

#### Climate Leaders 5<sup>th</sup> Anniversary Meeting

# **The Raytheon Energy Conservation Program**

#### Steve Fugarazzo Manager Facilities Engineering

**Integrated Defense Systems** 

March 22, 2007







### **Strategic Business Areas**



#### **Missile Defense**

Sensors; interceptors; command and control; systems integration



Intelligence, Surveillance and Reconnaissance Enabling information dominance



Precision Engagement Shortening the sensor-to-shooter timeline



Homeland Security Solutions for a safer world



#### **Raytheon Business Headquarters**



80,000 Employees, \$20B Revenue, > 36 M Sq Ft



# **Energy Conservation at Raytheon**

- New Facilities design, retrofits & upgrades
- Construction and commissioning processes
- Education programs
- Partnering with the EPA
  - Energy Star
  - Climate Leaders
- Benchmarking

Raytheon is an Employer of choice



# **DO YOU KNOW :**

The amount of energy consumed by building infrastructure?



The amount of energy consumed by building infrastructure?

# 20 to 40% of the total load !



• The amount of energy for building infrastructure?

# 20 to 40% of the total load ! 60 to 80% is due to people and equipment !!



• The amount of energy for building infrastructure?

20 to 40% of the total load 60 to 80% is due to people and equipment !!

# Energy Conservation Needs to be more Personal !!!



• The amount of energy for building infrastructure?

# 20 to 40% of the total load 60 to 80% is due to people and equipment !!

# Energy Conservation Needs to be more Personal !!!

# EHS needs to connect w/ Energy Consumption/Reduction !!!!



#### **Energy Cost Breakdown**



# Raytheon major sites consumed 1,386,667 MWH in 2006:

- An average household in the United States uses 10 MWH per year
- Raytheon major sites consumed the equivalent of 140,000 households
- Equivalent to a city of 500,000 people

#### A Top Down Energy Conservation Program is needed

3/23/2007 Page 10



#### **Energy Usage**

#### **Estimated Aggregate for Northeast Locations**



Facilities continually upgrades
equipment to reduce energy costs

Lighting, cooling, heating and
fan energy influenced by occupants

#### All personnel need to help shrink Plug Load



#### Components of Building Utility Usage



#### Plug Load must be managed

# Raytheon's Roadmap to Enterprise Energy Management



- 1. Energy The Current State
- 2. The Need for Energy Conservation \$ & GHG
- 3. Communications and Outreach
- 4. Energy Intensity Chart
- 5. Plug Load
- 6. Energy Conservation Measure (ECM) Log
- 7. Energy Champions
- 8. Enterprise Energy Team
- 9. Metrics Goal Tracking

# **Total Employee Involvement (TEI)**



- 1. Energy Metrics and Budgeting
- 2. Energy Procurement
- 3. Demand Side Management
- 4. Energy Efficient Design
- 5. Energy Awareness
- 6. Operations and Maintenance
- 7. Alternative Energy Technologies
- 8. Energy Star Partnership



# **Strategy and Tactics**

- Assemble Core Team to Drive Strategy
- Develop an energy intensity "stop light" chart
- Identify Energy Champions in each functional area
- Energy Champions assemble local team
- With R6s support, identify and quantify usage in each area to prioritize reductions:
  - Production, process & test equipment
  - Office Equipment (PCs, printers, monitors), etc.
  - Infrastructure (hoods, lighting, etc.)
- Record Energy Consumption Measures (ECM)
- Local team brainstorms additional reduction opportunities, potential failure modes, and preventive plans
- Continually promote energy conservation in each area





#### ENERGY INTENSITY Stop Light Example - IADC





# **Untangling the Plug Load**

- What is contributing to plug load?
- How often are these devices left on?
- Why?
- How can we get people to turn them off?
- What processes/tools/equipment uses the most energy?
- When is equipment used?
- When is it needed?
- When can it be turned off?
- What are the run times currently?
- Can the time the equipment is powered be reduced?
- Can the equipment be run off-shift (off peak)?
- Are there alternatives to this equipment?
- Can equipment needs be reduced?





