You look at probability of all breaks
12 and consider the risk.

13 MR. ARCHITZEL: I'd just like to make a
14 comment on the risk-informed comment. I don't know
15 that we really know that risk-informed would give you
16 a different answer. When we did a study on the risk
17 associated with this issue, it was with the existing
18 screens that the PWRs have.

19 So this assumption is you have analyzed
20 and you have addressed the problem. So those
21 vulnerable plants may not be anywhere near as
22 vulnerable anymore to those small breaks and you might
23 get a different answer. I don't know. We haven't
24 done it, but it's not necessarily risk-informed to
25 ignore the smaller breaks is the only point I was

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1 making.

2 CHAIRMAN WALLIS: But if you are not using
3 the risk-informed approach, this is fine because the
4 large breaks are going to be limiting anyway. But if
5 you are going to start whittling away the large break,
6 then I think you might have to revisit this business
7 about what you need to consider.

8 MR. ARCHITZEL: You are correct in that in
9 the study the risk was dominated by small breaks.
10 That's correct.

11 CHAIRMAN WALLIS: Right. Thank you.

12 MEMBER RANSOM: Another problem I see -
13 and it extends throughout this discussion - is the
14 source-term (PH), basically the modeling of the jet
15 and the damaged mechanisms that take place. From
16 everything I have read, they seem so simplistic and
17 possibly even wrong that it would be hard to base a
18 break based on what happens in that scenario.

19 This may not be the place to discuss it,
20 but you can see that what goes on in terms of debris
21 generation affects all the rest of the analysis
22 downstream in terms of selecting whether or not you
23 have a thin bed behavior or not. Even in terms of the
24 two inch diameter, you never see time come into play
25 into this because on a two inch break you will have a

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1 much more energetic break for a longer period of time.

2 That never comes into the analysis. You
3 don't know what effect that has. A large break is
4 going to be over much more quickly but to much larger
5 an extent. So I question I guess how you can actually
6 make decisions based on such a cavalier model. I
7 think that needs to be discussed.

8 CHAIRMAN WALLIS: We're going to get to
9 the ZOI, aren't we?

10 MR. JOHNSON: Yes, we are.

11 CHAIRMAN WALLIS: You are going to have
12 quite a few questions about that too. We'll revisit
13 some of these questions later in the day.

14 MR. KOWAL: Other considerations provided
15 include a consideration of debris and material
16 locations with respect to the break. NEI-02-01
17 walkdowns have probably already been performed to
18 identify these types of locations. The next
19 consideration is the thin bed effect that we have
20 already discussed to some degree and will discuss
21 further later on.

22 There's a recognition that latent debris
23 inventory may be a limiting source for plants that
24 have little or no fibrous insulation. Attached piping
25 beyond isolation points does not need to be

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1 considered. The staff agrees with this. Breaks in
2 these locations should not require sump recirculation
3 assuming the isolation valves --

4 MR. CARUSO: Could you give an example of
5 what that might be?

6 MR. KOWAL: In an attached safety
7 injection line or HR line or something.

8 CHAIRMAN WALLIS: While we're on this
9 slide -- Well, answer his question.

10 MR. KOWAL: I'm thinking of a safety
11 injection line that has contained isolation valves
12 that --

13 MR. CARUSO: You don't have to consider a
14 break upstream of the isolation valve.

15 MR. KOWAL: Right.

16 MR. CARUSO: But downstream of the
17 isolation valve to the loop, that all has to be
18 considered.

19 MR. KOWAL: Yes.

20 MR. CARUSO: Okay.

21 CHAIRMAN WALLIS: On this second bullet,
22 what you mean is generate enough fibrous debris to
23 filter particulates. "Thin" has no place in that
24 sentence, does it? It's simply enough fibers.

25 MR. KOWAL: Right.

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1 CHAIRMAN WALLIS: And how do we know that
2 a sixteenth of an inch layer won't filter
3 particulates?

4 MR. LATELLIER: This is an engineering
5 judgment based on --

6 CHAIRMAN WALLIS: Have you tested anything
7 thinner than an eighth of an inch?

8 MR. LATELLIER: The eighth of an inch,
9 first of all, it's important to understand that that
10 is based on the dry fiber packing density, a
11 theoretical density, if you will.

12 CHAIRMAN WALLIS: Well, we know that no
13 fibers will filter Cal-Sil because you have Cal-Sil
14 deposit with nothing. And then is there a vacuum
15 between no fibers and an eighth of an inch of fibers
16 where the fibers can't filter the stuff. It seems to
17 me there's always a thin bed effect potentially.

18 MR. LATELLIER: The one-eighth of an inch
19 was chosen as a practical point of evaluation, a rule
20 of thumb judgment. It had been our earlier experience
21 that thinner beds of fiber could not sustain higher
22 pressure drops approaching 20 feet of water.

23 CHAIRMAN WALLIS: In spite of the
24 overwhelming evidence cited in an SER that Cal-Sil
25 alone can form on a screen. It doesn't make sense.

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1 Obviously these statements are incompatible. Cal-Sil
2 alone can form on a screen. Then you need an eighth
3 of an inch of fibers to make Cal-Sil form on a screen.
4 Those are not compatible statements.

5 MR. LATELLIER: I don't disagree. The
6 treatment of Calcium-Silicate has been and should be
7 an exception to our previous understanding of
8 combinations of fiber and particulate of the types of
9 iron oxide and silica-based dust and dirt that are
10 present in latent debris.

11 CHAIRMAN WALLIS: So it seems to me you
12 are retracting the statement about an eighth of an
13 inch being necessary. I'm sorry I'm behaving like a
14 lawyer, but that's what I have to do.

15 MR. LATELLIER: I'm suggesting that we
16 should clarify our treatment of Calcium-Silicate.

17 CHAIRMAN WALLIS: I agree. Thank you.

18 MR. KOWAL: As far as break intervals to
19 be used in the evaluation, the guidance report
20 suggested three. The staff feels that five foot
21 intervals would be acceptable. It still provides for
22 a systematic approach.

23 CHAIRMAN WALLIS: Why hasn't staff asked
24 the kind of questions that I'm asking when they review
25 these guidances? I don't expect to get an answer.

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1 MR. JOHNSON: I'm sorry. What was the
2 question?

3 CHAIRMAN WALLIS: It seems to be obvious
4 to me. They are saying compatibility between a clear
5 statement that Cal-Sil can form by itself and another
6 statement that you need an eighth of an inch of fibers
7 to make it form. There's a clear incompatibility. I
8 just wonder why the staff doesn't recognize this and
9 why it has to come to us to ask that sort of a
10 question, unless I'm being naive in some way. I don't
11 expect an answer but I'm just puzzled.

12 MR. JOHNSON: No, I don't want to answer
13 that. We have asked a bunch of questions. You won't
14 get the benefit of those necessarily today. But we
15 certainly come to you because we expect that you will
16 ask questions that we haven't thought of. That's part
17 of why we do this.

18 MEMBER RANSOM: A legitimate question here
19 too is, to what degree has the chemical industry
20 filtration technology been brought into play in terms
21 of what it would say about some of these effects? It
22 seems like the industry has tunnel vision. It stays
23 within the nuclear industry. You can say the same
24 thing about the jet behavior.

25 There's no evidence that you ever looked

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1 at the aerospace field to see what really happens in
2 a supersonic jet. There has to be some crossover I
3 would think and some valuable insight that could be
4 gained by this sort of thing. The chemical industry,
5 historically, has dealt with filtration which is
6 exactly the kinds of things we're dealing with; how to
7 separate fibers from particulate material, et cetera.

8 MR. LATELLIER: Indeed we do take
9 advantage of information from the chemical filtration
10 industry. But in those circumstances, they have the
11 benefit of engineering and optimizing a porous media
12 filtration bed. From that, we have learned a great
13 deal about the limiting circumstances for head loss.
14 However, we don't have the advantage of predictability
15 of debris transport and what the morphology of the
16 beds will be.

17 So we're at the point of compromising
18 between our lack of certainty about what the realistic
19 beds will look like and what the maximum filtration
20 efficiencies might be if you design them to perform in
21 that manner. Those are the compromises that we're
22 facing.

23 CHAIRMAN WALLIS: Well, I think you didn't
24 really answer his question. The references in your
25 report are the two really that are in my book which is

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1 45 years old or something. There must have been a lot
2 more work in the chemical industry on filtration than
3 just those two pieces of work which were cited then.

4 So it's just surprising that there's no
5 broad literature review. And there have actually been
6 books written on filtration where there are standard
7 methods and so on. There's no reference to any of
8 those in any of your work. It seems rather
9 surprising.

10 MR. LATELLIER: We'll take the comment
11 under advisement. It's always worthwhile to look for
12 crossover advantages. But I would ask if you would
13 have us postulate the optimum filtration efficiency
14 that we can find in the chemical filtration
15 literature.

16 MEMBER RANSOM: Well, it would be helpful
17 if you simply had a consultant from that industry who
18 could back up what you are saying whereas you are just
19 out in the open the way it is, going on your judgment
20 basically. You must consult the literature and the
21 wealth of knowledge that's out there even if it says
22 we can't do it. Then you have something to stand on.

23 MR. WAGAGE: Dr. Wallis, I would like to
24 address your question on one-eighth thickness and not
25 recognizing that the Cal-Sil effect in the regulation.

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1 When you put out Reg Guide 1.82 revision 3 at that
2 time there was not sufficient information on Calcium.
3 Information came with the Cal-Sil report LANL put out
4 with experiments.

5 Now we have both information coming from
6 Reg Guide 1.82 revision 3 which says there has to be
7 a one-eighth inch thickness fiber to form a thin bed.
8 Then the new information is that Cal-Sil can form a
9 thin bed without fiber because itself has fiber.

10 CHAIRMAN WALLIS: That's right.

11 MR. WAGAGE: We recognize the need to
12 change that. But we didn't have that information at
13 the time --

14 CHAIRMAN WALLIS: That's right. So all
15 this stuff on thin bed simply should be if you have
16 Cal-Sil in your plant, you have to calculate the
17 pressure drop assuming that it's in the worst possible
18 place, isn't that really what you are saying? The
19 thin bed effect disappears once you realize that Cal-
20 Sil alone can clog a filter. I was just puzzled by
21 why this thin bed effect is invoked all throughout the
22 guidance and the SER when really it's a misnomer and
23 there's new experimental data which says that it's not
24 quite the same as just a thin bed effect. You can
25 always get Cal-Sil giving you trouble.

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1 MR. JOHNSON: We'll look to clarify that
2 if it's not clear.

3 CHAIRMAN WALLIS: So you are going to
4 rewrite your SER.

5 MR. JOHNSON: We'll clarify the treatment
6 of Cal-Sil.

7 CHAIRMAN WALLIS: Thank you.

8 MEMBER FORD: Could you go back to the
9 previous slide please? The final bullet about the
10 five foot intervals, it's my understanding that the
11 industry wants the three foot intervals and you have
12 relaxed that based on an earlier evaluation showing
13 that Mariska (PH) perspective doesn't really matter,
14 is that correct? If I read the SER, that's
15 essentially what it's saying that your reasoning for
16 allowing them to relax it to five feet is based on an
17 earlier risk assessment that doesn't really matter, is
18 my reading correct?

19 MR. KOWAL: There was some work done by
20 LANL where they did evaluate some smaller intervals,
21 I guess one to two foot intervals. That was part of
22 the basis for this.

23 MR. LATELLIER: However, Dr. Ford, it was
24 not based on a final risk-based estimate. It was
25 based on the practicality and the variety of break

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1 types and debris compositions that you would achieve.
2 We simply felt that the same objectives could be
3 achieved with a less refined resolution. Now, if you
4 are performing a risk assessment, as Dr. Wallis
5 indicated, you would be interested in the proportion
6 of linear feet of piping of different sizes and their
7 break potentials.

8 MEMBER FORD: But then the sub-bullet says
9 "the key factor may be containment materials," i.e.
10 there's a certain uncertainty in that statement. My
11 question really is, how much are you compromising the
12 safety issue by allowing this five foot interval from
13 three foot?

14 MR. LATELLIER: Although we have not
15 quantified it, it should not have an important effect
16 on the safety outcome as long as the variety of breaks
17 has been adequately examined. By "variety," I mean
18 both the quantities of debris and the composition of
19 debris and their locations. If you think about
20 containment piping, three feet versus five feet, there
21 are not substantial changes in the composition of
22 insulation application over that interval. It's a
23 practical judgment.

24 MEMBER FORD: So why did the industry
25 elect to go to three foot or were willing to do three

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1 foot?

2 MR. KOWAL: There really wasn't a good
3 strong technical reason in the guidance report for the
4 three foot interval.

5 MR. TRAIFOROS: I guess there might be
6 another way of defining the break location that is
7 knowing where the material is and how the piping is
8 running at the plant. One might consider the concept
9 of the destruction pressure and the related issue of
10 zone of influence to the break diameter.

11 This way, one might be able to eliminate
12 possibly looking at too many locations and at least
13 start with the ones that are the most important. Do
14 you think that that might be a feasible way to start
15 looking at the important break location, that is,
16 looking at the material that is being affected, the
17 zone of influence, and then draw a line where you can
18 intersect the pipe that runs around?

19 MR. KOWAL: I'm not certain what industry
20 will do, but I think that would be a reasonable way to
21 do it. I would expect that licensees would probably
22 proceed in that fashion.

23 MR. LATELLIER: I would like to add that
24 as we get into our discussions of zone of influence I
25 think you will begin to understand that our

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1 uncertainties in that potential volume are much
2 greater than this spatial resolution.

3 MR. TRAIFOROS: Absolutely, yes.

4 CHAIRMAN WALLIS: I like my consultant's
5 suggestion. Take the zone of influence for a certain
6 pipe size and roll it around the containment to find
7 out where it has the worst effect and see if there are
8 any pipes there rather than looking at every pipe
9 everywhere.

10 MR. LATELLIER: There are a number of ways
11 to improve the efficiency of this systematic
12 investigation. I have also proposed the inverse
13 vulnerability approach where you ask yourself what can
14 you accommodate on the existing screen and go look for
15 it.

16 CHAIRMAN WALLIS: Yes, work backwards from
17 the answer.

18 MR. LATELLIER: Work backwards. I think
19 that could be a very effective way. And we're not
20 precluding that approach.

21 MR. JOHNSON: This is Mike Johnson. I
22 don't think there's anything in the industry guides or
23 the SE that would preclude them from taking a course
24 like that.

25 CHAIRMAN WALLIS: Okay. Should we move on

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1 then? I think we're going to have a long day but
2 that's all right. This problem is important enough
3 that I think it deserves it.

4 MR. KOWAL: Okay. As I mentioned before,
5 in identifying the limiting break location, we're
6 actually looking at all the phases of the event which
7 is the generation, transport, head loss. In reviewing
8 this section of the guidance report, the staff also
9 did consider the Regulatory Guide 1.82 and those
10 locations recommended in that document. Based on the
11 criteria and considerations that we discussed this
12 morning, the staff finds that the guidance report
13 guidance reasonably addresses that spectrum of break
14 locations.

15 CHAIRMAN WALLIS: Here we get thin bed
16 effect again twice.

17 MR. KOWAL: Yes, it's in the reg guide.

18 CHAIRMAN WALLIS: It's everywhere.

19 MR. KOWAL: So in summary, I will just
20 repeat the staff finds that the guidance is acceptable
21 with the one exception now of the secondary side break
22 location should be performed consistent with the
23 recommended guidance in this section for LOCA pipe
24 breaks also.

25 MEMBER SIEBER: Do you think there are

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1 plants that can substantiate no thin bed effect?

2 MR. LATELLIER: Those plants that have an
3 opportunity to do so. And here, by "thin bed" we mean
4 they can rationalize that there will be less than an
5 eighth of an inch of fiber from any source. The only
6 plants that can do that are primarily reflective
7 metallic insulated plants that have good plant
8 cleanliness programs so that they don't have an issue
9 from their latent fiber loadings.

10 CHAIRMAN WALLIS: But Bruce, I thought
11 that we found that was no longer important because you
12 believe you can get a Cal-Sil build up with no fibers
13 at all. So there is no justification for this one-
14 eighth of an inch.

15 MR. LATELLIER: We've acknowledged that we
16 need to refine our treatment of Calcium-Silicate and
17 treat it as an exception.

18 CHAIRMAN WALLIS: Yes, but this is an
19 important thing. This thin bed effect appears on
20 almost every page and yet we have discovered that it's
21 really not properly defined.

22 MEMBER SIEBER: Well, that was the
23 starting point as I understand it. Cal-Sil was
24 another thought and is not necessarily related to
25 whether you can form a thin bed or not. There are

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1 some plants that don't have Cal-Sil. So from that
2 standpoint, you can ignore that.

3 On the other hand, since the thin bed
4 effect comes from latent fibers - and I don't know of
5 any plant that runs the vacuum cleaner around their
6 containment after each refueling - I'm curious as to
7 whether anybody would claim that they can substantiate
8 no thin bed. I guess I have to read all their
9 responses to see who has the nerve to make that claim.

10 MR. KOWAL: Okay. We'll proceed now to
11 Section 4.2.1.

12 CHAIRMAN WALLIS: Well, are we going to
13 get to this point of latent debris?

14 MR. KOWAL: That's a separate discussion.

15 CHAIRMAN WALLIS: Okay. So maybe we can
16 come back to this question about what is it a plant
17 would have to do in order to substantiate no thin bed
18 effect.

19 MR. KOWAL: Okay.

20 MEMBER SIEBER: Well, in order to
21 calculate how much latent debris you have, you do have
22 to sample surfaces, primarily horizontal surfaces, in
23 containment with either wiping it up or a little
24 vacuum cleaner or something like that. On the other
25 hand, I can't imagine people crawling up on top of

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1 steam generators to try to get all the dust off of
2 them.

3 MR. KOWAL: We'll get into that when we
4 talk about latent debris.

5 MEMBER SIEBER: Okay.

6 CHAIRMAN WALLIS: Presumably they have
7 never been cleaned. That's where most of the dust is.

8 MEMBER SIEBER: That's a pretty good
9 assumption.

10 MR. KOWAL: Section 4.2.1 of the guidance
11 report proposes a refinement to the break selection --

12 CHAIRMAN WALLIS: Are you going to do the
13 --

14 MR. KOWAL: Yes, there's a separate
15 handout for this section. Basically the refinement
16 proposes to allow the use of branch technical position
17 MEB 3-1 for the break locations to be considered in
18 the sump performance evaluations. In summary, the
19 staff does not accept this refinement. It is not
20 acceptable to the staff. The staff concludes that the
21 guidance of section 3-3 should be followed as is for
22 break selection purposes.

23 Really the application of SRP 3.6.2 and
24 MEB 3-1 would focus attention on break locations, high
25 stress, and high fatigue, for example, such as the

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1 terminal ends of piping, intermediate pipe ruptures,
2 locations at high stress. Staff finds this
3 unacceptable for a number of reasons.

4 First of all, the PWR sump performance
5 evaluations are performed to insure adequate long-term
6 cooling and compliance with 10 CFR 50.46(b)(5) which
7 requires that a number of locations and size of breaks
8 be considered. The appropriate SRP sections staff
9 would follow to review those basically suggest that
10 reviewers evaluate whether the entire spectrum of
11 sizes and locations was considered. Considering only
12 those locations with MEB 3-1 would not meet or satisfy
13 the requirements of 50.46.

14 The second reason, the staff also
15 previously rejected a similar proposal for the BWR
16 resolution of this issue. In doing so, we cited two
17 reasons: first of all that the SRPs don't provide
18 guidance or acceptance criteria for how to meet the
19 guidance of 50.46.

20 Actually compliance with GDC-4 is the only
21 acceptance criteria discussed in those sections.
22 Also, the BWR Owners Group had not demonstrated that
23 these break locations would produce the bounding or
24 most limiting locations. The same would apply for the
25 PWRs.

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1 As I mentioned before, Reg Guide 182
2 provides what the staff considers to be the complete
3 spectrum of breaks to be considered. Considering only
4 those locations of MEB 3-1 does not necessarily
5 capture this complete spectrum.

6 The final reason is, the ongoing 50.46
7 rulemaking efforts to risk-inform 50.46 and the break
8 size is not proposing to change this current
9 regulation regarding the break locations. What we're
10 trying to do with GSI-191 should be consistent with
11 that. So in summary, the staff does not find this
12 proposed refinement to be acceptable. The break
13 selection process should proceed in accordance with
14 section 3.3.

15 CHAIRMAN WALLIS: Thank you very much.
16 Anymore questions or comments from the Committee or
17 the consultants or staff members? Can we move to the
18 next presenter? Thank you very much.

19 MR. KOWAL: The next presenter is Angie
20 Lavretta.

21 CHAIRMAN WALLIS: Thank you for your
22 patience with us and our questions.

23 MR. KOWAL: You're welcome.

24 MEMBER FORD: It's time for a break, isn't
25 it?

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1 CHAIRMAN WALLIS: I don't think so. I
2 think we better move on.

3 MEMBER FORD: What's next? Is it zone of
4 influence?

5 MEMBER SIEBER: Debris characteristics.

6 MEMBER FORD: Debris characteristics.

7 CHAIRMAN WALLIS: Well, this is the time
8 we were scheduling a break. Is it sensible to have a
9 break now?

10 MEMBER SIEBER: It might be necessary.

11 CHAIRMAN WALLIS: Before we get into
12 something significant, okay. I'm sorry. We're going
13 to have a break. We're going to take it until 10:20
14 a.m. So it's going to be something less than 15 but
15 over 10 minutes. We'll start right on time at 10:20
16 a.m. Off the record.

17 (Whereupon, the foregoing matter went off
18 the record at 10:05 a.m. and went back on
19 the record at 10:21 a.m.)

20 CHAIRMAN WALLIS: Back on the record.
21 We're looking forward to hearing about the zone of
22 influence. I think that's what we're going to do.
23 Are we going to hear about zone of influence now or is
24 it debris characteristics? So we've dumped out of
25 zone of influence. Are we passing over zone of

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1 influence of influence or are we coming back to it?
2 We seem to have a presenter on debris characteristics
3 so let's hear that.

4 MS. LAURETTA: Good morning. My name is
5 Angie Lauretta with Plant Systems Branch. I'll be
6 presenting the debris characteristics. This is
7 Section 3.4 of the baseline in both the SER and the
8 NEI guidance document and includes 4.2.2.2 in the
9 Refinement section. Supporting this review with me
10 are Martin Murphy of the Materials and Chemical
11 Engineering Branch who is joining me at the table as
12 well as Clint Shaffer of the Eris (PH) Corporation.
13 Bruce Latellier is also available.

14 Three major topics are covered in Section
15 3.4. Debris characteristics is one of them, coatings
16 which I also will be addressing and debris destruction
17 which includes the zone of influence discussion that
18 will be presented after this presentation by Mr. Ralph
19 Architzel. Also as you noted earlier, latent debris
20 is not included as part of this debris characteristics
21 discussion.

22 CHAIRMAN WALLIS: Latent debris, however,
23 is a very important, could be a very important actor
24 in all of this.

25 MS. LAURETTA: It is. The three

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1 presentations together I think are very interrelated.
2 Slide two. As an overview, debris input parameters
3 needed for transport and head loss calculations
4 include destruction pressure, density, size and debris
5 fractions or size distribution.

6 MEMBER RANSOM: Could I ask you for a
7 definition before we get started? What do you mean by
8 "destruction pressure"?

9 MS. LAURETTA: This is the damage pressure
10 defined by the zone of influence which will be
11 discussed later on.

12 MEMBER RANSOM: What is it though? Define
13 it.

14 MS. LAURETTA: The pressure at which
15 debris type --

16 MEMBER RANSOM: Pressure itself does not
17 destroy anything. Pressure gradients, pressure
18 differences, those are the things that are important
19 or forces that act on the material and this is a
20 problem that somebody has to define because throughout
21 the discussion they use things like pressure, jet
22 pressure, destruction pressure, stagnation pressure,
23 all somewhat interchangeably. These all are quite
24 different things and somebody has to define those and
25 use them consistently.

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1 MS. LAURETTA: As far as the discussion,
2 perhaps Bruce can rely how it's used for.

3 MEMBER RANSOM: Who is? Somebody is going
4 to define these terms, I guess.

5 MR. ARCHITZEL: This is Ralph Architzel
6 from the Staff. When I get into zone of influence,
7 really destruction pressure, this is a hard place to
8 talk about it. So it's not necessarily in my
9 discussion, but you're right. I mean we use
10 impingement pressure as well. So we use a variety of
11 terms and in the end, it's a surrogate for what really
12 destroys the material.

13 It's not necessarily what really happens
14 and I agree with you. It's not necessarily a
15 pressure, but it has been empirically measured in
16 testing at the face of different distances from
17 discharges, air jets and things like that. We're
18 using that surrogate.

19 Now we can maybe clean it up and say in
20 different places, "Perhaps impingement pressure is the
21 best thing to use because that's what's been measured
22 in the test programs that have been done." But that
23 is then empirically determined on the test procedures
24 and that's where a major portion of the targets are
25 destroyed and that's the pressure of interest. It's

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1 not necessarily a pressure. It's a characteristic we
2 can measure. Some tests that's been done back
3 calculating distances and using the ANS Standard.
4 It's not actually been measured, but a lot of things
5 are going to measure pressure where you actually take
6 a pressure at a distance from a test setup.

7 MEMBER RANSOM: Well, for example, the ANS
8 standard seems to actually imply these are static
9 pressures throughout the jet.

10 MR. ARCHITZEL: Yes. Actually, throughout
11 the jet, it's a brought to rest type of stagnation
12 pressure is what's being used.

13 MEMBER RANSOM: Well, even in a supersonic
14 jet, you never the stagnation pressure. You only see
15 the pressure downstream of a normal shock that
16 proceeds that.

17 MR. ARCHITZEL: I guess I can get into
18 that a little bit, but I guess the point is here at
19 this point what we used is a not only a surrogate.
20 It's basically a metric that's been used that can be
21 consistently applied in the analysis of this whole
22 problem. I'll grant you. It's not necessarily a
23 destruction pressure that destroys the targets.

24 MEMBER RANSOM: There are two pressures
25 that quite honestly if you look in the literature are

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1 important. One is a blast-away pressure which is
2 across a normal shock basically or a spherical shock
3 that goes out ahead of a blast-away. That creates
4 crushing pressure of course.

5 The other one is dynamic pressure which is
6 what is used to correlate all aerodynamic forces that
7 exists on destruction. That's --

8 MR. ARCHITZEL: Maybe it's preferred to
9 hold this for 15 minutes until I'm up there with Bruce
10 and to have this part of the discussion later on.

11 CHAIRMAN WALLIS: Would you agree, Ralph,
12 though that if you had a coating on a wall and all you
13 did was apply uniform pressure to it, nothing would
14 happen.

15 MR. ARCHITZEL: I agree.

16 CHAIRMAN WALLIS: So there's something a
17 bit weird about using pressure, but you're going to
18 allude to that when you get up there.

19 MR. ARCHITZEL: I don't know if I'll do
20 any better, but Bruce will help me out a little bit
21 better on trying to.

22 CHAIRMAN WALLIS: Okay.

23 MS. LAURETTA: All right. The approach
24 used in the guidance document for debris destruction
25 and characterization varies between two debris types

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1 and they are coatings and all other debris types.
2 That is the approach used by the NEI for coating is
3 different than that used for the other debris types.

4 CHAIRMAN WALLIS: So a coated, something
5 like Cal-Sil, isn't that coated too in some way?

6 MS. LAURETTA: I don't believe.

7 CHAIRMAN WALLIS: That's not a coating.
8 That's part of the Cal-Sil. Coating to you is a paint
9 or something thin stuck on a hard surface. It's not
10 a coating on a insulation or something like that.

11 MS. LAURETTA: Exactly.

12 MEMBER KRESS: And is it true that you
13 exclude qualified coating as a resource?

14 MS. LAURETTA: No, we're considering it,
15 but I'll be getting into in the next couple slides our
16 determination, our findings. Our overall finding for
17 coatings is that lack of data leads to staff positions
18 for either the need for plant-specific justification
19 for a value used or use of previously accepted values.

20 CHAIRMAN WALLIS: Which is what? What are
21 the previously accepted?

22 MR. ARCHITZEL: Is that the 10D?

23 MS. LAURETTA: Yeah, that's the specific
24 case.

25 CHAIRMAN WALLIS: So you're basis for the

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1 10D inference for coatings is based on a previously
2 accepted approach. It's not something that came out
3 of the air.

4 MS. LAURETTA: Right.

5 CHAIRMAN WALLIS: I didn't see that in
6 this. It does actually refer to that.

7 MS. LAURETTA: We specifically made that
8 statement in the SEA and also in the upcoming slides.

9 CHAIRMAN WALLIS: Okay. Thank you.

10 MS. LAURETTA: For all other debris types,
11 the debris specific data and the default values, we
12 find acceptable.

13 MR. TRAIFOROS: I would like to go back to
14 your first bullet very quickly. You do list
15 destruction pressure, but it seems to me that the
16 important parameters are the result of this
17 destruction pressure which you are describing as
18 density, size, size distribution possibly. Because
19 again, you are talking about the brief characteristics
20 provided for transport and you list destruction
21 pressure.

22 It's difficult to relate these two in
23 terms of the transport events or the transport of the
24 material and the position. So I understood listing
25 destruction pressure as what causes basically the

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1 size, the density of the material and stuff like that.
2 Is this the way? Is this why you listed that?

3 MS. LAURETTA: Yes. Also as I get into
4 the presentation, you'll see that destruction pressure
5 is a basis we use for conservatism of insulation type.
6 It's used as a standard much like what Ralph
7 described.

8 CHAIRMAN WALLIS: Okay. Well, what does
9 it destroy? If I have a pipe that's wrapped in Cal-
10 Sil, and you've seen Cal-Sil like this stuff here.
11 It's that the pipe is wrapped in this stuff. He has
12 it all around the pipe. Now pressure presumably is on
13 one place. Does that blow off everything that is on
14 the pipe or just some of it?

15 MR. ARCHITZEL: Dr. Wallis, I have some
16 pictures in my presentation.

17 CHAIRMAN WALLIS: When you say, well,
18 okay. So you're going to explain what you mean by the
19 effect of destruction pressure. It blows off
20 everything on the pipe if you have a certain pressure.

21 MR. ARCHITZEL: The major portion is
22 considered the destruction pressure. There is some
23 discussion like, for example, in the Nukon. There is
24 a controversy between the ten pounds and the six
25 pounds destruction pressure in the URG and the

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1 difference there was --

2 CHAIRMAN WALLIS: But it's all or nothing.

3 It's all or nothing --

4 MR. ARCHITZEL: No, it's a lot or not
5 much, but it's all something. The point is the six
6 was not all. The ten was quite a bit. So when it's
7 quite a bit that's when you're saying that's the
8 destruction pressure.

9 CHAIRMAN WALLIS: So destruction pressure
10 means that it's enough whatever the potency of the jet
11 is measured by pressure in some way to remove all the
12 insulation from it.

13 MR. ARCHITZEL: The major portion of it.

14 CHAIRMAN WALLIS: Well, it must be all.
15 A major portion doesn't mean anything.

16 MR. ARCHITZEL: No, because I'll show you
17 some pictures.

18 CHAIRMAN WALLIS: But for calculation
19 purposes, you say it all comes off.

20 MR. ARCHITZEL: Yes, for calculation
21 purposes.

22 CHAIRMAN WALLIS: Okay. Thank you.

23 MEMBER RANSOM: Well, there's another
24 point along that line that you read in the testing
25 that was done with air jet testing, the major

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1 destruction occurred in the blast wave that proceeds
2 the actual jet impinging on it. It's out in front.
3 It's basically a normal shock, but yet in the ANS
4 standard and throughout the rest of the analysis,
5 blast wave effects are completely ignored. So you
6 wonder what is the damage mechanism that you're
7 looking at.

8 CHAIRMAN WALLIS: Does the Staff have any
9 answer to that or are you going to come back to that?
10 We'll come back to that later. Okay.

11 MR. ARCHITZEL: We really would prefer to
12 hold it when we're up there because Bruce will have
13 some answers and I have some discussion.

14 MR. LATELLIER: Maybe I could add just a
15 brief clarification. The damage pressure as Dr.
16 Traiforos mentions is more a characteristic of the
17 installation targets that we're interested in, not a
18 characteristic of the debris. And also it's important
19 as Ralph mentioned to understand that our
20 understanding of damage mechanisms is based on
21 empirical evidence which are correlated to properties
22 of the expanding jet field and we have chosen pressure
23 which we will define and discuss in greater detail in
24 just a moment.

25 MS. LAURETTA: Slide three. This has to

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1 do with debris characteristics and does not include
2 coatings. The NEI document recommended that specific
3 values for debris types be used, but for those debris
4 types that were not readily available bounding debris
5 types would be used for conservative application. For
6 example, for missing damage data would use damage
7 pressure of 4 psi which corresponds to the most
8 limiting insulation type.

9 CHAIRMAN WALLIS: I couldn't quite figure
10 this out. If you have a mixture of coatings in your
11 zone of influence, some is metallic insulation. Some
12 is Cal-Sil. Some is Nukon. Some is other stuff. You
13 seem to saying that you calculate the pressure which
14 will remove the stuff which is easiest to remove and
15 then you apply to everything else?

16 MS. LAURETTA: No, it's the opposite.

17 MR. ARCHITZEL: Excuse me. Dr. Wallis,
18 that's also my section.

19 CHAIRMAN WALLIS: Oh, you're going to do
20 that too. Well, that was just here.

21 MR. ARCHITZEL: That's an accurate
22 statement. You had an accurate statement.

23 CHAIRMAN WALLIS: So my statement is
24 right. It seems very, very conservative.

25 MR. ARCHITZEL: But there's a refinement

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1 that takes care of that, but that's in my
2 presentation.

3 CHAIRMAN WALLIS: Okay, but it's on this
4 one too.

5 MS. LAURETTA: Well, this is --

6 MR. ARCHITZEL: You can ignore it here and
7 I'll talk about it.

8 MS. LAURETTA: This is what was proposed
9 in the guidance in this section. We're going in
10 parallel with the way it was proposed in the guidance
11 report.

12 CHAIRMAN WALLIS: And Ralph's going to
13 explain why.

14 MS. LAURETTA: Right. They touch on some
15 areas in several places in the guidance report.

16 CHAIRMAN WALLIS: And Ralph is going to
17 explain the two size groups as well as here.

18 MS. LAURETTA: No, that will be me.

19 CHAIRMAN WALLIS: Okay. Could you tell us
20 what the two size groups' size is.

21 MS. LAURETTA: Yes, sir. Two group size
22 classification and size distributions are assumed, the
23 small and large. Small is considered to be that which
24 could be transported through grading, trash racks and
25 radiological protection fences that are less than 20

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1 square inches in opening size with a nominal four inch
2 by four inch square opening. The GR also omits
3 consideration of two phase damage mechanisms which as
4 we said will be discussed more in the next
5 presentation.

6 CHAIRMAN WALLIS: So you have the debris
7 in two classifications. One is really fine stuff
8 which flows through everything until it gets to the
9 sump or something.

10 MS. LAURETTA: Right.

11 CHAIRMAN WALLIS: And that other is wads
12 of it that can get stuck on the way and trash racks.

13 MS. LAURETTA: And wouldn't make it to the
14 sump.

15 CHAIRMAN WALLIS: And so on. And
16 presumably, the interaction of the two isn't
17 considered because you're being conservative or
18 something that if the large debris blocks up a trash
19 rack presumably it will also catch some of the small
20 debris. But you're being conservative.

21 MS. LAURETTA: And assuming that all the
22 small debris gets through.

23 CHAIRMAN WALLIS: Okay. What's the basis
24 for assuming how much of it is one kind or the other?
25 How much of the debris is big and how much of it is

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1 small, how do you decide how to distribute the debris
2 into two categories?

3 MS. LAURETTA: Well, this slide describes
4 what was proposed by NEI.

5 CHAIRMAN WALLIS: But how do they do it
6 then? How do they decide how much of the debris is
7 big and how much is little?

8 MS. LAURETTA: Well, the 60/40 split is
9 consistent with what was used.

10 CHAIRMAN WALLIS: Sixty percent small?

11 MS. LAURETTA: Well, we're talking about
12 for Nukon 60 percent small/40 percent large was used
13 in the BWR URG and also tests were done at the Ontario
14 Power Generating Station that show the 52 percent.

15 CHAIRMAN WALLIS: There's a long
16 discussion in the SER I found sort of rambling about
17 the Ontario tests and how they showed this and on the
18 other hand, they showed that. Maybe they showed
19 something else.

20 MS. LAURETTA: Depending on what the
21 mechanisms --

22 CHAIRMAN WALLIS: That's right. So I
23 didn't feel very confident that they had showed me
24 something I was sure about, but presumably the 60
25 percent fine is based on some sort of conservative

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1 interpretation of the tests or something.

2 MS. LAURETTA: Exactly. The 52 percent,
3 that was characterized as 60 percent was considered to
4 be conservative and consistent with what had been
5 accepted before.

6 CHAIRMAN WALLIS: Sixty percent is quite
7 big. So if we assumed 100 percent with all the other
8 uncertainties we have, it wouldn't make all that much
9 difference perhaps.

10 MS. LAURETTA: And the 100 percent is
11 assumed for some of the insulation types. Going on to
12 slide 4, staff evaluation of those recommendations
13 considered acceptable. First, that the bounding
14 debris type be applied to all debris for which data
15 is not available.

16 CHAIRMAN WALLIS: It is conservative. I
17 think we would agree that's true. If you break Nukon
18 with a pressure which would break fiberglass, you're
19 certainly being conservative. But I'm sure why number
20 two is conservative. Maybe that's where the long
21 discussion of the Ontario hydro.

22 MS. LAURETTA: That, and also with number
23 two we're talking about the --

24 CHAIRMAN WALLIS: See. I would say it's
25 conservation if you assume it's all fines. But you

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1 have a better justification than that for 60 percent.

2 MS. LAURETTA: Well, what we did is we did
3 confirmatory analyses that are included in Appendix 2
4 of the SER.

5 CHAIRMAN WALLIS: This is analysis of how
6 the fibers break up.

7 MS. LAURETTA: Right. We took a
8 representative sample of certain insulation types.

9 MR. SCHAFFER: Dr. Wallis, this is Clint
10 Schaffer. I performed some confirmatory research
11 where I looked at the debris size distribution from
12 the available test, for instances, what we call low
13 density fiberglass in this one case and plotted out
14 the size groups as a function of the pressure and
15 correlated that to the pressure within its own
16 influence and did the integral and showed that their
17 60 percent appears to conservative. So we've added
18 some realistic research to back that up.

19 CHAIRMAN WALLIS: Okay. Good.

20 MR. SCHAFFER: The two size group, you
21 should wait until you see the transport. The size
22 groups go to the transport analysis.

23 CHAIRMAN WALLIS: Okay.

24 MS. LAURETTA: Also the last bullet --

25 CHAIRMAN WALLIS: I don't like the word

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1 "plausible."

2 MS. LAURETTA: Well, the two phases as has
3 been raised before, the damage mechanisms may not be
4 clearly defined but based on plausible two phase
5 damage mechanisms, we believe that's compensated for
6 by the conservative function.

7 CHAIRMAN WALLIS: What's your definition
8 of "plausible"?

9 MS. LAURETTA: Those that we've accounted
10 for in testing which was supported by the --

11 CHAIRMAN WALLIS: So it's more positive
12 than it sounds. Plausible usually has negative
13 connotations. In other words, if my teenage daughter
14 appears at 2:00 a.m. with all kind of excuses, I would
15 say, "Your excuses sound plausible. Now tell me what
16 really happened."

17 MS. LAURETTA: Well, perhaps I should have
18 used a different word there.

19 MR. LATELLIER: Excuse me. This is Bruce
20 Latellier. There's been a lot of discussion about the
21 possible effects of two phase impingement that have
22 not been tested thoroughly and various mechanism have
23 been hypothesized from erosion due to droplet
24 impaction, penetration in internal expansion because
25 of the thermodynamic condition of the fluid.

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1 Various mechanisms have been discussed.
2 Although we do not have thorough data to assess them,
3 that's the reason we're using them as plausible. We
4 think that there perhaps are important effects we need
5 to acknowledge.

6 CHAIRMAN WALLIS: I like that idea. I
7 like the idea that the water is driven into the
8 insulation at 1,000 psi. When the pressure drops to
9 some lower value, it expands and blows it off and
10 that's not represented by damage pressure at all. But
11 it could happen.

12 MS. LAURETTA: Slide five. This begins
13 the coatings discussion. The major recommendations
14 offered in the baseline for coatings are a damage
15 pressure of 1,000 psi with corresponding zone of
16 influence of 1D. The failure assumptions are that
17 inside the zone of influence all coatings fail both
18 qualified and unqualified. Outside the zone of
19 influence, the assumption is that qualified coatings
20 remain intact and that the unqualified coatings fail.

21 Also default thickness is assumed for
22 unqualified coatings outside the ZOI as an inorganic
23 zinc equivalent of 3 mils. The guidance report also
24 omits the consideration of no thin beds (PH) as has
25 been discussed at some length and we'll continue on

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1 it. I will be discussing it or addressing it somewhat
2 here but the main thrust of the discussion will be in
3 the head loss presentation.

4 CHAIRMAN WALLIS: So this damage pressure,
5 well, you're going to be very conservative about it.
6 You're assuming that it's just pressure. It's not as
7 if the jet picks up bits of Cal-Sil and throws them at
8 the wall. That sort of thing is completely out. It's
9 just it's a fluid pressure that washes off the
10 coating.

11 MS. LAURETTA: Well, this is what has been
12 proposed.

13 CHAIRMAN WALLIS: Yes.

14 MS. LAURETTA: Our evaluation.

15 CHAIRMAN WALLIS: So the assumption is,
16 but your evaluation is much more conservative so
17 perhaps I don't need to worry about it.

18 MS. LAURETTA: And that's on the next
19 page.

20 MR. TRAIFOROS: I have one question on
21 this 1,000 psi. This was the value listed. Is the
22 value listed in the guidance document?

23 MS. LAURETTA: Right.

24 MR. TRAIFOROS: The NEI. However, in
25 Table 3.2 of the Staff SER, there is no number there.

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1 Instead it is to be determined both for protective
2 coatings with epoxy and unprotected inorganic zinc.
3 So there seems to be a difference between what you are
4 discussing here as the damage pressure which is
5 consistent with GR and the SER recommendation. I was
6 wondering if you could maybe comment on that.

7 MS. LAURETTA: Yeah, I'll be touching on
8 that in a couple of slides.

9 MR. TRAIFOROS: Beautiful. Thank you.

10 MS. LAURETTA: All right. Slide 6. As
11 far as coating, the Staff evaluation of areas where we
12 consider to be acceptable --

13 CHAIRMAN WALLIS: I think, are you mixing
14 things up here? Coatings are the ones that you didn't
15 accept. Don't you mean all whatever you call, what do
16 you call collectively the Cal-Sil and the --

17 MS. LAURETTA: Debris characteristics.

18 CHAIRMAN WALLIS: But when you say
19 coatings, I thought that was paints.

20 MS. LAURETTA: It is.

21 CHAIRMAN WALLIS: Because I think that's
22 not acceptable what they submit for paint.

23 MS. LAURETTA: Well, I'm going to be
24 presenting a list of what we find acceptable and what
25 we find as needing alternative guidance. The first

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1 slide lists those aspects or those recommendations.

2 CHAIRMAN WALLIS: In the ZOI 1D?

3 MS. LAURETTA: That's not listed here as
4 one of the acceptable.

5 CHAIRMAN WALLIS: Okay. So you are not
6 going to redefine the ZOI later on.

7 MS. LAURETTA: Right. That's on the next
8 page, on page seven. But on page six, I was just
9 listing the recommendations that we found acceptable
10 and those are the recommendations that the coatings
11 fail within the zone of influence.

12 CHAIRMAN WALLIS: But it has to be
13 redefined as you would redefine it.

14 MS. LAURETTA: Right.

15 CHAIRMAN WALLIS: Okay.

16 MS. LAURETTA: And that the qualified
17 coatings outside do not fail. However --

18 MEMBER KRESS: Is there a technical basis
19 for that? Do you have an experiment?

20 MR. MURPHY: Qualified coatings outside
21 the zone of influence have been subjected to pressure
22 and temperature testing, autoclave testing.

23 MEMBER KRESS: Yes, but that's different
24 than intent. So you're basing it on the autoclave
25 results.

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1 MR. MURPHY: That's why we've chosen to
2 separate it from outside the zone of influence and
3 those qualified coatings inside the zone of influence.

4 CHAIRMAN WALLIS: No.

5 MEMBER KRESS: I think outside the zone of
6 influence is more like the autoclave testing effects.

7 MR. MURPHY: Yes, that's right.

8 CHAIRMAN WALLIS: So they just fall off
9 due to there's no flow effect.

10 MR. MURPHY: Outside the zone of
11 influence, the qualified coatings do not fall off.
12 That's the assumption.

13 CHAIRMAN WALLIS: Because the flow effects
14 are small and it's just that they are heated up.

15 MR. MURPHY: That's correct.

16 CHAIRMAN WALLIS: That's the assumption.

17 MR. MURPHY: Well, they've been tested and
18 shown that they will remain intact under the LOCA
19 conditions of pressure and temperature.

20 CHAIRMAN WALLIS: On the static testing
21 without any flow.

22 MR. MURPHY: That is correct.

23 MS. LAURETTA: The only stipulation here
24 is that we ask that periodic condition assessment be
25 done to ensure that they remain qualified.

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1 CHAIRMAN WALLIS: And then this final
2 statement means that all the paint falls off the
3 entire containment if it's unqualified.

4 MS. LAURETTA: All unqualified coatings.

5 CHAIRMAN WALLIS: All falls off?

6 MS. LAURETTA: That's the assumption.

7 MR. MURPHY: Because they have not been
8 tested and subjected to pressure and temperature.

9 CHAIRMAN WALLIS: So these guys even if
10 they have a little pipe break, all the paint is going
11 to fall off everywhere.

12 MR. MURPHY: No, all the unqualified
13 coating.

14 CHAIRMAN WALLIS: Well, I know, but if
15 they have unqualified. Do they ever have unqualified
16 coating?

17 MR. MURPHY: Yes, they do.

18 CHAIRMAN WALLIS: They do.

19 MEMBER SIEBER: Some do.

20 CHAIRMAN WALLIS: That's a lot of
21 material. It's a big place.

22 MR. MURPHY: That's correct.

23 MS. LAURETTA: Right.

24 MEMBER KRESS: Did you accept the default
25 thickness for the unqualified coatings at 3 mil?

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1 MS. LAURETTA: No, and again that's coming
2 up in the next slide.

3 MEMBER KRESS: Okay. Sorry.

4 MR. TRAIFOROS: Going back to the outside
5 the zone of influence, it appears that this particular
6 coating is further away than the one diameter that you
7 define here for the 1,000 psi. This is the
8 definition. They are further away of the zone of
9 influence and therefore they are not affected which is
10 your definition of the distraction basically. Right?
11 So they are further away.

12 MR. MURPHY: If I understand your question
13 or your statement of that, you're correct. Because
14 they are further away and they've been qualified, they
15 will remain intact.

16 MR. TRAIFOROS: Yes. Correct.

17 MS. LAURETTA: Also for the unqualified
18 coatings outside --

19 CHAIRMAN WALLIS: Okay. Let's go back to
20 these coatings. They are qualified when they're new.
21 Don't they age? Paints usually fall off of houses
22 after a while and they fall off of nuclear plants
23 after a while?

24 MR. MURPHY: There have been cases of that
25 and we made a stipulation in the SER that if you have

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1 a degraded qualified coating you have to treat it as
2 an unqualified coating and consider that it would then
3 fall off.

4 CHAIRMAN WALLIS: How do they measure
5 whether or not it's degraded?

6 MR. MURPHY: Currently, visible
7 assessments.

8 CHAIRMAN WALLIS: Just look at it?

9 MR. MURPHY: They do plant walkdowns.

10 CHAIRMAN WALLIS: And that can tell them
11 whether or not it's going to fall off when it's
12 subjected to --

13 MEMBER SIEBER: Usually when they do that,
14 you will find places in the plant where it has fallen
15 off. Then you inspect that to see how well what
16 remains adheres to the surface.

17 CHAIRMAN WALLIS: But this doesn't really
18 tell them that it wouldn't fall off points subjected
19 to pressures and temperatures on the LOCA.

20 MEMBER SIEBER: That's correct.

21 CHAIRMAN WALLIS: No. So it's a very
22 crude way. Just look at it to see if it's still as
23 good as it was before in an autoclave.

24 MS. LAURETTA: We had also --

25 MEMBER SIEBER: No, look at it to see if

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1 it's still there.

2 CHAIRMAN WALLIS: But that's under normal
3 containment conditions. That's not LOCA conditions.

4 MR. MURPHY: That's correct.

5 CHAIRMAN WALLIS: It still seems a little
6 weak somehow.

7 MS. LAURETTA: We had also added the
8 stipulation that a condition assessment be put in
9 place to maintain.

10 CHAIRMAN WALLIS: Okay. Is this sort of
11 an aging management program for coatings? Is that it?

12 MS. LAURETTA: Right. I don't think we've
13 defined it.

14 CHAIRMAN WALLIS: Is there no aging
15 management program for coatings?

16 MR. MURPHY: Not necessarily.

17 CHAIRMAN WALLIS: There is for almost
18 everything else that exists in a plant.

19 MR. MURPHY: Correct.

20 MEMBER RANSOM: Is the zone of influence
21 for coatings based on these water jet tests that you
22 did on painted surfaces?

23 MR. MURPHY: The 10D zone of influence, is
24 that what you're referring to?

25 MEMBER RANSOM: Yeah, or the 1,000 psi, I

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1 guess.

2 MR. MURPHY: Well, the 1,000 psi was the
3 recommendation from industry which was based upon
4 water jet testing. So it was based on some testing.

5 MS. LAURETTA: I'm going to move on to
6 slide 7.

7 MEMBER RANSOM: Incidentally, in that case
8 from the industry testing, I assume these were liquid
9 jets and the 1,000 psi was really the stagnation
10 pressure that was used they supplied.

11 MR. MURPHY: It was a liquid jet and it
12 was at a higher pressure. I believe they used a
13 pressure washer. It was around 3,500 pounds, I
14 believe, at the discharge of the pump. I don't think
15 they measured the actual pressure anywhere else.

16 MEMBER SIEBER: Right.

17 MEMBER RANSOM: But where did the 1,000
18 psi come from? You just backed down from 3,000 until
19 the paint ceases to come off?

20 MR. MURPHY: Again, that was the supply
21 industry suggestion. I'm not exactly sure how they
22 got there. I think they reduced the pressure to
23 provide some conservatives.

24 MS. LAURETTA: And we talk about that on
25 slide 7. One of the areas where we propose

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1 alternative guidance to what was proposed by -

2 CHAIRMAN WALLIS: Now supposed I have a
3 plan which has beautiful metallic insulation and it's
4 all very rugged and none of it comes off and it has no
5 latent debris. The only thing that comes off is a
6 great pile of paint chips. Do I have head loss data
7 for paint chips that I can use or does NUREG 6224
8 automatically take care of paint chips and flakes and
9 all that stuff?

10 MR. SCHAFFER: My understanding is that
11 there is a little bit of data out there for paint
12 chips on the screens. It's older industry data, but
13 that is one area, I believe, our head loss testing is
14 lacking.

15 CHAIRMAN WALLIS: Is there any guidance
16 about what you should assume for things like SV for
17 paint chips?

18 MR. SCHAFFER: Not that I've seen.

19 CHAIRMAN WALLIS: So how is, The licensees
20 then have to do their own tests of paint chips?

21 MR. SCHAFFER: That's the idea.

22 CHAIRMAN WALLIS: Okay.

23 MS. LAURETTA: And as we've discussed the
24 destruction pressure of 1,000 pounds we don't believe
25 is sufficiently justified. Testing was not performed

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1 at representative LOCA conditions that treated both
2 temperature and pressure and no correlation was
3 provided to extrapolate.

4 CHAIRMAN WALLIS: So let me go, I'm going
5 to go back to head loss. I'm sorry. I'm just
6 thinking. So there were experiments done with fibers
7 and Cal-Sil and it was discovered that Cal-Sil could
8 be bad. There was a bad effect or whatever you want
9 to call it. That was not known until the tests were
10 done.

11 Now you're going to say that we don't know
12 what's going to happen with paint chips until some
13 tests are done. Probably there will be some surprises
14 there too and the Staff has to somehow deal with sort
15 you have 69 plants and five of them have paint chips
16 that don't affect the screen and two of them have
17 unacceptably high, but they seem to be the same paint.
18 You have anomalies appearing. I'm trying to think
19 ahead that somehow is going to have to be sorted out
20 by the Staff because there's no definitive work on
21 filtration of paint chips through paint chips
22 deposited on the screen.

