National Transportation Safety Board
Washington, D.C. 20594
Safety Recommendation

Date: July 8, 1992
In Reply, Refer to A-92-52 and -53

Honorable Thomas Richards
Administrator
Federal Aviation Administration
Washington, D. C. 20591

On August 7, 1990, an Aerospatiale SA-315B, Alouette III helicopter, N58000, lost engine power while hovering out of ground effect. The helicopter was conducting external lift operations utilizing a long-line when the power loss occurred. The rotorcraft was substantially damaged, and the pilot was seriously injured during the ensuing autorotative landing.

The Safety Board's investigation of the accident disclosed that the failure of the Turbomeca Artouste IIIB engine was caused by contaminated fuel even though the helicopter had an airframe fuel filter installed in the main fuel supply line. Subsequent examination of the fuel filter (PN 3160-S52-10904) revealed that the filter element had been installed backward in the filter housing.

The fuel filter is common to all Alouette III helicopters. According to 1990 Federal Aviation Administration data, there are about 103 Alouette III helicopters registered in the United States. The improper fuel filter element installation allowed contaminated fuel to bypass the filter element and enter the engine fuel control. Reverse installation of the filter element also results in an inoperative "fuel filter clogged" warning light in the cockpit and prevents the pressure differential button on the filter housing from extending as a result of the passage of contaminated fuel through the filter.

A review of maintenance records indicated that the filter had been inspected and reinstalled 17 operating hours previous to the accident during a scheduled 100 hour inspection. This work was conducted by a pilot under the supervision of a qualified mechanic. The Safety Board subsequently examined the markings on the filter assembly and the installation procedure. The investigation found that the manufacturer had stenciled in French "haut" (top) and "bas" (bottom) on the filter element. A decal on the filter
housing illustrated proper installation. However, Safety Board investigators have learned that the decals become unreadable after a short period of operating time. The decal was missing on $N 58000$ after the accident.

A redesign of the fuel filter element so that it could not be installed backward would have prevented the accident. Moreover, such a redesign would eliminate having to rely on the ability of English-speaking maintenance personnel to read possibly obscured installation markings in French. The Safety Board believes that the filter element and/or housing should be redesigned to prevent reverse installations. In the interim, the element should be removed and the top and bottom of the element suitably marked in English to ensure that it is installed correctly.

Therefore, the National Transportation Safety Board recommends that the Federal Aviation Administration:

Issue an Airworthiness Directive applicable to all models of the Aerospatiale Alouette III helicopter to require a one-time inspection for proper installation and the appropriate remarking in English of the top and bottom of the airframe fuel filter element. (Class II, Priority Action) (A-92-52)

Request that the French Director Generale de L'Aviation Civil require Aerospatiale or its suppliers to redesign the fuel filter/housing of the Aerospatiale Alouette III series helicopters to eliminate the possibility of reverse installation. As an interim measure, require the installation instructions decal on the housing be made more durable to withstand exposure to fue], hydraulic fluid, and transmission oil. (Class III, Longer Term Action) (A-92-53)

Acting Chairman COUGHLIN, and Members LAUBER, KOLSTAD, HART, and HAMMERSCHMIDT, concurred in these recommendations.


By: Susan M. Coughlin
Acting Chairman
Brief of Accident


[^0]Brief of Accident (Continued)
Time (Ycl) - 1230 ADT



[^0]:    THE HELICOPTER WAS BEING USED IN AN EXTERNAL LOAD OPN TO CARRY CARGO WITH A IOO ET CABLE. WHILE HOVERING OUT OF GROUND
    EFEECT, THE ENG LOST PWR. A SUBSEOUENT HOVERING AUTOROTATION RESULTED IN A HARD LANDING. AN EXAM REVEALED THE LOSS OF POWER WAS DUE TO FUEL, CONTAMINATION ALTHOUGH AN AIRFRAME FUEI FILTER WAS INSTALLED IN THE MAIN FUEL SUPPLY LINE. AN EXAM REVEALED THE FILTER ELEMENT HAD BEEN INSTALLED BACKWARD IN THE FILTER CANISTER. THIS ALLOWED CONTAMINATED FUEL TO CLOGGED" WARNING LGT \& PREVENTED THE PRESSURE DIFFERENTTAL BUTTON ON THE FILTER HOUSING FM EXTDG. THE FILTER HAD BEEN
     THE FILTER ELEMENT IN FRENCH. CONTAMINATED FUEL WAS ALSO FND IN THE FUEL TRUCK.

