A photograph of the Pittsburgh skyline at sunset. The sky is a mix of orange, yellow, and blue. The city buildings are silhouetted against the sky, with some lights starting to glow. A bridge is visible in the middle ground. The foreground shows some dark foliage and a body of water.

# How to Quantify Engineered Tissue Structure and Mechanical Behavior

FDA/NIST workshop on  
*In-vitro analyses of cell/scaffold products*

**Michael Sacks**

Department of Bioengineering  
McGowan Institute for Regenerative Medicine  
University of Pittsburgh

# Tissue Engineering: Role of Biomechanics

- Many tissues and organs to be replaced have critical biomechanical functions
- “*Tissue Engineering*” was first coined by Y.C. Fung in 1987 for determining the biomechanical responses of cells and tissues in order to learn how to replace them

# Contemporary issues in Biomechanics

Genomic structure  
Genomic biomechanics  
Genomic function  
Molecular structure  
Molecular biomechanics  
Molecular function  
Cell structure  
Cell biomechanics  
Cell behavior  
Tissue structure  
Tissue biomechanics  
Tissue function

Organ structure  
Organ biomechanics  
Organ physiology  
Human movement  
Human performance

*Biomechanics is the middle name between structure and function*

# Functional Tissue Engineering\*

- What are thresholds of force, stress, and strain that the normal tissue must withstand during normal operation?
- What are their mechanical properties, during both normal and failure conditions?
- Which properties should be incorporated into TE designs?

\*Butler et al., JBME, 2000

# Functional Tissue Engineering

- When developing implants in culture, how to mechanical factors regulate cell behavior as compared to those experienced in-vivo?
- Do we have to exactly reproduce every feature of the native tissue to get acceptable levels of physiological function restoration?
- When evaluating TE repairs, how good is good enough?

# Functional Tissue Engineering

1. In-vivo stress/strain histories need to be measured in normal tissues over the physiological range
2. Mechanical properties of the native tissues must be established for sub-failure and failure
3. A subset these mechanical properties must be selected and prioritized
4. Standards must be set when evaluating the repairs/replacements after surgery so as to determine "how good is good enough"

# Primary considerations

## In-vitro phase

- Enhancement of protein synthesis
- tissue formation and strength
- Strategic use of and mechanical/biochemical stimulation

## Assessment of In-vivo function

- Invasive measures (explant)
- Non-invasive (primarily image based)

## Major scaffold types

- Biologically derived
  - SIS, UBM
  - Decellurized tissues (e.g. aortic valve)
  - Collagen, fibrin, and GAG gels
  - Electrospun biopolymers (collagen)
- Synthetic
  - Wovens and fabrics
  - Gels and foams
  - Non-wovens made from PGA, PLLA
  - Electrospun biodegradable polymers



# Mechanical Behavior

*Driven by physiological functional requirements*

- a. Stress-strain response non-linearity, rapid transition of stiffness
- b. Time-dependence
  - i. viscoelasticity
  - ii. poroelasticity
- c. Anisotropy
  - i. Appropriate knowledge of mechanical properties
- d. Dimensionality
  - i. Uniaxial (tendon)
  - ii. Planar biaxial (valve leaflet)
  - iii. Full 3D (myocardium, cartilage) - No approach available

# Mechanical Behavior

*Driven by physiological functional requirements*

## 1. Major modes

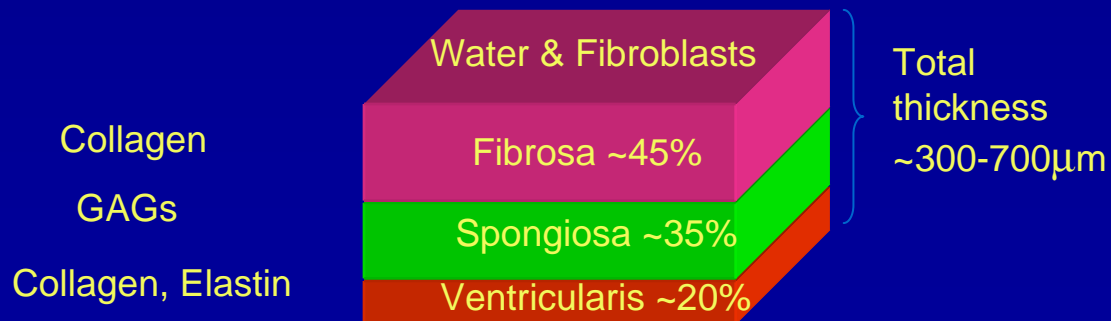
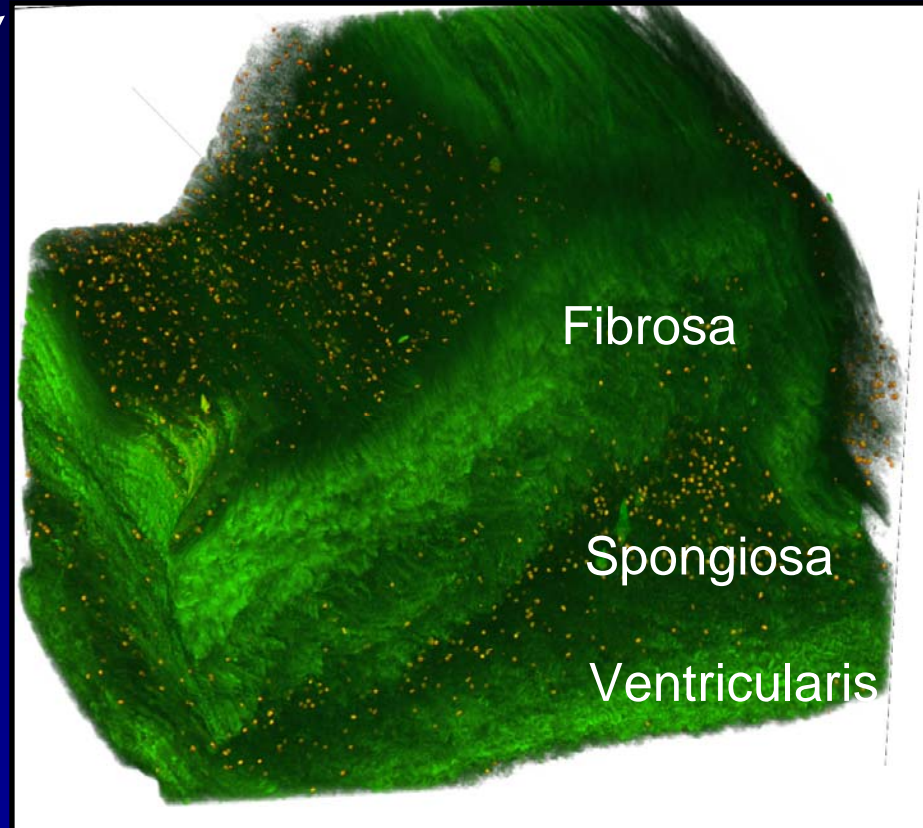
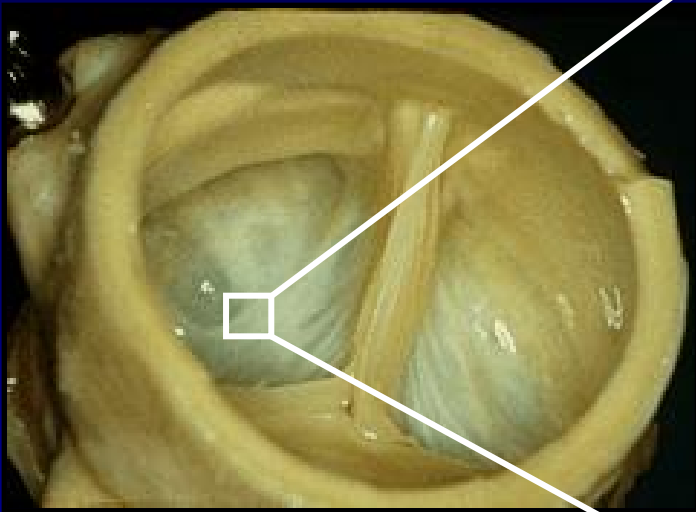
- a. Tension
- b. Compression
- c. Flexural

## 2. Meso/macro scale vs. local properties

- a. Local
  - i. AFM, nano-indentation.
- b. Larger scales
  - i. More relevant for physiological function

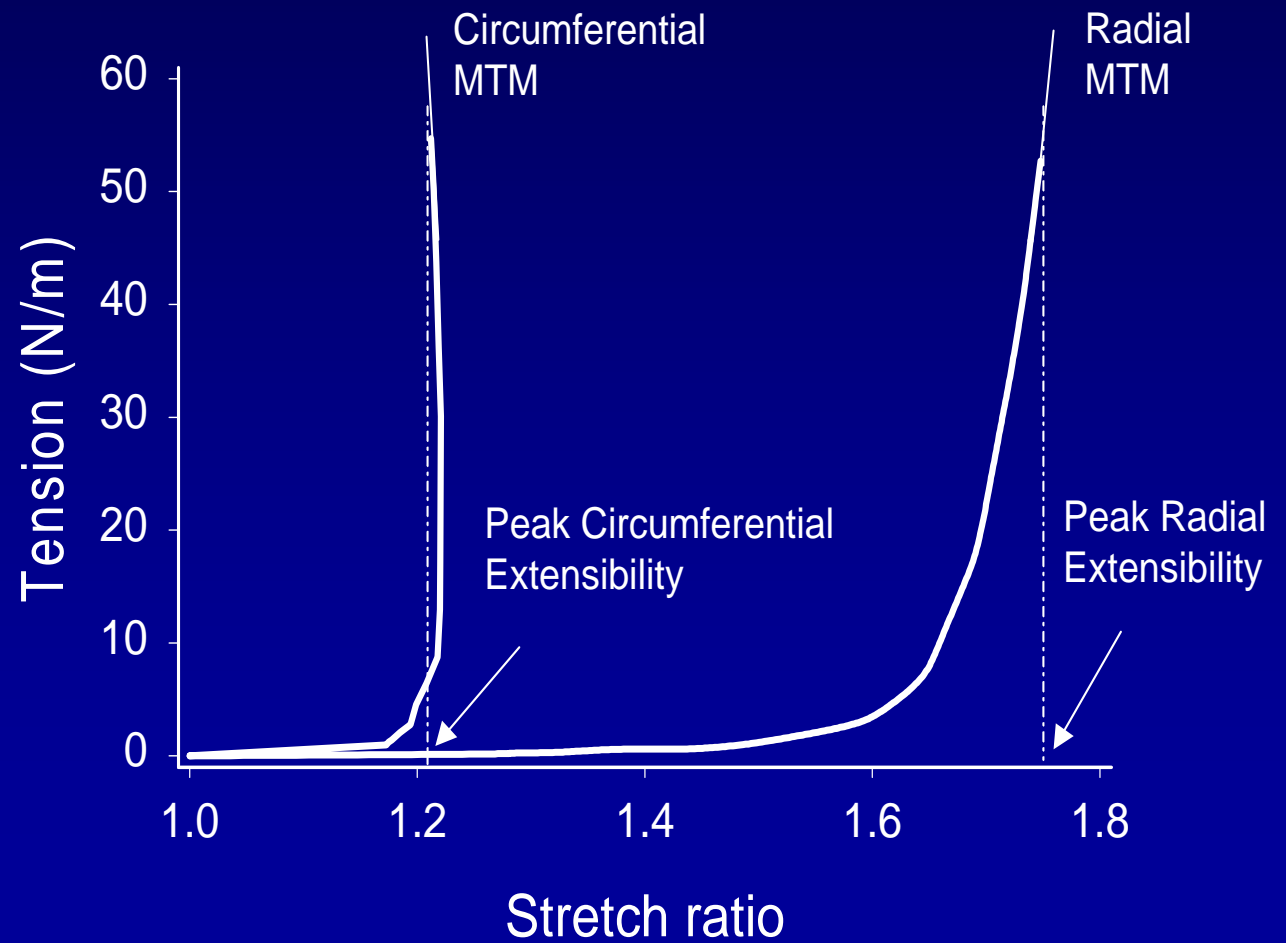
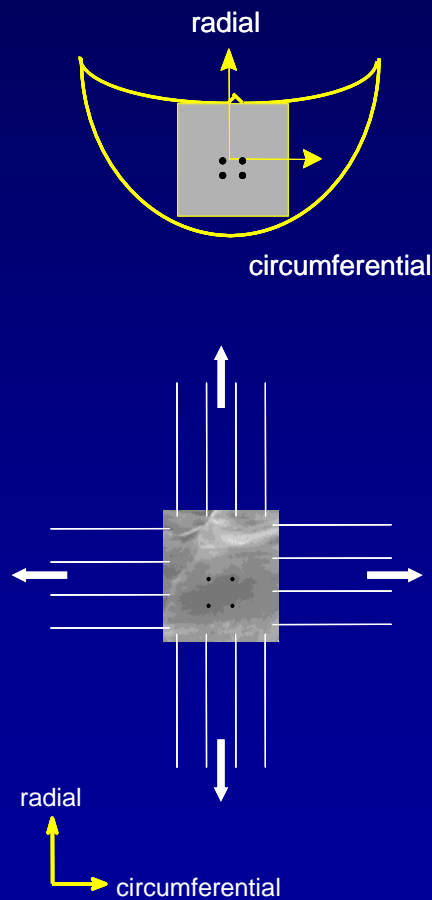
## 3. Need to link measures at various scales to make sense of cell and physiological behaviors

# Leaflet tri-layered structure



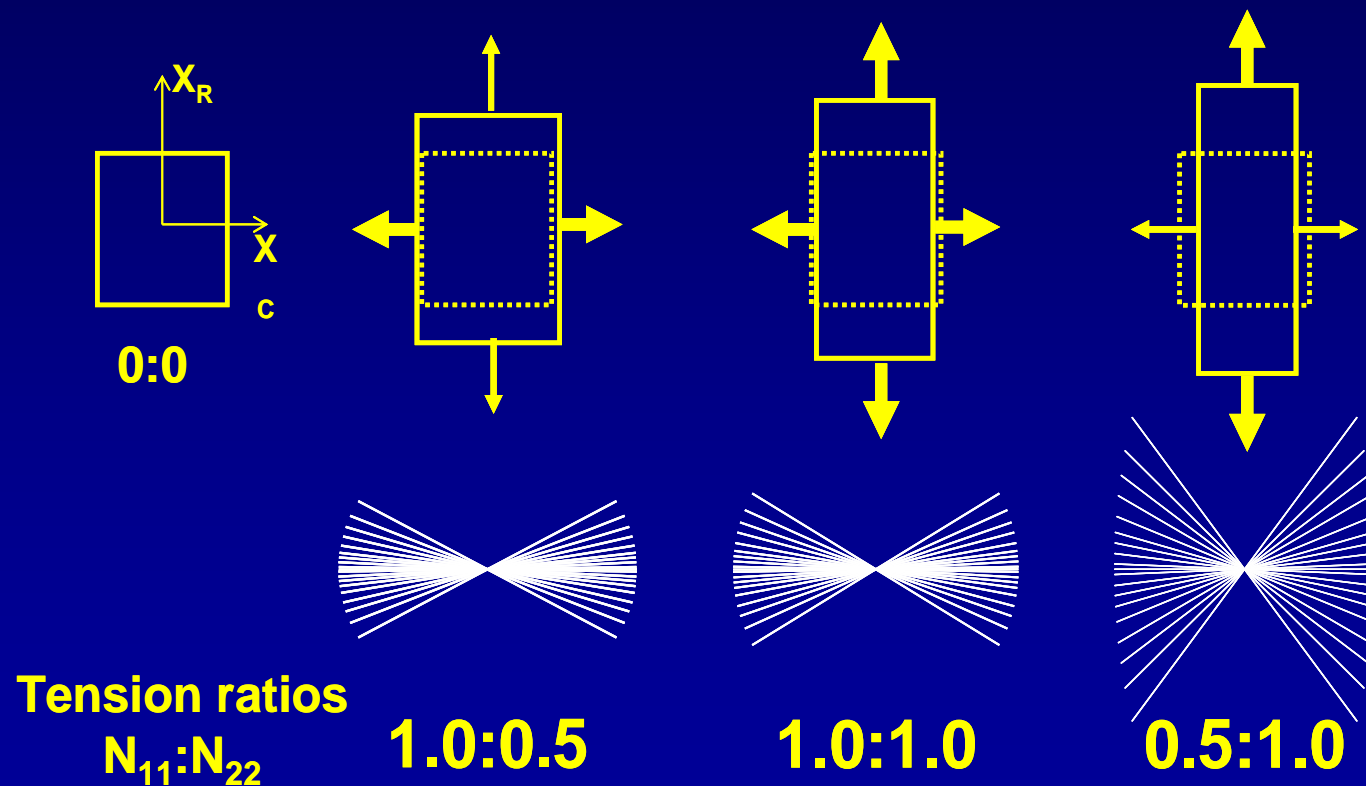
# Planar biaxial mechanical properties of the aortic valve leaflet

*There is more to life than Young's modulus*



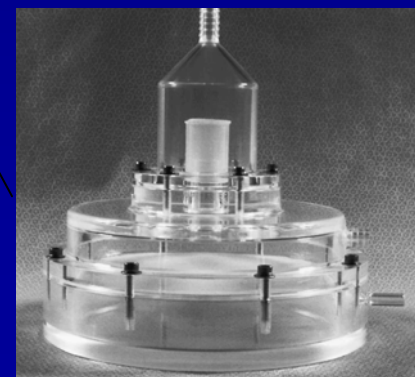
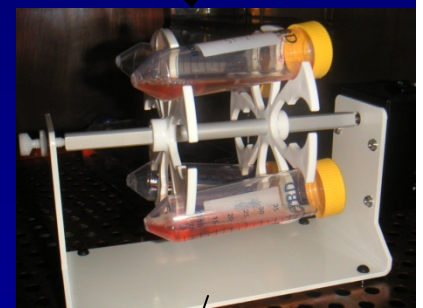
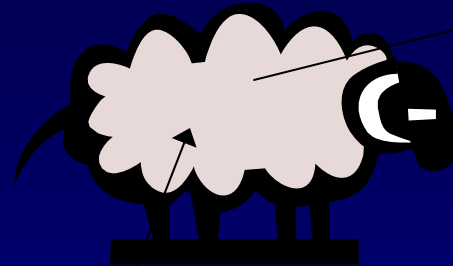
# Structural basis for mechanical behavior

*Anisotropy and due to fiber rotations, not stretch*



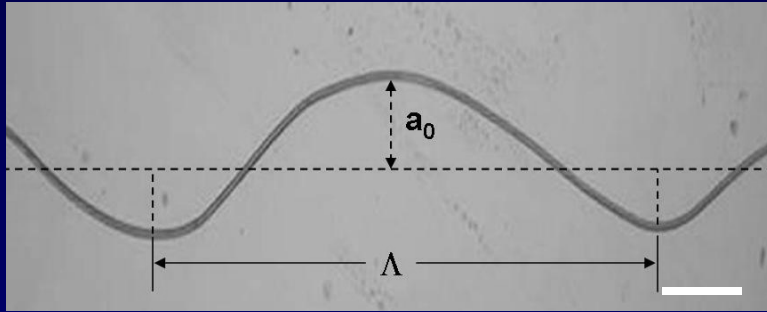
# Tissue Engineered Heart Valves (TEHV)

- Living autologous cells + bioresorbable scaffolds
- Potentially have a capacity for growth, self-repair, & resistance to infection
- Presents opportunity to answer some fundamental bioengineering questions:
  - How do the scaffold and tissue interact to give rise to overall mechanical properties?
  - How do individual modes of mechanical loading affect tissue development?

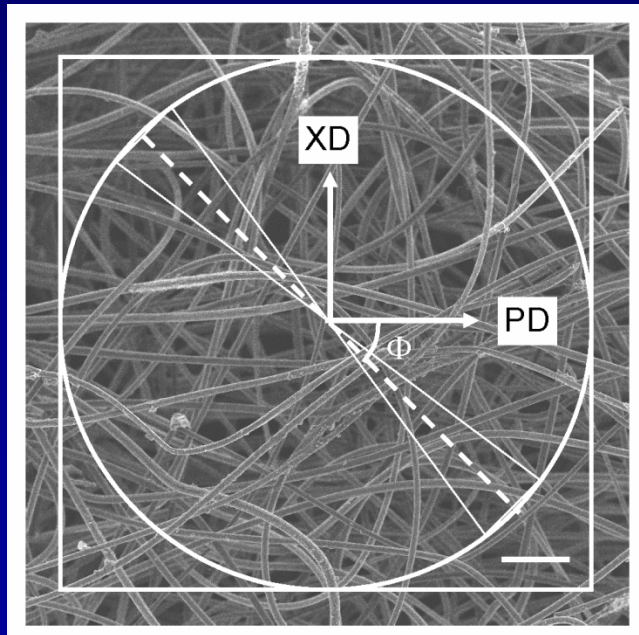


# Hierarchical Structure of Nonwoven Scaffolds

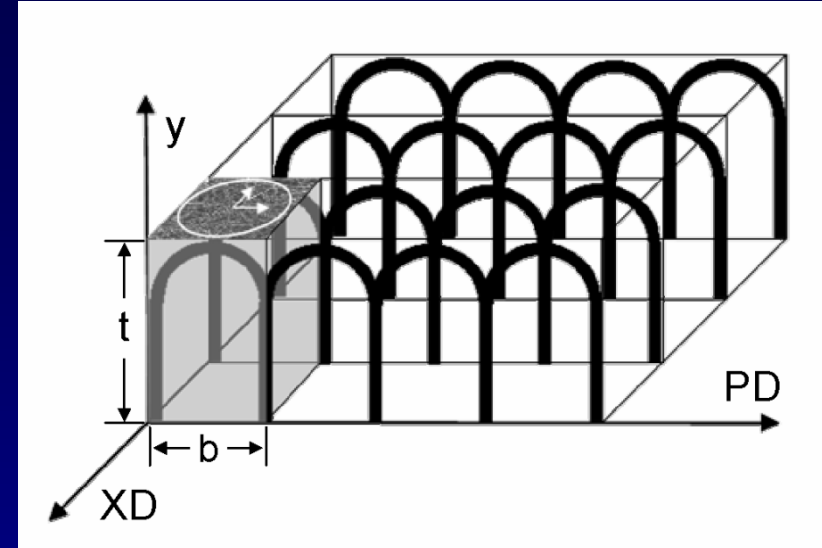
## Primary: Fiber Crimp



## Secondary: Fiber Orientation



## Tertiary: Discretization by Needling



Freed L.E., et al, Bio/technology 1994;12:689-693.

