NIOSH TECHNICAL REPORT

RESULTS FROM THE NATIONAL OCCUPATIONAL HEALTH SURVEY OF MINING (NOHSM)

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ABSTRACT

The National Occupational Health Survey of Mining (NOHSM) was conducted by the National Institute for Occupational Safety and Health (NIOSH) pursuant to the U.S. Federal Mine Safety and Health Amendments Act of 1977. This Act dictates that the Secretary of Health and Human Services "... shall, for each toxic material or harmful physical agent which is used or found in a mine, determine whether such material or agent is potentially toxic at the concentrations in which it is used or found in a mine."

The three main objectives of this report are: (1) document why and how NOHSM was conducted, for the benefit of future users of the NOHSM database; (2) provide results for most of the types of data which were gathered from NOHSM; and (3) encourage interested parties to use information from the NOHSM database by requesting specific information from the NOHSM project officer or by requesting a copy of the NOHSM PC-based query system.

NIOSH conducted the field portion of NOHSM from May 1984 to August 1989. The survey included a total of 491 mines (60 coal mines and 431 metalnonmetal mines such as aluminum, gold, sand & gravel, etc.) which employed 59,734 miners, representing 66 mineral commodities. The 491 surveyed mines were selected from a total of 2,131 mines which employed 297,322 miners. Although NIOSH surveyed only a representative sample of mines in each mineral commodity, the data were projected over all of the mines in each of those mineral commodities.

Each mine's survey included three phases: questionnaire, chemical inventory, and worksite visit. The data obtained during the questionnaire described medical services, industrial hygiene practices, and general facility information. The inventory data identified all chemical substances and trade name products found on the mine property and the annual usage rate of each chemical substance. NIOSH inventoried 2.570 chemical substances and 84,939 trade name products. During the work-site visit, the NOHSM surveyors observed and interviewed workers to determine their potential exposures at the worksite. The term "potential exposure" has two criteria. First, the NOHSM surveyor must have determined that the health-related agent was in sufficient proximity to a worker such that the agent could have entered or contacted the body of the worker, although the level of exposure was not measured by NIOSH. Second, the duration of the potential exposure must have met the minimum duration guidelines (i.e., a part-time duration was defined as the potential exposure time which was greater than 30 minutes per week [on an annual averagel or at least once per week 90 percent of the weeks of the work year). The potential exposures recorded during the worksite visits included chemical substances: trade name products; physical agents; musculoskeletal overloads; welding, brazing, and soldering processes; abrasive grinding processes; and bulk dust. Workers were often potentially exposed to more than one agent. Therefore, the total projected numbers of potential exposures are often greater than the number of workers in the entire mining industry or in a given mining commodity.

The projected numbers of potential exposures, across the entire mining industry were: physical agents 365,332; musculoskeletal overload conditions 710,340; welding, brazing, and soldering agents 188,852. More than 1.1 million potential exposures to chemicals and trade name substances were found in surface shops, alone. Through the bulk dust samples, approximately 214,000 miners were found to be potentially exposed to dust that contained greater than 5 percent quartz.

RESULTS FROM THE NATIONAL OCCUPATIONAL HEALTH SURVEY OF MINING (NOHSM)

I. INTRODUCTION

A. Field Survey Summary

The National Occupational Health Survey of Mining (NOHSM) was designed by the National Institute for Occupational Safety and Health (NIOSH) to characterize health-related agents found at U.S. mines. A sample of mines representing 66 different mineral commodities was surveyed during the period of May 1984 through August 1989. A total of 491 mines were surveyed during that period, including 431 metal-nonmetal mines and 60 coal mines. The 491 surveyed mines employed 59,734 miners.

B. Previous Similar NIOSH Surveys

NOHSM was similar to two previous NIOSH surveys: the National Occupational Hazard Survey (NOHS) conducted during 1972–1974¹ and the National Occupational Exposure Survey (NOES) conducted during 1981–1982.²

C. NOHSM Purpose

NOHSM was developed in response to the U.S. Federal Mine Safety and Health Amendments Act of 1977 for two reasons. First, the Act required that the Secretary of Health, Education, and Welfare (now the Department of Health and Human Services) "... shall, for each toxic material or harmful physical agent which is used or found in a mine, determine whether such material or agent is potentially toxic at the concentrations in which it is used or found in a mine." In

order to fulfill these requirements of the Act, NIOSH implemented a two-stage plan. The first stage involved the identification of occupational health hazards in the mining industry; the identification of the mining commodities where these occupational health hazards occurred; and the identification of the occupations and the number of workers, by sex, potentially exposed to these occupational health hazards. The second stage, which is not a part of NOHSM, will require air sampling for selected chemicals and dusts to determine the concentrations at which they are used or found. This second-stage effort will rely on information obtained from the first stage in selecting the mining commodities, chemicals, and occupations that are to be sampled. Second, since the Act directed NIOSH to perform research to protect the health of U.S. workers in the mining industry, NIOSH needed to develop a reliable database concerning workers' potential exposures to health hazards. The establishment of this NOHSM database has enabled NIOSH to: (1) estimate the number of miners potentially exposed to occupational health hazards; (2) describe the types of mining commodities and occupational groups where the potential for exposure to these hazards was observed: and (3) document some of mine management's practices and policies toward workers' health.

II. NOHSM SAMPLE SELECTION

A. Commodity Adjustments

The NOHSM covered 66 mineral commodities (Table 1). Twenty-one of the Mine Safety and

Health Administration (MSHA) mineral commodities had no active mining facilities during the period of the NOHSM survey; NOHSM combined Aluminum (Mill) and Aluminum (Ore) into one commodity, Aluminum; the 3 Clay commodities designated by MSHA were combined into one NOHSM commodity, Clay. Those adjustments resulted in 66 mineral commodities being surveyed by NOHSM which are shown in Table 2. A few of the 66 commodities used in NOHSM were divided into geographic strata based on differences in mineral composition and mining methods. When NOHSM began some of the mineral commodities had many inactive mines. In order to allow some of these mineral commodities enough time to recover into a more active operating status, NOHSM was divided into 4 segments. The mineral commodities with the highest operating status as compared to the 1980 year-end version of the Address and Employment file that was maintained by MSHA were surveyed in the first segment. The mines that were surveyed in the second segment belong to the mineral commodities that had the highest operating activity status from the remainder of the commodities that were not surveyed in the first segment, etc. NIOSH obtained information on each mine's operating activity status from MSHA-provided computer tapes that were updated on a quarterly basis. The specific tape that was used for the selection of each mineral commodity is provided in Table 3.

B. Basis of Mine Selection

Mines to be surveyed as a part of NOHSM were selected from a file of mining and milling establishments maintained by MSHA. Sample selection was based on each mine's operating status (NIOSH had specified that NOHSM cover mines that had an active operating status), average yearly employment, MSHA's Standard Industrial Classification (SIC), and geographical area. The MSHA SIC is a five digit coding classification for each mineral commodity that MSHA constructed from the four-digit SIC used in the non-mining industries. The MSHA SIC codes and associated mineral commodities are listed in Table 1.

C. Systematic Sampling Description

NOHSM used systematic sampling with replacement. Each mine in the sample was weighted in proportion to its employment level, with a proportionally heavier weighing going to larger employment mines. A test sample interval was calculated by dividing the total number of workers in a commodity by the number of mines to be surveyed for that commodity. The number of mines to be surveyed for a commodity was calculated by multiplying the sampling percent (initially 15 percent of the mines in a commodity were to be sampled, but this was adjusted before the second segment of NOHSM mines were selected so that no more than 30 mines were selected within any commodity) by the total number of mines in that commodity and rounding up. Any mine with an employment level greater than the sample interval had a 100 percent probability of being selected and a chance of being selected more than once; therefore such mines were pre-selected as a self-representing unit (SRU) and removed from the list of all mines in that commodity. A new sample interval was then calculated and systematic sampling was initiated over the remaining mines in that commodity. Mines which were selected with the new sample interval from the sample with the SRUs removed were called non-self-representing units (NSRUs). Data from NSRUs can be projected over the commodity--remaining mines which were not surveyed, while data from the SRUs can only apply to the individual mine selected and can only be added as a constant to obtain the commodity totals. A document entitled "Final Report on the Sampling Design for the Occupational Health Survey of the Mining Industry" provides a thorough description of the NOHSM sample selection.4 The compendium of the resulting sample of mines is found in Appendix A. Any mineral commodity in Appendix A which lists only SRU mining facilities being surveyed means that every mining facility in that mineral commodity was surveyed under NOHSM. In effect, a census of the commodity was performed.

Table 1

MSHA SIC CODES AND ASSOCIATED MINERAL COMMODITIES

MSHA SIC CODE	MINERAL COMMODITY	MSHA SIC CODE	MINERAL COMMODITY
28191	Alumina (Mill)**	10990	Metal Ores, NEC+
10510	Aluminum Ore**	14994	Mica
10991	Antimony*	10615	Molybdenum
14591	Aplite	10616	Nickel*
14991	Asbestos	14990	Nonmetallic Minerals, NEC+
14720	Barite	13112	Oil Sand*
10992	Beryl	13111	Oil Shale
14741	Boron Minerals	14995	Peat (Before 1979)*
28193	Bromine*	14996	Perlite
14592	Brucite*	14750	Phosphate Rock
32410	Cement	14792	Pigment Mineral
14790	Chemical and Fertilizer, NEC*+	10993	Platinum Group
10611	Chromite*	14742	Potash
14590	Clay, Ceramic & Refractory, NEC**+	14740	Potash, Soda & Borate Minerals, NEC*+
14550	Clay (Common)**	14997	Pumice
14530	Clay (Fire)**	14793	Pyrites
11110	Coal, Anthracite	10994	Rare Earths
12110	Coal, Bituminous	28991	Salt (Evaporated)
10612	Cobalt*	28992	Salt (In Brine)*
10613	Columbium-Tantalum*	14760	Salt (Rock)
10210	Copper Ore	14410	Sand & Gravel
14593	Feldspar	14292	Sandstone (Crushed & Broken)
10610	Ferralloy Ores*	14114	Sandstone (Dimension)
14730	Fluorspar	14596	Shale (Common)
14531	Gamet*	14295	Silica Sand*
14992	Gemstones	10440	Silver Ores
14993	Gilsonite	14293	Slate (Crushed & Broken)
10410	Gold (Lode and Placer)	14115	Slate (Dimension)
14230	Granite (Crushed & Broken)	14744	Sodium Compounds
14111	Granite (Dimension)	14290	Stone, Crushed & Broken, NEC+
14920	Gypsum	14110	Stone, Dimension NEC+
28190	Industrial Chemicals, NEC*+	14794	Strontium*
10110	Iron Ore	14770	Sulfur*
14594	Kyanite	14960	Talc, Soapstone & Pyrophyllite
10310	Lead and/or Zinc Ore	10995	Tin Ore*
29900	Leonardite	10996	Titanium
32740	Lime	14294	Traprock (Crushed & Broken)
14220	Limestone (Crushed & Broken)	14116	Traprock (Dimension)*
14112	Limestone (Dimension)	14743	Trona
14791	Lithium	10617	Tungsten*
14595	Magnesite	10941	Uranium
10614	Manganese	10940	Uranium-Vanadium Ores
14291	Marble (Crushed & Broken)	10940	Vanadium
14113	Marble (Dimension)	14998	Vermiculite
10920	Mercury	10997	Zircon

^{*}NOTE: Commodity inactive during the NOHSM survey period. The source for the MSHA SIC CODES are the technical documentation for the MSHA address and employment file.

[&]quot;"NOTE: NIOSH combined the Alumina (Mill) and Aluminum (Ore) commodities into one commodity, Aluminum; the three Clay commodities into one commodity, Clay.

⁺NOTE: NEC represents Not Elsewhere Classified.

Table 2
NOHSM MINERAL COMMODITIES AND ASSOCIATED MSHA SIC CODES

MINERAL COMMODITY	MSHA SIC CODE	MINERAL COMMODITY	MSHA SIC CODE
Aluminum	10510	Mica	14994
Anthracite Coal*	11110	Molybdenum	10615
Aplite	14591	Nonmetallic Minerals, NEC+	14990
Asbestos	14991	Oil Shale	13111
Barite	14720	Perlite	14996
Beryl	10992	Phosphate Rock	14750
Bituminous Coal*	12110	Pigment Minerals*	14792
Boron Minerals	14741	Platinum Group	10993
Cement	32410	Potash	14742
Clay	14530	Purnice	14997
Copper*	10210	Pyrites	14793
Feldspar	14593	Rare Earths	10994
Fluorspar	14730	Salt (Evaporated)	28991
Gemstones	14992	Salt (Rock)	14760
Gilsonite	14993	Sand and Gravel*	14410
Gold*	10410	Sandstone (Crushed & Broken)	14292
Granite (Crushed & Broken)	14230	Sandstone (Dimension)	14114
Granite (Dimension)	14111	Shale (Common)	14596
Gypsum ,	14920	Silver*	10440
ron Ore	10110	Slate (Crushed & Broken)	14293
Syanite	14594	Slate (Dimension)	14115
_ead/Zinc*	10310	Sodium Compounds	14744
Leonardite	29900	Stone, Crushed & Broken, NEC+	14290
Lime	32740	Stone, Dimension, NEC*+	14110
Limestone (Crushed & Broken)	14220	Talc, Soapstone & Pyrophyllite	14960
Limestone (Dimension)	14112	Titanium	10996
Lithium	14791	Traprock (Crushed & Broken)	14294
Magnesite	14595	Trona	14743
Manganese	10614	Uranium	10941
Marble (Crushed & Broken)	14291	Uranium-Vanadium Ores	10940
Marble (Dimension)	14112	Vanadium	10942
Mercury	10920	Vermiculite	14998
Metal Ores, NEC+	10990	Zircon	10997

^{*}NOTE: Abbreviated or slight change to name: Coal, Anthracite to Anthracite Coal; Coal, Bituminous to Bituminuous Coal; Copper Ore to Copper; Gold (Lode and Placer) to Gold; Lead and/or Zinc Ore to Lead/Zinc; Pigment Mineral to Pigment Minerals; Sand & Gravel to Sand and Gravel; Silver Ores to Silver; and Stone, Dimension NEC+ to Stone, Dimension, NEC+.

⁺NOTE: NEC represents Not Elsewhere Classified.

Table 3
MSHA TAPES USED FOR SELECTION OF NOHSM MINERAL COMMODITIES

MSHA TAPE	FIRST SEGMENT COMMODITIES	MSHA TAPE	THIRD SEGMENT COMMODITIES
A	• • • • • • • • • • • • • • • • • • • •	1st Quarter 86	Anthracite Coal
2nd Quarter 83	Aluminum	1St Quarter 60	Feldspar
	Aplite		Kyanite
	Asbestos		Lignite Coal
	Beryl		Lime
	Boron Minerals		
	Gemstones		Limestone (Crushed & Broken)
	Gilsonite		Marble (Crushed & Broken)
	Gold		Marble (Dimension)
	Gypsum		Mica
	Leonardite		Phosphate Rock
	Magnesite		Pigment Minerals
	Mercury		Pyrites
	Metal Ores, NEC+		Sandstone (Dimension)
	Nonmetallic Minerals, NEC+		Talc, Soapstone & Pyrophyllite
	Perlite		Traprock (Crushed & Broken)
	Potash		Zircon
	Rare Earths		
	Salt (Evaporated)	MSHA TAPE	FOURTH SEGMENT
	Salt (Rock)		COMMODITIES
	Sandstone (Crushed & Broken)	2nd Quarter 87	Barite
	Silver		Cement
	Sodium Compounds		Copper (Porphyry)
	Trona		Copper (Sedimentary)
	Vermiculite		Fluorspar
	VC, TITOCHIC		Iron Ore
MSHA TAPE	SECOND SEGMENT		Lead/Zinc (Lead)
MOIN INFE	COMMODITIES		Lead/Zinc (Zinc)
4th Quarter 84	Bituminous Coal		Limestone (Dimension)
4th Quarter 64	Clay		Lithium
	Granite (Crushed & Broken)		Molybdenum
	Granite (Dimension)		Oil Shale
			Platinum Group
	Manganese		Pumice
	Slate (Crushed & Broken)		Sand and Gravel
	Slate (Dimension)		Shale (Common)
	Stone, Crushed & Broken, NEC+		Titanium
	Stone, Dimension, NEC+		
			Uranium
			Uranium (Solution)
			Uranium-Vanadium Ores
			Vanadium

⁺NOTE: NEC represents Not Elsewhere Classified.

III. SURVEY DESCRIPTION

The field activities for the NOHSM were carried out by ten surveyors who had been trained to conduct the field portion of the surveys. A maximum of six surveyors were in the field at one time. The ten surveyors included six mining engineers, one chemical engineer, one mineral-processing engineer, and two industrial hygienists. Each NOHSM survey consisted of a questionnaire, an inventory, and worksite observations. Mine management had the right to designate any data from all phases of the NOHSM survey as trade secret. Any NOHSM data which is reported to the public must exclude data that was designated as trade secret by mine management.

A. Questionnaire

The NOHSM questionnaire, reproduced as Appendix B, was administered at each of the 491 facilities in the NOHSM sample, representing 66 mineral commodities. Several of the questions from the NOHSM questionnaire were taken directly from the NOES questionnaire and some of the questions were modified versions of the NOES questions to make them more appropriate to the mining industry.² The questionnaire was designed to document certain management practices and policies toward workers' health. The questions were subdivided into four major subject areas. The first of these subject areas consisted of general facility information which characterized sampled facilities by industrial classification, commodities mined or processed, age, and workforce size. The second and third subject areas contained profile information on the provision of medical and industrial hygiene services to employees as a result of management policy. The final portion of the questionnaire addressed the employee health-related recordkeeping practices and the geology of the sampled facility. Appendix C contains the definitions, guidelines, and procedures which the NOHSM surveyor followed for preparing and conducting the questionnaire. These guidelines were not given to mine management.

B. Inventory

1. Chemical Substance Definition

The NOHSM inventory included all chemical substances and trade name products which were present at the mine site. The NOHSM definition of a chemical substance is any substance that can be unambiguously characterized by a specific chemical name or formula. If a substance was coded as a chemical but was not found on the initial list of accepted chemical terms, a NIOSH chemist (with the assistance of the NOHSM surveyors) determined whether or not the unidentifiable chemical should be coded as a chemical substance or a trade name product. The list of NOHSM accepted chemical terms includes generic substances such as sulfuric acid, hydrogen chloride, sodium hydroxide, acetone, creosote pressure treated wood, waste oil, saw dust, portland cement, copper slag, coal tar pitch volatiles, chalk, creosote ties, and gas mixtures such as (argon-90%, methane-10%).

2. Trade Name Product Definition

If a substance could not be identified by a specific chemical name or formula by the surveyor, it was coded as a trade name product. Trade name products include substances such as Windex Glass Cleaner, WD-40, WD-40 (aerosol), Chevron Sri-Grease No. 2, and Certanium 705 Welding Rod, etc.

3. Product Categories

This inventory was quite diverse; the following product categories are examples: paints; lubricants, oils, and greases; janitorial cleaning chemicals; welding rods and wires; solders; abrasives such as grinding wheels and grinding discs; lab chemicals; mill reagents; sealants and adhesives; explosives; fuels; and aerosol products. The inventory excluded cosmetics, medical supplies, and food items.

4. Associated Data for Each Inventoried Item

For each inventoried item, the NOHSM surveyor recorded the manufacturer or distributor's name and address, the exact product name or chemical name, a product use term (PUT) which described the mining facility's primary use of the inventoried item, an estimated yearly usage rate in pounds or gallons, the location where the product was stored on the mine property, and whether or not the substance was contained in a pressurized aerosol can. The designation of being contained in an aerosol can was coded because aerosol canned substances usually involve a propellant gas, a solvent or thinner vapor, and a mist. The names of the PUTs, which are listed in Appendix D, were taken directly from the NOES with some additions, deletions, and modifications to make the list more appropriate to the mining industry.²

C. Worksite Observations

1. Potential Exposure Definition

During the worksite visit, the surveyors observed and interviewed workers to determine their potential exposures at the worksite. The term "potential exposure" had two criteria. First, the NOHSM surveyor must have determined that the health-related agent was in sufficient proximity to a worker such that the agent could have entered or contacted the body of the worker, although the level of exposure was not measured by NIOSH. Second, the duration of the potential exposure must have met the minimum duration guidelines (i.e., a part-time duration was defined as the potential exposure time which was greater than 30 minutes per week [on an annual average] or at least once per week, 90 percent of the weeks of the work year).

2. Categories of Potential Exposures

a. Physical agent potential exposures

The definitions, guidelines, and procedures for coding physical agent potential

exposures are listed in Appendix E. The physical agents that were recorded during the worksite observations were:

- (1) Noise
- (2) Heat (whether caused by work processes or generated by underground rock strata).
- (3) Radiation (ionizing radiation from ore bodies were recorded as potential exposures when the surveyor was notified of such conditions, but the environmental levels were not assessed).
- (4) Vibration (whole-body or segmental).

b. Musculoskeletal overload potential exposures

The musculoskeletal overload potential exposures consisted of twelve different types of awkward bending, posture, and lifting. The definitions, guidelines, and procedures for coding musculoskeletal overload potential exposures are listed in Appendix F.

c. Welding, brazing, and soldering potential exposures

The elements coded in welding, brazing, or soldering operations, which are listed in Appendix G, were taken from the NOES.²

d. Abrasive grinding potential exposures

The three elements coded in abrasive grinding operations were the names of the metals being ground, the trade names of the grinding wheels or discs used, and any chemical substances or trade name products attached to the metals that were ground; such as solvents used to clean the metals or lubricants used to lubricate metals prior to grinding.

e. Chemical substance potential exposures

Only the chemical substances recorded during the inventory phase of the NOHSM survey and observed during the worksite observations to meet potential exposure guidelines were recorded as chemical substance potential exposures.

f. Trade name product potential exposures

Only the trade name products recorded during the inventory phase of the NOHSM survey and observed during the worksite observations to meet potential exposure guidelines were recorded as trade name product potential exposures.

g. Bulk dust potential exposures

At each worksite, approximately 10 cubic centimeters of fine settled dust were collected in a plastic vial. If no fine settled dust was available, coarser bulk dust was collected. Of all the bulk dust samples gathered at each mine, five were selected and analyzed for crystalline silica (quartz, cristobalite, and tridymite), 31 different elements, and asbestos. When fewer than five bulk dust samples were collected, all were submitted for analysis.

3. Potential Exposure Exclusions

Any potential exposures which occurred as a result of non-work activities were not coded. Thus the surveyor did not code the potential exposures which resulted from the personal use of alcohol; tobacco; prescribed, over-the-counter, or recreational drugs; or perfume.

4. Associated Data for Each Potential Exposure

For each potential exposure, the surveyor coded the following information: occupation, operation, location, number of workers involved (by sex), the duration, the controls intended to reduce the effects of that potential exposure, how the product was used at that particular worksite (PUT), and if the product was being combusted (such as diesel fuel or gasoline that is combusted

as fuel in engines). The names and definitions of the occupations, operations, and locations were taken directly from an MSHA list of occupations, operations, and locations for metal and non-metal mines (Appendix H) and coal mines (Appendix I). The duration was defined as the approximate length of time that an employee group or occupation was potentially exposed to any of the recordable potential exposures which were previously defined in this report. The potential exposure duration could have been either full- or part-time. A full-time duration was defined as the potential exposure time which was greater than four hours per day and on a daily basis of at least 90 percent of the company's work year or a standard work year. A part-time duration was defined as the potential exposure time which was greater than 30 minutes per week [on an annual average] and not full time, or at least once per week, 90 percent of the weeks of the work year. Surveyors entered worksite PUTs and inventory PUTs. The worksite PUT described how the product was used at that particular worksite where the potential exposure occurred; the inventory PUT described the entire mine's major use of the product. Both the worksite PUTs and the inventory PUTs are also listed in Appendix D. The intended controls were defined as the measures which were intended by management to protect the employees at risk to the potential exposures listed previously. These controls included ventilation, personal protective equipment, administrative measures, and others. The names and definitions of the intended controls for NOHSM, listed in Appendix J. were taken directly from the NOES.²

IV. DATA PROJECTION AND VARIANCE CALCULATION FORMULAS

A. Introduction

NOHSM was designed to provide the capability to project the survey data to national statistics and calculate variances for the projections. One major advantage of the NOHSM design is

the simplicity of the projection and variance calculation formulas. After listing the required notation below, the general formula is shown for the projection of a characteristic of the target population. This is followed by the formulas to be used for calculating the variance of the projections.

B. Notation

Let:

L denote the number of commodities

h denote the hth commodity

 denote the ith unit (mine) within commodity h

j equal to 1, denote a self-representing unit (SRU)

j equal to 2, denote a non-self-representing unit (NSRU)

N_{h1} denote the number of self-representing units in commodity h in the population

 n_{h1} denote the number of self-representing units in commodity h in the sample (by definition of self-representing $n_{h1} = N_{h1}$)

N_{h2} denote the number of non-self-representing units in commodity h in the population

n_{h2} denote the number of non-self-representing units in commodity h in the sample

 π_{hi1} denote the probability of the ith self-representing unit in commodity h being included in the sample (by definition of self-representing $\pi_{hi1} = 1$ for all (h, i, 1))

 π_{hi2} denote the probability of the ith nonself-representing unit in commodity h being included in the sample

M_{hi1} denote the number of employees in the ith self-representing unit within commodity h in the population

M_{hi2} denote the number of employees in the ith non-self-representing unit within commodity h in the population

M_{h1} denote the total number of employees in the self-representing units in commodity h in the population

M_{h2} denote the total number of employees in the non-self-representing units in commodity h in the population

Y_{hij} denote the value of the characteristic "Y" for (h, i, j)

\$\hat{Y}_{h1}\$ denote the projection of the population total for the self-representing units within commodity h for characteristic "Y" (\$\hat{Y}_{h1}\$ will equal the actual \$Y_{h1}\$ since the units are self-representing)

\$\hat{Y}_{h2}\$ denote the projection of the population total for the non-self-representing units within commodity h for characteristic "Y"

 \hat{Y}_h denote the projection of the population total for commodity h for characteristic "Y" $(\hat{Y}_h = \hat{Y}_{h1} + \hat{Y}_{h2})$

Ŷ denote the projection of the population total of characteristic "Y"

Vâr (\hat{Y}_{h2}) denote the estimated variance of \hat{Y}_{h2}

 $\hat{\mathbf{Y}}_h$ denote the estimated variance of $\hat{\mathbf{Y}}_h$

 $Var(\hat{Y})$ denote the estimated variance of \hat{Y}

C. Projection Techniques

$$\hat{Y} = \sum_{h=1}^{L} \hat{Y}_h$$

$$\hat{Y} = \sum_{h}^{L} (\hat{Y}_{h1} + \hat{Y}_{h2})$$

$$\hat{Y} = \sum_{h=1}^{L} \sum_{i}^{n_{h1}} \frac{Y_{hi1}}{\pi_{hi1}} + \sum_{h=1}^{L} \sum_{i}^{n_{h2}} \frac{Y_{hi2}}{\pi_{hi2}}$$

Equation (1)

where:

$$\pi_{hi1} = 1$$
 for all (h, i, 1)

$$\pi_{hi2} = n_{h2} \frac{M_{hi2}}{\sum_{i}^{N_{h2}}}$$

$$\pi_{hi2} = n_{h2} \frac{M_{hi2}}{M_{h2}}$$

Substituting:

$$Z_{hi2} = \frac{M_{hi2}}{M_{h2}},$$

 π_{hi2} can be written as $\pi_{hi2} = n_{h2} Z_{hi2}$

D. Variance Calculations

The actual variance of \hat{Y}_h , denoted by Var (\hat{Y}_h) , is given by the expression

$$Var(\hat{Y}_h) = Var\left(\sum_{i=1}^{n_{h2}} \frac{Y_{hi2}}{n_{h2}Z_{hi2}}\right)$$

The variance of \hat{Y}_h can be estimated by the expression

$$V\hat{a}r\left(\hat{Y}_{h}\right) = V\hat{a}r\left(\sum_{i=1}^{n_{h2}} \frac{Y_{hi2}}{\pi_{hi2}}\right)$$

This expression is independent of the self-representing units, since these units contribute nothing to the variance of \hat{Y}_h . Upon substituting $\pi_{hi2} = n_{h2} Z_{hi2}$, this expression can be estimated by the equation

$$V\hat{a}r(\hat{Y}_h) = V\hat{a}r\left(\sum_{i=1}^{n_{h2}} \frac{Y_{hi2}}{n_{h2}Z_{hi2}}\right)$$

$$Var(\hat{Y}_{h}) = \frac{\sum_{i=1}^{n_{h2}} \left(\frac{Y_{hi2}}{Z_{hi2}} - \hat{Y}_{h2} \right)^{2}}{n_{h2} (n_{h2} - 1)}$$
 Equation (2)

where:

$$\hat{Y}_{h2} = \sum_{i=1}^{n_{h2}} \frac{Y_{hi2}}{\pi_{hi2}} = \sum_{i=1}^{n_{h2}} \frac{Y_{hi2}}{n_{h2} Z_{hi2}}$$

The variance of $\hat{\mathbf{Y}}$ can be estimated by the expression

$$Var(\hat{Y}) = \sum_{h} Var(\hat{Y}_{h})$$
 Equation (3)

where $Var(\hat{Y}_h)$ is obtained from the equation (2).

The standard deviation of $\hat{\mathbf{Y}}$ can be estimated by the expression

Std Dev
$$(\hat{Y}) = [Var(\hat{Y})]^{1/2}$$
 Equation (4)

where $Var(\hat{Y})$ can be obtained from Equation (3).

If no response was obtained from some mines in the sample (i.e., the mines were closed), the summations in equations (1) and (2) are understood to include only mines from which survey data were obtained.

The variance estimators for \hat{Y}_h and \hat{Y} using equations (2) and (3) are based on the assumption that the units were sampled with replacement through the procedure of random selection with probability proportional to size. In the design, the units were sampled with replacement using the procedure of systematic selection with probability proportional to size. Because units in each commodity are listed in order of mine ID (which gives an implicit stratification by state and age) the units adjacent in the list will tend to be similar. The variances using systematic sampling with probability proportional to size are smaller than random sampling with probability proportional to size. Consequently, these variance equations give conservative estimates of the variance; that is, the actual variance will be no larger than the random sampling variance.

The standard deviations for Y which are obtained by using equation (4) can provide a rough indicator of the variance about the projection. Many of these standard deviations are quite large, such as the standard deviations for the projections of most of the chemicals listed in Appendix O. It is beyond the scope of this report to provide the projections and standard deviations for all of the data gathered by NOHSM. However, any parties that are interested in the projections and standard deviations for specific agents of interest should direct their requests to the NOHSM project officer listed in the discussion, Section IX of this report, or obtain the NOHSM database that is described in the NOHSM database, Section VI of this report and perform the calculations themselves. A document entitled "Final Report on the Sampling Design for the Occupational Health Survey of the Mining Industry" provides a thorough description of the NOHSM data projection and variance calculation equations.4

V. NOHSM Commodity Reports

Once the NOHSM data were coded and computerized, commodity reports were generated. The commodity reports identify potential exposures for entire commodities and provide the associated numbers of workers, the occupations of those workers, and the locations on the mine property where the potential exposures were observed. This information is categorized into seven tables: four concerning chemical agents; one concerning musculoskeletal overload conditions; one concerning physical agent conditions; and one concerning welding processes. Estimated annual usage (pounds and gallons) is provided for chemical agents and trade name products. Commodity reports have been provided to MSHA and other interested parties. Appendix K contains the Stone, Dimension, NEC commodity report, which provides an example of the commodity reports produced for NOHSM.

VI. NOHSM Database

A. Processing of Datasets

After the field data were collected and coded, the data were keyed into a facility dataset. This dataset was processed by using the PL/I multipurpose programming language to perform edit checks on the data.⁵ After the dataset passed all the edits, it was placed into the NOHSM master file. The master file was then processed by using PL/I and Statistical Analysis System (SAS) programs to create SAS datasets.⁶ These datasets include SAS and other types of datasets.

B. Types of SAS Datasets Created

A SAS data file consists of a collection of data values arranged in rectangular form by the SAS software.

- Inventory dataset: Contains a complete inventory of all the chemicals and trade name products used or stored on the mine property, along with management's estimate of the mining facility's annual consumption and primary use for each item that was recorded. See Section III. B, *Inventory*, for further detail about the data that was gathered during the inventory.
- 2. Worksite dataset: Contains the potential exposure data that was gathered from each employee group or unique occupation, along with the associated data for each potential exposure. See Section III. C, Worksite Observations, for further detail about the data gathered during the worksite observations.
- 3. Trade name product usage dataset: Contains the trade name product annual usage projections by commodity.
- Chemical usage dataset: Contains the chemical annual usage projections by commodity.

- Commodity occupation dataset: Contains the projected number of workers associated with each occupation by commodity.
- Commodity location dataset: Contains the projected number of workers associated with each location by commodity.
- Facility occupation dataset: Contains the projected number of workers associated with each occupation by mining facility.
- Facility location dataset: Contains the projected number of workers associated with each location by mining facility.

C. Other Types of Datasets Created

In addition to the above listed SAS data sets, other data sets were created using various methods. These include:

- Questionnaire dataset: Contains the responses for most of the 51 questions in the questionnaire answered by a knowledgeable representative of mine management. This is a sequential file (a set of records in consecutive order).
- Commodity dataset: Contains the information required to associate any NOHSM data with the appropriate commodity, the statistical value used to calculate that commodity's projections, and the projected number of workers for that commodity. This is a SAS data file.
- Facility dataset: Contains the information required to associate any NOHSM data with the appropriate commodity, the statistical value used to calculate that commodity's projections, and the number of workers for that facility. This is a SAS data file.
- Chemical dataset: Contains the translation of the chemical hazard codes in the inventory and worksite datasets. This is a sequential data file.
- 5. PUT dataset: Contains the translation of the

- product use terms in the inventory and worksite datasets. This is a sequential data file.
- Trade name product dataset: Contains the translation of the trade name product codes in the inventory and worksite datasets. This is a SAS data file.
- Manufacturer dataset: Contains the translation of the manufacturer/distributor codes in the inventory and worksite datasets. This is a SAS data file.
- Metal/non-metal occupation dataset: Contains the translation of the metal/non-metal occupation codes in the worksite dataset. This is a sequential file.
 - Metal/non-metal location dataset: Contains the translation of the metal/non-metal location codes in the worksite dataset. This is a sequential file.
- Metal/non-metal operation dataset: Contains the translation of the metal/non-metal operation codes in the worksite dataset. This is a sequential file.
- Coal occupation dataset: Contains the translation of the coal occupation codes in the worksite dataset. This is a sequential file.
- Coal location dataset: Contains the translation of the coal location codes in the worksite dataset. This is a sequential file.
- Coal operation dataset: Contains the translation of the coal operation codes in the worksite dataset. This is a sequential file.
- 14. MSHA chemicals dataset: Contains the chemicals regulated by MSHA. This is a sequential file.
- 15. NIOSH chemicals dataset: Contains the chemicals that have a NIOSH recommended exposure limit. This is a sequential file.

By using these datasets, the commodity reports were generated. All but the data entry was

accomplished on an IBM 4361 mainframe. The data entry was accomplished on personal computers.

D. PC-based NOHSM Query System

1. Basic Options to Form a Query

In June, 1991, the PC-based NOHSM query system was completed. This system allows queries to be processed against the data collected during the NOHSM survey, after the data has been loaded into a PC. The NOHSM query system was developed to be user friendly so that end-users could process their own queries against the NOHSM data. This was accomplished by making the system key-driven with on-line help and simplifying the query formulation process by minimizing the selections. There are two basic steps in formulating a query. Step one is deciding which data the user wishes to retrieve or how the user wishes to retrieve the data (SELECTION CRITE-RIA) and step two is deciding what the user wishes to see once the query is processed (OUTPUT VARIABLES). Table 4 shows the NOHSM query system menu options including all of the data elements that can be accessed.

Availability of PC-Based Query System

This system was designed using the CA-Clipper software, which creates a stand-alone executable program.⁷ This allows end-users to utilize the NOHSM query system without requiring them to purchase or possess the Clipper software. This database is currently available to any parties. It requires interested mega-bytes of hard disk storage capacity to install it on a computer. This database is currently distributed on 30 floppy diskettes. NIOSH has developed a CD-ROM disc with the NOHSM query system included as an alternative for those end-users who do not wish to place the NOHSM query system on a personal computer. Any parties that are interested in special queries from the NOHSM data or a copy of the PC-based NOHSM query system should direct their requests to:

Project Officer

National Occupational Health Survey of Mining National Institute for Occupational Safety and Health (NIOSH) Division of Respiratory Disease Studies (DRDS) Environmental Investigations Branch Environmental Surveillance Team

1095 Willowdale Road Morgantown, WV 26505-2888

3. Query Example

An example of a possible query and the steps taken to create the query and its results are shown below.

Query: What physical agents are mechanics potentially exposed to in the Uranium - Vanadium Ore commodity? Also list the other occupations and the projected number of workers potentially exposed to each physical agent.

Step 1: To select the "selection criteria": Place the highlighted bar in the "SELECTION CRITERIA" column by using the left or right arrow.

Step 2: To select the commodity: Place the highlighted bar on the "Independent Commodities" option under the "SELECTION CRITERIA" column and press the <ENTER> key. Then place the highlighted bar on the "Uranium-Vanadium Ore" option and press the <ENTER> key. Press the <END> key.

Step 3: To select the "mechanics" occupation: Place the highlighted bar on the "Job Titles" option under the "SELECTION CRITERIA" column and press the <ENTER> key. To locate the job title that starts with "MECH": Press the <INS> key and enter "MECH" (no quotes) in the highlighted space at the bottom of the screen and press the <ENTER> key. The highlighted bar is now on the title "MECHANIC";

press the <ENTER> key and then press the <END> key.

Step 4: To select the "output variables": Place the highlighted bar in the "OUTPUT VARIABLES" column by using the left or right arrow.

Step 5: Place the highlighted bar on each of these options and press the <ENTER> key: "Commodities," "Physical Agents," "Job Titles," and "Number of Workers (Summary)."

Step 6: Press the <F7> key to produce the report. Table 5 shows the results of this query.

