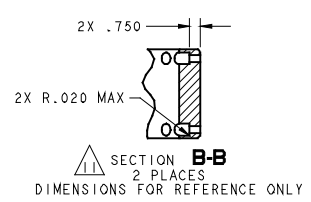
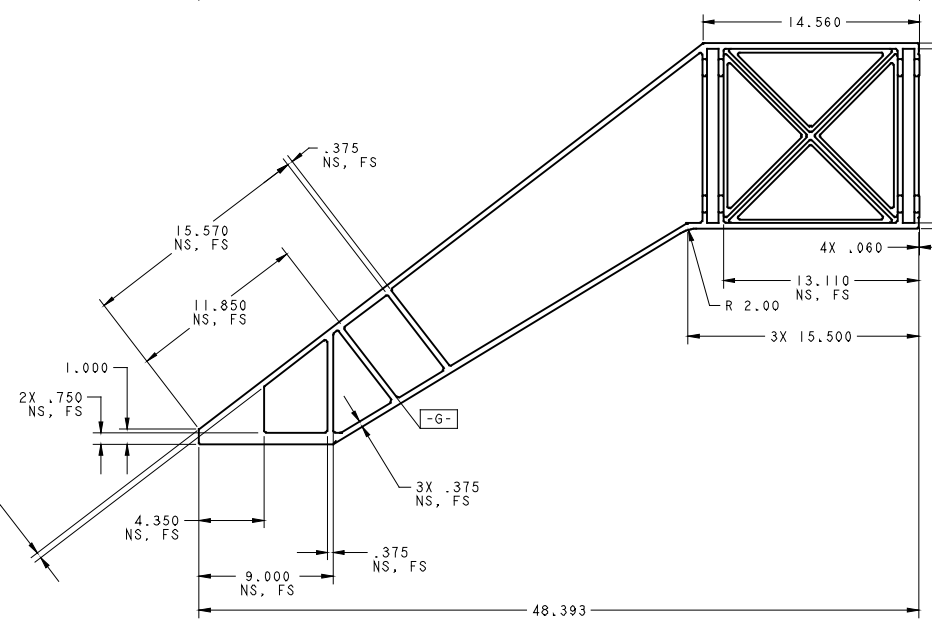
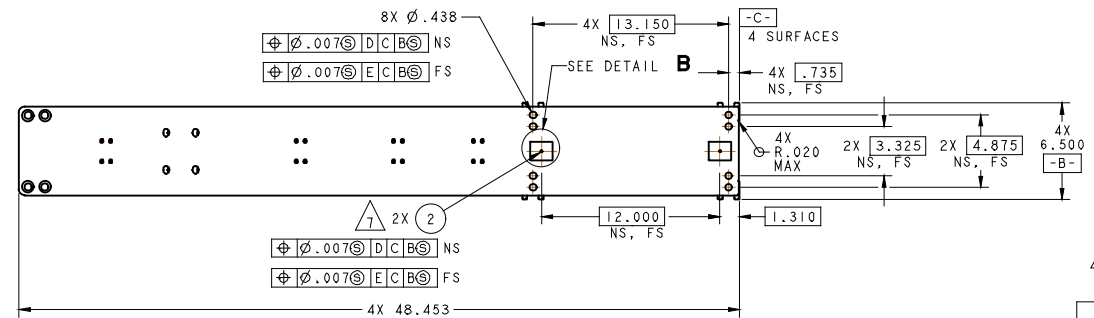
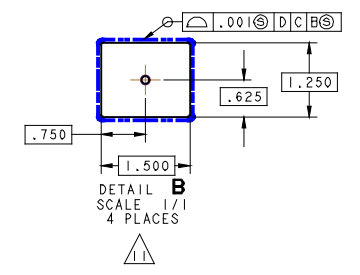
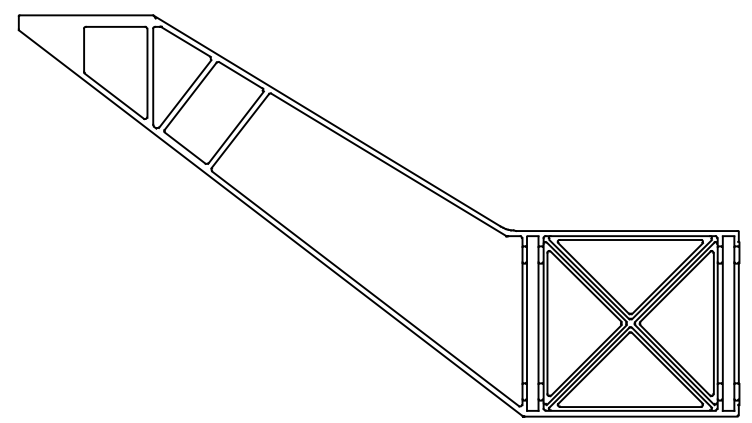
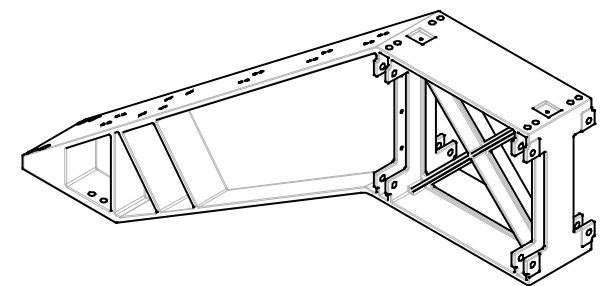