23 MR. SCHAFFER: We obviously need to see
24 some test data for paint chips in order to understand
25 how this is going to shake out. My understanding is

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1 that the industry is building a test loop and they are
2 going to conduct test data. Hopefully, they will
3 cover paint chips.

4 CHAIRMAN WALLIS: And when will they have
5 these results?

6 MR. SCHAFFER: I don't know.

7 CHAIRMAN WALLIS: So resolving the GSI is
8 conditional upon the industry building successful test
9 loops and getting acceptable data?

10 MS. LAURETTA: We have a default value
11 that we're proposing that they can use.

12 CHAIRMAN WALLIS: You have a default
13 value?

14 MS. LAURETTA: The 10D.

15 CHAIRMAN WALLIS: No, no, for the effect
16 of the test of the paint chips on the head loss on the
17 screen.

18 MS. LAURETTA: On size.

19 CHAIRMAN WALLIS: I don't know if you have
20 a default value for that.

21 MR. LATELLIER: Let's keep in mind that
22 the assumption of complete failure is artificial as
23 you pointed out.

24 CHAIRMAN WALLIS: I know. I read that.

25 MR. LATELLIER: And that perhaps more

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1 relevant to the issue than the head loss behavior is
2 what the form of that debris will take. I think that
3 needs to be determined first.

4 CHAIRMAN WALLIS: I believe that too. I
5 think that if it's finally divided, it's very
6 different flakes.

7 MR. LATELLIER: Exactly so. Under the
8 guidance report, the industry position was to assume
9 that degrades to the pigment basis, finest particulate
10 available and that was done to emphasis the head loss
11 effects in combination with fiber mats.

12 CHAIRMAN WALLIS: Which might then give
13 you a lot of downstream effects in the reactor and all
14 this swara of paint chips goes through the reactor.

15 MR. LATELLIER: Indeed, that is a result
16 of that assumption, but again it's artificial. It's
17 done to emphasize conservatism from one point of view.
18 Now in the case that you describe of a plant that has
19 no fiber and it has entirely reflective metallic
20 insulation, the fine particulate may not be the most
21 conservative form of the debris. It may be fine chips
22 and platelets the tend to accumulate, but that hasn't
23 been determined. It's not useful to discuss the head
24 loss behavior until you know something about the
25 debris.

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1 CHAIRMAN WALLIS: Well, I'm just wondering
2 if it's useful to resolve the GSI until we know
3 something about the head loss behavior.

4 MEMBER RANSOM: Well, I bring up another
5 point that if you read an I-6 appendix these are
6 confirmatory appendices, the NRC has now discovered
7 that you can higher than the stagnation pressure on a
8 flat plate. I say this factiously because it's an
9 error and the reason I bring it up is because this
10 kind of error does not belong in anything with that
11 the Nuclear Regulatory Division uses for regulation of
12 nuclear power plants. Not only that when you see this
13 kind of things in a report, it discredits everything.
14 I couldn't get beyond that.

15 MR. LATELLIER: We will be discussing this
16 in the next presentation for zone of influence, but I
17 can say now at this moment that that assumption was
18 made for consistency with the ANSI jet model and as we
19 come to a common understanding of what that model
20 does, I believe that you'll see that assumption is
21 conservative from the point of view from our damage
22 metric that we've chosen.

23 MEMBER RANSOM: I don't care. It's
24 impossible.

25 CHAIRMAN WALLIS: Well, we can come to a

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1 common understanding maybe.

2 MR. LATELLIER: I don't disagree.

3 CHAIRMAN WALLIS: We can buy in to the
4 second law of thermodynamics. Then we build a heat
5 engine and make free power.

6 MEMBER RANSOM: It's embarrassing.

7 MR. LATELLIER: The intent is to conserve
8 the total thrust available from the orifice and that's
9 exactly what's done in the jet model to emphasize for
10 conservatism the thrust loading available on large
11 structural objects.

12 MEMBER RANSOM: All it does is demonstrate
13 there's a lack of understanding of how supersonic jets
14 behave and the use of thrust coefficients and
15 conservatism of thrust and trying to calculate what
16 goes on in a jet is just not right. It's possibly
17 conservative, but it's not realistic.

18 CHAIRMAN WALLIS: We're going to get into
19 this discussion with Ralph later on.

20 MR. LATELLIER: I believe that's our next
21 topic.

22 CHAIRMAN WALLIS: Okay.

23 MS. LAURETTA: As a finding for coating
24 destruction pressure, we concluded that licensees may
25 either use the 10D zone of influence for coatings or

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1 come in with plant specific justification for the
2 value used based on experimental data. The next page,
3 page eight, with regard to the default thickness for
4 unqualified coatings outside the zone of influence, we
5 consider that to be unsubstantiated.

6 CHAIRMAN WALLIS: What does "IOZ" mean?

7 MS. LAURETTA: Inorganic zinc.

8 CHAIRMAN WALLIS: Say that again.

9 MR. LATELLIER: Inorganic zinc.

10 CHAIRMAN WALLIS: Okay. It's interesting.

11 It looks like ZOI backwards or inside out or in a
12 mirror or whatever.

13 (Laughter.)

14 CHAIRMAN WALLIS: So it's inorganic zinc.

15 MS. LAURETTA: Yes.

16 CHAIRMAN WALLIS: That's what all the
17 paintings are? They are all the same kind?

18 MR. MURPHY: No.

19 CHAIRMAN WALLIS: No.

20 MR. MURPHY: They use an equivalent for a
21 default value of that.

22 CHAIRMAN WALLIS: Okay.

23 MEMBER: Why?

24 MR. MURPHY: The reasoning provided was
25 because it has a higher density that it would provide

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1 an equivalent mass of roughly 13 to 15 mils of say
2 epoxy or it's another type of coating that would be
3 potentially thick that would be unqualified and
4 therefore, it was potentially conservative. But
5 there's enough instances where we don't think it's
6 conservative that we chose not to accept it and
7 requested the data coming with plant specific data to
8 show what they actually had.

9 CHAIRMAN WALLIS: That would seem to me
10 that what matters really is how the paint coming off.
11 If it comes off as a powder, it's going to be very
12 different than if it comes off in big flakes or sheets
13 where some paints do. If it's a tough kind of paint,
14 it feels differently than one that just sort of wears
15 off and the rain washes off your house. Sometimes
16 what comes off your house, certain kinds of paints,
17 flake off in rather big pieces.

18 MR. MURPHY: That's correct.

19 CHAIRMAN WALLIS: That's quite different.
20 If that gets on a screen, it goes cluck and covers up
21 several bits of the screen right away and it's very
22 effective as a screen clogger, flakes like that. Just
23 like bits of plastic or something, they are very
24 effective screen cloggers.

25 MS. LAURETTA: And that's --

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1 CHAIRMAN WALLIS: So it's not really the
2 mass of paint. It's the form it has that's most
3 important.

4 MR. ARCHITZEL: Well, I think it's both
5 because when you make the assumption that it's all
6 found in this particulate, then it's a function of the
7 mass and density that's failing and when you believe
8 that there is a bed that forms on top of the sump,
9 there the guidance report use of particulate for all
10 paint was a conservative approach because --

11 MEMBER SIEBER: Hm-hm.

12 MR. ARCHITZEL: -- we raised the question
13 that maybe you didn't have a bed, just what you were
14 saying, where it could come off as chips or flakes.
15 We asked the plants where they didn't have a thin bed
16 that formed. They needed to look at chip or flake
17 formation to see what kind of head loss that creates.

18 MR. ARCHITZEL: I think one thing the
19 Committee has to consider is what we were presented
20 with with the methodology that didn't do a very
21 complex transport analysis. So some assumption is
22 made up front to transport all this paint is fine, but
23 are consistent with a simple transport analysis, we
24 offer a more complex alternative in the chapter.

25 CHAIRMAN WALLIS: Okay.

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1 MR. ARCHITZEL: So if you get into a
2 debris size distribution like we could do at a
3 volunteer plant that's brought in the back, then you
4 could look at the transportability of these chips
5 because it's not necessarily that the chips are there.
6 They have to transport as well.

7 CHAIRMAN WALLIS: Well, transport. Yes,
8 I know transport is an issue though, but if I have a
9 drain in the street and there's a heavy rain and it
10 washes a lot of sand along the street, it may wash
11 right through the drain like a screen. But if it
12 washes a few big leaves down, the leaves can cover
13 between the gratings and it doesn't take many leaves
14 to completely clog up the drain.

15 So if the flakes of paint come off as
16 leaves instead of powder, it makes a big difference.
17 I'm not talking about transport. I'm just saying that
18 we don't really know how it comes off so how do we
19 assess its effect on the screen.

20 MR. ARCHITZEL: But the point is with the
21 simple models we had, this is what was done. So if we
22 had more complex transport, we could address those
23 questions. It's a triumph just to ask you to look at
24 --

25 CHAIRMAN WALLIS: But you're making a

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1 decision on what's acceptable without, it seems to me,
2 knowing what it is you're dealing with physically.

3 MR. MURPHY: Well, the pressure wash data
4 that industry did provide us showed that the coating
5 failed as particulate.

6 CHAIRMAN WALLIS: So there is a good basis
7 for it.

8 MR. MURPHY: There is some basis for it
9 within the zone of influence that the coating will
10 fail as particulate and one of the statements we make
11 though is that it may be worthwhile to do additional
12 testing at LOCA pressures and temperatures to see if
13 it's going to fail truly as particulate or as chips
14 are placed --

15 CHAIRMAN WALLIS: Can I ask my colleagues
16 who've been into plants where the paint was peeling
17 off what do they look like?

18 MEMBER SIEBER: Flakes.

19 CHAIRMAN WALLIS: They look like flakes.

20 MEMBER SIEBER: Yes, but those are during
21 mild environment conditions. I think if you had a
22 forceful jet --

23 CHAIRMAN WALLIS: But if they're lying if
24 they are there?

25 MEMBER SIEBER: -- upon the wall you may

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1 wash the paint off as opposed to have it chip and fall
2 to the floor. So I think you're going to get a
3 mixture. I really do.

4 MR. CARUSO: Do you have an idea of an
5 acceptable method to this test? Is there an ANSI
6 standard test method to perform these to make this
7 determination?

8 MR. MURPHY: I'm not aware of one.

9 MR. CARUSO: So licensees have to develop
10 a methodology to do the testing.

11 MS. LAURETTA: This is one of those areas
12 identified up front by Mike Johnson that there is a
13 real problem with the lack of data, lack of testing.

14 CHAIRMAN WALLIS: But now these flakes if
15 there are paints which are flaking, they won't come
16 off because of the zone of influence. They'll come
17 off because of the sprays and the containment problem,
18 won't they? I mean the sprays will be capable of
19 washing them off if they are not very well attached.

20 MR. MURPHY: They could.

21 CHAIRMAN WALLIS: And that has nothing to
22 do with the zone of influence.

23 MR. MURPHY: Well, if it's flaking and
24 it's qualified than it's degraded and you have to
25 treat it as unqualified and we've said you have to

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1 assume 100 percent of that comes off.

2 MEMBER SIEBER: Yes.

3 CHAIRMAN WALLIS: And it might well come
4 off as flakes rather than as powder.

5 MEMBER SIEBER: Once you get the first
6 flake, then it's gone. Right?

7 MR. MURPHY: Yes.

8 CHAIRMAN WALLIS: They would peel off as
9 flakes.

10 MEMBER SIEBER: I think one of the things
11 that has an influence is the change in temperature.
12 If you get a rapid change in temperature, it causes
13 the paint to expand at a different rate than the
14 underlying surface. Once you get a bubble, then off
15 it comes.

16 CHAIRMAN WALLIS: It might come off as a
17 sheet.

18 MEMBER SIEBER: It will come off as
19 flakes. Generally, you can't support large newspaper
20 sized sheets. I've never seen that.

21 CHAIRMAN WALLIS: Something like a leaf
22 sized sheet.

23 MEMBER SIEBER: Yes, I think the size of
24 a half of dollar.

25 CHAIRMAN WALLIS: Well, we may have said

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1 enough about this, but I think that there might well
2 be some tentacle uncertainties in this area perhaps.

3 MR. JOHNSON: Well, one thing that I think
4 it goes without saying also, Michael Johnson speaking,
5 is that you know even today if plants find this
6 chipping, flaking paint, that it's remediated. There
7 are plants today you are working on remediating that
8 is visually degraded in their containment. So that's
9 the other thing that we all also ought to bear in mind
10 is that licensees shouldn't be watching the stuff
11 chipping and falling without doing something about it.

12 CHAIRMAN WALLIS: That's right, but then
13 there's the question of inspection intervals and how
14 much is it degraded before you actually see it and all
15 that. This is a somewhat nebulous area it seems to
16 me.

17 MR. TRAIFOROS: I think also the point
18 should be made that your choice of the inference of
19 10D is very conservative. It's two orders of
20 magnitude in terms of destruction pressure because the
21 way it was in the guidance report for coat use, you
22 had 1,000 per psi at 1D. Now you are talking about 10
23 psi being the destruction pressure because that
24 corresponds to 10D.

25 So it probably will be the licensees who

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1 will taking a great penalty in their considering that
2 they can completely destroy paint at the 10 length of
3 10 diameter. Again as we all discussed, that some of
4 these things hopefully will be ironed out during some
5 experiments.

6 MR. CAVALLO: Dr. Wallis, excuse me.
7 Could I offer something?

8 CHAIRMAN WALLIS: You have to identify
9 yourself.

10 MEMBER SIEBER: Come to the mic.

11 MR. CAVALLO: My name is Jon Cavallo. I'm
12 the Chairman of ASTM Committee D-33 and I would just
13 like to offer some data concerning your questions and
14 in response to your questions concerning the
15 appropriateness of visual inspection of containment
16 coatings. We've done a lot of work over the last 20
17 years in developing the family, if you will, of ASTM
18 Standards which replaced the old ANSI Standards having
19 to do with qualification of coatings and such.

20 There is a mother document called "ASTM D-
21 51.44" which is a road map through this fairly complex
22 issue. One thing that you had asked a question about
23 the appropriateness of visual inspection as part of
24 our condition assessment program, there's a lot of
25 precedent for that. One of the things that's been

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1 done for many years is that ASME Section 11,
2 Inspection of Containment Vessels, that inspection is
3 primarily a visual inspection that looks at among
4 other things the condition of coatings on the
5 containment vessel.

6 We've used a lot of that data and our
7 research has indicated, or our investigations I should
8 say, has indicated that most coating failures have a
9 visual precursor be it discoloration, cracking,
10 checking, blistering that will indicate a degradation
11 of the properties of the coating from the time that
12 they were initially applied. That's been pretty well
13 borne out in service.

14 So all the plants that I work with as a
15 consultant and also other plants do a visual
16 inspection in many cases every outage which is not a
17 horribly time-consuming program, but we are able to
18 very reliably determine if our qualified coatings have
19 in fact degraded and take appropriate remediation
20 action. It's simple as taking off the degraded
21 coating or replacing it with properly applied
22 coatings.

23 The other thing I did want to point is the
24 terms "paint flakes" and "paint chips" has been used
25 for years and years and really frankly we have been

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1 hard pressed to produce those paint flakes and paint
2 chips or find them in fact in service. We have seen
3 in service degradation of coatings that produce chips,
4 but if you look at an accident scenario inside, for
5 instance, the zone of influence, I participated in the
6 water jet testing, and frankly, my colleague and I
7 were shocked that we could not produce delaminated
8 coating flakes or chips. We were unable to do it as
9 hard as we tried. All the coating failures of the
10 qualified coatings were, in fact, by erosion into very
11 small sub-50 micron particles.

12 The delaminated coatings have been
13 addressed for many years in licensing basis. If we go
14 way back to Maine Yankee, for instance, Maine Yankee's
15 FSAR notes that their coatings, although that's a
16 decommissioned plant now, their structural scale was
17 coated with an alkyd, an oil-based coating and they,
18 in fact, said that any coating flakes that got into
19 the post accident pool which was 200 degrees and
20 acidic would dissolve and not be a flake with regard
21 to transport to the sump. What we of industry have
22 taken the position because of, as you point out, the
23 lack of data on the failure morphology of unqualified
24 coatings, that all coatings outside the zone of
25 influence, unqualified coatings, will fail and be

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1 available for transport. Your point is well taken on
2 the flake thing, but we've been able frankly to
3 produce those flakes except theoretically.

4 CHAIRMAN WALLIS: But they could perhaps
5 form. You said that coating failures have a visual
6 precursor, but that was not under LOCA conditions in
7 the entire containment.

8 MR. CAVALLO: No sir.

9 CHAIRMAN WALLIS: And then the flakes
10 which are washed down by the sprays might be different
11 from the ones that you looked at in the jet.

12 MR. CAVALLO: That would be outside the
13 zone of influence, outside the destruction pressure.

14 CHAIRMAN WALLIS: I'm very interested in
15 your assertion that at Maine Yankee, all the paint
16 would dissolve because then it becomes available for
17 chemical reactions in the pool.

18 MR. CAVALLO: Absolutely. That was in
19 their licensing basis. That was how they justified
20 not clogging their sump.

21 CHAIRMAN WALLIS: But it wouldn't clog
22 with the paint, but it might clog with some product of
23 chemical reaction.

24 MR. CAVALLO: This is prior to Barsevik.

25 CHAIRMAN WALLIS: Yes.

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1 MR. CAVALLO: Yes.

2 CHAIRMAN WALLIS: Thank you. That's very
3 helpful.

4 MR. CAVALLO: You're welcome.

5 MEMBER SIEBER: I think it makes a
6 difference too as to what the original service is
7 that's painted. For example, in a PWR, the crane wall
8 is made of concrete which has a coating applied to it.
9 If that coating comes off, so does the grains of sand
10 or what have you in the concrete which adds to the
11 particulate matter that's in the sump and available
12 for transport.

13 MEMBER RANSOM: You know, if this
14 discussion as well as the one about damage on
15 insulation materials, there seems to be a lack of any
16 mechanistic understanding of what goes on here. If
17 you look in the aerodynamic literature, for example,
18 you see parameters like flexural stiffness to dynamic
19 pressure appear as governing whether or not you will
20 get flutter or things that cause fatigue.

21 I don't see any of that here where there's
22 been an attempt to utilize these mechanisms to
23 correlate the data or put together models that would
24 explain this kind of behavior. And even as paint
25 business, I peeled paint off a house and you know how

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1 that happens. The jet penetrates behind it. You get
2 a high pressure behind the layer and it pulls the
3 layer off through creating again things like flutter
4 in the paint. It rips it off.

5 But you see no mechanism in anything here,
6 just simple things like this pressure which is used as
7 a criterium which is not unsightful. It may be
8 incorrectly used at times. It's not very useful.

9 CHAIRMAN WALLIS: Maybe the best that they
10 have.

11 MEMBER SIEBER: I get the feeling that
12 that was sort of a screening number anyway because
13 main steam pressure is about 1,000 pounds. So
14 anything that breaks in the RCS or the main steam
15 system would create a jet that would qualify.

16 CHAIRMAN WALLIS: You want to move to the
17 next. Are we finished with it?

18 MS. LAURETTA: Slide 9 we've already
19 discussed, I think, as concern for sump blockage. For
20 those plants that would be able to substantive no thin
21 bed at the sump, it's recommended that the larger size
22 is considered.

23 CHAIRMAN WALLIS: Does this mean that they
24 have to consider big flakes?

25 MS. LAURETTA: Exactly.

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1 CHAIRMAN WALLIS: That sounds pretty bad
2 and big flakes really clog screens, don't they?

3 MR. LATELLIER: However, there is a
4 transportability compensation.

5 CHAIRMAN WALLIS: So there's a quick
6 passage to the screen through a stairwell or
7 something. That's going to make a big difference to
8 that licensee with flakes.

9 MR. LATELLIER: Depending on the geometry
10 of the plant, that's true.

11 CHAIRMAN WALLIS: Yes. So when you say
12 "realistically conservative coatings debris size
13 assumptions" I don't know what that means. Does that
14 mean that they can take flakes which are one
15 millimeter across or one centimeter or meter or what?
16 What's realistically conservative coatings debris
17 size?

18 MR. LATELLIER: I don't know if this
19 verbiage is presently in the SECY but I would propose
20 that it's the minimum size that still is able to block
21 the opening of the screen.

22 CHAIRMAN WALLIS: So it's not realistic.
23 It's simply saying what's the worst that could happen.

24 MR. LATELLIER: That assumption would
25 maximize transportability.

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1 CHAIRMAN WALLIS: All right.

2 MR. LATELLIER: And also provide the
3 opportunity for blockage.

4 CHAIRMAN WALLIS: So that might be more
5 specific and would give some guidance as to what they
6 should really do. That would be more useful perhaps
7 to the licensee.

8 MS. LAURETTA: Next slide, Slide 10, as
9 far as refinements, the only refinement operations are
10 that debris specific values be used rather than
11 bounding values which is acceptable and strongly
12 recommended by the Staff. Slide 11 is where we
13 summarize our conclusions where we find a need for
14 alternative guidance. The Staff finds the approach
15 acceptable for coatings and debris characteristics.
16 Except that with regard to the zone of influence of
17 1D, we determined that we should either use plant
18 specific values based on experimentation or use an
19 equivalent 10D.

20 CHAIRMAN WALLIS: If we go back to what
21 Bruce just said about this realistically, one sentence
22 I pulled out of your section they're talking about
23 here and I'm quoting now from the NES SER that I read,
24 "Debris characterization should be realistically
25 conservative based on the plant specific environment."

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1 I felt that told me absolutely nothing. It's so vague
2 that it doesn't really tell me anything.

3 MS. LAURETTA: That sentence actually go
4 on to say "Based on the plant specific environment and
5 susceptibilities identified by the licensee" and I
6 guess the point there was susceptibility.

7 CHAIRMAN WALLIS: So you're putting it all
8 on the licensee. There's no guidance. It says they
9 have to start from square one and figure out what to
10 do essentially.

11 MS. LAURETTA: So we hadn't come up with
12 specific guidance at that point. The point that Bruce
13 just made is an alternative that we're working with to
14 try and --

15 CHAIRMAN WALLIS: So there is still the
16 likelihood that different plants will consider
17 different things to be realistic or conservative.

18 MS. LAURETTA: If they can justify based
19 on testing something different than what we proposed,
20 then that would have to be considered.

21 CHAIRMAN WALLIS: The Staff is going to
22 have to exercise a lot of wisdom in evaluating these
23 submittals. So how do we assure ourselves the Staff
24 has that wisdom? How do you? How does the management
25 assure itself that its people have the wisdom to

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1 assess all these extraordinary elaborate scenarios?

2 MR. JOHNSON: I'm sorry. Do you?

3 CHAIRMAN WALLIS: I would be bordered if
4 I were a manager and I had people who had to assess
5 all these extraordinary elaborate scenarios and figure
6 out if they are believable or not.

7 MR. JOHNSON: Philosophically, going into
8 this what we wanted was not 69 different evaluations
9 that we had to do, but we wanted a limited number of
10 specific evaluations that we had to do that could be
11 used that used these guidelines that have been
12 prepared. We will have to deal with what we get and
13 the Staff will be ready based on the guidance that we
14 will generate in here and the additional guidance that
15 has gone into supporting this guidance to review it.

16 But you're right. We'll be challenged.
17 We'll be challenged from a work load perspective alone
18 even if we get a big population of different
19 evaluations that are done using the evaluation
20 methodologies.

21 MR. TRAIFOROS: I was wondering whether it
22 would be feasible for the utilities to perform an
23 analysis based on the guidance report and your
24 additional guidance that you are offering through the
25 SER and any other work that might have been done by

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1 the time that they get involved into that. And this
2 report, this analysis then, might be a baseline if you
3 will for something not all the utilities will be
4 using.

5 CHAIRMAN WALLIS: Are you thinking of sort
6 of pilot plan where you apply the methodology, you
7 take a few different types and see what happens before
8 you ask everybody to do it?

9 MR. TRAIFOROS: Yes.

10 MR. JOHNSON: Well, what we want to do is
11 have again with the SECY the additional things that
12 were provided by the Staff in the original guidance
13 that is provided. We believe that is going to
14 constitute an acceptable method. Now there are
15 certain areas that we point to again where even the
16 guidance here can be informed by additional things.
17 Licensees can do additional testing. The results that
18 come back from the things that are ongoing that can be
19 and should be factored in as we go forward. So we
20 expect that that's how this will unfold.

21 CHAIRMAN WALLIS: Let's follow this up a
22 bit. I mean here we have an ANS ANSI Standard which
23 appears to have some very strange features when looked
24 at by us. Here there was presumably the product of
25 wise people spending a lot of time. And we have some

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1 LANAL (PH) reports where wise people spend a lot of
2 time doing research trying to figure out what was
3 going on and even after all that was done, there
4 seemed to be still quite a few questions around.

5 Now we're going to have individual plants
6 who are probably not as wise as the people I've just
7 spoken of, each trying to do their own testing and
8 evaluation of these phenomena and you're going to
9 figure out if they're good enough. It seems to me
10 you're putting an awful lot on the plants.

11 MR. JOHNSON: And in fact, we've had
12 numerous conversations among the Staff. I mean our
13 desire is that we limit areas where we ask the
14 licensees to go off and do their own testing if you
15 will. And in fact, in some cases where folks would
16 look and say, "What's in the guideline or what's in
17 the SECY is conservative." It's because we've chosen
18 something to be conservative to provide an opportunity
19 for licensees not to have to go do individual testing
20 because we recognize the challenge that it places on
21 our licensees and we recognize the challenge that it
22 places on the Staff to review it.

23 That's been our philosophy now. Now again
24 as you've pointed out throughout the conversation even
25 thus this far, there are areas where we don't know

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1 where licensees, there is additional knowledge that
2 can be had that would better inform us. We think
3 that's okay if their knowledge comes. We think we
4 know enough and again we'll talk about that in the
5 next conversation that we have and throughout the rest
6 of the day, but in the end what we want is a
7 methodology that are in these areas that we don't
8 know.

9 We want to either bound them or as we get
10 information that shows, to point out just the
11 vulnerabilities, we want to licensees to have
12 considered the fact that the information could come
13 and build that into the fix that they plan because
14 we've also heard licensees say they only want to make
15 this fix one time. I'm sure we'll have this
16 conversation again as we get more into it.

17 CHAIRMAN WALLIS: Well, let's go back to
18 that. That's sort of about unqualified coatings in
19 the rest of the containment. You have to assume they
20 all come off. Then Bruce was saying that the worst
21 thing is that they come off as flakes which are just
22 the right size to block the screen.

23 It seems to me that if you have flakes
24 just the right size to block the screen, you probably
25 have a layer which is a millimeter thick or less which

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1 is blocking the whole screen because the flakes just
2 lie down like sheets of paper on the screen and cover
3 it up. Then no one with unqualified coatings can ever
4 pass if you have to make that kind of assumption
5 unless they can show that they never get to the screen
6 in the first place.

7 It's the transport which is going to pay.
8 Transport itself is conservative assumptions of 15
9 percent and so on. So some of it is going to get
10 there and it seems to me that those plants are never
11 going to pass because of the way you've set it up just
12 on the basis of unqualified coatings, could be flakes
13 and some of them are going to get to the screen and so
14 few of them it takes to cover the screen. Those
15 plants don't have to do anything else. They just have
16 to change those coatings.

17 MR. JOHNSON: One insight that we could
18 offer is that basically the Staff has modified the
19 existing proposal present in the guidance report. The
20 industry proposed 100 percent failure of unqualified
21 coatings. So in a sense, they've assumed the burden
22 of the testing that's required. They've assumed that
23 conservatism. If they would like to reduce it, that's
24 on the table.

25 CHAIRMAN WALLIS: But you said that the

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1 plants would not meet the criteria today and you're
2 going to let them off by saying they're going to test.
3 If they use this conservative business of the
4 unqualified coatings, they wouldn't be able to show
5 that they meet the 10 CFR 50.46 criteria. And you're
6 going to say, "Okay, we're going to wait until you get
7 results of tests before we ask you to do anything."

8 MR. JOHNSON: No, I think the
9 determination of vulnerability and the need for
10 testing are entirely separate issues.

11 CHAIRMAN WALLIS: That was also a puzzle
12 I had with this whole issue. If it's the compliance
13 issue, then how long can you wait for results of tests
14 before you want to know are they not in compliance?
15 That's maybe another question later on for the Staff,
16 but we should perhaps put it off for the moment. It
17 seems to me a fundamental question behind all of this.
18 Okay.

19 MS. LAURETTA: One of the concerns we had
20 in the treatment of unqualified coatings is some of
21 the experience we've seen just recently where you have
22 unqualified coatings without any damage mechanism
23 winding up on the floor. I guess I'm talking about
24 Okony (PH). With the other plants out there who could
25 be approaching something of the same situation or

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1 condition with their coatings wanted to make sure that
2 these plants would be bounded.

3 CHAIRMAN WALLIS: Well, you don't have any
4 numbers. How much coating is there? No one has ever
5 put this in perspective. When you have all these
6 regulations about coatings, is it or is it not a
7 potential problem?

8 MR. MURPHY: It depends on how much
9 unqualified coatings the plant has and it encompasses
10 a spectrum of values.

11 CHAIRMAN WALLIS: What do the customers
12 think? Could you make yourself a calculation? Does
13 it turn out that you have a hundred times as much
14 coating as you need to clog the screen if it's flakes
15 or you have a thousandth as much. What's the scale of
16 things? If you have a thousand times as much coating
17 in there which is unqualified then you need to clog a
18 screen if it's flakes, then you're never going to
19 analyze it away it seems to me. Just giving us some
20 numbers to put it into perspective would help a great
21 deal. I don't know whether we're asking questions
22 about something that's relative or not.

23 MR. MURPHY: I don't have values to put
24 out.

25 CHAIRMAN WALLIS: But it seems to me

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1 that's the first thing you have to do is to make an
2 order of magnitude. I used to say I liked putting all
3 that effort into something that matters. It doesn't.

4 MS. LAURETTA: Transportability is such a
5 big issue also.

6 CHAIRMAN WALLIS: But it isn't because you
7 just assume 15 percent or 60 or something. It doesn't
8 affect whether it's a thousand times as much as you
9 need. That's tweaking it, but you can make some
10 orders of magnitude.

11 PARTICIPANT: Does anyone in the industry
12 have any idea what order of magnitude the coatings?

13 MR. MURPHY: I'm sure they do.

14 CHAIRMAN WALLIS: But do you?

15 MR. MURPHY: A couple people.

16 PARTICIPANT: On the order of 100,000
17 square feet.

18 CHAIRMAN WALLIS: Ten thousand square
19 feet. How many square feet are on the screen?

20 PARTICIPANT: Total surface area
21 multiplied by ten.

22 MR. MURPHY: Ten thousand square feet.

23 CHAIRMAN WALLIS: What is the screen area?

24 PARTICIPANT: Current screen areas vary
25 from as little as about a dozen square feet up to

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1 several hundred square feet.

2 CHAIRMAN WALLIS: Say that again.

3 MR. MURPHY: It varies from plant to
4 plant. The minimum may be as little as 12 square feet
5 but sometimes it's several thousand.

6 CHAIRMAN WALLIS: Okay. That helps
7 because 10,000 square feet of unclogged by coating.
8 We only need to cover a 12 square foot screen.

9 MR. JOHNSON: You're probably speaking
10 about 100,000 square feet.

11 CHAIRMAN WALLIS: Well, okay. So you have
12 something between 100 and 1,000 times as much as we
13 need just to lay it down optimally and effectively.
14 So just on that basis, we would say, "Well, we can't
15 make that kind of assumption."

16 MR. JOHNSON: Of we do, then you'd say you
17 need to fix your coatings. You need to qualify your
18 coatings.

19 CHAIRMAN WALLIS: Okay. That's right. So
20 you can make that calculation right away.

21 MR. JOHNSON: Right.

22 MS. LAURETTA: Or modify your screen.

23 CHAIRMAN WALLIS: Right. But you can't
24 analyze the problem away. You have to do something.
25 And if you made it go from 12 to 100, that might not

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1 help you. Then you want to go to 1,000, but that
2 might be over conservative. So you try to analyze
3 these things, but at least you could start with some
4 order of magnitude.

5 That's been helpful. Those numbers have
6 been helpful. Maybe in all of these matters, it would
7 help if you put up some numbers and say, "These are
8 the kind of numbers that result from this kind of
9 analysis." Therefore we have to worry about whether
10 it's conservative or not and we have to worry about
11 how accurate it is or not and soon. That would help
12 us a great deal I think rather than just saying this
13 is regulation.

14 MEMBER FORD: Probably what's going to
15 happen is the uncertainties of the conservatism are we
16 don't know how conservative it is. It's certainly
17 not realistic and certainly it's --

18 CHAIRMAN WALLIS: And it's really helpful.
19 We had a presentation once from Lona (PH). She told
20 us that one cubic foot of material could clog a
21 screen. That put things in perspective. I said, "Gee
22 whiz. One cubic foot. It's just about one pipe one
23 foot long with this stuff and there's a lot of more of
24 that in that plant than that." So that help put it in
25 perspective. Maybe when you get to the full committee

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1 you can put some of these subareas in perspective that
2 way by giving us some orders of magnitude of the
3 extremes or something.

4 MS. LAURETTA: We'll consider that.

5 CHAIRMAN WALLIS: Thank you.

6 MS. LAURETTA: Slide 12. Once again, the
7 Staff findings were that the default coating thickness
8 was no substantiated and that needed to be justified
9 on a plant specific basis and also that licensees
10 should periodically assess the condition of their
11 qualified coatings inside containment.

12 The last slide, 13, also that if there is
13 no thin bed formation, the licensees consider the
14 larger size coating debris.

15 CHAIRMAN WALLIS: Are you going to give
16 instructions to inspectors if they walk around the
17 plant and they see, maybe they are already, signs of
18 degraded coatings that they have do something. That
19 must be already a part of their instructions.

20 MEMBER SIEBER: Yes, the inspections that
21 licensees do are specific to coatings and the
22 inspectors are trained to do that. They end up as
23 nonconformances which there is a so-called qualified
24 repair for a nonconformance. It's pretty
25 systematized.

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1 One of the things that I was thinking
2 about when you talked about the 3 mil coating when you
3 qualify a coating you qualify the materials and you
4 also qualify the method of application. It's been a
5 long time since I was involved in construction of the
6 plant.

7 On the other hand, it seemed to me there
8 were minimum coating thicknesses but no maximum. You
9 could have a really thick coating there that would
10 still be qualified. So when you assume a specific
11 number, that means that would be the minimum number
12 for a particular application of what's qualified
13 coating from a pound standpoint.

14 MR. MURPHY: The data I've seen there's
15 both. There's a maximum value on the coating
16 thickness as well for qualification. You had to apply
17 by the manufacturer's specifications which had a
18 minimum and a maximum especially for things like that.

19 MEMBER SIEBER: I've seen them measure the
20 minimum to make sure they made the minimum. I have
21 not seen them measure for the maximum.

22 MR. MURPHY: At the plant that I was at,
23 we had specifically had a maximum.

24 MEMBER SIEBER: A maximum. Okay.

25 MR. JOHNSON: I just wanted to make one

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1 last point on coatings. You know I was walking around
2 talking to the Staff who are familiar with what Davis
3 Bessie did in looking at their sump with respect to
4 coatings and Davis Bessie had a major activity to look
5 and to fix their coatings in addition to the other
6 things they did in addressing their issues that they
7 had with their sump. We really do anticipate that
8 there will be plants that need to do things. They
9 need to fix their coatings. They need to have
10 qualified coatings.

11 And that other point Louise London reminds
12 me of is that it really is highly plant specific in
13 terms of what qualified and unqualified coatings they
14 have. So every plant is going to look at the coatings
15 and their coatings maintenance programs to get after
16 that issue because it can be an important part of the
17 problem.

18 CHAIRMAN WALLIS: Are we ready to move
19 onto the next topic? Thank you for all your efforts
20 to give us good answers to our questions. Now Ralph,
21 I don't know how long we'll take with you.

22 MR. ARCHITZEL: I'm going to have to
23 invoke the ten minute rule.

24 CHAIRMAN WALLIS: I think, Ralph, we'll
25 try to get out of here in a reasonable time for lunch

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1 and if you take too long or if we make you take too
2 long, we'll just have to break during your
3 presentation.

4 MR. ARCHITZEL: I don't know that I will
5 take too long actually. It might be the questions
6 sometime.

7 CHAIRMAN WALLIS: You might just resign.

8 MEMBER SIEBER: You'll be done by
9 tomorrow.

10 MR. ARCHITZEL: My slides won't take too
11 long. Let me put it that way.

12 CHAIRMAN WALLIS: Well, maybe we'll get
13 through it in ten minutes.

14 MR. ARCHITZEL: My name is Ralph
15 Architzel. I'm with the Plant Systems Branch. I'm
16 going to be discussing the zone of influence portion
17 of the guidance report in our Safety Evaluation.

18 MEMBER SIEBER: Maybe you could move those
19 papers so that it's not in the way.

20 MR. ARCHITZEL: I would like to quickly go
21 through a summary and I will ask if you could actually
22 hold on the summary because I have that repeated at
23 the end. So just to go over the summary first, so
24 you're thinking about what the conclusions are and
25 then hold those overall questions on this part until

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1 later. That's basically for the summary we consider
2 generally any zone of influence approaches acceptable.
3 We consider the refinements that are offered in the
4 guidance report and the simplification steps that are
5 offered there are also acceptable.

6 We've provided additional verification in
7 the SER for how to use, and these are details for how
8 to use the MALINDA (PH) ANSI Standard, but we do have
9 that especially in Appendix I of that volume. And
10 additionally we've determined that destruction
11 pressure which are based on air jet testing alone
12 should be reduced by 40 percent to account for two
13 phase effects. That's my summary.

14 Now again it's the overview with the
15 plant. Next slide. Now you can ask questions on the
16 next slide. What I plan to do in the following slides
17 is discuss and define the approach for estimating the
18 zone of influence. The next step is to discuss the
19 determination of volumes and conversion of these
20 volumes to practical shapes. Well, actually it's not
21 realistic, but what potentially might exist for shapes
22 in a plant.

23 CHAIRMAN WALLIS: Are you going to show us
24 some pictures, not just words, and some numbers?

25 MR. ARCHITZEL: I do have some on back-

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1 ups.

2 CHAIRMAN WALLIS: Okay.

3 MR. ARCHITZEL: And I have numbers as
4 well.

5 CHAIRMAN WALLIS: Because when you're
6 talking about volumes and shapes and so on, it would
7 help to have pictures.

8 MR. ARCHITZEL: I have slides on back-up
9 that have the ANSI pictures and graphs and I have
10 pictures of destruction of the OPG test and things
11 like that.

12 CHAIRMAN WALLIS: Thank you.

13 MR. ARCHITZEL: Let me get off the
14 overview for a second. I'll be discussing the
15 impingement pressures and the zone of influence. But
16 the industries propose -- One thing to keep in mind.
17 I do have a specific chart on here, a table, that when
18 we talk about how complex this ANSI Standard, what all
19 the licensees have to do, in the end with the
20 approaches taken there is a simplification and it's
21 provided for the materials that are well characterized
22 and while we've adjusted it, it's not like every
23 licensees has to go out there and calculate these.
24 The idea behind that was that it would be available
25 for analysis and wouldn't need to be redone. So we do

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1 have a chart that shows that.

2 CHAIRMAN WALLIS: Did they just use 12p or
3 something? Whatever it is?

4 MR. ARCHITZEL: 12 Pressure. Destruction
5 pressures or impingement pressures that are modeled
6 off of what was --

7 PARTICIPANT: Are you going to define what
8 these pressures are or try to clear up this issue?

9 MR. ARCHITZEL: I will in a little bit. I
10 guess what I would want to say in there is that
11 there's a chart. When we talk about complex, it's
12 like Slide 10.

13 PARTICIPANT: But just a short time
14 because I have to go back.

15 CHAIRMAN WALLIS: You might not get away
16 from it.

17 MR. ARCHITZEL: Well, I'm not going to
18 stay on it. I just wanted to say that, but most of
19 the material is tabulated here and it does have
20 diameters where there is destruction pressures.

21 PARTICIPANT: Can we get back to one?

22 (Laughter.)

23 CHAIRMAN WALLIS: It has diameters. So if
24 it has diameters specified, you don't have to go then
25 and calculate using the standard or anything else.

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1 You've already just used the diameter.

2 MR. ARCHITZEL: Well, it was proposed by
3 industry and we modified it and we have diameter
4 there.

5 CHAIRMAN WALLIS: The diameter is based on
6 the ratio -- Well, you're on this. When you say
7 "10D," you mean the radius of ZOI. It's ten times the
8 diameter of the pie.

9 MR. ARCHITZEL: The 10D is ten diameters
10 of the pie.

11 CHAIRMAN WALLIS: The radius is ten times
12 the diameter. Is that what you're saying?

13 MR. ARCHITZEL: Yes.

14 CHAIRMAN WALLIS: Yes, because it didn't
15 seem to be defined anywhere as to what you meant by
16 10D or 12D. It's the radius --

17 MR. ARCHITZEL: Diameter.

18 CHAIRMAN WALLIS: Okay. Of the pipe.

19 MR. ARCHITZEL: Then I will discuss the
20 refinements. I guess the first step, go to slide four
21 please. Guidance report 342 recommends a spherical
22 boundary for the zone of influence centered at the
23 break. In addition to this recommendation, and I'm
24 discussing the baseline, our presentations all follow
25 the logic if we're discussing the topic.

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1 CHAIRMAN WALLIS: Could I ask you about
2 that?

3 MR. ARCHITZEL: Well, I'm just saying
4 we're discussing the --

5 CHAIRMAN WALLIS: Could I ask you about
6 spherical boundary?

7 MR. ARCHITZEL: Oh, can I just make one
8 point first though? And the point is that just that
9 we are discussing refinements together with --

10 CHAIRMAN WALLIS: Let me ask about a
11 spherical boundary.

12 MR. ARCHITZEL: Yes sir.

13 CHAIRMAN WALLIS: Here I have a break and
14 I have a jet coming out and a long, long way over
15 there, I have some Cal-Sil. I don't have it anywhere
16 else. This jet, we know that these jets can go a long
17 way, but you're going to say, "Take all that and put
18 it in a sphere." That sphere may luckily not contain
19 something which happens to be somewhere where the jet
20 could reach.

21 MR. ARCHITZEL: That's right.

22 CHAIRMAN WALLIS: So you're doing
23 something that --

24 MR. ARCHITZEL: Well, the point is that we
25 then translate that sphere through the plant to find

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1 -- Now that particular break may not intersect at that
2 point.

3 CHAIRMAN WALLIS: But to be sort of absurd
4 here, if I were a fireman with a hose and there was a
5 fire, it wouldn't make sense for me to assume that my
6 jet is spherical because I can only put out the fire
7 with a spherical volume.

8 MR. ARCHITZEL: These are not really going
9 to be spherical jets.

10 CHAIRMAN WALLIS: No. That sort of
11 assumes that the debris sources are kind of uniform.
12 That's okay in that case. But if the debris sources
13 are very localized --

14 MR. ARCHITZEL: Well, not only uniform,
15 but that by moving it around to find the worst
16 location, you will cover that situation with another
17 break somewhere else. But there could be --

18 CHAIRMAN WALLIS: Maybe.

19 MR. ARCHITZEL: You likely will, but not
20 100 percent assurance.

21 CHAIRMAN WALLIS: You see my point is that
22 the worst break may be here in terms of momentum and
23 all that, but the Cal-Sil may be a long way away, but
24 it could still be reached by that jet if you didn't
25 make it into a sphere.

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1 MR. ARCHITZEL: So that is a possible
2 methodology and that came up, I think, on a AP-1000
3 and in that case, we decided you had to 30 away for
4 any type of low destruction pressure type of
5 insulation. I guess we don't have that caveat here.

6 CHAIRMAN WALLIS: But you've somehow
7 rationalized that it doesn't matter.

8 MR. ARCHITZEL: Well, we didn't. We
9 didn't address it in this SECY. If that situation is
10 only long distance and you take the ZOI approach, I
11 guess it's accurate that we didn't address that
12 particular situation if it wasn't impacted by other --

13 CHAIRMAN WALLIS: Because what I read in
14 the guidance document, the LANAL tentacle basis
15 document says the jets were able to destroy some
16 certain stuff 100 L/Ds away. It's possible, but none
17 of your spherical boundaries ever get as big as that,
18 do they?

19 MR. ARCHITZEL: Well, we allow as a
20 alternative. We do allow and industries propose that
21 this direct impingement model. I'm jumping ahead
22 there.

23 CHAIRMAN WALLIS: They actually do that?

24 MR. ARCHITZEL: That's proposed, but
25 that's not mandated. That's an allowable alternative.

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1 CHAIRMAN WALLIS: But I just wonder what
2 rationale you use for saying it's not acceptable to
3 make it a sphere except that it's convenient. Is
4 there some rationale?

5 MR. ARCHITZEL: Well -- Go ahead.

6 PARTICIPANT: Let me jump in. Let me just
7 try for a second and Bruce, you can help me out. I
8 guess the point is I'll go back to these damage,
9 trying the ANSI model whether it's right or it's more
10 like the photos and the shock waves that are in the
11 papers you've presented and Dr. Ransom's presented.
12 Basically, we're not dealing with a zone of influence.

13 We're dealing with a zone of no influence
14 because if you have that shape you've had no damage.
15 So it's a little bit conceptually out of line to talk
16 about that type of a shape. There is no damage in
17 that zone if you reach those boundaries. But then
18 when you do reach a boundary.

19 So in practice when you reach a boundary
20 and trying to maximize, you're going to have
21 reflections and those reflections and those pipe
22 widths take the angles at different locations and your
23 zone is actually in the volumetric sense with the
24 energy lost in the reflections, etc. are going to be
25 much smaller than the equivalent volume zones. So we

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1 made this conservative assumption retaining that
2 volume. You capture a lot of debris and a lot of
3 targets within that zone and the other thing we have
4 also is a really in area in fact.

5 CHAIRMAN WALLIS: No, no. Are you
6 familiar with the Barsevik event?

7 PARTICIPANT: Yes.

8 CHAIRMAN WALLIS: Did the spherical zone
9 of influence explain what happened there?

10 PARTICIPANT: I'm not familiar with the
11 details of geometry. I could state and I guess -- Can
12 you throw up the slide on the OPG test?

13 CHAIRMAN WALLIS: This would make it more
14 convincing if you could say, "Here's the Barsevik
15 event and if we use the spherical zone of influence,
16 we can predicate what happened." But my impression is
17 that the damage in Barsevik was a lot further away
18 than was expected.

19 PARTICIPANT: Well, I guess I'm going to
20 show you something that does --

21 CHAIRMAN WALLIS: Does the jet have the
22 direction? Is that true, do you remember, Jack, about
23 Barsevik?

24 MEMBER SIEBER: I thought it was further
25 away and I thought there was more than they expected.

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1 CHAIRMAN WALLIS: It was definitely
2 further away than they expected.

3 PARTICIPANT: I don't know the details of
4 Barsevik.

5 MR. TRAIFOROS: There is no doubt. I
6 agree with the observations of Dr. Wallis.

7 MR. ELLIOTT: This is Rob Elliott on the
8 subject of Barsevik.

9 MR. TRAIFOROS: Excuse me. I'm sorry.
10 Okay. Go ahead.

11 CHAIRMAN WALLIS: Do you want to talk
12 about Barsevik and then we'll go on?

13 MR. ELLIOTT: There's a lot of questions
14 about Barsevik about what created the damage to the
15 insulation and whether or not they had degraded
16 insulation that was washed down by containment sprays
17 or whether or not the insulation was actually damaged
18 by the reflection of the jet from the safety relief
19 valve. What they had was a stuck-open safety valve
20 where they had a jet deflector plate on it. And
21 clearly that damage to the insulation in the vicinity
22 of the stuck-open valve, but I don't recall that the
23 surprise was not how much was destroyed.

24 What was surprising was how much
25 transported down to the screens and how little it took

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1 to clog the screens. They were surprised by the fact
2 that their screens clogged inside of an hour and they
3 were expecting them to last at least ten hours before
4 they had to backflash. But I don't know that we can
5 draw conclusions about the zone of influence from
6 Barsevik because I don't think we have enough
7 information about what created the damage.

8 MR. ARCHITZEL: One point on the
9 spherical, next test down please. Can you make that
10 big?

11 CHAIRMAN WALLIS: So these are directed
12 jets. These are not spheres.

13 MR. ARCHITZEL: Well, okay. The point
14 right now, this is Cal-Sil. The next one is going to
15 -- test, but the point would be if you look at where
16 that nozzle is, I think it's a three inch nozzle, and
17 take any kind of concept about it, first off, notice
18 that the damage is on the backside not the front side.

19 MEMBER SIEBER: Right.

20 MR. ARCHITZEL: So when we talk about them
21 here, it's really "Did you get the insulation right?
22 Did it peel off? What's really the damage mechanism?"
23 Clearly, it's not a pressure. It's a little bit of
24 tear and things like that, but there's a shock wave
25 too, I'm sure. But the point is -

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1 PARTICIPANT: Here the fuel goes to the
2 side.

3 MR. ARCHITZEL: And to look how much
4 broader the damage is out to the edges than what would
5 be projected by the type of models that we have where
6 it's a very enclosed type of phenomena, you're dealing
7 with destruction in areas where the model would say
8 there is no pressure. So that translation to a sphere
9 is to try and take into account what really happens
10 when you hit a target.

11 CHAIRMAN WALLIS: Well, I think what
12 happens is that the jet penetrates the stuff and it
13 makes a pressure inside it.

14 MR. ARCHITZEL: Right.

15 CHAIRMAN WALLIS: And then when it comes
16 out on the backside where the pressure is low, it
17 blows it off.

18 MR. ARCHITZEL: Exactly. But out beyond
19 the range of the zone of influence that we're dealing
20 with.

21 CHAIRMAN WALLIS: So it would help if
22 there was some mechanistic understanding of what
23 happens.

24 MR. ARCHITZEL: That will couple down too.
25 That one test I had. This is first off --

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1 CHAIRMAN WALLIS: No, not that one yet.

2 MR. ARCHITZEL: This is just to show you
3 one of the key points we're raising as to why --

4 CHAIRMAN WALLIS: It's the backside that
5 gets damaged.

6 MR. ARCHITZEL: The backside that gets
7 damaged because of where the seam was. Like on a 45
8 degree angle, it could easily get inside there and
9 then also clearly wider and more damage than you would
10 expect. But the only problem with this test with
11 fiberglass, it's close enough that if it was air it
12 also would have been damaged.

13 CHAIRMAN WALLIS: Well, is it more damage
14 than you would calculate? That's all we really care
15 about.

16 MR. ARCHITZEL: I'm not sure about that in
17 air. This is close enough where there would be damage
18 in either case.

19 MR. CARUSO: Spherical -- I don't think is
20 a problem but the problem is the range, how far away.
21 How big is the sphere?

22 CHAIRMAN WALLIS: What?

23 MR. CARUSO: Well, presumably, you're
24 setting the sphere radius based on how far it takes
25 for the jet to dissipate to the point that it would

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1 not create this damage. Right?

2 MR. ARCHITZEL: Right, and that's why I'd
3 like to show you another one. Just if we could go
4 onto the test done in Europe. This is not science.
5 It's really just observation. One of these tests,
6 it's complex geometry to the two phase type of --

7 CHAIRMAN WALLIS: Excuse me. Observation
8 can be very helpful to science and without
9 observation, science is pretty helpless. We'd like to
10 see more observation.

11 MR. ARCHITZEL: well there haven't been
12 too many two phase tests.

13 CHAIRMAN WALLIS: That's right.

14 MR. ARCHITZEL: So this is one that was
15 done over in Europe and I guess the point I'm trying
16 to raise when you try and look at some of those
17 targets, there's a mix of targets and there's some RMI
18 and there's some fiberglass covered. You can see and
19 there's like vessel sheeting on the bottom that's a
20 little bit off. You can see how offset it is from the
21 discharge pipe, how the right side is damaged and the
22 left side is not.

23 I don't know if I'm making a point or not,
24 but I'm trying to just illustrate that you get the
25 seven -- here, the 12 -- here, the type of radii where

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1 you start get damage or you see the damage from these
2 tests that have been precise, but you can see it, an
3 area way or sphere way.

4 CHAIRMAN WALLIS: This is all very helpful
5 though.

6 MEMBER RANSOM: L/D may be may be 14 or
7 so.

8 MR. ARCHITZEL: This was the initial
9 approach. If we go back to some of these approaches,
10 you go to the approaches that were done historically
11 where we've now gone away from these approaches if you
12 up a slide or down a slide.

13 CHAIRMAN WALLIS: But the question is,
14 Ralph, you're showing us good stuff because that data.
15 I don't want to see that. I don't want to see that
16 ever again, that part. The date you're showing us is
17 very good because you're showing what really happens
18 when you have steam impinging on the pipe with
19 insulation on it. That's very good.

