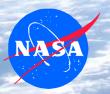


International Space Station Maintenance Cargo Familiarization

ISS Commercial Cargo Service Industry Day Conference

> NASA Johnson Space Center Houston, TX



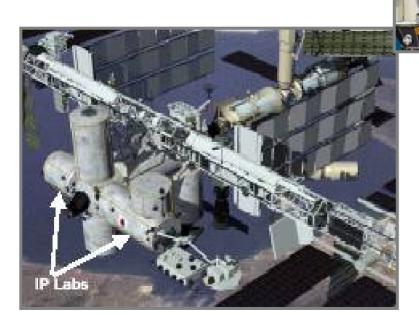
April 25, 2005



Purpose

Provide a sample of the types of internal and external Orbital Replacement Unit (ORU) hardware required to be launched and returned to support the maintenance of the International

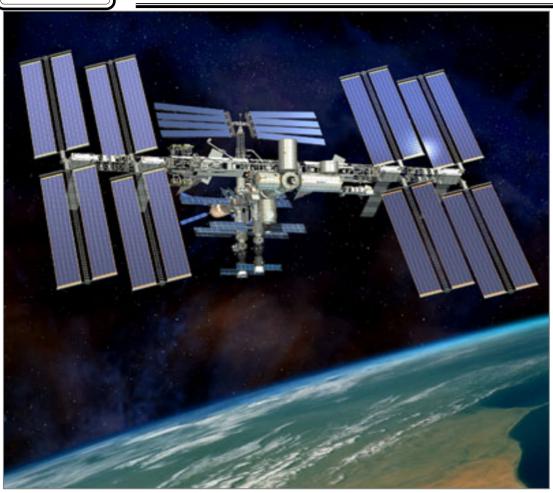
Space Station (ISS) vehicle







International Space Station Assembly Complete Configuration



Major ISS Systems:

- Electrical Power System
- Communication & Tracking
- Thermal Control System
- Environmental Control & Life Support System
- Guidance, Navigation & Control System
- Command & Data Handling System
- Robotics System
- Crew Health System
- Flight Crew System

Maintenance Cargo Summary:

	<u>Types</u>	<u>Total</u>
• Internal ORUs	202	1942
• External ORUs	160	739



ISS Maintenance Philosophy

- NASA's baseline approach is for the ISS Crew to remove & replace ORU hardware items for on-orbit Preventative and Corrective maintenance actions
- ORU replacement reduces amount of crew training and on-orbit crew time to perform maintenance actions
- Intermediate-level on-orbit repair is limited by ORU design
- Failed ORUs are returned to the ground for depot maintenance repair and then return to ground spare status





Hardware Launch Environments

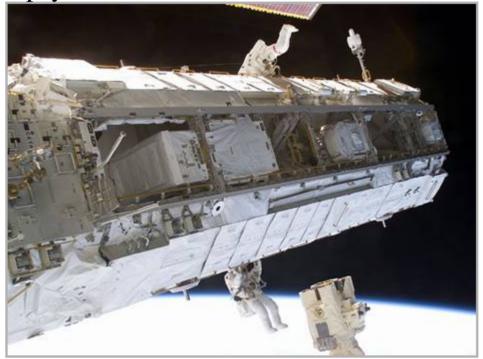
- All ISS hardware certified for the Space Shuttle Launch / Landing Environments
 - Vibration Loads
 - Thermal Loads
 - Structural Loads
 - Materials
 - Electrical (EMI/EMC)
 - Safety
- ORU spares fly unpowered
 - Carrier / Flight Support Equipment
 (FSE) compliment provides the environmental support for ORU non-operating limits

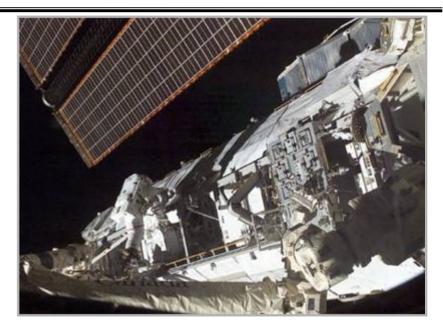


Logistics & Maintenance



• 160,000 lbs of hardware launched to ISS in 2001 & 2002; building mainly the Inboard Truss structure that supports the solar arrays, thermal control system, mobile servicing system and external payload sites





• Extravehicular Activity (EVA) and Extravehicular Robotic (EVR) handling requirements for External ORU hardware maintenance are documented in SSP 50610



Pump Module



Integrated Assembly (IA)

IA Weight: 1,393 lbs.

<u>IA Envelope</u>: 62"L x 72"W x 56" H

<u>IA c.g.</u>: X=1.82", Y=25.3", Z=10.1"

ORU

ORU Weight: 794 lbs.

ORU Envelope: 49.8"L x 68.1"W x 35.2"H ORU Non-Op Thermal Limits: -45F to +140F

FSE / OSE / Attachment Hardware

FSE Weight: 182 lbs. LAPA Weight: 417 lbs.