Engelmayr, G.C. and Sacks, M.S., J Biomech Eng, 2006



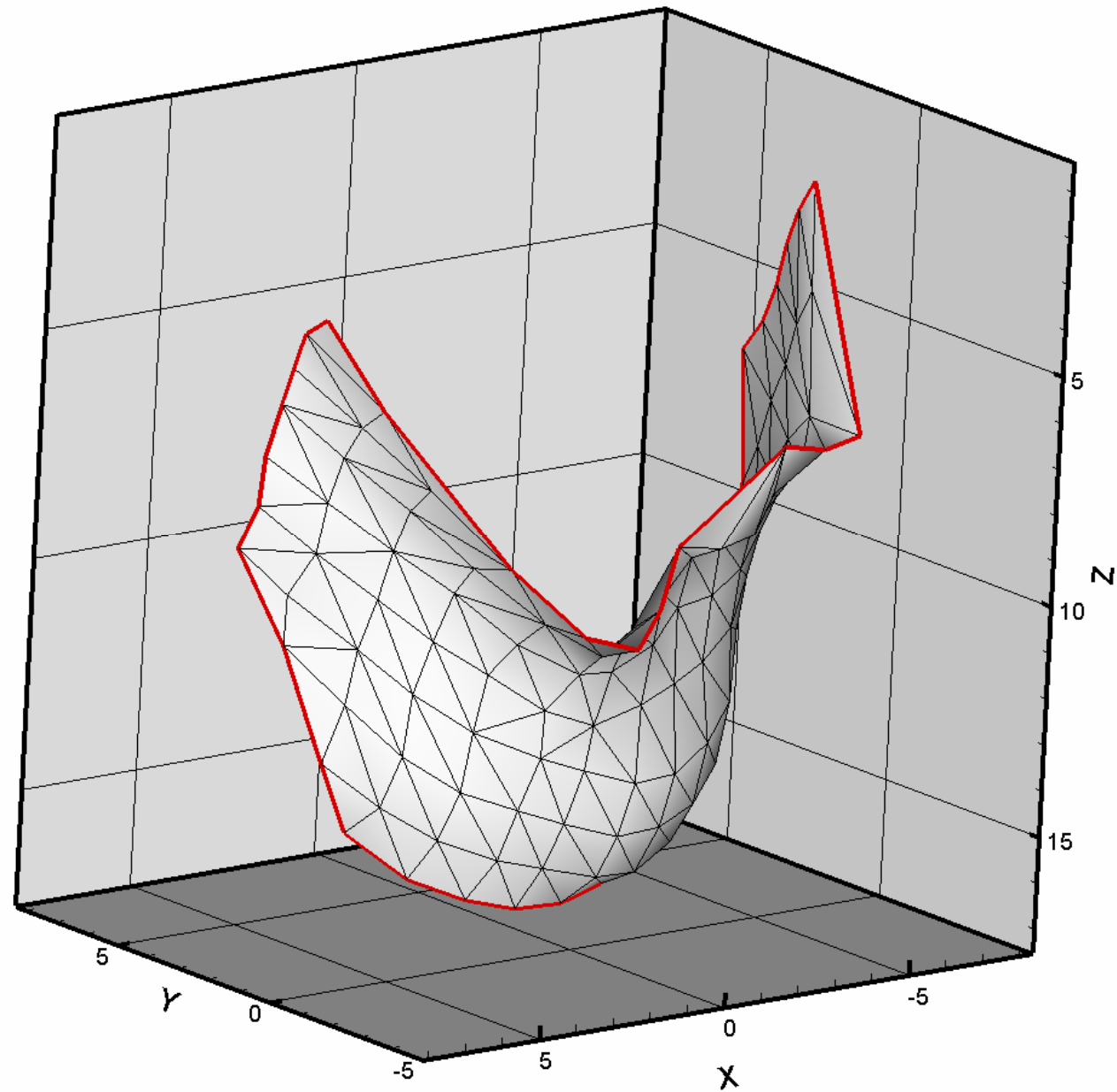
# Rational for Cyclic Flexure Bioreactor

- Pulse duplicator / Flow loop bioreactor
  - Used to grow a TEHV for implantation
  - Anatomical geometry
  - Coupled mechanical stimuli
- Decompose complex mechanical environment into simple, independent modes of deformation:
  - Cyclic Flexure
  - Shear Stress
  - Tension
  - Pressure
- Why cyclic flexure?
  - Non-woven scaffolds are not elastomeric
  - Flexure is a mode of deformation innate to heart valves

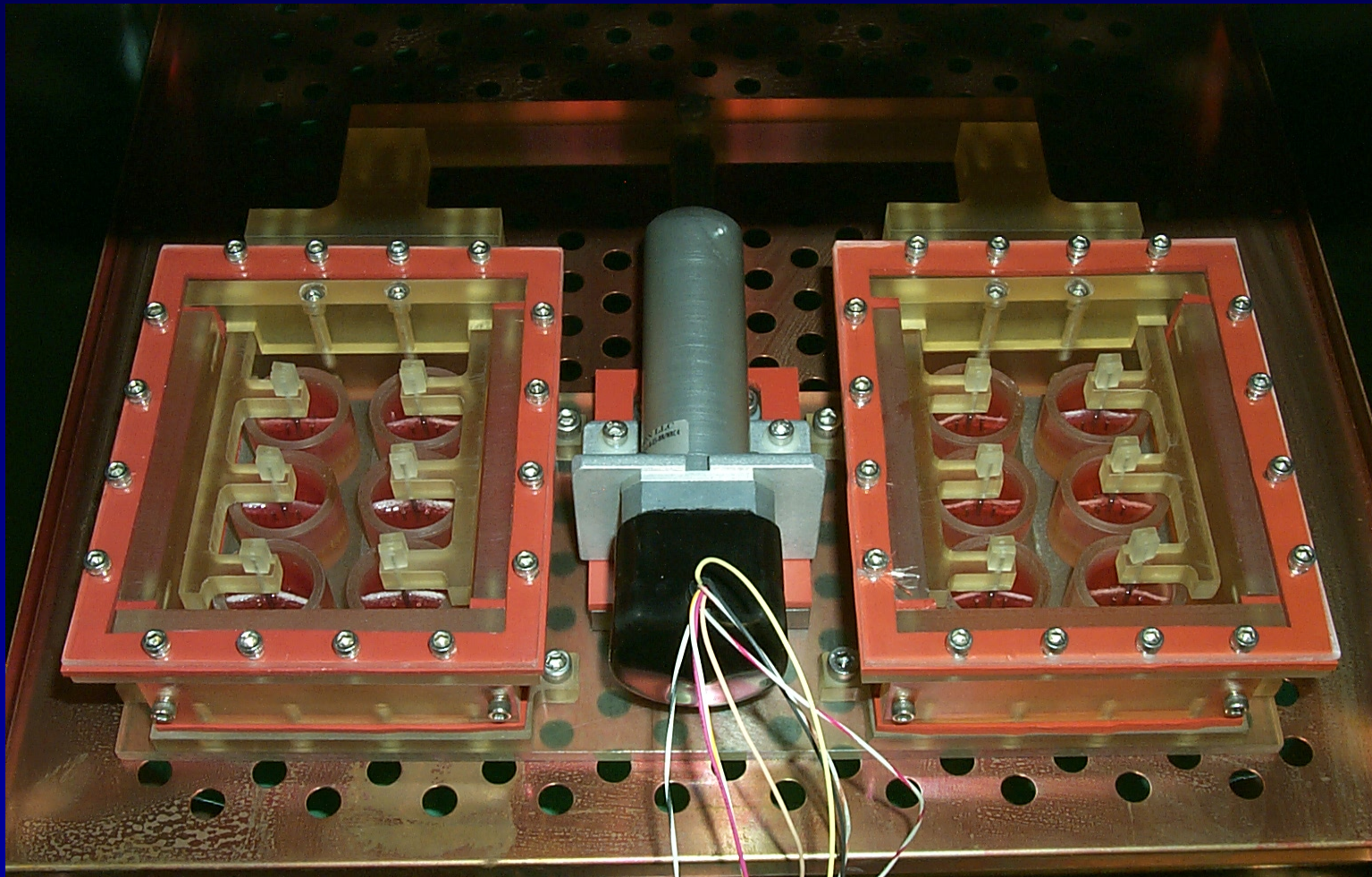


# Aortic valve leaflet dynamic motion

Frame 001 | 24 Mar 2003 | 0\_crv.plt | 200\_crv.plt | 250\_crv.plt | 300\_crv.plt | 310\_crv.plt | 320\_crv.plt | 330\_crv.plt | 340



# Cyclic Flexure Bioreactor

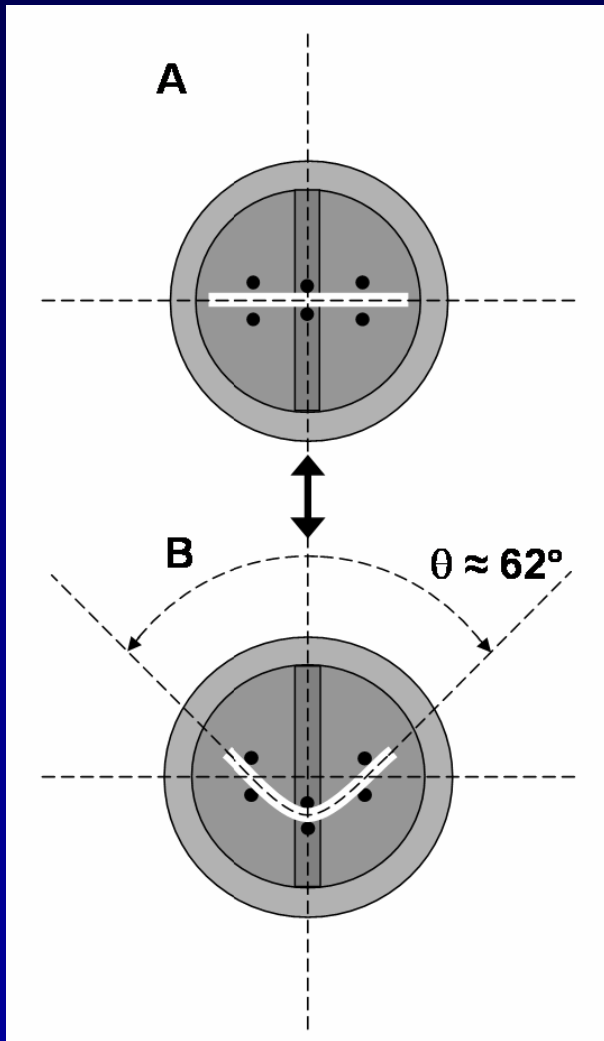


Engelmayr et al., *Biomaterials*, 2003, 24(14):2523-32

Engelmayr et al., *Biomaterials*, 2005, 26(2):175-87

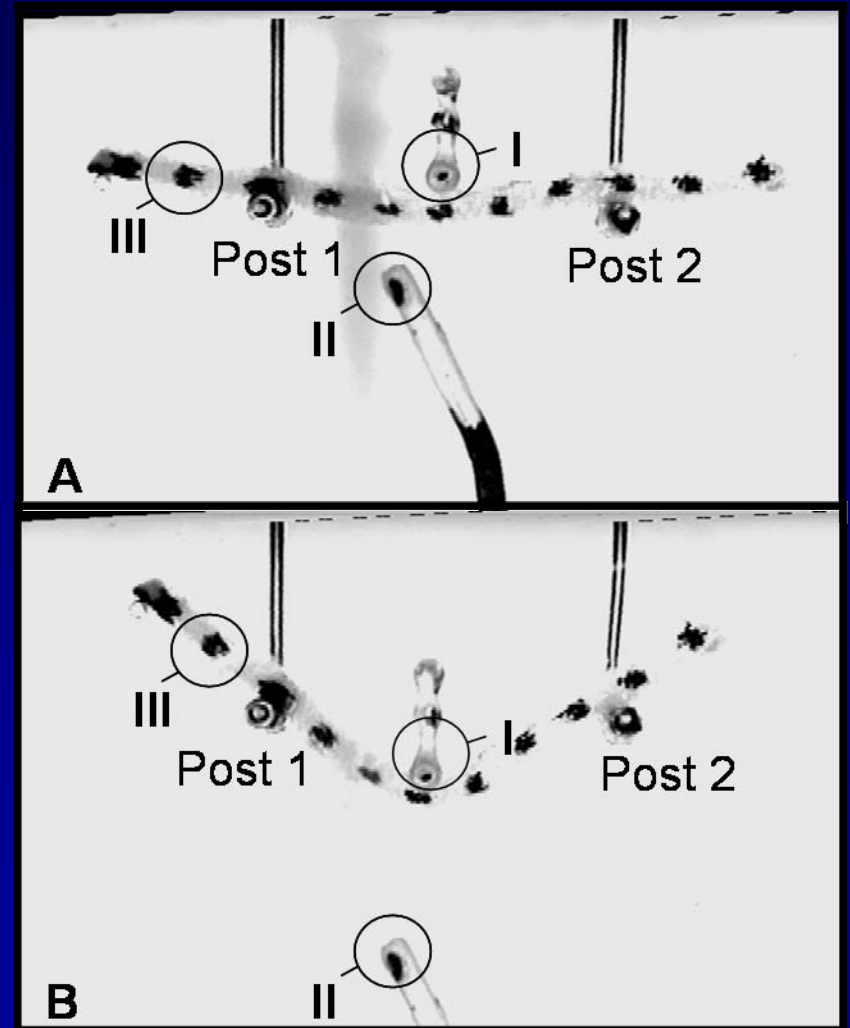
# Physiologically Relevant Flexural Testing

## Cyclic Flexure Bioreactor Culture Well



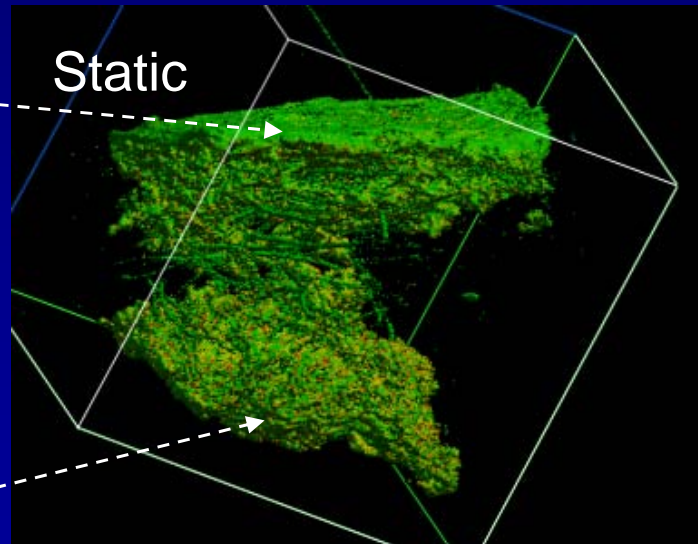
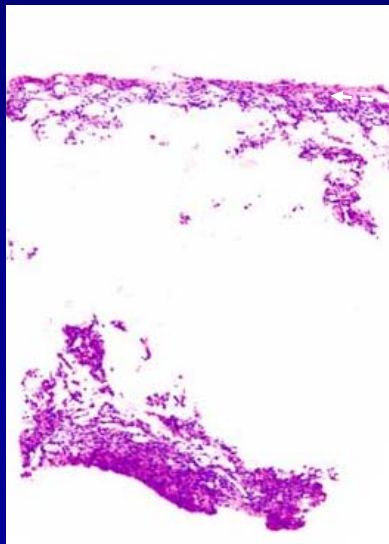
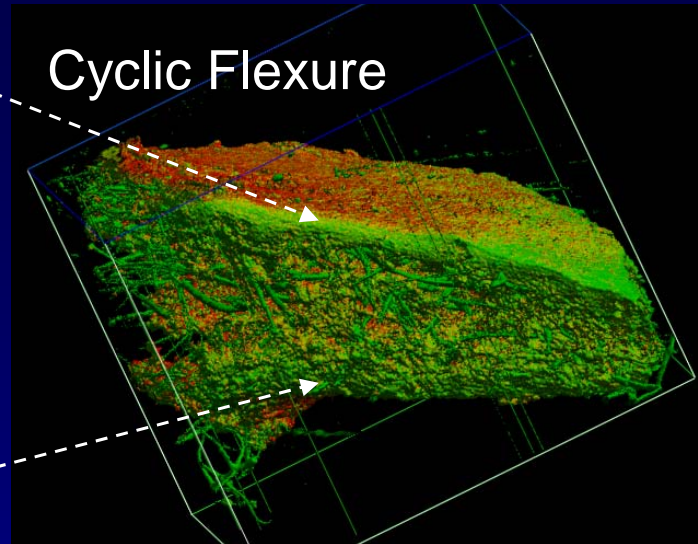
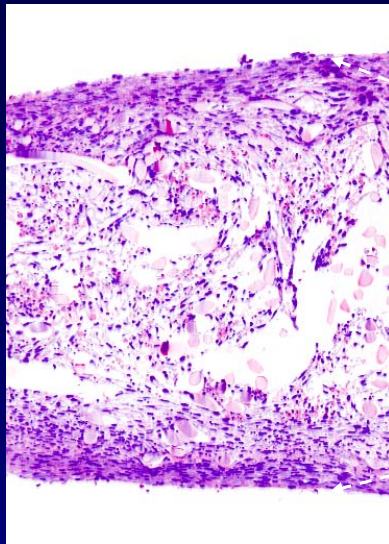
$$M = EI\Delta\kappa$$

## Three-Point Bending Test





# Effects of Cyclic Flexure on SMC-Seeded TEHV



RESView 3D Histology, Resolutions Sciences Corp.,  
Corte Madera, CA

# A Structural Model for Nonwoven Scaffolds

Flexural Rigidity of RVE

Number of fibers per RVE

Thickness of RVE

$$(EI)_{RVE} = \frac{1}{12} N_f (E_f)' A_f t^2 \int_{-\pi/2}^{\pi/2} R(\Phi) \cos^4 \Phi d\Phi$$