20 It should help us to resolve the question
21 which we asked is "Is it okay to replace a directional
22 jet with a sphere"? You compare that with the
23 evidence. You compare your assumption that you can
24 replace it with some evidence and if it works out,
25 that's okay. The evidence is the key to the whole

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1 thing. All right. So the evidence that maybe this is
2 being done.

3 MR. ARCHITZEL: But we can rule out the
4 situation you're talking about which is a very long
5 distance damage because we're allowing this other
6 approach to be taken for practical reasons.

7 CHAIRMAN WALLIS: But the sphere makes it
8 a shorter distance.

9 MR. ARCHITZEL: But the core volume and
10 you would capture if you rotate it, I can't put your
11 issue to rest because that situation could exist and
12 then you would have to rotate that where that pipe --

13 CHAIRMAN WALLIS: But you can benchmark
14 it. You can say we have Barsevik. We have the
15 UNM/New Mexico test, all these things. Suppose we use
16 jets. Suppose we use a sphere. What would we have
17 predicted and what happened? And you can use a
18 rational choice rather than all this judgment stuff
19 where we believe something.

20 MR. ARCHITZEL: It's really a
21 simplification for a convenience of calculations.
22 I'll let Bruce talk about that.

23 CHAIRMAN WALLIS: That's not good enough.

24 DR. FOX: If you could put up the Battelle
25 and talk about the slide.

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1 MEMBER FORD: Would your spherical zone of
2 influence explain why you get damage in the right-hand
3 rather than the left? On the first question, would it
4 have explained or predicted the damage on the right-
5 hand side?

6 MR. ARCHITZEL: I can't answer that off
7 the top of my head because I don't know the particular
8 insulation of this product. I was just, maybe I
9 should have thrown this one out with all the different
10 insulations.

11 MEMBER FORD: As Graham said, it's
12 fascinating because it's real. It's a real
13 observation.

14 MR. ARCHITZEL: But it's one of the more
15 complex geometries. They're normally not tested this
16 way. They are normally tested dead on and things like
17 that.

18 MEMBER RANSOM: Another problem with the
19 damage modeling is in the test they believe or I heard
20 the statement that it's the blast wave that actually
21 caused most of the damage. You know it impinged on
22 the structure which propagates out radially of course
23 and is also a driven blast wave by the escaping gas
24 which is coming out of the jet and the second
25 mechanism of damage, of course, is the steady state

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1 jet which will cause drag on the structure and the
2 dynamic pressure will create some damage.

3 The interesting thing in your morale is
4 that this first mechanism is totally ignored. It was
5 mentioned in the Los Alamos report, but then thrown
6 out well at expense, weakens radially so that it was
7 ignored. So I see a real contradiction between the
8 two.

9 MR. ARCHITZEL: The other thing I have,
10 the dilemma, I saw your paper and I don't claim that
11 I can understand it real well, but I did also look at
12 the work that was done on the BWR URG and they said
13 for slow opening times, there isn't really going to be
14 this shock wave and so that was one, I know, maybe
15 perhaps you see the pictures that you had that you
16 could clearly see those shock waves, but it's not a
17 big volume with those shock waves. The type of zones
18 we're talking about I think perhaps you are beyond the
19 shock effect.

20 MEMBER RANSOM: Well, slow is relative you
21 understand because even if it opens over a few
22 milliseconds, still the pressure waves that are
23 created they all travel faster and they coalesce into
24 a shock. You do still get a spherical blast wave,
25 let's say, out in front of that.

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1 MR. ARCHITZEL: I don't think we're ruling
2 out a blast wave.

3 MEMBER RANSOM: Pardon?

4 MR. ARCHITZEL: I think what we're saying
5 is we can't quantify. What we can measure is the
6 pressure on those tests we did.

7 MEMBER RANSOM: Right.

8 MR. ARCHITZEL: We got measurements of the
9 static where the pressure right at the pipe and we
10 moved it down. In the air jets that's how it was
11 done.

12 MEMBER RANSOM: Is that with a stagnation
13 probe or with a static probe?

14 MR. ARCHITZEL: My understanding, it was
15 stagnation probe.

16 MEMBER RANSOM: Which would measure the
17 pressure downstream of a normal shock. You do not
18 measure the stagnation pressure in a case like that.

19 MR. LATELLIER: That's correct and the
20 intent is that is the environment that the target
21 would see at that location.

22 MEMBER RANSOM: Well, that's rather
23 interesting too because even for a 22,150 psi jet, the
24 stagnation pressure downstream of a normal shock is
25 about 250 psi. And that's what's causing all of this

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1 destruction. It does not take all that much pressure.

2 MR. ARCHITZEL: Yes. Let's let Dr.
3 Traiforos.

4 MR. TRAIFOROS: I would like to go back to
5 the point that Dr. Wallis made regarding the validity
6 of using the spherical zone of influence to calculate
7 damage at material that based on experimental data
8 there is a destruction pressure if you will. The
9 bottomline, my understanding, is and you do have in
10 your view graphs the figure that I will refer to. It
11 is page 7 of your presentation.

12 MR. ARCHITZEL: Could you leave both open?
13 I have it in front of me. We're not going to
14 characterize this as being physically correct. We've
15 actually made statements in our SE about this not
16 being specifically correct.

17 MR. TRAIFOROS: Yes. Actually what I
18 would just like to point out is the third line from
19 the top is the isobar for 10 psi G. This extends to
20 approximately 50 pipe diameters. That is L/D. At L/D
21 equals 50, you can get a pressure of 10 psi.

22 MR. ARCHITZEL: If the jet has been
23 allowed to expand freely and this is real.

24 MR. TRAIFOROS: Absolutely. Now --

25 MR. LATELLIER: And also as modeled by the

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1 ANSI jet standard.

2 MR. TRAIFOROS: Absolutely.

3 MR. LATELLIER: And there are some
4 discussions about that.

5 MR. TRAIFOROS: But then you use though
6 the volume as calculated in order to calculate to
7 equilibrium volume of your spherical model. What the
8 equilibrium calculation for a sphere that takes this
9 volume is equivalent to this volume over this strange
10 figure there that we see, strange set, is
11 approximately 10 diameters.

12 MR. LATELLIER: We have it on page 10 so
13 we can see what it is.

14 MR. TRAIFOROS: Approximately. So there
15 was an period between the 10 diameters of the sphere
16 and 50 diameters of the direction that we are not
17 considering this.

18 MR. ARCHITZEL: Well, if I could back to
19 that first chart. Then the point I would make is if
20 we go back to the plume. We'll call it the zone of
21 influence and I'll call it the zone of no influence.

22 MR. TRAIFOROS: Okay, that's fine.

23 MR. ARCHITZEL: There is a region in
24 space, you're right, between that diameter of 12.

25 MR. TRAIFOROS: 10D, I can see that.

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1 MR. ARCHITZEL: Ten or twelve, yes.

2 MR. TRAIFOROS: To 50 D.

3 MR. ARCHITZEL: This region from here,
4 this region, right.

5 CHAIRMAN WALLIS: Don't touch the screen.

6 MEMBER SIEBER: You need to talk to the
7 microphone.

8 MR. ARCHITZEL: Okay. That would not be
9 covered in that instance, in many instances, as you
10 rotate that through the plant. The only comeback I'll
11 have for the whole concept is that I look at it as a
12 little bit more as instead of a volume, an area type
13 of a situation. If you're going to hit a target,
14 first off if you hit that target at that limit,
15 there's very little material involved. So you have to
16 hit targets early on and with the dissipation if it's
17 not, how much really material can you get within that
18 plume? Even if you distribute multiple times, how
19 much area is available? Or if you want to take the
20 volume, it's going to be less --

21 CHAIRMAN WALLIS: Well, this is steady
22 jet. I mean everything is so rigid that the jet is
23 always steady. Because if it has a 50 pipe diameter
24 range and it's moving around because of the --

25 MR. ARCHITZEL: Well, the reason we do the

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1 standards is because it's moving around.

2 CHAIRMAN WALLIS: If it's hitting
3 something or there's no pipe restraint, it sweeps out
4 a sphere of radius 50.

5 MR. ARCHITZEL: Right.

6 CHAIRMAN WALLIS: Inside a sphere of
7 radius 10.

8 MR. ARCHITZEL: But they only last for a
9 very short time too and the initial shock is the one
10 that really --

11 MEMBER RANSOM: Can I ask you a few
12 questions about this? Is this for a 2250 psi system
13 pressure?

14 MR. ARCHITZEL: Roughly.

15 MEMBER RANSOM: Okay. So it's the initial
16 --

17 MR. ARCHITZEL: The parameters are liste
18 in the GR. I think it was cold leg type temperatures
19 and things like that.

20 MEMBER RANSOM: What are those isobars?

21 MR. ARCHITZEL: I'm sorry. The isobars?

22 MEMBER RANSOM: What are the definitions
23 of the isobars?

24 MR. ARCHITZEL: I believe it's stagnation,
25 but I can let Bruce talk on this.

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1 MR. LATELLIER: These are the pressures
2 computed by the ANSI jet model.

3 MEMBER RANSOM: And what is that?

4 MR. LATELLIER: After much deliberation
5 and some confusion about how to implement the
6 standard, I conclude that they are the impingement
7 pressures that would be observed on a large structural
8 object.

9 MEMBER RANSOM: Downstream of a normal
10 shock you're saying that? This is a supersonic jet
11 you're talking about.

12 MR. LATELLIER: These are --

13 MEMBER RANSOM: And I'll give you a choice
14 of pressures. They could be static pressures. They
15 could be isentropic stagnation pressures. They could
16 be stagnation pressure downstream of a normal shock.
17 They could be the static pressures downstream of a
18 normal shock. They could be the dynamic pressure.

19 MR. LATELLIER: These are not the
20 isentropic stagnation pressures.

21 MEMBER RANSOM: Okay.

22 MR. LATELLIER: The assumptions that the
23 ANSI jet model are built on are based on the
24 conservation of momentum transfer from the orifice and
25 so at some distance down range approximately at 7.5

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1 L/D on this figure there is a so-called asymptotic
2 plain at which that thrust force is conserved. That's
3 where we need to start when we assess the
4 acceptability of this model. We need a common
5 understanding of what the jet model can and cannot do.

6 MEMBER RANSOM: I don't agree with that
7 because you know the thrust coefficient of a jet is
8 defined immediately at the discharge from the jet for
9 any supersonic flow and what happens beyond that
10 depends on what the atmosphere and pressure is that
11 it's expanding to. So I have some real grief with
12 this model, but I also don't know what the parameter
13 even is.

14 CHAIRMAN WALLIS: I think that the closest
15 I could work it out was that it's $P + \rho v^2$ because
16 it's conserving momentum. An integral of this
17 mysterious PT, this $P + \rho v^2$.

18 MEMBER RANSOM: So it's kind of a --

19 CHAIRMAN WALLIS: And if you actually use
20 that you can get more than the stagnation pressure.

21 MR. ARCHITZEL: I think the reason to look
22 at this and why they did it that way is the
23 application is standard. To my understanding, it's
24 been used in licensing. It is putting impact on
25 structures that are used for --

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1 CHAIRMAN WALLIS: But the point I think of
2 my observation --

3 MEMBER RANSOM: Well, $P + \rho v^2$ is not a
4 parameter that you could ever measure or anything else
5 and the common parameter for use in aerodynamic drag
6 lift and then forces on bodies is $1/2 \rho v^2$ which is
7 called the dynamic pressure. That one, I think,
8 would be an appropriate pressure to be looking at as
9 far as damage walling is concerned.

10 MR. ARCHITZEL: But that is also the
11 isentropic stagnation pressure.

12 MEMBER RANSOM: No, it's not. Only an
13 incompressible flow would that P (static) + $1/2 \rho v^2$
14 is the isentropic stagnation pressure in an
15 incompressible flow, not in a compressible jet.

16 CHAIRMAN WALLIS: We could spend forever
17 on this bicker, but I think that the assumption is
18 that around 10 or 11D in this figure the static
19 pressure is all atmospheric.

20 MR. ARCHITZEL: Right.

21 CHAIRMAN WALLIS: The rest of it is all
22 just philosophy.

23 MR. ARCHITZEL: Yes.

24 CHAIRMAN WALLIS: Whereas Vic Ransom has
25 some very nice pictures of when in a real jet you get

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1 shock time and there's some stuff continuing out to 50
2 L/D. So whatever this is, it's certainly not a good
3 description of reality.

4 MR. ARCHITZEL: The reason for displaying
5 it in this presentation and the SE is to demonstrate
6 how our application of the ANSI model identified some
7 conservatency that licensees should apply in your
8 field zone at 10 and less.

9 CHAIRMAN WALLIS: The criterion that I'm
10 trying to use, I'm trying to base all my judgments on
11 some sort of idea in my head of the criteria for
12 judgment. The criteria I have for judgment is that
13 physical models should have some relationship to
14 reality and as much as possible they should relate it
15 to some experiment and you have to be very careful at
16 basing regulation on some sort of a fantasy in the
17 head of the regulator about what happens which then
18 becomes law and there is no real wee physical basis
19 for it. Let's take this thing here. It looks like
20 something conjured up a committee sitting in a room
21 without any reference to what really happens.

22 MR. ARCHITZEL: I think I would like to
23 address that by saying that we didn't mandate that the
24 industry came in using this standard as the model for
25 the ZOI. Certainly for BWRs, they used the CFD model

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1 which is more complex in modeling the zone.

2 We evaluated the CFD model and the BWR.
3 That was compared to this and we did that in Appendix
4 I looking at those type of numbers and noted that
5 generally this created conservative volumes relative
6 to the CFD that was used for the BWR. There are some
7 boards to that effect in the Appendix and we would
8 have certainly accepted the industry coming in with a
9 CFD that did a better job modeling this zone of
10 influence.

11 In the end when we translated, does it
12 make much difference? I'm not really sure. It
13 certainly doesn't address the 40 or 30 L/D type of
14 question because we translated that into a different
15 volume which if the reflections really happen in a
16 current space, yes it's conservative. But we can't
17 say it's definitely conservative for all cases like
18 when we're talking about with the long distance
19 situation.

20 CHAIRMAN WALLIS: Okay. If I understand
21 what you're saying, that would be very helpful if
22 instead of presenting what looks like the fantasy, you
23 had said, "This is the regulation. This is the
24 reality and here is our calculation which shows that
25 it doesn't make much difference and here are some

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1 numbers" then that would help us. But if you just
2 present the fantasy, we have no way of telling whether
3 it has any relationship to anything.

4 MEMBER RANSOM: Well, part of the problem
5 too is even in the standard, it never defines these
6 pressure isobars in any terms that are meaningful for
7 gastenomics (PH). And I find that amazing.

8 MR. ARCHITZEL: I'm not sure if we
9 shouldn't invite the industry to make a comment on
10 this because it is their proposal. Do you want to
11 hear from them or not?

12 MR. CARUSO: If they want to make a
13 comment, they are free to. Does someone want to make
14 a comment on it?

15 MR. ADREYCHEK: This is Tim Adreychek,
16 Westinghouse. One of the things about the 50 L/Ds is
17 if you have a large break pipe break, you're looking
18 at about on the order of about 116, 117 feet. The
19 diameter of a containment is about 130 feet. This
20 sphere, one of the other conceptions and reasons we
21 use this sphere was it tends to encompass the entire
22 or a major portion of a compartment that would contain
23 equipment that would have insulation associated with
24 it.

25 We recognize that a jet cannot expand

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1 freely across the entire containment. The intent was
2 to again develop a conservative volume that would
3 conservatively predict the amount of debris that would
4 be generated from a pipe break and this spherical
5 approach seemed to be a reasonable way to do that.

6 I understand what you're saying, Dr.
7 Ransom, regarding the expansion of the jet with a
8 supersonic blast wave in front of it. That blast wave
9 isn't going to go very far in most PWR containments
10 because the compartmentalization of it.

11 The intent was to try to develop a model
12 that would conservatively predict debris generation
13 recognizing the limitations of the geometry that we
14 had to work with in such a way that we would calculate
15 debris, debris generation, that we could use to
16 evaluate performance of the sump. That was the basis
17 for one of the basis reasons that we used this
18 spherical region.

19 CHAIRMAN WALLIS: The compartment
20 sometimes is essentially the containment and you have
21 steam generators in compartments.

22 MR. ADREYCHEK: Yes. Some of them are
23 more open than others, but there are a variety of
24 designs of containment out there.

25 CHAIRMAN WALLIS: You do have

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1 compartments, it seems to me, more in an analysis that
2 they use for fires. But you say that everything in
3 this compartment gets destroyed rather than saying
4 that this jet mysteriously goes through walls of
5 compartments and damages something outside.

6 MR. ADREYCHEK: That's certainly one of
7 the approaches that we identified in the guidelines
8 that you can conservatively assume all insulation in
9 a compartment becomes debris. So we did identify that
10 and going on to a spherical zone of influence was the
11 next approach.

12 CHAIRMAN WALLIS: But the spherical zone
13 of influence cuts through the walls of compartments?
14 Does it?

15 MR. ADREYCHEK: No, it does not. No.

16 CHAIRMAN WALLIS: Does not?

17 MR. ADREYCHEK: No.

18 CHAIRMAN WALLIS: It stops where there
19 happens to be a wall of the compartment then.

20 MR. LATELLIER: I have a discussion on that.

21 CHAIRMAN WALLIS: You have a spherical
22 zone calculated and then you cut it off where there
23 are walls.

24 MR. ARCHITZEL: There's a discussion but
25 it's not conservative but we are accepting that.

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1 That's part of their guidelines though.

2 CHAIRMAN WALLIS: Within a very open
3 containment where the steam generator is standing up
4 there, you could have a sort of influence which is
5 almost as big as the containment.

6 MR. ADREYCHEK: Very close.

7 MR. ARCHITZEL: Let me go back to slide 4.
8 I would like to just note that in addition to the
9 spherical zone boundary, we also are accepting - This
10 is in section 6. You'll hear from Mark Kowal later
11 this afternoon. We are additionally accepting within
12 the baseline a hemispherical assumption for a non
13 double-ended guillotine break which has been proposed
14 by industry. That's not either physically bounded,
15 but we are accepting hemispherical for those partial
16 breaks in the RCS.

17 MR. CARUSO: How does the licensee
18 determine whether it's a doubled ended?

19 MR. ARCHITZEL: Well, they're allowed to
20 take, if they are using the alternative pressure,
21 perhaps let Mark talk about it later, but we're
22 talking about we have a risk informed or alternative
23 approach. I'm not sure.

24 MR. CARUSO: That's the alternative
25 resolution issue.

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1 MR. ARCHITZEL: Right. Allows non full
2 breaks. It's an option. It's not a requirement. So
3 later, we will discuss it, but when that partial break
4 is taken.

5 MR. CARUSO: But you can only do that in
6 this alternative methodology. That's not a
7 requirement.

8 MR. ARCHITZEL: Yes, because in the
9 baseline without that, everything is double-ended
10 break.

11 MR. CARUSO: Right. So in the baseline
12 you assume the full sphere, but in the alternative --

13 MR. ARCHITZEL: The alternative has
14 baseline aspects and non-baseline. That's what I'm
15 saying. In the baseline, we would allow
16 hemispherical, the baseline portions of the
17 alternative.

18 MR. CARUSO: The baseline portions of the
19 alternate, but the baseline baseline.

20 MR. ARCHITZEL: Right.

21 MR. KOWAL: This is Mark Kowal. Just to
22 address that in the alternate evaluation section 6
23 that I'll talk about later, this comes up for breaks
24 in the main RCS loop piping only which are partial
25 breaks equal to the debris generation break size that

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1 we'll be talking about.

2 CHAIRMAN WALLIS: Why does this account
3 for pipe whip?

4 MEMBER SIEBER: Doesn't.

5 CHAIRMAN WALLIS: No. The problem I had
6 is that if I have a destruction that goes out 50 L/D
7 and I let the pipe whip, then it sweeps out. It's
8 like a guy with a machine gun sweeping around that
9 area and that enables your damage at 50 L/D to be
10 spread around all over the place.

11 MR. ARCHITZEL: Well, it wouldn't be
12 spread around. It would go with --

13 CHAIRMAN WALLIS: Well, the pipe whips
14 fast. This jet goes all over the place. It sweeps
15 the wall and it's like a fire hose sweeping along a
16 wall. It's very different from giving an equivalent
17 sphere.

18 MR. LATELLIER: But you might also argue
19 that that transient sweep gives you less damage than
20 you might get under --

21 CHAIRMAN WALLIS: I don't know.

22 MR. LATELLIER: I don't know either, but
23 you might.

24 CHAIRMAN WALLIS: If you have a
25 destruction pressure and the only criterion is

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1 pressure, it could be reached for a millisecond and it
2 damages it because that's the only measure you have.

3 MR. LATELLIER: Dr. Ransom has proposed
4 and I would like to discuss this further but he's
5 mentioned that the primary damage mechanism is the
6 shock.

7 CHAIRMAN WALLIS: It might well be.

8 MR. LATELLIER: Shock loading. I would
9 propose that that is very important to breaching any
10 kind of cladding material, any kind of aluminum or
11 stainless steel structure. Once that's been breached
12 then the erosion becomes much more important. In the
13 transient of a pipe whip phenomena, you don't have
14 either of those effects dominating in quite the same
15 way.

16 MR. ARCHITZEL: I guess one point I would
17 like to make on that is, again I'll go back to BWR
18 because I was reading that trying to understand what
19 was done in the past, and when I read the two phase
20 limited, they called it the recirc line breaks in the
21 BWR. This dismissed the two phase type breaks as
22 being less significant because it would blow off the
23 RMI insulation intact.

24 Whereas the steam breaks would open the
25 cover and destroy the included RMI to make a debris

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1 concern when that was evaluated there. So it is a
2 little bit, "Yes, you'll blow it off. You'll open it"
3 but if it's so much you can blast it off there, you
4 won't necessarily have to damage that's of concern for
5 some blockage. So it's a reason that we, in the BWR
6 situation, discounted the recirc, the two phase
7 breaks.

8 CHAIRMAN WALLIS: Can I go back to Bruce's
9 statement he just made that the blast wave can do
10 damage? I understand the blast wave isn't considered
11 at all in the guidance and yet it seems to be that it
12 actually can do significant damage. Maybe you should
13 get the guidance rewritten to include the blast wave.

14 MR. LATELLIER: I don't think, we say we
15 don't really know what it is and we've done this
16 empirically with these measured pressures as a method.

17 CHAIRMAN WALLIS: That didn't include the
18 blast wave. The damaged pressures, I think, were just
19 -

20 MEMBER RANSOM: Again this is something
21 that's going to have to be done by transient CFD
22 analysis to find out what does that blast wave
23 actually look like in this kind of situation and
24 certainly, it seems to be a factor in the tests that
25 were made. The other thing that has to be done is if

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1 you want to see how it decays, there is no simple way
2 to actually look at a spherical expanding wave and how
3 much the pressure differential across that decays with
4 radius.

5 CFD again would be a good way of looking
6 at that. I think I pointed out a hole you can find in
7 other places, a simplified models that could be used
8 to estimate that at least. But the thing that's kind
9 of appalling is nothing was done.

10 MR. ARCHITZEL: But I like your
11 conclusions in the end which I'm not sure given where
12 we are is it worth pursuing this because it's just
13 such a complicated problem that the tools are
14 available anyway. Going to your conclusions about
15 putting in gates up above and trapping debris and
16 solving the problem on this model which isn't precise
17 or exact, I did appreciate those. My problem is
18 spending the time and effort understanding to try and
19 understand the shock wave and what it really does and
20 getting an alternative approach.

21 CHAIRMAN WALLIS: Ralph, can we go back to
22 your experiments? You showed us some experiments. Is
23 it the blast wave or is it erosion by the jet that
24 causes the damage in those experiments or is it a
25 combination of the two?

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1 MR. ARCHITZEL: I would defer to Bruce,
2 but I believe it's a combination.

3 MR. LATELLIER: I do not believe that it
4 was ever separated, those effects were ever separated,
5 in these integrated tests.

6 CHAIRMAN WALLIS: If it's the blast wave
7 and you correlate it using the jet pressure, it seems
8 to me you're explaining A by B where B is quite
9 different from A. That's not the scientific method
10 and if the blast wave caused the damage, you have to
11 model the blast wave, not the jet.

12 MR. LATELLIER: Well, let's remind
13 ourselves of the empirical method here. In the air
14 jet tests which have been the most comprehensive to
15 date, the freely expanding jet isobars were mapped to
16 some resolution with stagnation pressure gauges in
17 place.

18 CHAIRMAN WALLIS: There was no blast wave
19 in the air jets?

20 MR. LATELLIER: You're saying that as a
21 fact?

22 CHAIRMAN WALLIS: No, I'm just asking a
23 question. Was there or was there not a blast wave?
24 I suspect that if the jet was turned on slowly, there
25 wasn't a blast wave at all.

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1 MR. ARCHITZEL: I think it ruptured.

2 CHAIRMAN WALLIS: The ruptured disks were
3 used to be typical of the opening blast.

4 CHAIRMAN WALLIS: So there's a big bang
5 when it is.

6 MR. LATELLIER: Yes, there should have
7 been. So that effect was present in the measurement
8 and also in the characterization of the spacial
9 volume. The second step was to put target material --

10 CHAIRMAN WALLIS: Then the blast wave
11 should have damaged stuff that was over here and not
12 in the direction of the jet at all.

13 MR. LATELLIER: In fact, I think Ralph has
14 an example where that might be true.

15 CHAIRMAN WALLIS: So maybe the blast wave
16 is very important.

17 MEMBER RANSOM: Well particularly in a
18 test, I think, you get a blast wave out in front of
19 the jet which is driven actually. You know the more
20 gas you pour out, you continue to drive the blast wave
21 so it can stay strong for quite a long distance.
22 Whereas if it were just an initial radially expanding
23 jet, it just dissipate fairly rapidly. But
24 nevertheless, if it is a blast wave effect, a break
25 opening up is going to cause considerable damage

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1 downstream.

2 MR. LATELLIER: If I could finish my point
3 about the empirical process, the isobars of the jet
4 were mapped by measurement first and then the test
5 objects were put in place and the damage pressures
6 that we've been using that define either the onset or
7 the degree of destruction were empirically correlated
8 to the those free jet measurements.

9 MEMBER RANSOM: You're talking about the
10 ANSI jet wall.

11 MR. LATELLIER: No, I'm talking about the
12 experimentally determined.

13 MEMBER RANSOM: Where is that data?

14 MR. ARCHITZEL: That's in the SECY tests
15 that were done in the BWR. We have it. I could
16 provide that to you. I have it right here actually.

17 MEMBER RANSOM: I mean because what would
18 be interesting is to know what you mean by pressure
19 there too of course.

20 MR. ARCHITZEL: Well, that was measured.

21 MEMBER RANSOM: And what do they look
22 like.

23 CHAIRMAN WALLIS: Well, presumably it's a
24 stagnation probe that measures that.

25 MR. SCHAEFER: Here is the testing in that

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1 section.

2 CHAIRMAN WALLIS: Is it a stagnation probe
3 that measures the pressure?

4 MR. ARCHITZEL: I don't think it's
5 described.

6 MEMBER RANSOM: But even so, stagnation
7 probe in supersonic flow measures only the pressure
8 downstream of a normal shock.

9 MR. LATELLIER: I assume that they would.

10 MEMBER RANSOM: And it's considerably
11 less.

12 MR. ARCHITZEL: But the other point to
13 also remember is that that was in the SECY tests. The
14 other tests with OPG a lot of times we did use to back
15 calculate what stagnation pressures would have
16 existed. Sometimes it was an instrument of the same
17 way.

18 MR. LATELLIER: But that's exactly the
19 distinction I would like to make. We have to
20 understand what the measurements tell you about the
21 damage, the degree of damage and then you can discuss
22 the translation to any predicted model and spacial
23 volumes. Dr. Wallis, I assume that the pressure
24 measurements were done with a perpendicular transducer
25 plate rather than a static probe.

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1 CHAIRMAN WALLIS: That was on the plate
2 and then you measure the static pressure.

3 MR. ARCHITZEL: The pipe was drilled as I
4 remember and discussed. The pipe was drilled on the
5 transducer and put inside that hole.

6 CHAIRMAN WALLIS: So it's very much like
7 a stagnation.

8 MEMBER RANSOM: Is it described in there?

9 MR. ARCHITZEL: Yes, it is.

10 MR. LATELLIER: But my hope was the
11 opposite.

12 MEMBER RANSOM: We can talk about that a
13 little later.

14 MR. LATELLIER: But my hope was that the
15 experimental measurement was closer to a surrogate
16 target than that so that you were measuring something
17 physically related to the damage process.

18 MR. TRAIFOROS: Now, on the shock waves,
19 finally I would like to make a statement that
20 certainly Dr. Ransom's and Dr. Wallis's observations
21 are correct. We are talking about the importance of
22 the shock wave in the introductory paragraph of the
23 GR. However, we are not addressing it any further.
24 The closest that I found on NRC documents addressing
25 PWR was the CR 67.62 which is the parametric

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1 evaluation which states that the debris generation
2 resulting from blast effects would be confined to a
3 small region surrounding the break location and that
4 the major contributor to the debris generation is jet
5 impingement which is basically the position that the
6 GR is taking but it appears that it may not be
7 adequately documented.

8 MR. ARCHITZEL: Documented or justified?

9 MR. TRAIFOROS: Both.

10 CHAIRMAN WALLIS: Well, is it true or not?

11 I mean if it's true, then maybe we can forget about
12 the blast wave. But you can't make it go away just by
13 talking about it. If there was an analysis or
14 something, some numbers, I can say this a thousand
15 times. I have a little button I press here which says
16 that same thing every time. Show us some numbers and
17 some analysis. But then maybe the blast wave is a red
18 herring. I don't know.

19 MR. ARCHITZEL: Well, I just want to say
20 from that perspective that the work in the BWR,
21 there's a tab in the BWR document that dismisses the
22 blast wave because of the opening times and perhaps do
23 we need to do that work again, I guess? I thought it
24 was a more significant problem here, but it has been
25 done.

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1 It may not be that tab. There is a
2 discussion of the shock and here it is, "Evaluation
3 for Existence of Blast Wave Following." So what was
4 done with the boilers, now that's different pressures
5 and different conditions, but there is an evaluation
6 that says there is no shock waves that was done for
7 the BWR. I can't vouch for the --

8 MEMBER RANSOM: Is that computational flow
9 dynamics? I was looking at this.

10 MR. ARCHITZEL: So I don't know. I guess
11 we have to look at that and say, "Is it valid?" I had
12 a hard time looking at that and then looking at the
13 pictures we had with the shocks inside, but I think it
14 was Dr. Wallis. I guess the point is that if that
15 works not sufficient because it's different conditions
16 would we have to redo it and I don't know that we
17 could do it any time soon. That's the problem we're
18 at.

19 CHAIRMAN WALLIS: I don't know. I'm just
20 looking for some expert who knows.

21 MR. ARCHITZEL: Not me.

22 CHAIRMAN WALLIS: Maybe we have to move
23 on. We've said the blast wave might be something that
24 needs to be resolved but we're not quite sure if it's
25 important or not.

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1 MR. ARCHITZEL: We'll get somebody that
2 understands it to look it over next week or something.

3 CHAIRMAN WALLIS: All right.

4 MR. ARCHITZEL: If I can go to slide, I
5 think I'm on four.

6 CHAIRMAN WALLIS: Yes.

7 MEMBER SIEBER: I think this would be a
8 good time.

9 CHAIRMAN WALLIS: We asked you about pipe
10 width and then we discussed this business about
11 spherical volume, conservative, energy loss. I'm not
12 sure that's true either.

13 MR. ARCHITZEL: Well it retains the
14 volume.

15 CHAIRMAN WALLIS: Because multiple
16 reflections can actually help to refocus the energy
17 rather than to dissipate it.

18 MR. ARCHITZEL: But it could damage more
19 if you happen to have congested areas of containment
20 as much material --

21 CHAIRMAN WALLIS: The best thing is really
22 to let it expand very freely and then have a shock
23 that knocks down the pressure to a very low value.
24 That's the best thing is to have it unimpeded than to
25 have shock wave. If you refocus it with multiple

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1 reflections, you can actually behind the shock wave
2 which then results in a higher pressure.

3 But I don't know this is of importance.
4 It's just when you make a general statement like that,
5 it just is based on some kind of nonscientific basis.
6 We have to be careful about general statements that
7 seem to make sense, but may not be so true.

8 If you look at the SANDIA analysis for
9 those classical things, they had an expansion to
10 extraordinarily high MOX numbers and very low
11 pressures, subatmospheric pressures, and then shocks
12 back to a pressure which is surprisingly low. So even
13 though it's gone to this enormous 2,000 or 3,000 feet
14 a second velocity, it comes back and behind the shock
15 the pressure is remarkably low. That's a wonderful
16 way to dissipate energy.

17 MR. ARCHITZEL: But if that was the case,
18 wouldn't you accept that in that audience --

19 CHAIRMAN WALLIS: If you put things in the
20 way, it might make it worse.

21 MR. ARCHITZEL: But could it affect the
22 entire volume is that point, the maximum volume.

23 CHAIRMAN WALLIS: Let's move on here.

24 MEMBER SIEBER: Would this make a good
25 time to break for lunch?

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1 CHAIRMAN WALLIS: No, I'm going to wait
2 until 12:30 p.m. You're right. We should break for
3 lunch very shortly here. Can you say something in
4 five minutes?

5 MR. ARCHITZEL: Okay. Let me go faster.
6 Let me go to slide 5, the Size of Zone of Influence.
7 We've discussed this already. The GR 421 recommends
8 using the ANSI 58.2 standard and the appendices that
9 determine this. We agree that the 58.2 is --

10 CHAIRMAN WALLIS: So all the points that's
11 very easy for the ACRS to make about errors in the
12 ANSI standards of using the stagnation enthalpy to
13 determine that conditions when the jet is moving at
14 high velocity, all those sorts of things are
15 irrelevant.

16 MR. ARCHITZEL: They are not irrelevant.
17 I guess we have ways to --

18 CHAIRMAN WALLIS: We may bring them up in
19 our letter but there are definitely some very peculiar
20 things about this standard, but you're accepting it
21 anyway.

22 MR. ARCHITZEL: We accept the use of it.
23 That's correct.

24 CHAIRMAN WALLIS: Okay. Nothing we say
25 about it is going to make any difference.

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1 MR. ARCHITZEL: That's right.

2 CHAIRMAN WALLIS: You just accept it.
3 Right?

4 MR. ARCHITZEL: I'm not sure that's --

5 CHAIRMAN WALLIS: What would we have to
6 say to make you change your mind?

7 MR. ARCHITZEL: I'd have to take it back
8 and discuss it with management. It might be things
9 like we should use a CFD code or something like that.

10 CHAIRMAN WALLIS: Yes.

11 MR. ARCHITZEL: We should have licensees
12 say that it's not acceptable to use what's been done
13 or to look at the shock wave effect there. I don't
14 know the answer to that at this meeting.

15 MR. LATELLIER: If I could interject to
16 temper the discussion perhaps, at our last public
17 meeting, the ACRS committee asked the question, "What
18 can we do to help the Staff?" And I would like to
19 thank both Dr. Wallis and Dr. Ransom for providing the
20 insights and the write-ups. This is useful and
21 useable information that we can help to judge the
22 acceptability of our approach. I can't, as a
23 contractor, promise what action will be taken but it
24 will be duly considered.

25 MR. ARCHITZEL: To move on to the next

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1 point.

2 CHAIRMAN WALLIS: Thank you. I think
3 you're considering it very well. I just wonder what
4 the Staff needs to consider. I mean how bad does the
5 standard have to be before you say do something
6 different? What's the criterion here? Is it just the
7 easy way to do it or is there some logical criterion
8 that you're using?

9 MR. ARCHITZEL: I'm sorry. I can't answer
10 that.

11 CHAIRMAN WALLIS: That's another one of my
12 things I say all the time. Are you just saying it or
13 do you have a basis for it? That's all. I think that
14 has to be asked of everything really.

15 MEMBER RANSOM: Well, one thing I think
16 would be fairly simple is to clear up this definition
17 of pressures that are used and simply define them and
18 see if you can reach any kind of consensus on what you
19 mean by them because in reading these documents it's
20 never been defined in ordinary gastenomic terms. So
21 if it's some kind of fictitious thing that's new, that
22 needs to be understood. But I would sure encourage
23 that to be done at a very minimum.

24 CHAIRMAN WALLIS: So maybe we should go to
25 lunch with you put up slide 7. We can go to lunch

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1 with that on our minds as the one piece of good
2 figure.

3 MR. ARCHITZEL: I was hoping I could be
4 all done. I'm going to be here at the end. Okay. I
5 don't know if I have many more points to make though
6 other than the 40 percent.

7 CHAIRMAN WALLIS: I think you're being
8 very helpful and we're just trying to ask questions in
9 order to figure enough information to decide what we
10 should recommend. That's all we're trying to do. And
11 if you have anything else that you think of that you
12 forgot to say this morning that you can discover and
13 bring with you after lunch, please do or even
14 tomorrow. With that, we will break and can we take
15 less than an hour for lunch? Is that reasonable?

16 MR. ARCHITZEL: Sure.

17 CHAIRMAN WALLIS: Suppose we take 45
18 minutes for lunch and meet at 1:15 p.m. Okay? We
19 will then do that. Our lunch break is to 1:15 p.m.
20 Off the record.

21 (Whereupon, at 12:30 p.m., the above-
22 entitled matter recessed to reconvene at
23 1:17 p.m. the same day.)

24 CHAIRMAN WALLIS: Let's come back into
25 session. We'll resume where we broke off for lunch.

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1 MR. ARCHITZEL: Should I continue?

2 CHAIRMAN WALLIS: We're ready. Yes,
3 please.

4 MR. ARCHITZEL: First before we start, we
5 talked at the end of the break, and Rob Elliott would
6 like to -- we talked to Rob Elliott. He can express
7 a little bit better some of our positions.

8 MR. ELLIOTT: A lot of the discussion -
9 this is Rob Elliott from the Staff - a lot of the
10 discussion that we had before the break talked a lot
11 about what we don't know, and I'd like to remind the
12 Committee about some of the things that we do know.
13 The Air Jet testing that we conducted in Colorado,
14 that were conducted by the industry in Colorado for
15 the BWRs did simulate an instantaneous pipe break with
16 a ruptured disk, so we did have the blast wave
17 considered in the experiments.

18 We can't tell you from those experiments
19 whether or not the jet impingement or glass wave
20 created the debris, but we do know from those
21 experiments that regardless of which created the
22 debris, we did get some important insights about
23 debris generation. One of the important insights that
24 we got out of this test, for instance, is that for
25 jacketed material, if the seam of the jacketing were

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1 not oriented in a direction towards the jet, you got
2 no debris generation at all. You got a dented jacket
3 is what you got. And the amount of debris generation
4 you got would be maximized if that seam were at about
5 a 45 degree angle relative to the break in the
6 direction of the break.

7 CHAIRMAN WALLIS: Is there something in
8 the guidance?

9 MR. ELLIOTT: This is not something in the
10 guidance. I'm expressing -- what I'm trying to
11 express here are some of the things that I see would
12 be conservatism in using the spherical zone of
13 influence. So given that, the spherical zone of
14 influence assumes that everything in the zone of
15 influence becomes debris. Okay. So that's
16 significant when you think about what we saw in the
17 experiments which said that if the jacketing were not
18 oriented in a direction that contributes to debris
19 generation, you might get no debris from that
20 jacketing at all.

21 CHAIRMAN WALLIS: So this damage pressure
22 is defined on the basis of the worst possible
23 orientation of the seam?

24 MR. ELLIOTT: Absolutely.

25 CHAIRMAN WALLIS: Okay. Thank you.

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1 MR. ELLIOTT: Okay. The second thing --

2 MEMBER RANSOM: Didn't we see some photos
3 of damage where most of the damage was on the
4 downstream side. Were those those kind of --

5 MR. ELLIOTT: But the seam of that
6 jacketing started out in the direction out front.

7 MEMBER RANSOM: Out front and then it was
8 rotated around.

9 MR. ELLIOTT: And then blew out the back
10 side.

11 MEMBER RANSOM: Okay.

12 MR. ELLIOTT: The second thing I'd like to
13 point out is that the spherical zone of influence will
14 completely neglect any benefit from shadowing,
15 structures or piping that would minimize, or protect
16 or shield possible debris sources, that's completely
17 neglected in the spherical zone of influence.

18 CHAIRMAN WALLIS: But there's something
19 though in the guidance about behind a substantial
20 object or something.

21 MR. ELLIOTT: Yes, Ralph will probably
22 talk a little more about that.

23 CHAIRMAN WALLIS: What's the difference
24 between shadowing and being behind --

25 MR. ELLIOTT: They're talking about

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1 significant barriers like walls, or something like
2 that, as opposed to piping or structural components.

3 CHAIRMAN WALLIS: Something like a steam
4 generator is a barrier.

5 MR. ELLIOTT: Something that big, yes,
6 would be.

7 CHAIRMAN WALLIS: Or a pressurizer or
8 something.

9 MR. ELLIOTT: Something that would be a
10 robust barrier.

11 CHAIRMAN WALLIS: So a 36 inch pipe is
12 not?

13 MR. ARCHITZEL: No. It's large
14 components.

15 MR. ELLIOTT: And then if you combine that
16 with what Tim Andreychek was telling us a little bit
17 earlier about the size of the zone of influence
18 relative to the size of the containment, it's our
19 judgment that we think that there's a lot of
20 conservatism built into the spherical zone of
21 influence as far as debris generation goes. And so I
22 just wanted to point that out, that we do have
23 insights and we can share with you from the URG the
24 testing that was done at CZ in Colorado.

25 CHAIRMAN WALLIS: So your judgment that

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1 there's a lot of conservatism is something which has
2 evidence or has some sort of rationale explicable?

3 MR. ELLIOTT: It has evidence in what I'm
4 telling you from what we've seen in debris generation.
5 Not knowing -- it's empirical and not knowing what
6 causes the debris generation, but we have seen in
7 testing that regardless of whether it's the blast
8 effect or the jet that there are attributes that are
9 necessary in order to maximize debris generation. And
10 we consider the maximum or worst case when we're
11 assuming how much debris is generated.

12 CHAIRMAN WALLIS: Is there some way that
13 between now and tomorrow you can actually have some
14 data that we can look at, where you say here's the
15 data and this is why our approach is conservative in
16 the light of the data. Is there something we can look
17 at like that by tomorrow?

18 MR. ARCHITZEL: We do have the CZ test
19 results in that document we gave Ralph, but that's --

20 CHAIRMAN WALLIS: We can't read
21 everything. We need to be pointed to it. If you can
22 put it on a slide or something so it's very clear and
23 explain it to us.

24 MR. ELLIOTT: We'll do our best.

25 CHAIRMAN WALLIS: Because that's much

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1 better than just talking about it.

2 MR. ELLIOTT: Okay. I'll see if I can put
3 something.

4 MEMBER RANSOM: Can you also show us what
5 was measured in those tests?

6 MR. ELLIOTT: Sure.

7 MEMBER RANSOM: In terms of pressure, flow
8 rates, that kind of thing.

9 MR. ELLIOTT: Sure.

10 MR. ARCHITZEL: Let me continue on with
11 the last bullet I'd like to go over on this slide.
12 And this is one point in the GR that we're not
13 accepting, or actually telling the industry we're not
14 accepting. Some plants had in their licensing basis
15 that there's no damage beyond 10 diameter limits, and
16 we don't accept that for debris generation, so we made
17 it clear in the GR. That's all that point is at the
18 bottom. The methodology is as has been discussed on
19 damage pressures, et cetera.

20 On 6, I think I'll just quickly say that
21 we -- I don't know that --

22 CHAIRMAN WALLIS: Why don't you go into a
23 little detail on that.

24 MR. ARCHITZEL: It's just basically the
25 calculation or procedure for calculating that

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1 equivalent volume, and then doubling it, and then
2 coming up with a spherical volume, so I'll go on to --
3 we've already done 7, and let me go to 8 then.

4 We noted earlier today that the GR in
5 Section 3.42.2 recommends that for the baseline case
6 the zone of influence is selected based on the
7 potential effect on insulation in site containment
8 with a minimum destruction pressure, so it doesn't
9 matter even it's in the zone. That's what the GR
10 says. And then this zone is applied to all insulation
11 types across the board.

12 We are accepting this position, but we
13 also know, and it is one of the refinements that a
14 well-characterized destruction pressure is valid to be
15 spread over the spectrum or separate ZOI centered on
16 that same break. And actually, even in the sample
17 problem, NEI did use a different destruction pressure
18 for one of these, I think the coating.

19 The next point I'd like to make is that
20 the -- what we've been discussing about before is on
21 Table 3.1 in the -- no, we weren't discussing this
22 one. There is a table in the GR. It does match
23 experimentally determined damage pressures versus
24 calculated values, and that we did check this
25 independently. This was in Appendix I, and we did

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1 note fairly good agreement, although where there was
2 non-conservatism on the other chart in the near field,
3 NEI actually chose values that bounded those, so it
4 didn't make any difference, and we accept those values
5 in that table. Even though we're not accepting one
6 for the coatings, the point is that the determination
7 was acceptable in the table in the GR. Go to slide 9,
8 please.

9 Damage pressure considerations, I guess we
10 have to work on what the right nomenclature is. But
11 as Bruce mentioned earlier, the damage pressure does
12 require an understanding of limits of the jet model
13 and the experimental data. And I think we've
14 discussed this already, how the jet model predicts
15 impingement pressures in the downstream direction.
16 And the point would be made that it can under-estimate
17 the radial extent, the shears, et cetera, going that
18 radially in that jet.

19 Another problem with the ANSI jet model is
20 that if you take it to very low pressures, it is
21 unbounded, so it gives unrealistically large zones of
22 influence for low destruction pressures. And that is
23 evidenced in some of the graphs of the CFD done for
24 the boilers versus this. You get down towards the low
25 pressures, it goes up quite a bit in volume, and

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1 that's probably not realistic.

2 The next point is that the data used in
3 the guidance report is dominated by tests that were
4 developed using high pressure air, as we discussed
5 before. And we have concerns about whether this air
6 jet testing was appropriate or not, so we did sponsor
7 or pay some money, went in together with OPG, and did
8 some limited amount of two-phase testing in a joint
9 program with OPG. This is, I think, around 1991 time
10 frame, around in there. But there was only one test
11 of low density fiberglass. And as you noticed, there
12 was a significant amount of damage, like over 50
13 percent of the insulation was blown out, really a
14 large amount of damage.

15 IN addition to that, there was quite a bit
16 of damage to aluminum clad Calcium Silicate, where as
17 in the BWR testing it was like 160 pounds destruction
18 pressure determined, and the OPG testing similar type
19 of offsets on the seams it was around 60, so there's
20 like a factor of 66 percent, quite a bit of reduction
21 in pressure for damage on the Calcium Silicate
22 insulation.

23 In addition, we talked earlier about
24 plausible or possible damage mechanisms associated
25 with two-phase versus air jet tests in general, so the

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1 idea that you can have those water droplets
2 penetrating the article and causing additional damage
3 - we have the uncertainties of the model. Considering
4 all those uncertainties and the limited amount of
5 data, we're proposing that the damage pressure for
6 materials that have been tested only with air be
7 reduced by 40 percent.

8 CHAIRMAN WALLIS: I think the numbers you
9 said were 160 in test and it was 60 in the other. Was
10 that right?

11 MR. LATELLIER: I'd like to correct that.
12 I think it was more like 190 reduced to 24. It was
13 almost a factor of 5.

14 CHAIRMAN WALLIS: So why are you only
15 reducing by 40 percent when you got a reduction of a
16 factor of 5?

17 MR. ARCHITZEL: Well, that was Cal-Sil.
18 Okay.

19 CHAIRMAN WALLIS: But still, I mean, it
20 indicates that there's a great deal of uncertainty in
21 these tests. One test gives you 190 and one gives you
22 25 --

23 MR. ARCHITZEL: It is an unknown. There
24 was a thought that we wouldn't -- some of us thought
25 we shouldn't go as much as that.

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1 CHAIRMAN WALLIS: This is a theme that
2 sort of runs through, I think, my assessment of all of
3 this work. Everything seems to be based on a few
4 tests. It's difficult to get consistency between
5 tests, so there's a huge amount of uncertainty
6 involved.

7 MR. ARCHITZEL: On the next graph, go to
8 the next page, please. What I would like to do is say
9 that with the 40 percent reduction, what we have done
10 effectively that's tripling the zone of influence, so
11 what we have --

12 CHAIRMAN WALLIS: But the tests differed
13 by a factor much bigger than 40 percent.

14 MR. ARCHITZEL: It's 125 times. You would
15 say it's 5 in the Cal-Sil.

16 CHAIRMAN WALLIS: So what is the -- was
17 the 190 overly high or something?

18 MR. ARCHITZEL: Well, they weren't
19 necessarily the same construction either. There's
20 definite uncertainties associated with the way OPG
21 puts together a Cal-Sil test and --

22 CHAIRMAN WALLIS: Okay. What would you
23 calculate if one was measured to be 190 and one was
24 measured to be 25, what do you calculate?

25 MR. ARCHITZEL: We have no capability for

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1 calculating a damage pressure from first principles.
2 That's a property of the test material.

3 CHAIRMAN WALLIS: You have to -- what does
4 the 40 percent do then, changes the size of the --

5 MR. ARCHITZEL: It changes the size of the
6 zone of influence --

7 CHAIRMAN WALLIS: By changing the damage
8 pressure.

9 MR. ARCHITZEL: Yes, by changing the
10 damage pressure, it's an incentive to go out and get
11 --

12 CHAIRMAN WALLIS: So it is a calculated
13 damage. It was a recommended damage pressure or
14 something.

15 MR. LATELLIER: I misunderstood your
16 question. You're asking about the size of the
17 corresponding damage --

18 CHAIRMAN WALLIS: I'm saying that you made
19 a measurement of 190, and another measurement of 25 is
20 the damage pressure. What do you assume it to be, or
21 what do you calculate it to be? What do you predict
22 it to be? What's your theoretical value, or your
23 accepted value, or whatever, to compare with these
24 tests?

25 MR. ARCHITZEL: You mean for the non-

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1 tested material?

2 CHAIRMAN WALLIS: This test here, what do
3 you predict for those tests?

4 MR. ARCHITZEL: We used the OPG, so did
5 the industry. The industry, if you look at the Cal-
6 Sil line there, the industry is using the testing from
7 the OPG data. They're using the 24.

8 CHAIRMAN WALLIS: So they're using the 24.

9 MR. ARCHITZEL: And we're approving use of
10 24.

11 CHAIRMAN WALLIS: And you're reducing that
12 by --

13 MR. ARCHITZEL: No, because that's two-
14 phase testing. They didn't try to use the 190 for the
15 Cal-Sil. They came in and they used the --

16 CHAIRMAN WALLIS: So we're talking about
17 two different things here where you're reducing
18 something by 40 percent.

19 MR. ARCHITZEL: All the remainder of the
20 material that was not tested with two-phase is being
21 reduced by 40 percent.

22 CHAIRMAN WALLIS: So in that graph, Cal-
23 Sil is the only one that was in fact tested in the
24 two-phase.

25 MR. ARCHITZEL: With well-characterized

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1 tests. I mean, I'm going to show you some other two-
2 phase testing that was done in Germany. There's a
3 very limited amount --

4 CHAIRMAN WALLIS: But you see what my
5 problem is when you've got two things that differ by
6 a factor of 5 or whatever, it seems a lot bigger than
7 40 percent.

8 MR. LATELLIER: That's true. It's even
9 worse than that, Dr. Wallis. There are some tests
10 available that show a lower degree of pressure under
11 two-phase conditions.

12 CHAIRMAN WALLIS: That's right.

13 MR. LATELLIER: And so this, as we
14 explained this morning, there are plausible mechanisms
15 that can be discussed for reasons for which two-phase
16 conditions may enhance the damage mechanism. None of
17 them, with the exception of perhaps Cal-Sil, they have
18 not been thoroughly investigated, so we felt it
19 prudent to acknowledge the potential for that to
20 occur, and perhaps to encourage further testing to be
21 done.

22 Now I can give you the historical benefit
23 of why we chose the number of 40 percent. Earlier
24 this morning we talked about what is the definition of
25 the damage pressure, and it was mentioned that there

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1 is a certain amount of subjectivity in how you define
2 the degree of damage. If you choose an onset, you may
3 be looking for penetration of a blanket or exposure of
4 the internal material to water.

5 On the other hand, if you were worried
6 about some substantial damage that exposes material to
7 transport and degradation, that could give you an
8 alternative definition of damage. Historically, from
9 the BWR testing, the difference between the onset of
10 damage and definition of substantial damage was the
11 reduction between 6 PSI for the threshold, and 10 PSI
12 for the substantial damage criteria that would lead to
13 a vulnerability. That reduction of 40 percent is one
14 possible rationale for our reduction of 40 percent.

