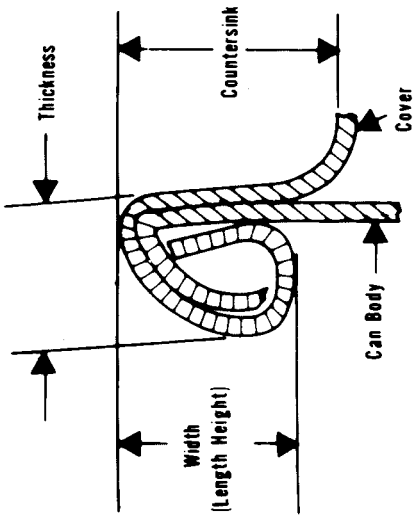


FIRST OPERATION ROLL SEAM



SECOND OPERATION ROLL SEAM