NOTES: UNLESS OTHERWISE SPECIFIED

- MATERIAL: ALUMINUM ALLOY, 6061-T651 PER ASTM B209 OR SAE-AMS-QQ-A-250/11.
- ALL EXTERNAL EDGES, EXCEPT HOLES (AND SLOTS) ARE R.06.
- ALL BURRS AND EDGES SHALL BE REMOVED. THE MAXIMUM ALLOWED RADIUS OR CHAMFER IS .03.
- ALL FILLET RADIUS SHALL BE .13, EXCEPT WHERE INDICATED.
- ALL BOTTOM FILLET RADIUS SHALL BE .060, EXCEPT WHERE INDICATED.
- FINISH: ANODIC COATING PER MIL-A-8625, TYPE II, CLASS I, COLOR CLEAR. SODIUM DICHROMATE SEALER SHALL NOT BE USED.
- INSTALL INSERT PER NASM33537, AFTER FINISH. REMOVE DRIVING TANG.
- ORIGINAL SOURCE OF SUPPLY:  
EMHART TECHNOLOGIES  
INDUSTRIAL DIVISION  
50 SHELTON TECHNOLOGY CENTER  
PO BOX 859  
SHELTON, CT 06484

- ALL FASTENERS SHALL MEET THE REQUIREMENTS OF GSFC SPEC 541-PG-8072.1.2.
- INK STAMP PER MIL-STD-130, PARAGRAPH 4, WITH 36FCI-2091573 AND SERIAL NUMBER PER ELC-PROC-000242. MARK .12 HIGH CHARACTERS, APPROXIMATELY WHERE SHOWN, USING ENTHONE M-O-N, SERIES M, PERMANENT MARKING INK, COLOR BLACK, USING 100/4 WEIGHT RATIO OF CATALYST 20/A. CURE 5 - 7 DAYS AT ROOM TEMPERATURE OR 80° C ± 15° C FOR 90 MINUTES.  
ORIGINAL SOURCE OF SUPPLY:  
ENTHONE INC  
350 FRONTAGE RD  
WEST HAVEN, CT 06516
- INTENT IS FOR FEATURES TO BE MACHINED AT ASSEMBLY USING TEMPLATE ???. IF MANUFACTURER CHOOSES NOT TO MACHINE AT ASSEMBLY, FINAL FEATURE SIZE AND LOCATION MUST MEET THE REQUIREMENTS OF NEXT ASSEMBLY.

REV	DATE	DESCRIPTION	APPROVAL



DRAFT

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NAME	INIT.	DATE
APPROVED BY D. MCGUINNESS		
APPROVED BY B. MACT		
APPROVED BY B. HARRIS		

ITEM	REQD	REQD	PART NO.	DESCRIPTION	MATERIAL	MATERIAL SPEC & NO.
3	16	1191-380285	INSERT, SCR THD, LKG, .190-32 X .285 L	PH BRZ	SEE NOTE 8	
2	6	3565-0480148	INSERT, SCR THD, LKG, .112-40 X .168 L	PH BRZ	SEE NOTE 8	
1	AR		PLATE		SEE NOTE 1	

NAME	INIT.	DATE
DESIGNED BY N. CLEMONS		
CHECKED BY D. FOOTE		
APPROVED BY L. LEBEAU		
APPROVED BY J. CARRO		
APPROVED BY J. SLATER		
APPROVED BY J. HALL		

