#### NATIONAL TRANSPORTATION SAFETY BOARD OFFICE OF AVIATION SAFETY WASHINGTON, D.C. 20594

September 23, 2002

### SYSTEMS GROUP CHAIRMAN'S FACTUAL REPORT OF INVESTIGATION

#### DCA02MA001

# A. <u>ACCIDENT</u>

American Airlines
A300-600R
Belle Harbor, New York
November 12, 2001
09:16 EDT

### B. SYSTEMS GROUP

Chairman	Steven Magladry National Transportation Safety Board Washington, DC
Member	Robert Jones Federal Aviation Administration Seattle, Washington
Member	Gerald Gaubert Bureau Enquetes - Accidents Paris Le Bourget, France
Member	Albert Urdiroz Airbus France Toulouse Blagnac, France
Member	David Seratt American Airlines Tulsa, Oklahoma
Member	John David Allied Pilot's Association Fort Worth, Texas

# C. <u>SUMMARY</u>

On November 12, 2001, about 0916 Eastern Standard Time, American Airlines flight 587, an Airbus A300-600, was destroyed when it crashed into a residential area of Belle Harbor, New York, shortly after takeoff from the John F. Kennedy International Airport (JFK), Jamaica, New York. Two pilots, 7 flight attendants, 251 passengers, and 5 persons on the ground were fatally injured. Visual meteorological conditions prevailed and an instrument flight rules flight plan had been filed for the flight destined for Santo Domingo, Dominican Republic. The scheduled passenger flight was conducted under 14 CFR Part 121.

The systems group convened on November 13, 2001 and completed the on-site portion of the investigation between November 13 and November 17. The vertical stabilizer and rudder were found in Jamaica Bay, not at the main accident site. A list of systems related parts recovered from the accident site is provided in Appendix A. This report describes some significant A300-600 systems and summarizes the accident site findings related to these systems.

### D. <u>DETAILS OF THE INVESTIGATION</u>

### 1.0 Yaw Control System Description (Figure 1)

There is a single piece rudder mounted to the rear spar of the vertical stabilizer for control of yaw. The surface is actuated by three mechanically controlled hydraulic actuators, referred to as rudder servo controls. The rudder control linkage can normally be moved by four different mechanisms; the rudder pedals, the trim actuator, the yaw damper actuator, and the yaw autopilot actuator. Rudder motion from any of these mechanisms is limited by a rudder travel limiting system (RTLS). The RTLS is designed to reduce the maximum allowable rudder travel as airspeed increases. The maximum deflection of the rudder in each direction is 30 degrees, which is reduced as airspeed increases. The maximum no-load rate of the surface is 60 +/- 5 degrees per second.

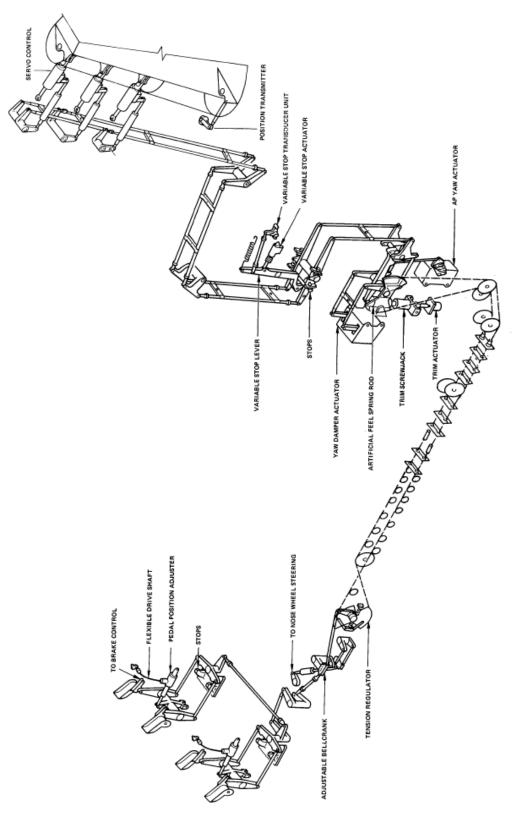


Figure 1. Yaw Control System

Each pilot has a pair of rudder pedals through which rudder inputs are transmitted. The pilots pedals are interconnected by rigid connections which permit rudder motion only if both captain and first officer pedals move in the same direction. The pedals are connected through rods and bellcranks to a cable tension regulator located under the cockpit. The cable tension regulator transmits rod motion to two cables, as well as maintains constant cable tension as the cables and fuselage change under varying temperature and pressure. The two cables run the length of the fuselage to a cable quadrant, located aft of the pressure bulkhead, below the vertical stabilizer. The cable quadrant converts cable motion to bellcrank and rod movements which travel up along the rear spar of the vertical stabilizer to the servo controls. Pedal feel forces are provided by springs in the artificial feel and trim unit (AFTU). The AFTU is connected through a bellcrank to the cable quadrant.

The cable quadrant, AFTU, parts of the RTLS, and the mechanisms listed above which can transmit inputs to the rudder, are all installed in an assembly called the rudder frame (Figure 2). Operation and interaction between the components of the rudder frame is central to understanding the operational characteristics of the rudder control system.