Fiber Orientation Distribution

RVE weight / area

RVE width

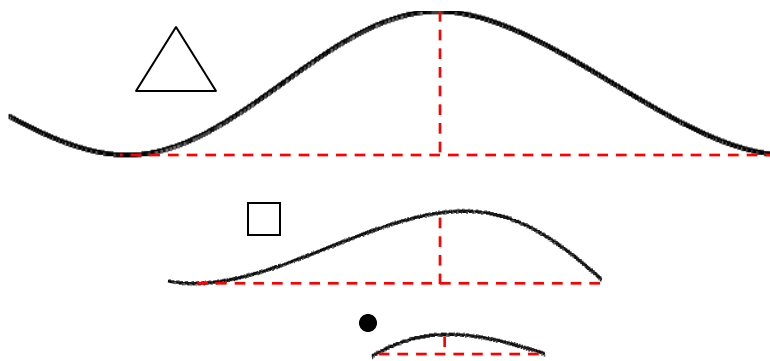
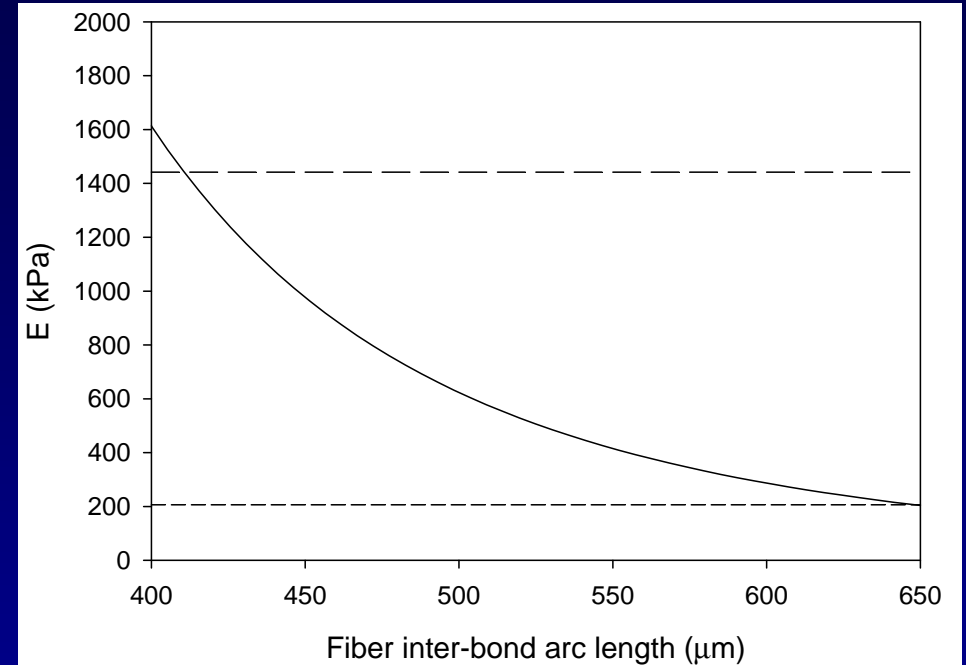
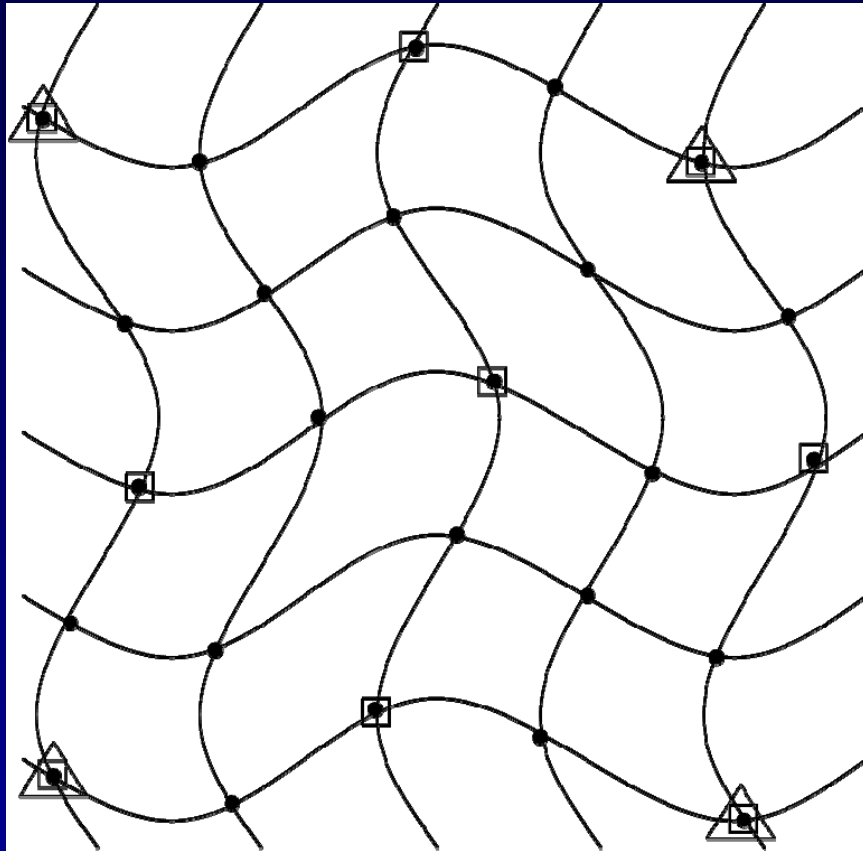
Fiber Cross-Sectional Area

$$N_f = \frac{\omega b}{\lambda}$$

Fiber Effective Stiffness

Fiber weight / length

# Nonlinear Reinforcement Effects of ECM



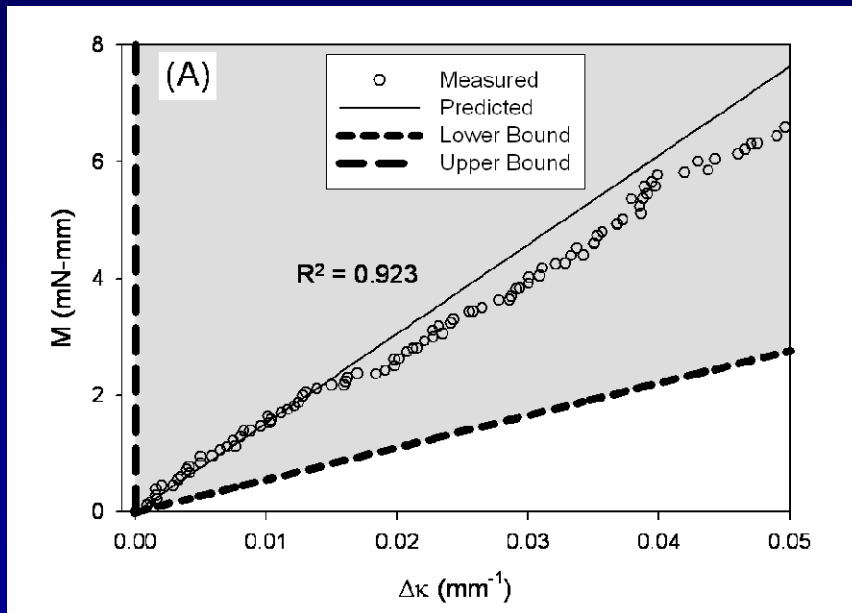
$$E_{\text{ECM}} = 0 \quad (E_f)' = 8896 \text{ kPa} \quad E = 206 \text{ kPa}$$

$$E_{\text{ECM}} > 0 \quad (E_f)' \sim 15430 \text{ kPa} \quad E = 431 \text{ kPa}$$

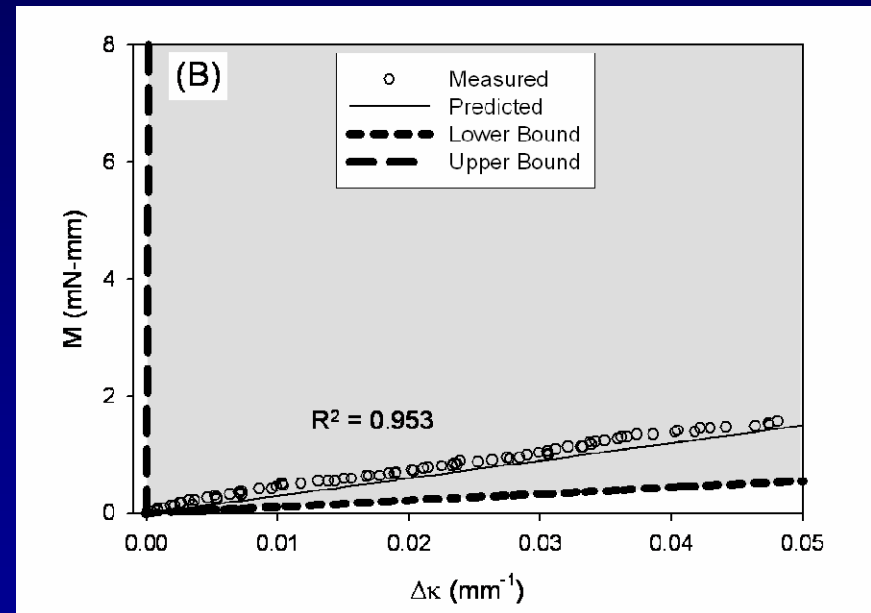
$$E_{\text{ECM}} \gg 0 \quad (E_f)' \sim 55640 \text{ kPa} \quad E = 1555 \text{ kPa}$$

# Structural Model Results

## Preferred (PD) Fiber Direction

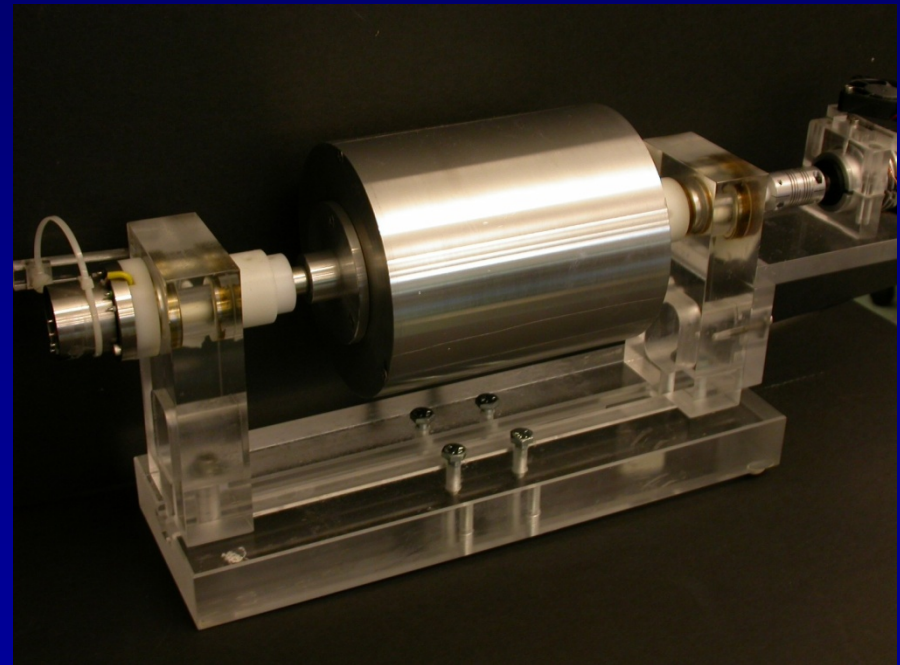


## Cross-Preferred (XD) Fiber Direction



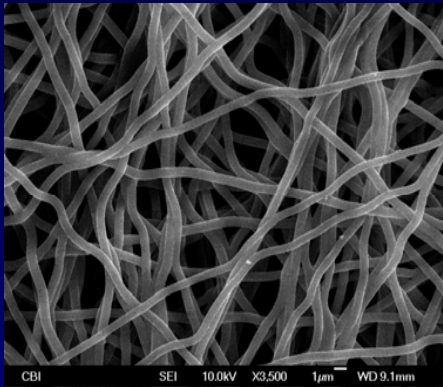
# Electrospinning setup

Mandrel:  
50rpm to 2300rpm  
or 0.3 m/s to 13.8 m/s

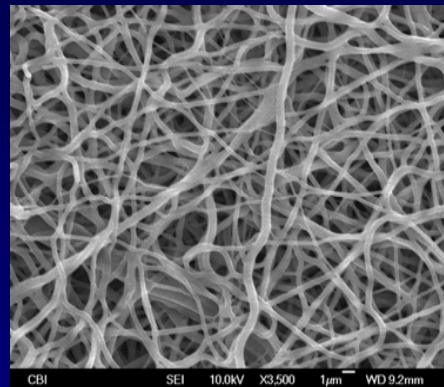




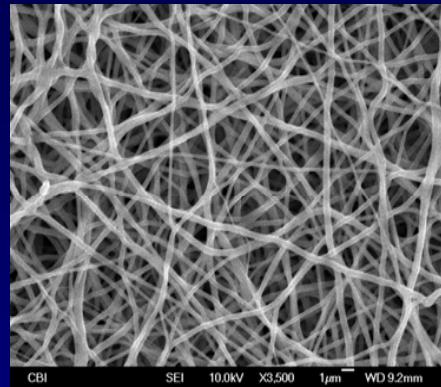
# ES-PEUU microstructure



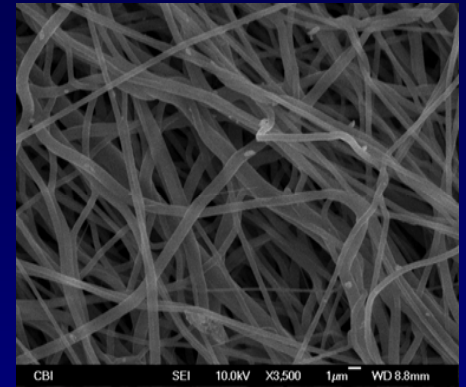
0.0 m/s



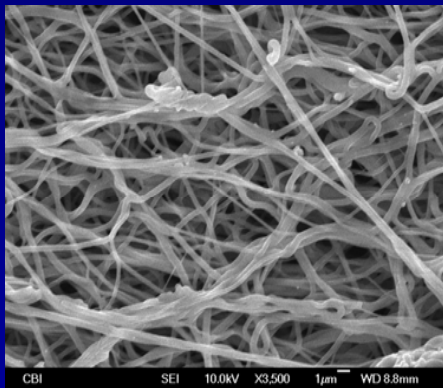
0.3 m/s



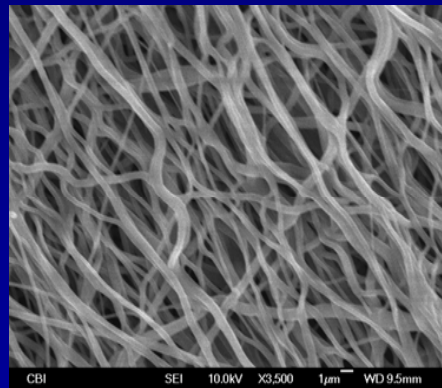
1.5 m/s



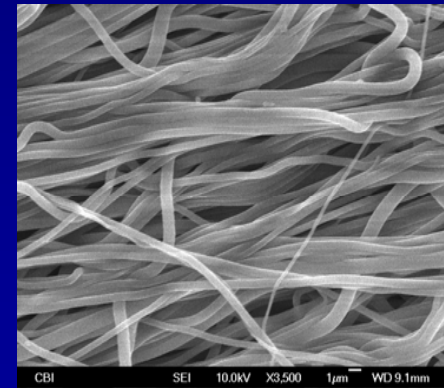
3.0 m/s



4.5 m/s



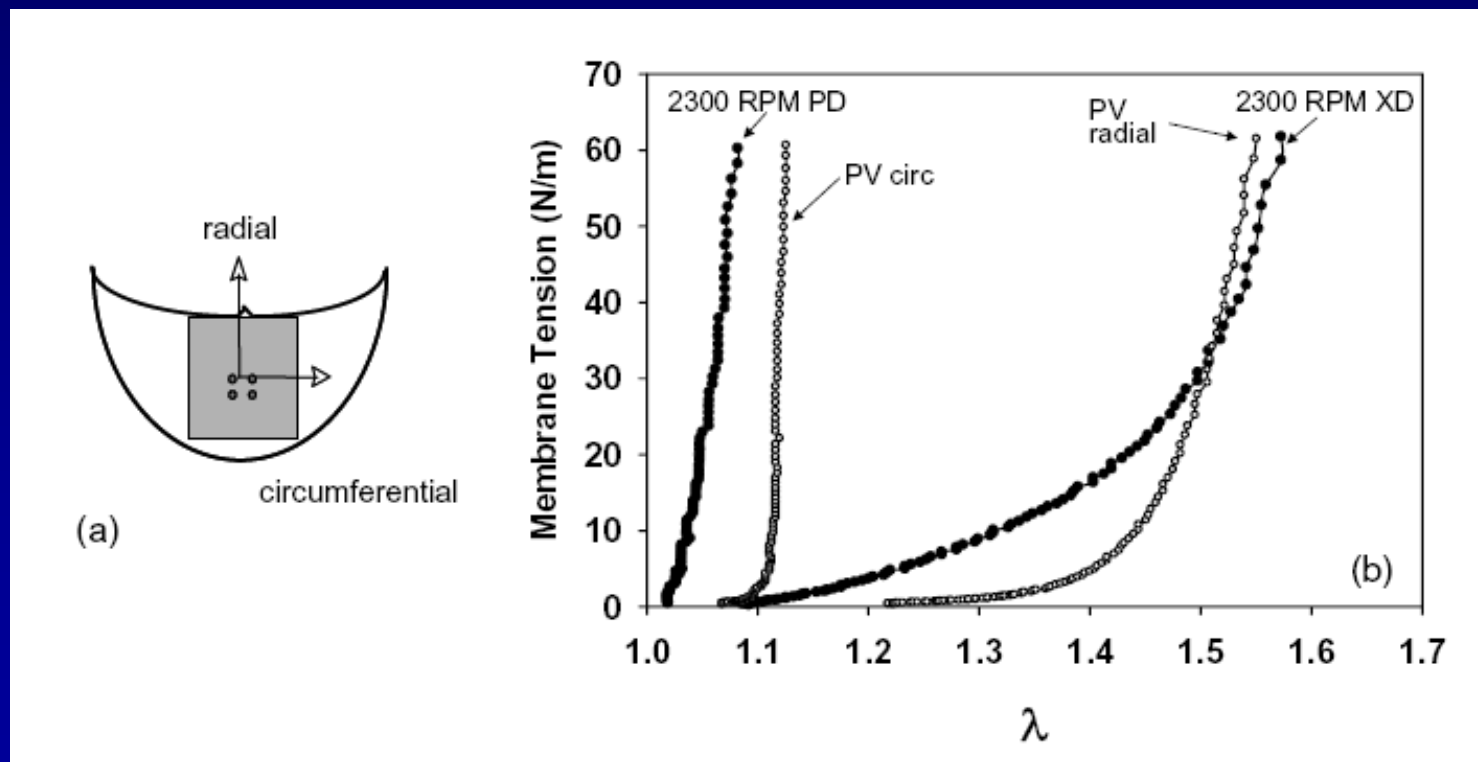
9.0 m/s



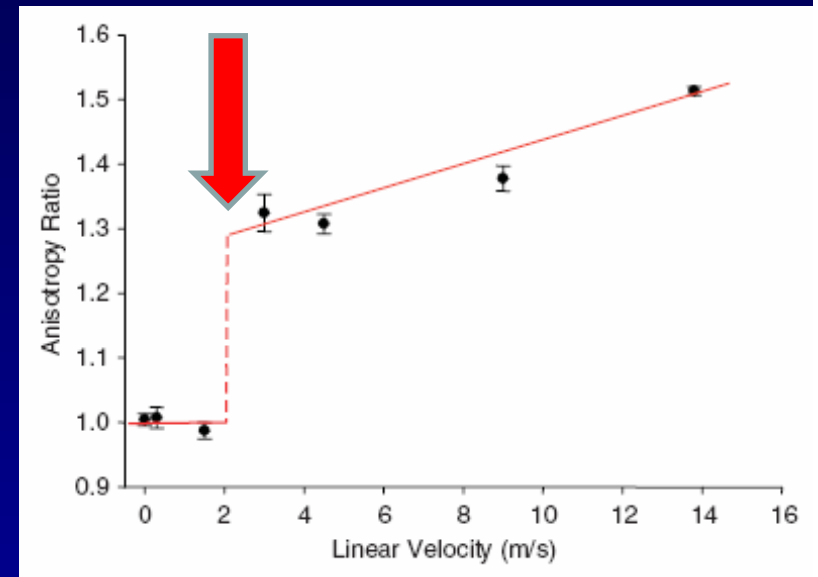
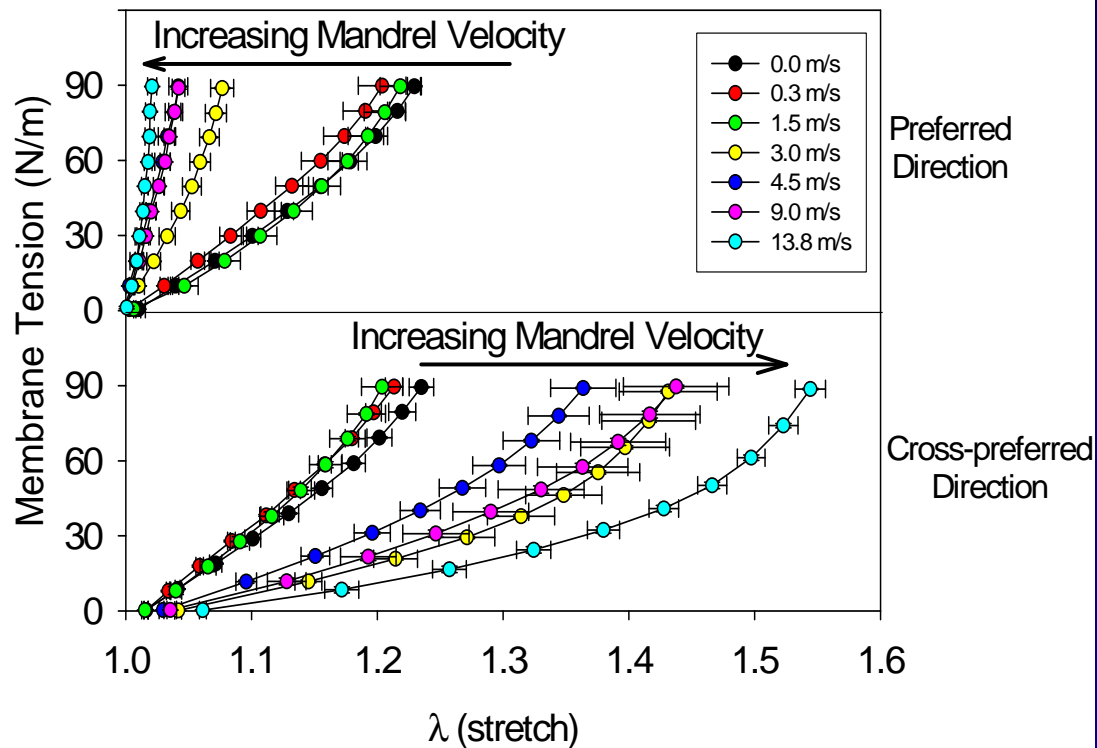
13.8 m/s