Table 4
NOHSM QUERY SYSTEM OPTIONS AND DATA ELEMENTS

SELECTION CRITERIA	OUTPUT VARIABLES
Independent Commodities	Commodities
Combined Commodities	Chemicals
Chemicals	Trade Names
Trade Names	Manufacturers
Manufacturers	Product Use Terms
Chemicals/Trade Names	Physical Agents
Product Use Terms	Musculoskeletal Overloads
Physical Agents	Welding Processes
Musculoskeletal Overloads	Welding Metals
Welding Processes	Grinding Metals
Welding Metals	Job Titles
Grinding Metals	Locations
Independent Controls	Operations
Combined Controls	Controls
Job Titles	Questions
Locations	Bulk Dust Types
Operations	Number of Workers (Summary)
Questions	Number of Workers (Detail)
Projected Annual Usages	Projected Annual Usage (Summary
Number of Workers	Projected Annual Usage (Detail)
Bulk Dust Types	Bulk Dust Percent (Summary)
Bulk Dust Percentages	Bulk Dust Percent (Detail)
Welding Chemicals	Number of Workers (All workers)
Welding Trade Names	Number of Workers (Males)
Grinding Chemicals	Number of Workers (Females)
Grinding Trade Names	Count of Chemicals
	Count of Trade Names
	Count of Product Use Terms
	Count of Physical Agents
	Count of Musculo. Overloads
	Count of Welding Processes
	Count of Grinding Metals
	Welding Process Chemicals
	Welding Process Trade Names
	Grinding Chemicals
	Grinding Trade Names
	Employment Level Summary

Table 5 RESULTS OF NOHSM QUERY EXAMPLE

SELECTION CRITERIA/OUTPUT VARIABLES Independent Commodities: **URANIUM-VANADIUM ORES** Job Titles: MECHANIC (M/NM 604) **OUTPUT VARIABLES:** Commodities **Physical Agents** Job Titles Number of Workers (Summary) Commodity: URANIUM-VANADIUM ORES Phy. Agent: **IONIZING RADIATION** # of Observed: 42 (All Workers) # of Projected: 42 (All Workers) % of Workers: 93 (All Workers) Job Titles: 9% ADMIN, SUPERVISORY, MGT PERSONNEL (M/NM 659) 40% COMPLETE LOAD / HAUL / DUMP CYCLE (M/NM 728) **4% LABORATORY TECHNICIAN** (M/NM 514) 18% LEACHING OPERATIONS WORKER (M/NM 673) 13% MECHANIC (M/NM 604) 7% SLURRY, MIXING OR PUMPING WORKERS (M/NM 579) 2% TRUCK DRIVER (M/NM 376) Commodity: **URANIUM-VANADIUM ORES** Phy. Agent: NOISE # of Observed: 24 (All Workers) # of Projected: 24 (All Workers) % of Workers: 53 (All Workers) Job Titles: 40% COMPLETE LOAD / HAUL / DUMP CYCLE (M/NM 728) 13% MECHANIC (M/NM 604) Commodity: **URANIUM-VANADIUM ORES** Phy. Agent: SEGMENTAL BODY VIBRATION # of Observed: 4 (All Workers) # of Projected: 4 (All Workers) % of Workers: 9 (All Workers) Job Titles: 9% MECHANIC (M/NM 604) Message: **END OF REPORT**

VII. LIMITATIONS OF THE NOHSM DATA

The following limitations of the NOHSM data must be recognized:

A. Annual Usage Data

The annual usage data for each inventoried item were only a guide to the projected magnitude of usage for those items. The annual usage data were the total amount of gallons or pounds of each inventoried item which the mine used in the 12 months immediately preceding a survey; and were based on estimates which were provided by mine management. It is possible that an item might have been represented as having an annual usage rate of zero with workers observed to be potentially exposed to that item. This might have occurred since annual usage rates were generally based on purchases during the 12 months immediately preceding a survey. Therefore, items purchased prior to that 12 month period might have been represented as having a zero annual usage rate even though potential exposures were observed during the survey. Other items with zero usage rates which could have been observed as potential exposures could have been recyclable items such as catalysts and desiccants, items such as paints and coatings applied prior to the 12 month period but present in the workplace in such a way as to present a potential exposure, and obsolete items no longer actively used on the mine property but to which employees could have still been potentially exposed in the course of their work. Furthermore, all the estimates from mine management were rounded to the nearest whole number, with all quantities between 0 and 1 being reported as 1. Thus, extremely small usage rates may actually be lower than estimated. With this possible exception, NIOSH believes the projected magnitude of the usage rate to be appropriately represented.

B. Large Variances in Projections

The projections of attributes that have previously been described have variances and standard deviations which are dependent on the observed data from NSRUs, however these variances and standard deviations are not accounted for in the projections. Many of these standard deviations are quite large, such as the standard deviations for the projections of most of the chemicals listed in Appendix O.

C. Trade Secret Data Exclusions

Mine management had the right to designate any data from all phases of the NOHSM survey as trade secret. Any NOHSM data which is reported to the public must exclude data that was designated as trade secret by mine management. Seventy-nine of the four hundred ninety-one mines (16 percent) surveyed under NOHSM designated some data from at least one phase of the NOHSM as trade secret.

D. Time Dependency of Data

Since the NOHSM surveys were conducted at one point in time, the data will become outdated due to subsequent changes occurring at surveyed mine sites or in the mining industry as a whole. The data in the NOHSM database may be slightly changed in the future to make the information more applicable to that point in time. For example, the number of employees in each mine at the time the NOHSM sample was selected was used to calculate the commodity projections and variances, but the current number of employees in these mines could be substituted to calculate the commodity projections and variances.

E. Lack of Trade Name Product Resolution

NOHSM has not determined the chemical ingredients for trade name products. When questioning the NOHSM query system for the presence of a chemical, only the single chemical data will appear in the results. Because of the lack of trade name product chemical ingredients, the trade name products cannot be queried for the presence of a chemical.

F. Bulk Dust

For each worker that was observed and interviewed during the worksite visit, approximately 10 cubic centimeters of fine settled dust were collected in a plastic vial. Coarse bulk

dust was collected if no fine settled dust was available. The limitation of bulk dust samples as an indicator of airborne dust must be recognized: bulk dust samples can only be used to estimate the percentage of crystalline silica. trace elements, or asbestos in the worksite dust; but not the concentration of airborne quartz, trace elements, or asbestos. Bulk dust samples may represent an accumulation of dust over many months or dust which was recently deposited. It is possible that a bulk dust sample may have never been airborne. The bulk dust results are reflective of the 491 mines surveyed under NOHSM and should not be projected to other mine sites in the same way that other agents are projected.

VIII. RESULTS

A. Questionnaire

Appendix L contains results for most questions from the questionnaire. Since results for all of the 66 mineral commodities surveyed under NOHSM cannot be conveniently displayed in Appendix L in this report, the 66 mineral commodities have been grouped under the 6 mineral industries which MSHA uses in their annual injury experience information reports: stone mining, nonmetallic mineral mining, sand and gravel mining, anthracite coal mining, bituminous coal mining, and metallic mineral mining.

B. Inventory

The inventory contains 84,939 trade name products and 2,570 chemical substances. Approximately 31 percent of all inventoried items were recorded as having zero usage (not having been used in the 12 months before the mine was surveyed as estimated by mine management). Two hundred fifty-seven (257) MSHA-regulated chemicals were found during the surveys, in addition to approximately 2,197 chemicals that have no NIOSH recommended exposure limit (REL) or MSHA permissible exposure limit (PEL). For each inventoried item, the NOHSM surveyor recorded mine management's estimated annual usage rate in gallons or pounds. Appendices M and N

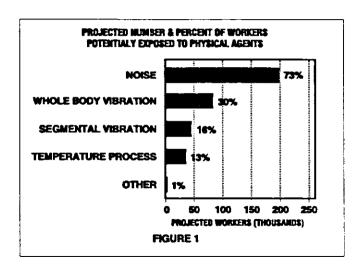
list the 100 chemical substances which had the highest annual usage rate (amount used in the previous 12 months before the NOHSM survey was conducted at the mine) in gallons and pounds. The data in Appendices M and N are mutually exclusive, with some exceptions which are noted with asterisks (*). Any chemical substances that occur in both Appendices M and N have total use projections in both gallons and pounds. For example, sulfuric acid has a total projected usage rate of 4.888,000 gallons and 220,659,158 pounds; these numbers were not double-counted. Seven of the ten chemicals with the highest usage rate (by gallons) are fuels: natural gas, methane, acetylene, diesel fuel no. 2, gasoline-unleaded, diesel fuel no. 1, and gasoline-leaded.

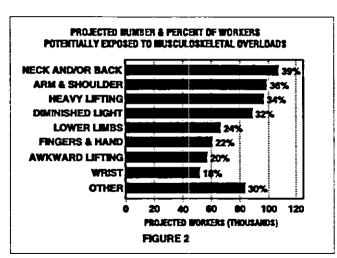
C. Worksite Observations

All of the potential exposure results from the worksite observation phase of the NOHSM survey include both full- and part-time potential exposures which were previously defined in the survey description section of this report.

1. Physical Agent Potential Exposures

The health effects of noise, whole-body and segmental vibration, heat stress, and ionizing radiation in the mining industry have been presented in a number of publications, 8, 9, 10, 11, 12, 13, 14, 15, 16 Figure 1 indicates the projected number, and percent, of workers who were potentially exposed to the different types of physical agents recorded under NOHSM. These recorded physical agent potential exposures did not necessarily exceed NIOSH's recommended exposure limits (RELs) or any MSHA or OSHA standards for physical agents. For example, the NOHSM surveyor coded a potential exposure to noise (NL) whenever the surveyor had to raise his/her voice above a normal conversational level to be heard by the person standing next to him/ her. The written definitions, guidelines, and procedures to code physical agents which NIOSH established for NOHSM are listed in Appendix E. "Other" in Figure 1 includes temperature (underground strata)





and ionizing, ultraviolet, microwave, laser, and miscellaneous radiation.

2. Musculoskeletal Overload Potential Exposures

The health effects of musculoskeletal overloads in the mining industry have been presented in several recent publications.^{17, 18, 19} Figure 2 shows the projected number, and percent, of workers potentially exposed to the different types of musculoskeletal overloads. These recorded musculoskeletal overload potential exposures did not necessarily exceed any NIOSH, MSHA, or OSHA guidelines for musculoskeletal overloads. For example, the NOHSM definition for the heavy lifting musculoskeletal overload was lifting greater than 50 pounds. unaided. The definitions, guidelines, and procedures for coding potential exposures musculoskeletal overloads which NIOSH established for NOHSM are listed in Appendix F. "Other" in Figure 2 includes sitting, frequent lifting, prone or supine lying, and standing. Although diminished light is not a musculoskeletal overload, it was included in the NOHSM survey because it could make work more fatiguing and hazardous.

3. Welding, Brazing, and Soldering Potential Exposures

The health effects of welding, brazing, and soldering processes have been presented in several recent publications. 20, 21, 22, 23, 24, 25, 26 NIOSH surveyors identified and coded 24 of the 34 different types of welding, brazing, and soldering processes that are shown in Appendix G. These processes included: 18 types of welding, 3 types of cutting, 1 type of brazing, and 2 types of soldering. Approximately 32 percent of the projected number of workers were potentially exposed to welding or cutting processes. Less than 3 percent of the projected number of workers were potentially exposed to brazing and soldering processes. The most common types of welding and cutting processes were shield metal arc welding (with 20 percent of all projected number of workers potentially exposed) and oxy-fuel gas cutting (with 25 percent of all projected number of workers potentially exposed).

4. Chemical Substance and Trade Name Product Potential Exposures

The Bureau of Mines has found that chemicals in mining are an occupational health concern.²⁷ In addition, NIOSH's Health Hazard Evaluation Team has conducted approximately 40 investigations which involved occupational health concerns regarding various chemicals in the mining

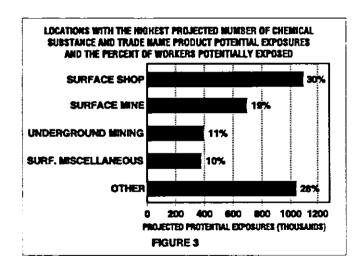
industry. Several of the chemicals and trade name products used in a mining facility can become airborne throughout an entire facility or over large areas of a facility which can cause a large number of workers to become potentially exposed to them. Some of these products include: rock dust, welding rods, and paints.

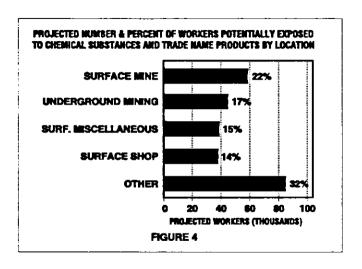
a. Locations with the highest projected number of chemical substance and trade name product potential exposures

Figure 3 shows the four locations associated with the highest projected number of chemical substance and trade name product potential exposures along with the percent of workers who were potentially exposed to those substances. The names of the locations were taken from the MSHA location codes listed in Appendices H and I. The "surface shop" location yielded the highest projected number of chemical substance and trade name product potential exposures (1,104,250). "Other" in Figure 3 includes underground shop, coal preparation plant. underground warehouse, underground miscellaneous, surface warehouse, surface laboratory, surface bathhouse, underground mill, surface crushing, surface grinding, surface flotation and reagents, and surface mill.

b. Projected number of workers potentially exposed to chemical substances and trade name products by location

Figure 4 shows the projected number, and percent, of workers who were potentially exposed to chemical substances and trade name products in each location listed in Figure 3. Any worker could have been potentially exposed to one or more chemical substances or trade name products, which explains why the projected number of chemical substance and trade name product potential exposures from Figure 3 was greater than the projected number of workers that were potentially exposed to these chemical





substance and trade name products in the locations in Figure 4.

c. Chemical substance potential exposures

Appendix O lists the 100 chemical substances with the highest projected number of workers potentially exposed. The number of workers potentially exposed to chemical substances contained in the ore being mined is not reported in Appendix O. Appendix O only reports those chemical substances which were purchased and then used in the mining process. Hence, in Appendix O, coal miners are not listed as being potentially exposed to coal, asbestos miners are not reported as being potentially exposed to

asbestos, and so forth. These potential exposures are listed in Appendix P. The eight chemical substances to which workers were most frequently potentially exposed were all fuels: diesel fuel no. 2, acetylene, unleaded gasoline, leaded gasoline, diesel fuel no. 1, propane, coal, and kerosene.

d. Trade name product potential exposures

Appendix Q lists the 100 trade name products with the highest projected number of workers potentially exposed. The chemical ingredients for trade name products have not been determined.

5. Product Use Term (PUT) Potential Exposures

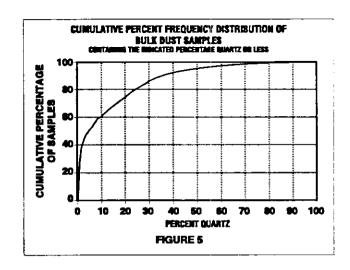
For each potential exposure, the NOHSM surveyor recorded a PUT which indicated how the product was used at that particular worksite. Appendix R lists the 100 PUTs with the highest number of projected workers potentially exposed. The ten PUTs most frequently associated with potential exposures were maintenance-related products: fuel, grease, hand cleaner, hydraulic oil, motor oil, not elsewhere classified oil, gear oil, welding rod, solvent, and penetrant.

6. Bulk Dust Potential Exposures

Out of 7,143 bulk dust samples collected from the NOHSM, 2.075 were analyzed for crystalline silica (quartz, cristobalite, and tridymite), 2,151 for 31 different elements, and 2.152 for asbestos. The bulk dust results are reflective of the 491 mines surveyed under NOHSM and should not be projected to other mine sites in the same way that other agents are projected. NIOSH and other interested parties have access to MSHA's airborne dust compliance data through a number of publications.^{28, 29 30} The NOHSM bulk dust data could be used in conjunction with the MSHA airborne dust compliance data for future research efforts.

a. Quartz

The NIOSH analytical method #7500 was used to determine the percentage of quartz in the bulk dust samples.31 This method uses x-ray powder diffraction as a measuring technique. Figure 5 shows the cumulative frequency distribution of the percent quartz contained in bulk dust samples. Nearly 30 percent of the 2.075 analyzed samples were equal to or less than 1 percent quartz. Approximately 50 percent of all samples had a quartz percentage of 5 or greater. Approximately 38 percent of the samples contained greater than 10 percent quartz. If one assumes that the one to five bulk dust samples analyzed for each mine represents the percent quartz for the entire mine and that the average of all analyzed samples for a given commodity is representative of that commodity then, approximately 214,000 miners were potentially exposed to bulk dust which had an average quartz percentage greater than 5. MSHA begins to reduce exposure standards based on quartz content of greater than 5 percent. 32 While this is not a "projection" in the context described in Section IV, it is an index of how widespread potential exposures to quartz may be in the mining industry.



b. Elements

The NIOSH analytical method #7300 was used for the trace element analysis of the NOHSM bulk dust samples. 31 This method uses inductively coupled argon plasma-atomic emission spectroscopy (ICP-AES) as a measuring technique. Table 6 shows the median, maximum, and the mean percentage of the 31 different elements analyzed from 2,151 NOHSM bulk dust samples. The average element content ranged from 0.01 percent to 5.25 percent. Calcium (5.25 percent), Iron (4.34 percent), Aluminum (2.52 percent), Sodium (1.59 percent) and Magnesium (1.11 percent) had the

highest mean percentage of element content out of the 31 different elements analyzed from the NOHSM bulk dust samples. Although Table 6 shows that the average percentage of arsenic was only 0.01 percent from the 2,151 NOHSM bulk dust samples which represented all of the 491 mines surveyed under NOHSM, Table 7 shows that the bulk dust samples collected from the Rare Earths and Zircon commodity mines yielded averages of 0.93 percent and 0.17 percent of arsenic in their respective bulk dust samples. Although it may appear that these commodities were under-represented since only one facility was surveyed for each of these com-

Table 6
BULK DUST ELEMENTS RESULTS

ELEMENT	MEDIAN	MAXIMUM	MEAN
Aluminum	1.72%	33.30%	2.52%
Antimony	0.01%	92.00%	0.06%
Arsenic	0.01%	4.21%	0.02%
Barium	0.02%	3.57%	0.08%
Beryllium	0.01%	0.49%	0.01%
Cadmium	0.01%	0.84%	0.01%
Calcium	0.87%	38.50%	5.25%
Chromium	0.01%	6.35%	0.05%
Cobalt	0.01%	2.12%	0.01%
Copper	0.01%	27.90%	0.13%
Iron	1.93%	49.10%	4.34%
Lanthanide	0.01%	4.94%	0.01%
Lead	0.01%	28.80%	0.10%
Lithium	0.01%	0.94%	0.01%
Magnesium	0.22%	31.10%	1.11%
Manganese	0.04%	21.50%	0.19%
Molybdenum	0.01%	48.20%	0.06%
Nickel	0.01%	10.50%	0.04%
Phosphorous	0.04%	33.20%	0.20%
Platinum	0.01%	0.28%	0.01%
Selenium	0.01%	0.17%	0.01%
Silver	0.01%	0.10%	0.01%
Sodium	0.26%	44.50%	1.59%
Strontium	0.01%	2.12%	0.03%
Tellurium	0.01%	0.10%	0.01%
Thallium	0.01%	0.10%	0.01%
Titanium	0.16%	6.25%	0.28%
Vanadium	0.01%	11.10%	0.02%
Yttrium	0.01%	0.08%	0.01%
Zinc	0.01%	22.50%	0.18%
Zircon	0.01%	1.71%	0.01%

modities, only one active Zircon mine and three active Rare Earths mines existed in the United States for these commodities at the time the NOHSM survey was conducted.

c. Asbestos

The NIOSH analytical method #9002 was used to analyze the bulk dust samples for seven forms of asbestos: actinolite asbestos, amosite (cummingtonite-grunerite), anthophyllite asbestos, chrysotile,

crocidolite (riebeckite), tremolite asbestos, and amphibole asbestos. This method uses polarized light microscopy and dispersion staining as a measuring technique. Trive forms of asbestos were found: actinolite asbestos, amosite (cummingtonite-grunerite), anthophyllite asbestos, chrysotile, and amphibole asbestos. Table 8 summarizes the bulk dust analysis for asbestos. The locations of NOHSM commodities where bulk dust samples containing asbestos were collected, are listed in Table 9.

Table 7

COMMODITIES WITH HIGHEST PERCENT ARSENIC IN BULK DUST SAMPLES

СОММОДІТУ	#MINES SURVEYED	#SAMPLES	MUMIXAM	MEAN
Rare Earths	1	5	4.21%	0.93%
Zircon	1	5	0.67%	0.17%
Silver	11	44	2.39%	0.11%
Gold	20	72	0.37%	0.08%
Metal Ores, NEC*	2	4	0.14%	0.04%

^{*}NOTE: NEC represents Not Elsewhere Classified.

Table 8
BULK DUST ASBESTOS RESULTS

ASBESTOS VARIETY	NUMBER OF FACILITIES ²	MAXIMUM PERCENTAGE FOUND	NON-ASBESTOS ³ COMMODITY ASSOCIATED MAXIMUM PERCENTAGE FOUND ⁴
Actinolite	9	35.0	Vermiculite
Amosite	19	1.0	Several ⁵
Anthophyllite	2	1.5	Talc, Soapstone, & Pyrophyllite
Chrysotile	18	4.0	Vermiculite
Other ¹	1	<1	Salt (Rock)

¹Laboratory analysis reported amphibole for one sample.

²⁴⁹¹ facilities were surveyed; one facility could appear in the counts for more than one variety of asbestos.

³Asbestos mines yielded percentages of actinolite (max=1.5%); amosite (max=7.5%); and chrysotile (max=90%).

⁴The association indicates the commodity being mined or processed at the facility which yielded the highest percentage of a given variety of asbestos. The sample may not be representative of the ore being mined or processed.

⁵Following non-asbestos commodities all yielded at least one sample which contained 1% amosite: aluminum, anthracite coal, bituminous coal, clay, gold, limestone (crushed & broken), manganese, nonmetallic minerals/ not elsewhere classified, perlite, salt (rock), sandstone (crushed & broken), slate (crushed & broken), traprock (crushed & broken), and vermiculite.

TABLE 9

LOCATIONS WITHIN NOHSM COMMODITIES WHERE BULK DUST SAMPLES
CONTAINING ASBESTOS WERE COLLECTED

COMMODITY	LOCATION(S) ASSOCIATED WITH THE SAMPLE(S)
Aluminum	Surface Mill
Anthracite Coal	Surface Shop
Asbestos	Surface Mill, Surface Shop, Surface Mine, Surface Miscellaneous
Bituminous Coal	Underground Mine, Underground Miscellaneous
Clay	Surface Mill
Copper	Underground Mine, Underground Shop
Gilsonite	Surface Grinding, Surface Mill
Granite (Crushed & Broken)	Surface Mine, Surface Miscellaneous
Gold	Surface Shop
Limestone (Crushed & Broken)	Surface Shop, Surface Crushing
Limestone (Dimension)	Surface Mill
Manganese	Surface Crushing, Surface Mill
Nonmetallic Minerals, NEC*	Surface Mine, Surface Mill, Surface Miscellaneous
Perlite	Surface Mill
Salt (Rock)	Underground Mill, Surface Shop
Sandstone (Crushed & Broken)	Surface Crushing, Surface Mill
Silver	Surface Miscellaneous
Slate (Crushed & Broken)	Surface Crushing, Surface Mill
Stone, Crushed & Broken, NEC*	Surface Mine, Surface Shop, Surface Crushing
Talc, Soapstone, & Pyrophillite	Underground Mine, Surface Shop, Surface Grinding, Surface Miscellaneous, Surface Mill
Traprock (Crushed & Broken)	Surface Shop, Surface Crushing, Surface Miscellaneous, Surface Mill
Vermiculite	Surface Mine, Surface Shop, Surface Miscellaneous, Surface Mill

*NOTE: NEC represents Not Elsewhere Classified.

IX. DISCUSSION

The information presented in this report provides an indication of the range of occupational health-related agents found at U.S. mining facilities. This information is only a small portion of the NOHSM information which is available. NIOSH has constructed a database which makes the data from the NOHSM survey available to any interested party. NIOSH plans for use of these data in the future include:

 Encourage MSHA to use the NOHSM data in combination with other data (exposure data) to set regulatory priorities and write improved health standards; and to identify and determine research needs and priorities;

- Select the appropriate chemicals, mineral commodities, and occupations that require air sampling to determine the concentrations at which they are used or found; as required by Section 201 of the 1977 Federal Mine Safety and Health Amendments Act:
- Assist in setting priorities for mine-related occupational health research;
- Respond to questions from other parties regarding occupational health aspects of the mining industry; and
- Provide potential exposure data for use in NIOSH reports.

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XI. APPENDIX A COMPOSITION OF THE NORSM MINE SAMPLE

- The mineral commodity is essentially the same name that MSHA uses for that MSHA SIC with two exceptions. NIOSH combined the Alumina (Mill) and Aluminum (Ore) commodities into one commodity, Aluminum and combined Clay, Ceramic & Refractory, NEC; Clay (Common); and Clay (Fire); into one commodity, Clay.
- The MSHA SIC is a five digit coding classification for each mineral commodity that MSHA constructed from the four-digit Standard Industrial Classification used in all industries.
- FID represents the NOHSM facility identification number for the surveyed mining facility.
- The number of employees is defined as the total number of workers which were on the facility's payroll at the time the NOHSM survey was conducted.
- *5 SRU/NSRU represents either a self-representing unit or a non-self-representing unit and is defined in the sample selection section of this report.
- These mining facilities were inactive at the time the NOHSM survey was being conducted, even though they were active when the mines were selected for that commodity.
- This mining facility was selected under the Limestone (Crushed & Broken) commodity, but was already surveyed under the Vermiculite commodity at an earlier time (MSHA had changed that facility's standard industrial classification to Limestone (Crushed & Broken)).

NOTE: When a mineral commodity includes only SRU mining facilities as being surveyed, every mining facility in that mineral commodity was surveyed under NOHSM. In effect, a census of the commodity was performed.

MINERAL COMMODITY*1	MSHA SIC*2	FID*3	NUMBER OF EMPLOYEES**	SRU/NSRU*5
Alveiran	40540	Г	*6	NSRU
Aluminum	10510	5	1162	SRU
Aluminum	10510	6	110∠ *6	SRU
Aluminum	10510	7 9		SRU
Aluminum	10510		111	= -
Aluminum	10510	31 50	11 *6	SRU
Aluminum	10510	52	_	NSRU
Aluminum	10510	54	259	NSRU
Aluminum	10510	125	800	SRU
Aluminum	10510	128	807	SRU
Anthracite Coal	11110	432	5	NSRU
Anthracite Coal	11110	433	22	NSRU
Anthracite Coal	11110	434	56	SRU
Anthracite Coal	11110	435	34	NSRU
Anthracite Coal	11110	436	67	SRU
Anthracite Coal	11110	437	224	SRU
Anthracite Coal	11110	438	67	NSRU
Anthracite Coal	1 1110	439	7	NSRU
Anthracite Coal	11110	440	96	SRU
Anthracite Coal	11110	441	24	NSRU
Anthracite Coal	11110	442	14	SRU
Anthracite Coal	11110	443	90	SRU
Anthracite Coal	11110	444	10	NSRU
Anthracite Coal	11110	445	45	SRU
Anthracite Coal	11110	446	13	NSRU
Anthracite Coal	11110	447	10	NSRU
Anthracite Coal	11110	448	3	NSRU
Anthracite Coal	11110	449	17	NSRU
Anthracite Coal	11110	450	* 6	NSRU
Anthracite Coal	11110	451	13	NSRU
Anthracite Coal	11110	452	7	NSRU
/ with it doctes to dai	11110	70E	•	1-0110

APPENDIX A (CONT.)					
MINERAL	MSHA		NUMBER OF		
COMMODITY*1	SIC*2	FID*3	EMPLOYEES*4	SRU/NSRU*5	
Anthracite Coal	11110	453	27	NSRU	
Anthracite Coal	11110	454	#6	NSRU	
Anthracite Coal	11110	455	3	NSRU	
Anthracite Coal	11110	456	40	NSRU	
Anthracite Coal	11110	457	#6	NSRU	
Anthracite Coal	11110	458	10	NSRU	
Anthracite Coal	11110	459	27	NSRU	
Anthracite Coal	11110	460	8	NSRU	
Anthracite Coal	11110	461	79	NSRU	
Anthracite Coal	11110	462	4 6	NSRU	
Anthracite Coal	11110	463	6	NSRU	
Anthracite Coal	11110	464	25	NSRU	
Anthracite Coal	11110	465	41	NSRU	
Aplite	14591	148	32	SRU	
Aplite	14591	150	-6	SRU	
Asbestos	14991	16	123	SRU	
Asbestos	14991	17	59	SRU	
Asbestos	14991	21	92	SRU	
Asbestos	14991	146	170	SRU	
Barite	14720	632	53	NSRU	
Barite	14720	642	22	NSRU	
Barite	14720	652	12	NSRU	
Barite	14720	6 65	22	NSRU	
Barite	14720	691	14	NSRU	
Beryl	10992	134	15	SRU	
Beryl	10992	137	106	SRU	
Bituminous Coal	12110	401	504	NSRU	
Bituminous Coal	12110	402	119	NSRU	
Bituminous Coal	12110	403	397	NSRU	
Bituminous Coal	12110	404	480	NSRU	
Bituminous Coal	12110	405	132	NSRU	
Bituminous Coal	12110	406	455	NSRU	
Bituminous Coal	12110	407	42	NSRU	
Bituminous Coal	12110	408	352	NSRU	
Bituminous Coal	12110	409	282	NSRU	
Bituminous Coal	12110	410	53	NSRU	
Bituminous Coal	12110	411	36	NSRU	
Bituminous Coal	12110	412	276	NSRU	
Bituminous Coal Bituminous Coal	12110	413	77	NSRU	
	12110	414	719	NSRU	
Bituminous Coal	12110	415	404	NSRU	
Bituminous Coal	12110	416	786	NSRU	
Bituminous Coal	12110	417	364	NSRU	
Bituminous Coal	12110	418	*6	NSRU	
Bituminous Coal Bituminous Coal	12110	419	2 =6	NSRU	
Bituminous Coal	12110 12110	420		NSRU	
Bituminous Coal		421	185 ≠ 6	NSRU	
Bituminous Coal	12110	422		NSRU	
	12110	423	826	NSRU	
Bituminous Coal	12110	424	219 **	NSRU	
Bituminous Coal	12110	425 426		NSRU	
Bituminous Coal	12110	426 427	37	NSRU	
Bituminous Coal	12110	427	68 54	NSRU	
Bituminous Coal	12110	428 430	51 26	NSRU	
Bituminous Coal	12110	429	36	NSRU	
Bituminous Coal	12110	430	414	NSRU	

APPENDIX A (CONT.)					
MINERAL COMMODITY*1	MSHA SIC*2	FID*3	NUMBER OF EMPLOYEES*4	SRU/NSRU*5	
Bituminous Coal	12110	431	143	NSRU	
Bituminous Coal	12110	466	736	NSRU	
Bituminous Coal	12110	467	1182	NSRU	
Boron Minerals	14741	15	226	SRU	
Boron Minerals	14741	23	805	SRU	
Boron Minerals	14741	24	229	SRU	
Boron Minerals	14741	71	84	SRU	
Cement	32410	606	88	NSRU	
Cement	32410	610	192	NSRU	
Cement	32410	611	180	NSRU	
Cement	32410	618	127	NSRU	
Cement	32410	631	226	NSRU	
Cement	32410	640 650	147	NSRU	
Cement	32410	656 674	175	NSRU	
Cement Cement	32410 32410	674 682	36 97	NSRU NSRU	
Cement	32410 32410	708	317	NSRU	
Clay	14530	201	69	NSRU	
Clay	14530	214	56	NSRU	
Clay	14530	218	204	NSRU	
Clay	14530	228	225	NSRU	
Clay	14530	229	320	SRU	
Clay	14530	230	227	NSRU	
Clay	14530	231	536	SRU	
Clay	14530	232	37	NSRU	
Clay	14530	233	132	NSRU	
Clay	14530	234	462	NSRU	
Clay	14530	235	12	NSRU	
Clay	14530	236	40	NSRU	
Clay	14530	237	366	SRU	
Clay	14530	239	72 405	NSRU	
Clay	14530	240	185	SRU	
Clay Clay	14530 14530	241	233	NSRU	
Clay	14530	242 243	299 354	NSRU SRU	
Clay	14530	243 244	35	NSRU	
Clay	14530	247	65	NSRU	
Clay	14530	250	53	NSRU	
Clay	14530	252	85	NSRU	
Clay	14530	258	109	NSRU	
Clay	14530	259	119	NSRU	
Clay	14530	261	98	NSRU	
Clay	14530	277	6	NSRU	
Clay	14530	287	76	NSRU	
Clay	14530	290	102	NSRU	
Clay	14530	293	55	NSRU	
Clay	14530	294	42	NSRU	
Clay	14530	297	139	NSRU	
Clay	14530	308	4	NSRU	
Clay	14530	311	53	NSRU	
Clay	14530	312	11	NSRU	
Copper	10210	603	920 4746	NSRU	
Copper	10210	604 645	1716	NSRU	
Copper	10210 10210	645 660	804 600	SRU	
Copper Copper	10210	660 676	690 =	NSRU	
Coppei	10210	010	- -	NSRU	

AFFENDIX A (CONT.)					
MINERAL	MSHA		NUMBER OF		
COMMODITY*1	SIC*2	FID*3	EMPLOYEES*	SRU/NSRU*5	
Conner	10210	680	± 6	NSRU	
Copper Copper	10210	681	* 6	NSRU	
Copper	10210	696	460	NSRU	
	14593	549	4 00 6		
Feldspar				NSRU	
Feldspar	14593	552	126	NSRU	
Feldspar	14593	571	20	NSRU	
Fluorspar	14730	634	84	SRU	
Fluorspar	14730	635	9 •6	SRU	
Fluorspar	14730	636		SRU	
Fluorspar	14730	637	14	SRU	
Fluorspar	14730	638	22 •€	SRU	
Fluorspar	14730	657		SRU	
Fluorspar	14730	684	8	SRU	
Gemstones	14992	57	36	SRU	
Gemstones	14992	103	44	SRU	
Gilsonite	14993	135	28	SRU	
Gilsonite	14993	136	16	SRU	
Gilsonite	14993	138	+6	NSRU	
Gilsonite	14993	141	3	NSRU	
Gilsonite	14993	142	16	SRU	
Gilsonite	14993	143	7	SRU	
Gilsonite	14993	144	36	SRU	
Gilsonite	14993	145	9	NSRU	
Gold	10410	3	≐ 6	NSRU	
Gold	10410	19	78	NSRU	
Gold	10410	25	12	NSRU	
Gold	10410	27	≠6	NSRU	
Gold	10410	64	≤ 6	NSRU	
Gold	10410	66	44	NSRU	
Gold	10410	69	171	SRU	
Gold	10410	70	300	SRU	
Gold	10410	.5 75	177	NSRU	
Gold	10410	76	141	SRU	
Gold	10410	77	222	SRU	
Gold	10410	79	16	NSRU	
Gold	10410	81	145	NSRU	
Gold	10410	82	137	NSRU	
Gold	10410	83	297	SRU	
Gold	10410	84	148	SRU	
Gold	10410	86	42	NSRU	
Gold	10410	87	#6	NSRU	
Gold	10410	106	±6	NSRU	
Gold	10410	123	1473	SRU	
Granite (Crushed & Broken)	14230	202	13	NSRU	
	14230	202	191	SRU	
Granite (Crushed & Broken)			46		
Granite (Crushed & Broken)	14230	205		NSRU	
Granite (Crushed & Broken)	14230	209	110	NSRU	
Granite (Crushed & Broken)	14230	220	45 24	NSRU	
Granite (Crushed & Broken)	14230	223	24	NSRU	
Granite (Crushed & Broken)	14230	225	50 40	NSRU	
Granite (Crushed & Broken)	14230	226	40	NSRU	
Granite (Crushed & Broken)	14230	227	63	NSRU	
Granite (Crushed & Broken)	14230	238	33	NSRU	
Granite (Crushed & Broken)	14230	245	14	NSRU	
Granite (Crushed & Broken)	14230	246	36	NSRU	
Granite (Crushed & Broken)	14230	255	53	NSRU	

AFFENDIX A (CONT.)					
MINERAL	MSHA		NUMBER OF		
COMMODITY*1	SIC*2	FID*3	EMPLOYEES*4	SRU/NSRU*5	
Granite (Crushed & Broken)	14230	260	31	NSRU	
Granite (Crushed & Broken)	14230	266	156	SRU	
Granite (Crushed & Broken)	14230	269	82	NSRU	
Granite (Crushed & Broken)	14230	271	128	NSRU	
Granite (Crushed & Broken)	14230	272	31	NSRU	
Granite (Crushed & Broken)	14230	273	26	NSRU	
Granite (Crushed & Broken)	14230	274	46	NSRU	
Granite (Crushed & Broken)	14230	275	37	NSRU	
Granite (Crushed & Broken)	14230	278	37	NSRU	
Granite (Crushed & Broken)	14230	280	30	NSRU	
Granite (Crushed & Broken)	14230	284	35	NSRU	
Granite (Crushed & Broken)	14230	285	86	NSRU	
Granite (Crushed & Broken)	14230	288	5	NSRU	
Granite (Crushed & Broken)	14230	304	65	NSRU	
Granite (Crushed & Broken)	14230	306	64	NSRU	
Granite (Crushed & Broken)	14230	307	44	NSRU	
Granite (Crushed & Broken)	14230	309	16	NSRU	
Granite (Dimension)	14111	219	≐ 6	NSRU	
Granite (Dimension)	14111	221	15	NSRU	
Granite (Dimension)	14111	224	4	NSRU	
Granite (Dimension)	14111	248	6	NSRU	
Granite (Dimension)	14111	256	10	NSRU	
Granite (Dimension)	14111	257	8	NSRU	
Granite (Dimension)	14111	263	21	NSRU	
Granite (Dimension)	14111	286	5	NSRU	
Granite (Dimension)	14111	292	25	NSRU	
Granite (Dimension)	14111	295	28	NSRU	
Granite (Dimension)	14111	301	70	NSRU	
Granite (Dimension)	14111	310	20	NSRU	
Gypsum	14920	8	42	NSRU	
Gypsum	14920	43	49	SRU	
Gypsum	14920	44	30	NSRU	
Gypsum	14920	45	116	NSRU	
Gypsum	14920	46	16	NSRU	
Gypsum	14920	58	84	NSRU	
Gypsum	14920	67	13	NSRU	
Gypsum	14920	100	87	SRU	
Gypsum	14920	112	*6	SRU	
Gypsum	14920	113	24	NSRU	
Gypsum	14920	126	40	NSRU	
Gypsum	14920	127	41	NSRU	
Gypsum	14920	147	50	NSRU	
Iron Ore	10110	646	475	NSRU	
Iron Ore	10110	647	89	NSRU	
Iron Ore	10110	648	655	NSRU	
Kyanite	14594	518	#6	SRU	
Kyanite	14594	585	62	SRU	
Kyanite	14594	586	16	SRU	
Kyanite	14594	588	35	SRU	
Lead/Zinc	10310	620	145	NSRU	
Lead/Zinc	10310	651	118	NSRU	
Lead/Zinc	10310	654	111	NSRU	
Lead/Zinc	10310	675	123	NSRU	
Lead/Zinc	10310	677	123	NSRU	
Lead/Zinc	10310	679	246	NSRU	
Leonardite	29900	99	3	SRU	

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MINERAL	MSHA		NUMBER OF	
COMMODITY*1	SIC*2	FID*3	EMPLOYEES**	SRU/NSRU*5
Leopordite	29900	107	34	SRU
Leonardite	29900 29900			
Leonardite		108	15	SRU
Lime	32740	501	21	NSRU
Lime	32740	504	57	NSRU
Lime	32740	524	74	NSRU
Lime	32740	536	770	SRU
Lime	32740	541	28	NSRU
Lime	32740	563	139	NSRU
Lime	32740	564	207	NSRU
Lime	32740	569	112	NSRU
Lime	32740	582	94	SRU
Limestone (Crushed & Broken)	14220	503	112	NSRU
Limestone (Crushed & Broken)	14220	506	17	NSRU
Limestone (Crushed & Broken)	14220	509	80	NSRU
Limestone (Crushed & Broken)	14220	514	24	NSRU
Limestone (Crushed & Broken)	14220	520	11	NSRU
Limestone (Crushed & Broken)	14220	522	57	NSRU
Limestone (Crushed & Broken)	14220	523	36	NSRU
Limestone (Crushed & Broken)	14220	525	118	NSRU
Limestone (Crushed & Broken)	14220	526	13	NSRU
Limestone (Crushed & Broken)	14220	527	±7	NSRU
Limestone (Crushed & Broken)	14220	529	126	NSRU
Limestone (Crushed & Broken)	14220	534	330	NSRU
Limestone (Crushed & Broken)	14220	535	152	NSRU
Limestone (Crushed & Broken)	14220	537	15	NSRU
Limestone (Crushed & Broken)	14220	544	266	NSRU
Limestone (Crushed & Broken)	14220	556	140	NSRU
Limestone (Crushed & Broken)	14220	557	207	NSRU
	14220	559	132	NSRU
Limestone (Crushed & Broken)	14220	562	195	NSRU
Limestone (Crushed & Broken)				
Limestone (Crushed & Broken)	14220	566 570	197	NSRU
Limestone (Crushed & Broken)	14220	570	142	NSRU
Limestone (Crushed & Broken)	14220	572 572	69	NSRU
Limestone (Crushed & Broken)	14220	573	1	NSRU
Limestone (Crushed & Broken)	14220	574	34	NSRU
Limestone (Crushed & Broken)	14220	<u>575</u>	45	NSRU
Limestone (Crushed & Broken)	14220	577	11	NSRU
Limestone (Crushed & Broken)	14220	578	8	NSRU
Limestone (Crushed & Broken)	14220	583	88	NSRU
Limestone (Crushed & Broken)	14220	589	33	NSRU
Limestone (Crushed & Broken)	14220	592	16	NSRU
Limestone (Dimension)	14112	601	12	NSRU
Limestone (Dimension)	14112	650	38	NSRU
Limestone (Dimension)	14112	653	50	NSRU
Limestone (Dimension)	14112	692	3	NSRU
Limestone (Dimension)	14112	699	71	NSRU
Limestone (Dimension)	14112	703	20	NSRU
Lithium	14791	666	18	SRU
Lithium	14791	668	84	SRU
Lithium	14791	669	34	SRU
Lithium	14791	670	34	SRU
Magnesite	14595	65	135	SRU
Magnesite	14595	78	3	SRU
Magnesite	14595	104	19	SRU
Manganese	10614	217	38	SRU
Manganese	10614	249	26	SRU
manyance	10017	270	20	J. 13