The rudder frame has a mechanical summing device, called the differential unit, whose function is to send to the rudder servo controls a command which is the sum of the pilot (or autopilot) input and the yaw damper input. The mechanical summing device is a deformable parallelogram, which can change shape or rotate under pilot (or autopilot) input or yaw damper input. The pilot input through the cable quadrant is rigidly linked to the autopilot actuator input through the main bellcrank, but the yaw damper input can move independent of the main bellcrank. A result of this architecture is that autopilot inputs will result in pedal motion, but under normal operation a yaw damper input will not result in pedal motion. One exception to this could occur if a pedal is pushed so it contacts the RTL stop. In this position, if the yaw damper actuator commands rudder motion in the same direction that the pedal is displaced, the pedal will be pushed back by the yaw damper actuator motion.

#### 1.1 The Yaw Damper

The yaw damper system is controlled by two Flight Augmentation Computers (FAC's). Each FAC controls one cylinder of the yaw damper actuator. The yaw damper actuator is an electro-hydraulic mechanism installed in the rudder frame. There is a common output axis of the two yaw damper cylinders, which is connected to two output levers to the differential unit.

The yaw damper system performs three functions: Dutch roll damping, turn coordination, and engine failure compensation. Dutch roll damping is active throughout the flight envelope. Turn coordination is not active if the autopilot is engaged, and engine failure compensation is only active if an autopilot is engaged. Yaw damper orders are rate limited by software in the FAC to a maximum of 39 degrees of rudder per second. The maximum allowable

displacement of the rudder by the yaw damper varies as a function of computed airspeed (Vc). The maximum displacement is 10 degrees, which is the limit up to 165 knots. Above 165 knots the limit is determined by the formula  $10 \times (165/Vc)^2$ , where Vc = computed airspeed (knots).

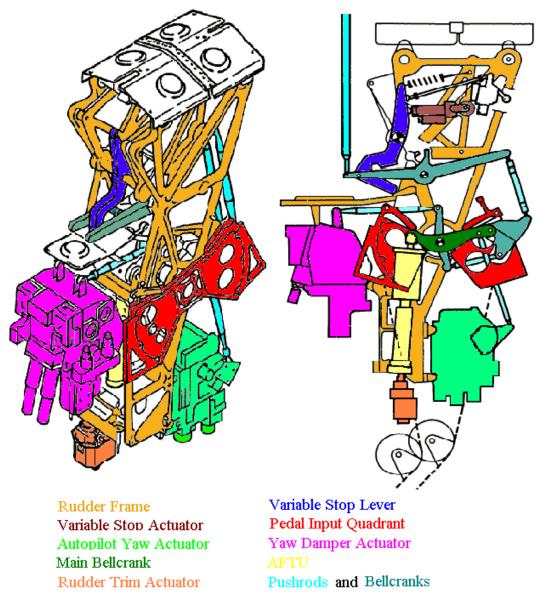


Figure 2. Rudder Frame Assembly

1.2 The Yaw Autopilot

The yaw autopilot is controlled by two Flight Control Computers (FCC's). Each FCC controls one electro-hydraulic actuator. Both of the electro-hydraulic actuators are housed in a single unit called the autopilot yaw actuator. The two actuators have a common output lever which is connected through a torque limiter

to a main bellcrank. The torque limiter allows the pilot to override the autopilot output. The pilot must apply approximately 143 lbs over the rudder pedal feel forces to override the autopilot output. Autopilot commands are rate limited by software in the FCC's to a maximum of 34 degrees of rudder per second. The yaw autopilot is only active with slats extended and with the autopilot engaged.

1.3 The Rudder Travel Limiter System (RTLS)

The RTLS is controlled by two feel and limitations computers (FLC's). Each FLC operates one of the motors of a variable stop actuator (VSA). The VSA adjusts the position of an articulating lever, called the variable stop lever, which limits the travel of the rudder control linkage downstream from the mechanical adder mechanism in the differential unit. There are two transducers, one for FLC 1 and one for FLC 2, which are connected to the variable stop lever through a single rod, which provide the VSA position to the FLC's.

The VSA consists of a screwjack driven by two AC motors. There is a rigid connection between the two motors which drive the screw through a reduction gear and torque limiter. The RTLS is designed to limit the rudder as a function of airspeed as shown in Figure 3.

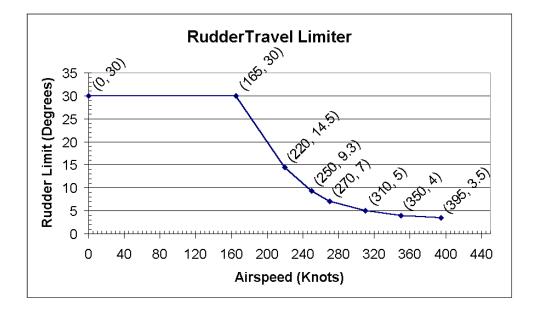


Figure 3. Rudder Travel Limiter

Each VSA motor is associated with one FLC. FLC 1 is normally the active computer, with FLC 2 in standby. Each FLC receives computed airspeed (Vc) data from both air data systems (ADS 1 and ADS 2), and uses the higher of the

two values in the determination of the appropriate rudder limit. In the event of failure of one ADS, both FLC's use Vc data from the remaining ADS.

FLC 1 is provided AC electrical power from the emergency bus, and in the event of loss of all normal AC power the FLC will drive the VSA to provide full authority to the rudder control system.

The RTLS provides the primary stop for the rudder control system, with a correctly rigged airplane, in flight, under normal circumstances. There are other stops in the system which may limit motion of the components under unusual circumstances such as high pedal loads, a system anomaly, or airspeeds below 165 knots. These stops are as follows:

Pedal stops: Each pedal is connected through linkage to a bellcrank below the cockpit floor. The bellcrank will impact a non-adjustable stop at approximately 21 degrees of pedal travel in each direction.