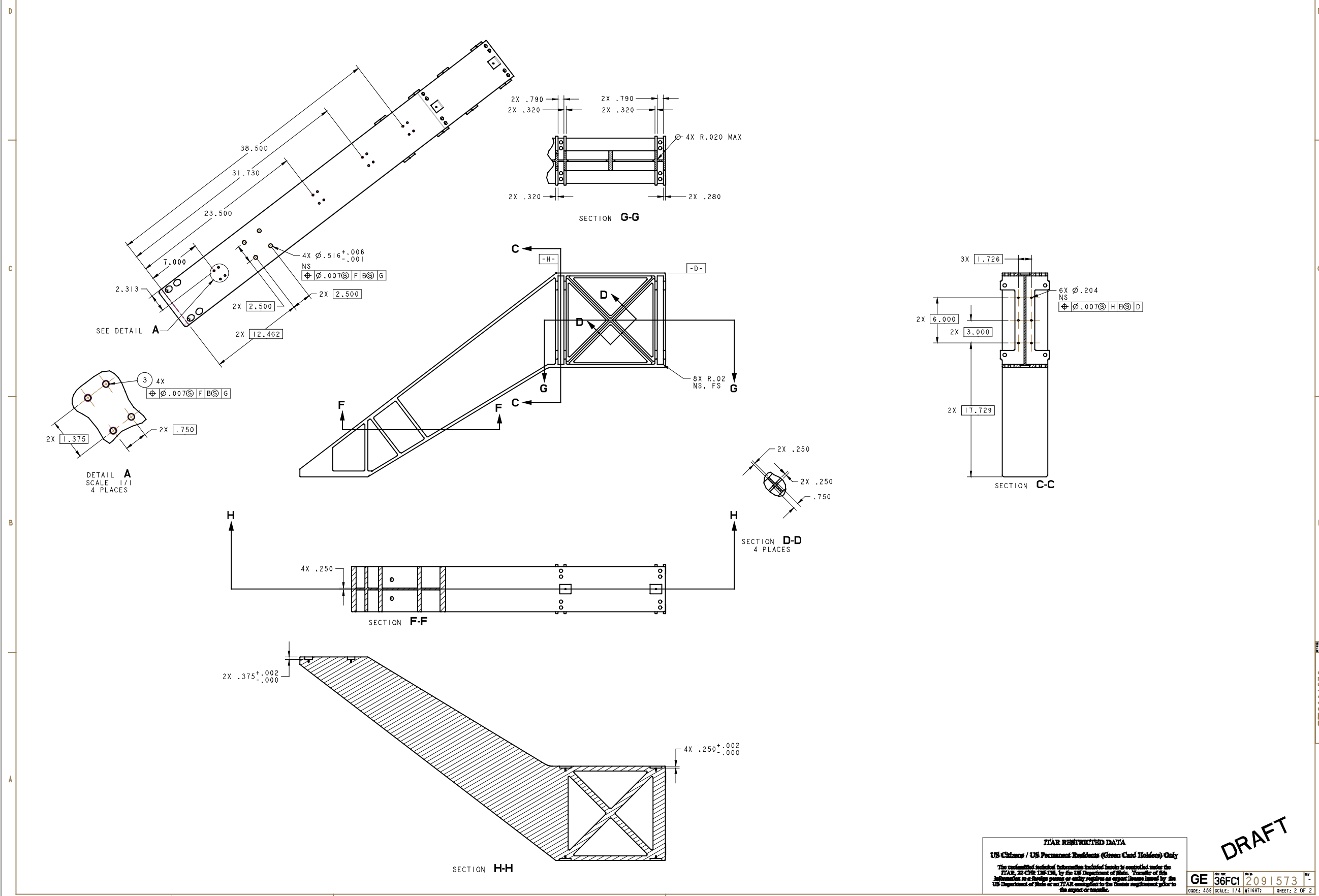
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GE 36FCI 2091573	SCALE: 1/1	WEIGHT: 1.32	SHEET: 1 OF 2
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GE2091573

REVISION			
REV	DATE	DESCRIPTION	APPROVAL
-	-	-	-



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**GE 36Fci 2091573**  
 CODE: 459 SCALE: 1/4 WEIGHT: SHEET: 2 OF 2

**DRAFT**

GE2091573