ALI ENDIA (CONT.)					
MINERAL	MSHA		NUMBER OF		
COMMODITY*1	SIC*2	FID*3	EMPLOYEES*4	SRU/NSRU*5	
				0110/110110	
Manganese	10614	291	5	SRU	
Manganese	10614	296	12	SRU	
Manganese	10614	299	21	SRU	
Marble (Crushed & Broken)	14291	502	163	NSRU	
Marble (Crushed & Broken)	14291	517	27	NSRU	
Marble (Crushed & Broken)	14291	519	<i>∠1</i> ≠6	NSRU	
Marble (Dimension)	14113	516	54	NSRU	
Marble (Dimension)	14113	533	7	NSRU	
Marble (Dimension)	14113	576	* 6	NSRU	
Mercury	10920	72	59	SRU	
Metal Ores, NEC	10990	4	3	SRU	
Metal Ores, NEC	10990	28	32	SRU	
Mica	14994	550	33	NSRU	
Mica	14994	551	13	NSRU	
Mica	14994	554	18	NSRU	
Molybdenum	10615	621	390	SRU	
Molybdenum	10615	633	445	SRU	
Nonmetallic Minerals, NEC	14990	10	70	SRU	
Nonmetallic Minerals, NEC	14990	14	18	NSRU	
Nonmetallic Minerals, NEC	14990	22	534	SRU	
Nonmetallic Minerals, NEC	14990	30	11	NSRU	
Nonmetallic Minerals, NEC	14990	32	141	NSRU	
Nonmetallic Minerals, NEC	14990	41	62	NSRU	
Nonmetallic Minerals, NEC	14990	42	117	SRU	
Nonmetallic Minerals, NEC	14990	50	94	NSRU	
Nonmetallic Minerals, NEC	14990	51	94	NSRU	
Nonmetallic Minerals, NEC	14990	73	40	NSRU	
Nonmetallic Minerals, NEC	14990	73 74			
·			112	SRU	
Nonmetallic Minerals, NEC	14990	102	28	NSRU	
Nonmetallic Minerals, NEC	14990	105	6	NSRU	
Nonmetallic Minerals, NEC	14990	124	67	NSRU	
Nonmetallic Minerals, NEC	14990	151	75	SRU	
Nonmetallic Minerals, NEC	14990	152	17	NSRU	
Oil Sand	13112	706	*6	SRU	
Oil Shale	13111	625	155	SRU	
Perlite	14996	1	11	NSRU	
Perlite	14996	49	4	NSRU	
Perlite	14996	88	30	SRU	
Perlite	14996	94	47	SRU	
Perlite	14996	9 5	62	SRU	
Perlite	14996	98	18	SRU	
Perlite	14996	116	10	NSRU	
Phosphate Rock	14750	510	63 6	NSRU	
Phosphate Rock	14750	511	477	NSRU	
Phosphate Rock	14750	512	150	NSRU	
Phosphate Rock	14750	513	114	NSRU	
Phosphate Rock	14750	515	119	NSRU	
Phosphate Rock	14750	521	89	NSRU	
Phosphate Rock	14750	579	73	NSRU	
Pigment Minerals	14792	587	29	SRU	
Platinum Group	10993	655	372	SRU	
Potash	14742	89	76	SRU	
Potash	14742	90	219	SRU	
Potash	14742	91	403	SRU	
Potash	14742	92	322	SRU	
Potash	14742	93	* 6	SRU	

ALL ENDIA A (CONT.)				
MINERAL	MSHA		NUMBER OF	
COMMODITY*1	SIC*2	FID*3	EMPLOYEES	SRU/NSRU**
Potash	14742	<u>96</u>	612	
Potash	14742	97	612 ••	SRU
Potash	14742	133		SRU
Pumice	14997	612	80	SRU
Pumice	14997	619	20 27	NSRU
Pumice	14997	661		NSRU
Pyrites	14793	508	5	NSRU
Rare Earths	10994	20	13	SRU
Salt (Evaporated)	28991	47	218 207	SRU
Salt (Evaporated)	28991	48	123	SRU
Salt (Rock)	14760	53	123 #6	SRU
Salt (Rock)	14760	55 55	252	NSRU
Salt (Rock)	14760	56	290	SRU SRU
Salt (Rock)	14760	101	269	NSRU
Salt (Rock)	14760	111	185	NSRU
Salt (Rock)	14760	131	205	SRU
Sand and Gravel	14410	602	12	NSRU
Sand and Gravel	14410	605	15	NSRU
Sand and Gravel	14410	607	12	NSRU
Sand and Gravel	14410	609	5	NSRU
Sand and Gravel	14410	613	23	NSRU
Sand and Gravel	14410	614	43	NSRU
Sand and Gravel	14410	615	8	NSRU
Sand and Gravel	14410	616	28	NSRU
Sand and Gravel	14410	617	14	NSRU
Sand and Gravel	14410	626	5	NSRU
Sand and Gravel	14410	630	19	NSRU
Sand and Gravel	14410	639	20	NSRU
Sand and Gravel	14110	641	#6	NSRU
Sand and Gravel	14410	643	1	NSRU
Sand and Gravel	14410	644	36	NSRU
Sand and Gravel	14410	649	22	NSRU
Sand and Gravel	14410	658	9	NSRU
Sand and Gravel	14410	659	48	NSRU
Sand and Gravel	14410	663	9	NSRU
Sand and Gravel	14410	667	56	NSRU
Sand and Gravel	14410	671	16	NSRU
Sand and Gravel	14410	673	18	NSRU
Sand and Gravel	14410	678	3	NSRU
Sand and Gravei	14410	683	31	NSRU
Sand and Gravel	14410	686	*6	NSRU
Sand and Gravel	14410	690	12	NSRU
Sand and Gravel	14410	693	17	NSRU
Sand and Gravel	14410	701	21	NSRU
Sand and Gravel	14410	702	12	NSRU
Sand and Gravel	14410	707	<u>. </u>	NSRU
Sandstone (Crushed & Broken)	14292	11	45	NSRU
Sandstone (Crushed & Broken)	14292	12	7	NSRU
Sandstone (Crushed & Broken)	14292	13	21	NSRU
Sandstone (Crushed & Broken)	14292	18	69	NSRU
Sandstone (Crushed & Broken)	14292	29	64	NSRU
Sandstone (Crushed & Broken)	14292	37	150	SRU
Sandstone (Crushed & Broken)	14292	38	41	NSRU
Sandstone (Crushed & Broken)	14292	39	94	NSRU
Sandstone (Crushed & Broken)	14292	40	19	NSRU
Sandstone (Crushed & Broken)	14292	59	69	NSRU
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MINERAL COMMODITY*1	MSHA SIC*2	FID*3	NUMBER OF EMPLOYEES*4	SRU/NSRU*5
Sandstone (Crushed & Broken)	14292	60	4	NSRU
Sandstone (Crushed & Broken)	14292	61	47	NSRU
Sandstone (Crushed & Broken)	14292	68	49	NSRU
Sandstone (Crushed & Broken)	14292	109	72	NSRU
Sandstone (Crushed & Broken)	14292	110	19	NSRU
Sandstone (Crushed & Broken)	14292	114	14	NSRU
Sandstone (Crushed & Broken)	14292	115	127	SRU
Sandstone (Crushed & Broken)	14292	122	64	NSRU
Sandstone (Crushed & Broken)	14292	129	43	NSRU
Sandstone (Crushed & Broken)	14292	130	39	NSRU
Sandstone (Crushed & Broken)	14292	132	*6	NSRU
Sandstone (Crushed & Broken)	14292	153	168	SRU
Sandstone (Crushed & Broken)	14292	154	± 6	NSRU
Sandstone (Crushed & Broken)	14292	155	5	NSRU
Sandstone (Dimension)	14114	505	13	NSRU
Sandstone (Dimension)	14114	5 55	75	NSRU
Sandstone (Dimension)	14114	558	68	NSRU
Shale (Common)	14596	627	39	NSRU
Shale (Common)	14596	664	40	NSRU
Shale (Common)	14596	672	14	NSRU
Shale (Common)	14596	685	67	NSRU
Shale (Common)	14596	700	45	NSRU
Silver Silver	10440 10440	2 26	6 115	NSRU NSRU
Silver	10440	20 33	260	SRU
Silver	10440	33 34	607	SRU
Silver	10440	3 4 35	187	SRU
Silver	10440	36	152	NSRU
Silver	10440	63	355	SRU
Silver	10440	80	48	NSRU
Silver	10440	85	100	NSRU
Silver	10440	139	125	NSRU
Silver	10440	140	248	SRU
Slate (Crushed & Broken)	14293	204	18	SRU
Slate (Crushed & Broken)	14293	206	30	SRU
Slate (Crushed & Broken)	14293	212	14	SRU
Slate (Crushed & Broken)	14293	222	57	SRU
Slate (Crushed & Broken)	14293	276	73	SRU
Slate (Crushed & Broken)	14293	279	*6	SRU
Slate (Crushed & Broken)	14293	283	14	SRU
Slate (Dimension)	14115	282	31	NSRU
Slate (Dimension)	14115	300	13	NSRU
Slate (Dimension)	14115	302	*6	NSRU
Slate (Dimension)	14115	305	142	NSRU
Sodium Compounds	14744	156	1096	SRU
Sodium Compounds	14744	157	513	SRU
Sodium Compounds	14744	159	356	SRU
Sodium Compounds	14744	160	291	SRU
Stone, Crushed & Broken, NEC	14290	207	20	NSRU
Stone, Crushed & Broken, NEC	14290	208	44	NSRU
Stone, Crushed & Broken, NEC	14290 14290	210	8	NSRU
Stone, Crushed & Broken, NEC Stone, Crushed & Broken, NEC	14290 14290	211	131	SRU
Stone, Crushed & Broken, NEC Stone, Crushed & Broken, NEC	14290	213 215	3 11	NSRU
Stone, Crushed & Broken, NEC	14290	215 251	11 12	NSRU NSRU
Stone, Crushed & Broken, NEC	14290	253	14	NSRU
- total at an indicate the management of the contract of the c	. 1200		• • •	. 10110

MINERAL	MSHA	,	NUMBER OF	
COMMODITY*	SIC*2	FID*3	EMPLOYEES*4	SRU/NSRU*5
Stone, Crushed & Broken, NEC	14290	262	7	NSRU
Stone, Crushed & Broken, NEC	14290	264	4 8	NSRU
Stone, Crushed & Broken, NEC	14290	2 65	43	NSRU
Stone, Crushed & Broken, NEC	14290	267	134	SRU
Stone, Crushed & Broken, NEC	14290	268	14	NSRU
Stone, Crushed & Broken, NEC	14290	270	* 6	NSRU
Stone, Crushed & Broken, NEC	14290	281	20	NSRU
Stone, Crushed & Broken, NEC	14290	289	25	NSRU
Stone, Crushed & Broken, NEC	14290	303	18	NSRU
Stone, Crushed & Broken, NEC	14290	313	67	NSRU
Stone, Crushed & Broken, NEC	14290	314	21	NSRU
Stone, Dimension, NEC	14110	216	18	NSRU
Stone, Dimension, NEC	14110	254	9	NSRU
Stone, Dimension, NEC	14110	298	* 6	NSRU
Talc, Soapstone & Pyrophyllite	14960	507	3	NSRU
Talc, Soapstone & Pyrophyllite	14960	538	112	NSRU
Talc, Soapstone & Pyrophyllite	14960	539	51	NSRU
Talc, Soapstone & Pyrophyllite	14960	540	5	NSRU
Talc, Soapstone & Pyrophyllite	14960	547	143	NSRU
Talc, Soapstone & Pyrophyllite	14960	553	9	NSRU
Talc, Soapstone & Pyrophyllite	14960	580	16	NSRU
Titanium	10996	628	245	SRU
Titanium	10996	629	129	SRU
Traprock (Crushed & Broken)	14294	530	127	NSRU
Traprock (Crushed & Broken)	14294	531	75	NSRU
Traprock (Crushed & Broken)	14294	532	± 6	NSRU
Traprock (Crushed & Broken)	14294	542	19	NSRU
Traprock (Crushed & Broken)	14294	54 5	17	NSRU
Traprock (Crushed & Broken)	14294	546	*6	NSRU
Traprock (Crushed & Broken)	14294	548	33	NSRU
Traprock (Crushed & Broken)	14294	560	30	NSRU
Traprock (Crushed & Broken)	14294	561	12	NSRU
Traprock (Crushed & Broken)	14294	565	70	NSRU
Traprock (Crushed & Broken)	14294	567	145	NSRU
Traprock (Crushed & Broken)	14294	581	80	NSRU
Traprock (Crushed & Broken)	14294	584	43	NSRU
Traprock (Crushed & Broken)	14294	590	18	NSRU
Traprock (Crushed & Broken)	14294	591	128	NSRU
Traprock (Crushed & Broken)	14294	593	43	NSRU
Traprock (Dimension)	14116	528	* 6	SRU
Traprock (Dimension)	14116	568	* 6	SRU
Trona	14743	158	749	SRU
Uranium	10941	622	51	NSRU
Uranium	10941	662	181	NSRU
Uranium	10941	687	6 6	NSRU
Uranium	10941	688	52	NSRU
Uranium	10941	694	6 5	NSRU
Uranium	10941	698	* 5	NSRU
Uranium	10941	705	*6	NSRU
Uranium - Vanadium Ores	10940	623	± 6	SRU
Uranium - Vanadium Ores	10940	624	22	SRU
Uranium - Vanadium Ores	10940	689	23	SRU
Uranium - Vanadium Ores	10940	69 5	*6	SRU
Uranium - Vanadium Ores	10940	697	*6	SRU
Uranium - Vanadium Ores	10940	704	± 6	SRU
Vanadium	10942	608	229	SRU
The most of the	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		 -	

MSHA SIC*2	FID*3	NUMBER OF EMPLOYEES*4	SRU/NSRU*5
14998	62	133	SRU
14998	117	18	SRU
14998	118	51	SRU
14998	119	21	SRU
14998	120	11	SRU
14998	121	11	SRU
14998	149	32	SRU
10997	543	29	SRU
	14998 14998 14998 14998 14998 14998 14998	SIC*2 FID*3 14998 62 14998 117 14998 118 14998 119 14998 120 14998 121 14998 149	SIC*2 FID*3 EMPLOYEES*4 14998 62 133 14998 117 18 14998 118 51 14998 119 21 14998 120 11 14998 121 11 14998 149 32

APPENDIX B PART I - QUESTIONNAIRE

	PARI	1 1 - MOE2110M	NAIRE	
Qu	estion			
1.	Card Code 1			
2.	Revision Code 010 Surveyor ID			
3.	Date Survey Started $\frac{1}{M} \frac{1}{M} \frac{1}{D} \frac{1}{D} \frac{1}{Y} \frac{1}{Y}$	no/day/yr)		
4.	Facility Identification Number			
Qu	GENERAL estion	FACILITY INF	ORMATION	
5.	Rank the commodities produced at this fa production based on the number of tons n	cility from higher nined or processe	st production to l d per year.	owest
	Commodity Rank Comm	nodity Name		SIC Code
	1			
	2			
	3			
	4			
	5			
	6	· · · · · · · · · · · · · · · · · · ·		
	7		<u>.</u>	
	8			
Qı	estion			
6.	Identify the most advanced processing state facility by its state of processing, according	ate for each comm	nodity that is ship ng system:	pped from the
		Commodity Rank	Processing State	Specify Other
	A Raw Ore (no milling or preparation) B Crushed C Ground D Concentrated (cleaned) E Roasted F Other	1 2 3 4 5 6 7 8		

Approximately how many years	has this faci	ility beer	involve	ed in any	mining (or millin	g activit	y?
Years (If "unknown" co	ode "998")							
Question								
8. Record the approximate numbe by shift, divided by production a			ly emplo	yed in e	ach of th	e follow	ing type	s of subuni
	PROD	UCTIO	N (SH	IFTS)	MAIN	TENAN	ICE (S	HIFTS)
Subunit Name	1	2	3	4	1	2	3	4
Underground mining								-
Underground shop								
Underground mill								- - -
Open pit		-						
Surface shop operation								
Surface crushing operation								
Surface grinding operation								
Surface flotation and reagents								
Surface miscellaneous								
Surface mill operation								
Coal preparation plant	-							
Question								
 How many people are on your p maintenance, and administrativ 		ll shifts a	at the pro	esent tim	ie? Incli	ide all p	roductio	Ω,
Males Females Total								
Question								
10. Has this facility any formal agr	reement with	the emp	ployæs o	concerni	ng occup	oational l	health?	
1 Yes 2 No								

APPENDIX B (CONT.) MEDICAL SERVICES

Qu	estion
11.	Is there a formally established health unit at this facility?
	Yes, physician in charge Yes, registered nurse in charge Yes, licensed practical nurse in charge Yes, other in charge No
Qu	estion
12.	Do you have on your payroll one or more on-site physicians to give your employees medical care?
	1 Yes, full-time 2 Yes, part-time 3 No
Qu	estion
13.	Do you have a formal arrangement with any outside source (physicians or clinics) to give your employees access to the care of a physician for health-related problems (as opposed to care for traumatic injury)?
	Yes, physician will travel to this facility on call Yes, at clinic (not at this facility) Yes, physician is based at this facility either full or part-time No
Qu	estion
14.	Estimate the average number of physician hours that are devoted to the care of employees at your facility per week.
	hours per week (If "unknown" code "998")
Qu	estion
15.	Does this facility have one or more nurses on the payroll to provide care for employees?
	1 Yes 2 No (Code a "0" in the blank for N/A in question 16)
Qu	estion
16.	How many registered nurses and licensed practical nurses are on the payroll at this facility, and who provide direct care for your employees?
	N/A RN LPN

Question

 Estimate the average number facility per week. 	r of nursing h	ours that	are devoted to	the employees o	f your
hours (If "unknown" o	code "998")				
Question					
18. Do you provide the following a periodic basis?	g examination	ns or test	s to all or to se	elected groups of	employees on
	No	Yes, All	Yes, All Exec. & Mgmt Only	Yes, All Production Workers Only	Yes, for Selected Mgmt and or Production Workers
Ophthalmology	1	2	3	4	5
Audiometric	1	2	3	4	5
Blood tests	1	2	3	4	5
Urine tests	1	2	3	4	5
Pulmonary function	1	2	3	4	5
Chest X-rays	1	2	3	4	5
Allergy/Sensitization	1	2	3	4	5
Immunizations (flu, etc.)	1	2	3	4	5

Question

19. Before new employees are hired					
or placed, are they required to					
take a medical examination?	1	2	3	4	5

Question

20. Do you record health information about a new					
employee on some regular form?	1	2	3	4	5

Question

21. Do you require medical examinations of your employees who return to work after an illness? 1 2 3 4 5

Question

22. Do you require medical examinations of your employees when their employment is terminated? (Exit examination)

1 2 3 4 5

Question

23. How long are medical records and other health information records retained?

___Years (If "forever" code "999")
(If "unknown" code "998")

INDUSTRIAL HYGIENE PRACTICES

Question

- 24. Has your facility received industrial hygiene services on a consulting basis during the past 12 months?
 - 1 Yes, from government sources
 - 2 Yes, from non-government sources
 - 3 Yes, from both government and non-government sources
 - 4 No

Question

- 25. Do you employ full-time individuals at this facility whose major responsibilities are in the area of prevention of illnesses?
 - 1 Yes, but not a certified industrial hygienist.
 - 2 Yes, a certified industrial hygienist.
 - 3 Yes, both certified and non-certified industrial hygienists.
 - 4 No (Code a "0" in the blank for N/A in question 26)

Question

26.	How many full-time occupational health specialists are employed at this facility?											
	Total											
	N/A											
	For each of clusters list	those in	ndividuals, please write in the v:	appropriate activity	number from the activity							
					CLUSTER NO.							
	Individual	#1		A:	Administers (directs, manages) plans and develops programs,							
	Individual	#2			advises top level management.							
	Individual	#3		B:	Inspects work place to identify hazards, investigates to							
	Individual	#4			determine the cause of illnesses							
	Individual	#5		C:	Analyzes plans or specs. to identify hazards, develops							
	Individual	#6			operating procedures to control hazards.							
	Individual	#7		D:	Provides education and training							
	Individual	#8		Б. Е:	Performs and analyzes tests to							
	Individual	#9		L.	monitor for the presence of dusts, gases, etc.							
	Individual	#10		F:	Performs engineering design to							
	Individual	#11		Γ.	control hazards.							
	Individual	#12										

Question

- 27. Do you have a program under which you regularly or periodically monitor the presence of physical agents such as heat, vibration, radiation, noise, or other types of physical agents?
 - 1 Yes (Circle "1" or "2" for each physical agent listed below:)

	Yes	No
l. Heat	1	2
2. Vibration	1	2
3. Radiation	1	2
4. Noise	1	2
5. Other	1	2

2 No (Code a "0" in the blank for N/A in question 28)

\sim	45	
v	ıesti	M

28.	How long	do you	retain the	records of	the monitoring	program?

```
__Years (If "forever" code "99")
(If "unknown" code "98")
___N/A
```

Question

- 29. Do you have a program under which you regularly or periodically monitor the health-related presence of fumes, gases, mists, dusts, or vapors?
 - 1 Yes, we have a monitoring program (circle 1 or 2 for each agent listed below)

	Yes	No
1. Fumes	1	2
2. Gases	1	2
3. Mists	1	2
4. Dusts	1	2
5. Vapors	1	2

2 No (Code a "0" in the blank for N/A in question 30, 31, and 32)

Question

30. How is this monitoring conducted?

N/A _____

- Sample collection with laboratory analysis (Code a "0" in the blank for N/A in question 31)
- 2 Direct-reading instruments
- 3 Both

Question

31. Which types of direct-reading instruments are used in the monitoring program? Circle "1" or "2" for each type listed below:

N/A _____

		Yes	No
1.	Direct mass measurement tests	1	2
2.	Fibrous aerosol monitors	1	2
3.	Detector tubes	1	2
4.	Infrared (I.R.) gas monitors	1	2
	Ultraviolet (Ú.V.) gas monitors	1	2
	Gas chromatograph monitors	1	2
	Electrochemical monitors	1	2
	Other "wet" chemical methods	1	2

Qu	estion
32.	How long do you retain the records of the monitoring program?
	NOTE: DO NOT ASK THIS QUESTION IN COAL MINES.
	N/A
	Years (If "forever" code "99") (If "unknown" code "98")
Qu	estion
33.	Are there areas in this facility in which personal protective health devices or equipment are required or recommended?
	 Yes, required Yes, recommended Yes, both
	4 No (Code a "0" in the blank for N/A in questions 34, 35, 36, and 37)
Qu	estion
34.	Who has been designated to see to it that personal protective health devices and equipment are serviced and maintained?
	N/A
	 individual employees employer representative both
	4 no one 5 other, specify
Qu	estion
35.	In those instances where employees refuse to wear protective health devices or fail to wear them properly, are corrective measures taken?
	N/A
	1 Yes 2 No (Code a "0" in the blank for N/A in Questions 36 and 37)
Qt	uestion
36.	Do those corrective measures involve economic penalties?
	N/A
	1 Yes 2 No (Code a "0" in the blank for N/A in Questions 37)

Question

37.	Have any economic penalties been assessed in the past 12 months?				
	N/A				
	 Yes No, we know of no instances where violations of company policy have occurred within the last 12 months. No, although we know that there was at least one violation of company policy within the last 12 months. 				
	GENERAL RECORDKEEPING AND MISCELLANEOUS INFORMATION				
Qu	estion				
38.	How long are personnel records on terminated employees retained?				
	Years (If "forever", code "999") (If "unknown", code "998")				
Qu	estion				
39.	Do you keep employee absenteeism records?				
	Yes, showing specific nature of illness where appropriate Yes, showing only the type of absence Yes, without showing the type of absence No				
Qu	estion				
40.	What is your rate of unscheduled absenteeism?				
	days per employee per year (If "unknown", code "998")				
Qu	estion				
41.	What is your turnover rate among permanent employees in the non-administrative areas?				
	% per year				
Qu	estion				
42.	What year was your personnel record system begun?				
	Year system begun (If "unknown", code "998")				

Question

43.	W	tich of the following items are contained in that system?					
	1	Social security number					
	2	Date of birth					
	3	Date(s) of employment with this facility					
	4	Jobs held at this facility					
	5	Employment history at other facilities					
	6	Sex of worker					
	7	Worker's race					
	8	Worker's home address					
^							
Qu	esti	on					
44.	Wł nar	to is in the best position to provide information on the amount of each chemical or trade ne substance used at this facility per year? Will this person(s) be available later today or tomorrow?					
	The inventory contact person(s) is:						
Qu	 esti	on					
-							
45.	Lis ma	t the names and the approximate percent composition of any minerals known to occur in the terial being mined.					
		Mineral Name Percent					
							
							
							
							
	_						

_		_		_	
o	4	•	•	O	-

46.	If y	your mine uses diesel equipment in an underground location, when were the first diesel units brought to the mine?					
	1	We use no diesels in the underground locations of this mine.					
	2	We use diesels in underground locations of this mine, and the first diesel was brought into the mine during					
		(If "unknown" code "998")					
Qu	est	ion					
47.	7. Does this facility have any equipment that uses PCB-containing fluids?						
	1 2 3	Yes No Unknown					
Qu	esti	ion					
48.	3. Does this facility rotate shifts, and if so how often?						
		Yes, this facility rotates shifts on a basis. No, this facility does not use shift rotation.					
Qu	esti	ion					
49.	Do	es this facility have a Labor-Management Health Committee?					
	1 2	Yes, we have a Labor-Management Health Committee. No, we do not have a Labor-Management Health Committee.					
Qu	esti	ion					
5 0.		uld you provide me with a geologic description of the strata (or rock formation) in which this mine erates?					
	_						

Ouestion

- 51. If you have an assay laboratory, or if you have access to assay reports, then may I have as an example a copy of each unique type of assay report?
 - Yes, we have an assay laboratory at this facility, but you may not have a copy of an assay report.
 - Yes, we have an assay laboratory at this facility, and you may have a copy of an assay report.
 - 3 Yes, you may have a copy of each type of assay report, but we have no assay laboratory at this facility. Our reports come from an off-facility laboratory.
 - 4 No, we have no assay laboratory at this facility.

APPENDIX C

DEFINITIONS, GUIDELINES, AND PROCEDURES FOR PREPARING AND CONDUCTING THE NOHSM QUESTIONNAIRE

This appendix contains the definitions, guidelines, and procedures which the NOHSM surveyor followed for preparing and conducting the questionnaire, but these guidelines were not given to mine management. The information pertaining to each of the questions in this appendix is organized in the following manner:

Question Repeats the question and possible responses, as shown on the questionnaire.

Intent The purpose of the question, in terms of the information to be elicited from management.

Definition The explanation of the key terms or concepts in connection with the question.

Procedure Under this optional heading will be found the detailed instructions that may be necessary to properly fill out the more complicated portions of the questionnaire.

Inclusions Explanations and/or examples of situations, conditions, events, etc., to be included as the possible response(s).

Exclusions Explanations and/or examples of situations, conditions, events, etc., to be excluded as the possible response(s).

Ouestion

- 1. Card Code 1
- 2. Revision Code <u>0 1 0</u> Surveyor ID ____
- 4. Facility Identification Number $\frac{12\overline{3}\overline{4}\overline{5}\overline{6}$

Intent

To specifically identify the NOHSM surveyor, the date that the survey was begun, and the unique facility surveyed.

Definitions

The card code is preprinted in item number 1, and identifies the record format to be used in computer processing of the Part I questionnaire. The revision code is pre-printed in item number 2, and identifies the Part I questionnaire as a NOHSM form. The surveyor ID, date survey started, and Facility Identification Number (FID) are as previously defined.

Inclusions

This data is entered for all facilities surveyed.

Exclusions

Not applicable.

Procedures

Not applicable.

APPENDIX C (CONT.) GENERAL FACILITY INFORMATION

Ouestion

5. Rank the commodities produced at this facility from highest production to lowest production based on the number of tons mined or processed per year.

Commodity Rank	Commodity Name	SIC Code
1		
2		
3		
4		
5		
6	_ 	
7	•	
8		

Intent

To determine the major commodities being produced at this facility.

Definitions

Commodity names are listed in Appendix C, Table C1.

Procedures

Only use commodity codes listed in Appendix C, Table C1. If the mine management lists a commodity not listed in Appendix C, Table C1, then have them select the most appropriate commodity from Appendix C, Table C1. If a commodity cannot be selected from Table C1, then record the name given by mine management, and code a "99998" under the SIC Code column indicating that the commodity SIC code is unknown. Record the name of the commodity with the highest production rank in the row labeled Commodity Rank 1, the commodity with the next highest rank in the row labeled Commodity Rank 2, etc. PRINT ALL WORDS IN CAPITAL LETTERS.

APPENDIX C (CONT.) TABLE C1

MSHA SIC CODES AND ASSOCIATED MINERAL COMMODITIES

MSHA SIC CODE	MINERAL COMMODITY		MINERAL COMMODITY
28191	Alumina (Mill)**	10990	Metal Ores, NEC+
10510	Aluminum Ore**	14994	Mica
10991	Antimony*	10615	Molybdenum
14591	Aplite	10616	Nickel*
14991	Asbestos	14990	Nonmetallic Minerals, NEC+
14720	Barite	13112	Oil Sand*
10992	Beryl	13111	Oil Shale
14741	Boron Minerals	14995	Peat (Before 1979)*
28193	Bromine*	14996	Perlite
14592	Brucite*	14750	Phosphate Rock
32410	Cement	14792	Pigment Mineral
14790	Chemical and Fertilizer, NEC*+	10993	Platinum Group
10611	Chromite*	14742	Potash
14590	Clay, Ceramic & Refractory, NEC**+	14740	Potash, Soda & Borate Minerals, NEC*+
14550	Clay (Common)**	14997	Pumice
14530	Clay (Fire)**	14793	Pyrites
11110	Coal, Anthracite	10994	Rare Earths
12110	Coal, Bituminous	28992	Salt (in Brine)*
10612	Cobalt*	28991	Salt (Evaporated)
10613	Columbium - Tantalum*	14760	Salt (Rock)
10210	Copper Ore	14410	Sand & Gravel
14593	Feldspar	14292	Sandstone (Crushed & Broken)
10610	Ferralloy Ores*	14114	Sandstone (Dimension)
14730	Fluorspar	14596	Shale (Common)
14531	Garnet*	14295	Silica Sand*
14992	Gemstones	10440	Silver Ores
14993	Gilsonite	14293	Slate (Crushed & Broken)
10410	Gold (Lode and Placer)	14115	Slate (Dimension)
14230	Granite (Crushed & Broken)	14744	Sodium Compounds
14111	Granite (Dimension)	14290	Stone, Crushed & Broken, NEC+
14920	Gypsum	14110	Stone, Dimension NEC+
28190	Industrial Chemicals, NEC*+	14794	Strontium*
10110	Iron Ore	14770	Sulfur*
14594	Kyanite	14960	Talc, Soapstone & Pyrophyllite
10310	Lead and/or Zinc Ore	10995	Tin Ore*
29900	Leonardite	10996	Titanium
32740	Lime	14294	Traprock (Crushed & Broken)
14220	Limestone (Crushed & Broken)	14116	Traprock (Dimension)*
14112	Limestone (Dimension)	14743	Trona
14791	Lithium	10617	Tungsten*
14595	Magnesite	10941	Uranium
10614	Manganese	10940	Uranium - Vanadium Ores
14291	Marble (Crushed & Broken)	10942	Vanadium
14113	Marble (Dimension)	14998	Vermiculite
10920	Mercury	10997	Zircon

^{*}NOTE: Commodity inactive during the NOHSM survey period. MSHA SIC Source is the technical documentation for the MSHA address and employment file.

^{**}NOTE: NIOSH combined the Alumina (Mill) and Alumina (Ore) commodities into one commodity, Aluminum; and the three clay commodities into one commodity, Clay.

⁺NOTE: NEC represents Not Elsewhere Classified.

Ouestion

6. Identify the most advanced processing state for each commodity that is shipped from the facility by its state of processing, according to the following system:

	Commodity Rank	Processing State	Specify Other
A Raw Ore (no milling or preparation)	1		
B Crushed	2	_	
C Ground	3	-	
D Concentrated (cleaned)	4	_	
E Roasted	5	-	
F Other	6	_	
	7	_	
	8	-	
	0	_	

Intent

To characterize the extent of processing applied to the commodities listed in response to Ouestion #5.

Inclusions

Many commodities have terms more specific to certain types of processing. Enter any term preferred by the company as code F and record the term on the blank line provided labeled as "Specify Other".

Exclusions

None

Procedures

For each ranked commodity listed in Question #5, enter the most advanced processing code (A-F) for that commodity. All commodities may not be processed to the same degree. Record only the processing state of the commodity being processed at the time of the survey. If they are not currently processing a commodity at the time of the survey, record what they last processed.

Question

7.	Approximately how many years has this facility been involved in any mining or milling activity
	Years (If "unknown" code "998")
Int	tent
	To determine the length of time that this facility has been used for the same basic type of work.
De	finitions
	This activity is not restricted to the current major activity at the facility. For example, if the facility began as a mine in 1930, but in 1950 a major mineral processing plant was built, and today 80% of the activity revolves around the mineral processing plant, then use the 1930 date in calculating the years of activity.
In	clusions
	In the situation where information is not available as to how long this activity has been carried out in this facility, use the earliest date indicated by the person who is being interviewed.
Ex	clusions
	Not applicable.
Pr	ocedures
	Always round up to the nearest whole number. For example, if the response is given as 3.25 years, enter the number as "4".

Question

8. Record the approximate number of workers currently employed in each of the following types of subunits, by shift, divided by production and maintenance.

	PRODUCTION (SHIFTS)		MAINTENANCE (SHI			HIFTS)		
Subunit Name	1	2	3	4	1	2	3	4
Underground mining								
Underground shop								
Underground mill								
Open pit								
Surface shop operation								
Surface crushing operation								
Surface grinding operation								
Surface flotation and reagents						- 		
Surface miscellaneous								
Surface mill operation								
Coal preparation plant								

Intent

To describe the employment pattern of the major subunits of the facility from the viewpoint of the management personnel being interviewed. To guide the surveyor during the walk-through as to the major subunits and the numbers of production and maintenance workers and shifts at each subunit. To assist the surveyor in determining whether more than one shift must be surveyed. This information is to be used during the computer editing of the walk-through data to ensure all locations have been surveyed, and all of the workers have been accounted for at each location.

Definitions

Shift is defined as the working period for the employees and may be more or less than eight hours in length per day.

Production shifts are those shifts during which material is being mined, and the workers assigned to the production category are primarily involved in production activities, although they may perform minor maintenance tasks.

Maintenance shifts are those shifts during which machinery is being repaired, lubricated, and prepared for production activities. If the maintenance shift normally performs these functions during the first part of the maintenance shift, and then produces a product, then the shift should be coded as a maintenance shift.

Open Pit includes all types of surface mines.

Procedures

APPENDIX C (CONT.)

Enter the response given by management in response to this question. Enter nothing for any subunits with no employees on one or more shifts. For those facilities that have unusual shifts (e.g., four-day work week or three-day work week), explain the irregularities on the back of a Part III form. Code all shop operations under production unless the shift is a maintenance shift.

Questio	n

9.	How many people are on your payroll for all shifts at the present time? Include all production maintenance, and administrative workers.		
	Males Females Total	 	

Intent

To determine the total number of employees working in the facility being surveyed, and to determine the number of males and females.

Definitions

People, as used in this question, refers to employees of the facility who are paid directly by the facility. This definition includes members of labor organizations who are working under union contract between the mining company and the union.

Inclusions

Include full-time and part-time personnel who are paid directly by the facility. Include maintenance and repair personnel and janitorial staff. Include individual consultants working directly for the facility. Include those personnel who may work solely on a commission basis. Include contract workers who are a part of routine mine operations. Include administrative personnel assigned to the facility being surveyed.

Exclusions

Do not include persons working at another mine site, if that site is not a part of the facility being surveyed.

Question

- 10. Has this facility any formal agreement with the employees concerning occupational health?
 - 1 Yes
 - 2 No

Intent

To assist in determining the relationship between agreements concerning occupational health and the existence of health services.

Definitions

An agreement is any document formally agreed upon with employees or their designated representative.

Inclusion

Union and non-union related agreements.

Exclusions

Any agreement which is not written and signed by representatives of both parties to the agreement.

MEDICAL SERVICES

Ouestion

- 11. Is there a formally established health unit at this facility?
 - 1 Yes, physician in charge
 - 2 Yes, registered nurse in charge
 - 3 Yes, licensed practical nurse in charge
 - 4 Yes, other in charge
 - 5 No

Intent

To determine if there is a company policy to maintain basic health resources or capabilities at the facility site.

Definitions

Health unit suggests that a specific work area or portion of the facility has been reserved solely for the examination and/or treatment of employees and that there is a permanent staff (either full-time or part-time) responsible for operating this unit.

Physician refers to a person who possesses a state or federal government-recognized medical degree, such as an M.D. or D.O., and is licensed to diagnose and treat diseases and disorders of the human body or a particular disease, age, or occupation group.

Registered Nurse (RN) is a person meeting the educational, legal, and training requirements to practice as required by a state board of nursing.

Licensed Practical Nurse (LPN) is a person who meets the requirements of the state for such a designation, and is licensed by the state.

Facility being surveyed means all mine property covered by the MSHA mine identification number assigned to this facility.

Inclusions

When more than one response applies, use the lowest applicable code number. For example, if a physician is in charge two days a week and a nurse is in charge the other days, code the response as "1".

Exclusions

Do not count, as a health unit, a resting room that is reserved for female employees as required under certain federal and/or state regulations. Exclude the situation where a room is used to store first-aid supplies and no one is assigned the responsibility for providing health care to employees. Do not include situations where rooms are reserved for specific purposes other than basic health care (for example, a room used only for audiometric testing).

Procedures

If a "paramedic" is in charge, then "4" should be coded.

Ouestion

- 12. Do you have on your payroll one or more on-site physicians to give your employees medical care?
 - 1 Yes, full-time
 - 2 Yes, part-time
 - 3 No

Intent

To determine if the facility employs a physician for the purpose of providing the employees with access to the care of a physician.

Definitions

Physician: See Question #11.

Full-time: At least one individual on duty during all hours of operation of the facility.

Part-time: At least one individual is designated, but such individuals are not on duty during all hours of operation of the facility.

Exclusions

Exclude all physicians who are not engaged in the direct provision of medical services to the employees. Do not include any physicians whose primary responsibility is other than direct health care. Exclude all physicians provided by a third-party provider under contract to the facility.