# Why ES-PEUU scaffolds ?

- Electrospun PEUU scaffolds exhibit
  - wide range of mechanical compliance and anisotropy
  - mechanical properties very similar to native tissue



# Mechanical analysis



Equibiaxial stress-stretch results

Comparison to native pulmonary valve

# Model formulation

## Stress-stretch relations

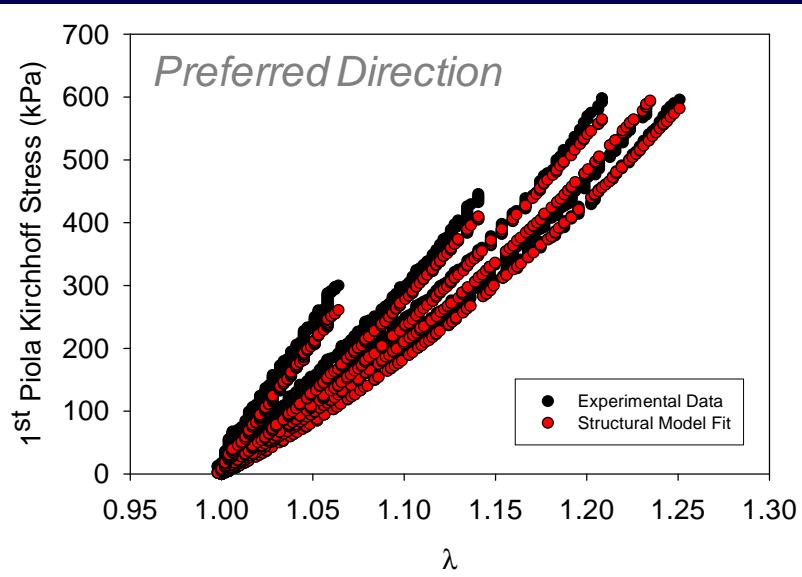
$$P_{11} = \int_{-\pi/2}^{\pi/2} S_f [E_f(\theta)] R(\theta) (F_{11} \cos^2 \theta + F_{12} \sin \theta \cos \theta) d\theta$$
$$P_{22} = \int_{-\pi/2}^{\pi/2} S_f [E_f(\theta)] R(\theta) (F_{22} \sin^2 \theta + F_{21} \sin \theta \cos \theta) d\theta$$

*Effective fiber properties*

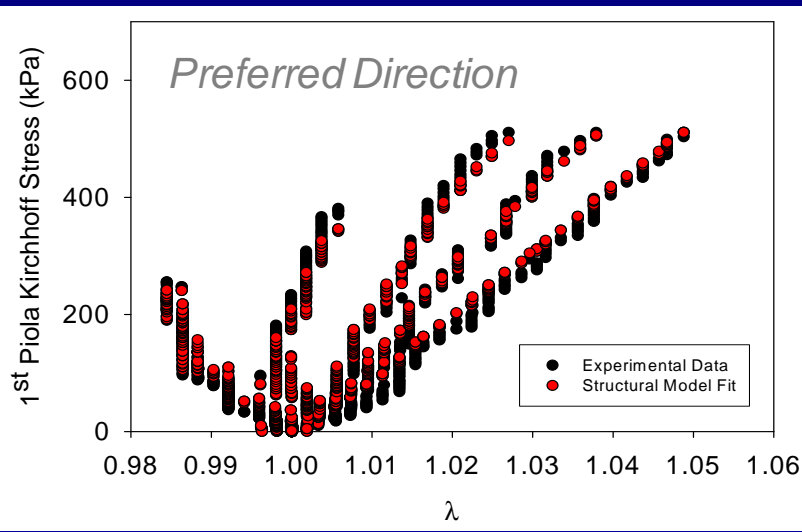
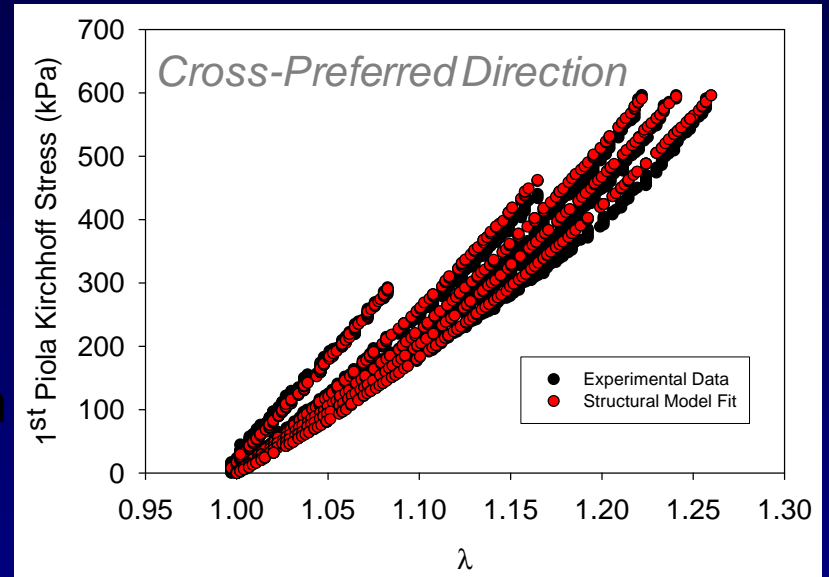
*Effective fiber structure*

*Kinematic terms based on experimental strains*

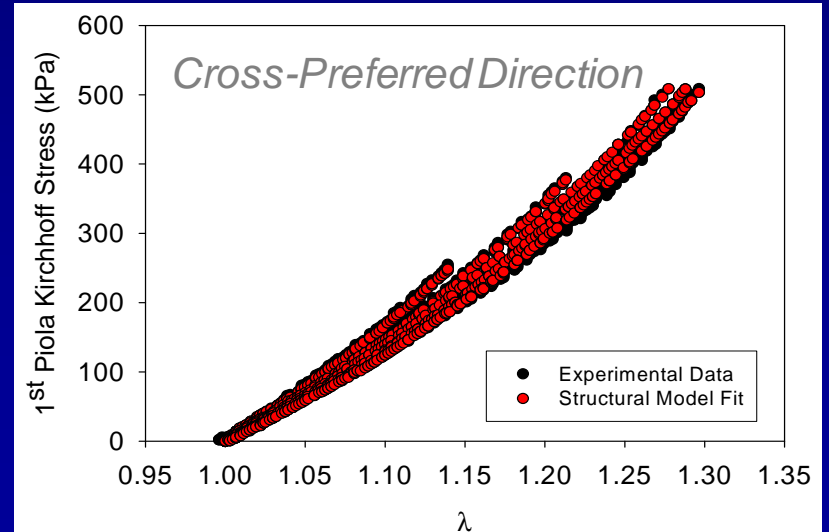
# Structural model fit



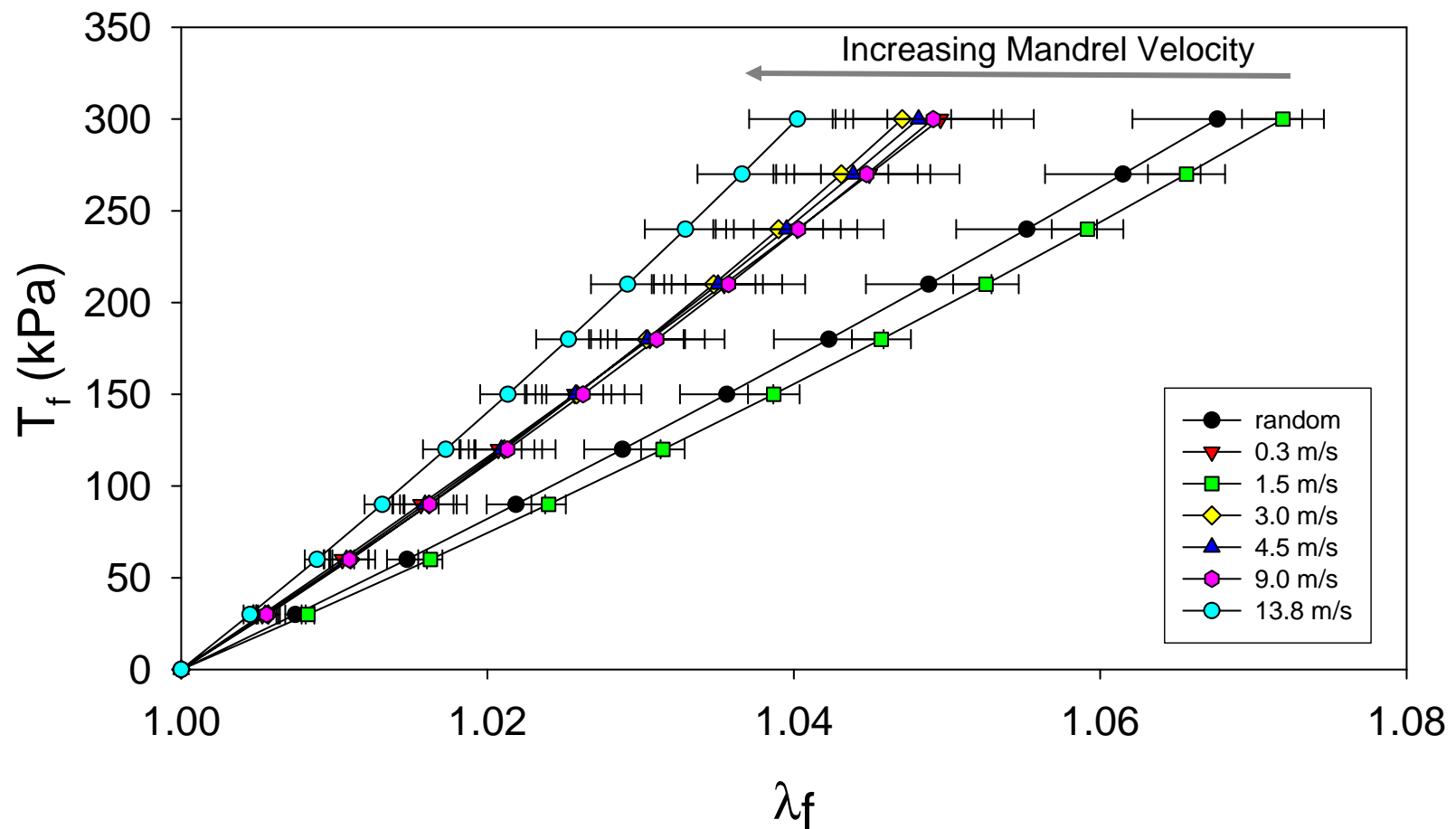
0.0 m/s  
or  
Random



4.5 m/s  
Or  
750 rpm



# Effective fiber stress-stretch



# From this model we can

1. Obtain true fiber (polymer) moduli as opposed to effective fiber stress-strain response using exponential model used previously
2. Separate structural effects (e.g. orientation) from changes in fiber material properties
3. Allow derivation of true fiber (material) moduli independent of micro-structural features
4. Practical uses:
  - Guiding scaffold design for tissue or cell specific applications
  - optimizing in-vitro conditioning regimes to produce viable tissues for implantation.

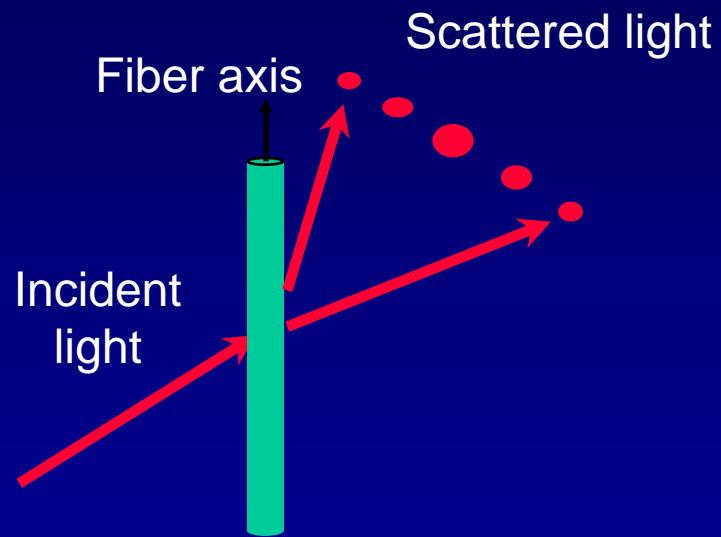
# Scaffold physical characterization-Structure

*many methods are available*

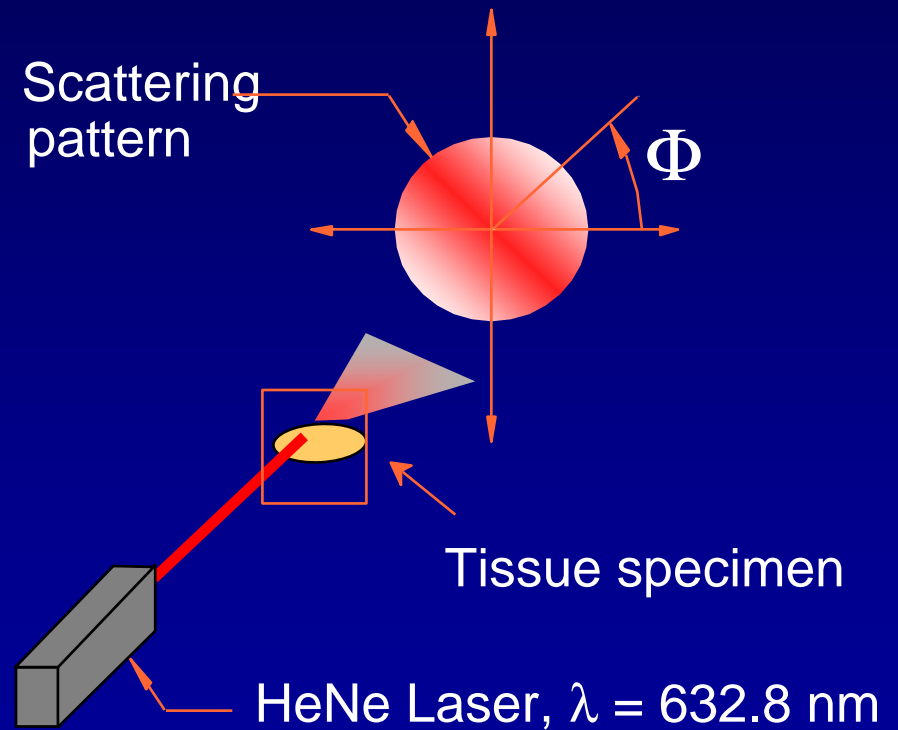
- Porosity and pore geometry
- Focus on fibrous architecture as this dictates both bulk properties and local cellular deformations
  - SALS for both native and non-wovens.
  - EM and CLSM fiber alignment image analysis
- Cellular deformations and its relation to local and global fiber architecture.
  - Native tissue as the functional endpoint
  - CLSM of cell micro-integrated scaffolds



# Laser Light Scattering

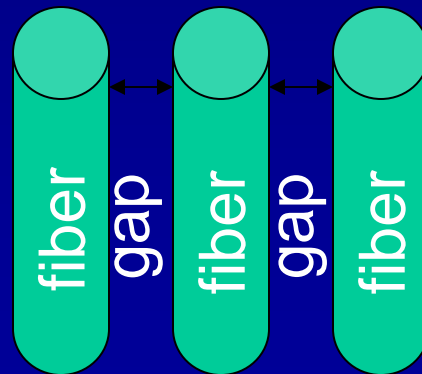


Light is scattered perpendicular to fiber axis

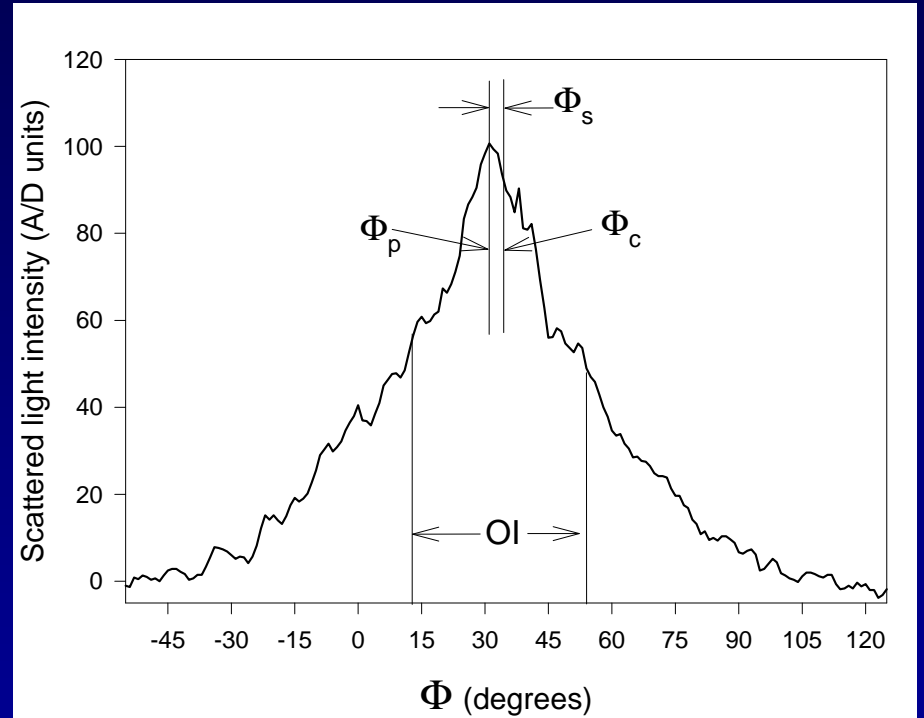
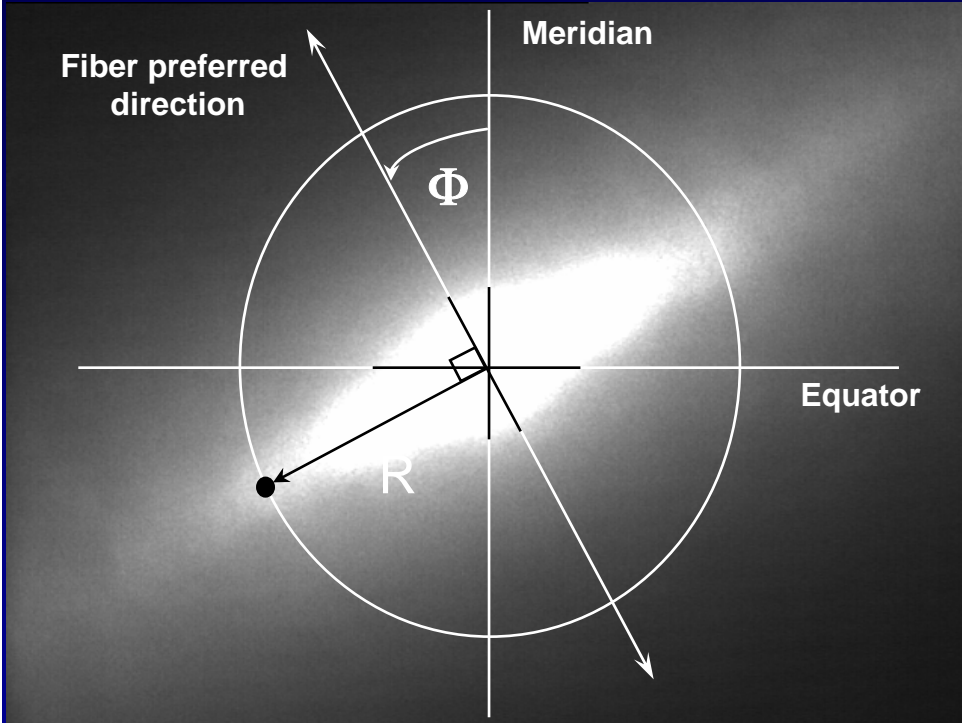