15 MR. ARCHITZEL: I'll say there's also some
16 evidence to the contrary, so we've had some work done
17 that shows that the two-phase velocities out of two-
18 phase breaks is much lower. One of the rationales for
19 not evaluating in the BWRs the recirc line breaks,
20 like I mentioned earlier, is that they weren't
21 considered bounding compared to steam line breaks.
22 And air was considered above and beyond the steam line
23 breaks. We had some people from research trying to
24 help out and give them the answers. Over this next
25 couple of days they addressed this question, and what

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1 they basically came up with is a two-phase break by
2 the physics of it is going to give you higher velocity
3 - excuse me - lower velocities and lower velocities to
4 water, but that doesn't tell you the damage part of
5 it. It just tells you the volume of the isobars will
6 be smaller in a two-phase jet, so when the metric is
7 actually what is this impingement pressure being
8 measured, that's where there's a little bit of a
9 discontinuity in the result.

10 But I'd like to point out one other place,
11 and that's the BWR did test -- there was a limited
12 two-phase test of insulation, I mentioned before, and
13 they saw very little -- much more damage with a steam
14 than they did with the equivalent two-phase blow-down,
15 so there are some -- that's that issue about blowing
16 it off and not damaging it though, but there is some
17 countervailing thought process that it may not be quite
18 as bad as 5 times, so there's an incentive to test.
19 There's a big penalty if you have the air jet test
20 right now, and that's in our GR.

21 CHAIRMAN WALLIS: Forty percent came from
22 the difference between the pressure it takes to begin
23 damage, and the pressure it takes to achieve --

24 MR. LATELLIER: As determined by air jet
25 testing in the fiberglass.

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1 CHAIRMAN WALLIS: What I thought we were
2 talking about was the spread that you do on tests. In
3 one place you get 24, in another place you get 190, so
4 there's an uncertainty, which you're now fixing up
5 with a 40 percent, which seemed to be coming from some
6 different thing all together. It doesn't fix up
7 uncertainty by fixing up by the fact that -- which
8 makes a difference between the onset of destruction
9 and total destruction. It doesn't accommodate the
10 uncertainty. You see what I mean?

11 MR. ARCHITZEL: That doesn't totally
12 address the uncertainty, and we could actually --
13 you're correct.

14 CHAIRMAN WALLIS: So again, it looks as
15 though you grasp as a straw. You've got something
16 that's available, but you sort of applied it in a
17 context which is somewhat different.

18 MR. LATELLIER: Let's return to one of
19 Ralph's earlier slides on the OPG test, the single
20 fiberglass test conducted at OPG. In that slide, the
21 orifice is about 3 inches in diameter, target is
22 placed 10 diameters down-range. This one. The target
23 is 48 inches wide placed at about 30 inches down-
24 range.

25 You can see that there is damage clear out

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1 to the ends of the fiberglass mat. Despite its
2 potential deficiencies, if we would superimpose the
3 ANSI jet model envelope on this target under these
4 conditions, the envelope of ambient pressure is only
5 about 32 inches wide, so according to that model you
6 would not expect to see damage beyond that range, and
7 yet it exists.

8 CHAIRMAN WALLIS: Well, I think what
9 you're telling me is that it's not a local phenomenon.
10 You can open up the lining, the cover at one place,
11 and you can rip it off, just like undoing plastic from
12 a CD or something, which is impossible for me. Once
13 you get it started, you can rip it off, so if you get
14 it started in one place, you can rip it off all the
15 way along the pipe. That's what you're telling me, I
16 think.

17 MR. LATELLIER: Well, I'm not sure that's
18 true, because if you notice the banding, the steel
19 bands are placed at about 8 inch intervals, and those
20 were not broken or displaced.

21 CHAIRMAN WALLIS: Those are still there.
22 I see that.

23 MR. LATELLIER: And so you need some shear
24 force along the entire --

25 CHAIRMAN WALLIS: But you see what I'm

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1 getting at, that here you say it's just a local
2 pressure that does it. It may be that once it opens
3 up in one place it's much easier to get whatever it is
4 in there that pulls it off somewhere else.

5 MR. LATELLIER: Clearly, that's true.

6 CHAIRMAN WALLIS: There's penetration by
7 the liquid itself, which then travels along and comes
8 out again.

9 COMMITTEE MEMBER: And originally the seam
10 was at 45 degrees upstream.

11 MR. ARCHITZEL: Well, the OPG testing did
12 orient the seams in a vulnerable direction compared to
13 the testing that was done for the BWRs, where it
14 wasn't in as vulnerable direction, so that's a factor
15 that you might say is not quite times 5, but also a
16 factor that says perhaps when the BWRs were tested,
17 they didn't have the most challenging seam location.

18 CHAIRMAN WALLIS: What are we looking at
19 there? Are we looking at here that all the covering
20 has gone and we're just looking at Cal-Sil?

21 MR. ARCHITZEL: Well, the front and the
22 back, and this is Cal-Sil. The next one will be
23 fiberglass.

24 CHAIRMAN WALLIS: The right-hand slide
25 we're just looking at Cal-Sil?

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1 MR. ARCHITZEL: This is the same. It's
2 just the front and the back.

3 CHAIRMAN WALLIS: The front is still
4 crooked?

5 MR. ARCHITZEL: Exactly.

6 CHAIRMAN WALLIS: So eventually ripped the
7 covering --

8 MR. ARCHITZEL: From the back.

9 CHAIRMAN WALLIS: Eventually torn it off.

10 MR. ARCHITZEL: Yes. Go the next slide
11 too, you see the same. And actually, what OPG did by
12 the way, so it's actually -- you see the nozzle there.
13 If you go back to the Cal-Sil, but they did find --
14 one of our recommendations, one of our comments in
15 here as you're doing this type testing is that they
16 looking at this then turned around and double-banded
17 with offset seams the jacketing.

18 MR. ELLIOTT: Double-jacketed.

19 MR. ARCHITZEL: Double-jacketed with
20 bands, and the destruction pressures went to like 300,
21 and they couldn't destroy anything, so that as a
22 solution, as a way to minimize, and that's in one of
23 the things that NEI has proposed as ways to address
24 this problem - if you double jacket and band properly,
25 this material, you'll get tremendous -- even if you

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1 rip off the one, the other is still there, so there
2 was no damage up to the maximum they had.

3 CHAIRMAN WALLIS: And the place where it's
4 hanging on still is in the middle. That is where it's
5 supposed to be worse.

6 MR. LATELLIER: Well, it's largely a
7 function of where the seams are placed. And there
8 were a couple of orientations, I'm not sure which this
9 one was, where the seams were placed near the center
10 or off-set from the center.

11 MEMBER RANSOM: The statement is though
12 the seam was at 45 degrees. That's facing upstream,
13 right?

14 MR. LATELLIER: Yes. If the jet is here,
15 the longitudinal seam, it's running this way. It was
16 rotated at 45 degrees from vertical.

17 MEMBER RANSOM: So in this picture it's
18 been rotated back.

19 MR. LATELLIER: It's been ripped, not
20 rotated, but actually torn.

21 MR. ARCHITZEL: Maybe it does actually
22 look more like zero degrees on this one, I guess was
23 the point being made.

24 MEMBER FORD: It seems to me these tests
25 are telling you something. Could you go back, because

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1 surely you just caught it just like a weather vane.
2 You've caught the seam, you whipped it around. The
3 seam is at 45 degrees.

4 MR. LATELLIER: I'm not positive on that.

5 MEMBER FORD: Well, because there's no
6 constraint on the fiberglass from just turning. But,
7 in fact, there would be a constraint.

8 MR. LATELLIER: I'm not sure it turned.
9 I guess I'd have to look that up.

10 MEMBER FORD: You say it could have been
11 damaged in the front and then the whole thing turned
12 around.

13 CHAIRMAN WALLIS: The thing ripped around
14 just like a sail on a boat.

15 MR. LATELLIER: It's certainly something
16 to confirm.

17 CHAIRMAN WALLIS: That is quite possible,
18 unless someone really observed it.

19 MR. ARCHITZEL: I think you're right,
20 Peter, in that there's nothing stopping it from
21 turning on the pipe. Generally the blankets, I
22 forget, are like 4 foot long section so yes, there's
23 not a lot of friction there to hold it in place.

24 CHAIRMAN WALLIS: So it could have ripped
25 on the front and just been turned around?

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1 MR. LATELLIER: One of the, I guess
2 disappointments about this single test, it's all the
3 data that we have, is that it doesn't discriminate the
4 threshold of damage; where in a complete test, you
5 would have placed this target at increasing distances
6 to help judge the degree of damage. We have only this
7 one case.

8 CHAIRMAN WALLIS: What bothers me is you
9 have here a hypothesis. You have this plume it looks
10 like a flame, an ANSI standard. And it hypothesizes
11 that these damage pressures around it. And you want
12 to do a test to test the hypothesis in some thorough
13 way. I don't think you do it by just sort of casually
14 doing one test here and one test there. You do a
15 systematic matrix of tests.

16 MR. LATELLIER: And, of course, that was
17 our --

18 CHAIRMAN WALLIS: Always to check things
19 out, and this seems to be so casual. You've got one
20 test here and one test there, and you're not quite
21 sure what they show, and each of them shows something
22 a little bit peculiar. What do you conclude?

23 MR. ARCHITZEL: Well, this is a limited
24 test program. We didn't do these type tests for the
25 PWR resolution.

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1 MR. ELLIOTT: Actually, there's a reason
2 why this test was cut short, and that's because they
3 started blowing stuff out into the parking lots, and
4 they were concerned about worker safety, so they
5 discontinued these tests for a reason, not because
6 they wanted to do just two tests.

7 MR. LATELLIER: Indeed, we had a more
8 systematic matrix planned for investigation of
9 fiberglass damage.

10 CHAIRMAN WALLIS: Would that convince me
11 it was a better test because they stopped it because
12 it blew into the parking lot? That's an excuse for
13 why they stopped it, but it doesn't mean that it was
14 any way a better test. The worst test because they
15 only did two. How many would have been required to
16 really thoroughly investigate the ANSI standard?

17 MR. LATELLIER: I think we had something
18 between five and eight tests planned for this
19 investigation.

20 CHAIRMAN WALLIS: And you managed to do
21 two.

22 MR. LATELLIER: No, one.

23 CHAIRMAN WALLIS: One. You did one.

24 MR. LATELLIER: This is the --

25 CHAIRMAN WALLIS: This is like the Cal-

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1 Sil. Well, one test worked out of so many.

2 MR. LATELLIER: For Calcium Silicate it
3 was very thoroughly investigated. That was their
4 primary insulation application, and they did arrive at
5 the information that they needed.

6 CHAIRMAN WALLIS: So when you quoted 190
7 and 24, that's a mean five --

8 MR. ARCHITZEL: No, that's different test
9 programs. Twenty-four is OPG, 190 is the BWR OG test
10 program, different test program.

11 MEMBER FORD: How many data points were
12 used to come up with the 24 number?

13 MR. ARCHITZEL: I think seven or eight
14 tests, something like that. I got the report.

15 MR. LATELLIER: But don't misunderstand,
16 it's not the mean of replicated conditions. It's a
17 set of five to eight tests with the target placed at
18 different locations so that the onset of damage could
19 be bounded.

20 CHAIRMAN WALLIS: Tell me about that. I'm
21 sorry. I'm really curious now, because we have this
22 ANSI jet model which says that there's a pressure of
23 so much at different places, and you put these things
24 at different places. And does this correlate then
25 that the damage occurs wherever ANSI says it's going

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1 to be 25, or is it 50 in one place, and 25 in M-15,
2 and someone takes an average?

3 MR. ARCHITZEL: This wasn't the measured
4 test. That was the BWR, so this is the one we back
5 calculated.

6 CHAIRMAN WALLIS: No, we've got a test
7 with five different position, and this then lets me
8 begin to test the hypothesis. What can I conclude
9 from those five tests?

10 MR. LATELLIER: As I tried to explain, I
11 was very careful to keep separate the empirical study
12 from the modeling effort. And as I explained, the
13 free jet expansion was measured. The pressures at
14 various locations was pre-determined, and the damage
15 pressures were correlated to those measurements, not
16 to the model.

17 CHAIRMAN WALLIS: So you measured - what
18 was it called - you measured what a stagnation probe
19 would measure, and then you correlated with that. But
20 you didn't go back and say what does this tell me
21 about the ANSI jet model.

22 MR. LATELLIER: I believe that comparison
23 was made, but I did not participate in it. We have
24 made some effort, as I shared a paper with Ralph
25 Caruso. We made some effort to search the literature

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1 for experimental measurements of centerline pressure,
2 and to do that comparison that you suggest. What we
3 find is that the ANSI jet under-estimates the
4 centerline pressure, and its decay behavior. However,
5 because of the manner in which it preserves the
6 forward thrust, it exaggerates the spread.
7 Essentially, the pressure profile is much flatter than
8 that observed in experiments. The question of just
9 what the definitions of measurement and model are
10 still relevant, and we're working on that.

11 CHAIRMAN WALLIS: ANSI jet pressure model
12 is a cone.

13 MR. LATELLIER: Simple linear variations.

14 CHAIRMAN WALLIS: You're saying it's
15 flatter than in -- do the experiments even point to
16 the more pointed?

17 MR. LATELLIER: Yes.

18 CHAIRMAN WALLIS: Okay.

19 MR. LATELLIER: But we do need to
20 determine the basis of the pressure definition and
21 what was measured.

22 CHAIRMAN WALLIS: I thought in Vice
23 Ransom's reference it was flatter than the cone.

24 MEMBER RANSOM: Which part are you talking
25 about, the limit?

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1 CHAIRMAN WALLIS: The pressure
2 distribution across the -- the radial pressure
3 distribution in the core in the region where you had
4 these shockwaves and things. It was fairly uniform.
5 Well, we can't spend forever on this. But again, it
6 seems to me that you're evolving an understanding,
7 which is good.

8 MR. TRAIFOROS: I would like to make an
9 observation, if I may. The steady state thrust
10 coefficient for dry steam is 1.26 based on the ANSI
11 methodology. For air, it's approximately 1.27, so if
12 we compare air and dry steam, it would seem to me that
13 based on the ANSI methodology would calculate the same
14 thrust. And if we take the damage as being caused by
15 the same thrust, we would expect the same damage. But
16 again, as you indicated, there are some other things
17 that are going on in there regarding what causes the
18 damage to the insulation.

19 Now what is interesting is that for
20 liquid, the system peak was to 2.08, for dry steam is
21 1.26, for air is 1.27. I was wondering whether you
22 used these, and also you are talking about 40 percent
23 reduction. So if you have a high mix of steam that
24 has low quality and you reduce by 40 percent, air and
25 low quality steam, we have a difference of 40 percent.

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1 I was wondering whether you had looked into this.

2 MR. LATELLIER: We certainly have
3 calculated the difference in the thrust coefficient as
4 a function of quality, as a function of upstream
5 stagnation conditions. We did not use that as a basis
6 for the 40 percent reduction. That may be a useful
7 thing for us to examine.

8 MR. ARCHITZEL: I don't know that I need
9 to really focus on this. This just demonstrates the
10 40 percent reduction and the resulting change in the
11 ZOI from the GR to the Staff SER. So we go on to 11
12 then.

13 CHAIRMAN WALLIS: Well, let me see what it
14 says.

15 MR. ARCHITZEL: The first column, this is
16 basically a modified table out of the GR. The first
17 column is the destruction prefaces that were proposed
18 by NEI.

19 CHAIRMAN WALLIS: So where does the jet
20 go? Suppose you have it directed at a plate, it's a
21 robust barrier, and it squirts out sideways, how do
22 you take account of the fact that it's squirting out
23 sideways and not going straight?

24 MR. ARCHITZEL: A robust barrier, that's
25 a couple of slides later on.

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1 CHAIRMAN WALLIS: It protects anything
2 behind it, but then it makes it worse for whatever is
3 on the side.

4 MR. ARCHITZEL: Well, we've accepted the
5 position that there is no expansion of the spherical
6 ZOI. It's a little bit of a compromise with the
7 tripling of the volume of the ZOI for the 40 percent.
8 We're accepting that --

9 CHAIRMAN WALLIS: Did you look at this
10 archetypical Sandia report where they analyze a jet
11 impinging on a large plate, impinged on the plate.
12 Actually at the nozzle it opened up in a front
13 expansion and squirted sideways, and they got
14 velocities going sideways of two or three thousand
15 feet a second, because the plate is there. So the
16 plate is protecting what's behind it, but it's
17 diverting the jet to squirt out sideways, so I just
18 want to be sure that when you're allowing to protect
19 things with a barrier, you're taking account of the
20 fact that the barrier itself like a turbine bucket is
21 turning things in a different direction and directing
22 it at something else.

23 MR. ARCHITZEL: Well, that's still within
24 the zone it would be incorporated, but if it's outside
25 --

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1 CHAIRMAN WALLIS: Just think of your
2 garden hose. I mean, it's impinging on something -
3 you don't want to stand too close because the jet gets
4 diverted sideways. It's not as if -- I mean, it
5 protects what's behind the obstruction, but it makes
6 the stuff that's beside the obstruction mobile.

7 MR. ANDREYCHEK: May I make a comment
8 regarding that, Dr. Wallis? Tim Andreychek,
9 Westinghouse. The high energy piping is of concern,
10 our typically not located directly against a wall
11 where that particular phenomenon would be observed, so
12 for a primary system piece of piping going to say the
13 reactor vessel off to the steam generator, you're in
14 typically a more open area. You're not going to see
15 that immediate plate or obstacle just in front of the
16 jet. And, there, I don't think that the phenomenon is
17 as prevalent as you might expect if you put a garden
18 hose right in front of a plate, in which case you
19 would see a redirection of energy --

20 CHAIRMAN WALLIS: You could do the
21 experiment in your hotel sink. I mean, just direct
22 the jet from the faucet into the sink with the plug in
23 it, and stand there.

24 MR. ANDREYCHEK: We agree.

25 CHAIRMAN WALLIS: Turn it on fully. It's

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1 pretty clear the jet turns around and comes back at
2 you. So the floor may be protected from the jet, but
3 you aren't. It's just seems to be another one of
4 these things where the naive assumption is made that
5 you have a barrier to protect something, forget about
6 all the other effects. That seems to permeate this.

7 MR. CARUSO: Can I ask a question about a
8 practical example. If you have a steam generator with
9 say a cold leg break, how far around the steam
10 generator do you assume that any insulation is
11 stripped off the steam generator?

12 MR. ARCHITZEL: I was just going to say
13 that I was unclear on that point, whether that's
14 considered in the shadow or is it beyond a component
15 because of the pipe, so I'm not clear, and I was
16 almost going to revise the SC to say in that situation
17 you should consider that traveling along the vessel,
18 and not being in the shadow. But we haven't written
19 that explicitly, and I'm not sure what industry's
20 point is. We're accepting the - there's a slide later
21 on - we're accepting the truncation but that does not
22 mean necessarily we're accepting that there's no
23 damage on the back side of a component, which is the
24 question you're asking.

25 CHAIRMAN WALLIS: What are you going to do

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1 when they come in with a submittal which says that the
2 steam generator --

3 MR. ANDREYCHEK: Well, I was going to do
4 right here - I just made a note to myself before Ralph
5 had said something about ZOI and the shadow on
6 component, and so I was going to try and change the
7 SE, but I would like to get if industry has a position
8 on what their interpretation was of in the shadow.

9 CHAIRMAN WALLIS: But you're accepting
10 their position on the shadow, aren't you?

11 MR. ARCHITZEL: But I'm saying, modifying
12 it for that aspect. It wasn't clear. It's not clear
13 in the GR what the position is. It says "large
14 components, items behind large components and walls
15 are considered in the shadow." We're accepting that,
16 but what I'm saying, it's not clear how you treat that
17 component and the insulation on the back side of the
18 component. You don't necessarily need to consider
19 that in the shadow, and that's how I was going to
20 think about revising the SE.

21 MR. CARUSO: Could I make a suggestion,
22 it would be a good idea to incorporate examples like
23 that into the guidance report or into the SER, that --

24 MR. ARCHITZEL: Well, this is being
25 reviewed by management, so I've got to take it back to

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1 management. I've got to think about it.

2 MR. CARUSO: I understand that.

3 MR. ARCHITZEL: Probably have to consult
4 with industry, so I shouldn't make these comments
5 here.

6 CHAIRMAN WALLIS: Well, let me -- you're
7 familiar with how planes slow down when you land, and
8 then there's a loud noise as the jet is directed
9 backwards so that it slows down the plane. So the jet
10 that was going backwards now has some things which
11 come out and direct it forward, reverse thrust,
12 whatever they call it. So that doesn't kill the jet,
13 it just goes in a different direction. Although
14 someone standing behind it is protected by a robust
15 barrier, but then it goes the other way, so some kind
16 of naive assumption that if you put something in the
17 way of a jet, it stops. Now that seem to be a
18 primitive idea.

19 MR. ARCHITZEL: Okay. The initial -- we
20 did debate whether we should accept that position or
21 not accept that position. There was a precedent for
22 accepting it on the BWRs, and I'm not talking about
23 the reverse side of components now. I'm talking about
24 the fundamental position. And considering all the
25 other conservatisms that exist in the ZOI, we made a

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1 decision to accept this non-conservative aspect of not
2 resizing the spherical ZOI, which in reality should be
3 resized because it's not a spherical ZOI no matter
4 what. It has to hit things to become spherical in the
5 first place, so just because you hit something to not
6 resize for the volume is not necessarily conservative.
7 So I hear you, but we did make that decision to accept
8 that position.

9 MR. JOHNSON: Yes, Ralph's right. This is
10 Mike Johnson. We pressed on the staff looking at
11 conservatisms here and there, and there were several
12 instances of which we were looking at coming back with
13 positions that were not accepting, not going to be
14 accepting what was in the guideline, and we said
15 understand that our fundamental position would be that
16 we ought to worry about what the industry is proposing
17 with respect to robust structures, for example, ZOI.
18 Given the overall conservatism in what we believe is
19 the spherical ZOI, isn't it okay. And I think the
20 position that we ended up with, and it's on the slide
21 that Ralph hasn't yet gotten to. I guess we are on
22 it, Ralph. Which says that we had those
23 conservatisms, but in considering the overall
24 conservatisms, we think that it's okay.

25 CHAIRMAN WALLIS: So again, this is the

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1 kind of thing where you think and believe, but we
2 don't see any kind of comparison with any theory or
3 experiment. Just somebody thinks and believes that
4 this barrier -- we can assume that the barrier kills
5 the jet. That's the basis of the decision. They're
6 just trying to determine what the basis of the
7 decision is, not saying this is a good or bad way to
8 make decisions.

9 MR. ARCHITZEL: And it's balanced with the
10 loss of energy off the reflections or elsewhere.

11 CHAIRMAN WALLIS: Which is also based on
12 thinking that maybe it happens, not based on an
13 analysis or an experiment.

14 MR. JOHNSON: It's based on judgment.
15 This one was based on judgment.

16 MR. ARCHITZEL: And precedent. I mean,
17 there was a precedent that said this approach was
18 acceptable, so we had that.

19 CHAIRMAN WALLIS: So someone else had some
20 judgment before.

21 MR. ARCHITZEL: And I think I've addressed
22 the points that --

23 CHAIRMAN WALLIS: Well, let me -- when the
24 jet engine is tested for noise against a wall at the
25 back end of the runway, people are presumably advised

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1 not to stand beside the wall in front of it because
2 the jet is directed sideways. I'm sorry. I'm trying
3 to give you some images which tell you that it's not
4 quite the way it seems to be thought to be.

5 MEMBER RANSOM: Well, another image you
6 might take a look at is a shuttle launch or any rocket
7 launch, and look at the flames going downstream of the
8 jet deflector. You'll see hundreds of diameters, if
9 not thousands of diameters that that jet persists.
10 It's not easily mitigated, and the mixing with the
11 surrounding atmosphere is about the only vehicle for
12 reducing the mass average velocity of the jet.

13 CHAIRMAN WALLIS: That's a very good
14 image. That's a good one.

15 MEMBER RANSOM: And, in fact, the shocks
16 and all don't really dissipate the momentum. They
17 only change kinetic energy to thermal energy which
18 heats up the jet somewhat. And so it's -- I wouldn't
19 dismiss this too easily.

20 CHAIRMAN WALLIS: Well, it's again a
21 question of you make a judgment call and you say we
22 believe, but if you had asked the guy who is familiar
23 with shuttle launches, he might say my experience is
24 quite different.

25 MR. ARCHITZEL: This is actually not quite

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1 that situation. We did -- the initial position was
2 not to accept this resizing, so it was a deliberate
3 decision to then in balance with the 40 percent aspect
4 of the ZOI and other conservatisms of the ZOI and the
5 precedent not to pursue it.

6 CHAIRMAN WALLIS: See, I think one of the
7 ways we can help the staff is to make it clearer and
8 help them to make it clearer what the basis of
9 decisions is, and what the rationale is. And there's
10 far too much, it seems to me, we thought that
11 probably, or we believe that it should be or something
12 like that. And that's the kind of thing that we try
13 to get out of the educational system all together
14 amongst students, because what you think might happen,
15 unless you have technical might often be quite wrong.
16 I don't want to harp on this. It just seems to me
17 that one way the ACRS can help the staff is to make
18 sure that it has a good basis for decisions which are
19 defensible.

20 MR. ARCHITZEL: I guess in this context
21 you would think this is not a defensible position.
22 Though it's an arbitrary one, we --

23 CHAIRMAN WALLIS: Well, I'm trying to dig
24 for what it is that you would give as reasons which
25 might be then taken as being a defensible position.

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1 I'm a little uneasy if it's all words.

2 MEMBER RANSOM: Mr. Chairman, I'm
3 wondering if this isn't a possible application for the
4 non-parametric statistical approach where there's high
5 uncertainty in many aspects of this thing, and that
6 approach gives you a way of placing a confidence on
7 the overall result.

8 CHAIRMAN WALLIS: What would you take then
9 for -- you'd still have to have a model to put your
10 uncertainties into.

11 MEMBER RANSOM: That's true, but they do
12 have a model. How much effect is in different parts,
13 it's just a matter of what is the uncertainty.

14 CHAIRMAN WALLIS: You have to put some
15 pretty big uncertainties in there.

16 MEMBER RANSOM: Right.

17 CHAIRMAN WALLIS: Thank you.

18 MR. ARCHITZEL: I think I'm winding down
19 here. Hopefully there are not too many more. There
20 are several -- there is one simplifying determination
21 for a ZOI which is basically you can envelope an
22 entire compartment, and we accept that. We do have a
23 caveat to look immediately outside like a doorway, et
24 cetera, if you're taking this approach to make sure
25 there's not vulnerable insulation materials

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1 immediately outside the vent path. But beyond that,
2 we're accepting that.

3 CHAIRMAN WALLIS: So the picture I have is
4 there's a jet in a space, let's say a room, and the
5 room confines the damage to the room. And outside
6 there nothing significant happens.

7 MR. ARCHITZEL: Except you look
8 immediately outside for the vent path to make sure
9 that --

10 CHAIRMAN WALLIS: There is event path, so
11 you look to that.

12 MR. ARCHITZEL: That's correct. And it
13 could be bigger than the ZOI that would be calculated,
14 but it's simple enough to just determine it that way,
15 and you don't have to do an analysis of it.

16 CHAIRMAN WALLIS: Does it do significant
17 damage to the room itself? Does it blow off doors and
18 things like that?

19 MR. ARCHITZEL: Well, that's different.
20 We're not doing that analysis.

21 CHAIRMAN WALLIS: No, but I mean it's --

22 MR. ARCHITZEL: That should have already
23 been done. Subcompartment analyses should have
24 already been done on these rooms, so we're just
25 discussing the debris generation part.

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1 If we go to slide 13, there are two
2 refinements, and I think I've mentioned the first one,
3 and that is we do accept that you can take insulation
4 damage pressures unique to the particular material
5 provided it's well-characterized and it's acceptable
6 to do those in some to arrive at a total debris source
7 term.

8 We do note on this one that additionally
9 we'r still requiring the 40 percent reduction for
10 materials not tested on two-phase conditions.

11 CHAIRMAN WALLIS: I don't understand why
12 they wouldn't always do this. There's no real benefit
13 to being terribly conservative.

14 MR. ARCHITZEL: Simplistic, I assume. I'm
15 not sure why the recommendation came in, other than if
16 you can simply go through it and you don't need to do
17 a lot of work, you're done.

18 CHAIRMAN WALLIS: Right.

19 MR. ARCHITZEL: You don't need to
20 calculate different spherical zones if you don't have
21 a problem. You're done, and you're finished.
22 Although if industry has a different point on that,
23 I'm not sure.

24 Anyway, next slide is 14.

25 CHAIRMAN WALLIS: What does this mean,

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1 it's less than the decreased measure for Calcium
2 Silicate?

3 MR. ARCHITZEL: That was what we talked
4 about before, the five to one versus the 40 percent is
5 not the --

6 CHAIRMAN WALLIS: Is it bigger than 40
7 percent effect for Calcium Silicate?

8 MR. ARCHITZEL: That was the five to one
9 we discussed.

10 CHAIRMAN WALLIS: Yes, so what are you
11 going to do about that?

12 MR. LATELLIER: They're using the lower
13 value. The industry is using the lower value
14 determined for Calcium --

15 MR. ARCHITZEL: But we're saying for
16 materials not tested air jet G is 40 percent. It's th
17 same discussion we had earlier.

18 CHAIRMAN WALLIS: Now I'm understanding.
19 Thank you.

20 MR. ARCHITZEL: And 14, the next
21 refinement that's offered by the industry is that they
22 talk about instead of resizing, just using directly
23 the models in the back of the ANSI standard to freely
24 expanding jet offset, the ones if it's restrained, et
25 cetera. And we are improving that. In other words,

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1 you can take along the axis of the pipe and you do
2 offset, and you get the big plumes as opposed to the
3 sphere. We're not exactly sure that gains the
4 industry that much, because if this was prior analyses
5 that were done, we are saying you still have to do it
6 in the most vulnerable locations. It can't be just
7 the high stress locations. That's a different
8 position, but we're accepting that you can alternately
9 calculate direct jet impingement.

10 COMMITTEE MEMBER: Why did they want to
11 use that?

12 MR. ARCHITZEL: I was speculating why, and
13 I thought it was because the analyses were already
14 done and some plants are licensed to the MEB-31 and
15 those unique break locations that have the analyses
16 done and in place. I may be wrong. I offer industry
17 if I'm wrong. I don't know if somebody wants to say
18 anything. That's my speculation.

19 This is a summary slide I presented in the
20 beginning. I'd ask if there's any questions. If we
21 do, I guess we've got some take-backs here in terms of
22 being -- we believe it's acceptable. We have to
23 provide some additional material to justify our
24 positions. In addition to the SER providing some
25 additional clarification, I guess we still need some

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1 more for even using the approach is the point that we
2 made. And we plan to include the 40 percent factor to
3 address the two-phase uncertainties. I did have, and
4 I don't know if you wanted -- somebody said something
5 earlier about these other models and backups. We
6 don't need to go into them if they're not spherical.

7 CHAIRMAN WALLIS: Unless you have
8 something that helps -- this is something that really
9 helps clarify what we discussed earlier?

10 MR. ARCHITZEL: No, I don't think so.

11 CHAIRMAN WALLIS: Just raise new
12 questions?

13 MR. ARCHITZEL: It just shows what was
14 done earlier in different resolutions of this, like
15 the three-phase zone.

16 CHAIRMAN WALLIS: Well, is there anything
17 which is -- we asked for data or anything you have
18 that's based on quantitative material? Thank you,
19 Ralph.

20 MR. TRAIFOROS: I would like to ask
21 another question. In terms of refinements, I was
22 wondering whether you looked at possibly considering
23 system depressurization and friction of the fluid in
24 the pipe in terms of determining, if you will, a
25 steady state thrust coefficient.

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1 MR. LATELLIER: Actually, the industry did
2 not propose that as a refinement, but the staff
3 actually offered that as a potential reduction of
4 effective pressure at the outlet. We felt that the
5 development of internal friction loss is sufficiently
6 robust to make that determination for specific break
7 locations, and so the industry may find that there are
8 particular scenarios that are driving their safety
9 decisions where that refinement would be appropriate
10 and might be advantageous.

11 MR. TRAIFOROS: I was reading the update
12 of your SER and I didn't see a reference to this in
13 terms of refinements.

14 MR. ARCHITZEL: I know it's in there
15 because I've read it also. I forget what section, but
16 those exact words are in the -- I think it is called
17 additional refinements that can be used.

18 CHAIRMAN WALLIS: Is this the sort of
19 place where we should talk about Appendix A or
20 whatever it is?

21 MR. ARCHITZEL: The only time to talk
22 about Appendix I is now, not A.

23 CHAIRMAN WALLIS: Oh, I. The only time
24 you get a chance to talk about Appendix I is now?

25 MR. ARCHITZEL: This is the time.

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1 CHAIRMAN WALLIS: Well, there's a figure
2 in there, 1.4, 1-4, which I didn't understand. And,
3 in fact, I thought it was -- well, I won't say what I
4 thought it was. I just want to understand it.

5 MR. ARCHITZEL: What's the number again?

6 CHAIRMAN WALLIS: Figure 1.4. It's
7 related to my colleague, Vic Ransom's question about
8 what you mean by impact pressure or damage pressure,
9 or pressure on all these various things. I think the
10 intent of Figure 1.4 was to explain what was meant by
11 some of these things, so that that seemed to be a key
12 figure.

13 MR. LATELLIER: I think you're referring
14 to the control volume force balance on a rigid plate?

15 CHAIRMAN WALLIS: Yes. Can you talk about
16 that, or should we wait until you have a slide you can
17 put up and we can talk about it?

18 MR. LATELLIER: As long as we all
19 understand which figure is being referred to.

20 CHAIRMAN WALLIS: Well, can we -- I don't
21 know. I need to look at it. I don't have it. Is it
22 in the --

23 COMMITTEE MEMBER: This one here. Right?

24 CHAIRMAN WALLIS: That's not -- no, that's
25 not the one I had in mind. Oh, maybe this is the one.

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1 This is the one. Okay. You seem to have a picture
2 where the pressure on the target was PA everywhere at
3 asymptotic plane, or what is going on in this thing
4 called an asymptotic plane in that figure? It says DA
5 PA Row A VA, and yet it looks as if the jet is going
6 sideways. What's happening there?

7 MR. LATELLIER: I haven't seen this figure
8 in its present form, and there's clearly a graphics
9 problem. As we had originally illustrated it, the jet
10 impingement was flared outward in a convex manner more
11 similar to the --

12 CHAIRMAN WALLIS: So it is an impinging
13 jet on a plate.

14 MR. LATELLIER: It is intended to be a jet
15 impinging on a plate.

16 CHAIRMAN WALLIS: And the pressure is
17 almost spherical over the plate.

18 MR. LATELLIER: By assumption of the ANSI
19 jet model, that's --

20 CHAIRMAN WALLIS: That makes absolutely no
21 sense whatsoever.

22 MR. LATELLIER: This figure was offered as
23 a rationale for deriving the form of the ANSI jet --

24 CHAIRMAN WALLIS: But you can't put
25 something like that in a published document which is

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1 authoritative. It doesn't make any sense whatsoever.

2 MR. LATELLIER: This is purely development
3 of the ANSI jet equations.

4 CHAIRMAN WALLIS: But you see there's a
5 confusion, as in the ANSI jet and through all of this,
6 there's a confusion between what happens in a free jet
7 and what happens when a jet hits something. And the
8 pressures and all that are different depending upon
9 the circumstances, and it seems to be all mixed up in
10 this figure in a way which really makes me think that
11 there's a lot more mixed up than there ought to be
12 about these analyses. You can't put a figure like
13 that in a document that's going to go out in the
14 public domain.

15 MR. LATELLIER: I see absolutely no reason
16 not to. This is a justification of the ANSI jet
17 equations. Now I certainly accept the deficiencies.

18 CHAIRMAN WALLIS: The ANSI jet is a free
19 jet. There's no big target in the ANSI jet --

20 MR. LATELLIER: I'm sorry, but that's
21 incorrect.

22 CHAIRMAN WALLIS: No.

23 MR. LATELLIER: The ANSI jet and the
24 Sandia wagon model are very similar in concept.

25 CHAIRMAN WALLIS: But they're completely

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1 different problem. The ANSI jet is a free jet, and
2 they're talking about the pressure which you would get
3 locally if you put a probe there. When you put a big
4 plate in a jet, the pressure distribution changes
5 completely.

6 MR. LATELLIER: The intent of the ANSI
7 model is to calculate thrust loadings on large
8 objects. And, in fact, it alludes to comparisons of
9 pressure data collected in just that manner.

10 CHAIRMAN WALLIS: Okay. Well, if the
11 pressure were atmospherical over the plate, there
12 would be no thrust on the plate whatsoever. So what
13 do you do about all the momentum coming in out of the
14 jet? It just makes absolutely no sense. I mean, this
15 is something that would get a zero on a homework
16 problem in a first course in mechanics. You cannot
17 put this in a published document, which is supposed to
18 establish the NRC knows what it's doing. And I'm
19 sorry to be so severe, but I just would not -- if
20 you're going to put that in, I would not accept any of
21 this stuff, if that kind of stuff is going to go into
22 your SER. And that's the first time I've said
23 anything so forceful today, but I really feel that you
24 have to be told that.

25 MR. ARCHITZEL: Why don't we take this

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1 back and we'll talk about it tomorrow.

2 MR. CARUSO: Like at page 6, the claim
3 there is that it can be even higher than the
4 stagnation pressure.

5 MR. LATELLIER: There are clearly some
6 graphics problems with this figure, and we'll bring
7 you the original and see if we can discuss an
8 acceptable revision.

9 CHAIRMAN WALLIS: Would you do that
10 tomorrow?

11 MR. LATELLIER: I believe that we can,
12 yes.

13 CHAIRMAN WALLIS: And if you flunk your
14 exam, I don't quite know what the consequences ought
15 to be. I'm sure you won't.

16 MR. LATELLIER: At least I know what I'll
17 be doing this evening.

18 CHAIRMAN WALLIS: Thank you. This is
19 something I can't say enough of, and when we find what
20 look like basic errors in what are supposed to be
21 authoritative documents, it tends to demolish the
22 credibility of the entire document. I have to say that
23 again and again to you guys. And it is something you
24 should avoid like the plague. Okay. So you're going
25 to sort it all out for us, and I'm going to be --

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1 tomorrow I'll be able to say I'm very sorry, I
2 misunderstood you, and what I said was as a result of
3 a misunderstanding. That's what I'd love to be able
4 to say tomorrow.

5 MR. LATELLIER: I hope so.

6 CHAIRMAN WALLIS: Okay. So can we move
7 on. The next topic is what?

8 MR. HAFERA: The next topic is latent
9 debris. I'm Tom Hafera from the Plant Systems Branch.

10 CHAIRMAN WALLIS: We really ought to have
11 to have Jack Sieber here. I guess he's not here.
12 He's our expert on latent debris. Well, go ahead. I
13 hope he'll be back.

14 MR. HAFERA: Okay. Let's proceed. Latent
15 debris is basically miscellaneous items found in most
16 PWR containments. It's a slightly different concept
17 than was used in the BWRs. Miscellaneous dirt, fiber,
18 foreign materials can also include things like tape,
19 tags, filters, rags, rope, signs, whatever. The key
20 to latent debris is it has to be defined both from a
21 characteristic standpoint and total inventory, and the
22 characteristics being whether it should be considered
23 fiber or particulate. And that will become evident as
24 I go on later, and basically, that deals with what
25 kind of bed you build up on the screen.

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1 For plants that are all RMI, all
2 Reflective Metal Insulation, latent debris may be the
3 dominant contributor for their head loss, and for the
4 bed on their sump screen.

5 NEI proposed a method for evaluating
6 latent debris. It's a five-step approach. We
7 consider that to be generally acceptable. The
8 guidance and sample methods proposed by NEI and the
9 industry we feel could be more refined. We will be
10 providing some of that information.

11 CHAIRMAN WALLIS: Remember Jack Sieber
12 saying no one is going to climb on top of the steam
13 generator.

14 MR. HAFERA: No one is going to climb on
15 top of the steam generator.

16 CHAIRMAN WALLIS: And yet it's a big
17 horizontal surface where stuff has been accumulating
18 for some time.

19 MR. HAFERA: That's correct. Right. We
20 also feel that some additional and detailed
21 information is needed in terms of realistic estimates
22 for debris, some special factors that will enhance
23 debris loads on certain surfaces, and how to deal with
24 fail tags taking placards, that type of information is
25 not really clear in the NEI document.

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1 CHAIRMAN WALLIS: What do they do about
2 large surfaces like the top of the steam generator
3 where you have not cleaned and you have not measured?
4 What do they assume about the amount of debris that's
5 up there?

6 MR. HAFERA: Well, we're going to --
7 basically, if you don't mind, let me proceed and I'll
8 tell you what approach we're going to recommend. How
9 is that?

10 CHAIRMAN WALLIS: Okay. That's fine.

11 MR. HAFERA: NEI proposed, as I mentioned,
12 NEI proposed a five-step approach. Their first step
13 is you estimate horizontal and vertical surfaces in
14 containment. You go out and do a statistical sample
15 or survey, containment survey to evaluate resident
16 debris build-up. You define those debris
17 characteristic. You need to recognize, as I
18 mentioned, what type of debris you have in terms of is
19 it fibrous or is it particulate, and some other type
20 of characteristics that feed transport and head loss.
21 You need to determine what fraction of your surface
22 area is susceptible. We want to give plants and
23 licensees the ability to credit programmatic and
24 documented cleanliness programs. And then last, you
25 calculate the total quantity that would be involved in

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1 fulfilling the debris bed that might fill up, form on
2 an ECCS. So again, those are the five steps that NEI
3 has proposed. We consider in general from an upper
4 level perspective those five steps to be acceptable.

5 Some of the details that we feel are
6 inappropriate or don't have sufficient technical
7 basis, NEI proposed a method for sampling debris.
8 Their method was to have someone go out and try to
9 physically measure the thickness of the debris. We
10 feel that's not really practical, and it's not -- it
11 leads to some subjectivity and inaccuracy. A much
12 better way is to go wipe it off and weigh it.

13 CHAIRMAN WALLIS: If you can measure it's
14 thickness, there's far too much of it.

15 MR. HAFERA: Right. So we didn't feel
16 that was a practical and realistic way, so we provide
17 an alternate. They mentioned a number of things in
18 their surveys, and they refer to NEI-02, which was
19 basically a document that was meant to survey a
20 containment for insulation and other things. But they
21 don't account for a number of surfaces, things like
22 steam generators, pressurizers, pressurizer relief
23 tanks, some of the other larger components that are in
24 containment. It wasn't necessarily covered real well,
25 the details weren't really laid out real well in the

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1 NEI document, so we've provided some extra guidance in
2 the SER.

3 NEI document did not -- it provided some
4 general guidance for tags, tape and placards. We felt
5 in some cases it was maybe a little bit overly
6 conservative, found that it was not consistent with
7 Reg Guide 1.82, and it didn't mention anything to do
8 with a tag or tape, or placard that would be affected
9 in a way that it would be destroyed, so we provide a
10 recommendation for that.

11 And now one thing about NEI is they did
12 recommend some -- they provide some parameters for
13 fiber density, particle density, and a few other
14 parameters that are used in head loss calculation.
15 And they recognize that there was ongoing testing by
16 LANL and research that was going on where new numbers
17 might be provided, so we're providing updated numbers.

18 Your first-step estimate, horizontal and
19 vertical surfaces. They provide rationale for
20 guidance for flat surfaces, round surfaces, vertical
21 surfaces. Each one should be dealt with slightly
22 different because a flat surface will collect debris
23 easier than a vertical surface, and a round surface
24 will only collect debris on the upper side.

25 They provide some guidance for surface

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1 area calculations and estimation of dimensions which
2 we found to be very reasonable. We don't need to
3 cover every square inch of your containment. You can
4 just make a reasonable estimation.

5 As I mentioned previously, their guidance
6 did not include a lot of major components that would
7 be inside a normal PWR containment, and we provided
8 that. Another one that comes out is structural
9 members; things like I-beams, structural supports,
10 basically any surface that would be where you really
11 need to be -- as we mentioned in the SER, you need to
12 consider any surface that's subjected to containment
13 spray washdown, because containment spray washdown
14 could potentially transport the debris into the pool.

15 We mentioned that some special
16 consideration is needed to be added in case there's --
17 I'm sure there's plants out there that have oil leaks,
18 places where surfaces will collect extra debris.
19 Those surfaces and surface areas have to be dealt with
20 on a case-by-case basis. You can't just say well,
21 there's not going to be anything there.

22 CHAIRMAN WALLIS: Can we talk about oil
23 leaks?

24 MR. HAFERA: Sure.

25 CHAIRMAN WALLIS: If you have Cal-Sil on

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1 a filter or a screen, it's on a filter essentially,
2 because if it's on the Nukon and you get oil in it,
3 the oil fills up the pores, makes it much more
4 difficult to get water through it.

5 MR. HAFERA: Okay.

6 CHAIRMAN WALLIS: So oil in the Cal-Sil
7 will affect its ability to allow water to flow through
8 it.

9 MR. HAFERA: Yes.

10 CHAIRMAN WALLIS: That doesn't seem to be
11 in any of the correlations or anything.

12 MR. HAFERA: I don't understand how that's
13 relevant to latent debris. Cal-Sil is --

14 CHAIRMAN WALLIS: Well, it's very relevant
15 to head loss on the filter if you get oil in the
16 filter materials. It tends to bind it or clog it, or
17 stick it, or whatever you want to say. I mean, greasy
18 material is just the last thing you want on a filter.

19 MR. LATELLIER: I agree with that
20 statement. However, I think we're willing to give
21 them credit for not having significant quantities of
22 oil spilled on a surface.

23 CHAIRMAN WALLIS: But we don't know how
24 much oil is spilled, do we?

25 MR. LATELLIER: That's a fact. We're

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1 simply drawing their attention to the potential for
2 accumulating dust and dirt on --

3 CHAIRMAN WALLIS: I mean, if there were
4 large amounts of oil --

5 MR. HAFERA: If you had a significant oil
6 leak, that would show up in your power plant in a
7 different area. In other words, if you had a
8 significant reactor coolant pump oil leak, your
9 reactor coolant pump would leak oil, lose oil. If you
10 had an oil leak out of a hydraulic snubber, the
11 snubber would become inoperable. So you can't have
12 significant oil leaks in containment; otherwise, they
13 affect your --

14 CHAIRMAN WALLIS: I'm just wondering how
15 much is significant. If a cubic foot of stuff is
16 enough to clog a filter, then maybe if you add half a
17 pint of oil to that, it makes a tremendous difference.

18 MR. CARUSO: Can a break damage a reactor
19 coolant pump lube oil reservoir, or in some way cause
20 damage to a reactor coolant pump lube oil system to
21 cause that lube oil to be mixed in with the debris
22 from the break?

23 MR. HAFERA: That would be a plant-
24 specific item. That would be an item that -- it would
25 depend on the physical location, and design, and

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1 construction of their reactor coolant pump oil system.
2 I'm familiar with the Westinghouse pumps. I think the
3 Westinghouse pumps --

4 MR. CARUSO: Is it something that should
5 be considered?

6 MR. HAFERA: I would defer to the plant
7 designer, but I would suspect that a Westinghouse
8 design, the reactor coolant pump oil systems are
9 pretty much up out of the lube areas, and would
10 probably not be in the zone of influence for a LOCA.

11 But that, again --

12 MR. CARUSO: The pumps have to have --

13 MR. HAFERA: That may be plant-specific.

14 MR. CARUSO: The pumps have to have oil
15 collection systems for fire protection reasons.
16 Right?

17 MR. HAFERA: Correct.

18 MR. LATELLIER: I don't know the extent of
19 the analyses, but there are loading calculations done
20 for safety critical equipment. I'm just not familiar
21 in what level of detail, whether it assesses the oil
22 lines or reservoirs.

23 CHAIRMAN WALLIS: It seems to me we're
24 considering possible chemical effects and things in
25 the sump which may not happen at all. But we

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1 certainly know that if there were an oil leak that it
2 would probably have some effect on the -- the globules
3 of oil going through the filter might well affect the
4 ability for it to allow water to go through. Probably
5 that should be a concern.

6 MEMBER KRESS: Is there any evidence that
7 moisture build-up and oil leaks actually enhance dust
8 build-up? And if there is some evidence, do you have
9 a way to quantify that build-up? I don't know what
10 you mean by special considerations is what I'm
11 getting.

12 MR. LATELLIER: We were simply trying to
13 draw the licensee's attention to special
14 considerations other than the flat large surface areas
15 that they might more naturally look for. Another
16 special consideration may be air filters in general
17 for inlet air. If there are large concentrations of
18 dust and dirt that are there by intent, by filtration
19 mechanism, we need to ensure that it's not vulnerable
20 to --

21 MEMBER KRESS: Yes, I would have been more
22 happier if that one had been called out instead of oil
23 leaks and moisture build-up.

24 MR. LATELLIER: This was a brainstorming
25 exercise to just think of alternative mechanisms.

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1 MEMBER KRESS: You're asking them to think
2 of things, but you're giving them a couple of
3 examples.

4 MR. HAFERA: Well, we're asking them to
5 think of things that were not included in either the
6 NEI guidance report or in NEI 02-01.

7 MEMBER KRESS: I'd be hardpressed to
8 quantify the enhanced dust build-up due an oil leak or
9 a moisture build-up, but on a filter I could probably
10 get some quantified.

11 MR. LATELLIER: I think if these
12 conditions were found, the incentive would be simply
13 to rectify it, just to clean it up and remove it from
14 consideration.

15 MEMBER KRESS: I see.

16 MR. HAFERA: Or to sample it and include
17 that extra debris as a stand-alone item. But your
18 comment, HVAC inlet filters, that is specifically
19 culled out --

20 MEMBER KRESS: That is culled out.

21 MR. HAFERA: -- in other documents, so
22 that's why we didn't consider it as a specific item
23 for this.

24 MEMBER KRESS: Okay. As long as it's
25 culled out.

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1 CHAIRMAN WALLIS: If you have a lot of hot
2 water around, it may well free the oil from the dust,
3 and the oil will float to the surface, and you'll get
4 an oil slick from the surface of the sump rather than
5 oil going into the filter. But again, that's just my
6 guess about what would happen.

7 MR. HAFERA: Right. But thermodynamically
8 the containment pool is typically peaks at about 250
9 degrees, so it doesn't really get that hot.

10 CHAIRMAN WALLIS: I have water coming into
11 my basement. It floats the oil -- the guy puts cat
12 litter underneath the oil filter because there are a
13 few drips of oil that come out, and the cat litter
14 float down into the screen of the sump pump or
15 whatever, but the oil seems to come off and fill the
16 whole -- cover the whole pool with an oil slick, even
17 the tiniest little bit of it.

18 MR. HAFERA: So the bottom line is, we
19 culled out oil leaks because they were a condition
20 that a licensee should at least pay attention to, and
21 consider as an extra item for latent debris. Now as
22 far as considering oil in terms of debris generation,
23 transport, sump clogging, I'm not sure we've covered
24 that. And I'm not --

25 CHAIRMAN WALLIS: What does it do to the

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1 chemical reactions in the pool to have the oil there.

2 MR. HAFERA: That's a whole different
3 issue. We can take that --

4 CHAIRMAN WALLIS: This is sort of aside,
5 but we're going to get to chemical reaction somewhere,
6 and it seems to me that a lot of the experiments seem
7 to focus on a few things; whereas, there's a real
8 hodge-podge of stuff that can get involved in this
9 chemical reaction, including things like the half pint
10 of oil which leaked and was never cleaned up, and what
11 it does to the formation of something or other. It's
12 there.

13 MEMBER KRESS: What's the meaning of the
14 fourth bullet?

15 MR. HAFERA: Well, okay. The fourth
16 bullet is - I was ready to say if everybody is ready
17 to go on. For vertical surfaces we've provided a
18 realistic conservative assumption that you could
19 assume 30 pounds for all the vertical surfaces in the
20 containment, and that's based on the five samples that
21 LANL received from the industry in terms of study.

22 MR. LATELLIER: Now I have to correct that
23 statement. The samples that we did receive were
24 collected over a variety of surfaces, and we gained a
25 lot of information about the composition, the

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1 fractions of fiber, et cetera, and their properties
2 related to head loss. But the estimate for vertical
3 surfaces was based on a single volunteer plant study
4 of their own surfaces as sampled in a manner that we
5 agree with, in an appropriate manner, swiping and
6 weighing, pre and post test swipe measurements. And
7 we added some reasonable conservatism to their
8 estimate to account for the variations between plants,
9 the variations both of plant cleanliness and also in
10 the plant areas.

11 CHAIRMAN WALLIS: Could I ask Jack Sieber,
12 who has just come in, if it's reasonable to assume
13 that the dust that builds up on vertical surfaces in
14 containment is limited to 30 pounds.