Ouestion

- 13. Do you have a formal arrangement with any outside source (physicians or clinics) to give your employees access to the care of a physician for health-related problems (as opposed to care for traumatic injury)?
 - 1 Yes, physician will travel to this facility on call
 - 2 Yes, at clinic (not at this facility)
 - 3 Yes, physician is based at this facility either full- or part-time
 - 4 No

Intent

To determine if formal arrangements for medical care are provided for facility employees and the type of arrangements used in the provision of such care.

Definitions

Physician: See Ouestion #11.

Inclusions

Include only those arrangements made by the facility's management. If more than one arrangement was made, use the arrangement with the lowest coding number. For example, if it is determined that a physician will travel to the facility on call and that a formal arrangement exists with an outside clinic, the proper response is "1". A medical center should be considered a clinic. Include general health programs such as mental health and substance abuse.

Exclusions

Do not include medical service arrangements provided by unions, associations or other groups unless a formal arrangement exists with the facility's management. Exclude emergency treatment in a hospital. Exclude Blue Cross/Blue Shield type third-party payment plans. Exclude arrangements required by regulation, such as the NIOSH mandated X-ray program for coal miners.

Procedures

If the facility has no direct formal arrangement with a physician (codes 1, 2, or 3), but does, as a policy, pay medical bills incurred by employees at a physician of the employee's choice, then code "2" (yes, at clinic) is the proper response.

Question

14. Estimate the average number of physician hours that are devoted to the care of employees at your facility per week.

__ _ hours per week (If "unknown" code "998")

Intent

To determine the aggregate level of physician effort provided to the facility.

Definitions

Physician: See Question #11.

Inclusions

When Question #12 is answered by Code 1 or 2, include an average weekly figure based upon the last 12 months or the best available estimate.

Include the physician hours, if available, spent with the employees when the response to Question #13 is either Code 1, 2, or 3. If the response to Question #13 is Code 2 due to a facility

policy of paying the medical bills incurred by an employee with a physician of the employee's choice, the company is at least indirectly aware of physician hours devoted to the employees of the facility, resulting in a positive numerical response to this question.

Exclusions

Do **not** include times spent by physicians in the facility, other than that spent caring for the employees. For example, physicians involved in medical research would not be counted.

Question

- 15. Does this facility have one or more nurses on the payroll to provide care for employees?
 - 1 Yes
 - 2 No (Code a "0" in the blank for N/A in question 16)

Intent

To determine if nursing services are available to employees on a regular basis through direct employment of a nurse or nurses.

Definitions

Nurse (RN and LPN): Defined in Question #11.

Regular basis refers only to situations where a nurse is scheduled to be on duty at periodic intervals throughout the week.

Inclusions

Include registered licensed practical nurses specifically assigned to provide nursing services to the facility's employees on a regular basis.

Exclusions

Do not include nurses on the facility's payroll whose job function does not involve taking care of the facility's employees.

Do not include student nurses, or other paramedical personnel undergoing on-the-job training. Do not include visiting nurses from corporate headquarters even if "detailed" or "assigned" to this facility for long periods of time. Do not include visiting nurses from city, county, state, and other government agencies.

Question

16. How many registered nurses and licensed practical nurses are on the payroll at this facility, a who provide direct care for your employees?	nd
N/A	
RN LPN	
Intent	
To determine the number of different individual nurses employed at this facility.	
Inclusions	
Include all categories specified in Question #15.	
Include all nurses who are employed by the facility and are giving nursing aid to employees. This also includes those nurses who may not be present at the facility. Example: Nurses who visit sick employees should be included. Include supervisory nurses.	
Exclusions	
Do not include nurses who may be employed by the facility but do not perform nursing servi for the employees.	ces
Do not include visiting nurses from city, county, state, and other government agencies. Do not include visiting nurses from corporate headquarters even in those circumstances where the nurses have been "detailed" or "assigned" to this facility for long periods of time.	ıot
Do not include nurses supplied under contract with a third party provider, or through an arrangement not made by management.	
Question	
17. Estimate the average number of nursing hours that are devoted to the employees of your facil per week.	lity
hours (If "unknown" code "998")	
Intent	
To determine the aggregate level of medical nursing effort provided to the facility.	
Definitions	
Nurse: Defined in Question #15.	

Inclusions

Include the hours spent by all categories of nurses. Include the time of nurses who provide nursing services on a contract basis. Include the time of nurses from corporate headquarters who are assigned to provide nursing services to this facility.

Include the time of other nurses providing care to employees if the facility, as a policy, pays for such nursing service. This may occur regardless of the coded response to Question #15.

Exclusions

Do not include nursing hours that may be devoted to facility employees when the nurses are employed by a government agency.

Exclude the time of nurses not spent in the provision of medical care. Example: full-time nurse who is assigned to teach sanitation techniques to neighborhood improvement group.

Do not include visiting nurses from city, county, state, and other government agencies.

Question

18. Do you provide the following examinations or tests to all or to selected groups of employees on a periodic basis?

	NO	Yes, All	Yes, All Exec. & Mgmt Only	Yes, All Production Workers Only	Yes, for Selected Mgmt and or Production Workers
Ophthalmology	1	2	3	4	5
Audiometric	1	2	3	4	5
Blood tests	1	2	3	4	5
Urine tests	1	2	3	4	5
Pulmonary function	1	2	3	4	5
Chest X-rays	1	2	3	4	5
Allergy/Sensitization	1	2	3	4	5
Immunizations (flu, etc.)	1	2	3	4	5

Intent

To determine the number of facilities that have a preventive medical program for their employees, and the types of examinations or tests provided.

Definitions

All: When an employer provides an examination to each employee within a designated type (every employee, executive and management, production workers) without regard to that employee's exposure to potential occupational safety and health hazards. Selected: When an employer provides an examination to some of, but not all of the employees.

NOTE

MSHA regulations require audiometric testing only in those coal mines in which employees have had previous over-exposures to noise.

MSHA regulations require all underground coal mines to provide chest X-rays to all production employees who want them.

These definitions apply equally to the code responses for Questions #18 through #22.

Inclusions

As listed.

Exclusions

Not applicable.

Procedures

At coal mines, the surveyor shall code "chest X-rays" as category 4, without asking the coal mine representative. When the response refers to employees in certain occupations (for example, maintenance personnel) and also managers, use the Code "5".

Question

19. Before new employees are hired or placed, are they required to take a medical examination?

1 2 3 4 5

Intent

To determine the number of facilities that examine the status of an employee's health at the time of his joining the organization, or of placing him in a new position.

NOTE

MSHA has no regulations for either coal or metal and non-metal mines requiring medical examinations prior to hiring or placement.

Definitions

Medical examination means those tests, procedures, and observations of an employee's health status that are performed by, or under the supervision of a physician. This includes a consultation and evaluation review process of those tests and procedures by a physician. Physician is defined in Ouestion #11.

Inclusions

Include all types of examinations. This could be just a basic interview session with a physician or a comprehensive physical examination involving X-rays, blood, urine, and other laboratory tests, etc.

Include examinations performed by an employee's private physician when the results of the examination are submitted to the facility's management.

Sight screening tests, color blindness tests, and/or audio screening tests are to be included when the results are supervised by a physician.

Exclusions

Do not include examinations of a health nature which are not performed by or under the supervision of a physician.

Ouestion

20. Do you record health information about a new employee on some regular form?

1 2 3 4 5

Intent

To determine if the facility records health information about new employees and to determine for which type of new employees such information is recorded.

NOTE

MSHA has no regulations for either coal or metal and non-metal mines requiring the mine operator to record health information about new employees.

Definitions

Health information refers to any data regarding an employee's health. Regular form is any type of documentation which is standardized and is retained as part of the employee's file or as part of his medical history.

Inclusions

Include all written records of information, including responses to questions pertaining to the employee's health as long as the recording process is consistent for the designated employee group.

Information that is obtained from pre-employment physicals or detailed medical histories should be included.

Include any kind of information that is retained concerning employee's health. For example, a recorded question which asks: "How is your health"? and to which the reply is "good, fair, or poor" should be included.

Include any information about physical defects of a new employee.

Exclusions

Do not include situations where medical information is obtained from employees, but is not retained in the files as a permanent record. Exclude information on physiological tests when obtained for other than health purposes.

Question

21. Do you require medical examinations of your employees who return to work after an illness?

1 2 3 4 5

Intent

To determine the level of medical care provided by the facility.

NOTE

MSHA has no regulations in either coal or metal and non-metal mines requiring the mine operator to require medical examinations of employees who return to work after an illness.

Definitions

Medical examination is defined in Question #19

Return-to-work refers to a medical examination that is required when an employee returns to work after an absence due to illness or injury.

Inclusions

Include situations where a facility policy may not cover all employees. For example, if the facility requires the special medical examinations only for employees in certain occupations, or requires them only for certain categories of absence, a positive response should be recorded.

Include those situations where the examination is not performed at the facility but the employee submits a written statement that their personal physician considers the employee fit to return to work.

Exclusions

Do not include situations where the returning employee may voluntarily visit the facility's medical unit or their own physician. Require is the key word.

Question

22. Do you require medical examinations of your employees when their employment is terminated? (Exit examination)

1 2 3 4 5

Intent

To determine the level of medical care provided by the facility.

NOTE

MSHA has no regulations in either coal, metal, or non-metal mines requiring the mine operator to provide medical examinations of employees when their employment is terminated.

Definitions

Exit Examination: A medical examination that is performed when a worker's employment at the facility is ended.

Inclusions

Include all examinations, complete or partial, performed by or under the supervision of a physician.

Exclusions

Do not include situations where the terminating employee may voluntarily visit the facility's medical unit or their own physician. Require is the key word.

Question

23. How long are medical records and other health information records retained?

```
__ _ Years (If "forever" code "999")
(If "unknown" code "998")
```

Intent

To determine the facility's policy with respect to the retention of personal health and medical records.

NOTE

MSHA has no regulations in either coal, metal, or non-metal mines requiring the mine operator to retain medical and health information records for any length of time.

Inclusions

Include records that are kept at the facility or corporate headquarters.

Exclusions

Exclude personnel systems and timekeeping systems unless they make specific provision for the inclusion of medical and health-related records. Exclude records kept by private physicians, clinics or hospitals.

INDUSTRIAL HYGIENE PRACTICES

Ouestion

- 24. Has your facility received industrial hygiene services on a consulting basis during the past 12 months?
 - 1 Yes, from government sources
 - 2 Yes, from non-government sources
 - 3 Yes, from both government and non-government sources
 - 4 No

Intent

To determine if the facility has received industrial hygiene advice or consultation from outside sources during the past 12 months.

Definitions

Industrial Hygiene: See Question #25.

Consulting Basis: Advice, consultation, or services obtained from persons not employed at the facility.

Inclusions

Include visits from federal, state, and local governmental authorities where the consulting was provided as a service and was not for reasons of compliance or enforcement of health standards. Include visits from corporate headquarters personnel if they conducted an industrial hygiene walk-through investigation or on-site inspection. Include consultation from specialists employed by insurance companies.

Exclusions

Exclude visits from federal, state, and local government agencies made for the purpose of compliance or enforcement. Exclude all inspections and visits not conducted on the behalf of facility or corporate management such as those conducted on the behalf of the unions.

Question

- 25. Do you employ full-time individuals at this facility whose major responsibilities are in the area of **prevention** of illnesses?
 - 1 Yes, but not a certified industrial hygienist.
 - 2 Yes, a certified industrial hygienist.
 - 3 Yes, both certified and non-certified industrial hygienists.
 - 4 No (Code a "0" in the blank for N/A in question 26)

Intent

To determine if the facility employs individuals whose primary responsibilities are to prevent illnesses.

Definitions

Illness Prevention: That art which is devoted to the recognition, evaluation, and control of occupational health hazards. Illness prevention activities include, but are not limited to: recognition of environmental conditions and stresses associated with work and work operations, the evaluation, on the basis of training and experience and with the aid of quantitative measurements, of the magnitude of these stresses in terms of potential impairment of the employee's health and well-being; prescribing methods to control, eliminate, or reduce such stresses, collecting samples of dusts, gases, and other potentially toxic workplace materials for analysis; evaluating the adequacy of ventilation around certain work areas; and developing education programs for employees.

Industrial Hygienist: Person whose primary responsibilities include the recognition, evaluation, or control of occupational health hazards.

Certified Industrial Hygienist: An industrial hygienist who has completed the requirements of the American Board of Industrial Hygiene, Akron, Ohio.

Inclusions

Include in the "illness prevention" category, all persons with job titles such as Industrial Hygienist, Industrial Health Engineer, Environmental Health Engineer, Health Specialist, etc. if they are responsible for performing health-related duties as more than 50% of their job.

Exclusions

Exclude all personnel involved in the direct delivery of medical care. Do not include doctors, nurses or paramedics who spend less than 50% of their time in the illness prevention activities described above. Exclude all federal, state, and local government officials; they are not full-time employees of the facility. Exclude all visiting corporate headquarters personnel, even in those situations where such personnel have been "detailed" or "assigned" to work at the facility for long periods of time.

Procedures

The thrust of this question is to determine if such personnel are employed at the facility. If none are employed, circle "no" (code response "4") and a "0" for Question #26 and skip to Question #27. If the answer is "yes", determine in which category (certified or non-certified) the company employs individuals. If unable to classify, or if the facility employs people in both

categories, circle "yes, both certified and non-certified", (code response "3") and proceed to Question #26. If classification is possible, circle the appropriate response code, and proceed to Question #26.

Qu	estion			
26.	How many full-tim	e occupational health specialists	are empi	loyed at this facility?
	Total			
	N/A			
	For each of those is activity clusters list	ndividuals, please write in the ap ted below:	propriate	e activity number from the
				CLUSTER NO.
	Individual	#1	A:	Administers (directs, manages) plans and develops programs,
	Individual	#2		advises top level management.
	Individual	#3	B:	Inspects work place to identify hazards, investigates to
	Individual	#4		determine the cause of illnesses.
	Individual	#5	C:	Analyzes plans or specs. to
	Individual	#6	C.	identify hazards, develops operating procedures to
	Individual	#7 <u> </u>		control hazards.
	Individual	#8	D:	Provides education and training.
	Individual	#9	E:	Performs and analyzes tests to monitor for the presence of
	Individual	#10		dusts, gases, etc.
	Individual	#11	F.	Performs engineering design to control hazards.
	Individual	#12		Como nazaros.

Intent

To determine the number of individuals involved in the preventive aspects of occupational health at this facility, to categorize them in general terms, and to describe their major duties.

Definitions

For definitions of health (illness prevention) see Question #25. A full time occupational health specialist is an employee who spends more than 50% of their time on illness prevention activities.

Inclusions

Inclusions are the same as in Question #25.

Exclusions

Exclusions are the same as in Question #25.

Procedures

Enter the total number of persons on the appropriate line. For each individual enter the cluster letter which best describes the major portion of their duties.

Question

- 27. Do you have a program under which you regularly or periodically monitor the presence of physical agents such as heat, vibration, radiation, noise, or other types of physical agents?
 - 1 Yes (Circle "1" or "2" for each physical agent listed below:)

		Yes	No
1.	Heat	1	2
2.	Vibration	1	2
3.	Radiation	1	2
4.	Noise	1	2
5.	Other	1	2

2 No (Code a "0" in the blank for N/A in question 28)

Intent

To determine the existence of a company policy in maintaining a program for the monitoring of certain physical agents as part of its occupational health program, and the awareness of management of potentially hazardous physical agents.

NOTE

MSHA regulations require the monitoring of noise at intervals of at least every six months for each miner and worksite for all coal mining facilities.

MSHA regulations require the monitoring of radiation in all underground uranium mines, and in all other mines where radon daughter-produced radiation has equaled or exceeded a 0.1 working level.

Definitions

Regularly or Periodically monitor applies only to established programs which monitor environmental levels of physical agents on a regular and/or predictable basis.

Other refers to any physical agent management claims to monitor that is not a form of heat, Svibration, radiation, or noise.

Inclusions

Include tests with instruments only when the intent of the tests is to determine if employee health is potentially at risk.

Include tests performed by outside consultants at the direction of management, such as contract monitoring.

Include both compliance and non-compliance measurements.

Exclusions

Do not include any measurements that are simply measuring process conditions or any environmental measurements which are done where no employee exposures could potentially exist. For example, the measuring of temperature and humidity inside a sealed vessel in a process loop should not be counted. Exclude measurements that are taken for the sole reason of determining if a fire or explosion potential exists.

Do not include those monitoring tests that are not routinely performed. For example, special monitoring of new machines during the start-up and initial use stages should not be included.

Exclude monitoring tests where industrial hygiene is not part of the rationale behind the conduct of the tests, such as monitoring of vibration or heat conditions for sensitive equipment.

Procedures

The surveyor shall code the responses for radiation as "yes" (circle code 1) for all underground uranium mines, without asking the mine representative.

Ouestion

28. How long do yo	u retain the records of the monitoring program
Years	(If "forever" code "99") (If "unknown" code "98")
N/A	(11 11111111111111111111111111111111111

Intent

To determine the length of time that the company retains the records from its program of monitoring physical hazards.

Exclusions

Use same exclusions as in Question #27.

Question

- 29. Do you have a program under which you regularly or periodically monitor the health-related presence of fumes, gases, mists, dusts, or vapors?
 - 1 Yes, we have a monitoring program (circle 1 or 2 for each agent listed below)

	Yes	No
1. Fumes	1	2
2. Gases	1	2
3. Mists	1	2
4. Dusts	1	2
5. Vapors	1	2

2 No (Code a "0" in the blank for N/A in questions 30, 31, and 32)

Intent

To determine the existence of a company policy in monitoring certain conditions for the protection of the employees, and the awareness of management to potentially hazardous substances.

NOTE

MSHA regulations in coal, metal, and non-metal mines require the monitoring for methane gas, but not in the health hazard concentration range. The methane monitoring is conducted in the explosive gas range, and is conducted for safety reasons that are unrelated to health concerns.

MSHA regulations require monitoring for coal mine dust in all underground coal mines. MSHA regulations also require monitoring for coal mine dust in all surface mining facilities, but the MSHA District Manager must withdraw this requirement if the operator is able to maintain continuing compliance with the applicable respirable dust standard during at least a one-year period.

Definitions

Regularly monitor applies only to established programs which monitor levels of chemical materials on a regular, predictable basis.

Inclusions

Include tests taken with instruments only where the intent of the tests is to determine if employee's health is potentially at risk.

Include situations where the facility's management has the monitoring performed by someone other than the facility's management, such as monitoring by contract. Include monitoring programs established and/or conducted by or for the facility's insurance carriers provided they are performed regularly or periodically. **NOTE:** A "Yes" response should be coded if the program includes any part of the facility.

Exclusions

Do not include any measurements that are simply measuring process conditions or any environmental measurements which are done where no employee exposures could potentially exist. For example, the measuring of temperature and humidity inside a sealed vessel in a process loop should not be counted.

Exclude measurements that are taken for the sole reason of determining if a fire or explosion potential exists.

Exclude monitoring for methane gas in coal, metal, and non-metal mines in which the monitoring is conducted in the explosive gas range, with the purpose of preventing explosions.

Do not include those monitoring tests that are not routinely performed. For example, special monitoring of new machines during the start-up and initial use stages should not be included.

Exclude monitoring tests where industrial hygiene is not part of the rationale behind the conduct of the tests, such as monitoring of dust conditions for fire insurance reasons or monitoring of process conditions.

Exclude all programs conducted by federal, state, or local governmental agencies and officials, exclude any one-time studies of the facility or areas within the facility. Exclude all non-periodic consultations by consultants, insurance carriers and others.

Procedures

If the mine monitors for any of the above agents, circle the 1 beside the yes, and proceed to circle the 1 (for yes) or the 2 (for no) for each agent as appropriate.

The surveyor shall code the response for dusts by circling the 1 for all coal mines, without asking this question of the coal mine representative.

If a given agent is not monitored, then the surveyor should circle 2 for that agent.

If none of the agents are monitored, circle the 2 beside the word "No".

Question

30.	Ho	w is this monitoring conducted?
	N/A	A
	1 2 3	Sample collection with laboratory analysis (Code a "0" in the blank for N/A in question 31) Direct-reading instruments Both
Inte	ent	
	~	

I

To categorize the normal pattern of monitoring for this facility.

Inclusions

Inclusions are noted in Question #29.

Exclusions

Exclusions are noted in Question #29.

Question

. . . .

31. Which types of direct-reading instruments are used in the monitoring program? Circle "1" or "2" for each type listed below:

N/A		
	Yes	No
1. Direct mass measurement tests	1	2
2. Fibrous aerosol monitors	1	2
3. Detector tubes	1	2
4. Infrared (I.R.) gas monitors	1	2
5. Ultraviolet (Ú.V.) gas monitors	1	2
6. Gas chromatograph monitors	1	2
7. Electrochemical monitors	1	2
8. Other "wet" chemical methods	1	2

Intent

To categorize the current practices of the facility with regard to direct-reading instrumentation.

Procedures

Make sure that either "yes" or "no" (code response "1" or "2") is circled for each applicable instrument type.

Question

32. How long do you retain the records of the monitoring program?

NOTE: DO NOT ASK THIS QUESTION IN COAL MINES.

N/A	
Years	(If "forever" code "99") (If "unknown" code "98")

Intent

To determine the length of the time that the company retains the records from its program of monitoring fumes, gases, mists, dusts, etc.

NOTE

MSHA requires that dust sample records for samples taken in the exhaust air to be retained for 2 years.

MSHA requires that personal dust sample records be retained until the person would have been 75 or until 2 years after the person's death.

Procedures

For coal mines, the surveyor shall enter "CO" to designate the regulatory requirements.

Ouestion

- 33. Are there areas in this facility in which personal protective health devices or equipment are required or recommended?
 - 1 Yes, required
 - 2 Yes, recommended
 - 3 Yes, both
 - 4 No (Code a "0" in the blank for N/A in questions 34, 35, 36, and 37)

Intent

To determine the facility management's policy towards the use of personal protective devices and equipment.

NOTE

MSHA regulations require personal protective devices only in those areas cited for over-exposure to some health hazard.

Definitions

Required means that there is a formal company policy that some or all employees must use personal protective devices as a condition of employment. This policy may or may not be enforced.

Recommended indicates that the facility's management encourages employees to use personal protective devices but it is not a condition of employment.

Personal protective health devices and equipment include, but are not limited to, ear plugs, gloves, rubberized clothing, welding helmets, and/or goggles, and respirators.

Inclusions

If only one work area or department requires or recommends the usage of personal protective devices, the response should be coded "I" or "2", as applicable. If a facility has some areas that **recommend** usage and some areas that **require** usage, the response should be coded "3". Include respirators.

Include only personal protective devices or equipment used for health hazards as opposed to safety hazards

Exclusions

Exclude cases where personal protective gear is worn because an employee wants to do so — but use of protective devices is not required or recommended by the employer. The response im such cases should be coded "4".

Do not include safety equipment, such as hard hats, safety shoes or glasses.

Procedures

If the response to Ouestion #33 is "no", skip to Ouestion #38.

Question

34.		to has been designated to see to it that personal protective health devices and equipment are serviced maintained?
	N/A	A
	1 2 3 4 5	individual employees employer representative both no one other, specify

Intent

To determine if formal responsibility has been assigned to an individual or individuals for maintaining personal protective health devices and equipment in proper operating order.

NOTE

MSHA regulations only require that personal protective health devices be clean and sanitary. They do not specify who is to maintain them in that condition, nor do they have any requirement that the personal protective device be in proper operating order.

Definitions

Servicing and/or maintaining refers to such activities as cleaning or changing filters or cartridges in respirators, repairing straps of safety goggles or face shields, filling of air tanks, repairing of broken lenses, etc.

Personal protective health devices are defined in Question #33.

Inclusions

"Designated" is the key word in Question #34. If the employer has directed the employees to maintain their own equipment and provides cleaning apparatus and work space, the response is coded "1". If the employees normally maintain their own equipment, but they have not been specifically charged or directed by management, the response would be coded "4". If the employer has established procedures whereby a union or a governmental agency is to maintain the equipment, the response should be coded "5" with an explanation entered on the "specify" line. If the employer has assigned a specific employee to maintain personal protective devices for all employees, then code "2".

Exclusions

Not applicable.

Procedures

If items 1 through 4 do not apply, code 5 and specify who maintains the equipment on the line following the word "specify". If both the individual employees and another person(s) maintain the equipment, then circle 1 for the individual employee.

Question

35. In those instances where employees refuse to wear protective health devices or fail to wear them properly, are corrective measures taken?
N/A
 1 Yes 2 No (Code a "0" in the blank for N/A in Questions 36 and 37)
Intent
To determine if the employer has a functioning system of corrective actions for improper wearing of protective health devices, equipment or clothing.
Definitions
Corrective action is formal action by plant management personnel against the individual involved.
Improper means wearing of non-functional clothing or devices, including respirators rendered non-functional due to improper facial fit.
Inclusions
Include such actions as personnel actions (transfer, removal, suspension, etc.). Exclude labor union sanctions against the employee.
Exclusions
Corrective counselling is not considered a corrective measure.
Procedures
If the response to Question #35 is "no", skip to Question #38.
Question
36. Do those corrective measures involve economic penalties?
N/A
 Yes No (Code a "0" in the blank for N/A in Questions 37)
Intent

To determine the extent to which employees are penalized by the employer because of failure to comply with facility requirements for proper wearing of protective clothing, devices, and equipment.

Definitions

Economic penalties are defined as official disciplinary actions taken by management which result in a financial loss to the affected employee, either directly or indirectly.

Inclusions

Include all official disciplinary actions which result in financial penalties to the employee. Such actions include fines, dismissal, reduction in work hours, reassignment or transfer (at a lower wage rate), suspension, loss of seniority credits, loss of shift differential, etc.

Exclusions

Exclude all actions which are not taken on behalf of plant management, such as labor union sponsored sanctions or fines against the employee.

Do not include medical or related costs incurred by the individual as a consequence of the improper wearing of protective devices, clothing or equipment, i.e., the costs to the employee purchasing skin lotion because he was not wearing chemical resistant gloves.

Procedures

This question is asked only if the response to Question #35 is "yes". If the response to Question #36 is "no", skip to Question #38.

Ouestion

37.	Have any	y economic :	penalties	been assessed	in	the	past	12	month:	s?

N/A	
	 -

- 1 Ves
- No, we know of no instances where violations of company policy have occurred within the last 12 months.
- 3 No, although we know that there was at least one violation of company policy within the last 12 months.

Intent

To determine whether formal corrective actions involving economic penalties have been taken in the last 12-month period as a result of employee refusal to wear protective health devices, or employee failure to wear such devices properly.

Definitions

Economic penalties are defined in Question #36.

Inclusions

As in Question #36.

Exclusions

As in Question #36.

Procedures

This question is asked only of those who respond affirmatively to Question #36.

GENERAL RECORDKEEPING AND MISCELLANEOUS INFORMATION

Ouestion

38. How long are personnel records on terminated employees retained?

```
____Years (If "forever", code "999")
(If "unknown", code "998")
```

Intent

To determine the length of time records on terminated employees are kept by the company.

NOTE

MSHA has no requirement for the retention of personnel records on terminated employees.

Inclusions

Include all recordkeeping systems which identify an individual and provide personal data about that individual.

Exclusions

Exclude recordkeeping systems that only identify a group of people collectively. Exclude medical recordkeeping systems.

Ouestion

- 39. Do you keep employee absenteeism records?
 - 1 Yes, showing specific nature of illness where appropriate
 - 2 Yes, showing only the type of absence
 - 3 Yes, without showing the type of absence
 - 4 No

Intent

To determine if the facility's management keeps any absenteeism records and, if they do, at what level of detail.

Definitions

Employee absenteeism records refers to that information kept by management concerning the failure of employees to report to work when scheduled.

Exclusions

Do not include those records required to be kept by OSHA, MSHA, or State regulations.

Procedures

Ask the management representative the question, "Do you keep employee absenteeism records?" If the response given is not adequate to determine the proper code, additional questioning will be necessary.

For example, the response may simply be "yes". In this case ask, "Do these records show the specific nature of sickness?" If answered "yes", code a "1"; if not, ask, "Do these records show the nature of the absence?" If answered "yes", then code a "2". If answered "no", the proper code will be "3".

If the legal requirements are unknown, then circle 1 through 4 as appropriate.

Ouestion

40.	What is your rate of unscheduled absenteeism?
	days per employee per year (If unknown, code "998")

Intent

To determine the absenteeism rate for the establishment due to illness or injury. This number will later be compared to various other facility information to see where correlation might exist.

Definitions

Unscheduled absenteeism is defined as the failure of employees to report to work when scheduled.

Rate is defined as the number of days per year per employee.

Inclusions

Include only those days where the absence is due to illness, injury, or failure to report to work.

Exclusions

Do **not** include those days where the absence is due to vacation, jury duty, pre-arranged personal leave, maternity leave, strikes, layoffs, work cancelled due to the weather, etc. If the only rate known by the company includes any of these items enter the response "998".

Procedures

Where the interviewee says he does not know the absenteeism rate, the interviewer should ask if the information is available from another individual or from the facility's personnel records. If the information is available from these sources, the interviewer should request that the information be obtained. Round answers up to the nearest whole number. For example, if the response is given as being from 4.5 to 5.4 days per year, the response should be coded "5". Where an employer provides a percentage rate, multiply that percentage by "240" work-days to determine the days per year per employee. If the absentee rate is **not** known, enter the code "998".

AFFERDIA C (CORT.)
Question
41. What is your turnover rate among permanent employees in the non-administrative areas?
% per year
Intent
To determine an overall turnover rate for employees engaged in non-administrative jobs.
Definitions
Permanent employees are employees expected to be retained on a long-term basis (more than 1 year).
Non-administrative is defined as those jobs and positions which are directly engaged in the production, packaging, inspection, and shipping departments of the company. Do not include outside salespersons in this figure.
Inclusions
Include any permanent employee who is not an executive or a manager who works directly in the production, packaging, and shipping/receiving areas of the facility at least 50% of their work day.
Exclusions
Exclude temporary and seasonal employees from this calculation. Also exclude all executives and managers who do not work directly in the production, packaging, or shipping/receiving areas of the facility for at least 50% of their work day.
Procedures
The most recent 12 month data should be used.
Question
42. What year was your personnel record system begun?
Year system begun (If "unknown", code "998")
Intent
To determine the year when personnel related data was first collected at this facility. This information will be used in planning epidemiology studies.
Definitions
Personnel record system is as defined in Question 38.
Procedures

Enter the earliest year for which systematic information was gathered and is now held for all employees.

Qu	estion
43.	Which of the following items are contained in that system?
	1 Social security number
	2 Date of birth
	3 Date(s) of employment with this facility
	4 Jobs held at this facility
	5 Employment history at other facilities
	6 Sex of worker
	7 Worker's race
	8 Worker's home address
Inte	ent
	To determine what specific personnel-related data is contained within the personnel record system. This information will be used in planning epidemiology studies.
Def	initions
	Personnel record system is as defined in questions 38.
Inc	lusions
	Include items from all previous personnel systems that are still maintained and available for future research.
Pro	cedures
	Circle the numbers corresponding to those items contained in the personnel record system.
Que	estion
:	Who is in the best position to provide information on the amount of each chemical or trade name substance used at this facility per year? Will this person(s) be available later today or tomorrow?
,	The inventory contact person(s) is:
,	

Intent

To determine the name of a knowledgeable person who is available to answer questions about how much of each chemical or trade name product are used per year at this facility.

Procedures

Do not list the name of anyone unavailable for interview.

Question

45.	List the names and the ap	proximate percen	t composition of any	minerals known	to occur i	in the
	material being mined.		•			

Mineral Name	Percent		
			
·			
			
			
			
· · · · · · · · · · · · · · · · · · ·			

Intent

To determine the name and concentration of any minerals known to occur in the material being mined. This information will be used by NIOSH chemists during the analysis of the bulk settled dust samples.

Procedures

Round up all numbers to the next higher whole value. For example 0.01 would be 1 and 98.99 would be 99.

Question

- 46. If your mine uses diesel equipment in an underground location, when were the first diesel units brought into the mine?
 - 1 We use no diesels in the underground locations of this mine.
 - We use diesels in underground locations of this mine, and the first diesel was brought into the mine during ______.
 (If "unknown" code "998")

Intent

To determine the year when the first diesels were brought into the mine.

Procedures

If there are no underground locations at the mine, code "1."

If in the past, diesel equipment was used, but is currently no longer used, also code "1."

Question

- 47. Does this facility have any equipment that uses PCB-containing fluids?
 - 1 Yes
 - 2 No
 - 3 Unknown

Intent

To determine the prevalence of equipment using PCB-containing fluids in the mining industry.

Inclusions

Specific equipment using PCB-containing fluids in the mining industry are transformers, Joy Miner Models CU43 and 9CM, Joy Loader Models 14 and BU 10, and electrical capacitors.

Procedure

Unknown should be coded only as a last resort, after the surveyor has made several attempts to obtain a yes or no answer from management.

If a power company owned PCB-containing transformer is located on mine property and this information comes to the surveyors attention from any source (mine management, personal observation, power company representative, union representative, or any other source), then the surveyor should answer this question with a "yes". Any PCB-containing equipment that is owned by an outside firm should be coded as a "yes", regardless of who maintains it.

Question

48. C	Does i	this	facility	rotate	shifts.	and	if so	how	often?
-------	--------	------	----------	--------	---------	-----	-------	-----	--------

- 1 Yes, this facility rotates shifts on a ______ basis.
- 2 No, this facility does not use shift rotation.

Intent

To determine the prevalence and frequency of shift rotation in the mining industries.

Procedures

Circle the number "1" and code a time period in the blank if the facility rotates shifts. For example, if the facility rotates shifts anywhere on a 30 day basis, then circle "1" and code "30 day" in the blank space.

Question

- 49. Does this facility have a Labor-Management Health Committee?
 - 1 Yes, we have a Labor-Management Health Committee.
 - 2 No, we do not have a Labor-Management Health Committee.

Intent

To assist in determining the relationship between labor-management health committees and the existence of health services.

Definitions

Labor-Management means a formal committee composed of worker and management representatives.

Formal means both labor and management recognize the existence and function of the committee.

Procedures

Circle the appropriate code (1 or 2).

Question

this mine operates	5?	•	strata (or rock formati	•
		-		
			_ . <u>.</u>	<u> </u>

Intent

To describe the geologic formation in which the mine operates. To assess the utility of other sources of geologic formation information.

Procedures

Enter key words from the response so as to describe the geologic formation.

Question

- 51. If you have an assay laboratory, or if you have access to assay reports, then may I have as an example a copy of each unique type of assay report?
 - 1 Yes, we have an assay laboratory at this facility, but you may not have a copy of an assay report.
 - Yes, we have an assay laboratory at this facility, and you may have a copy of an assay report.
 - 3 Yes, you may have a copy of each type of assay report, but we have no assay laboratory at this facility. Our reports come from an off-facility laboratory.
 - 4 No, we have no assay laboratory at this facility.

Intent

To assist the NIOSH laboratory in analyzing settled dust samples obtained during the walk-through survey.

Procedure

If a copy of the assay report is not available on-site, then do not attempt to obtain a copy from some off-site facility.

APPENDIX D PRODUCT USE TERMS (PUTs)

There were two types of product use terms (PUTs) which were coded during the NOHSM survey: A PUT for each inventoried item which described the mining facility's primary use of that item; and a PUT for each potential exposure that described how the product was used at that particular worksite where the potential exposure occurred.