Rudder control linkage stop: At the rudder frame, the linkage between the mechanical summing device and the variable stop lever will contact an adjustable stop at the equivalent of 30 degrees of rudder. This provides the effective rudder limit at airspeeds less than 165 knots.

Rudder servo control stop: Each servo control can only extend or retract to it's internal mechanical stop, which is equivalent of 32.5 degrees of rudder.

### 2.0 Condition of Accident Airplane Yaw Control Components

At the accident site there were no rudder control components identified forward of the rudder frame installation. The rudder frame installation was found detached from the empennage structure and in a pile at the bottom of the remaining empennage (Figures 4 and 5). Most of the control linkage in the rudder frame was fractured and melted. The AFTU, rudder trim actuator, yaw damper actuator, autopilot yaw actuator, and variable stop actuator were identified in the pile and shipped to the NTSB for possible further investigation. All of the components suffered considerable heat damage.



Figure 4. Empennage and Rudder Control Components



Figure 5. Rudder Frame and Components.

The vertical stabilizer and rudder were recovered from Jamaica Bay and moved to a hangar (Figure 6). The three rudder servo controls were still attached to the vertical stabilizer and all of the control linkage was intact to the base of the vertical stabilizer (Figure 7 and 8). The lowest control rods, which are normally connected to the output lever of the rudder frame, had the last or lowest approximately six inches missing. The rudder was found detached from the vertical stabilizer. The fittings which attach the servo controls to the rudder and small pieces of rudder structure were still attached to the servo controls. The vertical stabilizer, and the attached system components, were later shipped to NASA Langley for further investigation.



Figure 6. Recovery of Vertical Stabilizer



Figure 7. Rudder Servo Controls and Linkages



Figure 8. Rudder Servo Controls and Linkages

3.0 Roll Control System Description (Figure 9)

On each wing there is an aileron and 5 spoilers for control of roll. The aileron is actuated by three mechanically controlled hydraulic actuators, referred to as aileron servo controls. The two interconnected control wheels in the cockpit drive two symmetrical control systems, composed of levers, rods, tension regulators, and cables routed along each side of the fuselage up to the input levers of the aileron servo controls. A differential and droop unit is installed in the control linkage upstream of the servo controls. The unit receives two inputs. One is from the control wheels (pilots input), the other is a droop signal from the slat control system which droops the all speed ailerons 10 degrees when the slats are extended, in order to optimize aerodynamic efficiency of the wing. The maximum deflection of each aileron in the un-drooped configuration is 23 degrees up and 19 degrees down. The maximum noload rate is 45 + - 5 degrees per second trailing edge down and 41 + - 4 degrees per second trailing edge up.

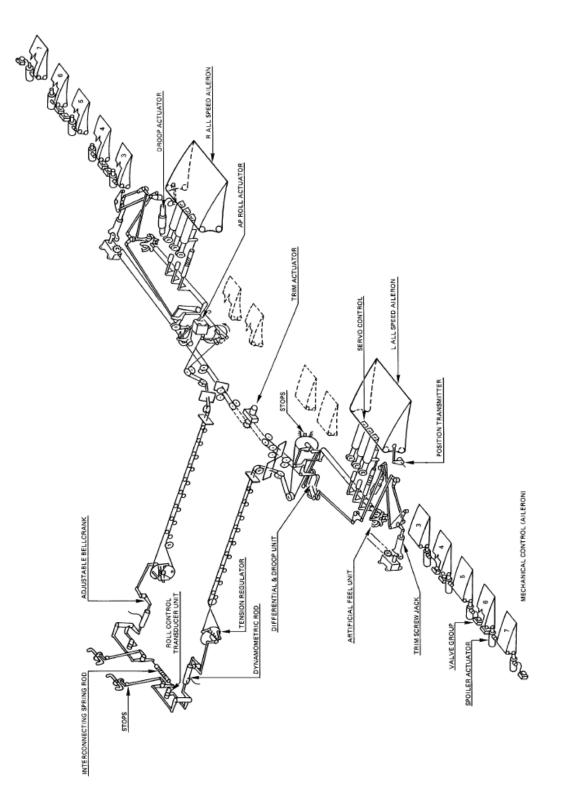


Figure 9. Roll Control Components

An autopilot roll actuator (APRA) is mounted adjacent to the right wing rear cable quadrant. It drives the complete control via a detent lever, which can be overridden by the pilots. Dynamometric rods, installed upstream of the cable tension regulators, provide control signals to the control wheel steering system.

### 4.0 Condition of Accident Airplane Roll Control Components

There were no roll control components identified forward of the wing. The six aileron servo control units were located on the accident site. The three units on the right wing were found in the area of the normally installed position. Two were detached from the rear spar, but still connected to one of the hydraulic tubes. The third was completely detached, lying on the adjacent ground. The three actuator positions varied. The unit had heat damage.

The three units for the left wing were found still attached to a small segment of wing rear spar. The piston rod ends were still attached to the aileron attach points along with a small portion of the aileron surface.

The right wing aileron droop and differential unit was located in the wing structure near the as installed position. The unit was badly damaged.

The left wing aileron trim screwjack was found just outboard of the aileron droop and differential unit. The unit was detached from the attach points.

The autopilot roll actuator was found near the normally installed position. The output was attached to the droop and differential unit. The unit appeared to be heat damage.

# 5.0 Spoilers

There are fourteen spoilers, seven on each wing, numbered 1 through 7 starting with the most inboard. They are controlled electronically by two electronic flight control units (EFCUs). Each spoiler is controlled by one servo control consisting of an actuator and a separate valve group.

