## DEPARTMENT OF HEALTH & HUMAN SERVICES

Public Health Service



Food and Drug Administration Rockville MD 20857

## Warning Letter

Via FedEx

WL: 320-06-03

June 15, 2006

Mr. Ramesh Parekh Vice President, Manufacturing Ranbaxy Laboratories Limited Paonta Sahib, Simour Himachal Pradesh 173 025 India

Dear Mr. Parekh:

We are writing regarding an inspection of your pharmaceutical manufacturing facility in Paonta Sahib, India, during the period of February 20-25, 2006. The inspection revealed significant deviations from U.S. Current Good Manufacturing Practice (CGMP) Regulations (Title 21 Code of Federal Regulations (CFR), Parts 210 and 211) in the manufacture of drug products.

Those deviations observed by the investigators were presented to you on an Inspectional Observations (FDA 483) form at the close of the inspection. These CGMP deviations cause your drug products to be adulterated within the meaning of Section 501(a)(2)(B) of the Federal Food, Drug, and Cosmetic Act (the Act) [21 U.S.C. 351(a)(2)(B)].

Your failure to retain analytical raw data, undocumented stability sample test intervals, the unclear purpose of "standby samples," our FDA lab results for your Isotretinoin capsules, and the inadequate staffing and resources in the stability laboratory heightens our concerns regarding the conduct, adequacy and oversight of your drug product stability testing and monitoring program.

Our review included your March 20, April 20, and May 25, 2006 responses to the FDA 483 Inspectional Observations issued at Paonta Sahib. We acknowledge your actions to restructure the stability group and institute a Management Review Committee to oversee the stability program. While some of the inspectional observations have been adequately addressed in your responses, we still have concerns regarding the observations shown below.

 Laboratory records do not include a complete record of all data secured in the course of each test, including all graphs, charts, and spectra from laboratory

[21 CFR 211.194(a)(4)]. Review of stability data by our investigative team disclosed that prior to November 2004, your firm did not maintain documentation of pperating conditions and settings used for Janalysis nor the complete raw data. After November 2004, the operating parameters were maintained with the relevant However, the electronic raw data was not saved. According to the Director of Quality Assurance, Ranbaxy began saving electronic raw data just recently at the beginning of February 2006. However, that was not observed during the inspection. Furthermore, our investigators noted that the SOP entitled, Analysis and Documentation" Teffective date "20/11/2004" provides for "discarding" of data or for the data to be "disregarded." The SOP allows "discarding" data due to "variation in the larea, faulty abnormal or any other reason." The SOP has not been revised to clearly provide for maintaining complete data derived from all tests. All of your laboratory practices should be reviewed to ensure these practices are eliminated. 2. Your firm failed to establish and follow an adequate written stability testing program designed to assess the stability characteristics of drug products and to determine appropriate storage conditions and expiration dates in that: A. There is no assurance that stability sample test intervals for each attribute examined have been met to assure valid estimates of stability [21 CFR 211.166(a)(1)]. FDA investigators observed hundreds of samples in storage chambers \_maintained at When asked to see the sample logbooks for these chambers, the investigators were informed that no logbooks were maintained identifying the contents of the stability chambers. As a result of the observation, a manual inventory of the contents of both chambers was conducted and this inventory list was provided to the investigative team. The inventory list shows that 172 samples were stored in chamber \_land 1,147 samples in chamber\\_ However, the list does not indicate when the samples were initially placed in the chambers, when these have been removed for interval testing and returned to the chambers, and how long these samples have been stored in the two chambers. Furthermore, no documentation was provided at the time of the inspection or in your responses showing the reasons for collecting and storing these samples.

instrumentation, properly identified to show the specific drug product and lot tested