Abrasion Resistant Material Abrasive, Belt Abrasive, Blasting Abrasive, Block Abrasive, Carrier Abrasive, Cupstone Abrasive, Disk Abrasive, Grinding Abrasive, NEC Abrasive, Shot Absorbent Accerlator Acid. Battery Acid, NEC Acid, Organic Acoustical, Plaster Acoustical, Spray

Activator

Additive, Chemical Process

Additive, Concrete

Additive, Cooling Rust Inhibitor Additive, Cooling System

Additive, Flux
Additive, Fuel
Additive, Ink
Additive, Laundry
Additive, Motor Oil
Additive, NEC
Additive, Oil
Additive, Paint
Additive, Septic Tank

Additive, Soil Adhesive Adjuster, PH

Agent, Anti-Bacterial
Agent, Anti-Caking
Agent, Anti-Foaming
Agent, Anti-Fogging
Agent, Anti-Scaling
Agent, Anti-Splattering
Agent, Anti-Static
Agent, Anti-Sticking
Agent, Blasting
Agent, Bleaching
Agent, Bluing
Agent, Chelating

Agent, Chemical Fixing Agent, Coloring Agent, Curing Agent, Dechlorinating Agent, Defoamer

Agent, Dehydrating Agent, Deliming Agent, Descumming

Agent, Desensitizing
Agent, Dissolving
Agent, Extraction

Agent, Filter Binding Agent, Fixing NEC Agent, Foaming Agent, Leaching Agent, Leavening

Agent, Neutralizing Agent, Oxidizing Agent, Reducing Agent, Releasing Agent, Shrinking

Agent, Solder Reflow Agent, Staining Agent, Sterlizing Agent, Tanning Agent, Tinting Agent, Vulcanizing Agent, Waterproofing

Agent, Waterproofin Agent, Wetting Aggregate Aid, Filter Alcohol, NEC Alcohol, Denatured Algicide, NEC Alloy, NEC

Analytical Nitrate, NEC

Analyzer, Gas
Analyzer, Oxygen
Antibiotic, NEC
Antifreeze, Air Brake
Antifreeze, Airline
Antifreeze, Automotive
Antifreeze, Compressor
Antifreeze, Gasoline
Antifreeze, NEC
Antifreeze, Radiator
Antifreeze, Windshield
Antioxidant, NEC
Antiprecipitant, NEC
Antiseptic, NEC

Asbestos Asphalt Astringent Bandage

Rase Cleaner, Electrical Contact Belt Dressing Cleaner, Engine Rinder Cleaner Fabric Brakes Equipment Cleaner Filter Braze, Brd Cleaner, Floor Braze, Bri Cleaner, Fuel Braze Brt Cleaner General Cleaner Glass Braze, NEC Brazing Rod Cleaner, Hand Brick Cleaner, Masonry Brightener Cleaner, Metal Brush Carbon Cleaner, NEC Brush. Wire Cleaner, Oven Ruffer Cleaner, Phalanges Cable Preparation Kit Cleaner, Plastic Cable Splice Cleaner, Pvc Pipe Calibrating Solution Cleaner, Radiator Calibration Gas Cleaner Respirator Carbons, Lighting Cleaner, Rock Carrier Cleaner, Rubber Catalyst Cleaner, Shower Cement, Alumina Cleaner, Tile Cement, Belt Splicing Cleaner, Tire Cement. Contact Cleaner, Type Cement Insulating Cleaner Upholstery Cement, Masonry Cleaner, Window Cement, NEC Cleaner, Wood Clutch Lining Cement, Pipe Cement, Pipe Thread Clutch Pad. Automotive Cement. Plastic Coagulant Cement, Portland Coating, Abrasion Resistant Cement, Pvc Coating, NEC Cement, Rubber Coating, Protective Cement, Splicing Coating, Roof Cement, Topping Collector Ceramic, NEC Commutator Stone Chalk Compound, Anti-Offset And Smooth Lav Chemical, NEC Compound, Anti-Scaling Compound, Anti-Seize Clay, Colloidal Clav, NEC Compound, Anti-Skid Cleaner. Abrasive Compound, Anti-Wear Cleaner, Acid Compound, Backing Cleaner, Acidic Compound, Balancing Cleaner, Alkaline Compound, Belt Splicing Cleaner, Automotive Compound, Boiler Water Treatment Cleaner, Basic Compound, Bonding Cleaner, Battery Compound, Buffing Compound, Capping Cleaner, Bowl Cleaner, Brake Compound, Caulking Cleaner, Carburetor Compound, Chocking Cleaner, Carpet Compound, Drawing Cleaner, Caustic Compound, Dust Control Cleaner, Chlorinated Compound, Etchina Cleaner, Contact Compound, Expansion

Compound, Finishing

Compound, Galvinizing

Cleaner, Cooling System

Cleaner, Drain

Compound, Gasket Compound, Gear Compound, Glazing Compound, Grinding Compound. Heat Shield Compound, Heat Sink Compound, Heat Transfer Compound, Joint

Compound, Lapoing Compound, Lining Compound, Masking Compound, Molding Compound, Mounting Compound NFC Compound, Packing Compound, Patching Compound, Pipe Joint Compound, Pipe Thread Compound, Plating NEC Compound, Polishing Compound, Potting

Compound, Radiator Leak Stopping

Compound, Retaining Compound, Rubbing Compound, Shielding Compound, Sizing

Compound, Steam Cleaning Compound, Stripping

Compound, Sweeping Compound, Tempering Compound, Tinning Compound, Tire Mounting Compound, Troweling Compound, Wallboard Compound, Water Treatment

Compound, Wire Pulling Compressed Gas

Conditioner, Air Brake Conditioner, GC-Column Conditioner, Ink

Conditioner, Leather Conditioner, Metal Conditioner, NEC

Conditioner, Paint

Conductor

Construction Material

Coolant Cravon

Cream, Barrier Flint Cream, Electrode Flocculant Cream, Skin Floor Patch Cutting Rod Floor Seal Cutting Wheel

Cyanide Antidote Fluid, Automotive Power Steering

Deemulsifier Fluid, Battery Deicer Fluid, Brake

Delay Deodorant Depressant Descaler Desiccant **Detector Tube** Detergent Developer, NEC Developer, Starter Disc. Brake Disc. Cutting Disc. Fiber Cutting Disc. Flapper Disinfectant Dispersant Dope Drier, Ink Drier, NEC Drier, Paint Dry Fluid Coupler

Duster Dve. Azoic Dve. NEC

Electrode Filling Solution

Electrolyte Emulsifier Equalizer, NEC **Eradicator**

Explosive. Boosters Explosive, Connector Explosive, Detonator Cord **Explosive, Detonator NEC** Explosive, Igniter Cord Explosive, Lead Lines Explosive, NEC

Extender

Extender, Pigment

Evewash Fertilizer Fiberglass

Fiberglass Fabric Fiberglass Repair Kit

Filler, NEC

Filler. Shock Absorber

Filter Media Fire Extinguisher Fire Retardant

Fixative, Photographic

Flow Enhancer

Fluid, Copy Machine Fluid. Correction Fluid. Corrosion Fluid, Cutting Fluid Drilling Fluid, Duplicator Fluid Grindina Fluid, Hydraulic Fluid, Lavout Fluid Manometer Fluid. Starting NEC Fluid, Steering Fluid, Tapping Fluid Tinning Fluid. Torque Fluid, Transformer Fluid, Transmission Flux, Brazing

Flux, Tinning
Flux, Welding
Fragrance
Freon
Freshener, Air
Frother
Fuel

Flux. Soldering

Flux. NEC

Fumigant Fungicide

Fumiture Polish

Fuse Gasket, Liquid Gasket Material Gear Dressing Gel, NEC

Gelatin Germicide

Glass, Borosilicate

Glass, NEC Gloves, Asbestos Gouging Electrode Gouging Rod Graphite

Gravel Grease Grout Gum Hardener

Heat Treating Chemical

Herbicide Honing Stone Horn, Air

Hydraulic Hoses

Igniter Indicator Inhibitor Ink, Copying
Ink, Drawing
Ink, Instrument
Ink, Lithographic
Ink, Marking
Ink, Metal Marking

Ink, NEC
Ink, Printing
Ink, Recorder
Ink, Screen Process
Ink, Stamping
Ink, Stencil
Ink, Writing

Insulation
Kerosene
Lab Gas
Lacquer
Latex
Laxative
Lighter
Limestone
Liniment
Lining, Rubber
Lotion, NEC

Lubricant, Cable Lubricant, Drill Steel Lubricant, Gear

Lubricant, Molybdenum Based

Lubricant, NEC Lubricant, Open Gear Lubricant, Silicone Lubricant, Wire Pulling

Marker Mastic Metal

Metal Shrinking Gas Moisture Barrier Moisture Displacer

Moisturizer Mold Cover Mold Release

Mulch

Nutrient Media
Oil, 2-Cycle Motor
Oil, Air Tool
Oil, Animal
Oil, Compressor
Oil, Creosote
Oil, Crusher
Oil, Cutting
Oil, Cylinder

Oil, Electric Machine

Oil, Fuel Oil, Gauge Oil, Gear

Oil. Drill

Oil Generator Powder Talcum Oil. Honing Powder, Tracing Cloth Oil. Hydraulic Precipitant Oil Insulating Preservative Oil, Linseed Primacord Oil. Lube Primer Oil. Machine **Promoter** Oil. Mineral Propellant, Aerosol Oil. Motor Propellant, NEC Oil NEC **Protectant** Oil. Penetrating **Pumice** Oil. Pine Putty Oil. Pneumatic Radioactive Isotope Oil. Pump Raw Material Oil. Quenchina Reagent, Analytical NEC Oil. Rock Drill Reagent, Biological Oil. Spindle Reagent, Control Oil, Tapping Readent, Flotation Oil. Transformer Reagent NEC Oil. Tuna Reagent, Pre-Mixed Oil Turbine Reagent, Titration **Ointment** Reducer, NEC Oxygen Scavenger Reducer, Paint Packing Stick Regractory Material Paint Refrigerant Patching Material Remover, Film Patching Spray Remover Flux Penetrant Remover, Gasket Preservative Remover, Grease Pesticide Remover, Ink Petroleum Jelly Remover, Moisture PH Control Remover, NEC PH Regulator Remover, Paint Photographic Chemical, NEC Remover, Rosin Photographic Developer Remover, Rust Photographic Fixer Remover, Scale Photometer Standard Remover, Scratch **Piament** Remover, Spot PIP (Product "Produced in Plant") Remover, Stain Pipe Remover, Tar Plasma Arc Cutting Gas Repellant, Animal Plaster Repellent, Insect **Plastic** Repellent, NEC Plastic Body Filler Resin

Plasticizer Rubber Plating Solution **Rust Preventative** Polish Salt Polish, Rock Sample Polishing Stone Sand **Polishing Wheel** Sand Paper Polymer Sand, Silica Free Porcelain Sanitizer Powder, Body Sealant

Plastic, Shrink Wrap

Power, Conductive Sensitizer, NEC Powder, Cutting Sharpening, Stone

Retarder

Shellac Shielding Gas Shock Absorber Gas

Sieve, Molecular Silica Gel Soapstone Softener

Soldering Paste Soldering Rod

Solvent Spackle Stabilizer Stain Standard Starch Stimulant

Stripping Solution

Surfactant Tallow Thickener Thinner Tire Weight Toner, NEC

Toner, Photographic Traction Material

Treatment Boiler Water Chemical

Treatment, Dust Mop Treatment, Metal Surface

Treatment, Steam Line Chemical

Treatment, Water Pump Treatment, Wood Surface

Turpentine Unknown Varnish

Vehicle, Pigment Vehicle, Rubber Water Detector Water Softener Waterproofing Agent

Wax, Floor Wax, Paraffin Weld Cloth Welding, NEC Welding, Powder Welding Rod Welding, Wire

Wire Wire Cable Wire Wheel Wood Wood Filler

Wood Preservative

APPENDIX E DEFINITIONS, GUIDELINES, AND PROCEDURES FOR CODING PHYSICAL AGENT POTENTIAL EXPOSURES

This appendix contains the definitions, guidelines, and procedures which the NOHSM surveyor followed for coding physical agent potential exposures.

Definitions

Physical agent potential exposures are defined as noisy, or hot, conditions, as exposure to vibration, or various types of radiation, or magnetic fields, or as exposure to sudden changes in air pressure.

Procedure

Potential exposures to physical agents will be identified by the surveyor by observing the worker performing various operations, by questioning the worker about the different operations the worker performs, and by questioning labor and management representatives.

Physical agents pose some difficulty to the NOHSM surveyor in that they usually cannot be identified by means of a label or trade name. The following physical agents will be subject to coding in NOHSM as potential exposures:

Physical Agent	Variation	Code
Temperature	Temperature (process related) Temperature (underground strata)	TP TU
Vibration	Segmental body vibration Whole body vibration	SV WV
Noise		NL
Electromagnetic Radiation	Laser Ionizing radiation Microwave Ultraviolet Other	LS IN MW UV OT

Guidance for each of those physical agents follows:

1. Temperature

The NOHSM will not attempt to document temperature extremes due only to natural climate. All other sources of temperature extremes will be documented. The sources to be documented by NOHSM will be process-related or will result from heat-bearing underground rock strata. Exposure to industrial processes which create heat exposure will be common; however, hot conditions resulting from underground rock strata will be relatively rare.

a. Temperature-Process Related (TP):

In any mining site surveyed during NOHSM, where an industrial process creates a temperature extreme to an employee work group, this potential exposure should be recorded. Examples of equipment and processes around which this exposure will potentially occur include various types of kilns and drying ovens, calcining operations, mineral roasting, sintering, and evaporating processes. Surveyors should use their judgement in observing processes, as well as inquiries of workers, in determining whether potential exposure to a temperature extreme should be recorded. The surveyor should be alert for processes which are genuinely uncomfortable to be near for more than a few minutes. In addition, the surveyor should question workers in the vicinity as to whether their job is perceived as "hot". Keep in mind that the temperature extreme is meant to indicate a relatively uncomfortable operation, not just "warm to the touch". For those cases in which a process contributes to the temperature extreme along with the natural climate, the NOHSM surveyor should record a process-related exposure.

b. Temperature-Underground Strata (TU)

In carrying out NOHSM, an occasional underground

mine will be surveyed which is characterized by strata which creates a hot working environment. Where such a mine or condition is encountered by a surveyor, potential exposure to this type of heat exposure should be recorded. Mine management and workers should be questioned to identify underground mine areas which are naturally hot and to identify exposed workers.

When the NOHSM surveyor is in doubt as to whether a potential exposure to a temperature extreme should be recorded, the workers' response to inquiries should be followed.

In all cases where a temperature extreme has been recorded the surveyor must determine whether the exposure is full- or part-time and whether any controls are intended. Controls to temperature extremes include rest periods, drinking water, special clothing, fans, air cooling or heating, humidity controls, and shielding equipment for radiant heat.

All entries of temperature extreme must be followed by a note (NTE) statement describing the source of the temperature extreme. The description should include type of equipment, any temperature or humidity data readily available, and further description of controls.

2. Vibration

Potential exposures to vibrations will be found in most mines. NOHSM entries will be made in two categories; segmental and whole-body vibration. For both of these categories, vibration is controlled by means of isolation; i.e., padding or vibration damping. The decision to record a potential exposure to vibration is to be based on surveyor observation and questions asked of the workers. A typical question would be "Does that equipment vibrate?" The degree of vibration need be only enough to feel it. If possible, the surveyor should experience the vibration prior to coding. Some equipment can be assumed to transmit vibration (even though controls are present). Again, part- or full-time duration must be recorded for each potential vibration exposure.

a. Whole-body Vibration (WV)

Any worker who is riding, resting on, or leaning up against motorized or air-powered equipment while performing normal work responsibilities shall be recorded as potentially exposed, assuming there is a vibration transmitted to the worker. Examples of equipment associated with this exposure include trucks, haulage cars, continuous miners, and some

crushing and grinding equipment. In each case, some aspect of the equipment operation must cause the miner's entire body to vibrate.

b. Segmental Vibration (SV)

This agent is similar to whole-body vibration but involves only a portion of the miner's body. Handheld equipment is a common source of segmental vibration; this includes air impact devices such as wrenches, jack-hammers, and drills.

3. Noise (NL)

Noise is one of the most widespread physical agents found in the mining industry. The NOHSM surveyor should code a potential exposure to noise (NL) whenever the surveyor must raise his/her voice above a normal conversational level to be heard by the person standing next to him/her. The surveyor must also determine the duration category (full-time or part-time); if the duration is less than the part-time criteria, no potential exposure to noise should be recorded. The usual criteria for full- and part-time potential exposures are to be applied. Controls likely to be found include ear muffs, ear plugs, isolation, break periods, or other administrative controls.

4. Electromagnetic Radiation

Potential exposures to electromagnetic radiation will be encountered in many mines. The determination to record the potential exposure will be based on the surveyor's observation of equipment or previous knowledge of the mine's environment. In all cases, the source of the radiation should be described in a note (NTE) statement.

a. Ionizing Radiation (IN)

Ionizing radiation includes alpha particles, beta particles, and neutrons, as well as x-rays and gamma rays. Mining operations will most often include alpha particles (associated with radon daughters) and gamma radiation emanating from ore. The surveyor will, where possible, be notified prior to the survey of any previously documented naturally occurring radiation in a mine. Other ionizing radiation may come from a source in equipment used to maintain control over a process; i.e., flow rate, density, or thickness monitoring. In this regard the surveyor should always be alert for radiation warning labels. Controls for the exposure category include shielding, enclosure, distance, limitation on time of exposure, respiratory protection, and ventilation (for radon daughters).

b. Ultraviolet Radiation (UV)

Ultraviolet radiation from sunlight and common lighting fixtures will not be recorded as a potential exposure in NOHSM. The most common source of ultraviolet radiation to be recorded in NOHSM is that emanating from welding operations. The sources will be identified through survey or observation. Recordable controls are proper clothing, eye protection, and other shielding techniques.

c. Microwave Radiation (MW)

Microwave sources are not widely employed in mining operations. The most common source is probably the microwave oven used in some lunchrooms, but those are not covered by NOHSM. Microwave sources to be noted will most likely involve product drying or heating operations or procedures. Controls for microwave radiation will almost always consist of shielding. In all cases, the surveyor should be certain of the full- or part-time nature of any recordable potential exposure.

d. Lasers (LS)

Laser beams may be characterized by wavelength, power, pulse frequency, and beam divergence. Lasers have limited use in mining operations. Laser beams are employed in some surveying equipment used in mines. The surveyor should consider all employees working with the laser-generating equipment as potentially exposed, if the duration guidelines are met. Laser applications in mining will probably not require extensive controls; shielding is the most likely control to be encountered.

e. Other (OT)

This exposure category should be used for coding potential exposure to electromagnetic radiation, other than those forms for which a specific code has been assigned. Examples of agents which may be classified in this category include infrared radiation (wave length extending from visible light to microwaves—used primarily in heating, drying, and dehydrating applications—heating metal parts, dehydrating milled products, drying paint, and coating, etc.), long wave radio frequencies (used in high frequency electrical heating equipment, gluing, soldering, brazing, thermo-sealing, etc.), masers (predecessor of the laser-emits microwaves instead of light-used in machining and cutting of metals and in some welding operations), or magnetic fields (created and associated primarily with electric current in transformer and transmitter circuits). Again, as with other potential physical agent exposures, it is the responsibility of the surveyor to use questioning and observation to identify locations and/or situations where workers are associated with forms of electromagnetic radiation that would fall within this category. Exposure conditions that are noted in the category should be coded by listing the mnemonic code of OT in columns 37 and 38 of the Part II form, followed by a dash (-) and the type of electro-magnetic source identified (i.e. OT-INFRARED RADIATION). In addition, as previously mentioned, a NTE statement must be used to further classify and identify the potential exposure condition noted.

APPENDIX F

DEFINITIONS, GUIDELINES, AND PROCEDURES FOR CODING MUSCULOSKELETAL OVERLOAD POTENTIAL EXPOSURES

This appendix contains the definitions, guidelines, and procedures which the NOHSM surveyor followed for coding musculoskeletal overload potential exposures.

Definition

Musculoskeletal overload potential exposures are defined as (a) repetitive motions with a body part, or (b) as a static position for a long period of time, or (c) as tasks that require constant long term attention, or (d) in diminished light.

Procedure

Potential exposures to musculoskeletal overload conditions will be identified by the surveyor by observing the worker perform various operations, by questioning the worker about the different operations the worker performs, and by questioning labor and management representatives.

Many musculoskeletal injuries appear to arise not so much from a single accident as from repeated overloads that are not obviously hazardous. These disorders can be thought of as "wear and tear" injuries. For example, repetitive pounding with a hammer can cause a chronically sore forearm and elbow (from tendinitis, for example). Low back pain is more common among workers who repeatedly lift heavy loads. Another example is inflammation of the knee that may develop in a worker who spends several hours each day kneeling.

Unfortunately, it is frequently difficult to associate a specific activity with a specific disorder. Therefore, the surveyor will be asked to identify patterns of activity that appear to represent a stress or an overload to the musculoskeletal system. It is the repetition or continuation of overloads, not the severity of a single activity, that produces the "wear and tear" disorders.

Twelve basic categories of activities are used in the survey. It should be emphasized that these are overloads and in many individuals will never result in identifiable illness. However, the surveyor will code these overloads, much as the surveyor would code potential exposure to each chemical used in the workplace, regardless of the actual level of exposure.

The twelve categories of overloads are listed in this report. They include stressful activities that may apply to five anatomical regions, three sorts of lifting, three postures, and diminished light. Although diminished light is not a musculoskeletal overload, it is included because it can make work more fatiguing and hazardous.

For each job title within the mine, the surveyor will be asked to record each overload condition the surveyor observes, the number of workers that are affected, and whether the exposure is part-time or full-time. The identification of musculoskeletal overloads involves the following:

- a) surveillance of the workers activities in contrast to surveying their environment,
- b) the observation of repetitive activities that appear to occur on a continuous basis,
- c) questioning workers on the amount of time spent performing the activity during an average workday.

Unlike chemical exposures, there are no labels or trade names to help the surveyor. Observe workers with each job title long enough to get an idea of the motions involved. If the work is repetitious, such as loading a shuttle car, observe at least two full cycles. Analyze the job for each of the twelve overloads. Observe the positions the worker assumes, and estimate the forces involved. Try to determine if the load is appropriate to the strength and position of the structures bearing it. If it is difficult to estimate the force involved, ask the worker if he is pushing hard, how much the object he is carrying weighs, or whether the activity makes his muscles sore.

If more than one code could be used to describe the same activity, use only the more specific code. For example, if a miner is lifting while twisting, this is coded as awkward lifting, even though it might also be

coded as neck and back. If, however, two aspects of a job are overloads, both codes should be recorded. For example, if a miner is lifting 60 pounds, 7 times a minute, both heavy lifting and frequent lifting would be coded.

After the surveyor has determined which, if any, overloads are involved, ask the worker how much time he spends each day at this particular activity, and record whether the exposure is part-time (30 minutes to four hours per day) or full-time (more than four hours per day).

Since the surveyor's observations will be applied to all workers with a particular job title, even those on other shifts, it is essential that the surveyor observe every miner at the work site on the shift that is being surveyed. If a given job title is not represented on the shift being surveyed, and if a knowledgeable person who has had extensive work experience in that job title cannot be questioned, then the surveyor will have to survey that job title on the shift when at least one worker in the job title is available. Try to obtain a representative sample, including several miners within each job title. For example, if both advance and retreat mining are going on in one mine, observe crews that are carrying out each process.

The accuracy of the data are entirely dependent upon the surveyors' understanding of the overloads, the surveyors' powers of observation, and the surveyors' ability to faithfully record these observations within the coding system. Definitions, examples, and a hypothetical set of observations are provided for the surveyor to use in familiarizing himself/herself with the survey strategy.

MUSCULOSKELETAL OVERLOAD CODES

FINGERS AND HANDS CODE=FH

- a. Forceful finger actions (except grasping with the whole hand)
- b. Grasping with wet or poorly-fitting gloves
- c. Tool handles that end in the central part of the palm

Example: Tightening a nut with unaided fingers

2. WRIST CODE=WR

- a. Forceful movements or finger manipulations with the wrist bent
- b. Repeated wrist motion
- c. Clothes-wringing motion

Example: Pushing a heavy object with a flat hand and the wrist extended

3. FOREARM, ARM, AND SHOULDER CODE=AS

- a. Unsupported abducted elbows
- b. Forearms resting on sharp edges
- c. Tossing motions at extremes of range of motion
- d. Working with hands above the shoulders

Example: Laying block at the top of a high wall, without the use of a ladder

4. NECK AND/OR BACK CODE=NB

a. Bent forward

- b. Bent to the side
- c. Hyperextended
- d. Twisted neck or back

Example: Twisting while seating to monitor operations behind the miner's seat. (Of course, if the miner moves his feet rather than twisting his spine, there is no overload.)

5. LOWER LIMB CODE=LO

- a. Kneeling
- b. Squatting (Bearing the body weight on the knee, flexed to an acute angle)
- c. Crawling on hands and knees

Example: Crawling to the mine face in a low coal seam.

6. HEAVY LIFTING CODE=HV

a. Lifting greater than 50 pounds, unaided

Example: Unloading 80 pound cement bags from a motor

7. FREQUENT LIFTING CODE=FQ

a. Lifting greater than 25 pounds, 5 times or more per minute

Example: Lifting cinder blocks onto a scaffolding

8. AWKWARD LIFTING CODE=AK

- a. Lifting above the level of the miner's head
- b. Lifting while twisting
- c. Lifting while reaching excessively

Example: Reaching to the bottom of a 30" deep cart, lifting out objects

9. STANDING CODE=SD

- a. Standing without movement for 4 minutes or more
- b. Standing in a restricted space, without sitting or leaning for two hours or more
- c. Operating pedals while standing

10. SITTING CODE=SI

- a. Sitting in a cramped position
- b. Sitting with knees lower than the hips
- c. Sitting with feet dangling
- d. Sitting without low back support
- e. A seat that is tilted forward or to one side
- f. Using extra pads on seats (indicating that the seat is uncomfortable)

Example: Sitting in a low position in the operation of a continuous miner

11. PRONE OR SUPINE LYING CODE=PS

(Any position in which less than half the body weight is borne on the buttocks)

- a. Lying flat on the back
- b. Lying on one side, supported by one hip and one shoulder or elbow
- c. Lying on the abdomen

Example: Various positions on the floor of a very low coal seam

12. DIMINISHED LIGHT CODE=DL

- a. Inadequate illumination of the work. This will vary with the size and contrast of the work. In any case, the worker must be able to clearly see the object he is working on.
- b. Inadequate field of illumination. Light that does not cover the entire field of the miner's work.

Example: A miner's lamp provides an adequate intensity of light over a small area, but it does not illuminate the whole area in which the miner is working.

(This code would apply to almost all underground mining, night shifts in surface mines, and poorly lit interior work areas.)

GENERAL

Code the following conditions under the body parts involved:

a. Pounding with a body part

Example: Banging with a fist. Code FH

Driving a wedge beneath a post by kicking. Code LO

b. Static work, that is a continuous muscular contraction without any relaxation for a prolonged period. Effort is expressed as a percentage of the maximal voluntary contraction that can be developed in the specific muscle involved. The specific criteria are:

Near maximal effort (90–100% of maximal) for 10 seconds. Moderate effort (50–89% of maximal) for 1 minute or more. Slight effort (33–49% of maximal) for 4 minutes or more. (Loads that involve small muscles or awkward positions may involve a large percent of maximal effort, even though they involve small absolute forces.)

Example: A mechanic bolting a part into place with his arms outstretched in front of him, without support, for 4 minutes. Code AS.

SUMMARY OF OVERLOAD CODES

TITLE AND DESCRIPTION	CODE	
FINGER AND HANDS		
Forceful finger actions, wet or poorly fitting gloves, sharp tool handles		
WRIST		
Forceful movements with wrist bent, repeated wrist motion		
FOREARM, ARM, AND SHOULDER	AS	
Abducted elbows, forearms on sharp edges, hands above head		
NECK AND/OR BACK	NB	
Bent, twisted, or hyperextended		
LOWER LIMB	LO	
Kneeling, squatting, and crawling		
HEAVY LIFTING	HV	
Greater than 50 pounds		
FREQUENT LIFTING	FQ	
Greater than 25 pounds, five or more times per minute		
AWKWARD LIFTING	AK	
Twisting, reaching, or above the head		
STANDING	SD	
Standing without support for two hours or while operating pedals		
SITTING	SI	
Without low back support, feet dangling, or knees below hips		
PRONE OR SUPINE LYING	PS	
On back, side, or abdomen		
DIMINISHED LIGHT	DL	
Work not adequately illuminated		
GENERAL	Code by	
Pounding or static work	body part	

APPENDIX G WELDING, BRAZING, AND SOLDERING POTENTIAL EXPOSURES

The four elements which were coded in welding, brazing, or soldering operations were: (1) the type of welding, brazing, or soldering processes which were used; (2) the names of the metals which were welded, brazed, or soldered on; (3) the trade names of the welding, brazing, or soldering rods, wires, and/or gases which were used in the processes; and (4) any chemicals or trade name products which were attached to the metal being welded, brazed, or soldered upon; such as solvents that were used to clean the metal prior to welding, brazing, or soldering; or lubricants that were used to lubricate the metal prior to welding, brazing, or soldering. The codes and names of the welding, brazing, and soldering processes that were employed under NOHSM were taken from the National Occupational Exposure Survey (NOES) and are listed as follows:

WELDING PROCESSES

WELDING PROCESSES				
Oxyfuel Welding		Gas Metal ARC Welding		
OFWO OFWP	Oxacetyl Welding Pressure Gas Welding	MIGP MIGS MIGE	Pulsed Arc Welding Short Circuit Arc Welding Electrogas Welding	
Resistance Welding		MIGT MIGB	Spray Transfer Welding Buried Arc Welding	
REWR REWS REWP REWE	Resistance Spot Welding Resistance Seam Welding Projection Welding Electromagnetic Solid-State Welding		n ARC Welding Gas Tungsten Arc Spot Welding	
ARC Welding		Other Types of Welding		
ARWS ARWM ARWC	Shield Metal Arc Welding Metal Arc Welding Carbon Arc Welding	FCAW SAWA PAWA STWA AHWA ESWA PWPA	Flux Cored Arc Welding Submerged Arc Welding Plasma Arc Welding Stud Welding Atomic Hydrogen Welding Electro-Slag Welding Other Welding Processes	
BRAZING PROCESSES				
BRTO BRFU BRDI	Torch Furnace Dip	BRIN BRRE	Induction Resistance	
SOLDERING PROCESSES				
SOEI SOTO	Electric Irons Torch	SODI SOIN	Dip Induction	
CUTTING PROCESSES				
OFCU ARCU	Oxyfuel Gas Cutting Arc Cutting	PACU	Plasma Arc Cutting	

APPENDIX H NOHSM OCCUPATION, OPERATION, AND LOCATION CODES, TITLES, AND DEFINITIONS FOR METAL & NON-METAL MINES

The NOHSM names and definitions of the occupations, operations, and locations were taken directly from the MSHA list of occupations, operations, and locations for metal and non-metal mines.

METAL/NON-METAL OCCUPATION CODES

028 Scoop-Tram Operator

One who runs a rubber tired loader with a scoop (shovel with a blade to scrape up rock or ore) to pick up, transport, and dump ore or rock not otherwise classified. Although Scoop-Tram is a brand name, this code is used for operation of similar equipment.

029 Mucking Machine Operator

One who operates a mechanical device which loads broken ore or rock. (Excludes slusher.)

030 Slusher Operator

One who operates a cable or wire-drawn scraper to move or load broken rock or ore. Often the rock or ore is dropped through a hole for loading purposes.

032 Brattice Man

One who builds brattices (ventilation walls or partitions in underground passageways) of wood, canvas, or other flexible material to control proper circulation of air through passageways and to working places.

034 Diamond Drill Operator

One who sets up and operates a diamond drill that is used to obtain solid cores of strata drilled through so that the character of the ground, the wealth of ore, or strength of material for foundations may be determined. Also called core driller, core-drill operator, diamond-drill runner, diamond-point drill operator, shot-core drill operator, test borer, test-hole driller, or wash driller. Excludes wheel-mounted drills.

035 Continuous Miner Helper

One who sets up and provides help to the continuous miner operator.

036 Continuous Miner Operator

An operator of a continuous miner (a mining machine designed to remove rock from the face without the use of drills or explosives and load it onto conveyors or shuttle cars).

037 Cutting Machine Helper

One who sets up and provides help to the cutting machine operator.

038 Cutting Machine Operator

One who operates an electrically or compressed-air-driven cutting machine which is used to cut out a channel along the bottom or side of the working face so that it may be blasted down.

039 Hand Loader (Load Only)

One who shovels (by hand) ore or rock in order to load it onto cars, conveyors, etc. Also called a mucker.

041 Jacksetter

A person who assists in the operation of a cutting machine, one of whose duties is to see that the roof of the mine at or near the machine is in a reasonably safe condition by setting jacks.

043 Gathering Arm Loader Operator

One who operates a machine for loading rock or ore of the following description: It has a tractor-mounted chassis, carrying a chain conveyor the front end of which is built into a wedge-shaped blade. Mounted on this

blade are two arms, one on either side of the chain conveyor, which gather the rock or ore from the muck pile and feed it onto the loader conveyor. The tail or back end of the conveyor is designed to swivel and elevate so that the material can be loaded into a car or onto a conveyor.

045 Hangup Man; Chute Blaster

One who keeps ore moving in large chutes in raises (underground openings driven upward from one level to another) when ore being drawn or loaded into cars at a lower level becomes blocked in the chute. May use small explosive charges to dislodge ore.

046 Rock Bolter; Roof bolter

One who drills and places bolts at the face or in passageways to provide roof support. Bore holes are drilled and bolts are inserted into the holes and anchored at the top by a split cone or similar device. The bolt end protrudes and is used to support roof bars, girders, or simple steel plates pulled tight up to the roof or sides.

048 Roof Bolter Mounted

One who drills and places roof bolts with a drill mounted on a piece of machinery; for example mounted on a continuous miner. See roof bolter.

053 Utility Man

A skilled miner capable of filling in for other miners when they are absent.

057 Stope Miner

Any miner who works in a stope (an underground opening from which ore is extracted in a series of steps). (Not elsewhere classified).

058 Drift Miner

Any miner who works in a drift (horizontal passageway underground). (Not elsewhere classified).

059 Raise Miner

Any miner who works in a raise (see raise bore operator). (Not elsewhere classified).

079 Crusher Operator; Crusher Worker; Pan-Feeder Operator

Indludes laborers who regulate the ore or other materials into crushers and/or operates the crusher where the ore is reduced to a relatively coarse size.

134 Jet-Piercing Channeller Operator

One who operates a device producing a high velocity jet flame to cut channels in hard rock. It involves combustion of oxygen and a fuel oil fed under pressure through a nozzle to produce a jet flame generating a temperature of over 5,000°F. A stream of water may join the flame, and the combined effect is a spalling and disintegration of the rock into fragments which are blown from the cut.

154 Belt Cleaner; Belt Picker

One who removes material by hand from a conveyor belt.

179 Ball, Rod, or Pebble Mill Operator

Individuals involved in grinding material, with or without liquid, in a rotating cylinder or conical mill partially filled with grinding media (balls, rods, or pebbles).

216 Track Man; Track Gang

One employed at mines to lay or repair tracks for rail transportation.

234 Jet-Piercing Drill Operator

One who operates a device producing a high velocity jet flame to drill holes in hard rock. It involves combustion of oxygen and a fuel oil fed under pressure through a nozzle to produce a jet flame generating a temperature of over 5,000°F. A stream of water may join the flame, and the combined effect is a spalling and

disintegration of the rock into fragments which are blown from the hole.

261 Battery Station Operator

One who is responsible for charging and exchanging batteries used in a mine.

279 Hammer Mill Operator

One who operates an impact mill which is typically used for size reduction of materials. An impact mill consists of a rotor, fitted with movable hammers, that is revolved rapidly in a vertical plane within a closely fitting steel casing. Also known as disintegrator; whizzer mill; beater mill.

331 Clam-Shell Operator

One who operates a twin-jawed bucket hung from a boom by a cable in order to pick up, transport, and dump rock or ore. The bucket is dropped in the open position onto the material to be transported. It is then closed, thereby trapping material between the hinged two halves.

334 Wagon Drill Operator

The operator of a wheel-mounted or trackmounted pneumatic percussive type rock drill or a wheel-mounted diamond drill machine.

342 Bit Grinder; Bit Sharpener

One who operates a bit grinding machine that shapes and sharpens cutting edges of detachable drilling bits by abrasive action of grinding wheels.

344 Car-Shake-Out Operator

One who operates a mechanical device to empty material from a car by vibrating or shaking the car.

352 Iron Worker; Metal Worker

A construction worker employing iron or other metal products.

367 Shovel Operator

One who operates a mechanical device for excavating and loading consisting of a digging bucket at the end of an arm suspended from a boom which extends from the powerplant of the machine. When digging, the bucket moves forward and upward so that the machine does not excavate below the level on which it stands.

368 Bulldozer Operator

One who operates a heavy, gasoline or diesel-driven vehicle with tracks having a front-mounted blade for moving earth, rock, or ore.

372 Barge Attendant; Boat Operator; Dredge Operator

BARGE ATTENDANT—One who works on a barge (water craft for transportation of ore or rock).

BOAT OPERATOR—One who operates a water craft to provide propulsion for barges.

DREDGE OPERATOR—One who operates a dredge (machine for mining material from beneath rivers, lakes and streams).

375 Road Grader Operator

One who operates a machine to level mine roads.

376 Truck Driver

One who operates a self-propelled (gasoline or diesel) wheeled vehicle which operates on public or private highways to transport material between transfer points.

378 Mobile Crane Operator

One who operates a crane (machine for lifting and transporting heavy weights) driven by a gasoline, diesel or electric motor which travels on crawler tracks, pneumatic tires, or solid rubber tires and capable of moving in any direction under its own power.

379 Dryer Operator; Kiln Operator

A person who operates a dryer or kiln (apparatus for drying ores, or finished products; the many types vary in size, shape, and source of heat).

385 Lampman

A person having responsibility for cleaning, maintaining, and servicing the miner's lamps. Also called lamp cleaner; lamp-house man; lamp keeper; lamp repairer; safety-lamp keeper.

387 Rotary Bucket Excavator Operator

One who operates mobile loading equipment with rotary buckets.

388 Scalper-Screen Operator

One who operates a coarse primary screen or grizzly which passes ore size of a certain maximum dimension.

389 Forklift Operator

One who operates a power-driven truck having a forward-projecting steel fork used to raise, transport, and stack heavy loads such as bagged material on pallets.

392 Toplander; Skip Dumper; Tipple Operator

One on the surface who receives and unloads vehicles loaded with rock and ore.

393 Weighman; Scale Man

One who determines the weight of ore or rock by use of a scale.

394 Carpenter

One who is skilled in building or repairing wooden structures.

397 Yard Engine Operator

The operator of a locomotive which moves ore or rock carrying rail cars

for loading and unloading purposes on the surface.

399 Dimension Stone Cutter and Polisher; Rock Sawer

One who saws or cuts stone to specific dimensions. One who smoothes the surface of stone such as granite or marble.

413 Janitor

One who keeps the premises of a mine site clean by removing waste and refuse.

416 Salvage Crew

One who recovers timber, rails, steel arches, pipes, etc. from abandoned workings and prevents wastage in the use of materials.

420 Aerial Tram Operator

One who runs a system for the transportation of material (ore or rock) in buckets suspended from pulleys or grooved wheels that run on a cable, usually stationary. A moving or traction cable is attached to the buckets and is operated by gravity or other power sources.

434 Churn Drill Operator

One who drills holes with a churn (cable) drill in rock and in overlying ground of open-pit mines or quarries to obtain samples, or to provide holes in which explosives are charged and set off to break up the solid mass. Also called blast hole driller, blasting hole well driller, clipper blast-drill operator, or well driller operator.

456 Engineer (Electrical, Ventilation, Mining, Etc.); Technical Services

One who is skilled in the application of science and mathematics to practical problems involving the properties of matter and sources of energy; or one who assists in such activity. For example an electrical engineer designs and specifies the systems to safely

transport electricity to mining equipment.

479 Hydrating Plant Operator

A worker who operates a plant where a mineral is combined with water, forming a hydroxide. An example product is hydrated lime.

488 Dry Screening Plant Operator

An operator responsible for the screening of solid materials for their separation into categories by size without the aid of water. Not a primary screen or grizzly.

513 Building Repair and Maintenance

One who repairs and maintains the buildings associated with a mine.

514 Laboratory Technician

One who assists or completes tests or analysis often of a chemical nature in support of mining activity. May or may not work under the direct supervision of a chemist.

516 Tamping Machine Operator

A person who operates a machine that compacts base material around rail ties in order to lay or realign track.

534 Jackleg or Stoper Drill Operator

The operator of a percussive type of automatically rotated rock drill driven by compressed air and used to drill holes in ore or rock for insertion of explosives. This drill has a telescoping leg used to apply pressure to the bit. The jackleg drill has a variable angle thrust while the stoper drill angle is fixed.

579 Slurry, Mixing or Pumping Operations Worker

A person who prepares and regulates the flow of a slurry (a thin watery suspension of materials; for example, the feed to a filter press or other filtration equipment).

588 Sizing and Washing Operations Worker

A worker who operates equipment that sizes and washes ore by the use of screens and water.

601 Conveyor Belt Crew

One who sets up and tends conveyor belts used to transport material at a mine. Also called beltman; conveyor beltman.

602 Electrician

A specialist skilled in electricity who maintains electrical equipment in a mine.

603 Electrician Helper

One who assists or aids the electrician.

604 Mechanic

One skilled in repairing mining equipment.

607 Jackhammer Operator; Chipping Hammer Operator

JACKHAMMER OPERATOR—One who operates a percussive type of automatically rotated rock drill that is worked by compressed air. Bit pressure is manually applied.

CHIPPING HAMMER OPERATOR—One who operates a percussive type rock drill that is worked by compressed air. Bit pressure is manually applied.

608 Mason

One who is skilled in laying brick, block, and stone. Includes construction of masonry brattice (partitions of rough masonry or cement to control air movement for ventilation purposes). Often supervises the work of cement or concrete workers.

609 Supply Man; Nipper

A person who delivers supplies to miners.

612 Belt Vulcanizer

One who uses equipment to repair (vulcanize) the belt joints of conveyors. The process involves the use of heat, sulfur, and chemical accelerators to mend damaged conveyor belts.

613 Cleanup Man

One who collects and loads spillage resulting from normal operations.

614 Sampler; Dust Sampler

One who collects small amounts or samples of ore for laboratory analysis. Also one who collects air samples to determine dust or radon daughter content.

616 Laborer; Bullgang

General workers not otherwise classified.

618 Greaser; Oiler

A workman responsible for keeping machinery properly lubricated. Also called grease monkey.

619 Welder (Welding, Cutting, Brazing, Hard Surfacing, Soldering)

One who completes the following tasks: WELDING—The joining of two metal surfaces which have been heated sufficiently to melt and fuse together. CUTTING—Cutting metal with a high temperature flame. BRAZING—Joining metals by flowing a thin layer of nonferrous filler metal into the space between them. Generally exceeds 800° F. HARD SURFACING—The application of a hard, wear-resistant alloy to the surface of a softer metal by an arc or gas-welding process. SOLDERING—Identical to brazing. except below 800° F.

622 Dump Operator

One who controls the loading of ore or rock at the end of a conveyor or the

unloading of ore where ore-carrying cars are emptied. Excludes toplander.

623 Surveyor; Transit Man

One skilled in the science of making angular and distance measurements necessary to determine the relative position of points on or beneath the surface of the earth or to establish such points. Locates boreholes, shafts, and tunnels in order to document and guide mining activity. A transit is a specific tool employed by a surveyor.

634 Rotary (Electric or Hydraulic) Drill Operator

A person who operates a drill machine that is electrically or hydraulically powered and rotates a rigid tubular string of rods to which is attached a bit for drilling rock to produce boreholes. No percussion is involved.

649 Administrative, Supervisory, Management Personnel

One who superintends, guides, or directs workers at a mine or assists in such activity.

