NNA08200778-RRG

Aerospace Testing and Facilities Operations and Maintenance Facility Information February 5, 2008

A. Thermophysics Facilities Branch

- 1. See attached ArcJet Complex 'pdf' document.
- 2. See http://thermo-physics.arc.nasa.gov

B. Unitary Plan Wind Tunnel (http://www.windtunnels.arc.nasa.gov/)

General

- 1. Construction began in 1951, completion in 1956 on 11 acre site at Ames.
- 2. Facility is a continuous flow tunnel with 3 test sections.
- 3. 11X11 transonic test section, mach speed 0.7-1.5.
 9X7 low supersonic test section, mach speed 1.4-2.6.
 8X7 high supersonic test section, mach speed 2.4-3.5.
- 4. Test pressures can be varied from partial vacuum to >2 atmosphere.

Flow Diversion Valves

- 1. 20 foot valve, weigh in at 251 tons each.
- 2. 24 foot valve, weigh in at 391 tons.
- 3. Each of these valves can complete a ½ turn rotation in 3.5 minutes.

3 Stage Axial Flow Compressor-Transonic

- 1. Rotors and blades weigh in at 160 tons, rotating at 685 RPM.
- 2. Stator casing made from 3 inch steel plate.
- 3. Compressor moves 6.25M cubic ft or 400 tons of air per minute.

11 Stage Axial Flow Compressor-Supersonic

- 1. 11 rotors with 1122 blades weigh in at 24 tons each. Rotor, blades, and shaft weigh in at 445 tons.
- 2. Rotor rotates on 2 journal bearings that are 36 inches in diameter and 55 inches long.
- 3. Compressor moves 3.2M cubic ft or 90 tons of air per minute, the air at this point is at 450 deg F.

Drive System

- 1. Four 3 phase, 6,900 volt induction motors connected in tandem delivers 180,000 hp continuous with a 1 hour overload rating of 216,000 hp.
- 2. Motor control is the slip regulator type for 100% speed variation.
- 3. Total shaft length, motor, and compressor is 266 ft, with a rotating mass of 1,300 tons.

Auxiliary System

- 1. Make up air is furnished by a compressor delivering 50,000 cubic ft per minute.
- 2. The air is dried and stored in 4 spherical tanks, each 38 ft in diameter at 140 PSI. These tanks can be filled in 18 minutes.
- 3. The cooling towers maintain the air at 120 deg F, and they circulate 54,000 gallons of water per minute.

Tunnel Structure

- 1. All welded steel pressure vessel.
- 2. Plate thickness is 1-3.5 inches up to 4 inches.
- 3. There is 5,000 tons of steel plate in the structure.
- 4. There are 2,500 tons of steel plate and rolled steel section in the nozzles.

Foundation

- 1. The tunnel rest on 1,700 concrete piles, driven to a depth of 48 ft. Each pile carries a load of 45 tons.
- 2. Concrete foundation contains a total of 10,400 cubic yards or 21,000 tons of concrete.