15 M Not much builds up on vertical
16 surfaces, but I'm not sure how much.

17 CHAIRMAN WALLIS: But you did find an
18 awful lot of latent debris, which was presumably on
19 horizontal surfaces.

20 MR. HAFERA: Yes.

21 MR. LATELLIER: For reference, the
22 volunteer plant estimated about 6 pounds on all of the
23 vertical surfaces in containment.

24 MR. HAFERA: Okay. Second step, NEI
25 recommended evaluation of resident debris build-up.

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1 NEI says the first thing you should do is plan your
2 containment surveys breaking the containment into
3 zones where you would expect higher debris loads,
4 lower debris loads. We agree with that. That's an
5 acceptable method. You should try to sample as many
6 different zones as you can. We also indicate that you
7 might want to pay more attention to where these zones
8 are in relation to spray and washdown, and in the pool
9 area.

10 As I mentioned before, NEI guidance for
11 measurement of debris is to go out and try to measure
12 the thickness. We don't consider that to be
13 practical. We think it's much more practical to
14 collect debris in sample areas using a swipe or a
15 vacuum that you can then weigh and determine its mass.
16 And the guidance provided for tags, tape, and
17 placards, NEI doesn't provide any guidance in terms of
18 any plant labels or anything that would be destroyed.
19 Our recommendation is if it's going to be destroyed
20 consider it as fiber and evaluate it for transport in
21 terms of the transport analysis.

22 CHAIRMAN WALLIS: How about inaccessible
23 areas, like underneath things and so on, can they take
24 any samples or try to take samples? Just thinking
25 about my house, that when you move a piece of

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1 furniture, there always seems to be an extraordinary
2 amount of debris underneath it. Yet it's not typical
3 of the whole house. Why does it get there? Does it
4 get transported preferentially there? Does it get
5 blown there as people walk by or something?

6 MR. HAFERA: Well, when we say plan your
7 survey, again you plan your survey based on your
8 transport analysis, your evaluation of debris
9 generation, and everything else. An area like
10 underneath the reactor vessel, you wouldn't need to go
11 do a survey there because it's essentially going to be
12 a quiescent pool and none of that debris is going to
13 be transported to the sump screen. That's what
14 planning the surveys is all about.

15 CHAIRMAN WALLIS: And then the vertical
16 surfaces, if you have a radiator in your house, it
17 always gets covered with stuff because there of the
18 thermal currents and things that deposit on it.

19 MR. HAFERA: Correct.

20 CHAIRMAN WALLIS: There are certain places
21 that preferentially collect it, and do you have any
22 guidance about that?

23 MR. LATELLIER: That is specifically
24 mentioned as one of these alternative sources that
25 should be examined.

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1 CHAIRMAN WALLIS: Is there anything you
2 learned from your containment pool or filter,
3 something about the debris amount that's in there?
4 Because presumably, if you're cleaning the filters
5 every month, this is a measure of how much debris
6 you're generating.

7 M That's true.

8 CHAIRMAN WALLIS: That could be used as a
9 measure.

10 MEMBER KRESS: It's not a good measure.
11 It's competing with deposition on all surfaces, so
12 it's hard to --

13 CHAIRMAN WALLIS: It's actually sucking
14 air through it, so it's extracting it.

15 MEMBER KRESS: Sucking it out of the air,
16 but that's competing with the stuff falling out and
17 depositing. It's hard to extract the number you're
18 looking for.

19 CHAIRMAN WALLIS: I'm just thinking of
20 Davis-Besse, that they were cleaning the filters quite
21 frequently. So that was an indication of how debris
22 was being generated.

23 M That's an unusual case.

24 CHAIRMAN WALLIS: Oh, yes. We think so.

25 M We're hoping.

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1 MR. HAFERA: Okay. The third step defined
2 by NEI is to define debris characteristics. NEI
3 correctly indicates that the key factor is fiber
4 particulate mix. That's what will determine how
5 debris is transported, how it will make up the --

6 CHAIRMAN WALLIS: Can you give us some
7 numbers? I asked for this earlier today, how much
8 debris do you expect to find in a typical plant of
9 this type.

10 MR. HAFERA: I think we mentioned 30
11 pounds on vertical surfaces. Cleanliness programs are
12 greatly different between plants, size.

13 CHAIRMAN WALLIS: Are we talking about 100
14 pounds or 1,000 pounds, or what?

15 MR. LATELLIER: Some industry estimates
16 have estimated somewhat above 100 pounds, 150 pounds.
17 I guess it is our judgment that might be a
18 representative value, but not necessarily a bounding
19 value.

20 CHAIRMAN WALLIS: So how much do you need
21 to make one of these thin layers we were talking
22 about?

23 M It depends on the screen size.

24 MR. HAFERA: It depends on way too many
25 factors. It depends on what's the fiber of the

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1 particulate mix, what's the transport analysis.

2 CHAIRMAN WALLIS: The particles, so let's
3 assume that there's enough fiber to hold them there
4 and then they deposit. How much debris do we need,
5 given that we've already got something to hold it
6 there to make a thin layer which can be significant in
7 terms of head loss.

8 MR. HAFERA: That may not be a valid
9 assumption either.

10 MR. LATELLIER: It does depend on the
11 screen area. I'm searching for some typical values.

12 CHAIRMAN WALLIS: Do you want to do the
13 calculation on 12 square feet, and 100 pounds --

14 MEMBER KRESS: You've got to add the
15 density.

16 CHAIRMAN WALLIS: Yes. Do you want me to
17 do it?

18 MR. LATELLIER: I'd prefer that than to
19 make a guess.

20 MEMBER KRESS: Tell us what the density of
21 --

22 CHAIRMAN WALLIS: It seems to me it might
23 make a layer which would be significant.

24 MR. LATELLIER: It doesn't take a great
25 deal of --

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1 CHAIRMAN WALLIS: Thinking about a pile of
2 100 pounds, I mean you said that one square foot of
3 fibers or something, a cubic foot of dirt weighs 100
4 pounds or something like that. So talking about cubic
5 feet of dirt, we know a cubic foot from previous
6 testimony can significantly affect a screen, so this
7 is a significant thing.

8 MR. SHAFFER: Dr. Wallis, to form a thin
9 bed, well, first you have to have sufficient fiber for
10 filtration. Okay. That's one thing. Not counting
11 Cal-Sil but normal stuff. And then aside from that,
12 you need sufficient particulate for the bed to start
13 behaving like it's just a layer of particulate, so
14 that the porosity then starts going towards the
15 porosity of just a packed bed of particulates. Okay.
16 So you have kind of an inter-stage of going from fiber
17 particulate behavior to pure particulate behavior.
18 You have a little bit of --

19 CHAIRMAN WALLIS: It's kind of self-
20 controlling, because the particulates go through when
21 there's no fibers, and then recirculate and come back
22 again. And by the time there's enough fibers, then
23 they can build up.

24 MR. SHAFFER: They can do that. Now as
25 far as the mass of particulates it takes, well, it

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1 depends on the type of particulate. You have to work
2 in the densities of the solid particle and the sludge
3 density.

4 CHAIRMAN WALLIS: So you're prevaricating
5 I'd say. You're saying it all depends on all these
6 things, but I just want an estimate of how much -- how
7 significant it is, not all the things it might depend
8 on, but is it important.

9 MR. SHAFFER: Yes.

10 CHAIRMAN WALLIS: Could you make a thin
11 bed with these sorts of hundreds of pounds of dust and
12 latent debris?

13 MR. SHAFFER: Yes.

14 CHAIRMAN WALLIS: You could.

15 MR. SHAFFER: Yes. We tested a surrogate
16 latent sample and we created thin beds with reasonable
17 mass ratios, and we've encountered these thin beds
18 operationally too. They are a real --

19 CHAIRMAN WALLIS: So it's very important,
20 even in the best possible plant that's all metal
21 insulation and everything to do a good job on this
22 latent debris.

23 MR. SHAFFER: Exactly. Especially with an
24 old MRI plant --

25 CHAIRMAN WALLIS: This is a bit of a

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1 problem because you're depending upon the programs of
2 the licensee. This isn't something physical that you
3 say you've now got Cal-Sil; therefore, you must do
4 something, or you've got corrective metal; therefore,
5 you must do something. You're saying you've got to
6 have housekeeping which every year does the right job

7 MR. SHAFFER: Absolutely. Absolutely.

8 MR. HAFERA: Okay. I already mentioned
9 that NEI also recognized that their values for fiber
10 density, particulate density, and particle diameter
11 might be revised, and we provided the updated guidance
12 for that.

13 Step four provided by NEI was determine
14 the fraction of containment susceptible. They
15 provided some general considerations to allow
16 licensees to credit housekeeping activities, and I
17 think we just had that discussion. It has to be
18 evaluated on a plant-by-plant basis. Our only
19 consideration is if you're going to rely on
20 housekeeping it has to be documented, and it has to be
21 programmatic.

22 CHAIRMAN WALLIS: So we're going to have
23 inspectors going around rubbing their finger on
24 surfaces and looking at it.

25 MR. HAFERA: We have inspectors evaluate

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1 FME programs all over the country, so I don't know why
2 they --

3 CHAIRMAN WALLIS: So there is an
4 understanding. Do they take samples or anything, or
5 they just look at the program?

6 MR. HAFERA: Usually they look at the
7 program, and then they walk around the plant and do
8 observations, and talk to people.

9 CHAIRMAN WALLIS: It doesn't have to be --
10 I mean, you can take a swipe with a cloth or
11 something. You get a pretty good idea if it looks
12 black, that you've got a certain amount of debris.
13 You can correlate that with so much debris per unit
14 area, and you could figure it.

15 M Generally, the inspectors don't do
16 that, and in union plants they aren't allowed by
17 contract to do physical work, so you send technicians
18 out to take the samples. The inspectors check on
19 their work.

20 MR. JOHNSON: I understood the question to
21 mean NRC inspectors. Is that not what you meant? Did
22 you mean licensee inspectors, or did you mean NRC
23 inspectors?

24 CHAIRMAN WALLIS: Well, presumably NRC
25 inspectors have to satisfy themselves that the plant

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1 is being kept clean enough.

2 MR. JOHNSON: Absolutely.

3 CHAIRMAN WALLIS: All right. And I'm not
4 quite sure how they do it.

5 MR. JOHNSON: There's actually -- Mark can
6 talk more about that. Mark is actually a senior
7 resident at Calvin Cliffs, Mark Kowal who started out
8 the presentation, but there's a containment close-out
9 inspection that gets done, and inspectors are well
10 aware of the cleanliness, how well the licensees are
11 implementing that program.

12 CHAIRMAN WALLIS: So is there some kind of
13 criterion now, if you establish that as a result of
14 the analysis these plants are going to do, they're
15 going to establish that our plant is going to be okay,
16 meets all the requirements of 50.46, as long as it
17 does not have more than 150 pounds of latent debris.
18 They could make that analysis, right? So now they
19 have a number to shoot at. Every time they do their
20 housekeeping, they have to prove that they're within
21 some margin away from this 150 pounds of debris, which
22 could clog the screen. Is that the way you're going
23 to do it, quantitatively like that?

24 MR. JOHNSON: Well, I mean having thought
25 about this for as long as you were asking the question

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1 - I mean, there could be aspects of the evaluation
2 that licensee -- where licensees in terms of the
3 assumptions of the evaluation say things that are, in
4 fact, commitments, that need to be implemented through
5 programs or programmatic activities to ensure that the
6 assumptions of the evaluation are true. And yes, we
7 would expect that licensees would live with those, and
8 we would expect that we could verify them.

9 CHAIRMAN WALLIS: Is this something that
10 should be in the guidance as the quality of the
11 program, what you expect as far as the output from the
12 programs. Is it already there?

13 MR. ARCHITZEL: There is a -- in the admin
14 control section later in 5, there's a writeup on that,
15 with the expectation that -- we added the expectation
16 that there are procedures in place to justify these --

17 CHAIRMAN WALLIS: So there's a follow-up.
18 It's not just a one-shot thing.

19 MR. ARCHITZEL: Not a lot of information
20 in 5, but it has those type words in it.

21 MR. HAFERA: Yes, this is an ongoing
22 thing. This will not be a once and done deal. And as
23 you mentioned, Dr. Wallis, that would be -- I know
24 from my perspective I would say that would be a
25 perfect way to do audit a plant, where you could say

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1 okay, show me your samples that you took this outage,
2 and show me how that fit into your past, and how did
3 that compare to your previous samples, and how did
4 that fit into ECCS sump clogging calculation. That
5 would be a perfect way to do audit that.

6 MR. ELLIOTT: I'd suggest one other thing.
7 They could do similar to what the BWRs did with
8 sludge, which was to determine the generation rate by
9 measuring the amount of sludge that accumulated in the
10 pool over multiple outages, determining what the rate
11 of generation was, and then depending upon how much
12 you assumed for your strainer design, you could then
13 decide how often you need to go and clean.

14 CHAIRMAN WALLIS: So there's a precedent
15 of doing something like this with BWRs.

16 MR. ELLIOTT: That's correct.

17 MR. HAFERA: Step five from NEI was
18 calculate the quantity and composition of debris.
19 Basically, that would be just your survey data from
20 your break-up of your containment zones and areas.
21 You would sum those together to come up with a
22 complete quantity in containment.

23 NEI does not provide any guidance for
24 categorization of the debris, and so we provided that.
25 And again, we emphasize that you need to separate

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1 fiber from particulates, because depending upon --
2 fibers transport differently, particulates transport
3 differently. Heavy particulates will sink, small
4 particulates float.

5 MEMBER KRESS: And you do that with your
6 sampling method that you're proposing. You're going
7 to swipe this stuff and then scrape it off and weigh
8 it.

9 MR. HAFERA: Yes, you do a statistical
10 sample. You weigh it or you put it under a
11 microscope.

12 MEMBER KRESS: Put it under a microscope
13 first and see what the fiber versus particulate --

14 MR. LATELLIER: Unless the plants do a
15 careful and thorough survey of their plant debris, it
16 is manually tedious to separate fiber and
17 particulates.

18 MEMBER KRESS: That's why I asked.

19 MR. LATELLIER: Of course, that's the
20 exercise that we did at LANL using the five volunteer
21 plant samples that were sent to us. We also have
22 provided generic recommendations of the fiber to
23 particulate ratio that were observed.

24 MEMBER KRESS: Because they could use
25 generic --

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1 MR. LATELLIER: They could. And for your
2 information, the default recommendation is about 15
3 percent of the total mass estimate should be
4 considered in fibrous form.

5 MEMBER KRESS: Makes me feel better.

6 MR. LATELLIER: So in summary, the general
7 five steps provided by NEI are considered acceptable.
8 We think that we need to substitute the guidance that
9 we provide for sample methods and the new assumed
10 values for debris characteristics that we've discussed
11 here. We also provide some additional clarification
12 for containment surveys, how they should be done,
13 enhanced areas that should be looked at, how to deal
14 with failed tape and tags, placards, and miscellaneous
15 other things, and realistic estimates of debris loads.
16 And that should provide an acceptable method for
17 licensees to evaluate latent debris. Any other
18 questions? Okay. Thank you.

19 CHAIRMAN WALLIS: Are we ready to move on?
20 Thank you very much. I've already told the people who
21 have asked me, that what we'll try to do - we knew we
22 were going to get behind, is we will just keep going
23 and we'll try to finish at a reasonable time, but it
24 may well be an hour or two after the time we
25 originally planned to finish today.

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1 MR. WAGAGE: Good afternoon. My name is
2 Hanry Wagage. I'm going to present to you the staff
3 evaluation of NEI guidance, Section 3.6 debris
4 transport. First, I'll give the summary of my
5 presentation. NEI's debris transport methodology, the
6 baseline methodologies are generally acceptable. NEI
7 provided analytical refinements on pool recirculated
8 transport, two methods. They are acceptable to the
9 staff.

10 The staff gave supplemental guidance in
11 the body of the safety evaluation and we had
12 appendices to give additional guidance. Using NEI's
13 baseline methodology and the staff's supplemental
14 guidance, and the restrictions that are force, one can
15 predict the amount of debris being transported to the
16 sump screen.

17 CHAIRMAN WALLIS: Are you going to prove
18 to us or demonstrate with rational arguments why your
19 method produces a conservative mass of debris?

20 MR. WAGAGE: Yes, I'm going to try to do
21 that.

22 CHAIRMAN WALLIS: Okay. Thank you.

23 MR. WAGAGE: In the morning and this
24 afternoon, you heard about selection of the break, and
25 generation of material because of the break, and

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1 characterization of debris, what sizes it breaks to.
2 And the latent debris which is already available in
3 the containment.

4 The purpose of debris transport is to find
5 out how this debris is going to end up on the pump
6 screen. This transport involves several mechanisms.
7 Blow-down needs the movement of debris because of the
8 brick. Wash-down transport is movement of debris
9 because of the break flow as well as the containment
10 spray flow, when the containment sprays come up later
11 during that series. Pool transport is the transport
12 of debris into the pool, especially the concern here
13 that there are some areas of the containment which
14 does not participate in recirculation. The water
15 stays stagnant. That means whatever the debris in
16 that region just stay there without being transported
17 onto the sump screen.

18 Another transport mechanism is sump pool
19 transport. Once the debris ends up in the sump pool,
20 when the recirculation pumps start, because of the
21 recirculation of water it adds debris onto the screen
22 and it gets settled there on the screen.

23 This is a complex problem because debris
24 is generated at the break location, and it's all over
25 the containment, to find out how it moves to the sump

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1 screen. To do it realistically is a difficult
2 problem, a complex problem.

3 The baseline methodology NEI proposed is
4 based on NUREG/CR-6762 on logic tree, which I'm going
5 to show you in the next slide. This you know as a
6 file computer, the debris size is coming from the
7 previous sections, has two sizes, small and large. As
8 you see from this logic tree, the large debris does
9 not transport. It just -- only the -- the large
10 debris would not go through this transport mechanism.
11 The baseline guidance assumed that these large debris
12 formed by falling and lying on that side, would get
13 stuck at the flow drains, radiological products and
14 things, and glass racks because the smallest opening
15 of those is 4 inch by 4 inches. That is assumed that
16 large debris would not transport because of that.

17 We took exception to that because the
18 large debris may be 3 by 6 inch, because it can
19 relocate. It can orient itself and pass through the
20 glass rack and end up in the sump pool. It would not
21 cause problems unless this large debris would pass on
22 to the sump screen.

23 MR. CARUSO: What about the possibility of
24 the large pieces becoming smaller pieces in the
25 transport stream?

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1 MR. WAGAGE: That's another reason we took
2 exception to this large debris would not transport.
3 When large debris -- I did that later, but because the
4 question came, I can --

5 MR. CARUSO: Do it later.

6 MR. WAGAGE: Okay. As you see, all the
7 four transport mechanism I mentioned are here. The
8 important question is to find the strict fashion, how
9 would it go through different parts. For example, how
10 debris will end up in the containment, how much would
11 end up in the lower containment.

12 CHAIRMAN WALLIS: Now active and inactive
13 pools presumably are the ones which have flow through
14 them or not. They're either stagnant or they have
15 flow through them. Is that what you mean by active or
16 inactive?

17 MR. WAGAGE: Active is that pool
18 participate in recirculation, recirculation of water.

19 CHAIRMAN WALLIS: There's a flow through
20 it. It's not just a stagnant pool.

21 MR. WAGAGE: Flow through it. Inactive
22 means water stay stagnant.

23 CHAIRMAN WALLIS: Okay.

24 MR. WAGAGE: As I mentioned, to do this
25 right, you take some -- the NEI proposed was to use

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1 conservative assumptions. Assume this steep grid
2 fashion so that we get most of the debris ending up on
3 the sump screen.

4 CHAIRMAN WALLIS: Well, I'm trying to
5 think about inactive pools. I'm sorry. The purpose
6 of recirculation is to recapture the water and
7 recirculate it through the reactor to cool it. And as
8 you do that, you hope that you get most of it back
9 again. It doesn't get hung up in active region. So
10 I assume that after a while there are not really many
11 regions which are any longer inactive. Is that true?

12 MR. SHAFFER: There's one primary inactive
13 pool region, that's the reactor cavity.

14 CHAIRMAN WALLIS: There are certain places
15 which --

16 MR. SHAFFER: Assuming there isn't a drain
17 pass through it.

18 CHAIRMAN WALLIS: -- really do stay
19 inactive forever.

20 MR. SHAFFER: Exactly.

21 CHAIRMAN WALLIS: Right. There are other
22 ones that may start out inactive, and then as you get
23 going in the recirculation and so on, they could
24 become more active as you spread more liquid into
25 them.

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1 MR. SHAFFER: There's plenty of areas in
2 the pool that that are fairly quiescent; in other
3 words, they don't move a lot, but they're still
4 moving. Those are not what's considered here. We
5 want pools that are kind of dead-ended some place, and
6 significant and large enough.

7 CHAIRMAN WALLIS: But they could change
8 from inactive to active as the --

9 M Well, even the reactor cavity will do
10 that because the board instrumentation area is down
11 there, and there's a fence door that gives you access
12 to the main containment, so you have to - once the
13 water level builds up enough in there, it will run out
14 the door. But it takes a lot of water to do that

15 MR. SHAFFER: Well, the idea here is that
16 if there's a water drain like the sprays drain
17 directly into that pool so that it fills and then
18 flows out the door, then it's not an inactive pool.

19 M Any more.

20 MR. SHAFFER: But if the water drains to
21 the sump floor and flows into that door and down,
22 that's the only way in, then the pool might be
23 considered inactive.

24 M Well, that's the only one I can think
25 of that's inactive.

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1 MR. SHAFFER: That's the only one of
2 significant size. There may be some smaller ones.

3 MEMBER SIEBER: Okay.

4 MR. WAGAGE: As I said, the idea is to
5 conservatively find split fraction for the loading
6 peak. This methodology assumes three types of
7 containments, mostly compartmentalized containment
8 that during the break assume the 25 percent small fine
9 debris would end up there in that containment. We got
10 this fraction by comparing the volume of the upper
11 containment and the total containment.

12 MEMBER FORD: Remind you. You started off
13 by saying you were going to use conservative
14 assumptions which are going towards the bottom to the
15 sump screen. Where did these figures come from? In
16 previous presentations we've seen various models of
17 mass transport flow and things of this nature. What
18 data are there to support those assumptions, which is
19 your word? What data are there? And what's the basis
20 for saying 15 percent conservative value from going
21 towards the bottom. Where do these numbers come from?

22 MR. WAGAGE: Actually, you're talking
23 about the inactive pool transport.

24 MEMBER FORD: It doesn't matter. In this
25 whole event tree scenario, you've got numbers. Where

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1 do the numbers come from?

2 MR. WAGAGE: Number, as I was explaining,
3 one is that transporting of debris onto the upper
4 containment, 25 percent.

5 MEMBER FORD: Yes.

6 MR. WAGAGE: That we calculated by
7 comparing typical containment, what is upper
8 containment and lower containment, detailed analyses
9 for --

10 MEMBER FORD: Just the volume. It's got
11 nothing at all to do with the actual transportation
12 mechanism. You just indicated a difference of 25
13 percent to 75 percent.

14 MR. WAGAGE: This is only for one type of
15 containment, mostly compartmentalized containment, a
16 significant fraction can go in the upwards direction.
17 But even if that lays there in the containment space,
18 come up for small size of fiber and particulate, all
19 that come down to this sump pool. They assume that
20 later that washdown transport is 100 percent for that.
21 Only difference it makes is for RMI. RMI debris,
22 small fines, it goes to the upper containment. RMI
23 debris which goes to the upper containment, they
24 assumed that the velocities will not be sufficient to
25 take it down to the sump pool.

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1 MEMBER FORD: But my question is, remind
2 me as to why are you choosing these specific values?
3 Is it based on modeling, is it based on substantial
4 data? Where do these numbers come from?

5 MR. WAGAGE: This is judgment based on
6 volumes, and it's conservative - assume it's not 100
7 percent, that some part goes to the upper containment

8 MR. SHAFFER: If I may jump in here a
9 little bit, let's -- we're looking at it in two ways.
10 The baseline methodology versus reality. Okay. The
11 baseline has been broken up into real course steps,
12 and generally they've assumed numbers that are just
13 highly conservative, like 100 percent washdown
14 transport. Okay. Can't argue with that. When they
15 say only 25 percent goes up, 75 to the floor - well,
16 based on our volunteer plant analysis, that's very
17 conservative.

18 MEMBER FORD: But that was data.

19 MR. SHAFFER: Right. Now when we go to
20 the volunteer plant analysis that we've done - we've
21 done this and broke it up into many, many more steps.
22 And to quantify, some of those steps we actually have
23 data for from the BWR debris transport studies we've
24 done. For instance, we have blown up insulation
25 blankets, fiberglass, and transported the debris down-

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1 range to a test chamber with gratings and different
2 structures, and measured the fraction that gets
3 impacted inertially and captured. So when we look at
4 the plant, if you break this upper containment down
5 into nodes, then there's some steps where you can
6 actually apply real and experimental data. There's
7 other steps where we just don't have the answer. We
8 have to take the ultimate conservative approach worst
9 case. Or in some cases we can actually put a little
10 judgment in there, but we break it into these many,
11 many, many steps, quantify the steps, and then just
12 come down with a transport number that is
13 conservative, but a little more realistic than just
14 taking this baseline where we're just assuming 100
15 percent transport. It's analysis, it's very
16 interactable, but yet we can still get to a better
17 answer than assuming 100 percent transport.

18 MEMBER FORD: If I read this Figure 3.3,
19 which is for the new plant, analyzing it, about 42
20 percent, 43 percent of your total weight of Nukon
21 debris was created will end up in the pump. That was
22 based, the way I'm hearing you on engineering judgment
23 as to which way it jumps as you go down this event
24 tree. How dependent are you -- if it was not 43
25 percent, but 49 percent, what impact would that have

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1 on your MPSE data? How accurate do you have to be?

2 MR. WAGAGE: That 43 percent is originally
3 for during the break we assume that 60 percent is
4 small fines, out of that 43 percent can end up on sump
5 screen. That mean that only 17 percent did not end up
6 in the sump screen.

7 MEMBER FORD: Maybe I'm not asking the
8 question very clearly.

9 MR. SHAFFER: If you examine that chart a
10 little bit more, you'll find that -- okay. You start
11 out and you say 60 percent is fine. Forty percent
12 doesn't transport. Then of the 60 percent, the only
13 part that doesn't get to the screen is what went into
14 the inactive pool. They assumed everything that went
15 up came back down again.

16 Now we've looked at that and tried to
17 decide well, is that conservative. And yes, we
18 believe it is, because we did some transport analysis
19 on a volunteer plant. We applied the baseline
20 methodology to the volunteer plant and compared the
21 two results, and for the volunteer plant, the baseline
22 methodology was conservative. The baseline doesn't
23 have a lot of mechanistic analysis in it. It was
24 designed to circumvent all the complexities.

25 MEMBER FORD: The reason for my question

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1 is that I understand there's not been a lot of
2 experiments. Some of these judgments are based on
3 these few experiments, and there's a big uncertainty
4 of the values. My question essentially is, does it
5 matter? And I haven't heard the answer to that part
6 of the question. Does it matter whether it's 43
7 percent or whether it's 49 percent?

8 MR. CARUSO: Do you have idea how much
9 margin is available as a result of all this
10 uncertainty

11 MR. SHAFFER: Well, the idea of these
12 models is to do it in a matter where you believe
13 you've got a conservative amount transported. You've
14 bounded it. Okay. We actually believe it would be
15 less than the bounding number.

16 MEMBER FORD: Why do you say that?

17 MR. SHAFFER: Because we look at the steps
18 and try to make each step conservative. In the
19 baseline, there are two steps that are not
20 conservative, so we studied it and tried to decide
21 whether the over-conservatism in some steps and the
22 two that are not conservative still resulted in a
23 conservative package. That was the purpose of some of
24 this confirmatory research we did.

25 CHAIRMAN WALLIS: Conservative relative to

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1 what?

2 MR. SHAFFER: Conservative relative to a
3 more realistic analysis that we did for the volunteer
4 plant.

5 CHAIRMAN WALLIS: And the realistic
6 analysis is based on what, transporting a lot of
7 things by fluid mechanics and all that sort of stuff?

8 MR. SHAFFER: It has elements of that,
9 elements of experiments, and in parts where we just
10 don't know, then we take for that part a very
11 conservative assumption.

12 CHAIRMAN WALLIS: Very conservative would
13 always be at 100 percent of the worst.

14 MR. SHAFFER: In some steps --

15 CHAIRMAN WALLIS: It depends on where
16 you've cut it off and why.

17 MR. SHAFFER: Okay. You decompose the
18 problem into many, many steps - the ones you can
19 solve, you solve. The ones you can't solve, you take
20 the worst case condition or something close to it, and
21 then you quantify the overall transport chart,
22 something a whole lot more complex than this guide.
23 And that's the analysis we've done. It's in one of
24 the confirmation appendices that you've got. But it's
25 that that we're using to compare to the baseline to

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1 make a judgment call.

2 CHAIRMAN WALLIS: Well, reply to his
3 question, does it matter whether it's 45 or 49
4 percent?

5 MR. SHAFFER: Forty-nine percent will get
6 you a higher head loss.

7 CHAIRMAN WALLIS: Presumably it could,
8 because if you NPSH is up to the borderline where your
9 pump isn't going to work, then a few more percent --

10 MR. SHAFFER: Could put it over.

11 CHAIRMAN WALLIS: -- puts you over that
12 borderline, so these little bits of percent could make
13 quite a difference.

14 MR. SHAFFER: Yes. But the idea is that
15 hopefully we've confirmed the 43 percent is
16 conservative.

17 CHAIRMAN WALLIS: When you say hopefully,
18 at what point do we raise a red flag?

19 MR. ARCHITZEL: Ralph Architzel. You're
20 going to hear a discussion of MPSH later, but
21 basically the margin is in the MPSH calculation, and
22 so you can go up against that margin. It's got its
23 own inherent conservatisms in the baseline and we're
24 relaxing some of those in the others. You can go up
25 to that limit, but if you go beyond that limit, you've

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1 got to change something. So basically you bounce up
2 against the MPSH calculation.

3 MR. ELLIOTT: This is Ralph Elliott. I'd
4 like to add one other thing. These calculations are
5 driven to the most bounding break, so from a risk
6 perspective most of your other breaks are actually
7 going to be less detriment to your sump screen. So if
8 you size it for the worst case scenario, which is
9 typically going to be one of the very largest types in
10 the plant, at least that's the way it worked out with
11 the BWRs was typically the larger pipes, then the much
12 smaller pipes, much more likely pipes to break had
13 much less debris, and were bounded by the more
14 limiting break. So if you argue a percent or two here
15 at the upper bound of the design of the sump, I could
16 see where it could potentially make a difference. But
17 overall, as far as the overall impact on the plant, it
18 may not be --

19 MEMBER FORD: Well, that's encouraging
20 because throughout the presentation so far I've been
21 hearing there's uncertainty here, uncertainty there.
22 And my feeling is well, so what? And it comes down to
23 well, what's the risk do you have? And this is the
24 first time I've heard someone say we've done a risk
25 analysis of these uncertainties.

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1 MR. ELLIOTT: I'm giving you a qualitative
2 analysis rather than a numeric analysis.

3 MEMBER FORD: Okay.

4 MR. ELLIOTT: But we do know from our
5 experience with the BWRs that the design was driven by
6 a very limiting break, and that most of the other
7 breaks did not end up coming up anywhere near that
8 level of debris, and were not as significant a
9 challenge to the sump or in that case a strainer. And
10 in the PWRs I would imagine you would probably find
11 the same thing. We're driving the problem to take us
12 to the most limiting scenario we can, and which
13 probably means that most of the other breaks would be
14 bounded by that. And that's what we're hoping to
15 have, a high confidence that we would be bounding the
16 problem. So I just offer that as a little thought.

17 MEMBER FORD: Can I try another line of
18 the same sort of thing? I mean, you've got these
19 analyses where 75 percent of the debris was assumed
20 directly deposited on the sump floor and 25 percent in
21 the upper containment and washdown, 30 percent of each
22 case sequestered in inactive pools. This is the
23 example that NEI worked out. Presumably, this is all
24 plant-specific, all these percentages depend upon the
25 shapes of things, and where the break is, and what's

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1 the design of the floor and the walls, and all that.
2 It depends on a lot of things. You can't just take
3 this number 75 percent and use it. You have to
4 calculate it from a lot of things, isn't that right?
5 It's not just a magical thing pulled out from
6 somewhere.

7 MR. SHAFFER: In reality, that's
8 absolutely true. But what they're trying to do is
9 take numbers that are so far conservative that you can
10 point them to all the plants blanket-wide.

11 MEMBER FORD: As to all the plants?

12 MR. SHAFFER: All the plants.

13 MEMBER FORD: And all break sizes in all
14 places

15 MR. SHAFFER: They do have a couple of
16 numbers in here that they've split into three
17 containment categories, and have a little different
18 numbers for each of the three containment categories.
19 But besides that, they're going to apply the same very
20 simple baseline methodology across the board.

21 MR. WAGAGE: Dr. Wallis, that 75 percent
22 settling on the floor and 25 percent going into the
23 upper containment, that is only for the mostly
24 compartmentalized containment. There is a chance
25 possibly that some of the flow would go upward. And

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1 for the other types of the containment, mostly
2 uncompartmentalized, all the debris settled down on
3 the floor, 100 percent settles down on the floor,
4 nothing goes to the upper containment.

5 CHAIRMAN WALLIS: So they have to decide
6 whether they're compartmentalized or not. There's
7 some sort of a decision made there.

8 MR. WAGAGE: Yes, that's right. The
9 guidance was not clear on finding that in that case we
10 gave additional guidance that when it is not clear to
11 put into which category, always assume mostly
12 uncompartmentalized, assume 100 percent of small
13 debris settle down on the floor.

14 MEMBER FORD: If you look at Section 3.64
15 in their document, calculate transport factors,
16 there's four lines. It just says calculate. It
17 doesn't say how to calculate. It's on page 3.51.

18 MR. SHAFFER: They're referring to this
19 logic chart that was just put up. Okay. You put the
20 distributions on it. You just multiply the numbers
21 across.

22 MEMBER FORD: Yes, I recognize that.

23 MR. SHAFFER: Yes.

24 MEMBER FORD: It says, "Calculate the
25 transport factors for each type of debris." I'm

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1 wondering, it is a guidance document so where do --
2 how do you do that calculation?

3 MR. WAGAGE: There is information in this
4 document and we summarized those numbers in the table
5 in the Safety Evaluation.

6 MEMBER FORD: Okay.

7 MR. WAGAGE: That lists all the numbers
8 important for these debris transport --

9 CHAIRMAN WALLIS: But does it say use
10 equation so-and-so in some way, or does it just say
11 assume some percentage?

12 MR. WAGAGE: There is no equation for --

13 CHAIRMAN WALLIS: No equations at all.
14 They're supposed to calculate something? There's
15 nothing mechanistic. It's all some kind of --

16 MEMBER FORD: It comes down to Professor
17 Wallis' earlier question as to you're going to be
18 deluged with a whole lot of different calculation
19 methods if they're going to come up with anything less
20 than 100 percent being deposited on the sump screen.
21 You're going to have different calculation methods if
22 you go down that event tree.

23 MR. WAGAGE: Only for that mostly
24 uncompartmentalized. Most compartmentalized
25 containment there is a possibility of some fraction

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1 can go upward.

2 MR. SHAFFER: It may not be adequately
3 explained, but the chart itself is a calculational
4 method. And we've been using these for a while, and
5 maybe because we're used to it, we forgot to say how
6 you quantify the chart, but it is a calculational
7 method.

8 CHAIRMAN WALLIS: So are there equations
9 used in the calculational method?

10 MR. SHAFFER: Well, you could write an
11 equation off that chart.

12 CHAIRMAN WALLIS: Don't say well, I could
13 do it. There are equations which you guys use.

14 MR. SHAFFER: No, we just used the chart.
15 I mean, the --

16 CHAIRMAN WALLIS: Then you haven't
17 calculated anything.

18 MR. SHAFFER: It's just a matter of
19 multiplying numbers across to the other end.

20 CHAIRMAN WALLIS: That's what bothers me,
21 there's no mechanics, there's no equations. It's just
22 sort of putting in some numbers into a chart where
23 somebody has already decided what the percents are

24 MR. SHAFFER: Okay. Valid criticism.
25 They should have actually explained that.

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1 CHAIRMAN WALLIS: Well, see, that gets
2 back to the whole question of what's the basis of
3 these magical percentages. I didn't really spend time
4 on this part of it, but if it's all just magical
5 percentages and someone's judgment, then I have a
6 little difficulty knowing whether to say it's any good
7 or not. It may be very reasonable, but I usually like
8 to see some basis. And there probably is, where you
9 actually refer to some experiment or some mechanism,
10 or something that's calculable.

11 MR. SHAFFER: Well, for the volunteer
12 plant, this was examined in some detail. For
13 instance, the amount of fibrous debris blown upwards
14 was over 90 percent in that analysis, so when they
15 come along and say well, we're only going to blow 25
16 percent up, it's fairly easy to sit back and say yes,
17 we think that number is going to be conservative in
18 all cases.

19 MR. LATELLIER: The greatest value -
20 excuse me, Bruce Latellier - the greatest value of
21 this approach is that it's systematic and it's
22 documentable. It's traceable so that the assumptions
23 and the basis for each of those branch fractions can
24 be examined and re-examined. The reason that it was
25 offered as an appendix is two-fold. It offers

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1 something short of maximum conservatism for the
2 benefit of the licensees. It also provides the staff
3 an evaluation methodology for assessing the
4 reasonableness of plant submittals.

5 CHAIRMAN WALLIS: I'm just worried that
6 your reviewer is going to get in front of the plant
7 and say oh, in this branch we have 61 percent, in this
8 branch we have 49 and so on. It's going to be
9 difficult to figure out just where these numbers came
10 from.

11 MR. SHAFFER: Well, the idea is that when
12 they apply the baseline, they're going to take the
13 numbers recommended in the guidance and put them in
14 their respective trees and get an answer. If the
15 baseline doesn't result in acceptable MPSH
16 availability, then they have to go analytical
17 refinements. And when they go there, then it's a
18 whole new ball game. If they want to reduce
19 transport, then they've got to come up with a much
20 better analysis.

21 CHAIRMAN WALLIS: Well, the basis -- I
22 guess you probably have said it, but the basis of the
23 baseline is that everything is conservative,
24 everything.

25 MR. SHAFFER: Everything in the baseline

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1 --

2 CHAIRMAN WALLIS: Based on experiments or
3 something.

4 MR. SHAFFER: Well, the idea of the
5 baseline was to make everything in there so
6 conservative that you basically couldn't argue with
7 it.

8 CHAIRMAN WALLIS: But conservatism cannot
9 be based on judgment. I don't think I will accept
10 someone's judgment that something is conservative.
11 That's not an argument. It's got to be based on
12 something quantitative that's deducible or measurable

13 MR. SHAFFER: Our acceptance of the
14 baseline is based on our confirmatory analyses that
15 we've done where we've done a much more thorough job
16 of it.

17 CHAIRMAN WALLIS: It was based on physics
18 and something.

19 MR. SHAFFER: Yes, there is physics in
20 there. And another way to look at this work we did on
21 the volunteer plant is to start off assuming 100
22 percent transport, and then go into the containment
23 and look for specific locations where you can
24 demonstrate that some debris is going to get trapped
25 and stay there, and then start reducing your 100

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1 percent down. But what we've done is work out a
2 systematic approach for doing that, so that if -- and
3 some of that approach I did, I used thermohydraulics
4 from the MELCOR code to get flow splits. I used
5 inertial impact, captured fractions that we got from
6 test data, and in some places I just simply had to
7 assume the worst case. I believe that the result is
8 still conservative by a good margin, but it is
9 somewhat better than saying 100 percent transport.
10 That's the concept.

11 CHAIRMAN WALLIS: Is there any benchmark
12 for this, like Barciback or something that actually
13 happened that made the news, see if it works?

14 MR. SHAFFER: No.

15 MR. LATELLIER: Some of the transport
16 fractions were determined by integrated tank testing
17 in the NRC research programs. Clint has separated the
18 problem into the primary physical means of transport;
19 that being the blow-down when its initially
20 distributed, the washdown when it returns under spray
21 impingement, and finally the pool transport within the
22 sump pool. And we do have some limited information on
23 each of those phases, and it's been applied to the
24 best extent possible.

25 CHAIRMAN WALLIS: Shall we move along?

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1 MR. WAGAGE: These are baseline
2 methodology. Only small fine debris assumed to
3 transport on to the sump screen. This methodology
4 does assume 100 percent of debris would settle on the
5 sump screen, whatever comes down up there. This is
6 conservative for head loss analysis but, however, for
7 downstream effect it's not -- downstream effects are
8 done separately.

9 CHAIRMAN WALLIS: But it might --

10 MR. WAGAGE: Assume that all the debris
11 settles on the concrete for this area. Next one,
12 please.

13 As I mentioned, the baseline did not
14 assume large debris transport. Because as an artifact
15 of these assumptions, no pool turbulence need to be
16 calculated because that debris is assumed will end up
17 on the sump pool. And all the small debris which came
18 on to the active pool transported on to the sump
19 screen.

20 No debris size distribution within the
21 group. There were two groups, small fines, and large
22 debris. In small fines, the debris was assumed to be
23 its basic constituents, particulate and fiber. No
24 different size distribution.

25 MEMBER RANSOM: If some of the transport

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1 returns to the pools through gratings and things like
2 that, do you assume that the gratings then screen out
3 any debris larger than the openings in the gratings?

4 MR. WAGAGE: Yes. That's the assumption
5 for not transporting large debris, assume that the
6 largest opening of grating was 4 inch by 4 inch.
7 Large debris size is larger than that.

8 MEMBER RANSOM: Point by point meaning
9 point by point in a containment?

10 MR. WAGAGE: Yes. In the containment, and
11 also the debris that gets in to the largest opening,
12 assumed to be 4 inch by inch. Debris larger than that
13 is not transported. This methodology assumed that
14 debris is uniformly distributed and uniformly mixed
15 with water, and because of that there was no intense
16 locations need to be predicted.

17 The methodology did not address transient
18 debris transport, that means at any time it did not
19 calculate how much debris was on the sump screen, but
20 conservatively assumed all the debris transported on
21 the sump screen.

22 CHAIRMAN WALLIS: So it's a homogenous
23 mixture on the sump screen?

24 MR. WAGAGE: Yes.

25 CHAIRMAN WALLIS: And that gets you into

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1 trouble with this thin bed business.

2 MR. WAGAGE: Yes, I have thin bed -- I
3 plan to address that thin bed in Head Loss Section --

4 CHAIRMAN WALLIS: It seems to me what's
5 going to happen is do all this stuff, but since the
6 thin bed could be worse, do you have to do that.
7 That's going to govern everything.

8 MR. WAGAGE: Actually, to address your
9 concern properly, I need to define what thin bed
10 means, and then address that question. I'm prepared
11 to show some tests, show some effect of thin bed, and
12 how the baseline guidance asks the licensees to
13 address the check of thin bed. I have prepared that
14 report second part. If you like, I can do it now.

15 CHAIRMAN WALLIS: No, you're going to get
16 to it later. That's fine.

17 MR. WAGAGE: Okay. Next one, please.
18 This Section 3.6, debris transport, has analytical
19 refinements proposed for pool recirculation transport
20 of debris. The one method is nodal network where the
21 sump pool is divided into several open channels, and
22 flow is assumed to uniform across the open channels.
23 The one draw-back in this method was that there was no
24 debris of transport model to give you how to calculate
25 that velocity.

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1 The second methodology proposed was to use
2 computation of fluid dynamics method. Some
3 calculations were shown. That debris transport model
4 was shown that was when the velocity became higher
5 than transport velocity, in that particular region of
6 the flow, debris was assumed to transport onto the
7 sump screen. When the velocity is lower in that
8 region, the assumption was that the debris would not
9 transport. We had concerns in that because in that
10 case now we need to know where the debris enters,
11 because when debris enters at high velocity it can be
12 directed to the sump screen.

13 MEMBER RANSOM: Well, were there
14 entrainment models incorporated that would predict
15 what velocity you needed to actually entrain the
16 debris?

17 MR. SHAFFER: From our experiments --
18 well, first you have to break the debris down into
19 size groups that characterize the different transport
20 mechanisms. That was another criticism we had of the
21 analytical refinements, is in the baseline they had
22 two size groups which matched the simplistic models
23 for transport. But when they go to analytical, they
24 need to prepare a size distribution that matches
25 realistic transport mechanism.

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1 First of all, you have like the individual
2 fibers. Those will stay suspended in the water. They
3 don't settle at full turbulences that we see. The
4 next group, and I'm talking --

5 MEMBER RANSOM: And those are transported
6 --

7 MR. SHAFFER: Yes. Okay. I'm talking
8 like low density fiberglass now. Okay. The next size
9 you tend to get are you might think of them as
10 cottonball size. And then there's the bigger
11 portions, like what you see in the bag over there.
12 You might have entire blankets, but these bigger ones
13 and the cottonballs, when they are introduced into hot
14 water, tend to saturate rather rapidly, and then they
15 sink to the floor of the pool. So the transport then
16 is how fast a velocity would it take to get them to
17 roll or slide, you know, a big piece like --

18 MEMBER RANSOM: Just drag on the --

19 MR. SHAFFER: Yes, slip along.

20 MEMBER RANSOM: Okay.

21 MR. SHAFFER: Okay. Now we have some
22 tests where we've gone in and in a flume measured the
23 velocity it takes to just start these things moving,
24 so their idea is to calculate the fraction of the
25 floor velocity that is less than a transport velocity

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1 and then say okay, if it's less it doesn't move, if
2 it's greater it does move.

3 A criticism we have is they don't say how
4 the debris enters the pool. They leave it -- when you
5 read it, you get the idea they're assuming uniform
6 distribution. Well, that's not reality. Reality is
7 at the end of blow-down you'll have more of it near
8 where the break was than away from the break of
9 initially deposited debris. Debris that's blown
10 upwards in the containment comes down with the sprays.
11 That means they're going to enter the locations where
12 the spray drainage enters the pool, which happens to
13 be more active parts of the pool.

14 So our criticism is you need to introduce
15 a model that shows where the debris enters the pool,
16 and then when you do the transport in the pool, take
17 that into account. But those are the methods they
18 offered, those are our criticisms. And in
19 confirmatory analysis, we've demonstrated a more
20 realistic approach for guidance.

21 MEMBER FORD: Could I ask a question?
22 Going back to the baseline case where you talk about
23 Nukon and you were saying 43 percent, your baseline
24 case would be deposited in the sump.

25 MR. SHAFFER: Yes.

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1 MEMBER FORD: What would the situation be
2 - could you have a containment design and a rupture
3 event sequence. By using this refined technique you'd
4 come up with more than 43 percent for Nukon on the
5 pump screen? And if so, what would you do?

6 MR. SHAFFER: Yes. Now we found two of
7 the assumptions in the baseline model that we do not
8 consider conservative; and hence, there's a couple of
9 limitations in there to the baseline. One of those
10 was that they assumed large debris did not transport.

11 MEMBER FORD: Right.

12 MR. SHAFFER: Okay. Now not all large
13 debris is going to be located some place where it's
14 going to be stopped by a grating or something. So if
15 a containment sump is characterized as fast-flowing,
16 then we believe they need to large debris transport in
17 their baseline. If it's a kind of a pool where the
18 velocities are very low, then you're down in a range
19 where large debris doesn't move, and we accept it.

20 The other thing was the inactive pool
21 fraction. Their method of calculating that is to take
22 the volume of the inactive pool versus the total
23 volume of water and use that fraction. But in
24 reality, the debris is not going to be uniformly
25 distributed in the water. In fact, a lot of it is

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1 going to get blown upwards, and it's going to come
2 down at some time later. It takes a while to work its
3 way down. By that time the inactive pool may already
4 be filled, so we felt that we needed to cap that
5 number somehow, because in their sample problem, say
6 at 30 percent. We felt that's too high. And also, we
7 haven't seen any surveys of the plants to know just
8 how big that number can be, so we capped it at 15
9 percent. It's somewhat of a judgment call, but the
10 judgment call came from the volunteer plant analysis.
11 Fifteen percent on the volunteer plant was okay, even
12 though I calculated like 3 percent going in the
13 inactive pool. If I still allowed them to do 15
14 percent, we would have -- the baseline was still
15 conservative, so we capped it artificially.

16 MEMBER FORD: So there will be a check --

17 MR. SHAFFER: Yes.

18 MEMBER FORD: -- that when they do the
19 baseline calculation to assure that they right, and go
20 through the MPSH calculation. You would be doing a
21 double check to make sure that that baseline is
22 conservative

23 MR. SHAFFER: Yes. So we believe that if
24 they follow the limitations and the baseline package
25 together, we believe they're going to be okay.

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1 There's some judgment call in there, but we believe
2 that to be the case.

3 MEMBER FORD: Will you be doing all these
4 alternative things for all 69 plants?

5 MR. SHAFFER: Well, if they do the
6 baseline with the limitations and they're not okay,
7 then they have to go to analytical refinements.

8 MEMBER FORD: Sure.

9 MR. SHAFFER: Okay. Now that's a whole
10 new ball game. If they go to analytical refinements,
11 then they need to address the non-conservative
12 assumptions in the baseline, as well.

13 MEMBER FORD: I understand that.

14 MR. SHAFFER: Yes.

15 MEMBER FORD: My question really was, is
16 are you going to be doing these independently, are you
17 going to be doing these analytical refinements to
18 double check that their baseline calculations are, in
19 fact, conservative?

20 MR. SHAFFER: Well that's a question for
21 somebody at the NRC to answer.

22 MR. JOHNSON: No, we're not going to -- I
23 don't want you to leave with the impression that we're
24 going to be double-checking every one of these
25 evaluations that are done in the course of the

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1 baseline to second-guess whether the baseline
2 methodology is being conservative. We're going to --
3 we're looking for the methodology to be conservative
4 so that if plants comply with that we can be
5 comfortable that they're okay. And we're going to
6 audit some plants.

7 MEMBER FORD: Okay.

8 MR. WAGAGE: We accepted the calculations
9 because that's the preferred method for calculating
10 pool transport as given in Reg Guide 1.82, Revision 3.
11 Reg Guide 1.82, Revision 3 also allows licensees to
12 come up with alternate methods, but in that case
13 licensees have to confirm the validity of those
14 methods with experiments so we accept it as an
15 alternate method. We want the licensees to prove that
16 their method is correct.

17 Staff gave supplemental guidance in the
18 main body of safety evaluation. We talk about these
19 appendices pool transport, debris transport
20 comparison. Those are the plants, the volunteer plant
21 analyses that we did to improve on that baseline
22 calculation.

23 Staff major restrictions and limitations.
24 Actually, Clint talked about the first two, relocation
25 of debris into active pools and set the limit of 15

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1 percent. And transport of large debris, we want the
2 licensees to calculate the transport of large debris
3 in case the pool velocities are sufficient to
4 transport the --

5 CHAIRMAN WALLIS: How big is that? Do you
6 specify what you mean by high velocity?

7 MR. WAGAGE: Velocity, the transport
8 velocities, I think they're given in a table.

9 CHAIRMAN WALLIS: They're given in a
10 table. Okay.

11 MR. WAGAGE: The last restriction is for
12 uniform distribution of debris on the sump pool floor.
13 That did effect that in case licensees come up with
14 refinement for inactive pool transport in case they
15 want to get the credit for more than 15 percent. Then
16 as part of that assumption, the licensee assumes that
17 -- the guidance assumes that the debris is uniformly
18 distributed. Now the licensees have to revisit the
19 uniform distribution of debris in case 10 to 15
20 percent is going to be throughout.

21 To conclude my part, using NEI's
22 calculation or methodology, and staff's supplemental
23 guidance, and restrictions and limitations, one can
24 calculate conservatively mass of debris being
25 transported onto the sump screen.

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1 The next one is a summary of my
2 presentation.

3 CHAIRMAN WALLIS: Now you have another
4 presentation to follow this one.

5 MR. WAGAGE: Yes.

6 CHAIRMAN WALLIS: Is this a good time to
7 take a break? It's a good time to take a break now.
8 And then when we come back, we will go as long as we
9 think is reasonable. We do have some flexibility
10 tomorrow. I think tomorrow we have matters which are
11 not really being considered very much, so they
12 shouldn't take very long. I mean, there's nothing
13 much to say on guidance about chemical precipitation
14 because there isn't any guidance, and there's not much
15 to say about downstream effects because there isn't
16 any guidance. So maybe we can move along quickly
17 tomorrow, and perhaps something -- if we're too late
18 today, we may have to put off the very last item, but
19 we'll try not to. So let's take a break for 15
20 minutes. We'll come back at five minutes to 4. Thank
21 you for your presentation, and we'll see you after the
22 break.