660 Machinist

One who is skilled in the use of metal working tools.

663 Shaft Miner; Shaft Sinking

One who opens shafts (passageways) from the surface or an intermediate level to lower levels. Also called shaft driller, shaftman, or sinkman. (Not elsewhere classified.)

668 Tractor Operator

One who drives a gasoline or diesel-driven machine with tracks or pneumatic tires in order to pull or push other vehicles.

669 Bin Puller: Truck Loader

One who transfers material from a storage bin or chute into mobile equipment for transport.

673 Leaching Operators Worker

A worker involved with extracting a soluble metallic compound from an ore by selectively dissolving it in a suitable solvent, such as water, sulfuric acid, hydrochloric acid, etc.

674 Warehouseman; Supply Handler

One who is responsible for the receipt, storage, and distribution of equipment, spare parts, and other materials necessary to the operation of the mine.

678 Dragline Operator

One who operates a large piece of excavating equipment often used for removing overburden at surface mines. It casts a wire rope-hung bucket a considerable distance, collects the dug material by pulling the bucket toward itself on the ground with a second rope, elevates the bucket, turns, and dumps the material.

679 Flotation Mill Operator; Concentrator Operator

One who operates apparatus in which by the aid of water, air, or chemicals and specific gravity, separation of valuable minerals from waste materials is performed.

682 Scraper-Loader Operator

One who operates a machine used for loading rock by pulling an open-bottomed scoop back and forth between the face and the loading point by means of ropes, sheaves, and a multiple drum hoist. The filled scoop is pulled on the bottom to an apron or ramp where the load is discharged onto a car or conveyor.

706 Shotcrete Man; Gunite Man

One who sprays cement mortar (gunite or shotcrete) on timbers, roadways, roofs, and/or ribs of underground mines in order to prevent erosion or weathering by air and moisture.

708 Ventilation Crew

One who works to install and maintain equipment which provides an adequate flow of fresh air in an underground mine. Excludes brattice man.

710 Ground Control (Wood and Steel); Timberman

One who frames (cuts end and side notches), fits, and installs sets of timbers (wood and steel) as well as regulating the final closure of the walls of a stoped area underground.

716 Cement Man; Concrete Worker

One who works with concrete and cement often under the supervision of a mason. Excludes gunite or shotcrete.

726 Grizzly Man; Grizzly Tender

One who breaks large pieces of rock or ore so they will pass through a grizzly (a rugged screen, bars, disks, tumblers, or rollers used for the sizing of very coarse ore or rock). May employ explosives. Also called draw man; monkey; screen ape.

728 Complete Load/Haul/Dump Cycle

One who works at any or all places throughout the process of picking up, transporting, and discharging rock or ore.

734 Rotary (Pneumatic) Drill Operator

A person who operates a drill machine that is pneumatically (compress air) powered and rotates a rigid tubular string of rods to which is attached a bit for drilling rock to produce boreholes. No percussion is involved.

739 Hand Trammer (Load and Dump)

One who both loads and pushes cars containing rock or ore.

747 Scaling (Hand or Mechanical)

One who uses a long bar or machine to pry loose stone from the roof or ribs of the mine.

750 Shuttle Car Operator (Diesel)

One who operates a diesel-powered truck-like vehicle to move ore or rock between transfer points. It has a self-contained conveyor to assist in loading and unloading.

759 Raise Borer Operator

One who operates a machine which opens a raise. A raise is any vertical or inclined opening driven upward from one level to connect with the level above, or to explore the ground for a limited distance above one level.

763 Shaft Repairer

One who inspects shaft timbering, guides, guards, and parts from the top of a slowly moving cage or by climbing down a manway, replacing and repairing damaged or defective shaft timbers, cage guides and guards, and other parts; and tightening joints of compressed air, steam, and water pipes. Also called shaft mechanic; shaft repairman; shaft tender; sheaveman.

765 Backfiller (Dry Operations)

One who operates a device which transports waste rock (gob) to fill and support caivties left by the extraction of ore.

766 Sandfiller (Wet Operations)

One who operates a hydraulic device which transports sand or mine tailings with water to fill and support cavities left by the extraction of ore.

778 Backhoe Operator

One who operates a relatively small excavating machine often used for trenching.

The basic action involves extending its bucket forward with its teeth-armed lip pointing downward and then pulling it back toward the source of power.

779 Pelletizing Operations Worker

An operator of an apparatus in which finely divided material is formed into small spherical pellets by the use of pressure, centrifugal force, or additives.

782 Front-End Loader Operator

One who operates a tractor loader with a digging bucket mounted at the front end of the tractor.

804 Plumber; Pipe Fitter; Millwright

PLUMBER—One skilled in the installation and repair of piping, fittings, fixtures involved in the distribution of water, steam, or gas in a mine.

PIPE FITTER—See Plumber.

MILLWRIGHT—A worker who specializes in construction or erection of mills and milling machines.

807 Powder Gang; Powderman; Powder Monkey; Shooter; Shotfirer, Blaster

Personnel in charge of explosives in an operation of any nature requiring their use. Also called powderman, powder monkey, shooter, or shotfirer.

825 Bobcat Operator

One who runs a miniature front end loader in order to move small amounts of rock or ore often spilled at transfer points. Although Bobcat is a brand name, this code is used for operation of similar equipment.

833 Drill Helper; Chuck Tender

One who assists the operator of a drill.

850 Ramcar Operator

One who operates a diesel or electric-powered truck-like vehicle to

move ore or rock between transfer points. It has a hydraulic ram for unloading.

878 Overhead Crane Operator

One who operates a crane which moves in a limited range on overhead rails. (See mobile crane operator).

879 Bagging or Packing Operations Worker

A worker who fills and/or loads a sack with a finished product in preparation for shipping. The sack may be paper, cloth, canvas, or other material depending upon the product or method of shipment.

894 Painter

One who is skilled in applying paint and protective coatings to surfaces.

920 Cager; Cage Attendant; Station Attendant

One who loads and unloads men and material from a cage (elevator); signals hoist operator when to move cage.

921 Hoist Operator

One who uses a hoist (drum on which cable is wound to raise and lower equipment or material in a shaft).

930 Skip Tender

One who loads and directs the movement of a skip (hoisting bucket) to transport material between various levels and the surface.

934 Jumbo Percussion Drill Operator

The operator of a pneumatic drill machine which is used widely in mining for exploration and blasting purposes. A number of drills may be mounted on a mobile carriage.

950 Shuttle Car Operator (Electric)

One who operates an electrically-powered truck-like vehicle to move ore or rock between transfer points. It has a self-contained conveyor to assist in loading and unloading.

962 Trip Rider; Swamper

One who rides on rail cars in order to throw switches, give signals, and couple and uncouple cars.

969 Motorman

One who operates a locomotive for moving ore or rock by rail.

METAL/NON-METAL OPERATION CODES

001 Slushing

The loading of broken rock or ore with the use of a scraper bucket pulled forward and backward with cables.

002 Machine Mucking

The operation of loading broken rock or ore by machine usually in shafts or tunnels. The two main methods of mechanical mucking are in use in shaft sinkings:
(1) Cactus grab, and (2) crawler mounted rocker shovel loaders.

003 Hand Mucking

Loading broken rock or ore by hand or with a shovel. Loading muck into mine cars, chutes, or conveyors. Also called car filling, rock passing, or shoveling.

004 Timbering

The operation of setting supports in mine workings or shafts to support the roof or face during excavation. The term support would cover the setting of timber, steel, concrete, or masonry supports.

005 Rock Bolting

The process of rock bolting consists of:
(1) anchoring the bolt in the hole; (2)
applying tension to the bolt to place the
rock under compression parallel to the
bolt; and (3) placing the bolts in such a
pattern that they will properly support the
rock structure. Rock may be supported by
bolts in five ways: (1) suspension; (2)
beam building; (3) reinforcement of arched
opening requiring support (4) reinforcement of an opening otherwise self-supporting; and (5) reinforcement of walls against
shear and compressive action.

006 Back Filling

The filling in of a place with waste material from which the rock or ore has been removed.

007 Blasting

The operation of breaking ore or rock by using an explosive charge. Also called shot firing.

008 Rock Sawing

Cutting blocks of stone to specific dimensions. The cutting is often accomplished by running a continuous steel wire cable against the rock while feeding a slurry of sand and water to cause abrasion.

009 Drilling, Percussive

A form of drilling in which the rock is penetrated by the repeated impact of a reciprocating drill tool.

010 Drilling, Rotary

The operation of making deep holes with a drill machine that rotates a rigid tubular string of rods to which is attached a bit for cutting rock for prospecting, exploration, or valuation.

011 Drilling, Diamond

The act or process of drilling boreholes using bits inset with diamonds as the rock-cutting tool. The bits are rotated by various types and sizes of mechanisms.

012 Loading, Hauling, Dumping —Electrical Equipment

LOADING—Maneuvering material removed from the mining process into trucks, mine cars, conveyors etc. by electrical equipment.

HAULING—The transporting of the product of the mine from the working places by electrical equipment.

DUMPING—Unloading material taken from a mine by electrical equipment. ELECTRICAL EQUIPMENT—Equipment powered by electricity.

013 Loading, Hauling, Dumping —Diesel Equipment

LOADING—Maneuvering material removed from the mining process into

trucks, mine cars, conveyors etc. by diesel equipment.

HAULING—The transporting of the product of the mine from the working places by diesel equipment.

DUMPING—Unloading material taken from a mine by diesel equipment.

DIESEL EQUIPMENT—Equipment powered by diesel engines. (A type of internal-combustion engine in which air is compressed to a temperature sufficiently high to ignite fuel injected directly into the cylinder, where the combustion and expansion actuate a piston. Thermodynamically, its operation approximately follows the ideal diesel cycle. The efficiency of the diesel engine is higher than that for other engines.) Burns diesel fuel as opposed to gasoline.

014 Loading, Hauling, Dumping —Gasoline Equipment

LOADING—Maneuvering material removed from the mine process into trucks, mine cars, conveyors etc. by gasoline equipment.

HAULING—The transporting of the product of the mine from the working places by gasoline equipment.

DUMPING—Unloading material taken from a mine by gasoline equipment. GASOLINE EQUIPMENT—Equipment powered by gasoline (a refined petroleum naphtha which, by its composition, is suitable for use in internal combustion engines) engines.

015 Loading, Hauling, Dumping —Compressed Air Equipment

LOADING—Maneuvering material removed from the mining process into trucks, mine cars, conveyors etc. by compressed air equipment.

HAULING—The transporting of the product of the mine from the working places by compressed air equipment.

DUMPING—Unloading material taken from a mine by compressed air equipment. COMPRESSED AIR EQUIPMENT

—Equipment powered by compressed air (air compressed in volume and transmitted through pipes for use as motive power for underground machines). Compressed air is

costly to transmit long distances but has certain advantages, namely, it cools the air at the working face and is relatively safe in gassy mines.

016 Mining Machine Operating

Operations that imply the use of power machines and equipment in the excavation and extraction of ore that is not elsewhere classified.

017 Complete Mining Cycle

The cycle of operations which includes all phases of mining. This cycle may include cutting the ore, drilling the shot holes, charging and shooting the holes, loading the broken ore, and installing roof support.

018 Hoisting

The operation of raising and lowering ore, men, or materials in a shaft. The conventional system is to employ two cages actuated by a drum type of winding engine with steel ropes attached at either end of the drum, one over and the other under it, so that as one cage ascends the other descends and they arrive at the shaft top and bottom simultaneously.

019 Bulldozing

The movement of loose rock or other material by means of a curved blade mounted on the front of a heavy gasoline or diesel-driven machine.

020 Slurry

Operations involving slurry (a thin watery suspension of particles; for example, the feed to a filter press or other filtration equipment).

021 General Labor and Cleanup

Activities involving general duties and cleaning not elsewhere classified.

022 Crushing

Operations where ore is reduced into relatively coarse particles by mechanical means. This generally is the first step in the extraction of metals from ore. Among the various types of crushers are the gyratory crusher (cone) and jaw crusher. Excludes grinding operations.

023 Grinding

Operations where ore is reduced into relatively fine particles by mechanical means. This generally follows the crushing operation and includes various types of mills such as ball mill, Hadsel mill, hammer mill, rod mill, pebble mill, stamp mill, and tube mill. Excludes crushing operations.

024 Roasting, Retorting

ROASTING—Heating material to a point somewhat short of fusing, with access of air, in order to expel volatile matter or cause oxidation.

RETORTING—The process of distillation where volatile materials are driven off by heat and then recovered by condensation.

025 Drying, Filtering, Thickening

DRYING—The removal of water from a product by the application of heat.

FILTERING—A process for separating solids from liquids by allowing the liquid to pass through a filtering material which retains the solids, using vacuum or pressure to accelerate the separation.

THICKENING—The concentration of the solids in a liquid-solid mixture in order to recover a fraction with a higher percentage of solids than in the original mixture.

026 Sizing

The process of separating mixed particles of various sizes into groups of particles all of the same size or into groups in which all particles range between definite maximum and minimum sizes. The process is usually completed by passing the particles through screens of differing mesh size.

027 Concentrating

The act of separating and accumulating economic minerals from those of less value. Examples of concentrating equipment include flotation cell, jig, electromagnet, and shake table.

028 Chemical Operations

Any activity in the complete mining cycle where chemicals are employed in treating the product or performing a laboratory analysis not otherwise classified.

029 Bagging

The act of filling a sack with finished product in preparation for loading and shipping. The sack may be made from paper, cloth, canvas, or other material depending upon the product or method of shipment.

030 Pelletizing

A method whereby spherical pellets are formed from finely divided material.

031 Dredging

Any underwater excavation for the purpose of removing overburden from submerged ore bodies or to recover submerged deposits having commercial value.

032 Jet Piercing

The use of high velocity jet flames to drill holes and cut channels in hard rocks. It involves combustion of oxygen and a fuel oil fed under pressure through a nozzle to produce a jet flame generating a temperature of over 5,000° F. A stream of water joins the flame, and the combined effect is a spalling and disintegration of the rock into fragments which are blown from the hole or cut.

033 Crane Operations

The operation of a fixed or moveable crane.

034 Forklift Truck Operation

The operation of a truck having a forward-projecting steel fork.

035 Weighing

The operation of a scale to determine the weight of material.

101 Track Crew

Operations that involve the installation and maintenance of tracks in the haulage roads of the mine where track haulage is being used.

102 Concrete Operations

Those operations involving mixing, pouring, finishing, putting up forms, etc. of concrete (mixture of stone, sand, water and a binder, usually portland cement, which hardens to a stone-like mass). Excludes bratticing.

103 General Shop Work

Any operation in a shop which is not otherwise classified. Does not include welding, mechanic, and electrician.

104 Welding

The process of joining two metal surfaces which have been heated sufficiently to melt and fuse together. Includes welding, cutting, brazing, hard surfacing, and soldering operations.

105 Mechanic

Activities that involve the repairing and assemblage of machines.

106 Supply Handling

Receiving, storing, and providing equipment, spare parts, and other materials necessary to the operation of the mine.

107 Technical Services

Operations that involve having special and unusual practical knowledge especially of a mechanical or scientific subject. Examples include directing safety, surveying, inspecting, and dust sampling.

108 Administration

The act of supervising and managing the work or miners throughout the complete mining cycle.

109 Electrician

The operation of installing, maintaining, and repairing the electrical equipment of a mine.

110 Ventilation

The provision of an adequate flow of fresh air along all roadways, workings, and service points underground. Ventilation is an essential factor in safety, health, and working efficiency and is also necessary to dilute and remove noxious or flammable gases and to abate such problems as airborne dust and high temperatures.

111 Scaling

The operation of prying loose stone from the roof.

112 Salvage Operations

Recovering timber, rails, steel arches, pipes, etc. from abandoned workings.

113 Lubrication

The operation of oiling or greasing machinery.

114 Battery Station Operation

Charging and exchanging batteries used in a mine.

115 Road Grading

Operating a machine to level mine roads.

116 Lamp Operations

Cleaning, maintaining, and servicing miners' lamps.

117 Carpentry

Building or repairing wooden structures.

118 Painting

Applying paint.

METAL/NON-METAL LOCATION CODES

001 Underground Mine

Locations beneath the surface of the earth where mineral or metal products are extracted and then transported to the surface. Excludes underground shops and mills,

002 Underground Shop

Locations beneath the surface of the earth in an underground mine where equipment is repaired and maintained.

003 Underground Mill

Locations beneath the surface of the earth in an underground mine where ore or rock is crushed, ground, or otherwise processed.

004 Surface Mine

Locations above the surface of the earth where minerals or metals are extracted.

005 Surface Shop

Locations above the surface of the earth where equipment is repaired and maintained.

006 Surface Crushing

Locations above the surface of the earth where rock or ore is

mechanically reduced into a relatively coarse material. Examples are cone (gyratory) and jaw crushers. Excludes grinding operations.

007 Surface Grinding

Locations above the surface of the earth where rock or ore is mechanically reduced into a relatively fine material following crushing. Examples are ball, hammer, pebble, and rod mills. Excludes crushing operations.

008 Surface Flotation and Reagents

Locations above the surface of the earth where mineral separation occurs by chemical means.

009 Surface Miscellaneous

Locations above the surface of the earth not otherwise classified.

010 Surface Mill

Locations above the surface of the earth where rock or ore is processed. Excludes crushing, grinding, and flotation and reagents locations.

APPENDIX I

NOHSM OCCUPATION, OPERATION, AND LOCATION CODES, TITLES, AND DEFINITIONS FOR COAL MINES

The NOHSM names and definitions of the occupations, operations, and locations were taken directly from the MSHA list of occupations, operations, and locations for coal mines.

COAL OCCUPATION CODES

Underground Face

001 Belt Man/Conveyor Man

One who sets up and tends conveyor belts in the underground face area.

002 Electrician

A specialist who is skilled in electricity who maintains electrical equipment at the face in an underground mine.

003 Electrician Helper

One who assists an electrician at the face in an underground mine.

004 Mechanic

One skilled in repairing mining equipment underground at the face.

005 Mechanic Helper

One who assists a mechanic underground at the face.

006 Rock Duster

A person who applies rock dust (powdered limestone) to underground coal surfaces near the face to reduce explosion hazards.

007 Blaster; Shotfirer; Shooter

One who uses explosives in an underground coal mine. Also called powdergang, powderman, and powder monkey.

008 Mason; Stopping Builder; Ventilation Man

One who builds walls of concrete, stone, metal, or brick and mortar to close off passageways or haulageways underground near the face to maintain ventilation.

009 Supply Man

One who distributes supplies (roof bolts, timbers, etc.) underground at face operations.

010 Timberman; Propman; Jack Setter (Auger-Intake Side)

One who sets roof supports. Sets the intake side jack of an auger continuous miner.

011 Wireman

One who installs and repairs communication lines and electric wires at the face of an underground mine. Also called lineman, mine wireman, wire hanger.

013 Cleanup Man

One who collects and loads spillage at the face of an underground mine.

015 Fan Attendant

One who installs and maintains an auxiliary ventilation system that provides the air current in the working faces.

016 Laborer

One who works at the face of an underground mine not otherwise classified. Excludes Rockman.

031 Shotfire Helper; Beater

A person who helps a shotfirer at the face of an underground mine.

032 Brattice Man

One who builds brattice (ventilation walls or partitions in underground coal passageways) of wood, canvas, or other flexible material to control proper circulation of air through passageways and to working places.

033 Coal Drill Helper

One who helps the coal drill operator underground at the face.

034 Coal Drill Operator

One who operates a hand or mobile power drill to drill holes into the underground working face of the coal to allow placement of an explosive device.

035 Continuous Miner Helper

One who provides help to the continuous miner operator.

036 Continuous Miner Operator

An operator of a continuous miner (a mining machine designed to remove coal from the face without the use of drills or explosive devices and load it onto conveyors or shuttle cars).

037 Cutting Machine Helper

One who provides help to the cutting machine operator.

038 Cutting Machine Operator

One who operates an electrically or compressed-air-driven cutting machine which is used to cut out a channel in the working face so that it may be blasted down without shattering the mass.

039 Hand Loader

A miner who loads coal by shovel rather than by machine.

040 Headgate Operator

A person who operates equipment at the head of a longwall face.

041 Jack Setter (Long Wall)

A person who sets the support for the roof of the mine on a longwall operation.

042 Loading Machine Helper

A person who assists a loading machine operator underground.

043 Loading Machine Operator

A person who operates a mobile loading machine that loads coal into cars, or the like, for transportation from underground to the surface of the mine.

O44 Shear Operator/Plow Operator Longwall

One who operates a continuous coal-cutting machine along the longwall having a plough with knives that bite into the coal as it is pulled along the longwall face by a chain.

045 Rockman

One who is the lead general laborer on a mining section.

046 Roof Bolter

One who drills and places roof bolts at the face of underground mines to provide roof support. Boreholes are drilled upward in the roof and bolts are inserted into the holes and anchored. The bolt end protrudes below roof level and is used to support the roof bars, girders, or simple steel plates pulled tight up to the roof. Excludes roof bolter mounted.

047 Roof Bolter Helper

One who assists a roof bolter.

048 Roof Bolter Mounted

One who drills and places roof bolts with a drill mounted on a piece of machinery, for example: mounted on a continuous miner.

049 Section Foreman

A foreman who has complete charge of a section of a mine. Also called section man. Works at the face of an underground mine.

050 Shuttle Car Operator (On Side)

One who operates a truck-like vehicle to move material between the face and transfer points of an underground mine. A shuttle car has a self contained conveyor to assist in loading and unloading. The shuttle car operator and the loader (continuous miner) operator are on the same side of the entry.

051 Stall Driver

One who operates the machinery which extracts material from a limited area (stall area) at the tail of a longwall face to allow for better roof control along the rest of the face.

052 Tailgate Operator

A person who operates equipment at the tail of a longwall face.

053 Utility Man

A skilled miner capable of substituting for other miners in their absence. Works underground at the face.

054 Scoop Car Operator

One who operates a vehicle with a scoop attached to one end, used for coal haulage and cleanup work underground.

055 Jack Setter (Auger Return Side)

A person who sets the return side jack of an auger continuous miner.

070 Auger Operator

A laborer who operates an auger (boring machine) which is used to extract coal at the face of an underground mine.

071 Auger Helper

A laborer who assists the auger operator at the face of an underground mine.

072 Mobile Bridge Operator

One who operates a moveable bridge.

073 Shuttle Car Operator (Off Side)

One who operates a truck like vehicle to move material between the face and transfer points of an underground mine. The shuttle car operator and the loader (continuous miner) operator are on opposite sides of the entry. A shuttle car has a self contained conveyor to assist in loading and unloading.

074 Tractor Operator/Motorman

A worker who operates a haulage tractor or the operator of a selfpropelled vehicle which is mounted on wheels with large pneumatic tires.

APPENDIX I (CONT.) UNDERGROUND NONFACE (BUT MAY BE IN THE VICINITY)

100 Miner

A skilled miner capable of substituting for other miners in their absence. Works underground away from the face.

101 Belt Man/Conveyor Man

One who sets up and tends conveyor belts away from the face.

102 Electrician

A specialist who is skilled in electricity and maintains electric equipment underground away from the face in a mine.

103 Electrician Helper

One who assists or aids an electrician underground away from the face.

104 Mechanic

One skilled in repairing mining equipment underground away from the face.

105 Mechanic Helper

One who assists or aids a mechanic underground away from the face.

106 Rock Duster

One who applies rock dust (powdered limestone) to underground coal surfaces away from the face to reduce explosion hazards.

108 Mason; Stopping Builder; Ventilation Man

A person who builds walls of concrete, stone, metal, or brick and mortar to close off passageways or haulageways underground away from the face to maintain ventilation.

109 Supply Man

One who distributes supplies (block, timbers, etc.) underground away from the face.

110 Timberman

One who frames (cuts end and side notches) fits, and installs sets of timbers. Works anywhere underground except at the face.

111 Wireman

One who installs and repairs underground communication lines and electric wires away from the face. Also called lineman; mine wireman and wire hanger.

112 Belt Vulcanizer

One who uses equipment to repair (vulcanize) the belt joints of underground conveyors. The process involves the use of heat, sulfur, and chemical accelerators to mend damaged conveyor belts.

113 Cleanup Man

One who collects and loads spillage underground away from the face.

114 Coal Sampler

One who obtains and prepares samples of coal for analysis from underground operations.

115 Fan Attendant

One who installs and maintains a fan system which provides an adequate flow of fresh air in an underground mine away from the face.

116 Laborer

One who works underground away from the face not elsewhere classified.

118 Greaser; Oiler

A workman responsible for keeping underground machinery properly lubricated. Excludes beltman/conveyor man.

119 Welder (Welding, Cutting, Brazing, Hard Surfacing, Soldering)

One who completes the following tasks underground:

WELDING—The joining of two metal surfaces which have been heated sufficiently to melt and fuse together. CUTTING—Cutting metal with a high temperature flame.

BRAZING—Joining metals by flowing a thin layer of nonferrous filler metal into the space between them.

Generally exceeds 800° F.

HARD SURFACING—The application of a hard, wear resistant alloy to the surface of a softer metal by an arc or gas-welding process.

SOLDERING—Identical to brazing, except below 800° F.

122 Coal Dump Operator

One who controls the loading of coal at the end of a conveyor or the unloading of coal where the coal carrying cars are dumped at an underground location.

123 Transit Man

One who conducts underground surveys with a transit (a surveyor instrument that has a telescope mounted so that it can measure horizontal and vertical angles).

146 Roof Bolter

One who drills and places roof bolts in passageway ceilings to provide roof support. Boreholes are drilled upward in the roof and bolts are inserted into the holes and anchored. The bolt end protrudes below roof level and is used to support the roof bars, girders, or simple steel plates pulled tight up to the roof.

149 Bullgang Operator; Labor Foreman

One who supervises a group of laborers away from the face in an underground mine.

154 Belt Cleaner; Belt Picker

One who cleans up material around belt conveyors.

155 Chainman

One who assists a transit man in making underground surveys. Also called lineman or rodman.

156 Rock Driller

One working underground who drills into rock or slate as distinguished from coal.

157 Pumper

One who maintains the pumps in a mine that are used to force water, accumulated underground in low places, to a natural outlet or pumping station.

158 Rock Machine Operator

One who operates an underground loading machine which is used to load rock and other material (as distinguished from coal) into cars, etc., for transportation.

159 Water Line Man

One who installs and repairs water lines which carry water underground.

160 Shopman

A worker in an underground shop not elsewhere classified.

161 Belt Repairman

One who makes mechanical repairs to damaged conveyor belts.

APPENDIX I (CONT.) TRANSPORTATION (UNDERGROUND, SOME DISTANCE FROM THE FACE)

201 Belt Man/Conveyor Man

One who sets up and/or tends conveyor belts underground some distance from the face.

216 Trackman

One who lays or repairs track for rail transportation. May work in a track crew.

220 Cager

One who loads and unloads men and material from a cage (elevator); signals hoist operator when to move cage. Works underground.

221 Hoistman

One who uses a hoist (drum on which cable is wound to raise and lower equipment or material in a shaft). Works underground.

240 Leader Head Operator; Roscoe Operator

One who operates a conveyor belt feeder.

250 Shuttle Car Operator

One who drives a truck-like vehicle to move material underground some distance from the face. A shuttle car has a self-contained conveyor to assist in loading and unloading.

261 Battery Station Operator

One who is responsible for charging and exchanging batteries used in a mine.

262 Brakeman; Rope Rider

One who attends to a brake on an underground vehicle such as a railroad car. Also called trip rider.

263 Track Foreman

One who supervises the track gang in laying or repairing tracks.

265 Dispatcher

One who controls or monitors the traffic on underground haulageways and informs others when to move haulage equipment.

269 Motorman

One who operates a locomotive underground for moving men, material, supplies, or coal, by rail.

276 Driver

One who transports men, material, supplies, or coal underground not otherwise classified. For example: a mule driver.

277 Buggy Pusher

One who manually pushes a small cart for transportation of coal or rock underground.

APPENDIX I (CONT.) SURFACE

301 Conveyor Operator

One who operates conveyor belts on the surface used to transport coal at a mine.

302 Electrician

A specialist who is skilled in electricity and maintains electrical equipment at the surface.

303 Electrician Helper

One who assists or aids an electrician at the surface.

304 Mechanic

One skilled in repairing mining equipment at the surface.

305 Mechanic Helper

One who assists or aids a mechanic at the surface.

307 Blaster; Shotfirer; Shooter

One who uses explosives at a surface operation. Also called powder gang, powderman; powder monkey.

308 Mason

One who is skilled in laying brick, block, and stone at surface operations.

309 Supply Man

One who distributes supplies on the surface.

310 Pan Scraper Operator

One who operates a vehicle that removes material by scraping material into a pan and later dumping the material into a desired location. Example: removes topsoil for reclamation purposes.

311 Wireman

One who installs and repairs surface com-

munication lines and electric wires. Also called lineman, mine wireman, wire hanger.

312 Belt Vulcanizer

One who uses equipment to repair (vulcanize) the belt joints of surface conveyors., The process involves the use of heat, sulfur, and chemical accelerators to mend damaged conveyor belts.

313 Cleanup Man

One who collects and loads spillage at the surface.

314 Coal Sampler

One who obtains and prepares samples of coal for analysis from surface operations.

315 Fan Attendant

One who operates and maintains a fan system that forces air into or exhausts air from underground workings for ventilation. Works on the surface.

316 Laborer; Blacksmith

One who works at surface operations not otherwise classified.

318 Greaser; Oiler

A workman responsible for keeping machinery properly lubricated at surface operations.

319 Welder; (Shop) Blacksmith

One who completes the following operations on metal at surface operations: welding (joining two metals by heat), cutting, brazing, hard surfacing, and soldering.

320 Cage Attendant/Cager

One who loads and unloads men and material from a cage (elevator); signals hoist operator when to move cage. Works on the surface.

321 Hoist Engineer/Operator

One who uses a hoist (drum on which cable is wound to raise and lower equipment or material in a shaft). Works on the surface.

323 Transit Man

One who conducts surface surveys with a transit (a surveying instrument that has a telescope mounted so that it can measure horizontal and vertical angles).

331 Clam Operator

One who operates a twin-jawed bucket hung from a boom by a cable in order to pick up, transport, and dump material at surface operations.

333 Coal Drill Helper

One who assists the coal drill operator at surface operations.

334 Coal Drill Operator

One who operates a hand held or mobile power drill for drilling holes in coal at surface operations.

341 Beltman/Conveyor Man

One who sets up and tends conveyor belts at surface operations.

342 Bit Sharpener

One who operates a bit grinding machine that shapes and sharpens cutting edges of detachable drilling bits. Also called bit grinder.

343 Car Trimmer/Car Loader

One who loads material into a car on the surface.

344 Car Shake-Out Operator

One who operates a mechanical device on the surface to empty material from a car by vibrating or shaking the car.

345 Crusher Attendant

One who regulates the amount of material fed into crushers and/or operates the crusher on the surface.

347 Froth Cell Operator

One who operates a process for cleaning fine coal on the surface in which the coal, with the aid of a reagent, becomes attached to air bubbles in a liquid medium and floats as a froth. The coal particles are thus removed from impurities.

348 Machinist

One who is skilled in the use of metal working tools on the surface.

349 Rotary Dump Operator

One who operates an apparatus on the surface for overturning mine cars to discharge coal.

350 Shuttle Car Operator

One who operates a truck-like vehicle to move material between transfer points on the surface. A shuttle car has a self-contained conveyor to assist in loading and unloading.

351 Scoop Operator

One who operates a vehicle with a scoop attached to one end for material haulage and cleanup work at surface operations.

352 Steel Worker

A construction worker employing steel, iron, or other metal products.

354 Sweeper Operator

One who operates mobile equipment to remove dust at surface operations.

355 Chainman

One who assists a transit man in making surface surveys. Also called lineman or rodman.

356 Rock Driller

One who drills holes into rock for blasting purposes at surface operations. Excludes driller; highwall operator.

357 Washer Operator

One who washes coal, using equipment such as launders, shakers, screens, and conveyors to separate coal from slate, rock, and other impurities, usually by gravity separation. Also called coal-washer tender; wash-coal conveyorman; washerman. Excludes froth cell operator.

360 Shopman Repair Cars

One who repairs haulage vehicles in a shop.

362 Brakeman

One who attends to a brake on a surface vehicle such as a railroad car. Also called trip rider.

365 Dispatcher

One who controls and monitors the traffic on surface haulageways and informs others when to move haulage equipment.

366 Waterboy

One who supplies drinking water to other miners.

367 Coal Shovel Operator

One who operates a mechanical device on the surface for excavating and loading coal consisting of a digging bucket at the end of an arm suspended from a boom which extends from the powerplant of the machine. When digging, the bucket moves forward and upward so that the machine does not excavate below the level on which it stands.

368 Bulldozer Operator

One who operates a heavy gasoline or diesel-driven machine having a front-mounted vertical blade for moving earth or coal.

369 Motorman

One who operates a locomotive at surface operations for moving material by rail.

370 Auger Operator

One who operates an auger (boring machine) which is used to extract coal at surface operations.

371 Auger Helper

A laborer who assists the auger operator at surface operations.

372 Barger Attendant

One who works on a barge (water craft for transportation of material).

373 Car Dropper

One who controls the movement of material-carrying cars to be loaded or dumped.

374 Cleaning Plant Operator

One who operates a coal preparation plant or cleaning plant. For example: may operate froth cell, washers, etc.

375 Road Grader Operator

One who operates a machine to level mine roads.

376 Coal Truck Driver

One who operates a self-propelled (gasoline or diesel) wheeled vehicle which operates on public or private highways to transport material between transfer points.

378 Dragline Operator; Crane Operator

One who operates excavating equipment with a wire rope-hung bucket often used for removing overburden at surface coal mines.

379 Dryer Operator

One who operates a device which removes the moisture from coal.

380 Fine Coal Plant Operator

One who operates a facility which produces small size coal particles.

381 Hoist Operator Helper

One who assists the hoist operator.

382 Highlift Operator

One who operates a mobile machine for lifting and transporting materials to and from locations on the surface.

383 Driller; Highwall Helper

One who assists the driller of the highwall.

384 Driller; Highwall Operator

One who drills holes into overburden in preparation for blasting at surface operations.

385 Lampman

A person having responsibility for cleaning, maintaining, and servicing of miners' lamps. Also called lamp cleaner; lamp-house man lamp keeper; lamp repairer; safety-lamp keeper.

386 Refuse Truck Driver

One who operates a truck which removes tailings or waste material from surface operation sites.

387 Rotary Bucket Excavator Operator

One who operates mobile equipment with rotary buckets.

388 Scalper - Screen Operator

One who separates material from coal that is being processed. Also called screenman.

390 Silo Operator

One who controls the loading and unloading of a coal storage silo.

391 Stripping Shovel Operator

One who operates a mechanical device on the surface for excavating and loading overburden consisting of a digging shovel at the end of an arm suspended from a boom which extends from the powerplant of the machine.

392 Tipple Operator

One who operates a surface facility which receives and loads coal to be transported from the facility.

393 Weighman

One who determines the weight of material by use of a scale. Also called scaleman.

394 Carpenter

One who builds or repairs wooden structures.

395 Water Truck Operator

One who operates a truck which applies water to reduce dust generation.

396 Watchman

One who patrols facilities to prevent theft.

397 Yard Engine Operator

One who operates a locomotive which moves material carrying railcars

for loading and unloading purposes on the surface.

398 Groundman

One who removes spillage from the madbed where power shovels travel.

399 Laboratory Technician

One who assists or completes tests or analysis often of a chemical nature in support of mining activity.

APPENDIX I (CONT.) ADMINISTRATION/MANAGEMENT

402 Master Electrician

A specialist who is skilled in electricity and maintains electrical equipment in a mine and often oversees the work of other electricians.

404 Master Mechanic

One skilled in assembling and repairing mining equipment and often oversees the work of other mechanics.

414 Dust Sampler

One who assesses the airborne dust content of the mine environment.

418 Maintenance Foreman

One who supervises the work of the maintenance crew such as mechanics, electricians, etc.

423 Surveyor

One skilled in the science of making angular and distance measurements necessary to determine the relative position of points on or beneath the surface of the earth or to establish such points. Locates boreholes, shafts, and tunnels in order to document and guide mining activity. Often supervises the work of the transit man.

430 Assistant Mine Foreman/Assistant Mine Manager

One who provides aid to the mine foreman or mine manager.

449 Mine Foreman, Mine Manager

One charged with the general supervision of the workings of a mine and the persons employed therein. The foreman or manager may report to a superintendent.

456 Engineer (Electrical, Ventilation, Mining)

One who is skilled in the application of science and mathematics to practical prob-

lems involving the properties of matter and sources of energy; or one who assists in such activity. For example an electrical engineer designs and specifies the system to safely transport electricity to mining equipment.

462 Fireboss, Pre-Shift Examiner

A person designated to examine the mine for gas and other dangers usually before but also during the shift. Also called mine examiner.

464 Inspector

One who checks the mine to determine the health and safety conditions.

481 Superintendent

One who supervises the overall work at one or more mining facilities.

489 Outside Foreman

A foreman who supervises all operations at the surface of a mine. May report to a superintendent.

494 Prep Plant Foreman

A foreman who supervises all operations at a coal preparation plant. May report to a superintendent.

495 Safety Director

One in charge of health and safety for a mine or several mines. May supervise mineral industrial safety officers.

496 Union Representative

One who represents the concerns of a union of workers in discussioons with the management of a mine. Excludes safety representative.

497 Clerk, Timekeeper

A member of the administrative staff of a mine who is responsible for record keeping.

590 Education Specialist

One who provides training to miners over a broad range of subjects. (Excludes safety topics.)

591 Mineral Industrial Safety Officer

One who is responsible for seeing that mine work is completed in a safe manner. Investigates and reports on accidents and remedial measures. May report to a safety director.

592 Mine Safety Instructor

One who provides training to miners on health and safety related topics such as first aid, mine rescue, mine fires, respirator use, etc.

593 Safety Representative

A representative of miners who recommends action on safety concerns to mine management.

APPENDIX I (CONT.) COAL OPERATION CODES

001 Hand Mucking

The operation of loading broken coal or other material by hand with a shovel.

002 Timbering

The operation of setting supports in mine workings or shafts to support the roof or face during evacuation.

003 Roof Bolting

A system of roof support in mines. Boreholes are drilled upward in the roof and bolts are inserted into the holes and anchored by expansion shells; resin cartridges; or similar devices. The protruding bolt head below roof level is then used to support roof bars, girders, or simple steel plates pulled tight up to the roof. The idea is to clamp together roof beds to form a composite beam with a strength considerably greater than the sum of the individual beds acting separately.

004 Blasting

The operation of breaking coal by boring a hole in it, inserting an explosive device, and detonating or firing it. Also called shot firing.

005 Drilling

The act or process of making a circular hole with a drill for blasting.

006 Loading, Hauling, Dumping —Electrical Equipment

LOADING—Maneuvering material removed from the mining process into trucks, mine cars, conveyors, etc. by electrical equipment.

HAULING—The transporting of the product of the mine from the working places by electrical equipment.

DUMPING—Unloading material taken from a mine by electrical equipment. ELECTRICAL EQUIPMENT—Equipment powered by electricity.

007 Loading, Hauling, Dumping —Diesel Equipment

LOADING—Maneuvering material removed from the mining process into trucks, mine cars, conveyors, etc. by diesel equipment.

HAULING—The transporting of the product of the mine from the working places by diesel equipment.

DUMPING—Unloading material taken from a mine by diesel equipment.

DIESEL EQUIPMENT—Equipment powered by diesel engines (a type of internal combustion engine in which air is compressed to a temperature sufficiently high to ignite fuel injected directly into the cylinder, where the combustion and expansion actuate a piston. Thermodynamically, its operation approximately follows the ideal diesel cycle. The efficiency of the diesel engine is higher than that for other engines). Burns diesel fuel as opposed to gasoline.