# Laser Light Diffraction

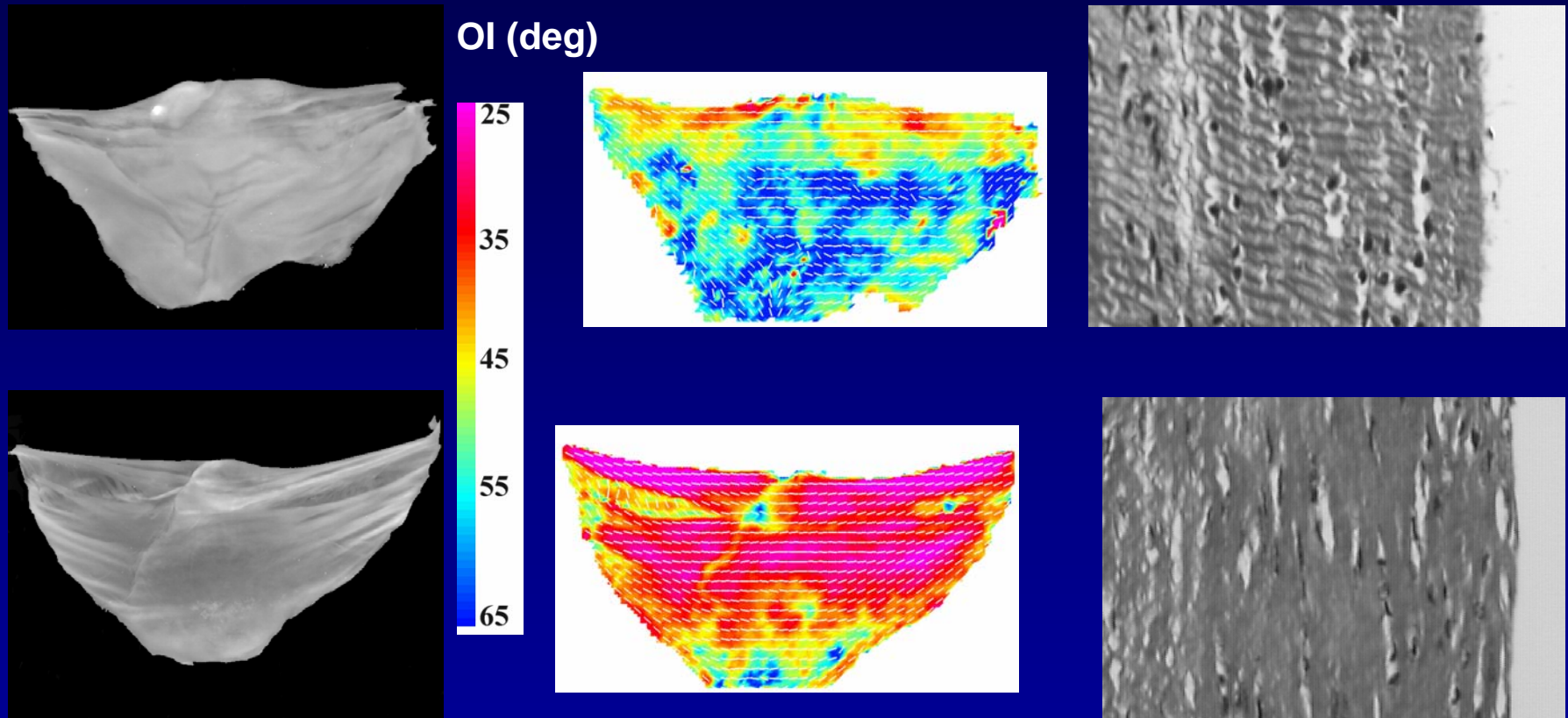
- In connective tissues, one “slit” is the fiber and the other the gap between fibers
- Since the gap must follow the fiber geometry, it turns out that this distinction is not necessary



# Angular Fiber Distribution from SALS

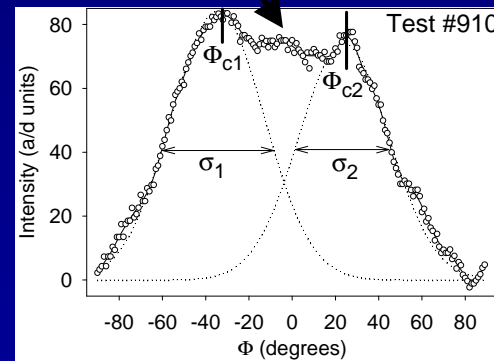
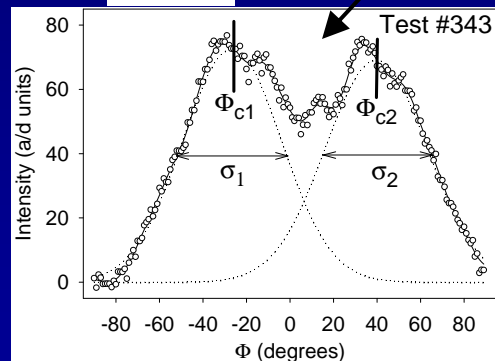
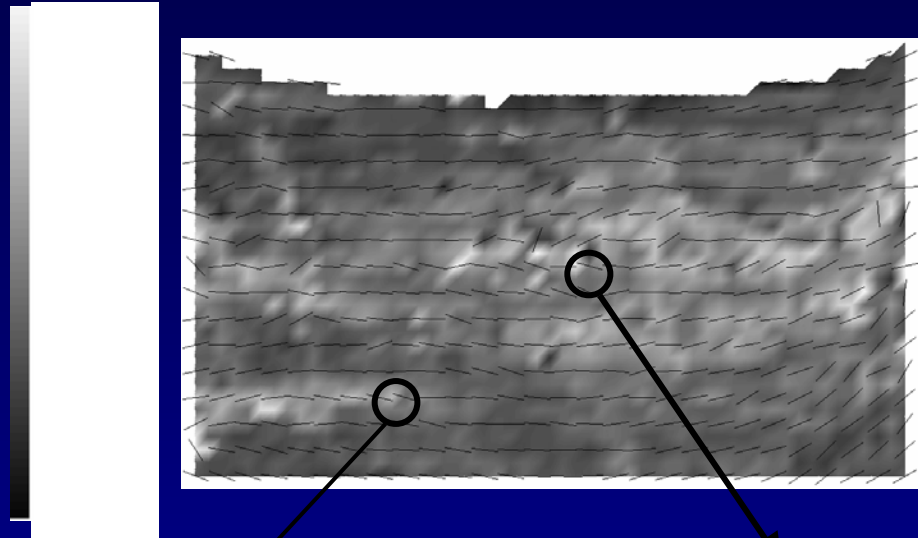


# Native valvular tissue



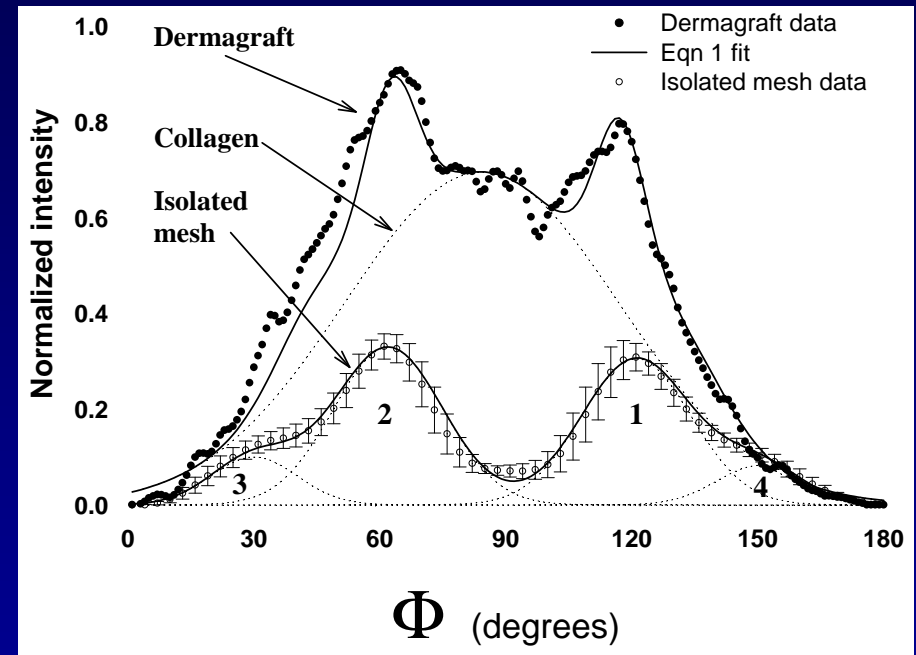
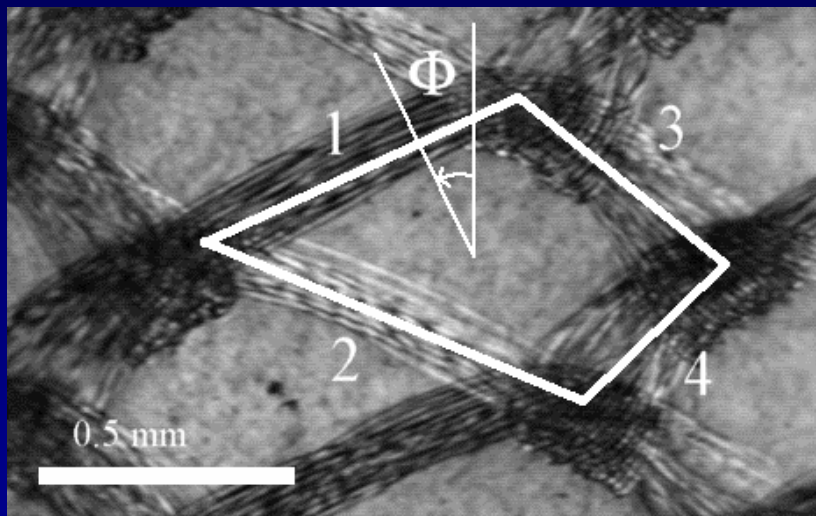
SALS was used to compare the changes in fiber distributions between pressure-fixed aortic valve cusps (bottom row) and non-pressure fixed (top row). The changes in crimp due to the two preparations are on the right. The SALS data (center) shows a much higher alignment in the pressure-fixed cusp.

# SIS Multiple Fiber Populations



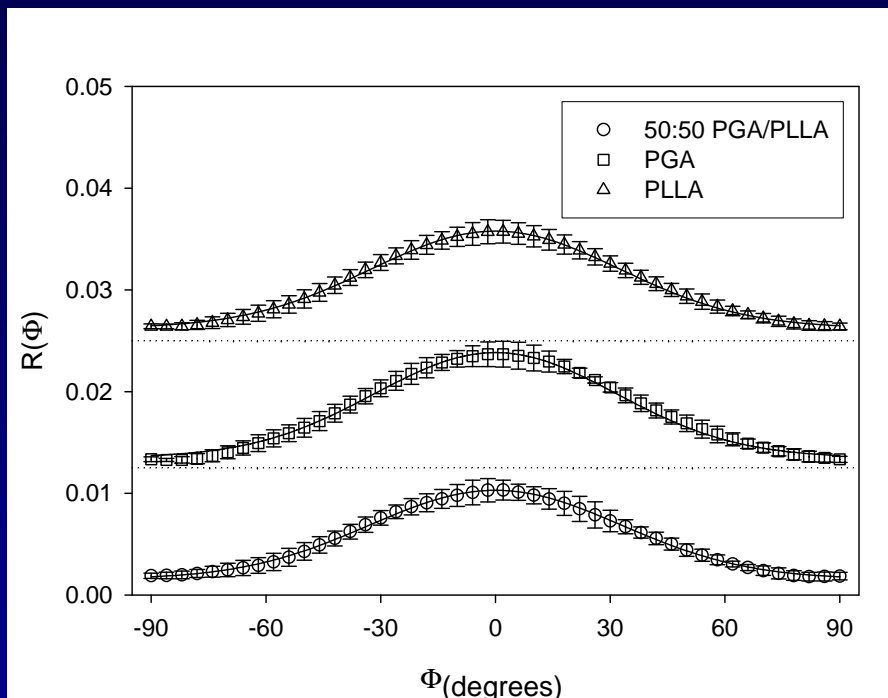
SALS can also indicate the presence of multiple fiber populations, which can then be deconstructed using mathematical techniques to investigate the results of multiple fiber populations on mechanical performance.

# Engineered Biomaterials



SALS can be used to evaluate the structural properties of composite biomaterials such as the Dermagraft (Advanced Tissue Sciences). This material is composed of a biodegradable mesh embedded in a collagen matrix. Both the collagen and mesh components of the fiber distribution are observed in the SALS signal (right).

# $R(\Phi)$ : Normalized Fiber orientation distribution of non-wovens



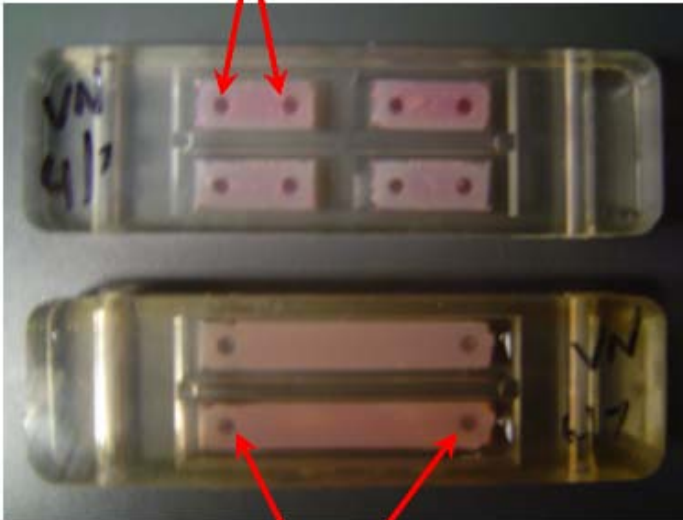
$$R(\Phi) = \frac{\frac{\sigma}{y_0} + \frac{1}{\sigma\sqrt{2\pi}} \exp\left(-\frac{\Phi^2}{2\sigma^2}\right)}{\int_{-\pi/2}^{\pi/2} \left[ \frac{\sigma}{y_0} + \frac{1}{\sigma\sqrt{2\pi}} \exp\left(-\frac{\Phi^2}{2\sigma^2}\right) \right] d\Phi}$$

Material	Thickness ( $\mu\text{m}$ )	Bulk Density ( $\text{mg}/\text{cm}^3$ )	Mean Fiber Orientation Distribution, $R(\Phi)$ Normalized Gaussian Model ( $\mu = 0$ )		
			$\sigma$ (degrees)	$y_0$	$R^2$
PGA	$948 \pm 28$	69.0	31.66	25000	0.9951
PLLA	$1153 \pm 37$	61.9	33.79	20000	0.9986
50:50	$889 \pm 6$	61.75	32.97	15000	0.9987

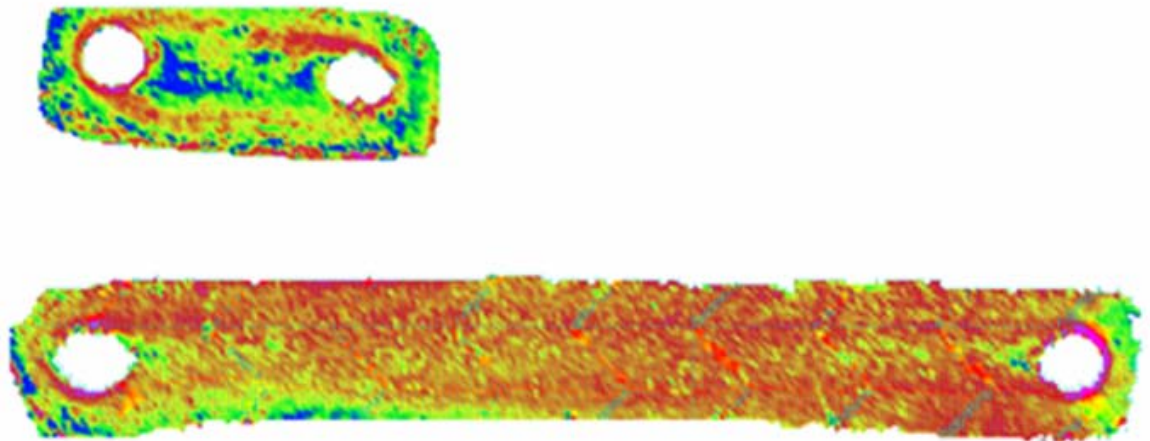
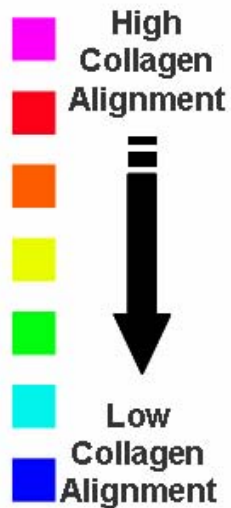


# SALS Tendon tissue engineering\*

Post-to-post length = 11 mm



Post-to-post length =  $\xi$

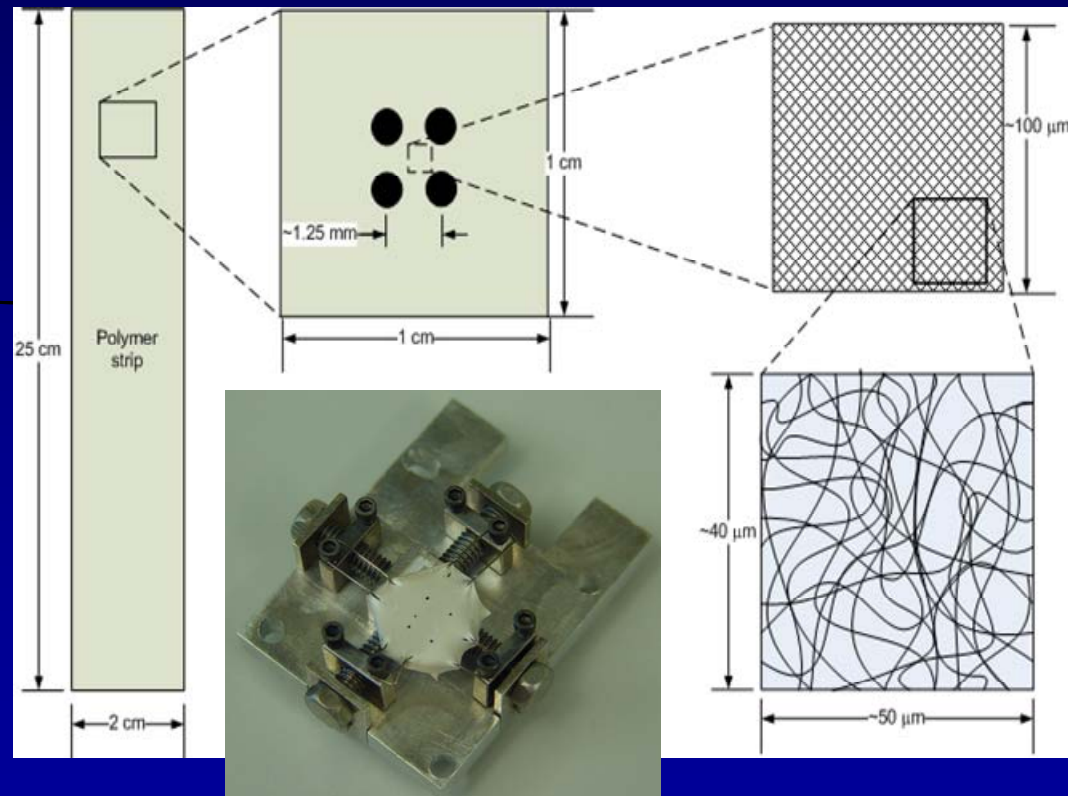
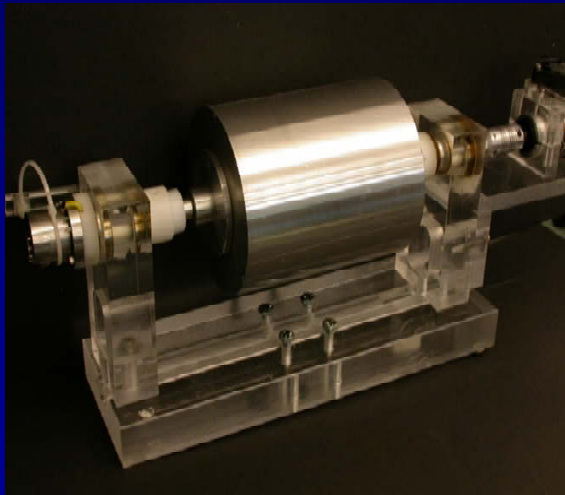