23 MR. WAGAGE: Thank you.

24 (Whereupon, the proceedings in the above-
25 entitled matter went off the record at 3:39 p.m. and

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1 went back on the record at 3:58 p.m.)

2 CHAIRMAN WALLIS: We are looking forward
3 to finishing our day on a high note.

4 (Laughter.)

5 MR. WAGAGE: Good afternoon again. My
6 name is Hanry Wagage. I also reviewed NEI Guidance
7 70.7 on head loss. Clint Schaffer helped me with this
8 section.

9 This is the summary of my presentation.
10 NEI's guidance on head loss is generally acceptable to
11 the staff. NEI did not propose any analytical
12 refinements for head loss.

13 Staff provided supplemental guidance in
14 the main body of the evaluation and one in one
15 appendix. And also staff gave some restrictions, one
16 restriction or limitation for this capability.

17 Using the NEI methodology on head loss
18 evaluation, one can reasonably predict the head loss
19 across sump screen.

20 In my previous presentation, I discussed
21 about transporting most of the debris onto the sump
22 screen. Now next in this section, it is to evaluate
23 the head loss across the debris bed.

24 The purpose of evaluating the head loss
25 across the debris bed is that it is in the sump

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1 performance criteria. I'm going to show you in the
2 next review graph this is -- compared to the previous
3 problem of transporting debris from various places to
4 the sump screen, this is not that complicated if you
5 look at it. But that means that what you need to
6 calculate is the head loss across a debris bed formed
7 on the sump screen.

8 But this is a complex problem because the
9 structure of the debris circling on the sump screen
10 and how the flow goes through these various tortuous
11 parts in the debris bed. It depends on all these
12 effects the head loss across the debris bed.

13 Next please. Sump performance criteria is
14 for fully submerged sump screen. Sump is assumed to
15 fail when head loss across the debris bed is greater
16 than the implicit modeling.

17 Implicit modeling is the difference
18 between implicit available and implicit required.
19 Implicit required is given by the pump manufacturer
20 and implicit available is calculated according to the
21 plant's licensing basis.

22 For partially submerged sump screen, in
23 addition to that head loss across the sump screen
24 greater than implicit modeling, there is another
25 failure criteria which is when the head loss is

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1 greater than half of the submerged height, sump is
2 assumed to fail. These are given in Reg Guide 1.82.3.

3 Next please. Baseline methodology
4 calculates head loss across fiber bed. There are
5 various kinds of fiber beds. One is debris bed. One
6 is fiber and particulate.

7 To form a debris bed with particulate,
8 particulate being a smaller size, they can pass
9 through the sump screen. That means there has to be
10 something to hold the debris of particulates. In this
11 analysis, the baseline assumes --

12 CHAIRMAN WALLIS: I'm sorry. I'm thinking
13 about the partially submerged sump screen.

14 MR. WAGAGE: Yes?

15 CHAIRMAN WALLIS: I'm not sure when you
16 want to talk about it but this is one where you have
17 a screen and you have a pool. And the fluid flows
18 through the screen and there is a lower level on the
19 downstream side.

20 MR. WAGAGE: Yes.

21 CHAIRMAN WALLIS: And so presumably the
22 head loss varies with height on the screen --

23 MR. WAGAGE: Head loss --

24 CHAIRMAN WALLIS: -- because at the top
25 there's no head loss because there's no driving force.

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1 Then as you get more and more depth in the water, you
2 get more driving force so it's a varying --

3 MR. WAGAGE: Actually the head -- we're
4 talking about the head loss across the debris bed.

5 CHAIRMAN WALLIS: That's right.

6 MR. WAGAGE: And that increases because
7 the flow rate increases.

8 CHAIRMAN WALLIS: But where the debris bed
9 is on the surface, the free surface, there's no head
10 loss because there's no flow.

11 MR. LATELLIER: That's correct, Dr.
12 Wallace.

13 CHAIRMAN WALLIS: So there's something --
14 how do you --

15 MR. LATELLIER: The point is --

16 CHAIRMAN WALLIS: -- define head loss when
17 it varies with depth?

18 MR. LATELLIER: The point of this is that
19 the static head of the pool on the upstream side of
20 the screen is the only driving force available.

21 CHAIRMAN WALLIS: But that's why you have
22 this -- half the submerged screen?

23 MR. LATELLIER: Yes.

24 CHAIRMAN WALLIS: What do you mean by head
25 loss when it varies from top to bottom of the screen?

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1 It's not uniform so how is it defined? Is it clear
2 how it's defined?

3 MR. LATELLIER: The calculations that
4 we've done looking at debris bed formulation under the
5 static pressure gradient lead us to suggest that the
6 average static head is what provides adequate flow.

7 CHAIRMAN WALLIS: So what's meant here is
8 the average head loss?

9 MR. LATELLIER: Essentially that's
10 correct.

11 CHAIRMAN WALLIS: And that's clear?

12 MR. LATELLIER: And if the total head loss
13 is greater than that, then you will not provide
14 adequate flow.

15 CHAIRMAN WALLIS: Yes, I think that's
16 right. It's just the definition of head loss has to
17 be clear. Otherwise it may be computed in some way
18 that's inconsistent with the criteria.

19 MR. WAGAGE: As I was talking, to form a
20 debris bed with particulate, there has to be fiber to
21 hold the particulates. For RMI, it can form a debris
22 bed without any other debris.

23 CHAIRMAN WALLIS: Can -- Cal-Sil can form
24 a debris bed without anything else?

25 CHAIRMAN WALLIS: Yes. Cal-Sil is an

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1 exception for particulate.

2 CHAIRMAN WALLIS: There's not overwhelming
3 evidence but there's still evidence?

4 MR. WAGAGE: Actually I noticed that part
5 of overwhelming evidence because for first people to
6 experiment that maybe one may be overwhelming
7 evidence. But when I noticed that it was not
8 overwhelming evidence, I took that part off. I said
9 there is experimental evidence that Cal-Sil without
10 fiber would form a debris bed.

11 CHAIRMAN WALLIS: But still they have to
12 -- if they don't have fibers -- if they have Cal-Sil,
13 they have to assume it can form a debris bed?

14 MR. WAGAGE: Yes, we gave that guidance
15 when we addressed Cal-Sil in the safety evaluation.

16 CHAIRMAN WALLIS: And there's no need to
17 have an eighth of an inch of fiber or anything like
18 that? They just have Cal-Sil.

19 MR. WAGAGE: For Cal-Sil, yes.

20 CHAIRMAN WALLIS: Okay.

21 MR. WAGAGE: And the other kind is mixed
22 debris bed, any combination of these debris.

23 Thermal-hydraulic parameters considered
24 were water level, the guidance asks licensees to
25 assume minimum water level in the pool but that would

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1 not effect --

2 CHAIRMAN WALLIS: Excuse me, to go back to
3 the statement that one square foot of material could
4 clog a small screen, that's one cubic foot of Cal-Sil
5 would clog a screen if it were the small one.

6 And that's not much if I look -- you've
7 said this before, it's about a couple feet length of
8 pipe or something is enough, if transported to the
9 screen, to clog the smallest screens that are in
10 existence. That puts some perspective on the nature
11 of the problem then.

12 And I noticed the NRC contractors nodding.
13 Does that give consent what I just said?

14 MR. SHAFFER: It makes sense to me. We
15 don't have -- actually determined what minimum layer
16 of Cal-Sil that it takes but it probably is not a very
17 thick layer.

18 CHAIRMAN WALLIS: That's a pretty -- it
19 sounds a pretty dramatic conclusion to me that this
20 small amount can have that big an effect.

21 MR. SHAFFER: Yes. For these small sump
22 screens, it doesn't take a lot of debris to block
23 them.

24 MR. WAGAGE: The guidance is to assume
25 maximum flow rate across the maximum pump flow rate so

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1 that it would give the maximum flow rate across the
2 debris bed which would be a higher head loss.

3 Guidance gave three options to use the
4 temperature of the pool water. Of the three options,
5 we recommended -- we accepted using minimum water
6 temperature for calculating head loss across the
7 debris bed.

8 MEMBER RANSOM: Is there any provision for
9 sumps that -- with, I guess they're partially
10 submerged screens, but as you fill up the one side of
11 the sump, you simply raise the water level. And, of
12 course, it pours over and begins plugging up
13 progressively.

14 And taking that -- is there any way to
15 take that into account? Or are there any designs that
16 that would even be a factor with?

17 MR. SHAFFER: The water level up against
18 the sump depends on the water inventory primarily.
19 And the -- it depends on how much water is being held
20 up in various places in the containment. So these
21 kinds of calculations have already been done by the
22 plants.

23 Once the water levels start dropping
24 behind the screen, it won't drop too much if it's
25 working normally. If we start to get a real head

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1 loss, that water level behind the screen is going to
2 drop real rapidly. And in that case, you're not going
3 to have time for water to build up on the other side.

4 CHAIRMAN WALLIS: Yes, you reach
5 essentials like critical flow through the screen and
6 you dry it out on the downstream side. You just suck
7 away all the water there and then you start ingesting
8 air.

9 MR. WAGAGE: The kind of debris considered
10 were fibers insulation, RMI coatings, concrete, dust,
11 dirt, and Cal-Sil.

12 MEMBER RANSOM: Along that line, though,
13 what do you normally do? If there's hold up somewhere
14 else and the sump goes dry, what happens?

15 MR. SHAFFER: Well, if the sump goes dry,
16 your pump is going to cavitate.

17 MEMBER RANSOM: Sure.

18 MEMBER SIEBER: Ruining the pump.

19 MEMBER RANSOM: Well, do you shut it off?

20 Or --

21 MEMBER SIEBER: It will shut itself off if
22 you don't shut it off.

23 MEMBER RANSOM: Okay. You're saying it
24 will shut itself? Well, of course, if it cavitates,
25 it destroys itself.

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1 (Laughter.)

2 MEMBER RANSOM: I'm assuming you could
3 have water hold up for other reason that there's no
4 return. And --

5 MR. SHAFFER: Well, water will hold up in
6 any number of places under normal operating
7 conditions. For instance there's some water on the
8 floors. It takes a certain water level just to
9 overflow the drains. There's water flowing in with
10 the sprays. There's film flows. Water in the pipes.

11 And when they do these minimum water level
12 calcs for the sump pool, they include all of these
13 factors.

14 Okay, the one thing that might not be
15 included there is something that will come up on
16 upstream effects, I mean what happens if you block the
17 drain holes and all of a sudden you get more water
18 held up due to debris blockage than had been
19 previously calculated? That is a subject for the
20 upstream effects.

21 MEMBER RANSOM: So I'm surprised it's not
22 like my basement sump pump, you know, it goes dry,
23 well it just shuts off and waits for the water to
24 build up and you turn it back on.

25 MR. SHAFFER: That's a question for

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1 somebody that --

2 MR. HAFERA: This is Tom Hafera, you
3 understand how the LOCA event progresses. By the time
4 you get on the recirc mode, you have about three to
5 six feet of water on the containment floor. The sump
6 is not going to go dry. The sump is maybe 10 feet by
7 -- or 12 feet by 12 feet. The containment is 130 feet
8 in diameter.

9 MEMBER RANSOM: Well, what you're saying
10 there counters what you just said.

11 MR. HAFERA: The little bit of center is
12 going to be full of water all the time. What will
13 happen is you lose suction, you'll cavitate the pump
14 because it will saturate and get air bubbles, you
15 know, you'll get water bubbles, right?

16 MEMBER SIEBER: Well, you get steam
17 pockets.

18 MR. HAFERA: You get steam pockets, yes.

19 MEMBER RANSOM: Well, my original question
20 was whether or not you could hold an entrance to the
21 sump and the water levels simply build up and spill
22 over and continue until, I guess, in time, of course,
23 you could plug the entire thing.

24 MR. HAFERA: It's not going to be dry
25 during a recirculation phase or event. That's why

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1 your refueling water storage tank has 300,000 gallons
2 of water.

3 MEMBER RANSOM: Yes, but we were talking
4 about the partially submerged sump screens. And I
5 guess there are sump designs like that.

6 MR. SHAFFER: Well, most of the water is
7 going to -- the majority of the water is probably
8 going to be in the sump pool already. They design the
9 drains to try to minimize water hold up.

10 So you're saying if you just wait a little
11 bit, some of this water will come down and your water
12 level will come back. And that, if it exists, is not
13 something you can rely on.

14 MEMBER SIEBER: Well, the difficulty is do
15 you ruin the pump during the period of cavitation? Do
16 you break the shaft? You're taking chunks out of the
17 impeller as the steam is collapsing up against the
18 blades? So a pump with a lot of horsepower will not
19 run very long in that condition without major
20 mechanical problems.

21 Most of these pumps are deep draft pumps
22 which are subject to vibration. And so you have a
23 tendency to either break a coupling or smash a bearing
24 or something like that just from the vibration. So
25 cavitation is serious.

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1 And the operator can tell whether it's
2 cavitating or not because the flow meter will go up
3 and down. And also the pump current will do that,
4 too.

5 PARTICIPANT: And it will make a lot of
6 noise, too.

7 MEMBER SIEBER: Yes, but there's nobody to
8 listen to it. I mean --

9 (Laughter.)

10 MEMBER SIEBER: -- if you know what I
11 mean.

12 PARTICIPANT: Yes, I know what you mean.

13 CHAIRMAN WALLIS: Well, there's two
14 things. There's not enough positive suction head,
15 which gives you this cavitation with a submerged
16 screen. But if you have a partially submerged screen,
17 you can get to the point where the pump is trying to
18 pump more water than can run into the --

19 MEMBER SIEBER: Yes, and then --

20 CHAIRMAN WALLIS: -- sump well.

21 MEMBER SIEBER: -- then the downstream
22 side of the level goes down --

23 CHAIRMAN WALLIS: Then it has to suck in
24 air or whatever is there because it's --

25 MEMBER SIEBER: Well, it will cavitate

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1 before it gets to air.

2 CHAIRMAN WALLIS: -- trying to pump out
3 more water than it can get.

4 MEMBER SIEBER: It will cavitate before it
5 gets into sucking air.

6 CHAIRMAN WALLIS: Okay.

7 MR. WAGAGE: Well, the failure criteria
8 does say that when the head loss causes the water
9 level to drop to half, it is assumed to fail.

10 MEMBER SIEBER: Yes. And the height on
11 the upstream side of a vertical screen is determined
12 by how big the RWST is. You know you could have one
13 that's 50 feet high. But the level will only equal
14 the volume in the RWST fit into the volume of
15 containment. So that's five, six, seven feet. And so
16 that's the limit.

17 CHAIRMAN WALLIS: And that's one of the
18 principles we all agreed to which is conservation of
19 mass.

20 MEMBER SIEBER: Yes. It's one of the
21 things --

22 CHAIRMAN WALLIS: We have a little more
23 trouble with --

24 MEMBER SIEBER: -- that works every time.

25 MR. WAGAGE: Baseline guidance is to use

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1 head loss correlations when available and do testing
2 when it is not available. Head loss correlations are
3 equations which fit test data.

4 CHAIRMAN WALLIS: You can have some sort
5 of a mechanistic basis probably.

6 MR. WAGAGE: Mechanistic basis for what?
7 I'm sorry.

8 CHAIRMAN WALLIS: These head loss
9 correlations have some basis in physics. They do.
10 They're not just fitting data. They do have a basis
11 in terms of the history of development of logical
12 pressure drop models for flow through things. There's
13 a long history of that. It's not just correlation
14 that's pulled out of the air.

15 MR. WAGAGE: Yes, I agree that when there
16 is more physics involved, that it's better to go to a
17 region where it does not have data.

18 CHAIRMAN WALLIS: And you guys are pleased
19 with this correlation? And it satisfies all your
20 criteria for validity?

21 MR. WAGAGE: I was going to address that
22 later. This correlation, we received your comments
23 and concerns on the validity of this correlation for
24 PWR sump performance. The Office of Research is
25 addressing that in parallel. This correlation has

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1 been tested for different materials.

2 And we have two parts to address here your
3 concerns. One is Office of Research confirmed these
4 correlations for test data. After my presentation, a
5 staff member from Office of Research is going to
6 present the comparison of correlations to data.

7 The second part is that we asked licensees
8 to validate the correlations to their application. We
9 added a significant amount of guidance in our Appendix
10 5, Staff Supplemental Guidance.

11 One, one on using the correlation
12 application methodologies. Second one from open
13 literature we found for what conditions, what
14 parameters, and what debris this correlation has been
15 validated.

16 Where licensees can find the application
17 fits within those ranges, the licensees can use it.
18 If not, the licensees have to validate for their
19 applications.

20 In the baseline guidance, NEI also
21 recognized that this correlation would not -- has not
22 been tested for all the available debris. In that
23 case, NEI guidance asks the licensees to confirm that.

24 CHAIRMAN WALLIS: Now this head loss
25 correlation has three pieces. There's a formula for

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1 head loss. There's a formula for the compression
2 under the head loss or whatever it is. And there's
3 another formula for the maximum density which is
4 achievable, the sludge density. And this is for mixed
5 beds.

6 But if you have Cal-Sil by itself, it's
7 not supposed to compress. So you know its density.
8 So that part, that doesn't matter. And the
9 compression is known. It doesn't compress.

10 So you only need to use Cal-Sil alone --
11 if you have the thin bed or the bad thing is the
12 sandwich which has a layer of Cal-Sil alone in it.
13 For that piece, you only need to worry about the head
14 loss part of the correlation, is that -- am I correct
15 here?

16 You don't have to worry about compression?
17 It's already at the sludge limit so you don't need to
18 worry about that. You don't need to worry about
19 compression because you assume that Cal-Sil doesn't
20 compress. Are those true statements?

21 MR. SHAFFER: The 6224 correlation
22 requires some fiber to be in it. It's the way it was
23 constructed. And you could apply it to the Cal-Sil
24 only bed by tricking it into thinking -- just putting
25 in some tiny, tiny quantity.

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1 But when you were to operate the
2 correlation as a package, the limitation equation
3 would be what would control, not the compression
4 equation.

5 CHAIRMAN WALLIS: Well, there is no
6 compression with Cal-Sil.

7 MR. SHAFFER: Right, right. So --

8 CHAIRMAN WALLIS: So it's already at the
9 limit.

10 MR. SHAFFER: Right. So if you put in
11 some tiny, tiny amount of fiber, it would all fall
12 out.

13 CHAIRMAN WALLIS: You don't need to put
14 any fibers in. I mean the correlation doesn't know
15 what you're putting in. You're just putting an SV
16 into the correlation and calculate, go ahead and
17 calculate.

18 MR. SHAFFER: I believe that -- well, the
19 correlation has a mass ratio. It has the particulate
20 to fiber mass ratio.

21 CHAIRMAN WALLIS: That can be zero,
22 though. The fiber -- the correlation that has an SV,
23 it doesn't have any ratio. It just has an SV.

24 MR. SHAFFER: Well, to use the correlation
25 as it is written and as it is programmed in the

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1 blockage code, you would -- if you put in zero for
2 fiber, it would say it was dividing by zero.

3 CHAIRMAN WALLIS: That's a silly way to
4 calculate SV because if you've got Cal-Sil, you know
5 what SV is. You don't need to --

6 MR. SHAFFER: Right.

7 CHAIRMAN WALLIS: -- postulate something
8 which doesn't exist and then divide by it. You don't
9 need to do that.

10 MR. SHAFFER: Well, you do have to modify
11 the correlation a little bit for Cal-Sil alone.

12 CHAIRMAN WALLIS: You do?

13 MR. SHAFFER: Well, I mean you can't give
14 it a mass ratio that's infinity.

15 CHAIRMAN WALLIS: But you don't -- the
16 equation for the head loss only has SV in it. And if
17 you know SV for Cal-Sil, you just put it in there,
18 right?

19 MR. SHAFFER: Right. Okay.

20 CHAIRMAN WALLIS: But the other thing is
21 the peculiarity of your code.

22 MR. SHAFFER: Right.

23 CHAIRMAN WALLIS: Okay. So we've
24 established that.

25 MR. SHAFFER: Okay.

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1 CHAIRMAN WALLIS: If you know SV, you can
2 use the correlation.

3 MR. SHAFFER: Right.

4 CHAIRMAN WALLIS: Right. And for Cal-Sil,
5 you don't need to worry about compression or anything.
6 So the only question is what SV do you use for Cal-
7 Sil, right?

8 MR. SHAFFER: Right.

9 CHAIRMAN WALLIS: That's the only question
10 that survives is what SV shall I use for the worst
11 case, which is a piece of the sandwich, which is only
12 Cal-Sil?

13 MR. SHAFFER: Right.

14 CHAIRMAN WALLIS: That's the only question
15 we have left if we accept that as the worst case.
16 Forget about all this other stuff. The only thing
17 that matters is we've got a piece of the sandwich
18 which is only Cal-Sil. What do we use for its
19 specific surface area?

20 MR. SHAFFER: We have not derived a
21 specific surface area for Cal-Sil alone.

22 CHAIRMAN WALLIS: But that's the limiting
23 case that everyone is worried about. That's the thin
24 bed. And that is the issue, isn't it?

25 MR. SHAFFER: We have not done it yet.

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1 CHAIRMAN WALLIS: Well, we can talk about
2 it later on if you like. But isn't that it? Well,
3 who is going to tell me what a thin bed is? I think
4 we're going to find out it's a bed which is stuffed
5 with Cal-Sil to the gills, right?

6 MR. SHAFFER: Okay.

7 CHAIRMAN WALLIS: And it's essentially all
8 Cal-Sil in the worst case.

9 MR. SHAFFER: But your comment is valid.
10 We have not done that little piece of the puzzle yet.

11 CHAIRMAN WALLIS: But this is the key
12 thing, right?

13 MR. SHAFFER: Yes.

14 CHAIRMAN WALLIS: And if I look -- I don't
15 know if I want to keep making this speech but if I
16 look at the one experiment where you've got Cal-Sil,
17 you had a specific surface area of 270,000 where
18 you've managed to get Cal-Sil alone to make a bed.

19 When you had a thin bed later on, which
20 gave an unexpectedly high pressure drop, this became
21 880,000.

22 MR. SHAFFER: When I evaluated those tests
23 and I looked at the photos of the debris beds, I felt
24 that there was considerable flow bypass. I do not
25 trust that 270,000 number. And we're not recommending

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1 --

2 CHAIRMAN WALLIS: So you think it's bigger
3 than that?

4 MR. SHAFFER: Yes, our recommended numbers
5 are much bigger than that.

6 CHAIRMAN WALLIS: All right. I understand
7 that. So we should forget about the 270,000?

8 MR. SHAFFER: Forget about it, yes.

9 CHAIRMAN WALLIS: Forget about it. Okay.
10 That's good. So I don't have to worry about that.
11 All I have to focus on is the 880,000 or whatever it
12 is that --

13 MR. SHAFFER: Is that sufficient? That's
14 your question. And I cannot answer that.

15 CHAIRMAN WALLIS: So all we need to worry
16 about, it seems to me, is since most of these plants
17 are going to have a thin bed, is put all that Cal-Sil
18 that's in the thin bed, use 880,000 and calculate it.
19 That's all you have to do.

20 MR. SHAFFER: Yes.

21 CHAIRMAN WALLIS: None of this other stuff
22 matters, compression and all that matters at all.

23 MR. SHAFFER: Yes.

24 MR. KROTIUK: That is the intent of our
25 experimental program.

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1 CHAIRMAN WALLIS: So why don't we just say
2 that in the guidance and forget about all this other
3 stuff which is very controversial about compression
4 and all this stuff which --

5 MR. ELLIOTT: Dr. Wallace?

6 CHAIRMAN WALLIS: Yes.

7 MR. ELLIOTT: Not everybody has Cal-Sil.
8 It's not --

9 CHAIRMAN WALLIS: Well, I know, but if
10 they do --

11 MR. ELLIOTT: -- a given that every plant
12 has that problem.

13 CHAIRMAN WALLIS: -- those who have the
14 thin bed effect, can calculate --

15 MR. ELLIOTT: Well, those that do --

16 CHAIRMAN WALLIS: -- a very simple thing
17 without worrying about all this other stuff.

18 MR. ELLIOTT: Right. But the other stuff
19 would still apply to the plants without Cal-Sil.

20 CHAIRMAN WALLIS: Oh, yes, I agree with
21 that. I agree with that. But those that have this
22 so-called thin bed effect, which maybe needs a
23 different name, have a very simple calculation to
24 make, it seems to me. That's all they need to do.

25 And I think that might help us a lot in

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1 figuring out which parts of this correlation we need
2 to worry about. But if they don't have the thin bed
3 effect, then maybe we do have to worry about whether
4 you've calculated the compression right and all that
5 sort of thing.

6 MR. SHAFFER: I agree. There is a step
7 there that we should add in there someplace that
8 specifically says what you just said.

9 CHAIRMAN WALLIS: Are you going to rewrite
10 the SER in terms of these sorts of things that come up
11 in these meetings?

12 MR. SHAFFER: I would anticipate maybe we
13 would add a little --

14 CHAIRMAN WALLIS: See, this subcommittee,
15 I'm not sure what it's going to decide but we might,
16 as we have often done in the past, say you guys are
17 not ready to go to the full committee because there
18 are so many things you need to fix up that you have to
19 go away and do your homework and come back.

20 That's what we do about many things. We
21 say you're not ready to go to the full committee. But
22 it seems to me that you're probably going to say we
23 can't do that. We're driven by schedule. We have to
24 go to the full committee with what we've got even if
25 we can't defend it. That's not a very good state to

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1 be in because if you may then --

2 MR. JOHNSON: Dr. Wallis?

3 CHAIRMAN WALLIS: -- you may then get a
4 very critical letter from us which I don't want to
5 write.

6 MR. JOHNSON: We do feel we have to go to
7 the full committee. We are taking notes and we have
8 talked about a number of areas where we expect to make
9 some changes to the SE based on the input that we've
10 gotten today. I hope --

11 CHAIRMAN WALLIS: So what are we going to
12 be reviewing at the full committee then if you're
13 coming to that? Is this going to be something
14 different?

15 MR. JOHNSON: Well, I think we'd like to
16 do it the way we did the generic letter where we come
17 to the full committee with an addition to what we've
18 already given you sort of a red-line, strike out, if
19 you will, you know, here are some of the things that
20 we've done in response to the direction or the input
21 that we've gotten from the subcommittee. That's the
22 way I would try to approach that.

23 CHAIRMAN WALLIS: But the thing is if this
24 changes -- see if it changes significantly, we may not
25 have time to evaluate the changes.

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1 MR. JOHNSON: Yes, absolutely. I mean
2 that is true if it changes significantly. I'm hoping
3 we don't have to make significant changes to the SE.

4 MR. LU: Dr. Wallis? This is Shanlai Lu
5 from Plant System. I just wanted to add one point
6 there. And when we calculate the Cal-Sil, the head
7 loss across the Cal-Sil bed, actually the Cal-Sil
8 itself has a certain percentage of fiber inside that.

9 It simply reaches the sludge limit for the
10 cases we observed from the tests. So it still has to
11 rely on the compression -- compressibility but you
12 reach the sludge limit.

13 CHAIRMAN WALLIS: It doesn't compress.
14 It's already at the sludge limit.

15 MR. LU: Yes, once you reach sludge limit,
16 you use sludge limit. Yes, you are right.

17 CHAIRMAN WALLIS: Yes but it's never not
18 at the sludge limit. Cal-Sil alone is always at the
19 sludge limit as I understand it. The fact that it has
20 fibers in it is irrelevant. Your assumption is that
21 it's always at the sludge limit. You never let the
22 Cal-Sil swell up to a bigger size than the sludge
23 limit.

24 You only bring in the sludge limit when
25 you start to add Cal-Sil to something like Nukon,

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1 which is compressible as I understand it. So I don't
2 think you need to worry about -- and how many fibers
3 are in Cal-Sil is completely irrelevant. The only
4 thing you care about is what's its SV that you put in
5 the equation.

6 MR. HSIA: This is Tony Hsia from
7 Research. I would like industry to help me validate
8 that.

9 But I thought most of so-called Cal-Sil
10 plants, like Rob Elliot said, it's not -- a few of
11 them are Cal-Sil plants. But those who are Cal-Sil
12 plants, those also have fibers. So I don't know of
13 any plant in industry, please correct me if I'm wrong,
14 that's 100 percent Cal-Sil and nothing else.

15 CHAIRMAN WALLIS: No, listen. I just
16 agreed, I think, with Bruce that the worst case is a
17 sandwich where a layer is pure Cal-Sil. I don't care
18 about anything else because that's my limiting case.
19 So I'll calculate that.

20 MR. HSIA: My question is, you know, let's
21 find out if that's realistically the case.

22 CHAIRMAN WALLIS: But it doesn't matter if
23 you've got some fibers and things.

24 Well, I thought we'd already established
25 that in the discussion today. I think that's -- if

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1 the sandwich has a layer which is pure Cal-Sil, that's
2 what you got to calculate right.

3 MR. LU: Dr. Wallis, if you do have a
4 sandwich-type phenomena, if you think about the debris
5 transport itself, when you have the Cal-Sil debris
6 coming in, you never can guarantee you have one layer
7 of pure 100 percent Cal-Sil inside one layer of a
8 sandwich.

9 CHAIRMAN WALLIS: You'll never have a thin
10 bed effect if you don't have this compression to the
11 sludge limit.

12 MR. LU: That's the --

13 CHAIRMAN WALLIS: You won't have a sludge
14 limit unless you have enough Cal-Sil there.

15 MR. LU: That's right. Well, we are going
16 to talk about a sludge limit for the thin bed.

17 CHAIRMAN WALLIS: Well, maybe we'll talk
18 about that again. But I thought I was trying to help
19 you. And I thought that I saw your contractors
20 nodding and agreeing when I said something about all
21 you have to do with the Cal-Sil plants is assume a
22 thin bed and calculate it and it's all Cal-Sil.

23 MR. LATELLIER: If I could add two
24 observations to this discussion, first of all, the
25 fiber fraction inherent to calcium silicate is part of

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1 what enables it to form a layer on an existing screen.
2 It's part of its internal support mechanism that lets
3 the bed form.

4 The second point is that if Cal-Sil is
5 present in combination with fiberglass debris, you
6 should not forget, you should not neglect the
7 contribution to head loss of the presence of that
8 fiber.

9 And perhaps that's part of the
10 disagreement here of Dr. Wallis is simply saying that
11 the head loss is dominated by the presence of the
12 particulate bed and that the sludge limit is -- the
13 characteristics of the sludge limit need to be
14 accurately characterized. They need to be quantified
15 so that we can properly address head loss across both.

16 MEMBER SIEBER: But if you limit yourself
17 to the Cal-Sil, that's non-conservative because there
18 are other components.

19 MR. LATELLIER: That's correct. You
20 cannot forget about the other constituents of a mixed
21 bed.

22 CHAIRMAN WALLIS: But then you have the
23 question of how is the sandwich made up. Do you put
24 one layer down first and then another? All right?

25 And I think we agreed that if you have a

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1 layer which is the sludge limit, that tends to
2 dominate everything no matter where it is. If it's on
3 top, or the bottom, or inside the bed, it dominates
4 everything.

5 MR. LATELLIER: What happens is if -- in
6 the case that you postulate where the calcium silicate
7 is on top, that drives the underlying fiber to its
8 maximum compression. But the presence of that fiber
9 induces an additional pressure drop. Now how it
10 compares to the contribution due to Cal-Sil is a
11 matter of quantity.

12 MEMBER SIEBER: But those head losses are
13 added.

14 MR. LATELLIER: In that scenario,
15 certainly they are.

16 MEMBER SIEBER: Yes.

17 CHAIRMAN WALLIS: But the thin bed
18 pressure drop is not greater than it would be for Cal-
19 Sil alone, is it?

20 MR. LATELLIER: I don't think that there's
21 any distinguishing features between the two cases.

22 CHAIRMAN WALLIS: Because we don't know
23 what it is for Cal-Sil alone because we haven't
24 answered for that. But I think, if I follow your
25 logic about the thin bed effect, although this isn't

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1 proven, your hypothesis is that it's due to a
2 compression to essentially the sludge limit, which is
3 what you'd get if you had Cal-Sil alone.

4 MR. LATELLIER: That's correct. And
5 that's the intent of our recent series of experiments.

6 CHAIRMAN WALLIS: Although we don't know
7 what the SV is. We do know what it is in what appear
8 to be these thin bed tests. And that's this 880,000.
9 And the inference is that if we could do the tests,
10 this might be the value for Cal-Sil alone.

11 MR. LATELLIER: That's correct.

12 CHAIRMAN WALLIS: All right. So I think
13 we're getting there until the staff indicates
14 something else. Well -- so this head loss
15 correlation, if it does have some statements in it
16 which are wrong, shouldn't you say so?

17 MR. WAGAGE: If it is wrong, that's true.
18 But this has been used for BWR sump performance and
19 there has --

20 CHAIRMAN WALLIS: Well, let me give you an
21 example --

22 MR. WAGAGE: Yes.

23 CHAIRMAN WALLIS: -- that if you take the
24 equation for the sludge limit -- and I'm being very
25 specific in the formula given in NUREG/CR 6224 and you

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1 say let's take the case where we've got some Cal-Sil
2 but there's so little that it's not going to have any
3 effect at all. The equation predicts that the
4 fiberglass compresses to the sludge limit, which is
5 the density of Cal-Sil.

6 Well, how can fiberglass compress to the
7 density of something which isn't even there? It just
8 makes no sense whatsoever. And if compresses -- and
9 if you have to say well, we've got some sludge from a
10 BWR, which is 65 pounds per cubic foot sludge limit,
11 but it isn't really there, your equation says that
12 your fiberglass compresses to 65 pounds.

13 So something which isn't there at all in
14 the equation limits the compressibility of the
15 fiberglass itself. Now this is so absurd. And if you
16 derive the proper formulation for the sludge limit,
17 this doesn't happen, you know?

18 This is something so obvious that it would
19 seem to me it ought to be noted and maybe stated that
20 it's incorrect. Otherwise other people may use this
21 for some other purpose or even in this application,
22 the equation for the sludge limit as it appears in
23 this NUREG may be used and may give absurd results.

24 And that is not something we really want
25 to see. And so I'm -- there must be a way to say

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1 look, this equation cannot be right. It may be usable
2 over some range because it may give a reasonable
3 approximation or something. We recognize that it's
4 not correct. And in future editions of guidance,
5 maybe we can correct it or something.

6 But I don't think you can ignore, once
7 it's been pointed out, that an equation is not
8 physically correct. And in some limits, gives some
9 absurd results. That's something that once it's been
10 pointed out, I don't see how you could ignore it.

11 MR. HSIA: Dr. Wallis, this is Tony Hsia
12 from Research again. I would like to put this whole
13 thing in perspective.

14 We can present, I think Clint will be
15 ready to present the applicability range of this
16 correlation. This correlation cannot be applied, I'll
17 be the first one to admit, that anything under the sun
18 you want to apply it to. That would be totally wrong.

19 So what we need to do is clearly define
20 how this correlation is developed, what are the range
21 of parameters that should be used. And leave it as
22 that.

23 You may be right. I'm not even -- you may
24 be right to some extreme cases which may or may not
25 happen. In real world, with 100 percent Cal-Sil and

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1 nothing else plant that may not work very well. But
2 if you put in perspective, I would like to say that
3 based on what I have seen, this correlation is good
4 for a lot of applications. We just have to know how
5 and when to apply it.

6 CHAIRMAN WALLIS: This correlation is
7 being used for predicting what happens on a sump
8 screen when it's all Cal-Sil, when there's no Cal-Sil,
9 and everything in between. It's not, as I understand
10 it, being used for only one particular ratio of
11 particulates to fiber.

12 MR. HSIA: I agree.

13 CHAIRMAN WALLIS: It can be used for
14 everything, right?

15 MR. HSIA: Well, that was --

16 CHAIRMAN WALLIS: So if it gives absurd
17 results in part of this range, that has to be pointed
18 out.

19 MR. HSIA: I agree with that. That's why
20 I'm saying in reality, if there's no plant with 100
21 percent Cal-Sil everything else, we don't have to
22 worry about it.

23 If, indeed, we have identified plants with
24 100 percent Cal-Sil and everything goes to the screen
25 and if we can -- if we realize or identify the case

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1 which this correlation does not apply, we certainly
2 will identify that and make it very clear to the user.

3 CHAIRMAN WALLIS: This is going to be in
4 the revised SER?

5 MR. HSIA: I would recommend that to the
6 NRR to do that if that is the case.

7 MR. LU: This is Shanlai Lu, Plant System.
8 Yes, that's the case and we define the application
9 range and the limit, and then anything beyond the test
10 of the data, the range we defined, then the industry
11 has to validate the current use of NUREG/CR 6224
12 against test data.

13 CHAIRMAN WALLIS: So you are going to
14 qualify the use of this correlation rather than just
15 blindly accepting it?

16 MR. SOLORIO: Yes, Dr. Wallis, this is
17 Dave Solorio. In the version of the safety evaluation
18 you have, we don't have that data in there yet so we
19 need to share it with Ralph so he can share it with
20 the rest of you.

21 CHAIRMAN WALLIS: I just think that how
22 you qualify it will probably require some more
23 research because there are some not insignificant
24 questions about it.

25 And the database on which it's validated

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1 is a very sparse database with only certain ranges of
2 particulate to fiber proportions with certain ways of
3 laying down the fibers and the Cal-Sil in various
4 orders. And it's not something that really covers the
5 range of interest for LOCA analysis.

6 So if you start to get into this -- if you
7 agree to start getting into this business of if
8 finding the range over which you can use the
9 correlation for what, you're going to get into a
10 research program of a year. And that's not, I think,
11 what you want to do.

12 So you maybe agreeing to do something that
13 you cannot do without more knowledge. I don't know
14 how you do that.

15 MR. LATELLIER: Could you clarify your
16 comment about it hasn't been tested in the range of
17 applicability for LOCA conditions?

18 CHAIRMAN WALLIS: Well, as I understand
19 it, you did a lot of tests. The only tests which seem
20 to be consistent enough to be correlatable were those
21 in which you had one part of fiber and half a part of
22 Cal-Sil.

23 You had one part of Cal-Sil to two parts
24 of fiber, did some experiments. There were some
25 anomalies in some of the experiments but there were

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1 some experiments.

2 Now if someone comes along and says I want
3 to apply this to a situation where I have five parts
4 of Cal-Sil to one part of fiber, which could occur,
5 they're just going to use the correlation.

6 There's no validation of that for that
7 particular ratio. They're just going to use it even
8 though it may be that some of the equations, for
9 reasons which may be valid or not, have been
10 questioned over that range.

11 So I don't see you have the base for these
12 very small number of tests to extrapolate to all the
13 conditions that are going to happen in a plant and say
14 the correlation is valid.

15 Now if you had a wider matrix or something
16 and if correlation always worked with no fudging of
17 the coefficients, no adjustment of anything, you might
18 say -- you might have a better argument. I just don't
19 see how you can say that you have good enough
20 technical base to know --

21 MR. LATELLIER: We actually --

22 CHAIRMAN WALLIS: -- the bounds of this
23 correlation as it applies to a plant. You do know
24 that you have to fix it up for certain situations even
25 in the experiments you've already done.

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1 MR. JOHNSON: This is Mike Johnson. We
2 actually had research keyed up to give a presentation
3 including, I guess Tony and other folks, about the
4 experimental data.

5 CHAIRMAN WALLIS: Do you want to do that
6 tomorrow morning?

7 MR. JOHNSON: And I wonder when there is
8 a good time to do that.

9 CHAIRMAN WALLIS: I think tomorrow morning
10 we probably could move along quickly because we have
11 discussions of guidance where there's no guidance
12 unless I'm mistaken.

13 MR. JOHNSON: Okay.

14 CHAIRMAN WALLIS: That should take a
15 little time perhaps unless you have more to say about
16 chemical effects.

17 MR. JOHNSON: Maybe we can --

18 CHAIRMAN WALLIS: Maybe you can do that
19 tomorrow morning?

20 MR. JOHNSON: Okay.

21 CHAIRMAN WALLIS: Okay, go ahead.

22 MR. JOHNSON: Is that -- Tony, I'm looking
23 around.

24 MR. HSIA: Okay.

25 MR. JOHNSON: Okay? Does that work?

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1 CHAIRMAN WALLIS: Is that okay with the
2 Committee if we hear more about that?

3 But this is data over a very limited
4 range, right?

5 MR. HSIA: We can do a presentation of
6 6224 correlation --

7 CHAIRMAN WALLIS: For some of the
8 experiments done by LANL?

9 MR. HSIA: That's right.

10 CHAIRMAN WALLIS: You can do that? That's
11 good.

12 MR. HSIA: We can do it now.

13 CHAIRMAN WALLIS: You can do it now.
14 That's okay.

15 MR. HSIA: We are prepared to present
16 another table that shows the range of applicability of
17 different parameters depending on the material you are
18 faced with. That will give you --

19 CHAIRMAN WALLIS: Oh, that's a very
20 different thing. The correlation -- having success
21 with a few tests is very different from saying what's
22 the basis for extrapolating it to a lot of other
23 conditions.

24 MR. HSIA: From the test -- we have test
25 data to be able to validate that correlation for these

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1 applications. And these are recommended guidance.

2 CHAIRMAN WALLIS: Okay, are you going to
3 do that now?

4 MR. HSIA: If you would prefer.

5 CHAIRMAN WALLIS: That would be much
6 better than just talking about it.

7 MR. LU: Okay. Let's do it now.

8 CHAIRMAN WALLIS: Okay.

9 MR. LU: We prepared this set of
10 presentation in response to the ACRS comments. So we
11 don't put it on the CT on this regular PC. We are
12 setting it up now.

13 And one point I would make is that we do
14 not anticipate that beyond the testing data range and
15 then if you are comfortable, then anybody can
16 extrapolate the correlation of the application range
17 beyond the range we define. And that if they want to
18 use it, they have to do additional validation tests.

19 But right now we have done so many tests
20 so far, I think that's a good stepping stone for
21 anybody to use this correlation for further
22 application.

23 MEMBER SIEBER: I saw smoke coming out of
24 that earlier.

25 MR. KROTIUK: While we are setting that

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1 up, let me just introduce myself. I'm Bill Krotiuk.
2 I'm in the Office of Research. And I'll just --before
3 the slide comes up, I will just sort of introduce what
4 I will be presenting.

5 What I basically did is that using the
6 NUREG correlation for head loss, I used this
7 correlation to show that the correlation, if used with
8 appropriate properties for the materials, SV plus
9 other properties, that it would match the test data,
10 some of the test data I chose. some of the points,
11 some of the test data would do that comparison well.

12 And then using the bounding conservative
13 values for SV and other parameters, that it would
14 bound the head loss that would be calculated with the
15 correlation as compared to test data.

16 Okay, good. This is basically what I'm
17 saying. And to do this also, I compared the existing
18 correlation, the proposed NUREG correlation, to more
19 theoretical forms of correlation and they're --
20 basically it's called the Ergun equation and it's
21 listed in various books.

22 And made some adjustments with that to see
23 how a more theoretical basis of form of equation would
24 match the correlation that is proposed in the NUREG.
25 So just to review what we have here, the head loss

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1 relationship, and it is doing the calculation using
2 the NUREG methodology, so it includes the
3 compressibility effect. And basically that's the two
4 equations that are indicated there.

5 So what I'm going to show is comparisons
6 to data for the NUREG correlation indicated there.
7 And I should say that the correlation for head loss is
8 broken up into two parts. There's a laminar part and
9 a turbulent part.

10 So the first part on the left of the -- in
11 the NUREG correlation on the left of the addition sign
12 is the laminar part and the right side is the
13 turbulent part.

14 I modified it a little bit to include the
15 NUREG correlation for the laminar part and a form that
16 is specified in the Ergun relationship. And the main
17 difference is is that the porosity in the lower -- in
18 the denominator is an EQ rather than a single porosity
19 value.

20 Next one. And then using this same
21 methodology, I compared it to the Ergun equation,
22 which is again the theoretical basis of the equation,
23 for a cylindrical-shaped debris and also for
24 spherical-shaped debris.

25 These are the six tests that I chose just

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1 to compare it. Three of them are just with Nukon data
2 and then three others are with the combinations of
3 Nukon plus Cal-Sil at various temperatures.

4 Next. This is the first comparison. And
5 I'll just show all the comparisons just to show what
6 we have here.

7 The diamonds are the test data. The pink
8 line with the square is the straight NUREG correlation
9 for the best estimate, now this is using best estimate
10 properties, to compare with the test data.

11 The green line is the NUREG correlation in
12 the laminar regions and the Ergun correlation with the
13 cylindrical debris. So I'll call that a modified
14 NUREG.

15 And then the blue line on the bottom is
16 the Ergun equation for the cylindrical debris
17 geometry.

18 And the bottom line, which is sort of, I
19 guess, purple, would be the Ergun equation using
20 spherical-shaped debris. For this -- and, again, as
21 I indicated up here, this is for Nukon. So the SV for
22 that Nukon was 171,000 one over per foot.

23 And the data basically -- I mean the
24 correlations for the two NUREG and the NUREG-modified
25 version predict somewhat at least a range of the data.

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1 CHAIRMAN WALLIS: I note the data are
2 above the correlation.

3 MR. KROTIUK: That's right. There are
4 points that the data are above the correlation.

5 CHAIRMAN WALLIS: They are all above the
6 correlation.

7 MR. LU: But this case is the best
8 estimate case.

9 CHAIRMAN WALLIS: Yes, this is -- I just
10 note -- I'm just noting on this figure --

11 MR. KROTIUK: Right, right.

12 CHAIRMAN WALLIS: -- that the points --

13 MR. KROTIUK: Okay, yes.

14 CHAIRMAN WALLIS: -- are all above the
15 correlation.

16 MR. KROTIUK: Okay, there are points, yes,
17 agreed.

18 CHAIRMAN WALLIS: They are all above the
19 --

20 MEMBER SIEBER: Not all of them.

21 MR. KROTIUK: Not all of them but some of
22 them.

23 CHAIRMAN WALLIS: Well, where are the
24 other ones?

25 MEMBER SIEBER: At the very end it looks

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1 like.

2 CHAIRMAN WALLIS: Are those points, too,
3 although I didn't quite understand that.

4 MR. KROTIUK: Those are points also.

5 CHAIRMAN WALLIS: Those are points also,
6 okay. So something changes at eight feet a second or
7 something.

8 MR. KROTIUK: Yes.

9 CHAIRMAN WALLIS: Okay. I'm sorry. I
10 didn't realize those were also points. I thought they
11 were just defining the curve or something.

12 MR. KROTIUK: No, no --

13 CHAIRMAN WALLIS: Okay, okay.

14 MR. KROTIUK: -- those are points at the
15 end. I apologize if it the blue diamonds are not
16 totally visible.

17 CHAIRMAN WALLIS: No, that's okay, that's
18 okay.

19 MR. KROTIUK: I must say one thing also is
20 that the value for the SV that I used here was the
21 best estimate value for SV that was recommended for
22 Nukon as the result of the Los Alamos testing. So
23 that's representative of that.

24 Okay, next one. This is another test.

25 CHAIRMAN WALLIS: This is a test with half

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1 as much fiber?

2 MR. KROTIUK: With half as much fiber.
3 The other one was, if I remember correctly, 116 grams
4 of Nukon.

5 CHAIRMAN WALLIS: Right. And this is
6 exactly half of much.

7 MR. KROTIUK: Right. And, again, using
8 the same value for the SV, the NUREG and the NUREG-
9 modified correlation are predicting -- there may be
10 two points that are above but I mean they're
11 predicting the trends basically.

12 CHAIRMAN WALLIS: So if we compare one
13 with the other --

14 MR. KROTIUK: Yes.

15 CHAIRMAN WALLIS: -- in the first one you
16 have a group of points that are above the curve and
17 some on it at higher velocity. And this one you have
18 points on the curve and below it at higher velocity.

19 MR. KROTIUK: Yes.

20 CHAIRMAN WALLIS: So one could conclude
21 that if you stack these two beds one on top of the
22 other, that you would not be getting the right value
23 because when you have twice as much you get a higher
24 value than predicted, which could be due to the fact
25 that the fatter bed compresses more than predicted?

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1 MR. KROTIUK: That could be a function of
2 the compression.

3 CHAIRMAN WALLIS: Because it seems to me
4 that if you put one bed on top of another bed, the
5 lower bed is subject to the pressure from the upper
6 bed so it compresses more.

7 MR. KROTIUK: You could get a different
8 compression.

9 CHAIRMAN WALLIS: So there is some
10 indication that even though the correlation seems to
11 work that the compression effect is underestimated in
12 going from one curve to the other?

13 MR. KROTIUK: I have to think about that
14 a little bit. It's not, you know --

15 CHAIRMAN WALLIS: Well, this is one of the
16 contentions in the write up I gave you --

17 MR. KROTIUK: Right.

18 CHAIRMAN WALLIS: -- is I had exactly the
19 same -- that's the contention I had.

20 MR. KROTIUK: Right. Okay.

21 CHAIRMAN WALLIS: That yes, you might --
22 because, of course, it's based on data, you might do
23 a reasonable job with a set of data but when you start
24 saying did I get the compression effect right, you
25 might start to --

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1 MR. KROTIUK: Yes.

2 CHAIRMAN WALLIS: -- it raises a different
3 question. And you get a different answer.

4 MR. KROTIUK: Right. And I -- let me just
5 say right here that I in no way am offering any valid
6 -- any -- how would I say the -- I'm in no way trying
7 to validate the compression equation. I'm just
8 showing how the methodology would compare to test
9 data.

10 Within the Office of Research, we are
11 independently looking at the compression relation and,
12 you know, to try to determine its appropriateness
13 although we haven't --

14 CHAIRMAN WALLIS: Well, for instance, if
15 you look at --

16 MR. KROTIUK: -- finished that.

17 CHAIRMAN WALLIS: -- point six --

18 MR. KROTIUK: Yes.

19 CHAIRMAN WALLIS: -- you have a line which
20 goes through five.

21 MR. KROTIUK: Yes.

22 CHAIRMAN WALLIS: And if you look at point
23 six on the previous graph, it goes through ten, which
24 says it's twice the pressure drop --

25 MR. KROTIUK: Yes.

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1 CHAIRMAN WALLIS: -- whereas the data are
2 up at 12 or 13 which is completely compatible with the
3 prediction of the compressibility model that I
4 described in my memo to you. So --

5 MR. KROTIUK: Right.

6 CHAIRMAN WALLIS: -- I'm not discouraged
7 by this. I just simply think that it may be that the
8 effect is not important. But trends here showing seem
9 to be compatible with my own feelings about the
10 compressibility model -- well, not just feelings, my
11 own deductions.

12 MR. KROTIUK: Yes.

13 CHAIRMAN WALLIS: So thank you. That's
14 very useful. That's very good.

15 MR. KROTIUK: Okay.

16 CHAIRMAN WALLIS: Now you're going to show
17 us some more?

18 MR. KROTIUK: Right. And in this one, the
19 correlations, the NUREG and the NUREG-modified
20 correlation is under predicting the --

21 CHAIRMAN WALLIS: The hotter it gets, the
22 worse the under prediction it would appear.

23 MR. KROTIUK: Yes.

24 CHAIRMAN WALLIS: And you're going to use
25 it for even hotter water?

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1 MR. LU: Yes, within the temperature range
2 we defined.

3 CHAIRMAN WALLIS: So there's no concern
4 there that if you go from 70 to 125 that the
5 correlation under predicts a bit more. And when you
6 start going to 200, there may be --

7 MR. KROTIUK: Okay.

8 CHAIRMAN WALLIS: -- the under prediction
9 might be by a factor of 2 or something like that?

10 MR. KROTIUK: Let me try to just put this
11 in perspective a little bit is that these first graphs
12 that I am showing is what I am terming as a best
13 estimate calculation using the defined parameters that
14 Los Alamos said would be representative of the fibers.

15 And in their report, they also state that
16 they recommend conservative values. And after I
17 present these best estimate, I will present results
18 from a conservative calculation using upper bound
19 values of SV --

20 CHAIRMAN WALLIS: So you're fixing up SV
21 rather than fixing up the theory?

22 MR. KROTIUK: That's correct.

23 CHAIRMAN WALLIS: Okay.

24 MR. KROTIUK: SV plus -- there's also
25 densities, I mean, but there's a couple conservative

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1 parameters that would go along with that.

2 CHAIRMAN WALLIS: But the correlation is
3 going to be used for water temperatures of 200 degrees
4 or something, whatever, 190?

5 MR. KROTIUK: What's the range?

6 MR. LU: There will be a table in the next
7 set of slides we're going to show you regarding
8 exactly -- I think it's 75 to 125, something, that's
9 what we tested at this point.

10 CHAIRMAN WALLIS: Okay.

11 MR. KROTIUK: Okay, let's go to the next
12 one. Now this is a comparison for the combined
13 Nukon/calcium silicate. And, again, it's 100 grams of
14 Nukon, 55 grams of calcium silicate.