008 Loading, Hauling, Dumping —Gasoline Equipment

LOADING—Maneuvering material removed from the mining process into trucks, mine cars, conveyors, etc. by gasoline equipment.

HAULING—The transporting of the product of the mine from the working places by gasoline equipment.

DUMPING—Unloading material taken from a mine by gasoline equipment. GASOLINE EQUIPMENT—Equipment powered by gasoline (a refined petroleum naphtha which, by its composition, is suitable for use in internal combustion engines) engines.

009 Loading, Hauling, Dumping —Compressed Air Equipment

LOADING—Maneuvering material removed from the mining process into trucks, mine cars, conveyors, etc. by compressed air equipment.

HAULING—The transporting of the product of the mine from the working places by compressed air equipment.

DUMPING—Unloading material taken from a mine by compressed air equipment. COMPRESSED AIR EQUIPMENT— Equipment powered by compressed air (air compressed in volume and transmitted through pipes for use as motive power for underground machines).

010 Mining Machine Operating

Operations that involve the use of power machines and equipment in the excavation and extraction of coal that is not elsewhere classified.

011 Track Crew

Operations that involve the installation and maintenance of rail tracks in the mine.

012 Complete Mining Cycle

The cycle of operations which includes all phases of mining. This cycle may include cutting the coal, drilling the shot holes, charging and shooting the holes, loading the broken coal, installing roof support, and hauling.

013 Hoisting

The operation of raising and lowering coal, men, or materials in a shaft. The conventional system is to employ two cages actuated by a drum type of winding engine with steel cables attached at either end of the drum, one over and the other under it, so that as one cage ascends the other descends and they arrive at pit top and bottom simultaneously.

014 Bulldozing

The movement of earth or coal by means of a curved blade mounted on the front of a heavy gasoline or diesel driven machine.

015 Crushing

Operations where coal is reduced into a relatively coarse material by mechanical means.

016 Sizing

The process of separating coal particles of various sizes into groups of particles all of the same size, or into groups in which all particles range between definite maximum and minimum sizes. The process is usually completed by passing the particles through screens of differing mesh size.

017 Washing

The act of separating saleable coal from impurities by using differences in specific gravity. The separation may occur in air, water, air and sand, water and sand, water and chemicals (float sink), etc.

018 Administration

The act of supervising and managing the work of miners.

019 Drying

The removal of water from coal by the application of heat.

020 Continuous Mining

Mining coal by a machine (continuous miner) that removes coal from the face and loads it into cars or conveyors without the use of drills or explosives.

021 Longwall Mining

An underground method of coal extraction where coal is removed in one operation by means of a shear or plow along a face or wall (may be several hundred feet).

022 Auger Mining

Coal extraction by means of a boring machine (Auger). As the auger turns, the head breaks the coal and the screw removes it, much like boring holes in wood.

023 Silo Operations

Controlling the loading or unloading of a coal storage silo.

024 Weighing

Determining the weight of material by use of a scale.

101 Concrete Operations

Those operations involving mixing, pouring, finishing, putting up forms, etc. of concrete (an intimate mixture of stone, sand, water, and a binder, usually portland cement, which hardens to a stonelike mass). Excludes bratticing.

102 General Labor & Cleanup

Activities involving general duties and cleaning not elsewhere classified.

103 General Shop Work

Any operation in a shop which is not otherwise classified. Does not include welding, mechanic, and electrician.

104 Welding

The process of joining two metal surfaces which have been heated sufficiently to melt and fuse together. Includes operations of cutting, brazing, hard surfacing, and soldering.

105 Mechanic

Activities that involve the repairing and assemblage of machines.

106 Supply Handling

Receiving, storing, and providing equipment, spare parts, and other materials necessary to the operation of the mine.

107 Technical Services

Operations that involve having special and unusual practical knowledge especially of a mechanical or scientific subject. Examples include directing

safety, surveying, inspecting, and dust sampling.

108 Belt Maintenance

Operations involving repair and upkeep of conveyor belt systems including the belt itself, a driving unit, supporting structure, and idler rollers between the terminal drums and accessories, which include devices for maintaining belt tension and equipment for cleaning and protecting the belt.

109 Bratticing

Building and maintaining ventilation walls or partitions (brattices) in underground passageways.

110 Electrician

The operation of maintaining and repairing the electrical wiring and equipment of a mine.

111 Ventilation

The provision of an adequate flow of fresh air along all roadways, workings, and service points underground. Ventilation is an essential factor in safety, health, and working efficiency and is also necessary to dilute and remove noxious or flammable gases and to abate such problems as dust.

112 Rock Dusting

The act of applying powdered limestone to underground coal surfaces thereby reducing explosion hazards.

113 Lubrication

The operation of oiling or greasing machinery.

114 Battery Station Operation

Charging and exchanging batteries used in a mine.

115 Dispatching

Controlling or monitoring the traffic on haulageways.

116 Road Grading

Operating a machine to level mine roads.

117 Lamp Operations

Cleaning, maintaining, and servicing miners' lamps.

118 Carpentry

Building or repairing wooden structures.

119 Water Truck Operations

Applying water to reduce dust generation.

120 Security

Patrolling facilities to prevent theft.

121 Pump Maintenance

Lubricating and maintaining pumps.

APPENDIX I (CONT.) COAL LOCATION CODES

001 Underground Mechanized Mining Unit

Locations by the transfer point to a belt line or other means of moving the coal out of the mine.

002 Underground Shop

Specially equipped locations beneath the surface of the earth in an underground coal mine where mining equipment is repaired or maintained.

003 Surface Pit

Locations above the surface of the earth where coal is extracted by the removal of overburden (the soil and rock above the coal). Includes auger mining locations where coal is brought to the surface using boring machines. Includes haulage roads.

004 Surface Shop

Locations above the surface of the earth where equipment is repaired or maintained.

005 Surface Miscellaneous

Locations above the surface of the earth not otherwise classified.

006 Coal Preparation Plant

Locations where raw coal is cleaned and sized following extraction.

007 Underground Warehouse

Underground locations which are dedicated primarily to the storage of supplies used for mine operations of any kind.

008 Underground Miscellaneous

Underground locations which are not otherwise classified. Includes underground belt line and haulage areas.

009 Surface Warehouse

Surface locations which are dedicated primarily to the storage of supplies used for mine operations of any kind.

010 Surface Laboratory

Surface locations which are dedicated primarily to the analysis or examination of any substance or material.

011 Surface Bathhouse

Surface locations available for miners to shower or change clothes.

APPENDIX J INTENDED CONTROL CODES, NAMES, AND DEFINITIONS

The intended controls are defined as the measures which were intended by management to protect the employees to any potential exposures.

PERSONNEL PROTECTIVE EQUIPMENT

EP Ear (Hearing) Protection

Muffs, Plugs. The wearing of ear plugs or muffs to protect ones hearing from noise.

EF Eye and Face Protection

Face shields, Safety glasses, Welding helmets, Laser glasses, and Goggles. The use of any protection against some form of electromagnetic radiation from a welding operation or similar source.

HG Hand Gloves

The use of gloves to control a potential skin exposure.

BC Barrier Cream

The use of barrier cream to control a potential skin exposure.

PA Apron

The wearing of an apron to control a health-related agent.

PC Coat

The wearing of a coat to control a health-related agent.

PP Pants

The wearing of pants to control a health-related agent.

PS Full Protective Suit

The wearing of a full protective suit to control a health-related agent.

CF Chemical Cartridge Respirator (Full Facepiece)

The wearing of a full facepiece chemical cartridge respirator to protect the respiratory system.

CH Chemical Cartridge Respirator (Half Facepiece)

The wearing of a half facepiece chemical cartridge respirator to protect the respiratory system.

CQ Chemical Cartridge Respirator (Quarter Facepiece)

The wearing of a quarter facepiece chemical cartridge respirator to protect the respiratory system.

FF Particulate Filter Respirator (Full Facepiece)

The wearing of a full facepiece particulate filter respirator to protect the respiratory system.

FH Particulate Filter Respirator (Half Facepiece)

The wearing of a half facepiece particulate filter respirator to protect the respiratory system.

FQ Particulate Filter Respirator (Quarter Facepiece)

The wearing of a quarter facepiece particulate filter respirator to protect the respiratory system.

FP Powered Air Purifying Respirator

The wearing of a powered air purifying respirator to protect the respiratory system.

RF Combined Particulate Filter & Chemical Cartridge Respirator (Full Facepiece)

The wearing of a full facepiece respirator which uses the particulate filter and the chemical cartridge to protect the respiratory system.

RH Combined Particulate Filter & Chemical Cartridge Respirator (Half Facepiece)

The wearing of a half facepiece respirator which uses the particulate filter and the chemical cartridge to protect the respiratory system.

RQ Combined Particulate Filter & Chemical Cartridge Respirator (Quarter Facepiece)

The wearing of a quarter facepiece respirator which uses the particulate filter and the chemical cartridge to protect the respiratory system.

GR Gas Mask (Canister) Respirator Devices

The wearing of a gas mask (canister) respirator to protect the respiratory system.

SR Supplied Air Respiratory Devices

The wearing of a self-contained respiratory apparatus, an air line respirator, a hose mask with and without blowers or abrasive blasting helmets, hoods, or masks to protect the respiratory system.

OR Other Respiratory Devices

The wearing of any respirator that is not listed above to protect the respiratory system.

APPENDIX J (CONT.) VENTILATION

DV Dilution Ventilation

The dilution of contaminated air with uncontaminated air in the underground mine, room, or building for the purpose of health hazard or nuisance control. This includes systems with:

- 1. Supply fans in which air is used to create a slight positive pressure which forces air out of the mine or building through relief vents or openings.
- 2. Exhaust fans which allow air to be removed from a space by creating a slight reduction of pressure which causes outdoor air to be brought in through vents or openings.
- 3. Both exhaust and supply air fans.

LV Local Exhaust Ventilation

Local exhaust ventilation prevents the spread of air contaminants throughout the working atmosphere. The criteria for local exhaust should always be that the contaminant is controlled at its source of generation. This may include exhaust ventilated process enclosures such as drilling machines, paint spray booths, welding booths, and abrasive blasting booths.

Local exhaust ventilation also includes canopy hoods, slot ventilation hoods, flexible hose ventilation, tailpipe exhaust systems, downdraft hoods, and sidedraft hoods.

NV Natural Ventilation

The dilution of contaminated air with uncontaminated air in the underground mine, room, or building for the purpose of health hazard or nuisance control. This includes systems with:

- 1. Supply fans in which air is used to create a slight positive pressure which forces air out of the mine or building through relief vents or openings.
- 2. Exhaust fans which allow air to be removed from a space by creating a slight reduction of pressure which causes outdoor air to be brought in through vents or openings.
- 3. Both exhaust and supply air fans.

LG Local Gravity Ventilation

Ventilation using ducted thermal ventilation with no mechanical fans such as stove flues, melt pots, etc., to prevent the spread of air contaminants throughout the working atmosphere.

APPENDIX J (CONT.) OTHER MEANS OF CONTROL

AC Administration

Rest periods for heat exposures and rotation of workers for the purpose of controlling exposure.

IC Isolation, Enclosure, Shielding

Any special attempt to physically separate the worker from a health related agent for the purpose of controlling exposure.

NC No Control

No use of controls while potentially exposed to a chemical or physical agent.

OC Other Controls

Any control used that is not listed in this appendix.

WA Water Spray with Additive

Water sprays with additives used as a dust control.

WS Water Spray

Water sprays used as a dust control.

APPENDIX K STONE, DIMENSION, NEC COMMODITY REPORT

NATIONAL OCCUPATIONAL HEALTH SURVEY OF MINING

STONE, DIMENSION, NEC REPORT

Comments should be directed to:

Project Officer National Occupational Health Survey of Mining NIOSH Division of Respiratory Disease Studies 1095 Willowdale Road Morgantown, West Virginia 26505-2888

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APPENDIX K (CONT.) INTRODUCTION

This is one of a series of reports on the National Occupational Health Survey of Mining (NOHSM), which has been carried out by the National Institute for Occupational Safety and Health (NIOSH). The NOHSM began in May 1984, as an effort by NIOSH to obtain representative data related to occupational health from the mining industry. This particular report provides NOHSM data for the Stone, Dimension, NEC commodity. During the site selection process, three (3) sample sites were selected from the Stone, Dimension, NEC population of active mining facilities. Of these, two (2) were surveyed between August 28, 1986, and November 25, 1986, but because of production inactivity during the survey period, it was not possible to conduct a survey at the other site. The data collected were similar to the information previously obtained in non-mining studies. Specifically, NOHSM data include:

- a. Occupational health program and policy information;
- b. An inventory of all health-related substances found on mine property; and
- c. A series of worksite observations which detail potential exposure to chemical and physical agents.

These data were collected by surveyors who traveled to each mine site. The survey sites were chosen so as to provide a statistically valid representation of each commodity at the time of the NOHSM sample selection. With this representative sample, NIOSH can project survey data to the entire mining industry.

The NOHSM is being carried out primarily as a service to the Mine Safety and Health Administration (MSHA), and secondarily as a source of information for NIOSH investigators and other interested parties. MSHA plans to use the data for three purposes:

- 1. To set regulatory priorities and write improved health standards;
- 2. To improve compliance with existing standards; and
- 3. To identify and determine research needs and priorities.

This transfer of information to MSHA is mandated by Section 201 of the 1977 Federal Mine Safety and Health Amendments Act.

This report identifies potential exposures and provides the associated numbers of workers, the occupations of those workers, and the locations on the mine property where the potential exposures were observed. This information is categorized into seven tables: four concerning chemical agents; one concerning musculoskeletal overload conditions; one concerning physical agent conditions; and one concerning welding processes. Estimated annual usage information is provided for chemical substances, both generic and trade names.

This report lists the survey findings in a number of individual tables representing the different products and conditions to which workers in the commodity were found to be

potentially exposed. The following is a breakdown of these tables, including the number of agents associated with each table, for the Stone, Dimension, NEC commodity:

Table K14 MSHA-regulated chemicals.

Table K21 Chemical that had a NIOSH recommended exposure limit but is not MSHA-regulated.

Table K3 2 Chemicals that have no NIOSH recommended exposure limit and are not MSHA-regulated.

Table K4 ...36 Trade name products.

Table K54 Physical agent conditions.

Table K67 Musculoskeletal overload conditions.

Table K7 2 Welding processes.

It is extremely important that the limitations of the reported data be recognized. The data do not in any way document exposures or exposure levels. The data only indicate potential exposures. The term "potential exposure" means the agent was observed to be present at one or more worksites in such a way that there was a possibility of workers being exposed to the agent.

Likewise, the usage data presented in some of the tables are only a guide to the projected magnitude of usage and should not be taken as precise information. The usage data are based on estimates provided by mine management. It is expected that these estimates have widely varying accuracy. Occasionally, an item may be represented as having an annual usage of zero with workers observed to be potentially exposed. This may occur because annual usage estimates are generally based on purchases of the 12 months immediately preceding a survey. Therefore, items purchased prior to that 12 month period may be represented as having a zero annual usage rate even though potential exposures were observed during the survey. Other zero annual usage occurrences could involve recyclable items such as some catalysts and desiccants, items such as paints and coatings which are applied prior to the 12 month period but which are present in the workplace in such a way as to present a potential exposure, and obsolete items which are no longer actively used on the property but to which employees could still be potentially exposed in the course of their work. Furthermore, all the estimates were rounded to the nearest whole number, with all quantities between 0 and 1 being reported as 1. Thus, extremely small usage levels may actually be lower than estimated. With this possible exception, NIOSH believes the relative magnitude to be appropriately represented.

Another limitation to be observed is the terminology associated with the commodity, occupation and location. These terms were adapted directly from MSHA information and applied by NIOSH. NIOSH recognizes that other parties may prefer other commodity, occupation, or location terminology. The MSHA terms were used because of MSHA's close interest in the data.

A separate report will be prepared for each commodity surveyed as a part of the NOHSM. During each segment of the NOHSM, approximately 120 mining operations were surveyed as the sample from a number of selected commodities. A different set of

commodities was surveyed during each segment. NIOSH plans for use of these data in the future include:

- a. Encourage MSHA use of the data, as outlined above;
- b. Determine the ranges of exposure to various agents, as required by Section 201 of the 1977 Federal Mine Safety and Health Amendments Act;
- c. Assist in setting priorities for mine-related occupational health research; and
- d. Respond to questions from other parties regarding occupational health aspects of the mining industry.

Information beyond that presented in this report has been collected during the NOHSM. All of the information not protected by trade secret claims is available to the public upon detailed written request. Other categories of available information include:

- a. Management policies related to occupational health;
- b. Duration of potential exposures;
- c. Operations associated with potential exposures;
- d. Controls employed with potential exposures; and
- e. Results of bulk dust analyses for silica, metals, and fibers.

Interested parties should direct their requests to:

Project Officer
National Occupational Health Survey of Mining
NIOSH
Division of Respiratory Disease Studies
1095 Willowdale Road
Morgantown, WV 26505-2888

TABLE DEFINITIONS

(8) LOCATIONS
(5) OCCUPATIONS
(4) PREDICTED ANNUAL USAGE**
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)**
(28) STANDARD DEVIATION
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)**
(1) #WORKERS POTENTIALLY EXPOSED (OBSERVED)
AGENT

"potential exposure" means the agent was observed to be present at the worksite in such a way that there was a possibility of workers being exposed Column (1) represents the total number of workers in occupations within this commodity in which a potential exposure to an agent was observed or identified through questioning of mine management or workers. This number only includes workers from the NOHSM sample sites. A to the agent. The potential exposures do not imply any exposure level, nor do they imply the absence or presence of controls.

Column (2) represents the number of workers within this commodity predicted to be potentially exposed to each agent. This number reflects a projection to this entire commodity, based on data obtained at NOHSM sample sites. Column (2a) represents the standard deviations for the projections to this entire commodity that are described in column (2). These standard deviations can provide a rough indicator of the variance about these projections. Column (3) represents the percentage of workers within this commodity predicted to be potentially exposed to each agent. Column (3) is obtained by dividing column (2) by the projected total population of workers in the commodity.

This number is obtained from projections based on estimates of usage provided by mine management, and should only be used in determining the order of magnitude of usage. It should not be used as a precise figure. This number reflects a projection to this entire commodity, based on data obtained at NOHSM sample sites. In some cases, where usage data was unavailable, an "*" appears in this column. Column (4) represents the number of gallons (GAL) or the number of pounds (LBS) of each chemical that NIOSH has estimated to be used per year.

Column (5) contains the occupations observed to have a potential for exposure to this agent. In each occupation, the percentage of workers with a potential for exposure to the agent is given in parentheses. This number only includes data obtained at NOHSM sample sites.

centage of workers in each listed location with a potential exposure to the agent is given in parentheses. This number only includes data obtained at Column (6) contains the locations where workers were observed to have a potential for exposure to this agent at the NOHSM sample sites. The per-NOHSM sample sites.

^{**}For the commodities in which NIOSH surveyed all of the active facilities, Columns 2, 3, and 4 are observed data rather than predicted data.

TABLE K1, PAGE 1 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA MSHA REGULATED CHEMICALS FOUND ON MINE PROPERTY

		AFFE	IADIX K (50H1.j
(6) LOCATIONS	010 SURFACE MILL (38%) 005 SURFACE SHOP (100%)	010 SURFACE MILL (19%)	010 SURFACE MILL (19%)	010 SURFACE MILL (19%) 009 SURFACE MISC (33%) 004 SURFACE MINE (100%)
(5) OCCUPATIONS	604 MECHANIC (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)	379 DRYER OPTR; KILN OPTR (100%)	579 SLURRY, MIXING OR PUMPING WAKE (100%)	079 CRUSHER OPTR (100%) 616 LABORER; BULLGANG (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%) 389 FORKLIFT OPTR (100%) 618 GREASER; OILER (100%) 728 COMPLETE LOAD // HAULDUMP CYCLE (100%)
(4) PREDICTED ANNUAL USAGE	68,243 GALS	14,621 LBS	73,106 LBS	22,341 GALS
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)	0	8	8	49
(2s) Standard Deviation	11	7	7	37
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	50	on on	o,	3
(1) #WORKERS POTENTIALLY EXPOSED (OBSERVED)	4	е	e,	0-
CHEMICAL	ACETYLENE	AMMONIUM CHLORIDE	CHROMIC ACID AND CHROMATES	GASOLINE, LEADED

TABLE K1, PAGE 2 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA MSHA REGULATED CHEMICALS FOUND ON MINE PROPERTY

1	1	1	<u> </u>	
(8) LOCATIONS	009 SURFACE MISC (33%)	006 SURFACE CRUSHING (100%) 010 SURFACE MILL (100%)	009 SURFACE MISC (33%)	010 SURFACE MILL (25%)
(5) OCCUPATIONS	649 ADMN, SUPERVISORY, MGT PERSNL (50%)	079 CRUSHER OPTR (100%) 579 SLURRY, MIXING OR PUMPING WRKH (100%) 579 DRYER OPTR; KILN OPTR (100%) 604 MECHANIC (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)	649 ADMN, SUPERVISORY, MGT PERSNL (50%)	579 SLURRY, MIXING OR PUMPING WRKR (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)
(4) PREDICTED ANNUAL USAGE	3 GALS	584,847 GALS	3 GALS	877,270 LBS
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)	ဇ	3	6	E
(2a) STANDARD DEVIATION	2	8	2	5
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	ဇ	7.4	6	Šī.
(1) #WORKERS POTENTIALLY EXPOSED (OBSERVED)	-	6 -		₹
CHEMICAL	HYDROGEN CHLORIDE	PROPANE	SODIUM HYDROXIDE	DIOXIDE

CHEMICALS FOUND ON MINE PROPERTY THAT HAVE A NIOSH RECOMMENDED EXPOSURE LIMIT BUT ARE NOT REGULATED BY MSHA

TABLE K2, PAGE 1 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA

(6) LOCATIONS	006 SURFACE CRUSHING (100%) 009 SURFACE MISC (67%) 010 SURFACE MILL (100%) (100%)
(5) OCCUPATIONS	079 CRUSHER OPTR (100%) 399 FORKLIFT OPTR (100%) 604 MECHANIC (100%) 728 COMPLETE LOAD MAULDUMP CYCLE (100%) 579 DRYER OPTR; KILN OPTR (100%) 579 SLURRY, MIXING OR PUMPING WRKR (100%) 616 LABORER; BULLGANG (100%) 619 PUMN, SUPERVISORY, MGT PERSNL (100%)
(4) PREDICTED ANNUAL USAGE	311,723 GALS
(2a)	8
(2a) STANDARD DEVIATION	ឌ
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	85
#WORKERS POTENTIALLY EXPOSED (OBSERVED)	53
CHEMICAL	DIESEL FUEL NO. 2

CHEMICALS FOUND ON MINE PROPERTY THAT HAVE NO NIOSH RECOMMENDATION OR MSHA EXPOSURE LIMIT TABLE K3, PAGE 1 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA

	(1) #WORKERS	(2) #WORKERS	(Za)	(3) %WORKERS	(y)	(9)	(9)
CHEMICAL	POTENTIALLY EXPOSED (OBSERVED)	POTENTIALLY EXPOSED (PREDICTED)	STANDARD	POTENTIALLY EXPOSED (PREDICTED)	PREDICTED ANNUAL USAGE	OCCUPATIONS	LOCATIONS
DIATOMITE	10	58	28	98	584,847 LBS	679 SLUBRY, MIXING OR PUMPING WRKS (100%) 604 MECHANIC (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)	010 SURFACE MILL (63%)
PHENOLPHTHALEIN	-	ဗ	8	m	3 GALS	649 ADMN, SUPERVISORY, MGT PERSNL (50%)	009 SURFACE MISC (33%)
SILICIC ACID, DISODIUM SALT	10	29	**	26	438,635 LBS	579 SLURRY, MIXING OR PUMPING WRKR (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%) 604 MECHANIC (100%)	010 SURFACE MILL (83%)
THALLO BLUE	es e	æ.	7	2 0	11,229 LBS	579 SLURRY, MIXING OR PUMPING WRKR (100%)	010 SURFACE MILL (19%)

TABLE K4, PAGE 1 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA TRADE NAME PRODUCTS FOUND ON MINE PROPERTY

MANUFACTURER'S NAME AND TRADE NAME	(1) #WORKERS POTENTIALLY EYDOGED	(2) #WORKERS POTENTIALLY	(28)	(3) %WORKERS POTENTIALLY EXECUTED	(4) PREDICTED	6	9)
PRODUCTS	(OBSERVED)	(PREDICTED)	DEVIATION	(PREDICTED)	USAGE	OCCUPATIONS	LOCATIONS
ARC ABRASIVES, INC. AMERICAN WHEEL 24GRIT VITRIFIED GRINDING WHEEL	ω	2 2	14	16	15 LBS	604 MECHANIC (100%)	005 SURFACE SHOP (86%)
BEECHAM, INC. MITEE THREAD CUTTING OIL CLEAR	æ	₩	*	8 2	9 GALS	604 MECHANIC (100%)	005 SURFACE SHOP (86%)
BORDEN, INC. KRYLON INTERIOREXTERIOR ENAMEL, NO 2504 BEIGE (AEROSOL)	æ	18	#	91	111 LBS	604 MECHANIC (100%)	005 SURFACE SHOP (86%) 010 SURFACE MILL (38%)
CHAMPION LABORATORIES, INC. PYROIL STARTING FLUID STOCK NO 9-12 (AEROSOL)	-	ထ	ဟ	æ	SBI ZE	728 COMPLETE LOAD MAULDUMP CYCLE (100%)	004 SURFACE MINE (17%)
CHEVRON U.S.A, INC. CHEVRON BLOCK GREASE, LD	W	ø.	7	œ	561 LBS	070 CRUSHER OPTR (100%) 618 GHEASER; OILER (100%)	006 SURFACE CRUSHING (100%)
DIAMOND SHAMROCK CHEMICAL CO. LOMAR PW	ဇာ	6	7	œ	11,697 LBS	379 DAYER OPTR; KILN OPTR (100%)	010 SURFACE MILL (19%)

TABLE K4, PAGE 2 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA TRADE NAME PRODUCTS FOUND ON MINE PROPERTY

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		APPE	NDIX K (COM	П.)		
(e) LOCATIONS	010 SURFACE MILL (19%)	010 SURFACE MILL (56%)	004 SURFACE MINE (17%)	010 SURFACE MILL (19%)	005 SURFACE SHOP (86%) 010 SURFACE MILL (36%)	010 SURFACE MILL (25%)
(5) OCCUPATIONS	379 DRYER OPTR; KILN OPTR (100%)	379 DRYER OPTR; (100%) 604 MECHANC (100%)	728 COMPLETE LOAD MAULDUMP CYCLE (100%)	578 SLURRY, MIXING OR PUMPING WRKR (100%)	604 MECHANIC (100%)	579 SLUPRY, MIXING OR PUMPING WRKR (100%) 649 ADMIN, SUPERVISORY, MGT PERSIL (50%)
(4) PREDICTED ANNUAL USAGE	20,587 LBS	184 GALS	51 LBS	14,821 LBS	155 LBS	116,969 LBS
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)	60	*	60	©	2	=
(24) STANDARD DEVIATION	7	22	v	7	#	1 0
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	æ	58	æ	G	- 82	54
(1) WORKERS POTENTIALLY EXPOSED (OBSERVED)	တ	œ	-	ဗ	æ	•
MANUFACTURER'S NAME AND TRADE NAME PRODUCTS	DOW CORNING CORP. DOW CORNING SLY-OFF 22 PAPER COATING	SILICONE RUBBER SEALANT CAT. NO. 732-3	GO JO INDUSTRIES, INC. GOJO HAND CLEANER ORIGINAL FORMULA	HEUBACH, INC. HEUBACH AQUIS, HEUCOPHTHAL GREEN	UBRIPLATE LUBRIPLATE SPRAY LUBE 'A' PART NO. 03463 (AEROSOL)	WPC/DAVIS COLORS OXIDE RED

TABLE K4, PAGE 3 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA TRADE NAME PRODUCTS FOUND ON MINE PROPERTY

TABLE K4, PAGE 4 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA TRADE NAME PRODUCTS FOUND ON MINE PROPERTY

NEC
DIMENSION,
NAME: STONE,
COMMODITY

_	AFFENDI	x K (Ci	J. 1 ,	
(8) LOCATIONS	006 SURFACE CRUSHING (100%) 010 SURFACE MILL (44%) 005 SURFACE SHOP (100%)	005 SURFACE SHOP (86%)	005 SURFACE SHOP (86%) 006 SURFACE CRUSHING (100%) 010 SURFACE MILL (63%)	006 SURFACE SHOP (100%) 010 SURFACE MILL (63%)
(5) OCCUPATIONS	079 CRUSHER OPTR (100%) 618 GREASER; OILER (100%) 604 MECHANIC (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)	604 MECHANIC (100%)	079 CRUSHER OPTR (100%) 604 MECHANIC (100%) 379 DRYER OPTR; KILN OPTR (100%) 618 GREASER; OILER (100%)	079 CRUSHER OPTR (100%) 618 GREASER; OILER (100%) 379 DRYER OPTR; KILN OPTR (100%)
(4) PREDICTED ANNUAL USAGE	482 GALS	3 GALS	4,913 LBS	292 GALS
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)	26	94	8	₩.
(2a) STANDARD DEVIATION	24	* I	82	#
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	29	18	88 88	#
(1) #WORKERS POTENTIALLY EXPOSED (OBSERVED)	10	9	5 4	€
MANUFACTURER'S NAME AND TRADE NAME PRODUCTS	RAMOS OIL CO., INC. SOLVENT, UN1255	RELTON CORP. RELTON RAPID TAP CUTTING FLUID	SHELL OIL CO. ALVANIA GREASE EP 2	SHELL CRATER 2X FLUD

TABLE K4, PAGE 5 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA TRADE NAME PRODUCTS FOUND ON MINE PROPERTY

(2a) (3) (4) (5) (6) %WORKERS PREDICTED ANNUAL ANNUAL ANNUAL CCCUPATIONS LOCATIONS	2 3 439 GALS 618 GREASER; OILER 000 SURFACE MISC (100%) (33%)	29 32 5,951 LBS 079 CRUSHER OPTR 006 SURFACE (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%) (100%)	2 3 877 GALS 618 GREASER; OILER 009 SURFACE MISC (100%) (33%)	17 19 439 LBS 604 MECHANIC 010 SURFACE MILL (100%) (38%) (38%) 649 ADMN, 005 SURFACE SHOP SUPERVISORY, (100%) MGT PERSNL (50%)	
#WOHKERS POTENTIALLY EXPOSED (PREDICTED)	Ø	89	ю.	50	
#WORKERS POTENTALLY EXPOSED (OBSERVED)	-	5	-	۲	
MANUFACTURER'S NAME AND TRADE NAME PRODUCTS	SHELL OIL CO. SHELL DONAX TD FLUID	TURBO OIL T 150 85608	X-100 SAE 30 MOTOR OIL	TELEDYNE MCKAY, INC. MCKAY 6013 ELECTRODES	

TABLE K4, PAGE 6 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA TRADE NAME PRODUCTS FOUND ON MINE PROPERTY

	AFI	PENDIX K (CON).	·)	
(8) LOCATIONS	010 SURFACE MILL (38%) 005 SURFACE SHOP (100%)	010 SURFACE MILL (38%) 005 SURFACE SHOP (100%)	009 SURFACE MISC (33%)	
(5) OCCUPATIONS	604 MECHANIC (100%) 648 ADMN, SUPERVISORY, MGT PERSNL (50%)	604 MECHANIC (100%) 649 ADMIN, SUPERVISORY, MGT PERSIL (50%)	649 ADMIN, SUPERVISORY, MGT PEHSNL (50%)	
(4) PREDICTED ANNUAL USAGE	731 LBS	S81 589	381 F8E	
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)	<u>6</u>	9	6 0	
(2s) STANDARD DEVIATION	11	41	us .	
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	20	202	45	
(1) #WORKERS POTENTIALLY EXPOSED (OBSERVED)	7	7	-	
MANUFACTURER'S NAME AND TRADE NAME PRODUCTS	TELEDYNE MCKAY, INC. MCKAY 7018XLM ELECTRODES	THE BOC GROUP, INC. EASY-ARC 7018 MR LOW HYDROGEN IRON POWDER ELECTRODES	THE UNITED OIL CO., INC. DURALENE PERMANENT ANTIFREEZE	

TABLE K4, PAGE 7 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA TRADE NAME PRODUCTS FOUND ON MINE PROPERTY

MANUFACTURER'S	(1) #WORKERS BOTENTIALLY	(2) #WORKERS POTENTIALLY	(2a)	(3) %WORKERS POTENTIALLY	(4) PREDICTED	©	9)
TRADE NAME PRODUCTS	EXPOSED (OBSERVED)	EXPOSED (PREDICTED)	STANDARD	EXPOSED (PREDICTED)	ANNUAL USAGE	OCCUPATIONS	LOCATIONS
THE UNITED OIL CO., INC. SUPER C-3 SAE 10 DURALENE MACK EOK-2 SF-CC-CD	2	13	11	51	354 GALS	369 FORKLIFT OPTR (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)	004 SURFACE MINE (17%) 009 SURFACE MISC (33%)
SUPER C-3 SAE 40 DURALENE	თ	0	8	4	643 GALS	399 FORKLIFT OPTR (100%) 728 COMPLETE LOAD AAULUDUMP CYCLE (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)	009 SURFACE MISC (33%) 004 SURFACE MINE (33%)
WOLF DISTRIBUTORS MAKITA #741402-9AP A24P GRINDING DISC	4D	æ	*	5	79 LBS	604 MECHANIC (100%)	005 SURFACE SHOP (86%) 010 SURFACE MILL (38%)

TABLE K5, PAGE 1 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA PHYSICAL AGENT CONDITIONS IDENTIFIED ON MINE PROPERTY COMMODITY NAME: STONE, DIMENSION, NEC

(6) LOCATIONS	006 SURFACE CRUSHING (100%) 005 SURFACE SHOP (100%) 010 SURFACE MISC (67%) 010 SURFACE MILL (100%) (100%)	005 SURFACE SHOP (86%) 010 SURFACE MILL (36%)
(5) OCCUPATIONS	(100%) 389 FORKLIFT OPTR (100%) 604 MECHANIC (100%) 618 GREASER, OILER (100%) 728 COMPLETE LOAD AHAULDUMP CYCLE (100%) 579 DRYER OPTR; (100%) 579 SLURRY, MIXING OR PUMPING WRKR (100%) 618 LABORER; BULLGANG (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (100%)	604 MECHANIC (100%)
(4) PREDICTED ANNUAL USAGE [NOT APPLICABLE]		
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)	8	8 2
(2a) STANDARD DEVIATION	ន	‡
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	8	P
(1) #WORKERS POTENTIALLY EXPOSED (OBSERVED)	82	w
PHYSICAL AGENT	NOISE	SEGMENTAL BODY VISRATION

TABLE K5, PAGE 2 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA PHYSICAL AGENT CONDITIONS IDENTIFIED ON MINE PROPERTY

COMMODITY NAME: STONE, DIMENSION, MEC	
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	APPENDIX K (CONT	.)
(6) LOCATIONS	006 SURFACE CRUSHING (100%) 010 SURFACE MILL (100%)	006 SURFACE CRUSHING (100%) 009 SURFACE MISC (33%) 010 SURFACE MILL (75%)
(5) OCCUPATIONS	079 CRUSHER OPTR (100%) 604 MECHANIC (100%) 618 GREASER; OILER (100%) 379 DRYER OPTR; KILN OPTR (100%) 579 SLURRY, MIXING OR PUMPING WRKR (100%) 649 ADMN, SUPERVISORY, SUPERVISORY, (50%)	079 CRUSHER OPTR (100%) 604 MECHANIC (100%) 579 SLURRY, MIXING OR PUMPING WRKR (100%) 618 GHEASER; OILER (100%)
(4) PREDICTED ANNUAL USAGE [NOT APPLICABLE]		
(3) %WORKERS POTENTIALLY EXPOSED (PREDICTED)	45	ଞ
(2a) STANDARD DEVIATION	88	53
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	47	32
(1) #WORKERS POTENTIALLY EXPOSED (OBSERVED)	æ	12
PHYSICAL AGENT CONDITION	(PROCESS RELATED)	WHOLE BODY VIBRATION

TABLE K6, PAGE 1 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA MUSCULOSKELETAL OVERLOAD CONDITIONS IDENTIFIED ON MINE PROPERTY

•		<i>,</i>	
(9)	010 SURFACE MILL (19%) 009 SURFACE MISC (33%) 004 SURFACE MINE (100%)	004 SURFACE MINE (67%) 010 SURFACE MILL (19%)	009 SURFACE MISC (33%) 004 SURFACE MINE (100%)
(9)	616 LABORER; 616 LABORER; 610 CABORER; 6100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%) 369 FORKLIFT OPTR (100%) 618 GREASER; OILER (100%) 728 COMPLETE LOAD AAAULDUMP CYCLE (100%)	619 CRUSHER OPTR (100%) 618 GREASER; OILER (100%) 616 LABORER; BULLGANG (100%)	369 FORKLIFT OPTR (100%) 649 ADMIN, SUPENISORY, MAT PERSNL (50%) 616 LABORER; BULLGANG (100%) 728 COMPLETE LOAD MAUL/DUMP CYCLE (100%)
(4) PREDICTED ANNUAL USAGE			
(3) %WORKERS POTENTALLY EXPOSED	49	5	=
(2a) STANDARD	88	83	£
(2) #WORKERS POTENTIALLY EXPOSED	\$ 5	&	\$ 7
(1) #WORKERS POTENTIALLY EXPOSED	10	7	_
MUSCULOSKELETAL	AWKWARD LIFTING	FINGER AND HANDS	FREQUENT LIFTING

TABLE K6, PAGE 2 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA MUSCULOSKELETAL OVERLOAD CONDITIONS IDENTIFIED ON MINE PROPERTY

(6) (6)	010 SURFACE MILL (19%) 009 SURFACE MISC (33%) 004 SURFACE MINE (100%)	004 SURFACE MINE (67%) 010 SURFACE MILL (75%)
(5) Successions	079 CRUSHER OPTR (100%) 618 GREASER; OILER (100%) 728 COMPLETE LOAD MAULOUMP CYCLE (100%) 616 LABORER; BULLGANG (100%) 649 ADMIN, SUPERVISORY, MGT PERSNL (50%)	079 CRUSHER OPTR (100%) 604 MECHANIC (100%) 618 GREASER; OILER (100%) 379 DHYER OPTR; (100%) 616 LABORER; BULLGANG (100%)
PREDICTED ANNUAL USAGE		
(3) %WORKERS POTENTIALLY EXPOSED	64	18
(24) STANDARD	37	**
(2) eworkers Potentally exposed	16 Page 18 Pag	₹
(1) #WORKERS POTENTIALLY EXPOSED	10	8 -
MUSCULOSKELETAL	HEAVY LIFTING	LOWER LIMB

TABLE K6, PAGE 3 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA MUSCULOSKELETAL OVERLOAD CONDITIONS IDENTIFIED ON MINE PROPERTY

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(9)	006 SURFACE MISC (33%) 004 SURFACE MINE (83%) 005 SURFACE SHOP (86%)	005 SURFACE SHOP (86%) 010 SURFACE MILL (56%)
(6)	389 FORKLIFT OPTR (100%) 616 LABORER; BULLGANG (100%) 604 MECHANIC (100%) 649 ADMN, SUPERVISORY; MGT PERSNL (50%)	379 DHYER OPTR; (100%) 604 MECHANIC (100%)
(4) PREDICTED ANNUAL USAGE	INC. ATTENDED	
(3) %WORKERS POTENTIALLY EXPOSED	(*HEUN EU)	₹.
(2a) STANDARD	35	₹
(2) #WORKERS POTENTIALLY EXPOSED	(PHEUL EU)	88
(1) #WORKERS POTENTIALLY EXPOSED	12 12	&
MUSCULOSKELETAL	NECK AND/OR BACK	Tista

TABLE K7, PAGE 1 NOTE: THIS TABLE DOES NOT CONTAIN TRADE SECRET DATA WELDING POTENTIAL EXPOSURES

		A LENDIA IX (GOITH)
(6) LOCATIONS	010 SURFACE MILL (38%) 005 SURFACE SHOP (100%)	010 SURFACE MILL (38%) 005 SURFACE SHOP (100%)
(5) OCCUPATIONS	604 MECHANIC (100%) 649 ADMIN, SUPERVISORY, MGT PERSNL (50%)	604 MECHANIC (100%) 649 ADMN, SUPERVISORY, MGT PERSNL (50%)
(4) PREDICTED ANNUAL USAGE [NOT APPLICABLE]		
(3) %WORKERS POTENTIALLY EXPOSED (PREDXCTED)	6-	Q
(2a) STANDARD DEVIATION	11	11
(2) #WORKERS POTENTIALLY EXPOSED (PREDICTED)	50	20
(1) *WORKERS POTENTIALLY EXPOSED (OBSERVED)		
WELDING PROCESS	METAL ARC WELDING	CUTTING CUTTING

APPENDIX L QUESTIONNAIRE RESULTS

Since results for all of the 66 NOHSM mineral commodities cannot be conveniently displayed in the analysis section of this appendix, the 66 mineral commodities have been grouped under the 6 mineral industries which MSHA uses in their annual injury experience information reports (with the exception of anthracite and bituminous coal which MSHA combines under the heading coal): stone mining. nonmetallic mineral mining, sand and gravel mining. anthracite coal mining, bituminous coal mining, and metallic mineral mining. Table L1 lists the mineral industry followed by the NOHSM mineral commodities which comprise that particular mineral industry. The NOHSM questionnaire results are presented as the percentage of projected workers who worked at facilities with the given attribute. The sum

of the responses may not total 100% since trade secret data is excluded from this report. The sum of the responses may be greater than 100% since the data is rounded off to the nearest whole number. Any responses that are greater than 0 but less than .5% were reported as <.5%. Additional tables of results (Tables L34 and L36) were provided for questions 40 and 41 which provide the minimum, average, and maximum absenteeism rate in days per employee per year and turnover rate percentage per year (these values were not projected, but based only on the data collected at the surveyed mining facilities). Analysis is provided for questions 10 and 11 to provide an example of how to interpret the following tables of projected results for the questions of the NOHSM questionnaire.