\*Nirmalanandhan VS, Rao M, Sacks MS, Haridas B, Butler DL., JB 2007

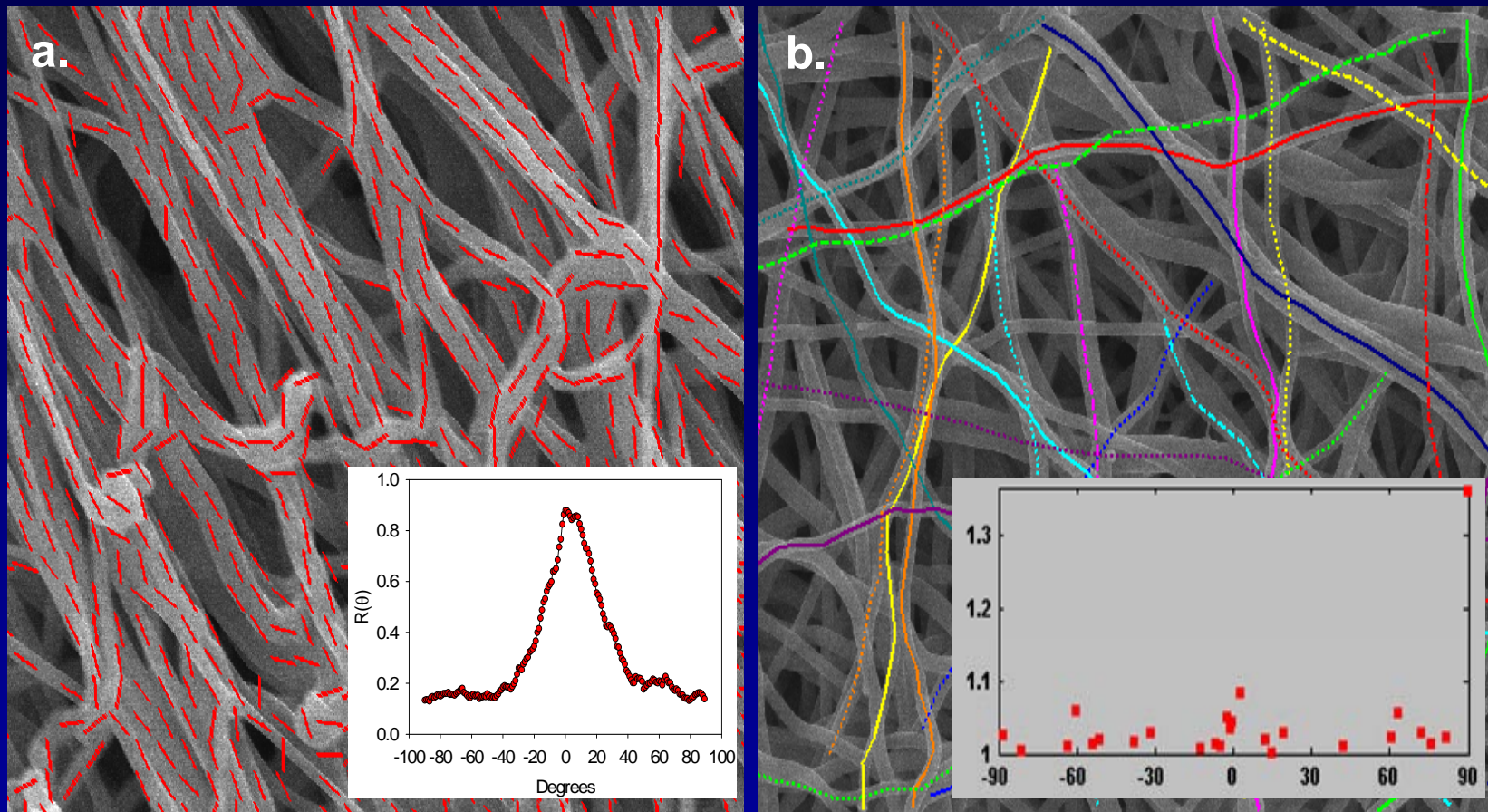


# Global deformations vs. local fiber response

- Illustration of multi-scale characteristics encountered when relating global deformations to local fiber responses



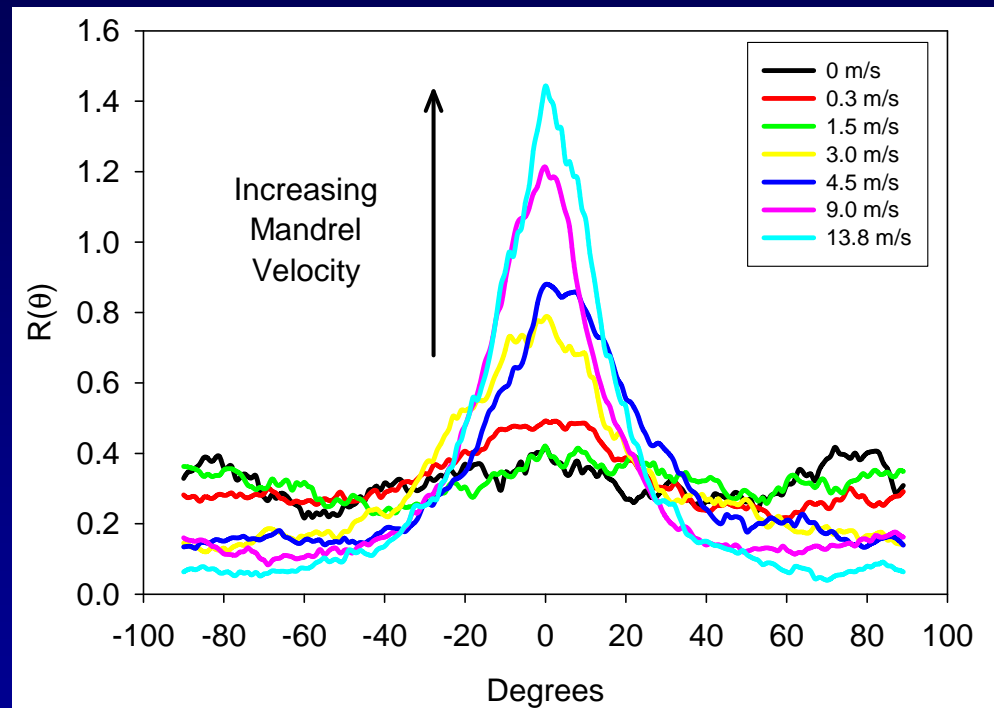
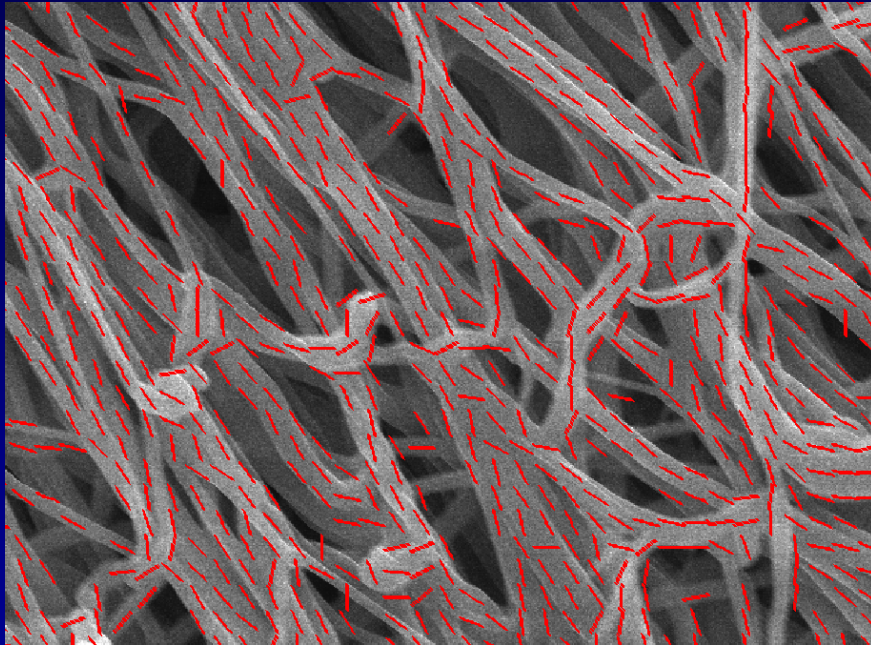
# Fiber orientation and tortuosity tracking



Custom image analysis to quantify (a) orientation and (b) tortuosity

# Fiber architecture analysis\*

Tracking fiber splay

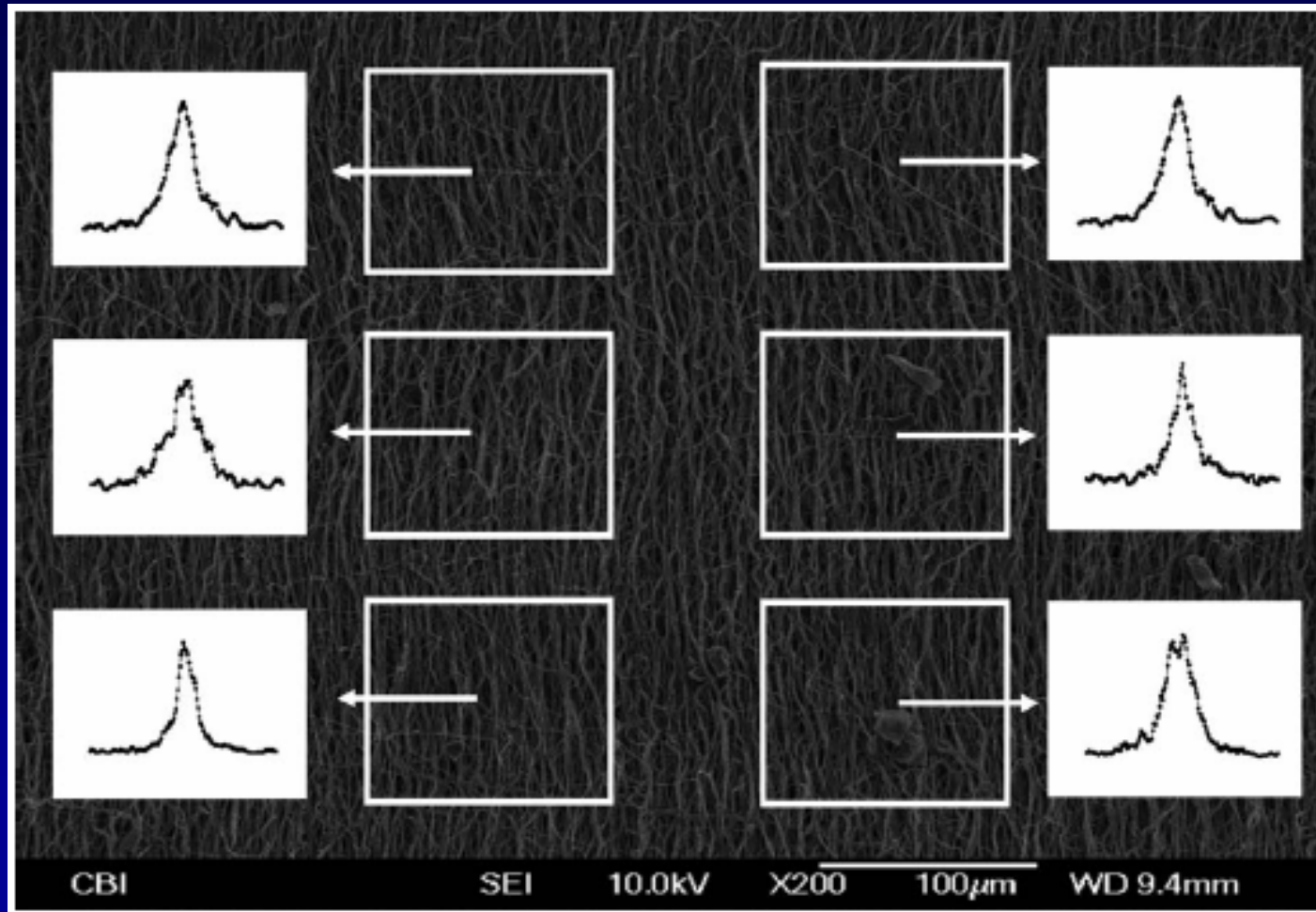


Fiber splay results for all specimens

\*Courtney et al., Biomaterials, 2006



# Structural uniformity



# Functional Tissue Engineering

## *Effects of changes in tissue formation with time*

### a. Effects of tissue formation.

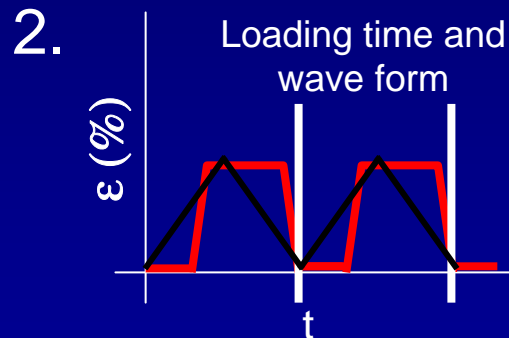
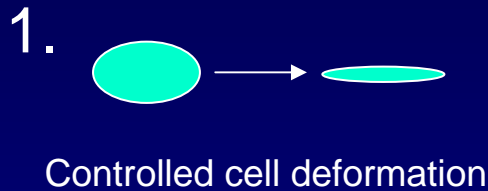
- i. Physical stimulation to enhance tissue generation.
- ii. Methods to assess effects of tissue formation.

### b. Scaffold degradation

- i. Mass changes
- ii. Surface vs. bulk erosion
- iii. Stress-transfer considerations.

# Mechanical training paradigm

## INPUTS

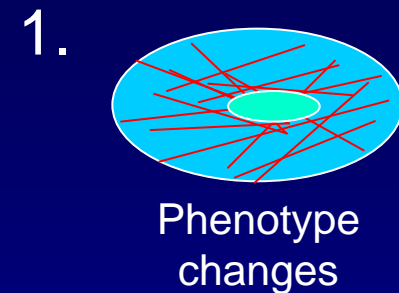


3. # of cycles

4. Addition of:  
growth factors  
ascorbic acid

Mechano-dependent,  
phenotypic/biosynthetic  
response

## OUTPUTS



2. Robust ECM formation  
Scaffold degradation

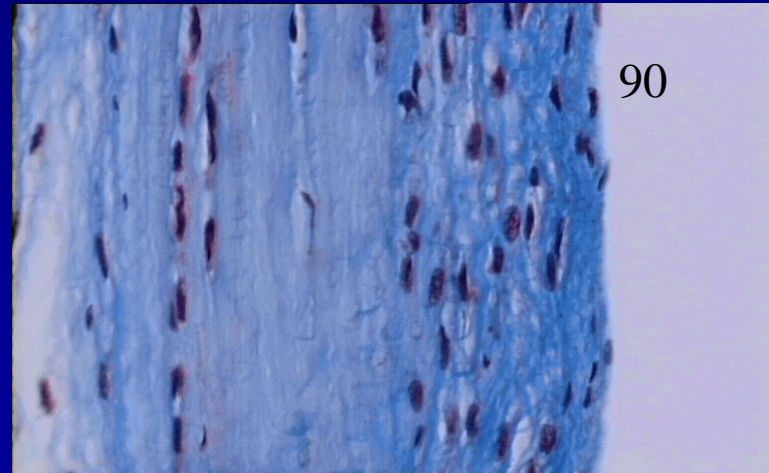
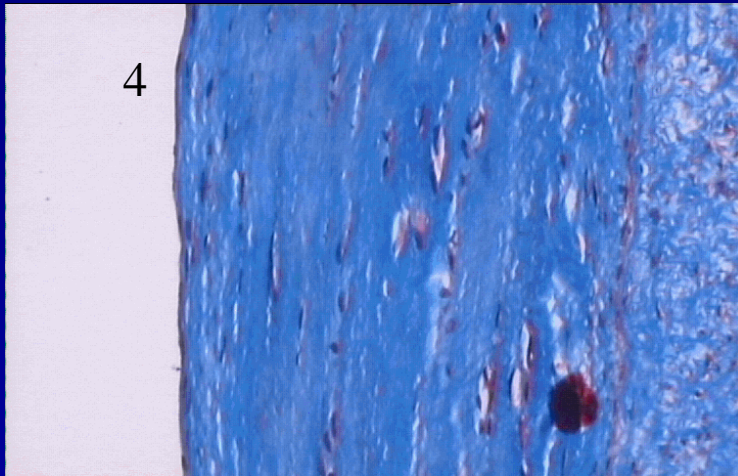
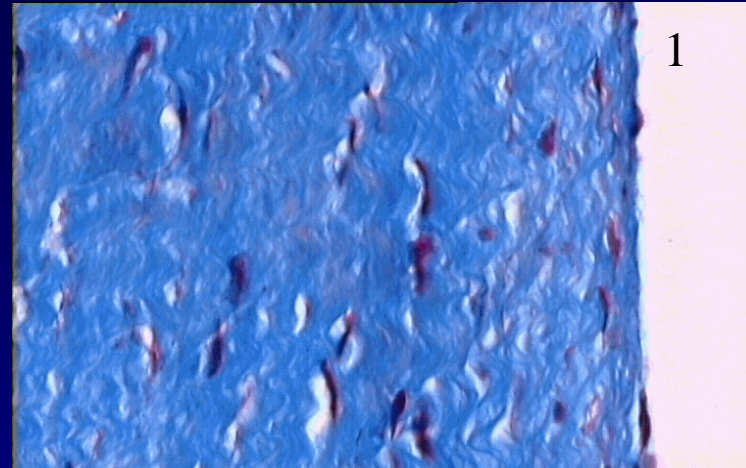
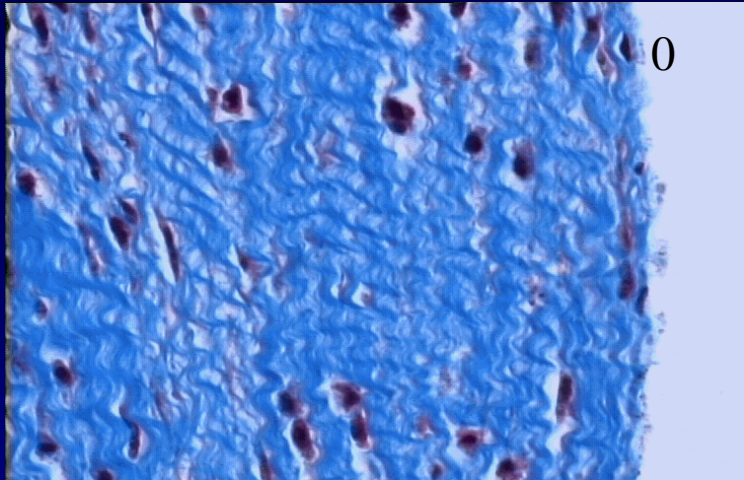
# Related studies

- Relating the microenvironment experienced by a cell in response to global tissue deformation is a reoccurring question
  - Cellular deformation influences biosynthetic activity
- Mow et al. – Chondrocyte deformation and local tissue strain in articular cartilage
- In recent studies, Huang et al. investigated the response of aortic valve interstitial cells (AVIC's) with increasing transvalular pressure<sup>†</sup>
- Cell nuclear aspect ratio was used to measure cell deformation

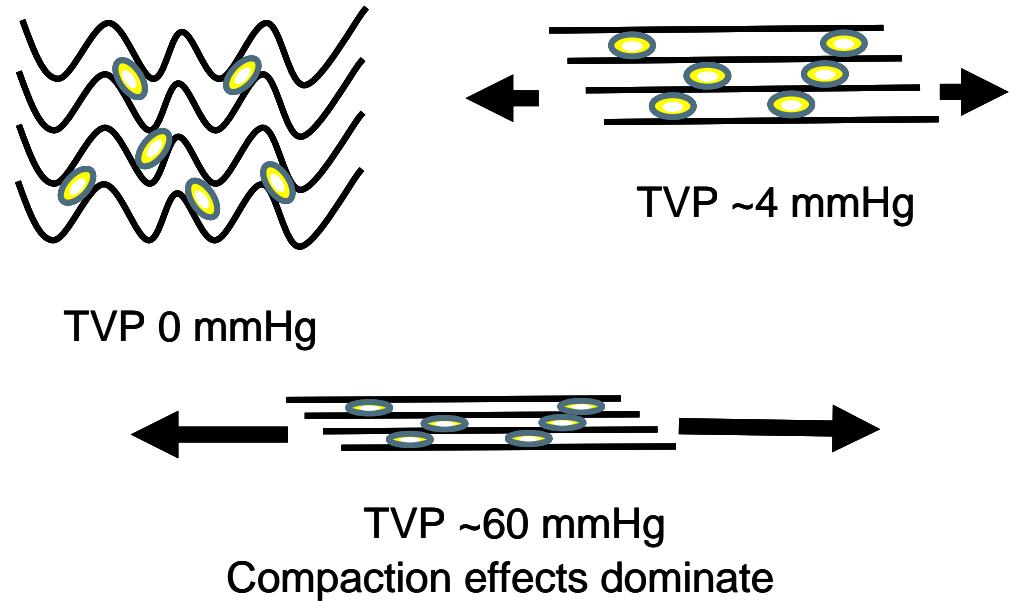
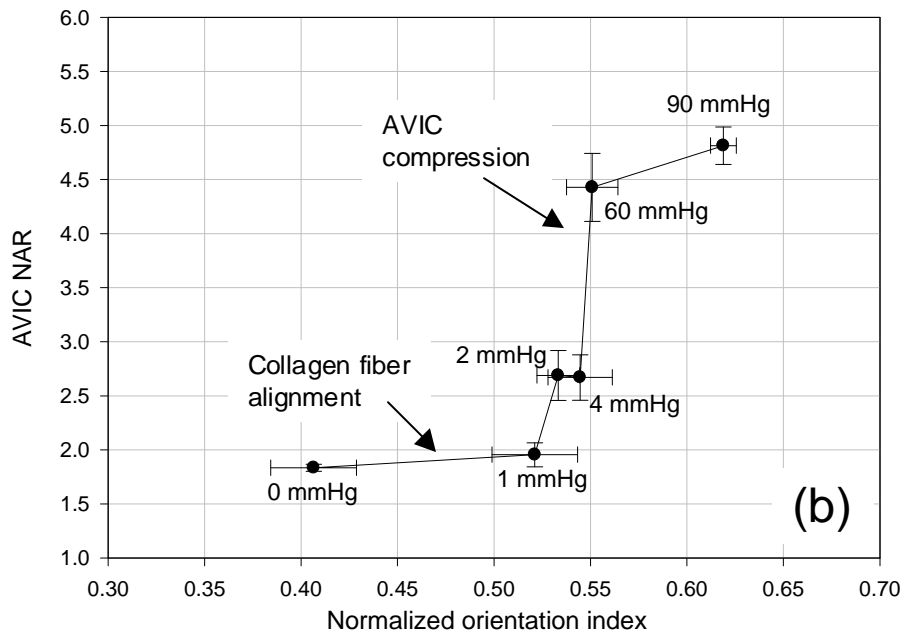
<sup>†</sup>Huang, et al. Effects of transvalvular pressure on the aortic valve interstitial cell nuclear aspect ratio. JBME. In-press