The spoilers are used for: Roll control (spoilers 3 through 7); Speed brake control (spoilers 1 through 4); Ground spoiler control (all spoilers, 1 through 7).

6.0 Condition of Accident Airplane Spoiler Controls

Only two of the 14 spoiler actuators were identified at the accident site. They were both separated from the wing structure and had pieces of splintered graphite spoiler surface attached to the rod ends.

7.0 Pitch Control System Description (Figure 10)

There is one elevator attached to the rear spar on the left and right side of the trimmable horizontal stabilizer (THS). The THS allows for pitch trim of the airplane.

# 7.1 Elevators

Each elevator is operated by three mechanically controlled servo controls. The inputs from the control columns are transmitted to the elevators by dual control systems, each system routed along one side of the fuselage. The left and right systems are interconnected at two points by detent bellcranks, one beneath the flight compartment floor, the other between the two elevators. Artificial feel is achieved by a dual system, the stiffness of which is dependent on flight conditions. Maximum deflection of the surface is 30 degrees nose up and 15 degrees nose down. The maximum no-load rate of the surface is 34 + - 4 degrees per second nose up and 42 + - 5 degrees per second nose down.

An autopilot actuator is mounted adjacent to the left elevator. It drives the control via a detent lever, which can be overridden by the pilots. Dynamometric rods are installed upstream of the tension regulators, for control wheel steering.

7.2 Condition of Accident Airplane Elevator Control Components

With the exception of a portion of one of the control columns, no control components were identified forward of the THS.

The six elevator servo control units were located. The right-hand and left-hand outermost servo controls were found detached and laying on the ground near the THS rear spar. The four remaining ones were found attached to the THS rear spar. The attachment fittings to the elevator were still connected to the servo controls but the surface was not present. The units appeared to have some heat damage.

The pitch artificial feel unit was located beneath the THS. The two jacks appeared to be in good condition, with some heat damage. The frame was deformed.

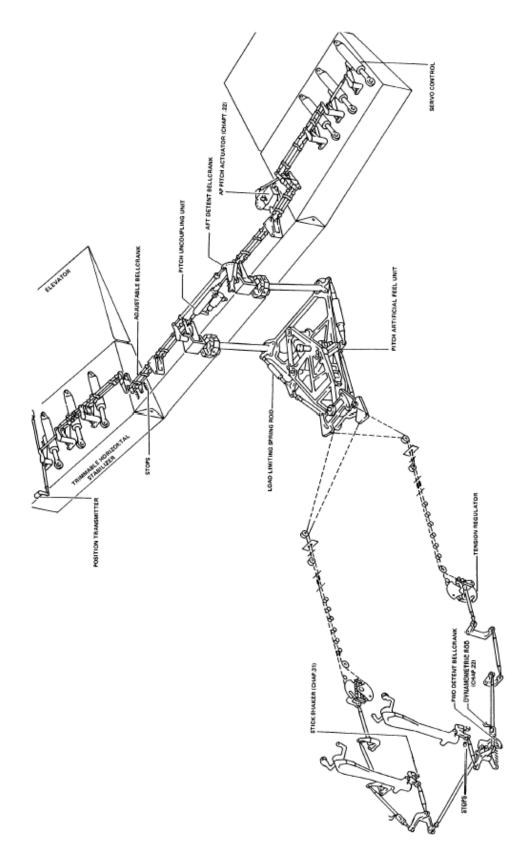


Figure 10. Elevator Control Components

7.3 THS (Figure 11)

The THS is operated by a THS actuator (THSA) within a range of 3 degrees nose down to 14 degrees nose up. The THSA consists of a fail-safe ball screwjack actuated by two hydraulic motors coupled by a differential gear. The mechanical control system consists of two rotating control wheels mounted one on each side of the center pedestal, driving a chain and cable loop up to the mechanical input of the actuator. The pitch trim system provides the following functions:

### 7.3.1 Electric trim

This basic function provides pitch axis stabilization and enables loads applied to the control column in manual flight to be overridden by means of the pitch trim control switches located on the control wheels.

#### 7.3.2 Automatic trim or autotrim

This function which is activated at AP engagement in CMD or CWS without any action on the pitch trim control switch, permanently stabilizes the pitch axis, and overcomes out-of-trim conditions to enable AP operation around a zero control surface position and to prevent abrupt movements at AP disconnection.

#### 7.3.3 Pitch stability correction

The purpose of this function is to restore static stability.

8.2 Condition of Accident Airplane Trimmable Horizontal Stabilizer (THS) Actuator

The THS Actuator was attached to structural parts. The unit appeared to have some heat damage.

The screwjack was fractured between the actuator and the ballnut. It was attached to the horizontal stabilizer front spar. The distance between the endstop and ballnut was 520 mm, which Airbus reported, normally corresponds to a horizontal stabilizer position of zero degrees.