# January 2007 OPM

Electricity Performance as of Jan-07								Enterprise Electricity Roll-Up	
Corporate	SQ	SI	NCS	RMS	RTSC	SAS	Total Monthly 551 Performance Score	1000 - 900 - 800 - 700 - 600 - 500 - 400 - 300 -	
86.18%	<mark>85.10%</mark>	85.04%	90.29%	<mark>87.97%</mark>	91.81%	<mark>89.05%</mark>	Current Performance	200 - 100 -	
83.00%	83.00%	83.00%	83.00%	83.00%	83.00%	83.00%	10 Execeptional	e o gt bin a si a si a b a	
83.67%	83.67%	83.67%	83.67%	83.67%	83.67%	83.67%	9	¬≞≊ë≥∍∹∢∞°∠⊡	
84.33%	84.33%	84.33%	84.33%	84.33%	84.33%	84.33%	8	2007 Score	
85.00%	85.00%	85.00%	85.00%	85.00%	85.00%	85.00%	7 Goal		
88.75%	88.75%	88.75%	88.75%	88.75%	88.75%	88.75%	6	Comments on Data:	
92.50%	92.50%	92.50%	92.50%	92.50%	92.50%	92.50%	5 Satisfactory	Baseline is set at 2005 KWH actuals adjusted for	
96.25%	96.25%	96.25%	96.25%	96.25%	96.25%	96.25%	4	business impacts during 2006 and 2007. Goal is set at 15% reduction from adjusted baseline.	
100.00%	100.00%	100.00%	100.00%	100.00%	100.00%	100.00%	3 Baseline		
103.75%	103.75%	103.75%	103.75%	103.75%	103.75%	103.75%	2	Weighted by 2007 adjusted baseline MWH for each	
107.50%	107.50%	107.50%	107.50%	107.50%	107.50%	107.50%	1 Unsatisfactory	business compared to total. See additional comments	
111.25%	111.25%	111.25%	111.25%	111.25%	111.25%	111.25%	0	in box below.	
6	6	6	5	6	5	5	Metric Score	Estimates Required to Complete OPM:	
1.0	18.0	15.0	28.0	17.0	3.0	18.0	Weight (Estimated)	IDS: 1 of 10 sites estimated Jan (Huntsville) IIS: 0 of 7 sites estimated	
6.0	108.0	90.0	140.0	102.0	15.0	90.0	Weighted Score		
nments on Per	rformance:						-	Fullerton, Goleta, Lompoc, Spring Creek)	

**Comments on Performance:** 

The weights for January are estimated since the baselines for all businesses had not been established at the time of this OPM release. RTSC Jan 2007 performance estimated at Dec 2006 performance since 2007 baseline still in process (several more locations included in 2007 compared to 2006).

RMS: 1 of 5 sites estimated Jan (Tucson)

SAS: 3 of 3 sites estimated Jan (Goleta EW, El

**RTSC: All sites estimated** 

Segundo, Forest)



#### **Business Center Performance to Goal**

#### **YTD** January



#### Raytheon

#### IDS Roll-Up Total Monthly YTD Performance to Goal



Centers included in this roll-up are: IADC, MMC, SSC, IDS HQ, MDC, EWC, IFPSC-JRR & RRFC. Not Included: GHQ & NCS Marlboro

#### Sources of Raytheon's Greenhouse Gas Emissions



#### 1,000,000 metric tons of GHG emissions

Haymeo



# CO<sub>2</sub> Inventory

	Emission Source	C0 <sub>2</sub> Equivalent Emissions (metric tons)	%
	Electricity Consumption	695,580	72%
	Natural Gas Consumption	111,259	11%
Energy	Purchased Steam and Chilled Water	73,242	8%
	Oil Combustion	1,189	0.1%
	Total Energy	881,270	91%
	Manufacturing Chemicals	67,091	7%
	Aviation	12,296	1%
Non Energy	Company Vehicles	7,767	1%
Lifergy	Refrigerants	1,119	0.1%
	Total Non-Energy	88,273	9%
	Total	969,543	100%

#### A GHG Reduction Goal is an Energy Goal

#### **Voluntary Partnerships**



**Energy Star** 



# Leadership in Energy & Environmental Design



**Climate Leaders** 

### **GET INVOLVED**





#### **Current State**

Manufacturing Process

**Facilities Systems** 

Customer Requirements

**Operating Hours** 

Historical Energy Studies













Need to implement methods to hold people accountable

3/23/2007 Page 27

#### **Energy Conservation for a Competitive Advantage**



# HAVE THE POWER



Help Make a Difference. Conserve energy wherever you can!

3/23/2007 Page 28