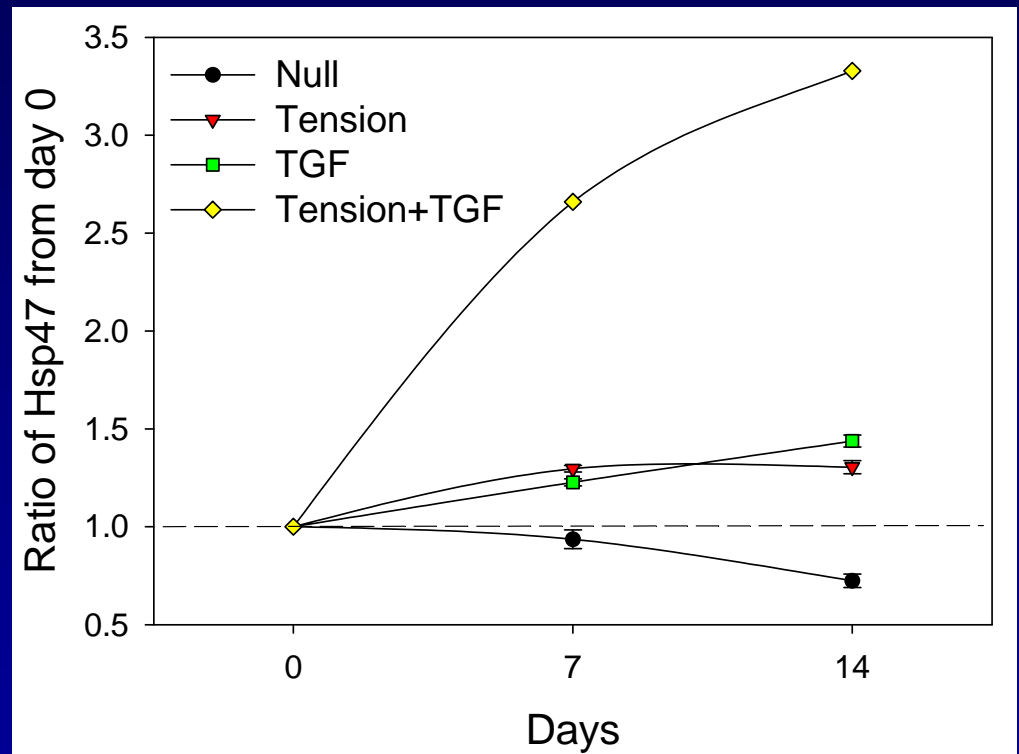
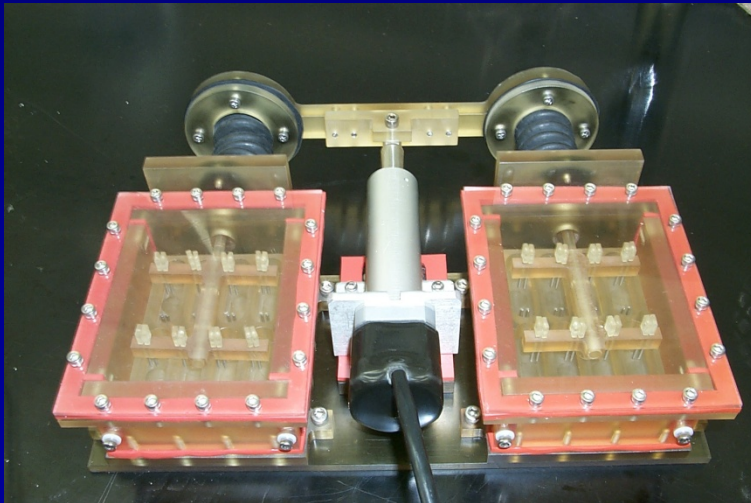
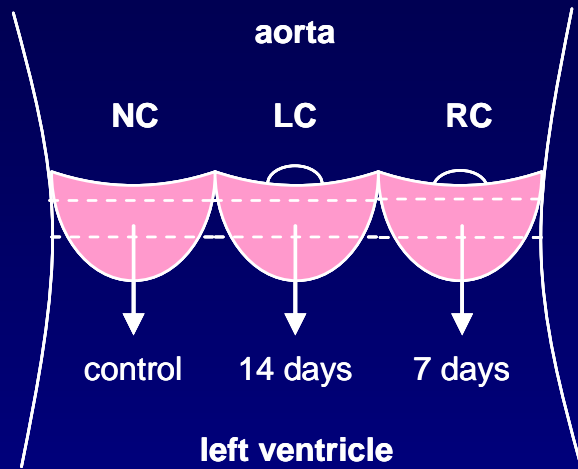
# VIC deformations within HV tissues



# Collagen alignment-VIC aspect ratio



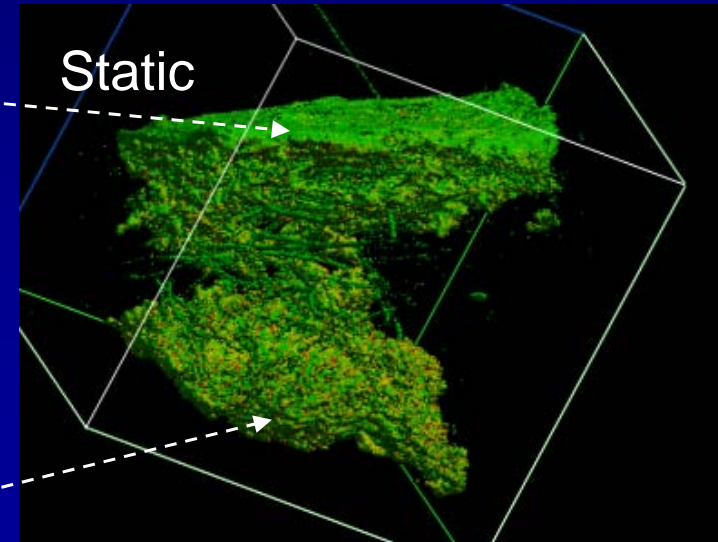
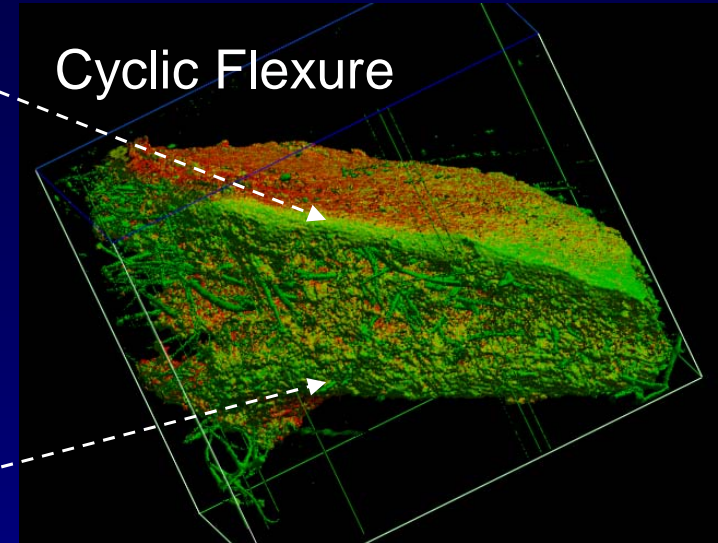
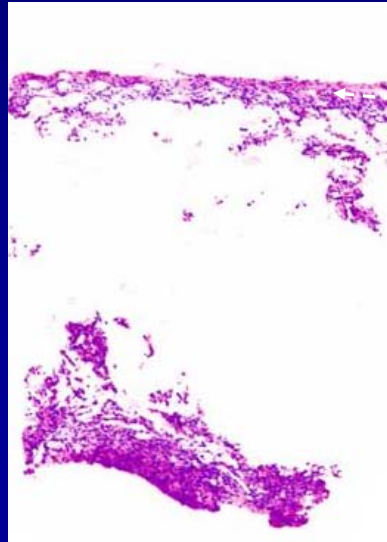
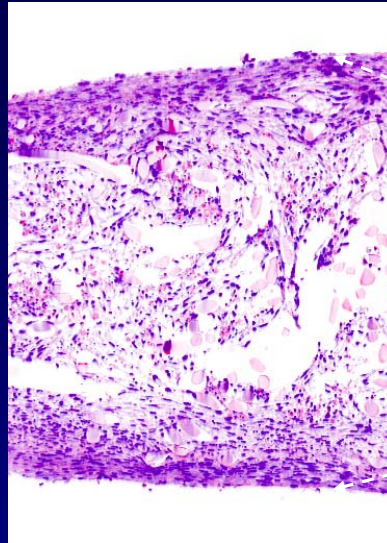
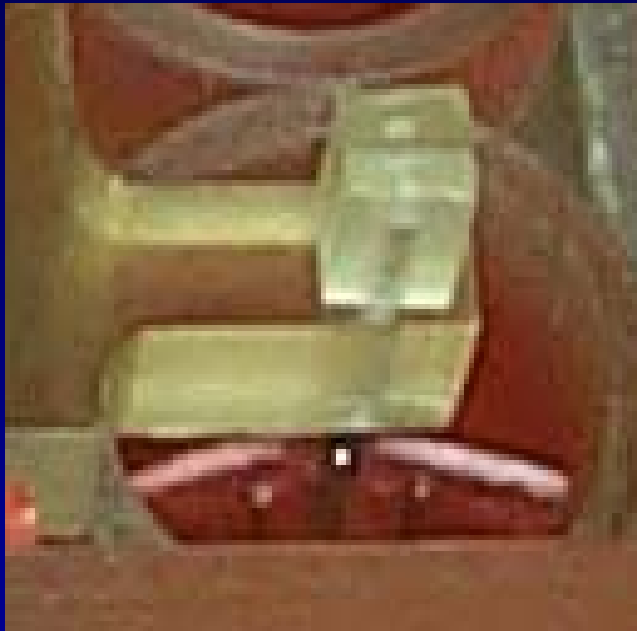
# Mechanical stimulation of heart valve tissues<sup>1</sup>



<sup>1</sup>Merryman et al. Cardiovascular Pathology, in-press



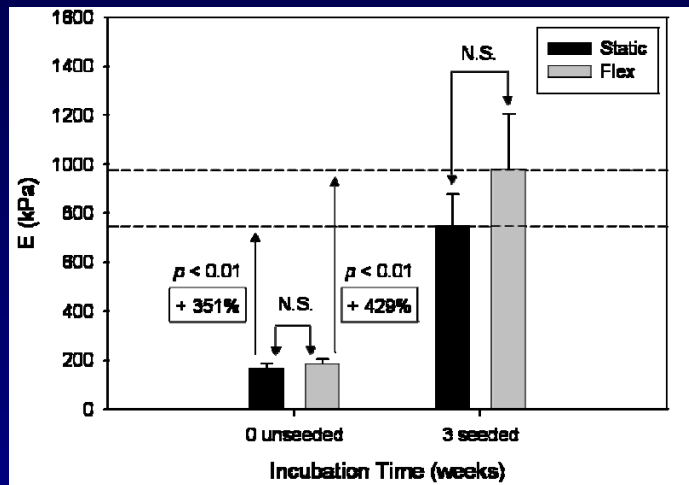
# Effects of Cyclic Flexure on SMC-Seeded TEHV



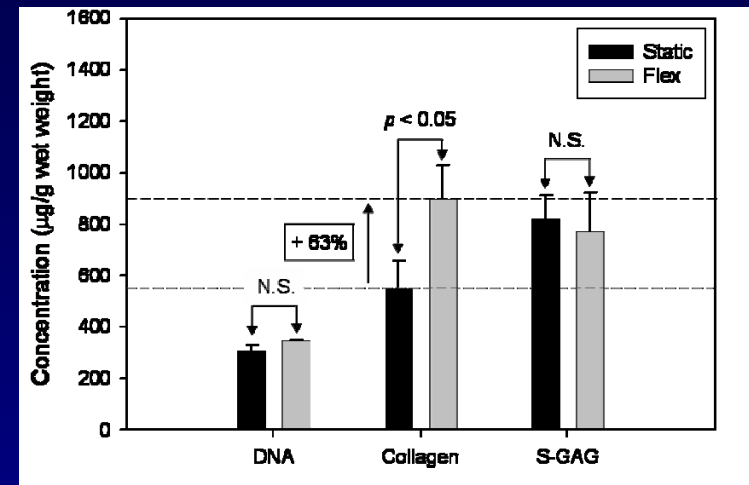
# Key Results from Cyclic Flexure Studies

Mechanical Stimulation

Trend of Increased effective stiffness with cyclic flexure compared with static

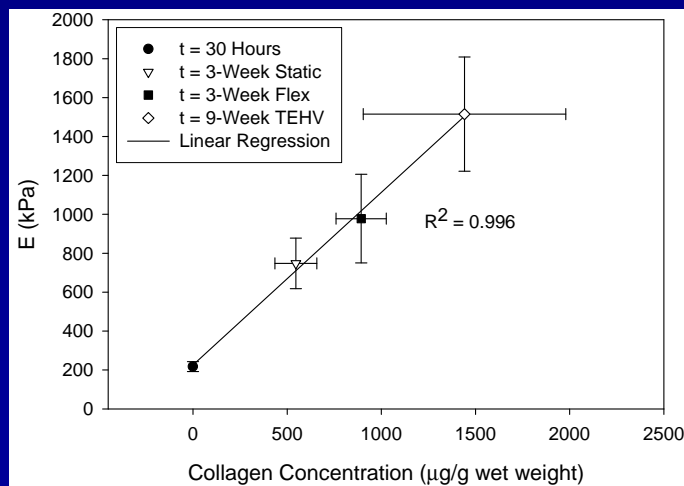


63% increase in collagen concentration with cyclic flexure

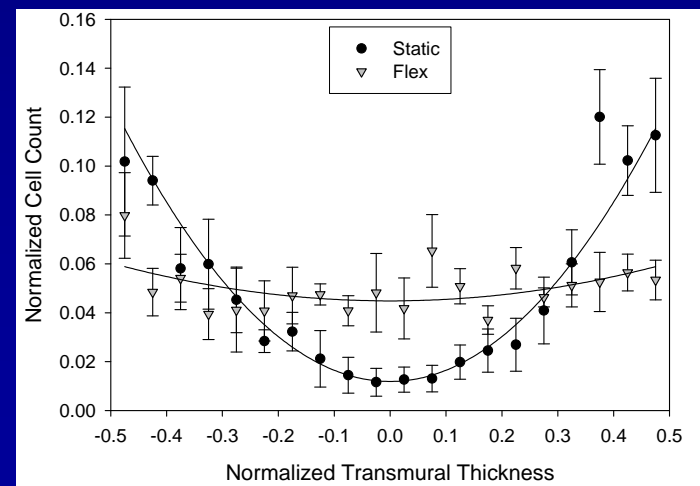


Structural Mechanics

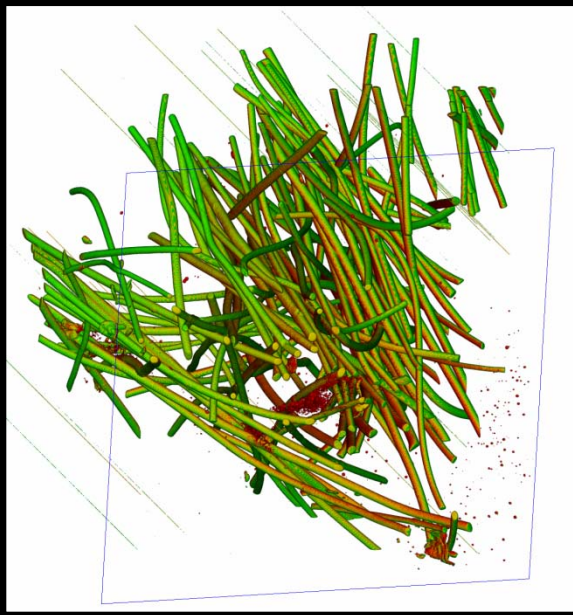
Effective stiffness is highly dependent on collagen concentration



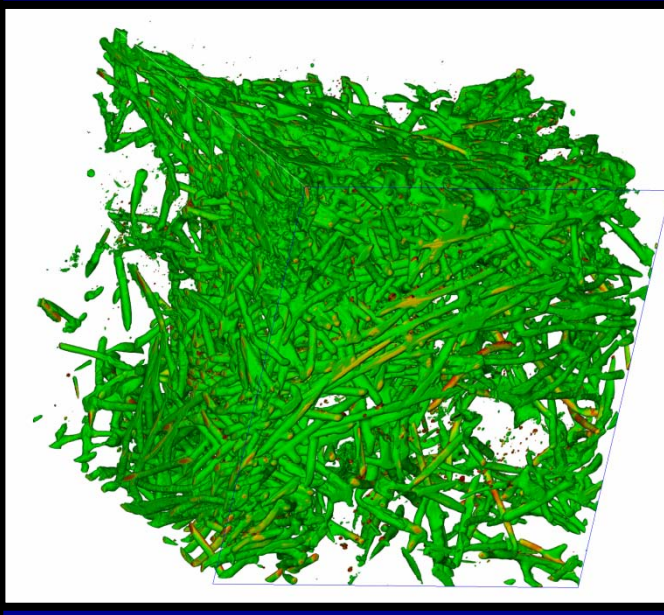
Cyclic flexure can homogenize the transmural cell and ECM distribution



# Engineered Heart Valve Tissue



PGA scaffold



TEHV scaffold after 18 day  
dynamic incubation



# Meso-Scale Model for Nonwoven-ECM

$$(EI)_{RVE} = \int_0^w \int_{-t/2}^{t/2} E(y) y^2 dy dx$$

ECM-Coupling Parameter  
 ECM Effective Stiffness  
 Scaffold Effective Stiffness

$$E(y) = R \cdot E_{ECM}(y) + E_s \quad \text{[Collagen]}$$

$$E_{ECM}(y) = C(y) \cdot B_c \cdot \bar{E}_c$$

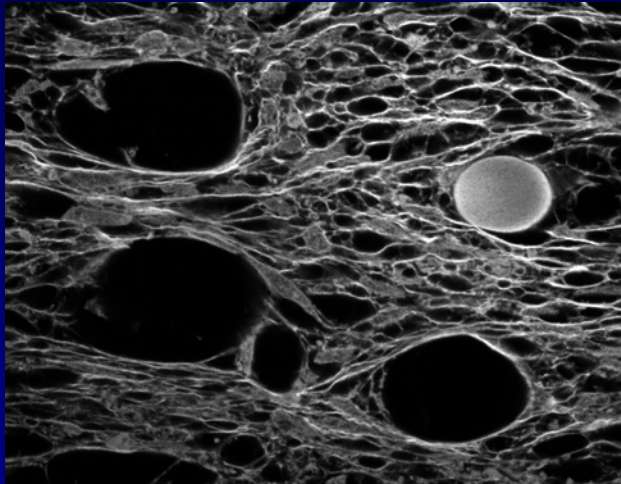
Normalized Transmural Collagen Concentration  
 Collagen Specific Stiffness (i.e., stiffness/quantity)

$$(EI)_{RVE} = \int_0^w \int_{-t/2}^{t/2} \left[ R \left( C(y) \cdot B_c \cdot \bar{E}_c \right) + E_s \right] y^2 dy dx$$