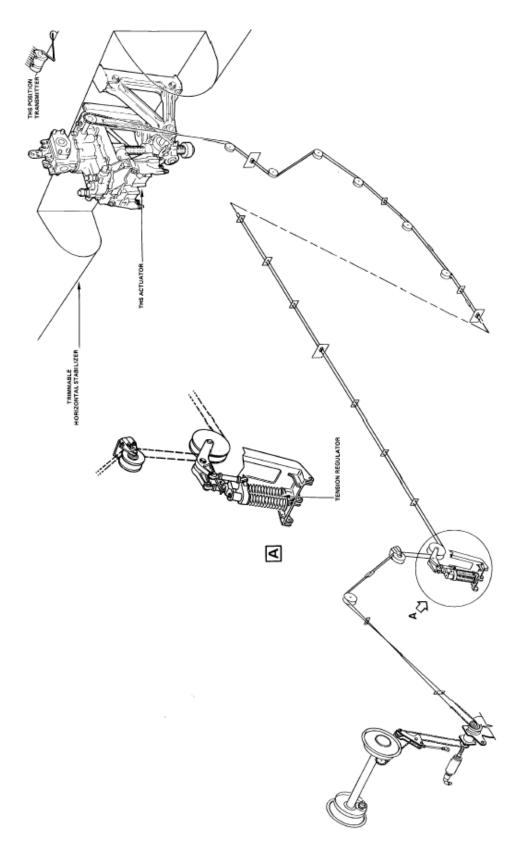


Figure 11. Trimmable Horizontal Stabilizer Components

## 9.2 Flap Controls (Figure 12)

There were nine out of twelve flap screwjacks identified at the accident site. Seven of the screwjacks were in good condition and the position of the gimbal on the screwjack was consistent with flaps in the fully retracted position. Two screwjacks were found with the threads fractured between the gearbox and the gimbal. The threads and gimbal had slid down the secondary load path. The distance between the endstop and gimbal was measured and was consistent with the flaps in the fully retracted position.

The flap power control unit was located at the accident site in good condition, with some heat damage.

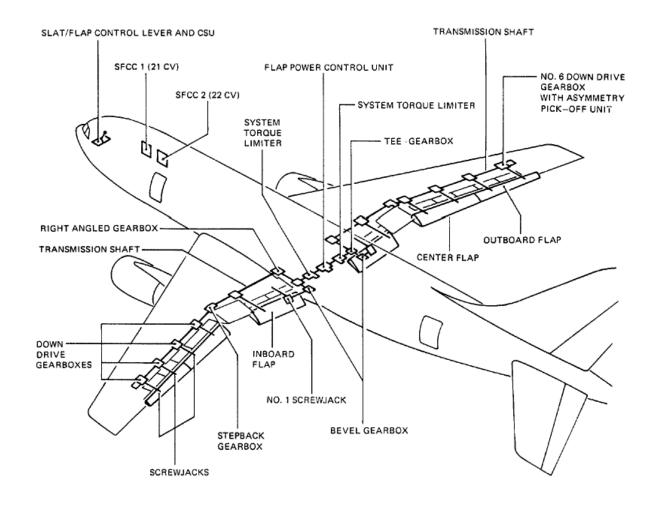


Figure 12. Flap System Components

#### 10.2 Slat Controls (Figure 13)

There were seven out of twelve slat screwjacks identified at the accident site. For six of the seven, the position of the gimbal on the screwjack was consistent with the slats in the fully retracted position. One of the screwjacks had the end stop and connection to the drive mechanism fractured, so the position could not be determined.

Five slat tracks were located at the accident site. One of them had the surrounding can compressed on it at a position consistent with slats fully retracted.

The slat power control unit was located at the accident site. The unit had some heat damage as well as damage to the output gearbox and the position pickoff units.

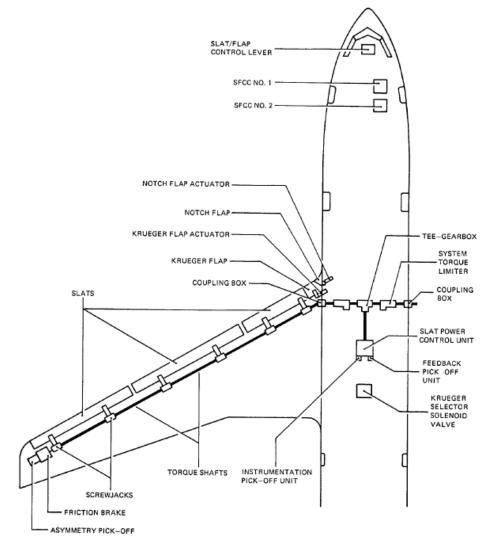


Figure 13. Slat System Components.