hard copy handwritten master list, the <i>Date-in Register</i> that identify samples placed in each of the stability chambers as well as both This <i>Date-in Register</i> that identify samples placed in each of the stability chambers This <i>Date-in Register</i> not observed by the investigators during their inspection of the chambers on February 23, 2006, nor was it mentioned or provided investigative team when they initially requested the sample logbood throughout the inspection. Furthermore, copies of the <i>Date-in Register</i> submitted as Attachment 9, only show data for stability samples register period of January through May 2006. No documentation was aduring the inspection or in your responses for stability samples register shows the "Received Date", "Date in" "Condition" for these stability samples, but does not document the samples were removed for stability testing at specified intervals and the respective storage chambers.	ies all the  gister was storage I to the ok or gister, eceived during provided eeived prior to and storage dates when
submitted as Attachment 10, provides information on what sample in each of the chambers and includes "PRODUCT NAME", "B.No." and "TRAY". You maintain that this list is kept in the stability room this "Sample Location List" was not observed nor provided to the ir team when they asked to see a logbook for samples stored in the chambers Attachment 10 is a reprecopy of the list of samples stored at	ely." This list, s are present "DATE IN" s but again, nvestigative esentative ich were not
In your April 20, 2006 response, you report that only 495 samples of samples noted in both ]chambers were for "routine" stability test purposes, and the remaining 824 samples are kept as "stand by" so those samples you note as designated for stability testing, you have provide any documentation concerning the storage and testing of the samples. You also clarify that "stand by" samples are kept at the conditions for "investigational" purposes only and that these samples for detailed investigations of "Impurity Profile' trending/deviations documented investigations of "Impurity Profile' trending/deviations. The cannot be for both "investigational purposes" only and "impurity protrending/deviations" because impurity testing is part of the drug prostability program.	ting amples For e failed to nese es are used uring e samples file

The 2006 stability register, a handwritten logbook provided to the investigators that indicates which stability samples need to be tested, listed approximately 33 untested samples at the time of the inspection. This list does not account for all the other samples in the Labellity chambers.

Since these samples in the stability register or in a logbook, we are unable to ascertain if you intended to test these samples as part of your stability program and, if so, whether they have in fact been tested at appropriate intervals (i.e., 3, 6, 9, 12, 24, 36 months or more) to support assigned expiration dates for your drug products. Please provide complete documentation showing that these samples were tested at appropriate intervals in accordance with your established stability schedule.

B. Storage conditions for samples retained for stability testing are not adequately documented [21 CFR 211.166(a)(2)].

An extensive backlog of untested samples has resulted because of your practice of removing stability samples from the appropriate accelerated and long term storage conditions and holding them at until they can be tested. Your procedure entitled, "Post Production Stability Study" effective date "15/09/2005" states that when accelerated stability samples have passed before testing. In addition, when long term stability samples are within minus weeks to plus weeks of a scheduled test date, samples shall be stored at Thefore testing. The procedure further states that the holding time should not exceed days for accelerated stability samples and days for long term stability samples. Neither the Sample Location List nor the Date in Register submitted with your May 25, 2006 response or any other documentation we have seen thus far provide the dates when stability samples were moved into or removed from \_\_ (stability chambers for testing and if these samples were moved in accordance with this written procedure.

Please provide additional information on the inventory of the \_\_\_\_\_]chamber samples including the drug name, dosage, expiration date, batch number, date the samples were removed from the conditions specified in the protocol, the stability testing intervals, the type of stability sample (long term, accelerated or "investigational"), and copies of reports of analysis.

Also, please clarify how samples intended for impurity profile trending and deviations as part of your "complete stability program" are for "investigational" use only and provide scientific rationale for storage of these samples at this temperature. An impurity profile is a description of the identified and unidentified impurities in a drug product. Manufacturers are expected to summarize degradation products observed during stability studies of the drug product. This summary should be based on sound scientific appraisal of

potential degradation pathways in the drug product and impurities arising from the interaction with excipients and/or the immediate container/closure system after prolonged room temperature storage. This testing is a crucial component of a drug product stability monitoring program. As described by you, the storage of these samples for "investigational use only" fails to include this testing component and summary.

Your May 25, 2006 reports that the "stand by" samples, previously reported as samples intended for impurity profile trending and deviations, are for "regulatory filings globally" and may be stored at for up to months. Thus, the purpose of these "stand-by" samples remains unclear. Please clarify if these samples are for "investigational" purposes, "impurity profile" trending, or for "regulatory global filings" and explain the rationale for storage of these samples at for up to months.

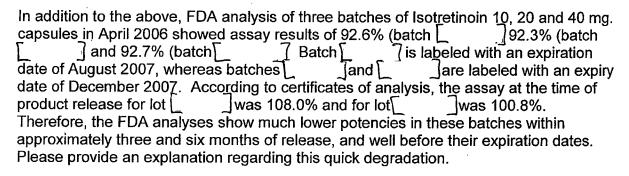
Your May 25, 2006 response also reports that Ranbaxy performed an analysis of the stability testing results for all samples, approximately 100 products that had been stored at \_\_\_\_\_ You maintain that the data shows that there is no adverse effect of \_\_\_\_\_ \_\_ storage on the stability samples or analysis and provided data on 15 representative examples for our review. Please provide data on the remaining 85 reviews comparing drug products stored at \_\_\_\_\_ with non-refrigerated samples of the same batches.