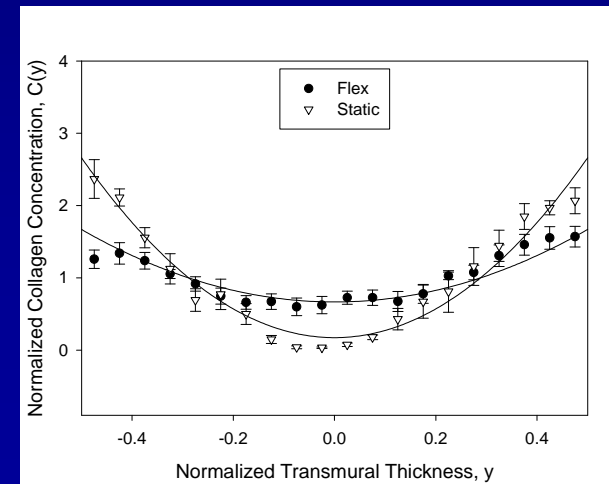
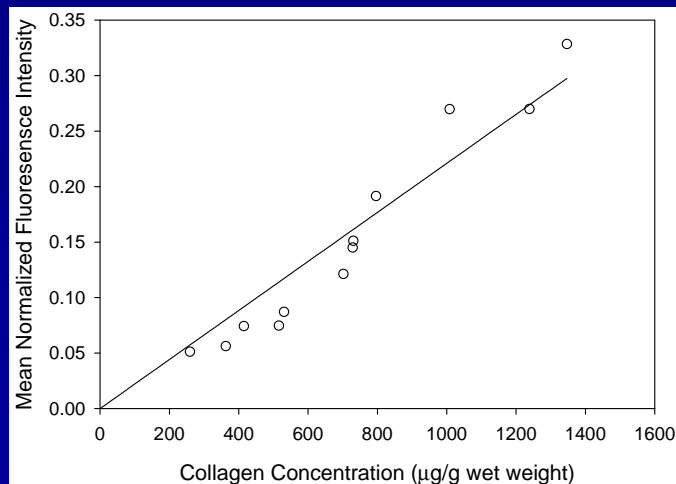
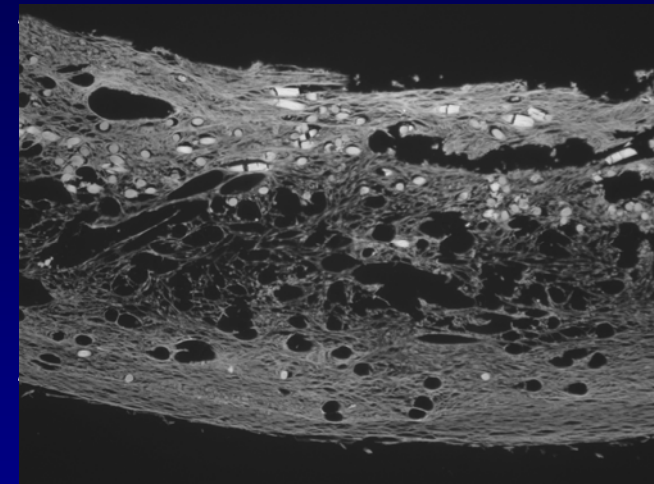


# $C(y)$ : Normalized Transmural Collagen Concentration Distribution

## Fluorescence Microscopy of Picro-Sirius Red Stained Sections



## Image Analysis for Normalized Fluorescence Intensity Distribution

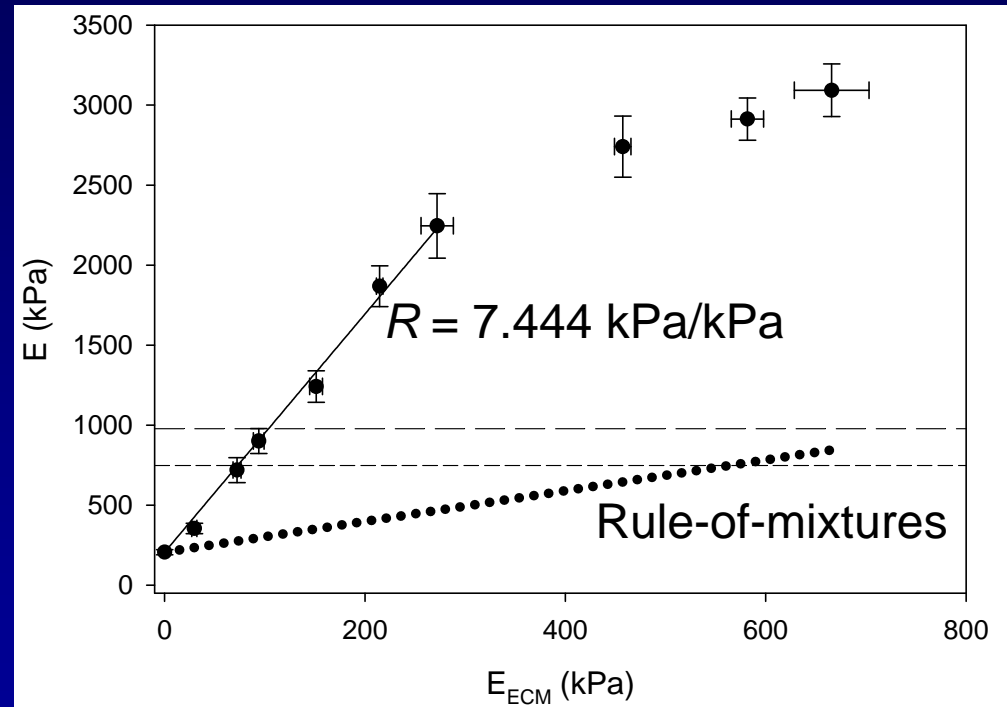
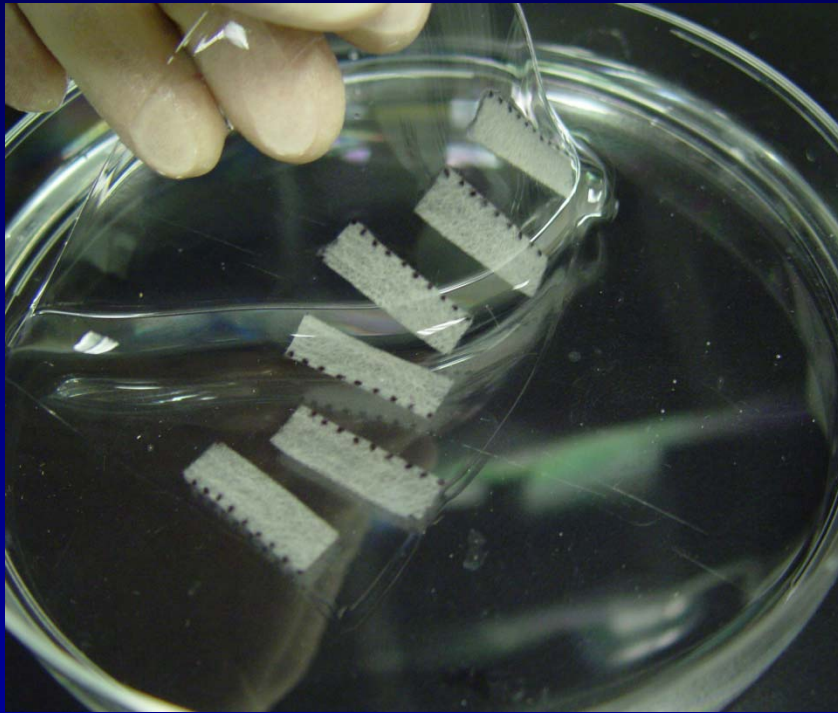


Dolber, P.C. and Spach, M.S., J Histochem Cytochem, 1993, 41(3):465-9.

# R: Nonwoven-ECM Coupling Parameter

Physical Models of ECM and TEHV:  
Polyacrylamide (Pam) gel and  
Pam gel-infiltrated nonwoven scaffold

R is determined from linear region  
of E versus  $E_{ECM}$  plot

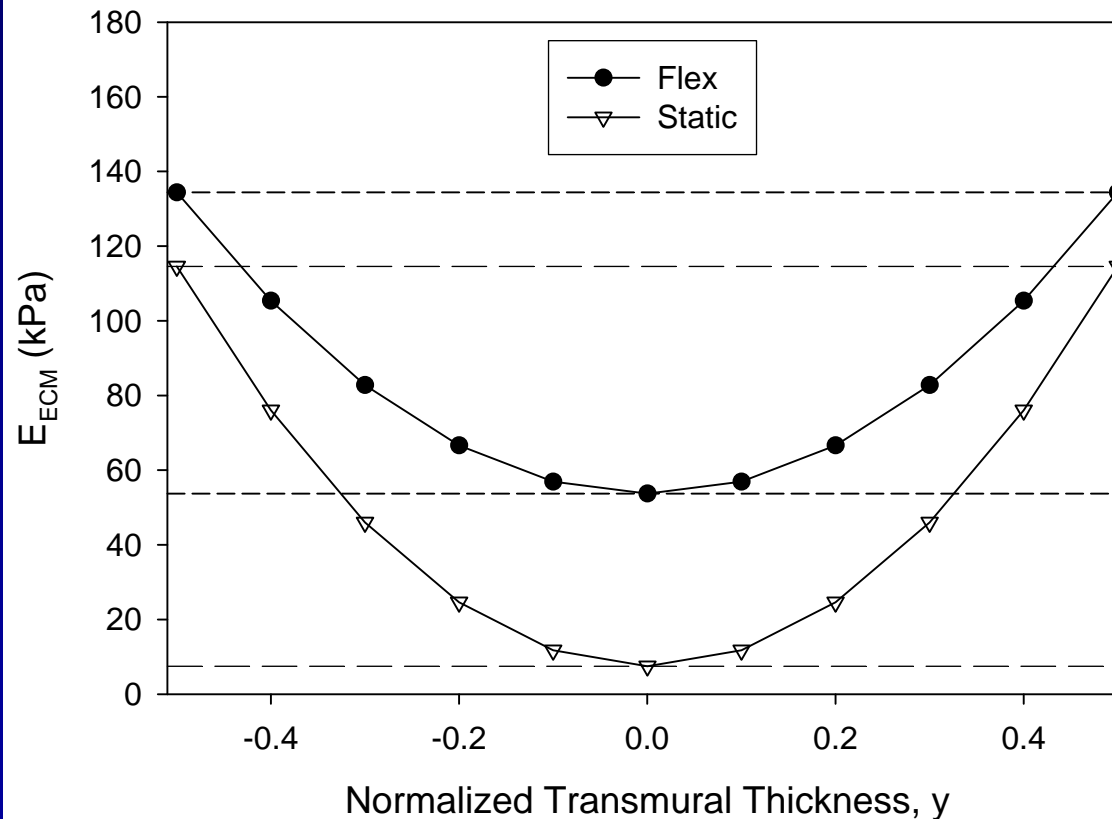


$$E = R \cdot E_{ECM} + E_s$$

~~$$E = E_{ECM} v_{ECM} + E_s$$~~

# $E_{ECM}(y)$ : Transmural ECM Effective Stiffness

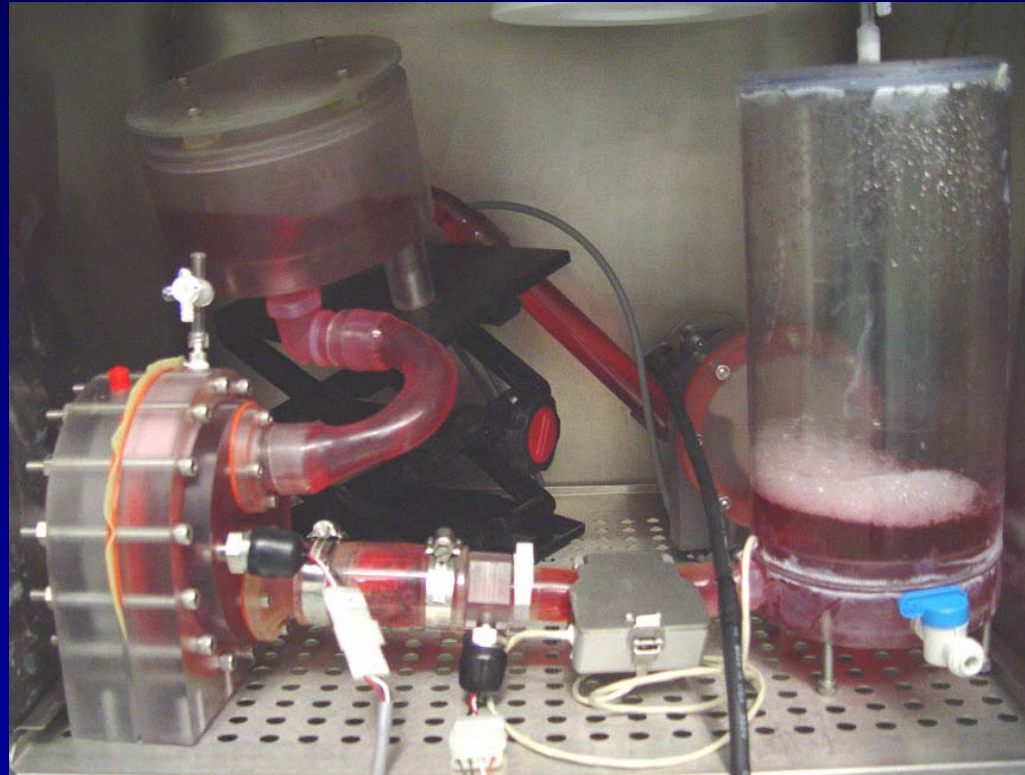
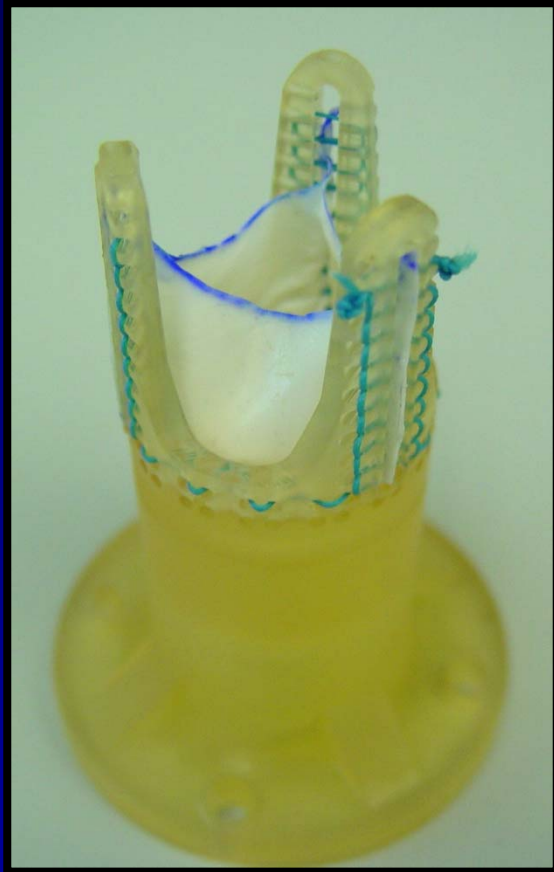
Experimental Group	$E$	$B_c$	$C(y) = ay^2 + c$		$\bar{E}_c$
	(kPa)	( $\mu\text{g/g}$ wet weight)	$a$	$c$	(kPa/( $\mu\text{g/g}$ wet weight))
Static	748 $\pm$ 130	893 $\pm$ 133	9.946	0.173	0.0789
Flex	978 $\pm$ 228	546 $\pm$ 111	4.009	0.667	0.0904



## Next steps: Scale up

- Local cellular deformations need to be controlled at the macro-level in an intact valve
- Need to balance need for controlled biomechanical stimulation with other valve design requirements

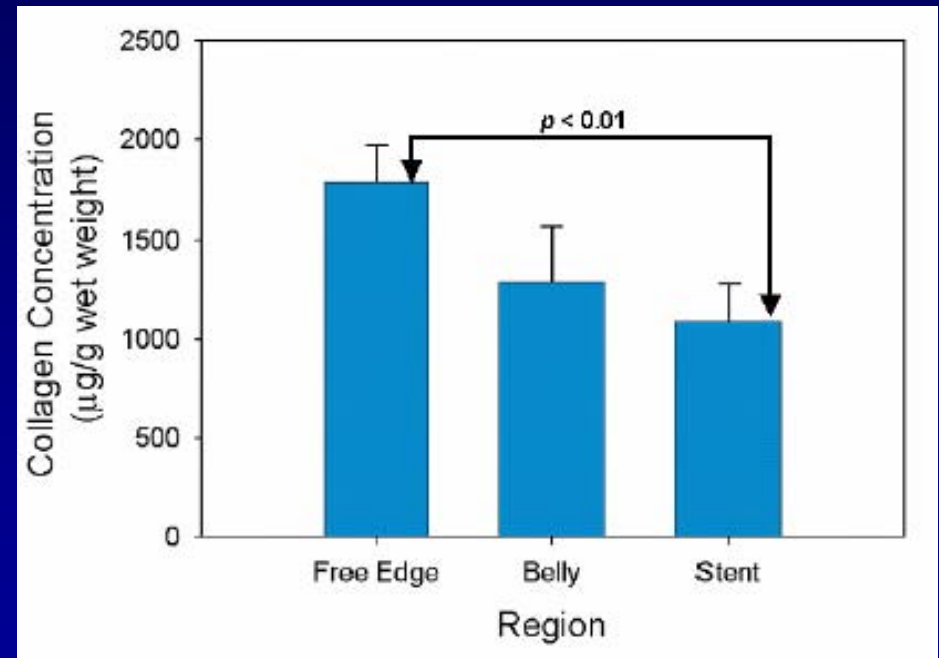
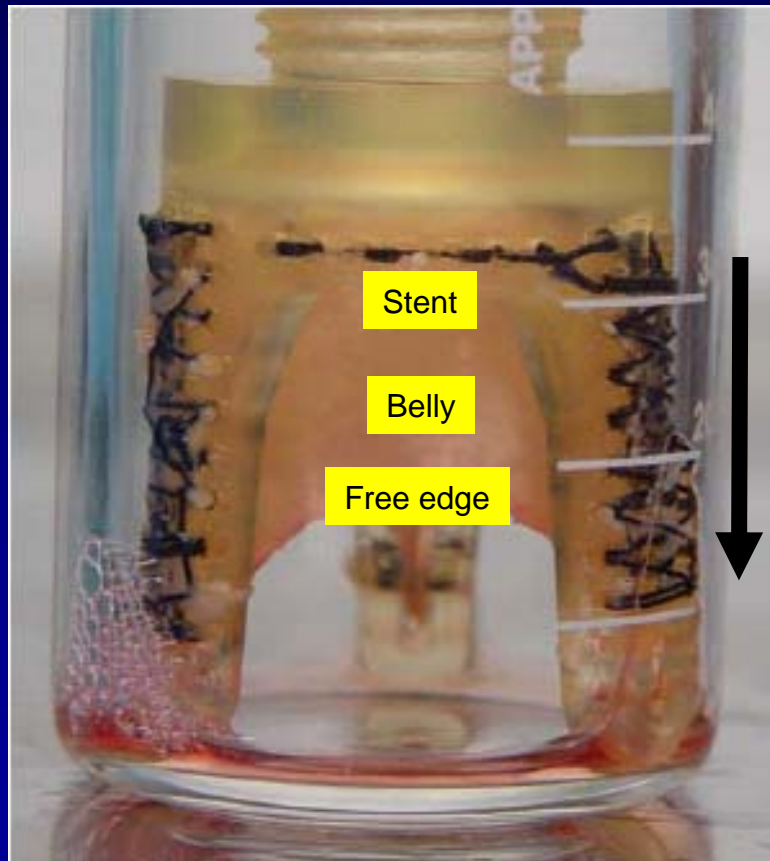
# Physiological flow loop bioreactor<sup>1</sup>



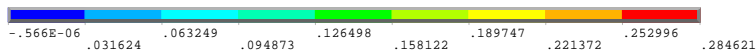
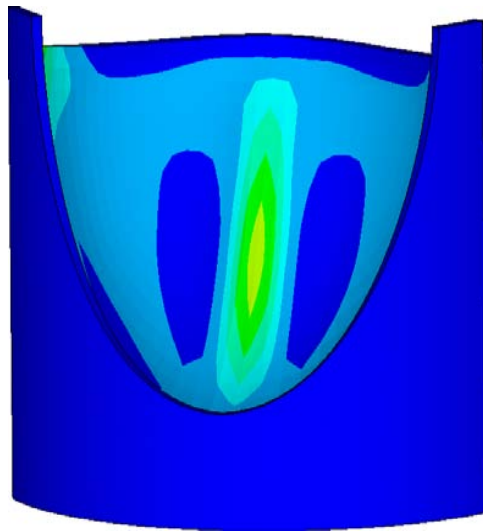
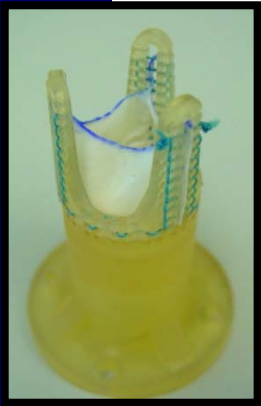
<sup>1</sup> Hildebrand et al. Annals of Biomedical Engineering 2004



# Physiological flow loop bioreactor



# FE simulations of leaflet principal strain (quasi-static loading)



Isotropic fiber  
distribution



2300 rpm fiber  
distribution



# Ongoing issues and future trends

- Lots of techniques and approaches – what is the correct approach?
  - Driven by functional understanding and application.
- There is more to life than Young's modulus – what do you measure?
- Biomechanical studies usually require large specimens and large number of specimens due to variability – cost/benefit.

# Ongoing issues and future trends

- a. Need for non-destructive simultaneous cell/tissue imaging during in-vitro incubation and in-vivo development.
  - i. Optical methods
  - ii. US
  - iii. MRI
- b. Need for standardization of approaches – ASTM?
- c. Need for low cost, high throughput, physiologically meaningful tests.
  - i. Role of commercial sector.

# Acknowledgments!

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*Collaborators:* John E. Mayer, Jr., Frederick J. Schoen, Elena Rabkin, Richard Hopkins, and William Wagner

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NIBIB T32 “Biomechanics in Regenerative Medicine”