Steven H. Magladry Aerospace Engineer

Systems Group		AAL Identification	n		Manufacturer	Unit Has				Torque Limiter
Number	Part Name	No.	Manufacturer	Man. Part Number	Serial Number	NVM?	Date	Position	AA CPN	Activated
1	VOR/Marker Receiver			AJK9URPN 622-5220-103	2771					
2	Control Display Unit			40439193 (Assembly), 65-8371-56-00	910-10?		July 08 1997			
3			Rockwell Collins	?						
4	Unknown									
5										
6			Allied Signal							
7	Inertial Display Unit		Ŭ	C811 36A601	?					
	Air Data Computer (ADC)			404 5053-910	90010914	Yes				
	Circuit Card			58960-4052574						
10	SGU-EFIS (Signal Generator Unit)			9512660314	1138					
	Avionic Unit	BBBRCBF						33XU		
12	Pneumatic System Controller									
13	SGU-EFIS (Signal Generator Unit)			951266-03-14	1649					
14			Rockwell Collins							
	Standby Altimeter			A4619710003/Boeing p/n S231T11-3	287					
	Control Box			593-22200B	2223		1			
	Avioncs Unit			?						
	4 Circuit Boards			•						
10		REC 70?								
	Generator Control Unit	BBBRNKP		M740120AB	0905					
	Radio Altimeter	DDDI(()()		9599-607-14901	8871	Yes				
	Avionics Unit			2	00/1	100				
	Position Pick Off Unit			9028 A 8002-01	1012					
	Rack With 3 Units			9028 A 8002-01	1012					
24	VHF Transceiver			822-0693-003	7140	Voo				
		BBBQZVG		822-0093-003	7140	165				
	Passenger Address Unit	2		622-5342-101						
25	Control Display Unit	<i>!</i>		4043912-903	88100690					
20	Avionics Unit		Thomson-CSF	116(?) 218-014-023	88100690					
20	Bleed Fan			EVA3745A	242					
27	Power Supply Unit		Techno Fan							
28	Avionics Unit	BBBQZXT		8ES 003-761-00 (Rack #:4XE-A)	00305					
29	NAV Receiver Card	BBBQZXI								
30		DDDDDTE		005 0700 004	004					
31	Cockpit Display Unit (CDU) Non Racked Controller	BBBPCTF		965-0720-001	381					
				?						
	High Resolution Color CRT			?						
34										
	Rudder Pedal			C11A272 10 106 200						
	N1 Indicator			65 833-108-00						
37	Rack With 2 Units									
	VOR Receiver			622-5220-103	1469					
	DME Receiver			622-9540-001	2	Yes				
	Weather Radar Control Board									
	EFIS Control Panel			96-126-096	0767					
40	Indicator, Partial									
	Flap/Slat Command Unit			560 A 0000-02	305					
	Radio Altimeter Transceiver			9599-607-14901	3415					
	Slat/Flap Position Indicator			61551-101_2	421					
	RDMI (Radio Digital Magnetic Indicator)									
45	Altimeter Indicator			65-205-240-1	1328					

Systems Group		AAL Identification	n		Manufacturer	Unit Has			Torque Limiter
	Part Name	No.	Manufacturer	Man. Part Number	Serial Number	NVM?	Date Pos	sition AA CPN	Activated?
46	Standby Attitude Indicator			14301 AKMI	6431				
47	RDMI (Radio Digital Magnetic Indicator)			?					
48			_ Aerospeciale	A955B					
49	APU Fire Handle			239T505Y03	1030				
50	Engine #2 Fire Handle			237TSO5403	801				
51	Smoke Detector Processor			RC6SK	1152				
52	Controller Pneumatic System			627248-1	106C-902				
53	TCAS/VSI Display			066-50002-6102	3569				
54	Unknown Avionics								
55	Unknown Power Supply Card								
56	GCP ALT Display								
57	Unknown Avionics Box								
	TCAS Display			O66-50003-0101					
	Cabin Altitude			37000-3					
	Computer Unknown Rack								
61	Computer Unknown Rack								+
	Door Unlock Assembly								
	Audio Amplifier			772295-3					
64	Part Of Computer			?					
	A3 Driver			!	8917004				
60	Part Of Computer			2	8917004				
60	Mechanical Unit w/ Pushrod End	BBFCXNK		? 					
67	Avionics Computer - Rack Type	BBFCXNK							
68	Avionics Computer - Rack Type			?					
69	Part Of Computer Case			DD 0 (070 (07					
70	Hydraulic Damper	10474900	2	DRG/378/87					
71	RMI Case			6225001-502					
	EFIS Control Panel	BBBPMZF						PAN 53	7
	Indicator			APL 2650					
	ACARS Printer			1090-105	120			PRI7002	2
	Mode Control Panel			622-5130-209	2081				
	HF Antenna Coupler		Rockwell Collins	792-6140-001	4037				
	Seat MUX Controller IFE								
	Cabin Electronic Box								
	Power Supply			V303FF 059	1202				
	Relay			131CC0					
81	Front of FCC Computer	BBBPSSW			20				
	Comm Radio Selector Panel								
83	CVR Control Head								
	LRU Face								
85	EGPWS		Allied Signal	Reference No:950-0329	896	Yes			
86	EGPWS Faceplate		Ť						
	Computer Unknown			?					
88	Landing Elevation Selector				396				
89	Avionics Part			?					
	Mode Select Unit			CG1137A001	265				
	Unknown Box with Audio Jacks				200				+
	VHF Transceiver			822-0693-003	1760	Yes			-
	Speed Brake Transducer			659-698-00300	927549				
	Thrust Control Computer Front Face	BBBIGDN			921349	Yes			
0.4									1