15 And in this case, the NUREG and the NUREG-
16 modified correlation falls within the data.

17 CHAIRMAN WALLIS: The two sets of diamonds
18 are for increasing and decreasing flow rate?

19 MR. KROTIUK: That's correct.

20 CHAIRMAN WALLIS: Okay.

21 MR. KROTIUK: That is correct, yes. And
22 on the upper righthand corner, I am indicating the
23 values of SV that were used for both the fiber and the
24 particle. And particle is the Cal-Sil at this point.
25 The fiber is the Nukon.

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1 This is for different masses of Nukon and
2 calcium silicate. The NUREG correlation is following
3 the basic trends and with, I guess -- in this case,
4 it's pretty well within the data.

5 CHAIRMAN WALLIS: In fact your 523,000 is
6 exactly what's in the Los Alamos report.

7 MR. KROTIUK: I'm sorry. Say again. The
8 --

9 CHAIRMAN WALLIS: The SV particle that you
10 have --

11 MR. KROTIUK: Right. The SV particles are
12 exactly what's in the Los Alamos report.

13 CHAIRMAN WALLIS: So you've redone their
14 calculation, okay.

15 MR. KROTIUK: Right. Okay. And then the
16 last one is for, again, a different mass of Nukon and
17 calcium silicate.

18 CHAIRMAN WALLIS: Right. And I guess
19 we're concerned with things like Test H, where you
20 needed to go to 880,000 or something, to get effect of
21 the highest point.

22 MR. KROTIUK: Yes. And, unfortunately, I
23 did not look at Test 6H and that's on my back burner.
24 I will look at that one probably tomorrow
25 unfortunately.

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1 CHAIRMAN WALLIS: So I guess the message
2 is that you get just about the same results as Los
3 Alamos?

4 MR. KROTIUK: Yes. And that's what I
5 wanted to show.

6 CHAIRMAN WALLIS: And that you use a
7 different kind of equation like Ergun cylinder, it
8 seems to give about the same results as the NUREG
9 correlation?

10 MR. KROTIUK: For the Ergun cylinder it
11 will give the same results about as the new
12 calculation for some of the applications, but not for
13 all of them. It's not straight across the board.

14 CHAIRMAN WALLIS: But it's still using a
15 one minus epsilon to the 1.5 rather than squared.

16 MR. KROTIUK: For the laminar portion.

17 CHAIRMAN WALLIS: For the laminar portion.

18 MR. KROTIUK: For the laminar portion.
19 Just for information, I did try to adjust that in
20 actually the laminar portion that's with the 1.5 and
21 actually came up with a little bit better result. And
22 I guess that's illustrated somewhat by the cylindrical
23 --

24 CHAIRMAN WALLIS: The pressure drop in the
25 laminar region, which I guess this is mostly --

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1 MR. KROTIUK: Right. Correct. It's
2 parameter --

3 CHAIRMAN WALLIS: -- is proportional to
4 the square of SV.

5 MR. KROTIUK: Yes.

6 CHAIRMAN WALLIS: So if SV goes from 171
7 to 880 and you have to square that --

8 MR. KROTIUK: Well, it's not 171.

9 CHAIRMAN WALLIS: Well, that's just is for
10 fibers alone. I'm comparing --

11 MR. KROTIUK: Oh, okay. Right, I'm sorry.

12 CHAIRMAN WALLIS: -- fibers with pure Cal-
13 Sil or --

14 MR. KROTIUK: Yes, yes, go ahead. Right.

15 CHAIRMAN WALLIS: -- the thin bed --

16 MR. KROTIUK: Okay, yes. Now I see.

17 CHAIRMAN WALLIS: -- that assumes to 880,
18 so we're talking about a factor of -- I don't know --

19 MR. KROTIUK: A large factor.

20 CHAIRMAN WALLIS: -- 15 or 20 something --

21 MR. KROTIUK: Yes, it's a large factor.

22 CHAIRMAN WALLIS: -- between one and the
23 other.

24 MR. KROTIUK: Right. It's a large factor.

25 CHAIRMAN WALLIS: So it's very important

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1 to get that SV right if you're going to use it.

2 MR. KROTIUK: Absolutely, yes. Okay.

3 CHAIRMAN WALLIS: So I guess, like I said,
4 the real focus is on what should you require people to
5 use for SV if you're going to require they use this
6 correlation.

7 MR. KROTIUK: That's right. And so you
8 have to define a specific range of applicability.

9 CHAIRMAN WALLIS: Right.

10 MR. KROTIUK: Okay. I think I said this
11 basically as I was going along. So let's go to the
12 next one.

13 What I just now tried to indicate for
14 three tests, a bounding calculation using -- since
15 this is not the thin bed, this is a mixed fiber Cal-
16 Sil case, the recommended value for SV in this case is
17 600,000 for the Cal-Sil.

18 And there are also some changes with
19 regarding to densities. So this is just an
20 illustration of the changes that were made now to the
21 model to try to --

22 CHAIRMAN WALLIS: To try to capture --

23 MR. KROTIUK: -- show what --

24 CHAIRMAN WALLIS: -- to bound all the
25 points, is that --

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1 MR. KROTIUK: That's correct. To bound
2 the points.

3 I looked at the three tests, 6B, 6E, and
4 6F, which are the combination of a Nukon and a Cal-Sil
5 -- okay, let's go to the next one -- in this -- oh,
6 yes, that's what I meant to say is that again I am
7 looking at the NUREG correlation, the modified NUREG,
8 the Ergun using the cylindrical-shaped geometry, and
9 the Ergun using the spherical debris geometry.

10 The key thing is that the Ergun with the
11 spherical, which spherical is always lower than the
12 test data even using these bounding numbers, and the
13 NUREG and the modified NUREG are all very close to
14 each other -- are both very close to each other.
15 They're almost indistinguishable. There's just slight
16 differences.

17 But in this case, you can see that it is
18 higher than the test data. The Ergun with the
19 cylindrical shape, it seems to fall apart and doesn't
20 follow the basic shape of what is going on, what the
21 data is showing.

22 Okay, next. This is now for different
23 gram weights of Nukon and Cal-Sil. Again, the NUREG
24 and NUREG modified is definitely bounding the
25 measurements. In fact, it is higher.

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1 CHAIRMAN WALLIS: That's too high, yes.

2 MR. KROTIUK: Yes. And the Ergun
3 cylindrical, again, the shape is just wrong. It
4 doesn't seem to hold up. And the spherical Ergun
5 equation is lower.

6 CHAIRMAN WALLIS: So what's different
7 between these two tests that have different SVs?

8 MR. KROTIUK: Okay, I'm sorry. These --
9 no, there's an SV for the fiber and an SV for the
10 particle.

11 CHAIRMAN WALLIS: Yes, I know that.

12 MR. KROTIUK: Okay. Then I misunderstood
13 your question.

14 CHAIRMAN WALLIS: I say when you use
15 600,000, you're way above it, right?

16 MR. KROTIUK: Right.

17 CHAIRMAN WALLIS: But you showed another
18 graph which was the same data which had an SV of --

19 MR. KROTIUK: Five or whatever.

20 CHAIRMAN WALLIS: -- five or 400,000.

21 MR. KROTIUK: Yes.

22 CHAIRMAN WALLIS: It went through the
23 data.

24 MR. KROTIUK: That's correct.

25 CHAIRMAN WALLIS: So it seems, again, this

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1 brings out the point that it's very important --

2 MR. KROTIUK: Right.

3 CHAIRMAN WALLIS: -- because it's very
4 sensitive to what you use for SV.

5 MR. KROTIUK: It's very sensitive to what
6 you use for SV and I have to admit that there were
7 also some changes made to -- based on the recommended
8 values, for some densities. But I think the most
9 important parameter is the SV.

10 CHAIRMAN WALLIS: Because what seems to be
11 happening in these tests is that in some of them, you
12 know, there are these jumps --

13 MR. KROTIUK: Right.

14 CHAIRMAN WALLIS: -- which seem to
15 indicate that the SV itself is changing through the
16 test. Now you have some tests here where it's
17 smoother but there are other ones which have bigger
18 jumps.

19 MR. KROTIUK: There are some of that
20 nature.

21 CHAIRMAN WALLIS: Right.

22 MR. KROTIUK: And the --

23 CHAIRMAN WALLIS: Now that would concern
24 me a bit to have an SV which is changing through the
25 test.

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1 MR. KROTIUK: Yes.

2 CHAIRMAN WALLIS: And then if you look at
3 test 6H, it starts out as a very low SV. And then it
4 leaps up to this very high value.

5 MR. KROTIUK: Yes, and that's,
6 unfortunately, the one I didn't look at.

7 CHAIRMAN WALLIS: All right. Okay. Well,
8 that's been very helpful.

9 MR. KROTIUK: Okay. And I think I -- was
10 that the least one?

11 PARTICIPANT: Yes, that's the last one.

12 CHAIRMAN WALLIS: Thank you.

13 MR. CARUSO: The SV of 600,000 is the
14 value that's recommended for use in the mixed bed
15 configuration.

16 MR. KROTIUK: Correct.

17 MR. CARUSO: But it also says it is also
18 important to note that the calcium silicate tested was
19 obtained from only one manufacturer. And that these
20 recommendations do not necessarily apply to all types
21 of calcium silicate insulation debris.

22 You don't provide any guidance for
23 individuals to determine whether their cal-sil is this
24 cal-sil. And what they should do if they cannot
25 determine that their Cal-Sil is this Cal-Sil.

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1 MR. KROTIUK: Yes, that's a very valid
2 question. And, unfortunately, I'm going to have to
3 defer that response to someone else because I don't
4 have an answer.

5 MR. SHAFFER: Well, that's why we build
6 the conservatism in there. That 600,000 number was an
7 enhanced number over the 500,000-type number which
8 actually matched the data. So when we came down to
9 recommending a number, we enhanced the number somewhat
10 to take care of these types of uncertainties.

11 MR. CARUSO: Oh, so the 600,000 number is
12 --

13 MR. SHAFFER: Has a built in safety
14 factor.

15 MR. CARUSO: -- is intended to bound all
16 different types of calcium silicate?

17 MR. SHAFFER: It has a safety factor to
18 try to compensate for the unknown associated with the
19 different types of Cal-Sil. But obviously we only
20 tested one type of Cal-Sil.

21 CHAIRMAN WALLIS: Now this 600,000 applies
22 to mixed beds here. But then -- when does a mixed bed
23 become a thin bed and this number become 880,000 or
24 whatever? How does one change into the other because
25 they're both mixed beds aren't they?

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1 MR. SHAFFER: They are but the mixed bed
2 is typically a case where the particles are not
3 generally interacting with one another. And the thin
4 bed is the case where the particles are now in contact
5 with each other.

6 CHAIRMAN WALLIS: But this is a
7 hypothesis?

8 MR. SHAFFER: Yes.

9 CHAIRMAN WALLIS: A hypothesis.

10 MR. CARUSO: How does somebody who is
11 applying this know when they have a thin bed
12 configuration or a mixed bed configuration?

13 MR. SHAFFER: The recommendation says that
14 they should assume the thin bed unless they have
15 justifiable reasons to say they can't get a thin bed.

16 CHAIRMAN WALLIS: So we're back to using
17 880,000 unless you can justify using something --

18 MR. SHAFFER: There are two possible ways
19 they can justify not having a thin bed. If you go to
20 the complex strainer designs that we used in BWR, it's
21 like a stacked disk strainer, all the testing that was
22 done there, they never achieved the thin bed.

23 And the general consensus was that you
24 would not get a thin bed on those type of strainers
25 for reasons that you couldn't get uniformity in

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1 deposition across the convoluted screens. Okay,
2 that's one possibility.

3 The other possibility is if they come in
4 and they say our highest velocity is so low that the
5 existing test data indicates you will not actually get
6 into these high regimes, they might -- I mean they're
7 saying if you have existing test data and you can look
8 at it and say we're within this part of the test data
9 and you didn't get a thin bed, they might be able to
10 some way say --

11 CHAIRMAN WALLIS: But you don't know that.
12 You only have a thin bed for one condition really
13 which is test H or a repeated test H. You only have
14 one experiment which is sort of anomalous and gives
15 you this very high value.

16 So how can you ever use one experiment as
17 a basis for deciding what's the limit to some theory?
18 One experiment doesn't have any limits. It's just one
19 experiment. There's no limit.

20 MR. HSIA: This is Tony Shia. I'm sorry.
21 This is Tony Hsia from Research. I would like to say
22 we live in a world of limited resources.
23 Unfortunately, they only used one type of Cal-Sil.
24 Even if you buy Cal-Sil from the same manufacturer,
25 different batches may give you some different -- come

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1 up with some different SVs. So --

2 CHAIRMAN WALLIS: But this is a different
3 question.

4 MR. HSIA: -- after all, this is a
5 guidance. The guidance is for the user to realize
6 what is the strength, what is the weakness of this
7 correlation.

8 CHAIRMAN WALLIS: Well, I was actually --

9 MR. HSIA: This is a range --

10 CHAIRMAN WALLIS: -- asking a different
11 question.

12 MR. HSIA: -- of applications you can use
13 to basically say if you have any doubt about your Cal-
14 Sil whether it fits to 880 or 600,000, the user has to
15 take some risk -- responsibility, I should say, to
16 verify that.

17 CHAIRMAN WALLIS: So if he gets a mixed
18 bed, which has proportions that are significantly
19 different from two to one, he should do his own
20 experiments?

21 MR. HSIA: I don't think experiment is the
22 right term I would use. I think he should verify the
23 SV.

24 CHAIRMAN WALLIS: Then he has to do
25 experiments.

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1 MR. HSIA: Well, I don't know whether the
2 manufacturer will be able to give you the SV as one of
3 the numbers they have.

4 CHAIRMAN WALLIS: And this 880,000 is
5 based on one test? And yet you're using it to lever
6 everything they do, everything they do has to --
7 instead of the possibility that they might have an SV
8 given by one of your tests seems to be rather
9 extraordinary.

10 MR. HSIA: That is extraordinary. And we
11 try to focus our attention and our energy on the
12 majority of the cases. And in all the plants we have
13 surveyed, we realize that the most of the plants are
14 not Cal-Sil.

15 CHAIRMAN WALLIS: But doesn't it trouble
16 you? I'm astonished that you don't say -- you can't
17 really say limited resources or something. This is an
18 important problem. And if you only have time to do
19 one test and it's not good enough, go back and do some
20 more.

21 You cannot say that one test, you hang
22 your hat on one test.

23 MR. SHAFFER: It's actually three tests.

24 CHAIRMAN WALLIS: Duplicating the same
25 conditions?

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1 MR. SHAFFER: Well, one's a duplicate.
2 And there's one test that was done after the report
3 was put out that is along the same lines as the one
4 test you're talking about. And it happens to fall in
5 agreement.

6 CHAIRMAN WALLIS: But that's the one that
7 you showed me yesterday?

8 MR. SHAFFER: It's the one I mentioned
9 that --

10 CHAIRMAN WALLIS: But if we look at that,
11 we're going to get into another anomaly.

12 MR. SHAFFER: No, not that test.

13 CHAIRMAN WALLIS: Are we allowed to
14 discuss --

15 MR. SHAFFER: It was not that test.

16 CHAIRMAN WALLIS: It was a different one.

17 MR. SHAFFER: The test I'm talking about
18 was a demonstration test that we conducted at the
19 International Workshop. And it was along the lines of
20 6H, just a higher mass ratio. So --

21 CHAIRMAN WALLIS: But you know what we
22 sort of looked at yesterday. And this seems also to
23 have some other message to it, right?

24 MR. SHAFFER: Granted. That's a recent
25 test and we actually haven't analyzed it.

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1 CHAIRMAN WALLIS: But it might have a
2 different message? So if when you analyze that you
3 might come back and say this shouldn't be 880,000. We
4 found a test where it's something else.

5 MR. SHAFFER: That is a concern.

6 CHAIRMAN WALLIS: Well, it seems to me
7 that's not really a very good way to make a decision.
8 When you've got one test and someone goes away and
9 does one more test and gets quite a different value --

10 PARTICIPANT: Two points determine a line.

11 CHAIRMAN WALLIS: Two points determine a
12 line. But, you know, if you want to do a test for
13 anything, the strength of steel or anything, you don't
14 do one test.

15 MR. LU: That's the reason our position is
16 this is just a stepping stone for the industry to use
17 the experience and the procedure we developed.

18 CHAIRMAN WALLIS: I don't think it is. I
19 think you're giving guidance. You're not saying here
20 is a stepping stone. We're just beginning to
21 understand it. You guys must go away and understand
22 it much better.

23 I thought you were giving guidance about
24 this is the way to calculate.

25 MR. LU: Yes, but we are giving guidance

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1 for the testing range we covered at this point.
2 Anything beyond that there is no -- nobody can
3 extrapolate.

4 CHAIRMAN WALLIS: So, I see, if they have
5 Cal-Sil in proportion to fibers not two to one but one
6 to one, can they use your method?

7 MR. LU: Why don't we just get into that
8 application procedure and the test data range we have
9 already covered. That should at least address your
10 concern.

11 MR. HSIA: I still would like to stress,
12 Dr. Wallis, that number one, there are few plants with
13 Cal-Sil. Number two, even the plants with Cal-Sil, a
14 lot of them are in the secondary side. The fiber
15 material is on the primary side. And we really don't
16 know exactly what kind of proportion you're going have
17 reaching at the screen.

18 So we're --

19 CHAIRMAN WALLIS: Yes.

20 MR. HSIA: -- doing the best we can trying
21 to --

22 CHAIRMAN WALLIS: That's right. That's
23 the whole point. You don't know what proportion
24 you're going to have there.

25 MR. HSIA: That's correct.

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1 CHAIRMAN WALLIS: And you're going to hang
2 it all on one -- so let's just talk about Cal-Sil on
3 this matrix of this new slide that you have here. You
4 have 600,000 recommended, and 880,000 for a thin bed,
5 although I still don't understand how you know whether
6 or not you've got a thin bed, I'm still hung up on
7 that.

8 That's based on one test, 880,000 comes
9 from one test. Right?

10 MR. SHAFFER: As I said, it's one test.
11 There's one reproducibility on that. And then there's
12 another test that is near that same parameter that
13 came out with about the same -- so it's not quite one
14 test.

15 MEMBER FORD: I have a question. Rob, you
16 mentioned that we keep pushing about the comparison
17 between your theory and your observations. And you
18 said that the surprising thing at Barsibeck was that
19 the sump clogged in one hour in comparison to the
20 calculated or expected value of eight hours.

21 Now with these new algorithms that you
22 have, have you done the what if question of trying to
23 determine what would have had to have been done in
24 that particular operating experience to get sump
25 blockage in one hour?

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1 For instance, I thinking if you had
2 different types of insulation coming down at different
3 times, could that explain it?

4 MR. ELLIOTT: We haven't tried to go back
5 and calculate Barsibeck, if that's what you're
6 thinking.

7 MEMBER FORD: I would have thought that --

8 MR. ELLIOTT: It's not really prototypical
9 of our plants. It's a primarily mineral wool plant.
10 Mineral wool is not used in great quantities in
11 domestic BWRs.

12 MEMBER FORD: But in terms of methodology
13 it's important, isn't it?

14 MR. ELLIOTT: Yes, but I don't think we've
15 actually -- unless Clint or Bruce remembers doing it.
16 But I don't remember actually trying to run a
17 calculation on Barsibeck, not specifically to
18 reproduce that combination of debris. But that was
19 the motivation for investigating high head loss with
20 small amount of product.

21 MEMBER FORD: The reason why I go oh, when
22 you said it's not relevant to our reactors, I seem to
23 remember that we went exactly the same answer from
24 licensees when we were asking about vessel head
25 penetrations and it's relationship to the French

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1 experience. They said they're not the same as ours.

2 MR. ELLIOTT: Well, we also don't have --

3 MEMBER FORD: -- but the methodology is
4 the same.

5 MR. ELLIOTT: I don't think we also have
6 the kind of data you would need to be actually able to
7 accurately reproduce it. We don't have measurements
8 of how much debris was actually on the screens, you
9 know, once they cleaned it of and that sort of thing.

10 MEMBER FORD: So why did you say you were
11 surprised if you hadn't done the methodology.

12 MEMBER SIEBER: They were surprised.

13 MR. ELLIOTT: Oh, we weren't surprised.
14 They were surprised.

15 MEMBER FORD: Oh, they were surprised?

16 MR. ELLIOTT: Their calculations were that
17 they didn't expect to have to -- they actually had
18 back-flush designed into their systems.

19 MEMBER FORD: Oh, okay.

20 MR. ELLIOTT: And their licensing basis is
21 that they wouldn't have to back-flush for ten hours --

22 MEMBER FORD: Okay.

23 MR. ELLIOTT: -- in a LOCA, okay? And
24 what they had here -- in a large break LOCA -- and
25 here they had a small break LOCA essentially, you

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1 know, stuck open safety relief valve, and they clogged
2 the screens in an hour. That's what caught them by
3 surprise.

4 MEMBER FORD: Okay.

5 MR. ELLIOTT: But we -- I mean we don't
6 have enough details about -- even if we tried to
7 reproduce that, I don't think we could because we
8 don't have enough information.

9 And I don't think it was ever collected as
10 to how much debris was generated, how much actually
11 got down onto the screens because the one thing they
12 did do is they turned right around and they blew it
13 all off with back-flush.

14 MR. SHAFFER: As the result of recent
15 comments and questions on head loss correlation, we
16 have decided to add an additional subsection to one of
17 our confirmatory research appendices, Appendix 5, on
18 head loss. And in this appendix, I'm presenting
19 procedures on how to apply the correlation, how to
20 validate it.

21 And I've started a list of existing
22 validation studies. Keep in mind when you look at
23 this list that we've just started and it's not
24 complete.

25 This first slide lists out the kinds of

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1 parameters you have to look at to have a quality test
2 for validating the correlations.

3 You first have to recognize the
4 assumptions that went into the development of the
5 correlation. First of all, it is a fibrous debris bed
6 correlation with or without particulates. It assumed
7 a uniform thickness so when you run a test, you need
8 to obtain that uniform thickness.

9 It assumes homogeneity, single-phase flow,
10 perpendicular approach philosophy. And the
11 correlation is not a transient correlation, it's a
12 steady state. So in the test, you need to achieve a
13 quasi-steady state condition.

14 And I'd say nearly complete filtration.
15 You dump a certain amount of particulate into the
16 system. If you don't get near complete filtration,
17 you won't know how much of the particulate is in the
18 free bed. So when you run a test to validate the
19 correlation, you need to address these kinds of
20 things.

21 Next slide.

22 CHAIRMAN WALLIS: You're assuming a
23 homogeneous bed so this filtration is not something
24 where you lay down the fiber and then the particles
25 arrive later and form a filter cake on top or

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1 something?

2 MR. SHAFFER: The correlation was not
3 developed for a standard-type debris bed.

4 CHAIRMAN WALLIS: Right, yes.

5 MR. SHAFFER: Okay. This slide addresses
6 how do you use experiments to make determinations of
7 the input parameters are appropriate for the
8 correlation? First of all, the velocity, temperature,
9 and debris mass is a test parameter so you know those.

10 The densities you can obtain from some
11 source, typically the manufacturer will provide
12 densities. If not, you can do some simple lab bench-
13 type tests, volume displacement, that sort of thing,
14 to come up with densities.

15 The next thing that is starting to come
16 out is the coefficient to the compression function.
17 And in the previous work, in 6224, we had coefficients
18 which were applicable to Nukon. They also seem to be
19 pretty good for other low-density fiberglass.

20 But you may have other materials, fibrous
21 materials, in which the coefficients may need to be
22 torqued. And in the NEI guidance, they're
23 recommending that you can adjust that lead
24 coefficient.

25 Now if you have test data where you test

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1 fibrous insulation alone and you can also measure its
2 thickness under various flows, you can then deduce
3 what these coefficients are for a particular fiber.
4 So we're recommending that in your new tests that you
5 actually try to do that.

6 CHAIRMAN WALLIS: Is there a matrix of the
7 test basis for picking alpha and gamma from thickness
8 data? There's very little thickness data, isn't
9 there?

10 MR. SHAFFER: There's very little but
11 we're anticipating there's going to be new testing
12 coming up. And --

13 CHAIRMAN WALLIS: But we can use the
14 recent LANL report where they measured thickness?

15 MR. SHAFFER: That is one source of data.

16 CHAIRMAN WALLIS: Is there a better source
17 of data which would perhaps validate alpha and gamma?

18 MR. SHAFFER: Not that I know of.

19 CHAIRMAN WALLIS: So the best we have is
20 that LANL report?

21 MR. SHAFFER: The LANL report.

22 MR. LATELLIER: And I should emphasize
23 that those tests were not designed for accurate
24 thickness measurements.

25 CHAIRMAN WALLIS: Well, thickness was

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1 recorded to a measurement -- to a recording of a
2 sixteenth of an inch. Someone wrote down numbers --

3 MR. LATELLIER: That is correct --

4 CHAIRMAN WALLIS: -- within a sixteenth of
5 an inch and has said that's my best estimate of what
6 the thickness is.

7 MR. LATELLIER: But I would not like to
8 endorse that method for accurate --

9 CHAIRMAN WALLIS: But somebody actually
10 made measurements and wrote down numbers that he or
11 she believed described what was seen or measured.

12 MR. LATELLIER: That is true. But I
13 believe we could do better than that.

14 CHAIRMAN WALLIS: Of course, you can
15 always do better.

16 MR. SHAFFER: Okay. Moving on. After you
17 know this information, you know everything in the
18 correlation except the specific surface area. So you
19 take the head loss, you adjust the area until the
20 correlation starts to replicate the head loss data.
21 That gives you an idea what the specific surface area
22 is.

23 And we're acknowledging here that there's
24 other uncertainties in the correlation that
25 automatically get subsumed into that specific surface

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1 area.

2 CHAIRMAN WALLIS: Now suppose we took a
3 figure from the LANL report where they calculated to
4 the compression and compared with experiment and it
5 turned out that there was a large deviation. Would
6 that have any influence on you at all? Or on the
7 staff?

8 MR. SHAFFER: Well, the figure from that
9 report seemed to show that the compression for the one
10 test that was demonstrated --

11 CHAIRMAN WALLIS: Yes, well, let's
12 recalculate that number and see if it still works.

13 MR. SHAFFER: Okay.

14 CHAIRMAN WALLIS: Because I'm just
15 wondering, you know, if we're going to hang our hat on
16 LANL data being the best for thickness, we'd better
17 perhaps check it, all right?

18 MR. SHAFFER: We could do that.

19 Okay, if you're validating against test
20 data or you do not have this thickness data to
21 determine the coefficients for the compression
22 function, it is possible to vary those coefficients
23 and the specific surface area simultaneously until the
24 correlation does a good job, it's deducing both of
25 them simultaneously. It's a little disadvantage but

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1 it can be done.

2 Next slide please. Analytical
3 determinations of specific surface area, there's quite
4 a bit of discussion in the NEI guidance on doing this
5 with simple formulas, four over diameter for the
6 fiber, six over diameter for the particulates.

7 We have a good deal of concern about doing
8 that. For the fibers, it's not so bad because fibers
9 tend to be a lot more uniform. And certainly when
10 this is done for Nukon, it did a very good job. If
11 you do it for other low-density fiberglass diameters,
12 it's probably pretty good.

13 But for some of these more exotic fibers,
14 there's a -- we have some concerns there.

15 For our particulates, using six over
16 diameter means that you've got a diameter. Now when
17 you have a postulated particulate like 10 microns for
18 the coatings debris, there's no problem. You've
19 already picked a single diameter.

20 But now when you're talking about
21 realistic distributions where the distribution may be
22 in three or four size groups, you took a realistic
23 particulate and you sifted it and you've got four size
24 groups, well, what diameter do you put into the six
25 over D?

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1 If you use the mid-range diameter, you're
2 going to underestimate some specific surface area.
3 And we have --

4 CHAIRMAN WALLIS: Cal-Sil, as you say at
5 the bottom, is anything but a sphere because Cal-Sil
6 doesn't look like a lot of spheres.

7 MR. SHAFFER: Right. Cal-Sil is a
8 different animal. I'm talking more the standard
9 particulates, which are rock hard.

10 I can point out here that if you use the
11 smallest diameter in each size group, you're going to
12 be conservative. But your problem is is in the
13 smallest size group where you don't know what the
14 minimum diameter is.

15 CHAIRMAN WALLIS: The smallest size may be
16 almost atomic.

17 MR. SHAFFER: Yes. But still you have to
18 decide which size group is going to get through the
19 filter bed. See, but when you get right down to it,
20 there's no substitute for actual head loss testing.

21 CHAIRMAN WALLIS: I like that idea.

22 MR. SHAFFER: Okay. And the last bullet
23 on there is a concern about Cal-Sil. Calcium
24 silicate, the particles aren't rock hard like sand.
25 They are made of this diatomaceous earth, calcium

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1 silicate, chemical reactions, all that stuff.

2 And when you look at them under a sim
3 photo, they're kind of airy particles. And when you
4 put pressure on them, it appears, in our testing, that
5 they deform.

6 CHAIRMAN WALLIS: And yet they have the
7 sludge limit -- is the sludge limit after they deform
8 or before they deform?

9 MR. SHAFFER: Well, we have that sim photo
10 that's in our Cal-Sil report. It's post test. And if
11 you look at that, you can see that the Cal-Sil
12 particles are jammed one against another and they're
13 jammed tight. And that means that they have done some
14 deforming.

15 CHAIRMAN WALLIS: So that density that is
16 then greater than what you get from a settling test or
17 something like that?

18 MR. SHAFFER: Our working theory, in my
19 opinion, is that the sludge density is not a fixed
20 number for Cal-Sil. It depends somewhat on how much
21 pressure you put on it.

22 CHAIRMAN WALLIS: Oh, so Cal-Sil is
23 compressible? There isn't this magical sludge density
24 that it goes to?

25 MR. SHAFFER: With Cal-Sil, it has a

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1 behavior that does not match up with the formulation
2 6224 because it was developed for particulates that
3 are rock hard.

4 CHAIRMAN WALLIS: Yes.

5 MR. SHAFFER: Okay. So our guidance was
6 aimed at trying to predict a bounding head loss, not
7 in trying to predict everything that went on in
8 between.

9 CHAIRMAN WALLIS: But there could be a
10 yield stress for Cal-Sil if it's this friable sort of
11 diatomaceous earth which is made up of the skeletons
12 of small organisms living in the sea. And it seems to
13 me it's very likely that it has a crushing sort of
14 yield stress or something. It's not just elastic.

15 MR. LATELLIER: But let me interject that
16 although that behavior may be true, we are only
17 interested in a relative range of --

18 CHAIRMAN WALLIS: I know.

19 MR. LATELLIER: -- head loss which is
20 induced by the --

21 CHAIRMAN WALLIS: I agree.

22 MR. LATELLIER: -- drag on the --

23 CHAIRMAN WALLIS: I agree.

24 MR. LATELLIER: -- particles.

25 CHAIRMAN WALLIS: I agree but I guess what

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1 I'm learning here is that Cal-Sil, which was described
2 as if it had a sludge density probably is still
3 compressible so it doesn't really have a hard sludge
4 density like rust. And there still needs to be
5 perhaps some work done defining if and how Cal-Sil
6 does deform if you're going to make calculations for
7 Cal-Sil plants.

8 MR. LU: Even though the Cal-Sil might be
9 compressible, but the total out of H or the maximum
10 head loss, that's actually very interesting within the
11 range of from zero to 25 feet head loss. So within
12 that range, and then if we take an average, that
13 should be sufficient for us to confirm that.

14 CHAIRMAN WALLIS: So you have faith that
15 up to 25 psi is not enough to cause any significant
16 deformation of the Cal-Sil?

17 MR. LU: Again, it will be based on test
18 data.

19 CHAIRMAN WALLIS: It's based on test data?
20 Have people actually measured the compressibility of
21 Cal-Sil?

22 MR. LU: No, what I'm saying is that again
23 based on test data for the head loss, I'm not saying
24 that we have a measure for the compressibility of the
25 calcium particle.

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1 CHAIRMAN WALLIS: And the head loss --
2 well, the head loss that -- the claim that you've
3 reached this sludge density is based on the
4 intricacies of this head loss correlation and the
5 compressibility and so on. And a predicted density of
6 some sort. It's not something that's measured.

7 MR. LU: It's the limit of the
8 compressibility.

9 CHAIRMAN WALLIS: This sludge density to
10 me is something which is always deduced as a reason
11 for something happening rather than actually measured
12 by itself as happening in an experiment.

13 What is all this noise that keeps
14 interfering? We still connected? Let's disconnect
15 our phone. We've been on the phone. Someone's been
16 listening in all along here.

17 MEMBER SIEBER: Apparently not.

18 CHAIRMAN WALLIS: Okay. So --

19 MR. SHAFFER: Should we move on?

20 CHAIRMAN WALLIS: Yes.

21 MR. SHAFFER: Next slide. Okay. This is
22 the start of a list of validations that have been
23 done. It's -- I'm sure a lot of you out there know
24 that it's not complete but we're going to be working
25 on completing it.

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1 CHAIRMAN WALLIS: I think it's very good.
2 Now if we look at what we were presented with half an
3 hour ago, it appeared as if 125 degrees gave data
4 which were significantly above the correlation.

5 So maybe for 125, the SB is 200,000 or
6 something. I don't know what it is. But there seemed
7 to be a trend with temperature which is not reflected
8 in your table here. You simply say it's 171,000.

9 But if we looked at that experiment which
10 was presented to us a little while ago, one might be
11 led to fit it with a somewhat higher SV at 125
12 degrees.

13 MR. SHAFFER: For the Nukon, that's been
14 tested in several test studies. So I wouldn't go to
15 just that one test that we were looking at before but
16 the breadth of the Nukon testing because this was done
17 when we were doing the BWR work. And there was a lot
18 of Nukon data.

19 CHAIRMAN WALLIS: Okay, well, I looked at
20 6224 and I noticed that Nukon processed different
21 ways, chopped up different ways, and so on, seemed to
22 give a significantly different pressure drop. And
23 you're saying there's only SV that describes all of
24 those things for Nukon?

25 MR. SHAFFER: Yes.

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1 CHAIRMAN WALLIS: But then what do I do
2 with those curves which show that the way it's pre-
3 treated changes this pressure drop?

4 MR. SHAFFER: Well, some of those curves
5 may also have experimental errors into them --

6 CHAIRMAN WALLIS: Oh.

7 MR. SHAFFER: -- that need to be
8 considered.

9 CHAIRMAN WALLIS: Suppose I look at French
10 data on Nukon, do I get the same answer?

11 MR. SHAFFER: You should do. We haven't
12 done that.

13 CHAIRMAN WALLIS: Should do? But they're
14 concerned with the same problem.

15 MR. SHAFFER: Yes.

16 CHAIRMAN WALLIS: And there is an
17 international database I understand?

18 MR. SHAFFER: There's one referenced
19 there.

20 CHAIRMAN WALLIS: It's been referenced,
21 yes.

22 MR. LU: We have not heard of that yet.

23 CHAIRMAN WALLIS: Are you satisfied that
24 this 171,000 is descriptive of Nukon in France?

25 MR. SHAFFER: Well, the 171,000 is pretty

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1 closely four divided by the diameter of those fibers.
2 And in our testing, it works well.

3 CHAIRMAN WALLIS: Well, you see what I'm
4 getting at? Just saying it's 171,000 doesn't tell me
5 much about how it varies from place to place or
6 preparation to preparation and so on.

7 And if it does, as I saw in 6224, I
8 thought I saw different curves for different ways of
9 preparing the fibers. Then the question is well,
10 which one of these am I going to use for a LOCA?

11 MR. SHAFFER: You're going to use the
12 171,000 for all --

13 CHAIRMAN WALLIS: Okay.

14 MR. SHAFFER: -- types of Nukon.

15 CHAIRMAN WALLIS: Because that's the one
16 that's been approved.

17 MR. SHAFFER: Now --

18 CHAIRMAN WALLIS: That's the wonder of
19 regulation. You can legislate.

20 MR. SHAFFER: Yes. Now we have studied a
21 number of these Nukon debris tests. And that 171,000
22 is a reliable number.

23 CHAIRMAN WALLIS: Is it conservative? Is
24 that the idea? It's conservative?

25 MR. SHAFFER: It does a pretty job of

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1 predicting the Nukon data, not necessarily bounded,
2 but it goes right to the middle of the data.

3 CHAIRMAN WALLIS: Okay. Well, maybe this
4 is -- you know, maybe we don't have time to do this.
5 But if we had time, I would want to look at some of
6 these curves in the classical NUREG report where they
7 seem to give different results for different Nukons.

8 MR. SHAFFER: But the other point I would
9 make is that we're not going to be seeing Nukon alone
10 in the plants. There will always be particulates
11 embedded in that Nukon. And the particulates --

12 CHAIRMAN WALLIS: So you're changing the
13 conversation.

14 MR. SHAFFER: -- are going to drive the
15 head loss.

16 CHAIRMAN WALLIS: Now we're talking about
17 what the value is for Nukon alone. I thought that was
18 what we were discussing. But I don't think we have
19 time to go into all this. It's just one of those
20 concerns that I had and I can't find in reading this
21 NUREG that there seemed to be differences depending on
22 how it was prepared. But you are sure that that
23 doesn't matter?

24 MR. SHAFFER: I do not believe it matters.

25 CHAIRMAN WALLIS: Okay.

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1 MR. SHAFFER: And I believe that number is
2 one of our better known and validated numbers.

3 Now we have some validation on Koawool,
4 Transco, and a little bit on Mineral Wool. Let's go
5 to the next slide. Okay. Here are some of the
6 particulates for which we have some validation.
7 Obviously, iron oxide corrosion products was studied
8 extensively in the BWR resolution. And we have
9 183,000 for that number and it's been validated pretty
10 well.

11 MEMBER SIEBER: But that's not generally
12 applicable to PWRs?

13 MR. SHAFFER: That's correct. But here
14 we're going to try to list all of the validations.

15 MEMBER SIEBER: Okay.

16 MR. SHAFFER: Okay? Now we've been
17 talking a lot about the calcium silicate studies. Now
18 we've taken some criticisms, we've got a couple points
19 to address, and -- but aside from that, I think we've
20 got some pretty good validations here.

21 There's also one here called latent
22 particulates. And this is another one that's turned
23 out very well. And what happened here was that we had
24 some plants volunteer to collect debris in the plants.
25 And we sent that to Los Alamos where they have a lab

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1 that can handle radioactive debris.

2 It was characterized in terms of size
3 groups, specific gravity, and so forth. Those
4 characteristics we constituted a surrogate from sand
5 and dirt in quantities that we could do head loss
6 testing on.

7 And can we go to the next slide? Bounce
8 on down a little ways. Keep going. There we go.
9 Okay, this is a table of results from that study.
10 We've got three sizes groups, 500 to 2,000 microns, 75
11 to 500, and less than 75. And this dirt has a pretty
12 high fraction to release small stuff because there's
13 a clay component in there that breaks down, okay?

14 And we have the mass fractions for each
15 size group that came from the LANL study. So we have
16 our recipe or our formula, okay?

17 In the head loss testing, we tested each
18 one of these groups separately and we tested the
19 recipe. And deduced a specific surface area over here
20 in this column from the head loss data.

21 Then if you back out an effective
22 diameter, it's over here in this final column, now if
23 you compare that effective diameter with the size
24 range, you can see that it fits in there pretty well.
25 What's more, we can take the three groupings and

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1 recombine them using our formulas and get the recipe
2 number pretty close.

3 Now this stuff is documented in our
4 reports but it is an excellent validation of the NUREG
5 6224 correlation and it provides guidance to the
6 licensees on how to address their own particulates.

7 Now if perhaps you've come up with the
8 same sort of recipe and can use this 106,000 number or
9 perhaps you do analytical refinements and you say
10 okay, these two course sands are not going to get
11 there, you're just going to have the less than 75 on
12 the screen.

13 And that would give you some idea well,
14 then you've got to back up and use this 285,000 number
15 for your specific surface area.

16 So we have validated on a realistic and
17 complicated approach here. And we provided guidance
18 on light and debris at the same time.

19 CHAIRMAN WALLIS: I found the figure I was
20 looking for. It's in this NUREG 6224. It says
21 comparison of existing head correlations for pure
22 Nukon. It gives four curves for fibers and shreds and
23 air blasts and so on. You've probably looked at that.

24 And it gives different curves, which
25 differ by factor of almost ten at the same velocity.

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1 Head loss predicted differently for fibers and shreds
2 and air blasts.

3 MR. SHAFFER: Which figure --

4 CHAIRMAN WALLIS: Now is this because the
5 experiment was bad or that it was -- is it because the
6 fibers are somehow different in the different tests or
7 something?

8 What do I do with that sort of evidence
9 when I see that there are four correlations -- there
10 seem to be five correlations actually -- for these
11 different conditions which differ by so much. What
12 should I conclude there? And how does your 171,000
13 fit in there?

14 MR. SHAFFER: That's a question, I guess.
15 I need to go back and review that in order to answer
16 it. I haven't seen that document in a while.

17 But in any case, the debris bed formation
18 that is going to give you the higher head losses
19 should be the one that comes out the most uniform.
20 And that ought to be the one that forms one fiber at
21 a time. And that's the kind of debris bed we studied
22 in the Cal-Sil study. And the 171,000 worked out
23 pretty well there.

24 So maybe some of those debris beds where
25 you've got large chunks coming in are not actually

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1 well formed and there may be some, you know, holes in
2 the debris maybe. We can look at that and come up
3 with an answer to that question.

4 CHAIRMAN WALLIS: Okay. Thank you.

5 MR. SHAFFER: But the answer is that the
6 171,000 should be conservative for the debris beds
7 that are formed really uniform.

8 MR. DINGLOR: Could I ask one question?

9 CHAIRMAN WALLIS: Could you stand up and
10 identify yourself please?

11 MR. DINGLOR: This is Mo Dinglor. I'd
12 like to ask a clarifying question on one of the
13 tables. It has the temperature range and the velocity
14 range. Is the clarification if I'm 59 degrees, I
15 can't use it? And if I'm 126, I can't use it for the
16 iron oxide?

17 And if my velocity is less than .15,
18 you're saying I can't use the correlation? Is that
19 what this table tells me?

20 MR. SHAFFER: That tells you the range of
21 parameters as they were tested.

22 MR. LATELLIER: I need to weigh in on the
23 issue of determining limits of applicability. I think
24 there's a desire, in fact a very critical need that
25 our correlation be practical.

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1 It has to have enough physics to capture
2 the behavior of several variables, temperature, for
3 example, the viscosity effect, the velocity effects,
4 the thickness of the debris beds. And to maybe a
5 greater or lesser extent, the composition as it varies
6 in mixed beds. Those four things we have to have some
7 confidence in its ability to extrapolate or
8 interpellate between the test conditions.

9 Now as applied classically in recent
10 years, the insulation type or the debris type that's
11 in question, that drives the specific values of the
12 free parameters in the model. And that's what we've
13 always emphasized the need for test data for.

14 Now if there are anomalies in our test
15 data that do not capture the trends in these four
16 physical parameters, then we need to rectify that
17 rather than trying to limit ourselves, as Mr. Dinglor
18 points out, to a very narrow range of temperature
19 because that's the only test that exists.

20 I don't think we've served the purpose of
21 practicality if we try to do that. It would be to our
22 much greater benefit if we resolved the disparities
23 that we see with regard to these four variables.

24 MR. LU: Yes, the table released here is
25 just for the test data we have collected so far. And

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1 in terms of application range that would be put into
2 the SER and we'll consider just what Bruce just said
3 and what exactly the range we can commit on.

4 But if anything beyond that range, once we
5 issue SER and if you want to use the correlation, you
6 have to validate that.

7 MR. CARUSO: So the answer to his question
8 is if it's 59 degrees, the answer is you can't use it.

9 MR. LATELLIER: All the LOCAs are much
10 beyond that so what's the point?

11 CHAIRMAN WALLIS: Well, it's never going
12 to be 59 degrees but it might be 130.

13 MR. ARCHITZEL: They're all above the
14 upper end. They're all 220 or something like that and
15 stop at 190?

16 MEMBER SIEBER: Microphone?

17 CHAIRMAN WALLIS: Everything is beyond the
18 range in the sump.

19 MR. DINGLOR: That's right.

20 CHAIRMAN WALLIS: So I don't really like
21 this graph at all, this matrix at all.

22 MR. DINGLOR: I'll go back to Ralph's
23 question. I'm a very simple guy, yes or no. Is this
24 table going to be in the SER and then I can't use it
25 if it's 59 or 126? I'm a simple man.

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1 MR. SHAFFER: This is Tony Hsia from
2 Research. Although I did not check all the data, but
3 I -- based on some of the other evidence I've seen, I
4 don't think we can categorically say you've got .14
5 velocity feet per second or .16, you cannot use this
6 table. I don't think that's what the intent is.

7 CHAIRMAN WALLIS: Okay but there's still
8 some range over which they cannot use it presumably.
9 And they need to know what it is. I'm a simple man,
10 too.

11 MR. HSIA: Yes. The intent --

12 CHAIRMAN WALLIS: I've been very simple
13 all day.

14 (Laughter.)

15 MR. SHAFFER: Thank you very much. We're
16 in the same arena.

17 CHAIRMAN WALLIS: Okay.

18 MR. SHAFFER: But the intent of this table
19 is really to demonstrate that the staff and its
20 consultants have done enough work to be able to
21 generate its validity of this correlation to be able
22 to demonstrate it. And I don't think we should be
23 cutting --

24 CHAIRMAN WALLIS: You see that's another
25 evidence that you may not be ready to make a decision

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1 because you may not have really thought out what
2 you're going to accept for temperature ranges and
3 things.

4 MR. DINGLOR: So are you going to put a
5 table like this in the SER that has a temperature
6 range limitation on it?

7 MR. HSIA: That is our current intent.

8 CHAIRMAN WALLIS: I think that would be
9 fatal because they can't use any of this because most
10 of their sumps are hotter than that.

11 MR. LATELLIER: Yes, I mean I think we've
12 said a couple times that we're going to try to put --
13 we're going to put in the S-track, we're going to put
14 in the SE limitations so that licensees know how to
15 apply it. And you don't have it today.

16 My understanding is we've already started
17 work on that. We've seen some of it. And we need to
18 -- we're going to have that work wrapped up in the
19 next few days, I guess, is what we're saying.

20 MR. SHAFFER: This is true with any
21 guidance that the NRC gives. If it's too
22 prescriptive, we get into the problem you just asked,
23 what about .1 feet per second over? That is not the
24 intent of this table.

25 If we don't have this table, the question

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1 becomes well, you have no idea what the range should
2 be. So I'd like to still say I firmly think the staff
3 and its consultants have done a credible job of
4 presenting this information to the user. And --

5 CHAIRMAN WALLIS: It doesn't help. It
6 doesn't help. It doesn't help. They may have done
7 good work. But if it isn't usable by the industry, it
8 is useless.

9 MEMBER SIEBER: Well, it sounds like the
10 SE that has been sent to us for our review is not
11 complete.

12 MR. CARUSO: And it looks like the data
13 that they're about to put in is not useful.

14 MEMBER SIEBER: Well, it depends on what
15 they put in. If we don't have it in front of us, we
16 can't review it. And can't make a decision as to --

17 CHAIRMAN WALLIS: Right.

18 MEMBER SIEBER: -- whether it's good or
19 not.

20 MR. CARUSO: Well, we have --

21 MEMBER SIEBER: But it's an essential
22 piece --

23 MR. CARUSO: -- we have some numbers --

24 MEMBER SIEBER: -- to do the job.

25 MR. CARUSO: -- we have some numbers right

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1 here and references for them.

2 MEMBER SIEBER: No, that's not the numbers
3 really. This is test data. The numbers that really
4 need to be in the safety evaluation is the applicable
5 range, whether it's based on the endpoints of the test
6 data or not. They may be different. There may be
7 some way to justify a greater range than the test data
8 now support.

9 MR. CARUSO: Well, that's interesting
10 because they -- I thought we just heard an argument
11 that said they worked within the range of
12 applicability, which is generally, from my experience,
13 within the range of the --

14 MEMBER SIEBER: Of the data.

15 MR. CARUSO: -- test data. And if you try
16 to go outside of the test data, then you have to make
17 some sort of a bridge argument, which we have not
18 heard so far, which says that it's good beyond 125 up
19 to 250 degrees.

20 MEMBER SIEBER: So it's not useful to
21 solve the practical problem in PWR sumps since they
22 all run hotter than that.

23 MR. CARUSO: Yes.

24 MEMBER SIEBER: And so what are we doing
25 now?

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1 MR. CARUSO: That's a very good question.

2 MEMBER SIEBER: You know we have a safety
3 evaluation that really can't be used.

4 CHAIRMAN WALLIS: This number 880,000 was
5 evaluated at 110 degrees. Does that mean that it's
6 only valid at exactly 110 degrees? Or is it valid
7 over a range?

8 MR. LATELLIER: Who knows? But the basic
9 physics equation is the correlation is formulated has
10 implicit an understanding of the temperature effect
11 through viscosity.

12 CHAIRMAN WALLIS: Not for one test with
13 one anomalous result which you don't know -- it might
14 be attributable to temperature. You don't know what
15 it's due to.

16 MR. LATELLIER: And I acknowledge that
17 those anomalies need to be resolved because we do need
18 a correlation that's practical over the range of
19 applicability.

20 MEMBER SIEBER: Yes. And an implicit
21 statement of what that range is is not sufficient. It
22 has to be explicit.

23 MEMBER RANSOM: I agree with Bruce. I
24 think the staff would need to use these range of
25 parameters to do a sensitivity study and see how

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1 sensitive they are. If they're not sensitive up to,
2 for example, the temperature of 125, that may not be
3 an issue.

4 If it is extremely sensitive, that's the
5 place we need to highlight.

6 MEMBER SIEBER: I think that's an approach
7 but that means the work is not complete.

8 MR. HSIA: No, we can do that analysis.

9 CHAIRMAN WALLIS: I think you're going to
10 ask the -- you're actually asking the licensee to do
11 tests if he has Cal-Sil at the temperature which he
12 expects over a range of bed thicknesses and velocity
13 in order to find out what this SV is.

14 So you're really putting all the burden on
15 him because you don't know what it is for 200 degrees
16 with different velocity and a different fiber to
17 particulate mass ratio. You have no idea what it is.

18 So it's all a burden that's now on the
19 licensee. That doesn't -- is that really your intent?

20 MEMBER SIEBER: Yes.

21 CHAIRMAN WALLIS: What kind of guidance is
22 that?

23 MR. CARUSO: And if he makes enough
24 experiments to determine that, he doesn't really need
25 the correlation.

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1 CHAIRMAN WALLIS: If he does all the
2 experiments, he doesn't need the correlation anyway,
3 that's right. Absolutely.

4 MEMBER SIEBER: Yes.

5 MR. LATELLIER: I think the staff has
6 always emphasized that there is such a variety of
7 insulation types that there will always be some
8 uncertainty in the basic physical properties and how
9 they're treated. And that the industry, in some cases
10 it's appropriate for them to assume some burden for
11 characterizing those unique types.

12 CHAIRMAN WALLIS: Well, I think we need to
13 hear from NEI and the industry about their reaction to
14 this SER in the form in which it finally takes.

15 MR. CARUSO: Unfortunately, it doesn't
16 appear that it's final yet.

17 CHAIRMAN WALLIS: So --

18 MEMBER SIEBER: Right.

19 MR. CARUSO: It appears to be a work in
20 progress.

21 MR. JOHNSON: Yes, we're looking at having
22 Research provide some sensitivity information on this
23 information I guess very quickly, right?

24 MR. SHAFFER: I think days.

25 MR. JOHNSON: Within days. I'm a little

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1 bit troubled by the notion that because it's not all
2 done we can't move forward. And maybe I can talk to
3 that some in my closing. But I think that is a theme
4 that I have heard throughout the day that really
5 troubles me.

6 Recall that, you know, we're talking about
7 an accident that is -- it's going -- an initiating
8 event that is extremely low likelihood. We're talking
9 about that, for example, the situation where most PWRs
10 have been reviewed for leak before a break. And so we
11 already know that for the biggest ruptures in the
12 biggest pipes, we expect them to leak before they
13 break.

14 We're looking at a situation where if the
15 break is in the small pipe, we don't expect, in most
16 cases, that even recirc will be required. For
17 example, we're looking at a situation where in the
18 analysis there is already a margin in the analysis
19 specifically with respect to net positive suction head
20 or containment back pressure, for example, in the
21 calculation of net positive suction head.

22 And so we're looking at an issue that
23 needs to be addressed. But we're looking at an issue
24 that is of low likelihood. And we've made the case
25 that, again, we need to get on with this but that it's

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1 of low likelihood.

2 CHAIRMAN WALLIS: What you say, Michael,
3 is true. But it has no relevance whatever to the
4 question of what does the licensee do when asked to
5 demonstrate compliance or whatever with 5046 under the
6 present rules? What calculations can he make? And
7 what assumptions is he allowed to make?