Your most recent response also reports that Ranbaxy has ceased storing stability samples at \_\_\_\_\_\_ and has completed stability testing of 239 samples in the \_\_\_\_\_\_ which were primarily exhibit batches to support US ANDA fillings. All samples were found to be within the approved/proposed specifications. Please submit complete stability data (accelerated, room temperature, \_\_\_\_\_ etc.) for these 239 samples.

3. The Quality Control Unit lacks adequate laboratory resources (personnel and equipment) for conducting stability testing of drug products [21 CFR 211.22(b)].

During the inspection, our investigative team observed that the stability laboratory consists of two rooms with \_\_\_\_\_\_\_in one room and the other room used as a wet chemistry lab. The stability laboratory employed 16 people. During 2004, the stability laboratory received over 3000 samples for testing and during 2005 the laboratory received over 6000 samples. An inspection of the two \_\_\_\_\_\_\_stability chambers uncovered hundreds of samples waiting to be tested.

Your May 25, 2006 response states that the stability sample testing backlog has now been eliminated following the employment of additional analysts, the use of analysts from other sites, and the purchase of lenew Please provide documentation that all stability testing requirements have been met for all drug products covered by U.S. approved, tentatively approved, and pending approval applications.



Some batches of Zidovudine were marked \_\_\_\_\_\_\_and others marked "RX920". Ranbaxy's application for Zidovudine 300 mg. tablets, ANDA 77-327, tentatively approved by FDA on July 13, 2005 and receiving full approval on September 19, 2005, describes the drug product as "white to off-white, round, film-coated tablets with 'RX920' debossed on one side and plain on the other side." The tablet description is confirmed by the long term stability data you submitted with your May 25, 2006 response for Zidovudine 300 mg. tablets, Batch \_\_\_\_\_\_\_\_manufactured in October 2004.

Please provide us with a detailed explanation and documentation regarding the differences found in the markings by our laboratory in these batches of Lamivudine and Zidovudine. Until these matters are resolved as they pertain to the Dewas facility we can not make a final determination on the compliance status of the Dewas facility.

Until FDA has confirmed correction of the deficiencies observed during the most recent inspection and compliance with CGMPs, this office will recommend withholding approval of any new applications listing your Paonta Sahib facility as the manufacturer of finished pharmaceutical drug products. In addition, failure to correct these deficiencies may result in FDA denying entry of articles manufactured by your firm into the United States. The articles could be subject to refusal of admission pursuant to Section 801(a)(3) of the Act [21 U.S.C. 381(a)(3)] in that the methods and controls used in their manufacture do not appear to conform to Current Good Manufacturing Practice within the meaning of Section 501(a)(2)(B) of the Act [21 U.S.C. 351(a)(2)(B)].

Please respond to this letter within 30 days of receipt. Your response should include data collected in your correction to the deficiencies cited as well as copies of procedures not already submitted. Ensure that your response to this warning letter

addresses the deviations in a systematic manner and that documentation supporting corrective actions is submitted to this office.

Please contact Karen K. M. Takahashi, Compliance Officer, at the address and telephone numbers shown below, if you have any questions, further information, or further proposals regarding this letter.

U.S. Food & Drug Administration Center for Drug Evaluation and Research, HFD-325 11919 Rockville Pike Rockville, MD 20852 Tel: (301) 827-9008

FAX (301) 827-8909

Sincerely

Nicholas Buhay Acting Director

Division of Manufacturing and Product Quality Center for Drug Evaluation and Research



Food and Drug Administration Rockville MD 20857

June 23, 2006

Mr. Ramesh Parekh Vice President, Manufacturing Ranbaxy Laboratories, Limited Paonta Sahib, Simour Himachal Pradesh 173 025 India

Ref: Warning Letter 320-06-03 dated June 15, 2006

Dear Mr. Parekh:

We have reviewed Ranbaxy's documentation and explanation regarding our observations on page 6 in the above referenced Warning Letter concerning differences in deboss markings on tablets of your Zidovudine and Lamivudine products.

The information provided satisfactorily resolves our concerns on this matter. These observations were based on our incorrect understanding of tablet deboss markings. We have corrected our records and consider the observations closed.

Migholas Buhay

Acting Director

Division of Manufacturing and Product Quality

Office of Compliance

Center for Drug Evaluation and Research

U.S. Food and Drug Administration