Systems										Torque
	AAL Identification				Manufacturer	Unit Has				Limiter
		Manufacturer	Man. Part Number			NVM?	Date	Position		Activated?
96 Avionics Unit	110.	Manalaotaroi	2		Contai Maribol		Dato	1 CONTON		/ lotivatou :
97 HF Transceiver			2			Yes				
98 Antenna Assembly			700-1153-002			100				
99 Pressure Indicator			64882-202-1		370				+	
100 Avionics Unit			04002 202 1		010				+	
101 Pressure Reducer			44-2201-241-112						+	
102 Torque Spring Motor Assembly	I		404-2071-003M						+	
103 Hydraulic Shutoff Valve	I		404-207 1-00510						+	
104 Avionics Unit	!								+	
105 CRT Display Unit	!								+	
106 Rate of Climb (ROC)	!		33140						+	
107 Power Amp Assembly			641-895-2001						+	
108 Dual Indicator	I				500				+	
	I		64880 420		586				+	
109 Misc. Computer Internal Components	I								+	
110 Screwjack (small) 111 Engine #1 Fire Handle	I							+	+	
112 Avionics LRU					2484					
113 Avionics Transceiver LRU										
	BBBRFNY									
115 Angle of Attack Sensor			861CAE1 0001		760					
116 Angle of Attack Sensor			861CAE1 00		651					
	BBBQZGY									
118 Hydraulic Filter Module					795					
119 Rate of Climb (ROC) Faceplate										
120 Radio Altimeter			89700000-03			Yes				
121 Lighting Transformer				61	194068					
122 Tape Media From Unknown Source-0.5" Wide										
123 Fan Motor	 									
124 Rack Connector From LRU										
125 OVHD Panel-Cabin Temp/Pressurization Control										
126 Misc. Switch Panel										
127 Radio/Intercom Control Head										
128 Source Input Select Panel										
129 Cockpit Indicator Housing										
130 Mode Select Unit					318					
131 Throttle Position Sensor			S 319 16 987 870		447					
132 Circuit Breaker Panel										
133 Transformer				700	199636					
134 Airspeed Display										-
135 LRU Front Face							1			
136 GPWS Control Switch and SELCAL Placard									+ +	
137 MCDU Entry Key Pad									+ +	
138 MUX or Power Supply			8056733-501/3039 800-501						+	
139 Lock Tab Washer from 126-09 Cronston Ave. DW								+	+	
140 Ventilation Fan	I								+	
141 Misc. Switch Panel From Cockpit & Indicator	I				+		+	-	+	
142 High Resolution Color Display	!		E2826B22-						+	
143 Control Column	!		L2020D22						+	
143 Control Column 144 Pump				005040					+	
144 Pump 145 Small Electric Motor on Frame	I			205210	1				+	
		L			1		1	1		