8 MR. JOHNSON: Absolutely.

9 CHAIRMAN WALLIS: It has nothing to do
10 with it being an unlikely accident.

11 MR. JOHNSON: Absolutely. I actually --
12 I wasn't really -- I had some more to my thought. And
13 the thought goes to the point that you're making which
14 is -- so then -- but we didn't stop with this fact
15 that this accident is highly unlikely.

16 We said, well, you know, given that, we
17 still need to come up with an evaluation methodology
18 that has sufficient rigor, that has sufficient
19 conservatism, and we've talked throughout the day
20 about areas of the analysis, the evaluation that are
21 conservative.

22 And, in fact, one of the things that I
23 think impressed the Subcommittee in the June
24 presentation by the industry was the areas of
25 conservatism in the evaluation. And we talked about

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1 it and I know we had a lot of discussion about the
2 break location and we picked the worst location. Of
3 course 5046 requires that you pick the worst location
4 for debris generation.

5 We talked about the zone of influence.
6 And I know that there's a concern about whether the
7 spherical zone of influence is, in fact, conservative.
8 We believe that it is.

9 We've talked about transport and every
10 case, and, in fact, there's a table in the SE that
11 looks at the conservatisms in the analysis. We think
12 that the way in which transport is handled, in fact,
13 is appropriately conservative.

14 We talked about two phase, this two-phase
15 jet. And I know there's some concern about the two-
16 phase jet and the single jet. And there was a lot of
17 push back, I think, in terms of why 40 percent --
18 whether 40 percent was the right number.

19 But in the end, we've approached this
20 evaluation to add conservatism to be bounding not with
21 rigor, perhaps not with a lot of -- in an amount
22 that's overly precise.

23 But, again, I would make the argument that
24 I don't know that we need to be able to be precise to
25 develop a fix to the problem that exists with PWRs

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1 that moves us to a place that is better than we are
2 today, that addresses the vulnerabilities.

3 And I just worry that -- I worry that
4 we're losing sight of that as we dig in on each of
5 these individual aspects of the analysis.

6 Now I don't -- having said that, I'm not
7 making the point that we don't need to do more. We
8 certainly need in the guidance to provide for the
9 industry and provide for individual licensees the
10 capability to not have to do extensive tests and, you
11 know, I'm bothered by that as you are bothered by
12 that. And we're looking to address that in the
13 evaluation.

14 But having said that, I think, and
15 hopefully, again, hopefully we've got another half a
16 day to try to convince you. But I believe that we're
17 coming out in a place that enables us to walk away
18 from this with a product that can be taken by
19 licensees and their contractors to look at how to
20 evaluate their sumps to resolve the problem.

21 MEMBER KRESS: In order to do that, you're
22 going to have to back off on this restriction that the
23 correlation can only be used over the range of the
24 test data. And I don't know how you're going to do
25 that.

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1 MEMBER SIEBER: You've got to say that in
2 the safety evaluation.

3 MR. JOHNSON: Right.

4 MEMBER SIEBER: As opposed to letting
5 people implicitly assume it.

6 You've got to say something. It's
7 incomplete the way it is regardless of how rare and
8 unlikely the accident is going to be. And how hard
9 we've worked so far and, you know, we have this and we
10 have that, we're still missing a piece.

11 MEMBER KRESS: And it doesn't have to
12 recognize that there's a lot of conservatisms in there
13 unless one can make use of that information in some
14 way.

15 MEMBER SIEBER: Yes.

16 CHAIRMAN WALLIS: And if you're going to
17 extrapolate this correlation way beyond the range, and
18 based on a few data points, then you're going to have
19 to justify doing something like that.

20 MEMBER KRESS: Yes.

21 MEMBER SIEBER: I think there's merit in
22 pursuing the sensitivity analysis suggestion.

23 MEMBER KRESS: It's difficult to do a good
24 sensitivity analysis unless you have either --

25 MEMBER SIEBER: Yes, you need --

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1 MEMBER KRESS: -- a very good model --

2 MEMBER SIEBER: You need a better --

3 MEMBER KRESS: -- or a lot of data.

4 MEMBER SIEBER: -- you need a better --

5 MEMBER KRESS: Yes.

6 MR. SHAFFER: We're appreciative of the
7 Committee's input today on a variety of issues and, in
8 particular, just now Dr. Wallis mentioned if we want
9 to extrapolate, but from the limited data points
10 there, maybe the Committee will help us in finding out
11 a technical basis that's strong enough to be able to
12 do that.

13 MEMBER SIEBER: Okay.

14 MR. LU: The last item.

15 MR. SHAFFER: We have one last slide. The
16 NUREG correlation, of course, is built for a flat
17 screen and the test data is usually cumulated that
18 way. But as in the PWR resolution, we can anticipate
19 the PWRs probably replace screens with these more
20 advanced designs like a stacked disk strainer.

21 So how do you apply the correlation to
22 that? This is just a brief summary on what was done
23 in BWR resolution. It has been applied to the total
24 screen area of these convoluted screens before you get
25 significant debris. That's saying that initially you

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1 get uniform deposition. Okay, so it's applicable at
2 that point.

3 And at a later time when it's fully
4 engulfed in debris and all the crevasses are filled,
5 we have been applying it by using the circumscribed
6 screen area, okay, so the two endpoints.

7 Now people have done different things to
8 fill in the points. Some, I believe, have actually
9 done a linear extrapolation. But I know that we, in
10 some of our research, have actually back calculated an
11 effective screen area to fill in the points.

12 But the idea is if you take a prototypical
13 or actual strainer, you test it, you get the test
14 data, you back out this effective screen area, the
15 function of debris loading, and then you have that
16 piece of data that goes with that particular strainer.

17 MEMBER KRESS: Let me ask you a question
18 about that. If you had one of these convoluted
19 filters, would it be possible to exclude
20 considerations of the thin bed effect all together?

21 MR. SHAFFER: Okay. I believe the
22 conclusion was that none of the tests with these
23 convoluted screens ever achieved a thin bed. It was
24 also never actually proven you couldn't get one.

25 But the judgment after the fact was that

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1 the debris accumulation on these convoluted screens is
2 not uniform through most of the period. And because
3 it has this non-uniformity where it might be thin bed
4 in one place, it could be something else someplace
5 else, is the reason we never got the thin bed.

6 But --

7 MEMBER KRESS: You could solve a lot of
8 the problems and issues if you could exclude the thin
9 bed effect.

10 CHAIRMAN WALLIS: Just listening to Dave,
11 my impression is that analyzing this thing away in
12 light of all these tremendous uncertainties is far
13 less effective than saying we'll put in a fix and
14 we'll show that it works. And it will take anything
15 that's thrown at it within reason, you know.

16 Take all the conservative assumptions,
17 throw all this stuff at it. It will never make a thin
18 bed. It will always work. It will back flush or it
19 will clean itself by scraping or something and we've
20 shown that it works. And we'll put it in the plant.
21 And we'll put the whole thing to rest forever.

22 MEMBER KRESS: That's right.

23 CHAIRMAN WALLIS: This trying to analyze
24 it and then getting new data two years from now which
25 says I'm sorry, it wasn't 88, it was 200 or it was two

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1 million or something is not going to be a very
2 effective solution.

3 MR. JOHNSON: And I would only add to that
4 that in addition, you know, you take care of the
5 coatings problems we talked about. You make sure that
6 you take care of your latent debris through effective
7 cleanliness programs.

8 CHAIRMAN WALLIS: You can do those things.

9 MR. JOHNSON: It can be done.

10 CHAIRMAN WALLIS: You can do some of those
11 things, yes, but --

12 MR. ELLIOTT: This is Rob. I was just
13 going to mention that's, in fact, despite what we
14 talked about the BWR/URG, in fact, in practice, what
15 most the BWRs did was put the biggest strainer in they
16 could --

17 CHAIRMAN WALLIS: That's right.

18 MR. ELLIOTT: -- and then went back and
19 used the URG to define what their licensing basis
20 would be for that strainer so that they could make
21 sure that they had criteria to make sure that they
22 didn't exceed the design basis of the strainer.

23 But, in general, that's the way they did
24 it.

25 CHAIRMAN WALLIS: This is probably the

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1 engineering solution that an engineer would take
2 rather than a regulator is say let's put something in
3 which we know will work. And forget about all this
4 other stuff.

5 MR. ELLIOTT: It's the same concept.

6 CHAIRMAN WALLIS: Right. Is that too
7 simple to be considered? Do you have to have this
8 extraordinarily complex business of analyzing
9 everything in sight? Or can you put in an engineering
10 fix and not have to do all those things?

11 MR. JOHNSON: It's sort of a choice of the
12 licensee, I would think, to some extent.

13 MEMBER SIEBER: Yes, it's the licensee
14 that does that.

15 CHAIRMAN WALLIS: It's the licensee's
16 choice. I see. Well, maybe that's what they have to
17 do.

18 MR. ELLIOTT: In the end, I still don't
19 think you get away from having to have a methodology
20 because you're going to need something to demonstrate
21 your compliance.

22 CHAIRMAN WALLIS: Well, you simply say we
23 know it will -- we've shown that it will handle
24 anything you throw at it.

25 MR. ELLIOTT: Well, but then -- yes, if

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1 you have some other, some other basis --

2 CHAIRMAN WALLIS: Right.

3 MR. ELLIOTT: But -- I see John Butler
4 getting up here. Is he going to say something?

5 (Laughter.)

6 MR. ELLIOTT: Dr. Wallis, I wanted to
7 point out there were grimaces in the back of the room
8 as I was speaking so I wanted John to come up and have
9 the industry --

10 MR. BUTLER: John Butler, NEI. I can hold
11 my remarks until tomorrow.

12 MEMBER SIEBER: Okay.

13 CHAIRMAN WALLIS: Are you holding very
14 tight here?

15 (Laughter.)

16 MR. BUTLER: I'm steaming at what Michael
17 is talking about. But I'll withhold my remarks until
18 tomorrow.

19 MR. ELLIOTT: Okay.

20 CHAIRMAN WALLIS: Okay.

21 MEMBER SIEBER: I think in any event, the
22 licensee needs a methodology to decide whether he
23 should modify the plant and say this is that
24 methodology.

25 MR. ELLIOTT: Or if they do decide to

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1 modify the plant, then there needs to be some criteria
2 in which they can say we're done.

3 MEMBER SIEBER: Right.

4 MR. ELLIOTT: We're in compliance.

5 MEMBER SIEBER: Right.

6 MR. ELLIOTT: And that still leaves us
7 with some kind of methodology.

8 CHAIRMAN WALLIS: So we should leave some
9 time tomorrow for responses from industry, NEI, and
10 others -- other people who want to speak tomorrow in
11 the audience? We'll try to give you some time.

12 We can dispose of some of these other
13 items for which there isn't that much substance, I
14 think. We can perhaps have you speak at around ten or
15 ten-thirty or something like that.

16 Thank you.

17 MR. LU: We're done.

18 MEMBER SIEBER: Okay.

19 CHAIRMAN WALLIS: So are we finished on
20 this?

21 MR. LU: Yes.

22 CHAIRMAN WALLIS: Where are we in the
23 schedule?

24 MEMBER SIEBER: Right on time.

25 (Laughter.)

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1 CHAIRMAN WALLIS: Have we finished head
2 loss?

3 MR. SHAFFER: Yes.

4 CHAIRMAN WALLIS: We're tired of head loss
5 by now?

6 MR. ELLIOTT: We're tired, yes.

7 CHAIRMAN WALLIS: How much time do we need
8 to do this? Maybe we can do physical refinements? We
9 can do one of the two things that are left tonight?

10 PARTICIPANT: Physical refinements should
11 only take five or ten minutes.

12 CHAIRMAN WALLIS: Five minutes? And how
13 about alternative evaluations?

14 PARTICIPANT: The alternative evaluation
15 is longer.

16 CHAIRMAN WALLIS: Can we do that, too?

17 PARTICIPANT: I'm sorry.

18 CHAIRMAN WALLIS: So we will try to cover
19 Items 9 and 10 tonight, assuming it is going to take
20 five minutes and ten minutes for those two?

21 PARTICIPANT: Well, no. We can start that
22 and finish tomorrow.

23 CHAIRMAN WALLIS: Start that and then
24 resume tomorrow. Okay. Thank you.

25 We'll take a break until -- how long can

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1 we take? Until 20 past six?

2 PARTICIPANT: Yes.

3 CHAIRMAN WALLIS: All right. Thank you.

4 (Whereupon, the foregoing
5 matter went off the record at
6 6:06 p.m. and went back on the
7 record at 6:21 p.m.)

8 CHAIRMAN WALLIS: We're back on the
9 record. And we're going to see if we can make any
10 progress.

11 MR. KOWAL: My name is Mark Kowal again.
12 With me is Ralph Architzel and Tom Hafera. And we're
13 going to go quickly through Section 5 of the guidance
14 report and the safety evaluation report.

15 And basically Section 5 provides guidance
16 and considerations for physical refinements that
17 licensees can implement toward resolving the GSI
18 issue. There is not a significant amount of
19 information in Section 5. And some of it we've
20 already discussed throughout the day today. So we'll
21 try to go through this quickly.

22 Basically there are three areas of
23 physical refinements that were outlined in this
24 section. Ralph is going to talk to the debris source
25 term. Tom is going to speak to the debris transport

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1 obstructions. And I will cover screen modifications.

2 Next slide.

3 MR. ARCHITZEL: Slide 3 please. On the
4 debris source term, basically five categories for
5 design operational refinements are discussed in
6 Section 5.1. One is housekeeping and FME programs.
7 And basically, recognition that enhanced FME programs,
8 housekeeping programs, may be required.

9 As I mentioned before, the comment we have
10 is that procedures need to be in place to assure that
11 these programs are, if they're credited, are carried
12 through.

13 We agree with basically all these
14 refinements. They're operational. They're not
15 technical refinements in that sense.

16 Change out of insulation, we agree with
17 it. You need to be careful about creating additional
18 debris when you do remove the insulation so there
19 should be some caveats about being careful about
20 taking that one and adding insulation, challenges to
21 the latent debris when action is taken.

22 The next slide please, on 4, I'd like to
23 mention modification of existing insulation. An
24 example was pointed out earlier. You could double
25 cover Cal-Sil, as an example, and then you increase

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1 your damage pressures.

2 Modifying other equipment, preventing
3 filter housings from accepting water intrusion so you
4 don't get the filters disintegrating and adding to the
5 debris source term.

6 And then the last item the industry is
7 proposing is to modify or improve coatings programs
8 and to basically qualify them so they don't have the
9 latent unqualified source term. And that's all.

10 CHAIRMAN WALLIS: These seem to be very
11 straightforward things to do.

12 MR. KOWAL: Right. We don't have any
13 problems with them. It may be difficult to do a
14 coatings qualification program but the idea is the
15 right idea to get off.

16 MEMBER SIEBER: Well, replacing coatings
17 would be tremendously expensive.

18 MR. KOWAL: No, we're talking about in
19 situ qualification --

20 MEMBER SIEBER: Okay.

21 MR. KOWAL: -- and what you need to do to
22 say you've not got qualified coatings versus
23 unqualified. There was a similar type discussion on
24 the BWRs. You can take an effort to determine how
25 your coatings were made and are they qualified.

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1 CHAIRMAN WALLIS: You don't build an
2 autoclave around a pipe and test it?

3 MEMBER SIEBER: No.

4 MR. KOWAL: You can test in place and
5 there's different things that can be done. But we'd
6 have to interact with the staff when they're actually
7 -- you know, they'd have to have some basis for how
8 they actually upgraded their coatings. But it's an
9 effort. It's not a freebie. But then you could do
10 that.

11 MEMBER SIEBER: Even if you qualified the
12 materials, a lot of unqualified coatings don't have
13 specifications on, you know, what the primers are or
14 how thick everything should be. And even if they do,
15 if it's unqualified, you may not have the
16 documentation that proves it. So it's not a simple
17 thing.

18 MR. KOWAL: No, it's not simple. But the
19 point is you just don't have to throw your hands up
20 and say everything is unqualified.

21 MEMBER SIEBER: Right.

22 MR. KOWAL: You can take some steps to
23 reduce that term.

24 MEMBER SIEBER: Okay.

25 MR. KOWAL: And we're amenable to thinking

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1 that's a good idea.

2 MEMBER SIEBER: Okay.

3 MR. HAFERA: Section 5.2 of the NEI
4 guidance report provided guidance regarding use of
5 obstructions and debris racks to prevent debris from
6 reaching the containment sump.

7 That could be applied either in areas of
8 containment where the break location might be or where
9 there's robust barriers. Or it could be around the
10 containment sump itself.

11 MEMBER SIEBER: These would be things like
12 curb?

13 MR. HAFERA: Things like curbs, fences --

14 MEMBER SIEBER: Okay.

15 MR. HAFERA: -- whatever type other
16 things. The guidance report basically says that these
17 would have to be considered on a plant-specific basis
18 depending upon the configuration --

19 MEMBER SIEBER: Right.

20 MR. HAFERA: -- specific design, and also
21 on the debris type to that specific plant, the debris
22 distribution. And the velocity profile of their
23 containment sump pool.

24 MEMBER SIEBER: Right.

25 MR. HAFERA: We agree with that. There

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1 doesn't seem to be anything much more to add so we
2 think as long as they consider those factors -- and
3 the guidance report mentions things like considering
4 sliding velocities and tumbling velocities of debris,
5 so it's really pretty good. And we think it's
6 acceptable.

7 MEMBER SIEBER: Okay. Mark?

8 MR. KOWAL: Next slide. Section 5.3 of
9 the guidance report provides considerations for new
10 screen designs that licensees that might decide they
11 want to try and implement or incorporate into their
12 plants.

13 In general, the staff finds these
14 considerations to be a useful and acceptable
15 introduction to what would need to be done to pursue
16 these sump modifications.

17 And we emphasize two performance
18 objectives for new sump screens. The design should
19 accommodate the maximum volume of debris predicted to
20 arrive at the screen. And the design should account
21 for the possibility of thin bed formation.

22 Now we talked a little bit about this with
23 the BWRs chose to install large passive-type sump
24 screens with complex geometries and debris traps and
25 things to make it difficult to form a uniform bed on

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1 the screen.

2 CHAIRMAN WALLIS: And when you rewrite the
3 guidance or your SER, you're going to make it really
4 clear what you mean by this thin bed?

5 MR. KOWAL: Yes. We will do that.

6 CHAIRMAN WALLIS: And what the conditions
7 are for it to form and that sort of thing so that we
8 know what it is and have some clue as to how to
9 predict whether or not it forms.

10 MR. KOWAL: Then basically three designs
11 were discussed in this section, the passive strainer
12 designs, backwash strainer designs, and active
13 strainer designs. And really passive strainer designs
14 require no movement to perform their intended
15 functions.

16 The GR guidance report offers
17 considerations concluding the design is
18 straightforward. BWRs have incorporated this design.
19 They can be modular. Because they're passive, they
20 have a high reliability.

21 And really the primary design concept with
22 these passive screens would be to maximize the
23 strainer surface area while trying to minimize the
24 total volume.

25 CHAIRMAN WALLIS: These are all

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1 qualitative. The problem that the licensee faces is
2 he wants to buy a strainer and he needs to calculate
3 whether or not it will work adequately. And I'm not
4 sure there's any guidance for these unusual-type
5 strainers.

6 MR. ARCHITZEL: They typically were tested
7 in the past.

8 CHAIRMAN WALLIS: Right so he has to do a
9 lot of testing or something?

10 MR. ARCHITZEL: They already are a set
11 that are tested and they'd have to do testing
12 generically. And there are vendors out there to do
13 that.

14 CHAIRMAN WALLIS: So he has to test a
15 strainer which he hasn't yet bought and he has to do
16 some sort of --

17 MR. ARCHITZEL: The vendor tests them.

18 MR. KOWAL: The BWR has been through this.
19 I think there were three or four vendors that provided
20 the strainers. And they were not --

21 CHAIRMAN WALLIS: So the rational thing
22 would be --

23 MR. KOWAL: -- plant specific --

24 CHAIRMAN WALLIS: -- for the industry to
25 get together and to support some studies of really

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1 good designs which will work and then prove them out
2 and then install them. That might be the rational
3 thing for the industry to do?

4 MR. KOWAL: Yes.

5 MR. ARCHITZEL: I believe they're doing
6 that.

7 CHAIRMAN WALLIS: Otherwise they're going
8 to be buying things not quite knowing what you're
9 going to accept.

10 MR. KOWAL: That's right.

11 Next slide. Backwash strainer designs,
12 there were some considerations offered. And those are
13 really where you might use an air- or water-type
14 active system to backwash the debris off of the
15 screen.

16 This type of system would require
17 instrumentation, power supplies. There might be
18 surveillance testing required to ensure it's going to
19 perform its function. They going to need to use
20 reliable, some reliability of components.

21 One of the big considerations includes the
22 resuspension and settling of the debris. After you
23 actually backwash, the debris will re-accumulate on
24 the screen at some point.

25 CHAIRMAN WALLIS: Now going back to a

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1 point made by one of my colleagues much earlier today,
2 there must be a big knowledge base say in the chemical
3 industry that faces this stuff all the time of how,
4 you know, they have different kinds of strainers that
5 they put in different kinds of material. And they
6 know how they work. Can't you use that?

7 MR. ARCHITZEL: Well, the power plants do
8 this all the time also --

9 CHAIRMAN WALLIS: Right.

10 MR. ARCHITZEL: -- but they process the
11 debris out of the path. And that's the difficulty.
12 So it's the difficulty of sequestering debris that is
13 collected. Certainly utilities --

14 CHAIRMAN WALLIS: We've seen things that
15 come in from --

16 MR. ARCHITZEL: -- know about strainers.

17 CHAIRMAN WALLIS: -- when water comes into
18 a power plant from a lake, there's all kinds of
19 things.

20 MR. ARCHITZEL: Right. And they do it.
21 But there's not a place to place the debris inside a
22 container.

23 CHAIRMAN WALLIS: Oh, you can't get rid of
24 the debris? You can't put it in one of these
25 compartments somewhere?

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1 MEMBER SIEBER: Put it in a land/sea box.
2 Question, will backwash or an active
3 strainer be safety related? If so, to what extent or
4 defense in depth redundancy and so forth going to
5 required?

6 MR. KOWAL: Well, that's one of the things
7 we'll talk about next in the alternate evaluation
8 section is --

9 MEMBER SIEBER: All right.

10 MR. KOWAL: -- is the possibility of new
11 designs, new screen designs maybe not being safety
12 related.

13 MEMBER SIEBER: All right.

14 MR. KOWAL: Or single failure approved.

15 CHAIRMAN WALLIS: I see my friend here
16 points out the problem may be that in order to put in
17 the strainer you'd like to buy, you have to bust some
18 concrete and you might not want to do that because
19 there's some pretty large hunks of concrete there and
20 it won't fit. You run out of space.

21 MEMBER SIEBER: It's either concrete or
22 the liner, you know.

23 CHAIRMAN WALLIS: Yes.

24 MEMBER SIEBER: And the liner is the
25 boundary for the container.

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1 CHAIRMAN WALLIS: And you don't touch
2 that.

3 MEMBER SIEBER: I would think twice before
4 I would do that.

5 MR. KOWAL: Okay, next slide. Active
6 strainer designs were also discussed. An active
7 strainer design would be a system that would provide
8 for continuous cleaning of the --

9 CHAIRMAN WALLIS: I can just see a story
10 --

11 MR. KOWAL: -- sump screen.

12 CHAIRMAN WALLIS: -- down the road.
13 Someone buys the perfect strainer and there's no way
14 to get it into the plant.

15 (Laughter.)

16 MR. KOWAL: A good design engineer could
17 --

18 MEMBER SIEBER: There's always a way.

19 MR. KOWAL: -- think of that before they
20 bought it.

21 MEMBER SIEBER: That's right.

22 MR. KOWAL: But this type of design could
23 use a brush or some kind of scraping mechanism that
24 would be continuously cleaning --

25 CHAIRMAN WALLIS: Now all this is --

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1 MR. KOWAL: -- the sump screen.

2 CHAIRMAN WALLIS: -- sort of hypothetical.

3 These things might exist. They all have to be proven,
4 though.

5 MR. KOWAL: Yes, there are no active
6 strainer screens that I am aware of in operation at
7 least today.

8 CHAIRMAN WALLIS: So what would help
9 industry would be rather than describing what might
10 work would be to say how you would evaluate it if they
11 did put such a thing in. That would be useful to
12 them, wouldn't that? What you would accept as testing
13 and what would you accept as uncertainty limits and
14 things like that? Whatever?

15 MR. KOWAL: Right. And certainly there
16 would need to be some testing to demonstrate that
17 these would function.

18 MEMBER RANSOM: Do you mean active
19 strainers in this application?

20 MR. KOWAL: Yes, active.

21 MEMBER RANSOM: Certainly we went out to
22 Cook, you know, and saw the strainers they're using
23 for the inlet water, they're quite unique. Are you
24 familiar with them?

25 MR. KOWAL: I'm not familiar with them.

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1 MR. ARCHITZEL: There was an active
2 strainer that GE proposed for BWRs and it had, you
3 know, scraping, et cetera. And they're talking about
4 a motor-driven one. They may come in. They may not
5 come in. There's been some discussion.

6 I don't know if there are other vendors
7 but there's been some discussion of active strainers
8 for this situation. And I guess I was challenged
9 earlier, perhaps the industry really isn't uniformly
10 pursuing those strainers as I thought.

11 MR. KOWAL: Well, I guess there's issues
12 of they would need surveillance testing, operability
13 testing, design testing. Those types of things may
14 not deem them to be the choice strainer.

15 CHAIRMAN WALLIS: Okay.

16 MR. KOWAL: I guess that's about all I had
17 to say. There's a couple other bullets there.

18 MEMBER SIEBER: Well done.

19 MR. KOWAL: Okay, then we can move on to
20 Section 6.

21 CHAIRMAN WALLIS: Is this the risk base?
22 Or the --

23 MR. KOWAL: Well, this is an alternate
24 approach that includes --

25 CHAIRMAN WALLIS: This is going to take

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1 forever isn't it? I'm not sure we want to embark on
2 -- maybe you could summarize it quickly and then we
3 can take it up in the morning.

4 MR. KOWAL: Okay.

5 CHAIRMAN WALLIS: Because I think this is
6 a major topic. It's the risk informed --

7 MEMBER SIEBER: It's got a lot of slides.

8 CHAIRMAN WALLIS: This is more important
9 than some of the things we're thinking of doing
10 tomorrow morning. This is a really significant topic.

11 If you could sketch it out for us and
12 maybe we could be quiet, you could do it very quickly.

13 MR. KOWAL: Okay. I could actually --

14 CHAIRMAN WALLIS: And then we can come
15 back and ask you all the questions tomorrow morning.
16 This is a really important aspect of the whole
17 problem.

18 MR. KOWAL: -- I could actually suggest
19 that I can skip over a few of the slides --

20 CHAIRMAN WALLIS: If you could just give
21 us something to think about as we're dreaming.

22 MR. KOWAL: Okay.

23 CHAIRMAN WALLIS: And then we can --

24 MR. KOWAL: All right. So --

25 CHAIRMAN WALLIS: -- be ready tomorrow.

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1 MR. KOWAL: The alternate -- this is an
2 alternate approach for resolution of the issue.
3 Basically we began working on this approach in April,
4 I believe, of this year. We've had three public
5 meetings with industry and stakeholders and discussed
6 how -- what this approach -- how to develop and how to
7 define this type of an approach.

8 And it sort of evolved into an approach
9 that includes elements that are both realistic and
10 risk informed. And it's similar to the 5046
11 rulemaking effort to redefine the large break LOCA
12 break size where they've selected a transition break
13 size.

14 What we've done with GSI 191 is selected
15 a debris generation break size and for break sizes
16 below that debris generation break size, customary
17 design basis analyses would apply similar to the
18 Section 3 type of baseline analysis that we've gone
19 through today.

20 And the debris generation break size is
21 defined as all auxiliary piping attached to the RCS.
22 And it includes a break size equivalent to a 14-inch,
23 double-ended 14-inch break in the main loop RCS
24 piping.

25 The basis for the break size -- so

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1 anything below that break size would fall into what
2 we're calling the Region 1 analysis, which is the
3 customary design basis analysis. Anything larger than
4 that would fall into the Region 2 analysis, which
5 would allow for more realistic --

6 CHAIRMAN WALLIS: Now where is the
7 realism?

8 MR. KOWAL: -- or risk informed --

9 CHAIRMAN WALLIS: Is the realism in the
10 accident analysis? Or in the debris transport of the
11 sump blockage --

12 MR. KOWAL: The realism comes in the MPSH
13 calculations and those assumptions. In both the
14 Region 1 and Region 2 analyses, for the most part, the
15 other phases of the debris generation, the zone of
16 influence, the debris transport --

17 CHAIRMAN WALLIS: Are all the same?

18 MR. KOWAL: -- are all the same as we've
19 talked about --

20 CHAIRMAN WALLIS: So there's no change in
21 --

22 MR. KOWAL: -- in the baseline.

23 CHAIRMAN WALLIS: -- any of the those
24 things?

25 MR. KOWAL: There is a change for partial

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1 breaks because the Region 1 analyses include breaks
2 that are up to the double-ended 14-inch equivalent
3 area.

4 CHAIRMAN WALLIS: So there's no attempt to
5 say that the recommendation of the 600,000 is
6 conservative, therefore for these bigger breaks, you
7 can assume 500,000 for your specific area --

8 MR. KOWAL: No.

9 CHAIRMAN WALLIS: -- for the Cal-Sil or
10 something. You could still use all the same numbers?

11 MR. KOWAL: That's right.

12 CHAIRMAN WALLIS: So really there's no
13 change as far as we're concerned. The only thing is
14 in the accident analysis part where you're --

15 MR. KOWAL: Right.

16 CHAIRMAN WALLIS: -- not quite so
17 conservative.

18 MR. KOWAL: You'll have time-dependent
19 variables --

20 CHAIRMAN WALLIS: Okay.

21 MR. KOWAL: -- you could use. You'll have
22 for the MPSH calculations, you'll probably use more
23 realistic parameters, maybe containment pressure --
24 for containment over pressure --

25 CHAIRMAN WALLIS: It's the accident

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1 grounds.

2 MR. KOWAL: -- service water, component
3 cooling water temperatures, those types of things.
4 Now because we're still in design basis phase with
5 this, there may be exemptions that might be required
6 if licensees in the realistic space want to go with a
7 non-safety-related or non-single failure proof-type of
8 design on the strainers.

9 CHAIRMAN WALLIS: But if they -- when
10 they're analyzing say the double-ended guillotine
11 break, which is this region where you don't need to be
12 so exact, they still have to use the same zone of
13 influence and the same -- all these things we
14 discussed today are exactly the same?

15 MR. KOWAL: Well, that's what is suggested
16 in the NEI guidance. And the reason for that is -- I
17 guess there aren't any existing realistic-type of
18 models. There isn't that much testing available.
19 Like all the things we've talked about today.

20 CHAIRMAN WALLIS: So none of the models
21 existing today are realistic?

22 MR. KOWAL: Well, I don't mean to say it
23 that way. I guess it's difficult to know or to come
24 up --

25 CHAIRMAN WALLIS: Well, you said there are

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1 no realistic models --

2 MR. KOWAL: Well --

3 CHAIRMAN WALLIS: -- in a different
4 statement than what I said. Or did I misunderstand?
5 Maybe I misunderstood.

6 MR. SOLORIO: Dr. Wallis, this is Dave
7 Solorio, I think what he was trying to say is there's
8 not a lot of testing to support a new model. So,
9 therefore, we're going with what we've talked about
10 today.

11 And to some extent, we've already
12 investigated or thought about the analytic
13 improvements to the baseline. Those have been
14 exhausted to the extent that they're defensible.

15 I would mention, I think what we're doing
16 is say industry isn't the one that didn't propose any
17 refinements to that aspect of it. So we're not
18 proposing on our own. So if they had, we may have
19 considered it, but they did not.

20 CHAIRMAN WALLIS: So they don't buy very
21 much do they?

22 MR. KOWAL: Maybe we can talk a little bit
23 about the MPSH calculations and how much that might
24 buy them?

25 MR. LOBEL: Well, this is Richard Lobel

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1 from Containment Systems. I can't give you a
2 numerical value of what it would buy them. But things
3 like the sump water temperature are very significant
4 for calculating the MPSH. And if they're going to do
5 a more realistic calculation of that without -- with
6 a more realistic decay heat without the two percent
7 extra --

8 CHAIRMAN WALLIS: This would effect head
9 loss. This would effect the head loss calculation if
10 they have a more realistic sump water temperature.

11 MR. LOBEL: Right.

12 CHAIRMAN WALLIS: They might even get into
13 a range where they're allowed to use the correlation.

14 MR. LOBEL: That's right.

15 (Laughter.)

16 MR. LOBEL: So it will buy them something.
17 And we've also had some discussions about credit for
18 containment pressure, if that's needed like --

19 CHAIRMAN WALLIS: So it does effect what
20 we heard about today? It might effect the head loss
21 because you've got a different sump temperature,
22 different viscosity --

23 MR. LOBEL: Right.

24 CHAIRMAN WALLIS: -- maybe different SV or
25 whatever is appropriate. Higher viscosity is not

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1 good.

2 MR. KOWAL: And also water depth.

3 CHAIRMAN WALLIS: Water depth is
4 different.

5 MR. LOBEL: Yes.

6 MR. KOWAL: Right.

7 CHAIRMAN WALLIS: So there are some
8 differences.

9 MR. LOBEL: Yes.

10 MR. KOWAL: Right. And those are the
11 types of things that would be considered in that.

12 MR. LOBEL: Also another important thing
13 --

14 CHAIRMAN WALLIS: Well, are the things
15 that are conservative for LOCA analysis still
16 conservative for this? Or does it go the other way?
17 It may be that some of the things you're made to
18 assume for a LOCA, when you remove those
19 conservatisms, it's not clear to me that they make
20 things better for sump blockage. They may change the
21 temperature of the sump in some way that makes things
22 worse. I don't know.

23 MEMBER SIEBER: No.

24 CHAIRMAN WALLIS: They always help?

25 MEMBER SIEBER: I think so. It's just a

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1 milder action.

2 MR. LOBEL: Yes.

3 MEMBER SIEBER: It's less harsh.

4 MR. LOBEL: Another assumption that's made
5 for the MPSH calculations, we haven't gotten the
6 details from the PWRs but one significant conservatism
7 that the BWRs uses is that the pumps are pumping at a
8 very high flow rate. If you use a more realistic flow
9 rate, you have less required MPSH. And that gives you
10 more --

11 CHAIRMAN WALLIS: The operators have
12 throttled back on something?

13 MEMBER SIEBER: Yes.

14 MR. LOBEL: Well, throttled back or not
15 assumed that the sumps are pumping at run out or
16 maximum design flow.

17 MEMBER SIEBER: You don't have to run
18 every pump.

19 MEMBER KRESS: So that would probably give
20 a lot of margin, too.

21 MEMBER KRESS: Can those be variable speed
22 pumps? They're electric motors.

23 MR. LOBEL: Well, yes. They may not be
24 able to do that for the pumps. There may be pumps
25 where they can. The other thing that they can do is

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1 turn off pumps that they don't need.

2 In the calculations, you might assume that
3 you have a lot of pumps running that you really don't
4 need to satisfy the flow for a realistic calculation.
5 And, therefore, you have less flow going into the sump
6 screen. So that would cut back on the head loss.

7 MEMBER RANSOM: Are the pumps, though, in
8 separate sumps?

9 MEMBER SIEBER: No.

10 MR. LOBEL: The pumps are outside the
11 containment.

12 MEMBER RANSOM: All drawing from --

13 MEMBER SIEBER: They draw from the --

14 MR. LOBEL: They're drawing from the sump
15 but the pumps are outside the containment.

16 MEMBER RANSOM: So they're more or less in
17 parallel, I guess.

18 MEMBER SIEBER: They have their own deep
19 wells but it's all one sump.

20 MR. KOWAL: There are some plants that
21 have multiple pumps. But the majority has one.

22 MEMBER SIEBER: Right.

23 MR. KOWAL: And there is a risk informed
24 piece that Donny can talk about as far as crediting
25 for operator actions.

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1 MR. HARRISON: Right.

2 MR. KOWAL: And I'm not sure how much
3 interest there is in that part of it at this time.

4 CHAIRMAN WALLIS: Well, I think we heard
5 --

6 MEMBER SIEBER: Tomorrow there might be.

7 CHAIRMAN WALLIS: -- that the initial
8 calculation of the effect on core damage frequency of
9 this problem was that it was a big thing.

10 And then when you decide to credit
11 operator actions, it actually didn't look quite so
12 significant. As I understand it, there are quite a
13 few things the operators can do to mitigate this
14 accident.

15 MR. HARRISON: Well, and that's probably
16 true except for on the large break LOCA, you're
17 limited by time and just the sheer volume of --

18 CHAIRMAN WALLIS: Maybe they're
19 discouraged from doing anything in the large break
20 LOCA.

21 MR. HARRISON: Well, again, the thing that
22 comes up in the risk-informed aspect of this is the
23 mitigation capability that is presented by the
24 licensee needs to be able to demonstrate a certain
25 reliability. And you can back-calculate using the Reg

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1 Guide 1174 criteria, you can back-calculate to a
2 reliability that you need --

3 MEMBER SIEBER: To satisfy that.

4 MR. HARRISON: -- to satisfy that
5 guideline. So that's basically the simple approach.
6 And that would include both plant modifications if
7 they put in an active strainer or it would include
8 operator actions, say they turned a tray of
9 containment spray pumps off. And they credit that to
10 achieve that success in the model.

11 Then what you'd have to do is show the
12 reliability of those combined actions are acceptable.
13 So, again, it just becomes a real liability issue.

14 MEMBER SIEBER: Yes, the issue of
15 contained spray is different than the below head
16 safety injection.

17 MR. HARRISON: It's --

18 MEMBER SIEBER: They may not be required
19 at the same time.

20 MR. HARRISON: Right.

21 MEMBER SIEBER: It would be beyond the
22 break site.

23 MR. HARRISON. But if they take credit for
24 that to show --

25 MEMBER SIEBER: Right.

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1 MR. HARRISON: -- acceptable net positive
2 suction head for the other part of it, then --

3 MEMBER SIEBER: Yes.

4 MR. HARRISON: -- that part of it has to
5 be a reliable action.

6 MEMBER SIEBER: You mean as a way to cool
7 it down.

8 MR. HARRISON: Right.

9 MEMBER SIEBER: Okay. Got it.

10 MR. HARRISON: So in a simple way, that's
11 basically the approach. There was one aspect where we
12 talked about passive failures. If they were to design
13 the screen such that by design the screen functions
14 and they meet their environmental conditions and all,
15 then there wouldn't need to be a risk-informed aspect
16 to that.

17 MEMBER SIEBER: Right.

18 MR. HARRISON: So it's only if they're
19 actually taking credit for something or some plant
20 modification beyond a passive screen design.

21 CHAIRMAN WALLIS: Now why would a plant
22 ever want not to do this? Presumably if they pass a
23 simple baseline, then they don't have to do anything.
24 It's easy.

25 MR. HARRISON: I think that would be --

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1 CHAIRMAN WALLIS: But you can always gain
2 something by using this alternative approach.

3 MR. HARRISON: Right.

4 CHAIRMAN WALLIS: So it may well be that
5 all plants, since almost all of them will not pass the
6 really conservative baseline, will almost all want to
7 select this option.

8 MEMBER SIEBER: I would think that
9 licensees would want to explore this approach to learn
10 how much margin they have and to give more flexibility
11 to their operating the CMGs, for example, where you
12 would be. You know?

13 You already have the programs in place and
14 the people employed to do the work, so, you know, it's
15 not like it would be a big additional expense.
16 There's always something to learn from insights.

17 MR. KOWAL: So as an overview, that's what
18 the alternate approach involves.

19 CHAIRMAN WALLIS: And how do you measure
20 this mitigating capability that you're wanting to
21 achieve? Is there some criterion for minimum
22 mitigation that's acceptable or something?

23 MR. KOWAL: Yes. And, again, what we've
24 tried to do is calculate a target reliability working
25 backwards. So its mitigative capability has to have

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1 a 98 percent reliability.

2 CHAIRMAN WALLIS: So that's someone's
3 choice of numbers that --

4 MR. HARRISON: Well, and here's the -- the
5 bases are the two sub bullets there. One is we start
6 off with Reg Guide 1174 guideline of 10 to minus 5.
7 And then we use what I characterize as the highest
8 large break LOCA frequency that's been published,
9 which is the NUREG 1150 large break LOCA, and that's
10 5E to minus 4.

11 And we went there because we have an
12 expert solicitation process going on. We don't have
13 results from that yet -- final results.

14 CHAIRMAN WALLIS: But you've seen the
15 preliminary ones which would that give you a lower
16 frequency?

17 MR. HARRISON: Lower frequency. So this
18 would bound that condition. So we know we're being
19 conservative when we go this path. And, again, even
20 being conservative, you really just have to
21 demonstrate a 98 percent reliability or a failure
22 probability on demand of, you know, two percent. So
23 -- which you may be able to achieve with a single
24 train.

25 And that brings us back to Mark's question

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1 of --

2 CHAIRMAN WALLIS: Assuming that all these
3 conservative assumptions that we heard about for sump
4 blockage and so on are within that 98th percentile of
5 certainty? Is that --

6 MR. HARRISON: No, this is not a certainty
7 calculation. This is just a strictly mean --

8 CHAIRMAN WALLIS: But isn't that also tied
9 in with this? If you're looking for such a high
10 reliability, then doesn't that also tie in with how
11 sure you are about the conservative nature of your
12 other assumptions?

13 MR. HARRISON: Well, I guess from a
14 purist's standpoint, I would look at that as -- the
15 modeling I do of the current condition and the
16 modeling I do of the post condition are going to have
17 the same issues with them.

18 If you can determine it's acceptable
19 currently, you're going to carry that uncertainty.
20 And from my perspective of trying to come up with what
21 the mitigation system reliability needs to be, it's a
22 pass fail.

23 You have to either demonstrate that you
24 don't clog or you do clog. And the uncertainties that
25 go with that are going to be there no matter what.

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1 CHAIRMAN WALLIS: So someone calculates
2 that the pressure drop across the screen is 25 feet of
3 water. And he says, gee whiz, well I can just squeeze
4 out enough water to cool this thing even with that.

5 Is that -- doesn't that raise the question
6 of uncertainties in this 25 feet? If it were 27 he
7 might be in terrible trouble. And if it were 23, he
8 might not be. Little changes when you're near the
9 margin make a big difference.

10 MR. HARRISON: And, again, maybe this is
11 a --

12 CHAIRMAN WALLIS: We don't have much
13 confidence in those numbers at that degree of
14 accuracy.

15 MR. HARRISON: What I would say, though,
16 is this is an uncertainty that's in the deterministic
17 side of it.

18 MEMBER SIEBER: Right.

19 MR. HARRISON: Okay.

20 CHAIRMAN WALLIS: So you just forget that?

21 MR. HARRISON: Well, once I move over to
22 this side --

23 CHAIRMAN WALLIS: I know.

24 MR. HARRISON: -- it either passed or it
25 didn't pass that side.

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1 CHAIRMAN WALLIS: That's right. It's just
2 that I right then have a suspicion that you're
3 focusing on the wrong thing. That you're looking for
4 this 98 percent reliability whereas being 95 percent
5 sure that you calculated the sump head loss correctly
6 might have a much bigger effect on the answer.

7 MR. HARRISON: Right. No, I would agree
8 with you there.

9 MEMBER SIEBER: Well --

10 MR. HARRISON: But, again, that's a
11 different uncertainty piece you're looking at.

12 CHAIRMAN WALLIS: The problem of mixing
13 deterministic with --

14 MR. HARRISON: The reliability part of it,
15 yes.

16 MEMBER SIEBER: Well, one of the problems
17 is you that don't have a way to verify that you're
18 within the risk range that you want because you can't
19 surveil that accident condition, so to speak. Or only
20 once you can do that.

21 MR. HARRISON: You only get it once.

22 MEMBER SIEBER: Yes, right. So the
23 testing that you would do to establish the sump won't
24 clog is impractical.

25 MR. HARRISON: But, I mean theoretically

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1 you could take the deterministic side and its
2 uncertainty and carry it forward.

3 MEMBER SIEBER: You could.

4 MR. HARRISON: But that would be a
5 complicated modeling. This is a very simplistic
6 approach.

7 CHAIRMAN WALLIS: So this is something new
8 that almost is worth almost half a day by itself if
9 you really dug into it.

10 MEMBER SIEBER: I'm sure --

11 CHAIRMAN WALLIS: I'm not sure --

12 MEMBER SIEBER: -- we could do it.

13 CHAIRMAN WALLIS: -- we won't have that
14 time. It seems to me this is a new step in the way
15 you approach this issue.

16 MR. HARRISON: Well, again, I'm not sure
17 if it's that new from a risk-informed standpoint.
18 It's really just kind of working the problem
19 backwards.

20 If I know what the answer is that I need
21 to achieve, which is the 10 to minus 5 per year number
22 for CDF, delta CDF, then I can kind of work backwards
23 to figure out what reliability minimum do I have to
24 have to get that.

25 So, I mean, from a strictly risk-informed

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1 --

2 CHAIRMAN WALLIS: Do you have to change
3 the 5046 in some way to achieve that?

4 MR. HARRISON: That's the question about
5 if there needs to be a license amendment for this
6 part.

7 MR. KOWAL: If 5046 rulemaking was
8 completed already, we wouldn't need to use this
9 approach.

10 CHAIRMAN WALLIS: You wouldn't need to do
11 this?

12 MR. KOWAL: Right.

13 CHAIRMAN WALLIS: Because it would already
14 been incorporated in that.

15 MR. KOWAL: That's right.

16 MEMBER SIEBER: Right.

17 CHAIRMAN WALLIS: So this is sort of a --

18 MR. KOWAL: This is in advance of --

19 CHAIRMAN WALLIS: -- stopgap thing that --

20 MR. KOWAL: Right. And that's why we may
21 need exemption requests.

22 MEMBER BLUM: So anticipatory regulation
23 like anticipatory research sort of.

24 MR. HARRISON: I think that takes you back
25 to where Mark was before of -- he had a slide on here

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1 somewhere I saw that talked about there might be a
2 need for exemptions or license amendments as part of
3 this approach method. So that's --

4 MEMBER SIEBER: Okay.

5 CHAIRMAN WALLIS: Go back to that --

6 MR. HARRISON: Uh-oh, see I shouldn't have
7 --

8 CHAIRMAN WALLIS: -- you have all kinds of
9 stuff there.

10 MEMBER SIEBER: Yes, you shouldn't have
11 done that. You should have turned it off.

12 (Laughter.)

13 CHAIRMAN WALLIS: Are you going to turn it
14 off or are you going to go all through this?

15 MR. HARRISON: No, no.

16 MEMBER SIEBER: We're going to do that
17 tomorrow.

18 CHAIRMAN WALLIS: Are you going to go
19 through all this tomorrow?

20 MR. HARRISON: Do you need to go --

21 MR. KOWAL: As much as you want, we can go
22 through it tomorrow. We were prepared to go through
23 it.

24 CHAIRMAN WALLIS: Well, the thing that
25 interested me was, as you flipped it by, I saw the

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1 statement staff has no technical basis for accepting
2 a translation to a sphere, talking about ZOI. No
3 basis to judge that this is conservative, non-
4 conservative, or realistic. Well, that sounds like
5 the ACRS question this morning.

6 Are you now questioning the spherical zone
7 of influence?

8 MR. KOWAL: This has to do with the
9 application of the zone of influence for the partial
10 breaks --

11 CHAIRMAN WALLIS: Right.

12 MR. KOWAL: -- in the main loop piping for
13 debris generation --

14 CHAIRMAN WALLIS: But staff has no
15 technical basis --

16 MR. KOWAL: -- break size.

17 CHAIRMAN WALLIS: -- for accepting a
18 translation to a sphere.

19 MR. KOWAL: Right.

20 CHAIRMAN WALLIS: That's a pretty strong
21 statement. And we were asking you if you had a
22 technical basis. And now we've got our answer.

23 MR. KOWAL: Well, the guidance report --

24 CHAIRMAN WALLIS: I don't think you want
25 to say that, do you?

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1 MR. KOWAL: Well, the guidance report
2 talks about two options here for how to handle the
3 zone of influence for the partial breaks in the main
4 RCS loop piping. One is to -- because it's
5 directionally dependent, it's on the side of the pipe,
6 I guess, the guidance report suggests either use of a
7 hemisphere --

8 CHAIRMAN WALLIS: That's okay.

9 MR. KOWAL: -- or translating that
10 hemisphere volume into an equivalent spherical volume.
11 And using the sphere.

12 And what we're saying here is that we have
13 no technical basis for knowing whether that
14 translation from the hemisphere to a smaller sphere
15 would be conservative or non-conservative.

16 And this is what Ralph had mentioned
17 earlier this afternoon when he was going through the
18 zone of influence.

19 CHAIRMAN WALLIS: Can you explain what a
20 partial break is?

21 MR. KOWAL: Well, the partial break would
22 be a break size equivalent to the area of a double-
23 ended 14-inch --

24 CHAIRMAN WALLIS: But in a bigger pipe?

25 MR. KOWAL: -- but in a bigger -- in the

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1 main loop piping.

2 CHAIRMAN WALLIS: Oh, that's a real
3 problem because that might be a long fish-mouthed sort
4 of thing which doesn't, at some point --

5 MR. KOWAL: Right. That's what we've been
6 talking about a spherical zone of influence for
7 double-ended breaks. And that's --

8 CHAIRMAN WALLIS: And the hemisphere is
9 based on the idea perhaps that the fish mouth might
10 spew out in several directions --

11 MR. KOWAL: Right.

12 CHAIRMAN WALLIS: -- but not behind
13 itself, is that it?

14 MR. KOWAL: Right. Or it offers an
15 alternative of using an equivalent volume sphere.

16 CHAIRMAN WALLIS: Well, is there anything
17 else you can say as sort of an overview of this this
18 evening?

19 CHAIRMAN WALLIS: And we can get into the
20 details tomorrow?

21 MEMBER SIEBER: Say no.

22 CHAIRMAN WALLIS: Because maybe once we
23 accept -- if we accept the idea of risk informing and
24 of a critical break size where you do things a little
25 bit different for the analysis of the accident as you

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1 would for the proposed change of 5046, if that is
2 acceptable, maybe the rest of it follows, does it? We
3 don't need to go into all the details?

4 MR. KOWAL: I agree.

5 CHAIRMAN WALLIS: Is that true?

6 MR. KOWAL: I don't think there's
7 anything. We did issue -- write a SECY paper to
8 inform the Commission of this approach in --

9 PARTICIPANT: Do you have copies of that?

10 CHAIRMAN WALLIS: Yes, we have. We have
11 visited this before to some extent.

12 MR. KOWAL: -- in August. I think I've
13 mentioned all the key points.

14 MEMBER SIEBER: Good.

15 CHAIRMAN WALLIS: So the main problem
16 might be to convince the public that what looks like
17 a relaxation based on risk information is okay.

18 MEMBER SIEBER: This responds to the
19 recommendation in our letter.

20 CHAIRMAN WALLIS: Yes, I mean I think the
21 ACRS --

22 MEMBER SIEBER: Right.

23 CHAIRMAN WALLIS: -- likes the idea of
24 risk informed.

25 MR. KOWAL: Yes, that is true.

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1 CHAIRMAN WALLIS: We said you ought to
2 pursue a risk-informed approach.

3 MR. KOWAL: Right. That is true.

4 MEMBER SIEBER: Okay.

5 CHAIRMAN WALLIS: We said pursue. We
6 didn't necessarily say recommend.

7 (Laughter.)

8 CHAIRMAN WALLIS: Pursue this fleeting --
9 do we need to do anything else?

10 PARTICIPANT: No, not tonight.

11 CHAIRMAN WALLIS: Do you have any sort of
12 profound wisdom for us before we go to dinner so we
13 can sleep on it?

14 MR. HARRISON: Well, I was just going to
15 ask is there any material that we need to present
16 tomorrow that or --

17 CHAIRMAN WALLIS: I think we might come
18 back to this because this is a key thing, isn't it?
19 This sort of risk informing, something you haven't
20 risk informed before. And when we're a bit more
21 alert, perhaps? Okay?

22 Anybody else wish to say anything before
23 seven o'clock? One minute?

24 MEMBER SIEBER: No.

25 CHAIRMAN WALLIS: Anybody from the floor

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1 can't contain your eagerness to say something now?

2 PARTICIPANT: We'll wait to tomorrow.

3 CHAIRMAN WALLIS: Wait until tomorrow,
4 okay. So we will meet together for a really joyful
5 occasion tomorrow at eight-thirty in the morning.

6 Thank you very much for everything that
7 you contributed today.

8 (Whereupon, the above-entitled meeting was
9 concluded at 7:00 p.m.)

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