Projected Replacement Rate: 1 every 2 Years



Control Moment Gyro



Integrated Assembly (IA)

<u>IA Weight</u>: 1,211.7 lbs.

IA Envelope: 58.1"L x 46.8"W x 53.3"H

<u>IA c.g.</u>: X=0.67", Y=19.93", Z=14.33"

Projected Replacement Rate: 1 every 4 Years



Battery



Integrated Assembly (IA)

IA Weight: 707.3 lbs.

<u>IA Envelope</u>: 56.75"L x 53"W x 29.5"H IA c.g.: X=-0.2", Y=19.9", Z=4.0"

ORU

ORU Weight: 364.4 lbs.

ORU Envelope: 40.4"L x 36.8"W x 18.9"H

ORU Non-Op Thermal Limits: -13F to +86F

FSE / OSE / Attachment Hardware

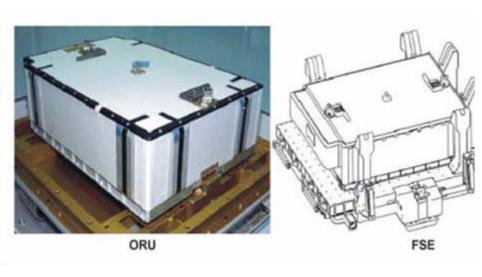
<u>FSE Weight</u>: 77 lbs. <u>MAPA Weight</u>: 265.9 lbs.

<u>Planned Replacement:</u> 6.5 Years

Total Batteries Installed: 48



Battery Charge / Discharge Unit



Integrated Assembly (IA)

IA Weight: 547.6 lbs.

<u>IA Envelope</u>: 47"L x 43"W x 18" H

<u>IA c.g.</u>: X=-1.7", Y=16.3", Z=2.3"

ORU

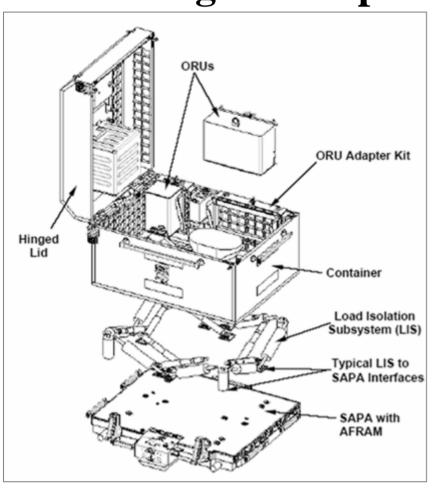
ORU Weight: 232.5 lbs.

ORU Envelope: 40.4"L x 28.1"W x 13.7H

Projected Replacement Rate: 2 to 3 per Year



Cargo Transport Container (CTC)



- Container for Small ORUs
- Maximum Weight 1320 lbs
- Load Isolation System (LIS) allows CTC to move relative to carrier
- Power used for heaters to thermally condition ORUs





• Most Internal ORU hardware typically carried in soft stowage

• Internal ORU Annual Upmass prediction is documented in ISS Supportability Assessment and Traffic Model Reports

Logistics & Maintenance



Pump Package Assembly



ORU

ORU Weight: 195 lbs.

ORU Envelope: 17"L x 17"W x 29"H

Projected Replacement Rate: 2 per Year



Light Housing Assembly



ORU

ORU Weight: 2.56 lbs.

ORU Envelope: 24"L x 3"W x 2.8"H

Projected Replacement Rate: 15 per Year



Video Tape Recorder



ORU

ORU Weight: 32 lbs.

ORU Envelope: 15.8"L x 8"W x 7.6"H

Projected Replacement Rate: 2 per Year



Sorbent Bed



ORU

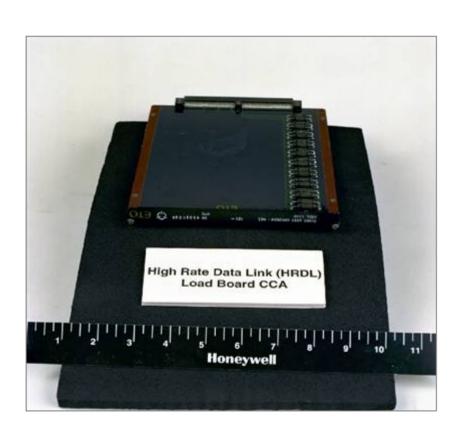
ORU Weight: 9.2 lbs.

ORU Envelope: 14.8"L x 6.3"W x 8.2"H

Projected Replacement Rate: 1 every 2 Years



High Data Rate Link Card



ORU

ORU Weight: 1 lbs.

ORU Envelope: 8.7"L x 0.7"W x 6.6"H

Projected Replacement Rate: 1 every 3 Years



Summary

- Great variety of ORU hardware types are required for maintenance of ISS vehicle systems
- Provided representative example of large, medium and small maintenance ORU cargo items
- New Commercial Cargo Service must be responsive to maintenance demand rate to sustain station operations and support ORU environmental certification limit