Customo										Taraua
Systems Group		AAL Identification			Manufacturer	Unit Has				Torque Limiter
Number	Dent Nama		NA	Mars. Dant Number	Serial Number		Data	Desition		
Number	Part Name	No.	Manufacturer	Man. Part Number	Serial Number	IN VIVI ?	Date	Position	AA CPN	Activated?
146	Fuel System Probe			ST0002BO						<u> </u>
147	Auto Pilot Hydraulic Servo									<u> </u>
148	Part From Slat PCU (P/N 234)									<b></b>
149	Air Data Computer (ADC)			4045053-910	83030173	Yes				L
150	FDR Rudder Position Sensor									L
151	DME	BBBQZWA				Yes				
152	Altimeter (4,780') and VSI									<u> </u>
153	Elevator Actuator									
154	Antenna Mount			6225136-203	2670					
155	Relay Panel									
156	Avionics Rack with 5 Units, 2 Unknown									
	Digital Flight Data Acquisition Unit (DFDAU)	BBBRHCK		Hamilton Standard		Yes				
		BBBPGSW								
					338					
157	Main Entry Door Hinge					1		1	1	
158						-		1	+	<u> </u>
150										<u> </u>
160										<u> </u>
160										<u> </u>
161										<u> </u>
162										<u> </u>
163										<b></b>
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Part Name	No. Manufacturer	Man. Part Number		Serial Number	NVM?	Date	Position	AA CPN	Activated
									Activateu
									-
									-
RU 1 & 3 (Rack # 302FP1 & 302FP2)					Yes				-
Trimmable Horizontal Stabilizer Jackscrew									
Elevator Servo Control, LH Inboard?			31043	W750					
Elevator Servo Control, LH Middle									
Aileron Servo Control, Center LH Wing									
									-
Center Pedestal									-
Alleron Droop, Artificial Feel Unit RH Wing			077470744000						
			277170741200						-
-lap Track and Carraige									-
Slat Screwjack, Track and Carraige		CHA 1484		40					-
THSA Trimble, Horizontal Stab Actuator		40176-01		DV28/AH-58007					
Pitch Artificial Feel Unit									
Flap Track and Carraige		57942546 0000		TV7972					
Flap Screwjack and Carraige									
Flap Screwjack, Track and Carraige #2		CH 1487-0025		83					
Flap Jackscrew with Track #1									
Flap Jackscrew Assembly, Right Wing									
Flap Jackscrew and Gimble									
Flap Jackscrew Assembly #5		CHA 1479002H							
Flap Track and Screw Assembly									
Aileron Control Servo, Right-hand									
Flap Screw Assembly #4		CHA 1478-004H							
Flap Screw, Broken									-
Slat Screwiack		CHA 1067- 59		4			1		Yes
Slat Screwiack									No
Slat Screwiack									No
		5800000-03		G1014			-		
Flap Power Control Unit									-
Rudder Servo Control Upper									
Rudder Servo Control Middle		34042-130		/97			-		
		0-10-12-100		407					
								+	
	Elevator Servo Control, LH Middle Nileron Servo Control, Center LH Wing Nileron Servo Control, Outboard LH Wing Center Pedestal Spoiler Actuator Autopilot Yaw Actuator Yaw Damper Unit Rudder Trim Screwjack Variable Stop Actuator Roll Autopilot Actuator Roll Artificial Feel Unit RH Wing Stat Screwjack, Track and Carraige THSA Trimble, Horizontal Stab Actuator Spoiler Actuator Pitch Artificial Feel Unit Tap Track and Carraige Tap Screwjack, Track and Carraige Tap Jackscrew with Track #1 Tap Jackscrew and Gimble Tap Jackscrew and Gimble Tap Jackscrew Assembly #5 Tap Track and Screw Assembly Nileron Control Servo, Right-hand	Elevator Servo Control, LH Middle illeron Servo Control, Center LH Wing illeron Servo Control, Outboard LH Wing Center Pedestal polier Actuator utuopilot Yaw Actuator 'aw Damper Unit Rudder Trim Screwjack /ariable Stop Actuator Nall Autopilot Actuator Pitch Artificial Feel Unit Tap Track and Carraige Tap Screwjack, Track and Carraige Tap Screwjack, Track and Carraige Tap Jackscrew Assembly, Right Wing Tap Jackscrew Assembly, Right Wing Tap Jackscrew Assembly #5 Tap Track and Screw Assembly Nileron Control Servo, Right-hand Tap Screwjack Stat Scre	Elevator Servo Control, Center LH Wing	Elevator Servo Control, UH Middle  31043    vikeron Servo Control, Center LH Wing  30501    Jacob Servo Control, Outboard LH Wing  30501    Serve Control, Outboard LH Wing  30501    Serve Ter Pedestal  30501    Spoiler Actuator  30501    Serve Actuator  30501    Yaw Damper Unit  30501    Rudder Trim Screwjack  30501    Grafable Stop Actuator  30501    Viel Artificial Feel Unit RH Wing  277170741200    Tiap Track, and Carraige  3078-000    Tiap Screwjack, Track and Carraige  3078-000    Tap Screwjack, and Carraige  3078-000    Tap Screwjack, And Carraige  3078-000    Tap Screwjack, Track and Carraige #2  3049-0025    Tap Jackscrew Assembly, Kight Wing  3129    Tap Jackscrew Assembly #5  3040-0025    Tap Jackscrew Assembly #4  3040-0025 <t< td=""><td>Biewator Servo Control, Center LH Wing    30601    18043      Uiteron Servo Control, Outboard LH Wing    30501    1815      Denter Pedestal    30501    1815      Control, Center LH Wing    30501    1815      Depolier Actuator    1    1      Samper Unit    1    1      Vadder Tim Screwjack    1    1      Variator Strokack    1    1      Valder Tim Screwjack    277170741200    1      Vieron Tim Screwjack, Track and Carraige    CHA 1484    40      Vieron Tim Screwjack, Track and Carraige    0    1      Jas Screwjack, Track and Carraige    1    1    1      Jas Screwjack, Track and Carraige    0    1    1      Jas Screwjack, Track and Carraige    1    1    1    1      Jas Screwjack, Track and Carraige    1    1    1    1    1    1</td><td>Bievator Servo Control, Leh Middle    31043 (W781      Bieron Servo Control, Center L Wing    30501      Denter Pedestal    30501      Servo Control, Control, Charter L Wing    30501      Denter Pedestal    1      Servo Control, Con</td><td>Binyaor Servo Control, C.H. Hildel    31043    31043    30501    1804      Bieron Servo Control, Outboard LH Wing    30501    1815    30501    1815      Serve Control, Outboard LH Wing    30501    1815    30501    1815      Serve Control, Outboard LH Wing    2</td><td>lievator Servo Control, Hu Middie                                      </td><td>liverator Servo Control, LH Middle    31043/W781         liveron Servo Control, Cambrad LH Wing    30501    1845        liveron Servo Control, Cambrad LH Wing    30501    1815         liveron Servo Control, Cambrad LH Wing</td></t<>	Biewator Servo Control, Center LH Wing    30601    18043      Uiteron Servo Control, Outboard LH Wing    30501    1815      Denter Pedestal    30501    1815      Control, Center LH Wing    30501    1815      Depolier Actuator    1    1      Samper Unit    1    1      Vadder Tim Screwjack    1    1      Variator Strokack    1    1      Valder Tim Screwjack    277170741200    1      Vieron Tim Screwjack, Track and Carraige    CHA 1484    40      Vieron Tim Screwjack, Track and Carraige    0    1      Jas Screwjack, Track and Carraige    1    1    1      Jas Screwjack, Track and Carraige    0    1    1      Jas Screwjack, Track and Carraige    1    1    1    1      Jas Screwjack, Track and Carraige    1    1    1    1    1    1	Bievator Servo Control, Leh Middle    31043 (W781      Bieron Servo Control, Center L Wing    30501      Denter Pedestal    30501      Servo Control, Control, Charter L Wing    30501      Denter Pedestal    1      Servo Control, Con	Binyaor Servo Control, C.H. Hildel    31043    31043    30501    1804      Bieron Servo Control, Outboard LH Wing    30501    1815    30501    1815      Serve Control, Outboard LH Wing    30501    1815    30501    1815      Serve Control, Outboard LH Wing    2	lievator Servo Control, Hu Middie	liverator Servo Control, LH Middle    31043/W781         liveron Servo Control, Cambrad LH Wing    30501    1845        liveron Servo Control, Cambrad LH Wing    30501    1815         liveron Servo Control, Cambrad LH Wing

Systems					Torque
Group	AAL Identification			Manufacturer Unit Has	Limiter
Number Part Name	No.	Manufacturer	Man. Part Number	Serial Number NVM? Date	Position AA CPN Activated?
242 Rudder Input Control Rod					
243 Rudder Input Control Rod					
244 Main Rudder Control Rod					
245 Main Rudder Control Rod					
246 Main Rudder Control Rod					
247 Main Rudder Control Rod					
248 Upper Rudder Control to Servo					
249 Slat Track					
250 Slat Screwjack				AA587_	No
251 Slat Screwjack				AA587	Yes
252 Slat Screwjack			CHA 10610051		Yes
253 Slat Screwjack					Yes
254 Slat Track					
255 Green/Blue Transfer Unit Pressure System Filter				2091	
256 Elevator Servo Control LH Outboard			31043	W782	
257 Elevator Servo Control LH Inboard			31043	W783	
258 Slat Screwjack in Bin #NJDEP 20947					
259 3 Bags of Circuit Boards					