TABLE L1

MINERAL COMMODITIES THAT COMPRISE EACH MINERAL INDUSTRY

STONE MINERAL INDUSTRY

STORE WINTERIAL INDUSTRI

Granite (Crushed & Broken)

Granite (Dimension)

Lime

Cement

Limestone (Crushed & Broken)

Limestone (Dimension)
Marble (Crushed & Broken)

Marble (Dimension)

Sandstone (Crushed & Broken)

Sandstone (Dimension)
State (Crushed & Broken)
State (Dimension)

Stone (Crushed & Broken, NEC)

Stone (Dimension)

Traprock (Crushed & Broken)

METALLIC MINERAL INDUSTRY

Aluminum
Beryl
Copper
Gold
Iron Ore
Lead/Zinc
Manganese
Mercury

Metal Ores, NEC Molybdenum Platinum Group Rare Earths Silver

Titanium Uranium

Uranium - Vanadium Ores

Vanadium Zircon

SAND & GRAVEL MINERAL INDUSTRY

Sand & Gravel

NONMETALLIC MINERAL INDUSTRY

Aplite Asbestos Barite

Boron Minerals

Clay
Feldspar
Fluorspar
Gemstones
Gilsonite
Gypsum
Kyanite
Leonardite
Lithium
Magnesite
Mica

Nonmetallic, Minerals, NEC

Oil Shale Perlite

Phosphate Rock Pigment Minerals

Potash Pumice Pyrites

Salt (Evaporated) Salt (Rock) Shale (Common) Sodium Compounds

Talc. Soapstone, & Pyrophyllite

Trona Vermiculite

ANTHRACITE COAL MINERAL INDUSTRY

Anthracite Coal

BITUMINOUS COAL MINERAL INDUSTRY

Bituminous Coal

Question

7. Approximately how many years has this facility been involved in any mining or milling activity?

__ _ Years (If "unknown" code "998")

TABLE L2
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 7 — YEARS OF MINING OR MILLING ACTIVITY

Mineral Industry	0-10	YEARS 11-20		31-40				UNKNOWN
Stone	14%	9%	18%	13%	5%	31%	6%	2%
Nonmetallic	8%	16%	21%	20%	8%	24%	<.5%	<.5%
Metallic	15%	22%	31%	19%	1%	5%	7%	0%
Sand & Gravel	45%	13%	12%	15%	3%	12%	0%	0%
Anthracite	32%	15%	11%	13%	5%	11%	14%	0%
Bituminous	33%	33%	18%	4%	4%	7%	0%	0%
All Mining	25%	23%	20%	10%	5%	14%	2%	1%

Question

- 10. Has this facility any formal agreement with the employees concerning occupational health?
 - 1 Yes
 - 2 No

Analysis

As can be seen from Table L3, 46 percent of the workers across all mineral industries were covered by a formal agreement concerning occupational health. The metallic and bituminous coal mineral industries had the highest percentages of workers which were covered by a formal agreement concerning occupational health (68% and 56%); while the sand & gravel and stone mining mineral industries had the lowest percentages (34% and 20%).

TABLE L3
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 10 — FORMAL OCCUPATIONAL HEALTH AGREEMENTS

Mineral Industry	Yes	No
Stone	20%	80%
Nonmetallic	40%	59%
Metallic	68%	30%
Sand & Gravel	34%	66%
Anthracite	37%	63%
Biturninous	56%	44%
All Mining	46%	53%

MEDICAL SERVICES

Question

- 11. Is there a formally established health unit at this facility?
 - 1 Yes, physician in charge
 - 2 Yes, registered nurse in charge
 - 3 Yes, licensed practical nurse in charge
 - 4 Yes, other in charge
 - 5 No

Analysis

Only 16% of the workers across all mineral industries were employed by facilities which had formally established health units, as shown in Table L4. The metallic and nonmetallic mineral industries had the highest percentages of workers which were employed by facilities which had formally established health units (34% and 27%). The metallic minerals industry had the highest percentage of workers which worked for facilities that had formally established health units which were supervised by a physician (17%). The nonmetallic minerals industry had the highest percentage of its workers which were employed by facilities that had health units which were managed by RNs (14%). The anthracite coal and sand & gravel mineral industries had no workers which were employed by facilities that had formally established health units.

TABLE L4
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 11 — FORMALLY ESTABLISHED HEALTH UNITS

Mineral Industry	Physician	R N	LPN	Other	None
Stone	0%	2 %	0%	4%	93%
Nonmetallic	7%	14%	2%	4%	70%
Metallic	17%	5%	0%	12%	63%
Sand & Gravel	0%	0%	0%	0%	100%
Anthracite	0%	0%	0%	0%	100%
Bituminous	0%	7%	0%	10%	83%
All Mining	3%	6%	<.5%	7%	83%

Question

- 12. Do you have on your payroll one or more on-site physicians to give your employees medical care?

 - Yes, full-time Yes, part-time No

TABLE L5 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 12 — MEDICAL CARE BY ON-SITE PHYSICIANS

Mineral Industry	Full-time Physician	Part-time Physician No Physician		
Stone	0%	2%	96%	
Nonmetallic	6%	3%	90%	
Metallic	7%	7%	84%	
Sand & Gravel	0%	0%	100%	
Anthracite	0%	0%	100%	
Bituminous	0%	0%	100%	
All Mining	1%	2%	97%	

Question

- 13. Do you have a formal arrangement with any outside source (physicians or clinics) to give your employees access to the care of a physician for health-related problems (as opposed to care for traumatic injury)?
 - 1 Yes, physician will travel to this facility on call

2 Yes, at clinic (not at this facility)

3 Yes, physician is based at this facility either full or part-time

4 No

TABLE L6
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 13 — FORMAL ARRANGEMENTS WITH OUTSIDE SOURCE FOR
PHYSICIAN'S MEDICAL CARE

Mineral Industry	Physician on Call	Clinic	Facility Physician	None
Stone	2%	46%	2%	49%
Nonmetallic	6%	62%	6%	26%
Metallic	4%	67%	16%	12%
Sand & Gravel	0%	66%	0%	35%
Anthracite	0%	66%	0%	34%
Bituminous	11%	55%	0%	33%
All Mining	7%	56%	3%	33%

Question

14. Estimate the average number of physician hours that are devoted to the care of employees at your facility per week.

__ _ hours per week (If "unknown" code "998")

TABLE L7
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 14 — AVERAGE PHYSICIAN HOURS FOR EMPLOYEES

Mineral Industry	0-4 	5-10 	>=11	UNKNOWN
Stone	59%	3%	0%	37%
Nonmetallic	37%	4%	6%	53%
Metallic	14%	8 %	<i>7</i> %	69%
Sand & Gravel	39%	0%	0%	61%
Anthracite	24%	0%	0%	76%
Bituminous	36 %	4%	5%	55%
All Mining	38%	4%	4%	53%

Question

- 15. Does this facility have one or more nurses on the payroll to provide care for employees?
 - 1 Yes
 - 2 No (Code a "0" in the blank for N/A in question 16)

TABLE L8
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 15 -- MEDICAL CARE FROM PAYROLL NURSES

Mineral Industry	Yes	No ——	
Stone	2%	97%	
Nonmetallic	20%	79%	
Metallic	31%	67%	
Sand & Gravel	0%	100%	
Anthracite	0%	100%	
Bituminous	8%	92%	
All Mining	10%	89%	

Question

16. How many registered nurses and licensed practical nurses are on the payroll at this facility, and who provide direct care for your employees?

N/A	
RN_	

TABLE L9
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 16 — NUMBER OF NURSES AT FACILITY

	NUM	BER OF NURS	ГҮ		
Mineral Industry		1	2	3	NO NURSE
Stone	RN	1%	1%	0%	97%
	LPN	0%	0%	0%	99%
Nonmetallic	RN	15%	3%	0%	82%
	LPN	5%	0%	0%	94%
Metallic	RN	17%	14%	0%	67%
	LPN	0%	1%	7%	90%
Sand & Gravel	RN	0%	0%	0%	100%
	LPN	0%	0%	0%	100%
Anthracite	RN	0%	0%	0%	100%
• • • •	LPN	0%	0%	0%	100%
Bituminous	RN	4%	0%	4%	92%
	LPN	4%	0%	0%	96%
All Mining	RN	6%	2%	2%	89%
·············	LPN	3%	<.5%	1%	96%

Question

Estimate the average number of nursing	hours that are devoted	to the employees of y	our facility per
week.			

__ _ hours (If "unknown" code "998")

TABLE L10
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 17 — AVERAGE NURSING HOURS FOR EMPLOYEES

Mineral Industry	0-4	5-10 	>=11	UNKNOWN
Stone	68%	2%	1%	28%
Nonmetallic	33%	2%	19%	45%
Metallic	19%	1%	31%	47%
Sand & Gravel	47%	0%	0%	53%
Anthracite	48%	0%	0%	52%
Bituminous	26%	0%	11%	63%
All Mining	36%	1%	12%	51%

Question

18. Do you provide the following examinations or tests to all or to selected groups of employees on a periodic basis?

	No	Yes, Ali	Yes, All Exec. & Mgmt Only	Yes, All Production Workers Only	Yes, for Selected Mgmt and or Production Workers
Ophthalmology	1	2	3	4	5
Audiometric	1	2	3	4	5
Blood tests	1	2	3	4	5
Urine tests	1	2	3	4	5
Pulmonary function	1	2	3	4	5
Chest X-rays	1	2	3	4	5
Allergy/Sensitization	1	2	3	4	5
Immunizations (flu, etc.)	1	2	3	4	5

TABLE L11

PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 18 — PROVISION OF MEDICAL TESTS ON A PERIODIC BASIS

Min. Industry	Ophth.	Audio	Blood	Urine	Pulm.	X-гауs	Allergy	Immun
Stone	24%	44%	18%	21%	22%	24%	1%	9%
Nonmetallic	46%	67%	54%	56%	57%	66%	10%	23%
Metallic	67%	87%	82%	83%	74%	74%	5%	24%
Sand & Gravel	0%	32%	5%	18%	9%	7%	0%	0%
Anthracite	4%	17%	17%	17%	17%	33%	13%	10%
Bituminous	39%	49%	41%	41%	41%	82%	7 %	13%
All Mining	37%	53%	40%	42%	40%	62%	6%	14%

NOTE: The abbreviations listed in the table headings stand for: Min. Industry - Mineral Industry; Ophth. - Ophthalmology; Audio - Audiometric; Pulm. - Pulmonary Function; X-rays - Chest X-rays; Allergy - Allergy / Sensitization; and Immun. - Immunizations (flu, etc.).

Question

19. Before new employees are hired or placed, are they required to take a medical examination?

1 2 3 4 5

TABLE L12
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 19 — NEW EMPLOYEE MEDICAL EXAM REQUIREMENTS

Mineral Industry	No	Yes, All	Yes, All Exec. & Mgmt Only	Yes, All Production Workers Only	Yes, for Selected Mgmt and or Production Workers
Stone	27%	64%	0%	1%	7 %
Nonmetallic	8%	86%	0%	3%	1%
Metallic	2%	96%	0%	0%	<.5%
Sand & Gravel	57%	43%	0%	0%	0%
Anthracite	66%	30%	0%	4%	0%
Bituminous	4%	96%	0%	0%	0%
All Mining	13%	84%	0%	1%	2%

Question

20. Do you record health information about a new employee on some regular form?

1 2 3 4 5

TABLE L13
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 20 — NEW EMPLOYEE HEALTH DATA

Mineral Industry	No	Yes, All	Yes, All Exec. & Mgmt Only	Yes, All Production Workers Only	Yes, for Selected Mgmt and or Production Workers
Stone	16%	80%	0%	2 %	2%
Nonmetallic	7 %	88%	0%	3%	<.5%
Metallic	14%	84%	0%	0%	0%
Sand & Gravel	57%	43%	0%	0%	0%
Anthracite	43%	48%	0%	9%	0%
Bituminous	31%	69%	0%	0%	0%
All Mining	25%	73 %	0%	1%	<.5%

21. Do you require medical examinations of your employees who return to work after an illness?

1 2 3 4 5

TABLE L14
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 21 — RETURN TO WORK MEDICAL EXAM REQUIREMENTS

No	Yes, All	Yes, All Exec. & Mgmt Only	Yes, All Production Workers Only	Yes, for Selected Mgmt and or Production Workers
23%	44%	0%	1%	31%
17%	40%	0%	5%	36%
6%	50%	0%	2%	41%
2 5%	41%	0%	0%	34%
40%	37%	0%	20%	4%
19%	56%	0%	4%	22%
19%	50%	0%	3%	28%
	23% 17% 6% 25% 40% 19%	No All 23% 44% 17% 40% 6% 50% 25% 41% 40% 37% 19% 56%	All Exec. & Mgmt Only 23% 44% 0% 17% 40% 0% 6% 50% 0% 25% 41% 0% 40% 19% 56% 0%	All Exec. & Production Workers Only 23% 44% 0% 1% 17% 40% 0% 5% 6% 50% 0% 2% 25% 41% 0% 0% 0% 40% 37% 0% 20% 19% 56% 0% 4%

Question

22. Do you require medical examinations of your employees when their employment is terminated? (Exit examination)

1 2 3 4 5

TABLE L15
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 22 — TERMINATED EMPLOYEE MEDICAL EXAM REQUIREMENTS

Mineral Industry	No	Yes, All	Yes, All Exec. & Mgmt Only	Yes, All Production Workers Only	Yes, for Selected Mgmt and or Production Workers
Stone	97%	1%	0%	0%	1%
Nonmetallic	9 5%	4%	0%	0%	<.5%
Metallic	91%	6%	0%	0%	1%
Sand & Gravel	96%	4%	0%	0%	0%
Anthracite	100%	0%	0%	0%	0%
Bituminous	100%	0%	0%	0%	0%
All Mining	98%	1%	0%	0%	<5%

Question

23. How long are medical records and other health information records retained?

TABLE L16 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 23 — RETENTION OF HEALTH & MEDICAL RECORDS

Mineral Industry		#YEARS	#YEARS RECORDS RETAINED			
	0-4	5-10	>=11	UNKNOWN	FOREVER	
Stone	10%	10%	3%	24%	53%	
Nonmetallic	5%	3%	3%	11%	76%	
Metallic	1%	2%	19%	24%	52%	
Sand & Gravel	45%	4%	4%	25%	23%	
Anthracite	19%	0%	0%	32%	48%	
Bituminous	9%	3%	0%	22%	6 5%	
All Mining	10%	5%	3%	22%	60%	

INDUSTRIAL HYGIENE PRACTICES

Question

- 24. Has your facility received industrial hygiene services on a consulting basis during the past 12 months?
 - 1 Yes, from government sources
 - 2 Yes, from non-government sources
 - 3 Yes, from both government and non-government sources
 - 4 No

TABLE L17
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 24 — INDUSTRIAL HYGIENE SERVICES ON A CONSULTING BASIS

Mineral Industry	Government	Non-government	Both	None
Stone	5%	17%	3%	 74%
Nonmetallic	4%	3 5%	11%	49%
Metallic	5%	49%	8%	36%
Sand & Gravel	12%	10%	0%	78%
Anthracite	4%	21%	0%	76%
Bituminous	0%	14%	5%	80%
All Mining	3%	21%	5%	70%

Ouestion

- 25. Do you employ full-time individuals at this facility whose major responsibilities are in the area of prevention of illnesses?
 - Yes, but not a certified industrial hygienist.

 - Yes, a certified industrial hygienist.
 Yes, both certified and non-certified industrial hygienists.
 No (Code a "0" in the blank for N/A in question 26)

TABLE L18 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 25 — FULL-TIME INDUSTRIAL HYGIENISTS

Mineral Industry	Non-certified I.H.	Certified I.H.	Both	None
Stone	3%	0%	0%	96%
Nonmetallic	17%	1%	0%	81%
Metallic	31%	3%	3%	62%
Sand & Gravel	0%	0%	0%	100%
Anthracite	0%	0%	0%	100%
Bituminous	16%	0%	0%	84%
All Mining	14%	<.5%	<.5%	85%

Question

26. How many full-time occupational he	alth specialists ar	e employed at this facility?
Total		
N/A		
For each of those individuals, please clusters listed below:	write in the appro	opriate activity number from the activity
		CLUSTER NO.
Individual #1	A:	Administers (directs, manages) plans and
Individual #2		develops programs, advises top level management.
Individual #3	В:	Inspects work place to identify hazards,
Individual #4		investigates to determine the cause of illnesses.
Individual #5	C:	Analyzes plans or specs. to identify hazards,
Individual #6		develops operating procedures to control hazards.
Individual #7	D:	Provides education and training.
Individual #8	E:	Performs and analyzes tests to monitor for the presence of dusts, gases, etc.
Individual #9		presence of units, gases, etc.
Individual #10	F:	Performs engineering design to control hazards.
Individual #11		
Individual #12		

TABLE L19
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 26 — NUMBER OF FULL-TIME INDUSTRIAL HYGIENISTS

Mineral Industry	y 1	2	3	4	NO I.H.
Stone	2%	0%	1%	0%	96%
Nonmetallic	12%	5%	2%	0%	81%
Metallic	13%	13%	9%	1%	62%
Sand & Gravel	0%	0%	0%	0%	100%
Anthracite	0%	0%	0%	0%	100%
Bituminous	13%	4%	0%	0%	84%
All Mining	10%	4%	1%	<5%	84%

Question

- 27. Do you have a program under which you regularly or periodically monitor the presence of physical agents such as heat, vibration, radiation, noise, or other types of physical agents?
 - 1 Yes (Circle "1" or "2" for each physical agent listed below:)

		Yes	No
1.	Heat	1	2
2.	Vibration	1	2
3.	Radiation	1	2
4.	Noise	1	2
5.	Other	1	2

2 No (Code a "0" in the blank for N/A in question 28)

TABLE L20
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 27 — MONITORING FOR PHYSICAL AGENTS

Mineral Industry	Heat	Vibration	Radiation	Noise	Other
Stone	5%	4%	18%	37%	0%
Nonmetallic	12%	6%	38%	78%	5%
Metallic	26%	12%	81%	91%	8%
Sand & Gravel	0%	0%	4%	29%	0%
Anthracite	0%	2%	9%	100%	0%
Bituminous	1%	0%	4%	100%	5%
All Mining	6%	3%	20%	78%	4%

Question

28.	How	long o	io you	retain	the records	of the	e monitoring	program?
-----	-----	--------	--------	--------	-------------	--------	--------------	----------

Years	(If "forever" code "99")
	(If "unknown" code "98")
N/A	

TABLE L21 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 28 — RETENTION OF PHYSICAL AGENT MONITORING RECORDS

Mineral Industry	0-4	5-10	>=11	UNKNOWN	FOREVER	N/A
Stone	54%	2%	1%	19%	24%	52%
Nonmetallic	23%	<.5%	1%	12%	61%	20%
Metallic	4%	2%	1%	8%	83%	3%
Sand & Gravel	76%	0%	4%	5%	15%	71%
Anthracite	15%	2%	0%	32%	52%	0%
Bituminous	20%	12%	0%	26%	42%	0%
All Mining	29%	7%	1%	19%	43%	18%

Question

- 29. Do you have a program under which you regularly or periodically monitor the health-related presence of fumes, gases, mists, dusts, or vapors?
 - 1 Yes, we have a monitoring program (circle 1 or 2 for each agent listed below)

	Yes	No
 Fumes 	1	2
2. Gases	1	2
3. Mists	1	2
4. Dusts	1	2
5. Vapors	1	2

2 No (Code a "0" in the blank for N/A in questions 30, 31, and 32)

TABLE L22 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 29 — AIR MONITORING: AGENT CATEGORIES

Mineral Industry	Fumes	Gases	Mists	Dust	Vapors
Stone	7%	11%	2%	29%	2%
Nonmetallic	33%	53%	15%	67%	28%
Metallic	78%	83%	52%	82%	69%
Sand & Gravel	4%	4%	4%	21%	4%
Anthracite	0%	4%	0%	70%	0%
Bituminous	0%	3 6%	4%	82%	5%
All Mining	14%	3 6%	10%	65%	15%

Question

30. How is this monitoring conducted?

N/A	

- Sample collection with laboratory analysis (Code a "0" in the blank for N/A in question 31)
 Direct-reading instruments
 Both

TABLE L23 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE **QUESTION 30 — AIR MONITORING METHODS**

Mineral Industry	1. Sample Collection Lab/Analysis	2. Direct Read instruments Only	3. Both 1&2	4. N/A
Stone	16%	6%	11%	66%
Nonmetallic	16%	6%	51%	26%
Metallic	3%	6%	77%	12%
Sand & Gravel	11%	0%	10%	79%
Anthracite	64%	2%	5%	30%
Bituminous	42 %	5%	35%	18%
All Mining	27%	5%	35%	32%

NOTE: This question pertains to Question 29 (Table L22).

Question

31. Which types of direct-reading instruments are used in the monitoring program? Circle "1" or "2" for each type listed below:

N/	A		
		Yes	No
1.	Direct mass measurement tests	1	2
2.	Fibrous aerosol monitors	1	2
3.	Detector tubes	1	2
4.	Infrared (I.R.) gas monitors	1	2
	Ultraviolet (U.V.) gas monitors	1	2
	Gas chromatograph monitors	1	2
7.	Electrochemical monitors	1	2
8.	Other "wet" chemical methods	Ī	$\bar{2}$

TABLE L24
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 31 — AIR MONITORING: DIRECT READING INSTRUMENTS

Mineral Industry	1. Direct Mass Measurement	2. Fibrous Aerosol Monitors	3. Detector Tubes	4. Infrared Gas Monitors
Stone	6%	0%	12%	0%
Nonmetallic	32%	3 %	51%	2%
Metallic	49%	12%	81%	2%
Sand & Gravel	2%	0%	10%	0%
Anthracite	3%	0%	4%	4%
Bituminous	31%	0%	38%	0%
All Mining	26%	2%	37%	1%

NOTE: This question pertains to Question 30 (Table L23).

TABLE L24 (Continued) PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 31 — AIR MONITORING: DIRECT READING INSTRUMENTS

Mineral Industry	5. Ultra- 6. Violet Gas Monitors	Gas Chro- matograph Monitors	7. Electro- Chemical Monitors	8. Other "Wet" Chemical Methods
Stone	0%	2%	0%	0%
Nonmetallic	3%	2%	16%	10%
Metallic	2%	2%	38%	19%
Sand & Gravel	0%	0%	0%	0%
Anthracite	0%	0%	0%	0%
Bituminous	0%	0%	5%	0%
All Mining	1%	1%	9%	3%

NOTE: This question pertains to Question 30 (Table L23).

Question

32. How long do you retain the records of the monitoring program?

NOTE: DO NOT ASK THIS QUESTION IN COAL MINES.

N/A_______Years (If "forever" code "99")
(If "unknown" code "98")

TABLE L25
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 32 — RETENTION OF MONITORING RECORDS FOR:
FUMES, GASES, MISTS, DUSTS, AND VAPORS

		#YEAR	S RECOF	D		
Mineral Industry	0-4	5-10	>=11	UNKNOWN	FOREVER	N/A
Stone	70%	2%	1%	10%	15%	66%
Nonmetallic	30%	<.5%	2%	15%	52%	26%
Metallic	16%	2%	1%	8%	72%	12%
Sand & Gravel	81%	0%	4%	9%	6%	79%
Anthracite	15%	2%	0%	6%	77%	0%
Bituminous	6%	0%	0%	0%	94%	0%
All Mining	28%	1%	1%	5%	64%	23%

Ouestion

- 33. Are there areas in this facility in which personal protective health devices or equipment are required or recommended?
 - 1 Yes, required
 - 2 Yes, recommended
 - 3 Yes, both
 - 4 No (Code a "0" in the blank for N/A in questions 34, 35, 36, and 37)

TABLE L26
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 33 — PERSONAL PROTECTIVE HEALTH EQUIPMENT REQUIREMENTS

Mineral Industry	Required	Recommended	Both	Not
Stone	19%	11%	68%	1%
Nonmetallic	25%	12%	59%	2%
Metallic	16%	<.5%	82%	<.5%
Sand & Gravel	29%	12%	40%	19%
Anthracite	20%	27%	50%	3%
Bituminous	5%	15%	75%	5%
All Mining	13%	12%	70%	4%

Question

34.	Who has been designated to	see to it that person	al protective healti	h devices and	equipment are
	serviced and maintained?	•	•		

N/A_____

- 1 individual employees
- 2 employer representative
- 3 both
- 4 no one
- 5 other, specify...

TABLE L27 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 34 — PERSONAL PROTECTIVE HEALTH EQUIPMENT RESPONSIBILITY

Mineral Industry	Employees	Employer	Both	No One	Other	N/A
Stone	21%	17%	46%	13%	1%	1%
Nonmetallic	10%	15%	61%	5%	6%	2%
Metallic	3%	19%	75%	1%	1%	<5%
Sand & Gravel	9%	24%	34%	14%	0%	19%
Anthracite	13%	37%	29%	18%	0%	3%
Bituminous	20%	21%	44%	9%	0%	5%
All Mining	16%	20%	49%	9%	1%	4%

Question

35.	In those instances where employees refuse to wear protective health devices or fail to wea
	them properly, are corrective measures taken?

- Yes
- 1 Yes 2 No (Code a "0" in the blank for N/A in Questions 36 and 37)

TABLE L28 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 35 -- CORRECTIVE MEASURES

Mineral Industry	N/A	Yes	No	
Stone	1%	85%	13%	
Nonmetallic	2%	83%	13%	
Metallic	<.5%	95%	3%	
Sand & Gravel	19%	69%	12%	
Anthracite	3%	63%	34%	
Bituminous	5%	62%	33%	
All Mining	4%	73%	22%	

Question

36.	Do	those	corrective	measures	involve	economic	penalties?

N/A_____

1 Yes

2 No (Code a "0" in the blank for N/A in Question 37)

TABLE L29
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 36 — ECONOMIC PENALTIES

Mineral Industry	N/A	Yes	N o	
Stone	14%	79%	6%	
Nonmetallic	16%	73%	10%	
Metallic	3%	94%	1%	
Sand & Gravel	31%	65%	4%	
Anthracite	37%	63%	0%	
Bituminous	38%	55%	7%	
All Mining	26%	67%	6%	

Question

37. Have any economic penalties been assessed in the past 12 months?

N/A	

- 1 Yes
- No, we know of no instances where violations of company policy have occurred within the last 12 months
- No, although we know that there was at least one violation of company policy within the last 12 months.

TABLE L30
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 37 — ECONOMIC PENALTY ASSESSMENT

Mineral Industry	N/A	Yes	No & no violations known	No & at least one violation
Stone	20%	1%	54%	24%
Nonmetallic	26%	10%	41%	22%
Metallic	4%	19%	38%	37%
Sand & Gravel	35%	4%	39%	22%
Anthracite	37%	2%	57%	4 %
Bituminous	45%	0%	35%	20%
All Mining	32%	4%	41%	23%

GENERAL RECORDKEEPING AND MISCELLANEOUS INFORMATION

Ouestion

38. How long are personnel records on terminated employees retained?

_ _ Years (If "forever", code "999") (If "unknown", code "998")

TABLE L31 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 38 — RETENTION OF RECORDS FOR TERMINATED EMPLOYEES.

Adinount Andreas		#YEARS				
Mineral Industry	0-4	5-10 	>=11	UNKNOWN	FOREVER	
Stone	1%	17%	4%	27%	50%	
Nonmetallic	2%	8%	5%	12%	71%	
Metallic	1%	16%	5%	11%	65%	
Sand & Gravel	6%	12%	0%	41%	40%	
Anthracite	2%	0%	0%	17%	81%	
Bituminous	7%	4%	0%	20%	69%	
All Mining	4%	9%	2%	21%	63%	

Ouestion

- 39. Do you keep employee absenteeism records?
 - Yes, showing specific nature of illness where appropriate

 - Yes, showing only the type of absence Yes, without showing the type of absence

TABLE L32 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 39 — ABSENTEEISM RECORDS

Min. Industry	Yes-nature of illness	Yes-type absence	e Yes-w/o type absence	No
Stone	9%	55%	32%	4%
Nonmetallic	10%	75%	10%	3%
Metallic	12%	8 5%	<.5%	1%
Sand & Gravel	6%	37%	29%	29%
Anthracite	15%	48%	22%	15%
Bituminous	3%	84%	13%	1%
All Mining	6%	74%	16%	4%

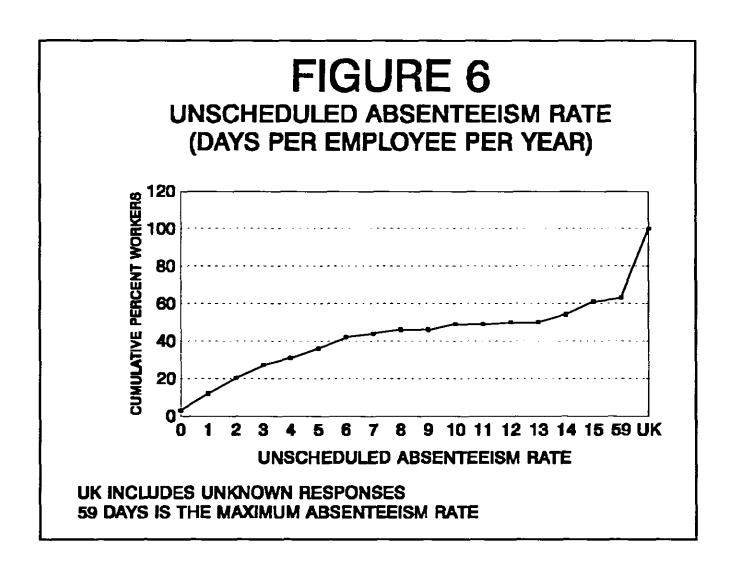
Question

40 .	What is your rate of unscheduled absenteeism?
	days per employee per year (If unknown, code "998")

TABLE L33
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 40 — UNSCHEDULED ABSENTEEISM RATE
(RESULTS IN RANGES OF DAYS PER EMPLOYEE PER YEAR)

Mineral Industry	0-4	5-10	>=11	UNKNOWN
Stone	33%	16%	3%	47%
Nonmetallic	27%	27%	1%	44%
Metallic	44%	24%	5%	24%
Sand & Gravel	37%	10%	0%	53%
Anthracite	45%	14%	11%	30%
Bituminous	28%	15%	27%	30%
All Mining	31%	17%	15%	36%

PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 40 — UNSCHEDULED ABSENTEEISM RATE (RESULTS IN CUMULATIVE PERCENT OF PROJECTED WORKER'S WITH GIVEN ABSENTEEISM RATE)

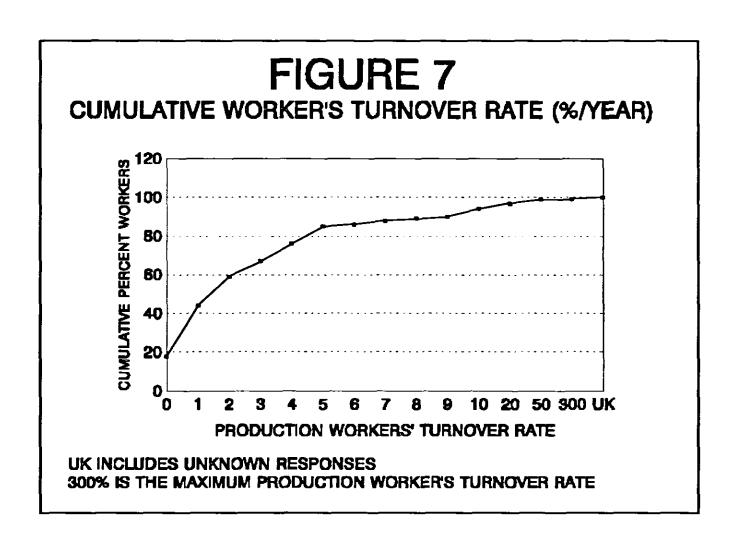


Question

TABLE L34
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 41 — PRODUCTION WORKER'S TURNOVER RATE
(RESULTS IN RANGES OF TURNOVER RATE % PER YEAR)

			Turnover Rate % per year		
Mineral Industry	0-4	5-10 	>=11 	UNKNOWN	
Stone	63%	24%	10%	1%	
Nonmetallic	70%	21%	7%	0%	
Metallic	61%	25%	12%	0%	
Sand & Gravel	40%	42%	17%	0%	
Anthracite	56%	31%	13%	0%	
Bituminous	91%	9%	0%	0%	
All Mining	76%	18%	6%	<.5%	

PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 41 — PRODUCTION WORKER'S TURNOVER RATE (RESULTS IN CUMULATIVE PERCENT OF PROJECTED WORKER'S WITH GIVEN TURNOVER RATE)



Question

42.	What	year	was	your	personnel	record	system	begun?
-----	------	------	-----	------	-----------	--------	--------	--------

Year system begun____ (If "unknown", code "998")

TABLE 1.35 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 42 — YEAR PERSONNEL SYSTEM BEGUN

	4040			ONNEL			GUN
Mineral Industry	<1940	41-50	51-6 0	61-70	71-80	81-90 ———	UNKNOWN
Stone	11%	6%	12%	8%	11%	20%	31%
Nonmetallic	11%	8%	10%	17%	25%	6%	20%
Metallic	6%	3%	15%	21%	15%	22%	17%
Sand & Gravel	5%	4%	5%	7%	25%	28%	27%
Anthracite	0%	5%	3%	25%	21%	33%	13%
Bituminous	7%	8%	11%	14%	44%	9%	8%
All Mining	8%	7%	11%	14%	30%	14%	16%
-							

Question

- 43. Which of the following items are contained in that system?
 - 1 Social security number
 - 2 Date of birth
 - 3 Date(s) of employment with this facility
 - 4 Jobs held at this facility
 - 5 Employment history at other facilities
 - 6 Sex of worker
 - 7 Worker's race
 - 8 Worker's home address

TABLE L36
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 43 — PERSONNEL SYSTEM ITEMS

Min. Industry	SSN	Bday	Workdates	Jobs Held	Job history	Sex	Race	Home Add
Stone	99%	99%	99%	89%	73%	90%	57%	99%
Nonmetallic	99%	97%	98%	87%	69%	84%	60%	97%
Metallic	98%	98%	98%	97%	82 %	85%	52%	98%
Sand & Gravel	100%	100%	100%	76%	64%	84%	58%	100%
Anthracite	98%	95%	93%	54%	52%	76%	39%	95%
Bituminous	100%	100%	100%	97%	87%	8 5%	54%	100%
All Mining	99%	99%	99%	92%	80%	86%	55%	99%

NOTE: The abbreviations in the table headings stand for: SSN - Social Security Number; Bday - Birth date; Workdates - Date(s) of employment with this facility; Jobs Held - Jobs held at this facility; Job History - Employment history at other facilities; Sex - Sex of worker; Race - Worker's race; and Home Add - Worker's Home Address.

Question

- 46. If your mine uses diesel equipment in an underground location, when were the first diesel units brought into the mine?
 - 1 We use no diesels in the underground locations of this mine.
 - We use diesels in underground locations of this mine, and the first diesel was brought into the mine during _______.

(If "unknown" code "998")

TABLE L37
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 46 — FIRST YEAR DIESELS USED UNDERGROUND

Mineral Industry	FIRST 1941-50	_				DERGROUNI	NONE
Stone	2%	<5%	0%	<.5%	0%	3%	93%
Nonmetallic	1%	10%	7%	2%	2%	3%	74%
Metallic	0%	4%	8%	12%	3%	0%	70%
Sand & Gravel	0%	0%	0%	0%	0%	0%	100%
Anthracite	0%	0%	0%	4%	0%	0%	96%
Bituminous	0%	0%	0%	0%	0%	0%	100%
All Mining	<.5%	2%	2%	2%	1%	1%	92%

Ouestion

- 47. Does this facility have any equipment that uses PCB-containing fluids?
 - Yes
 - 23 No
 - Unknown

TABLE L38 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 47 — EQUIPMENT USING PCB-CONTAINING FLUIDS

Mineral Industry	Yes	No	Unknown	
Stone	42%	49%	8%	
Nonmetallic	58%	36%	5%	
Metallic	77%	20%	1%	
Sand & Gravel	11%	67%	22%	
Anthracite	22%	69%	9%	
Bituminous	53%	35%	11%	
All Mining	51%	39%	10%	

Question

- 48. Does this facility rotate shifts, and if so how often?
 - Yes, this facility rotates shifts on a basis.
 - 2 No, this facility does not use shift rotation.

TABLE L39 PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE QUESTION 48 — SHIFT ROTATION

Mineral Industry	Yes	No	
Stone	43%	56%	
Nonmetallic	70%	29%	
Metallic	91%	7 %	
Sand & Gravel	5%	95%	
Anthracite	28%	72%	
Bituminous	41%	59%	
All Mining	48%	51%	

Question

- 49. Does this facility have a Labor-Management Health Committee?
 - 1 Yes, we have a Labor-Management Health Committee.
 - 2 No, we do not have a Labor-Management Health Committee.

TABLE 1.40
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 49—LABOR-MANAGEMENT HEALTH COMMITTEE

Mineral Industry	Yes	No	_
Stone	36%	63%	
Nonmetallic	41%	58%	
Metallic	36%	62%	
Sand & Gravel	8%	92%	
Anthracite	44%	56%	
Bituminous	62%	38%	
All Mining	48%	52%	

Question

- 51. If you have an assay laboratory, or if you have access to assay reports, then may I have as an example a copy of each unique type of assay report?
 - 1 Yes, we have an assay laboratory at this facility, but you may not have a copy of an assay report.
 - Yes, we have an assay laboratory at this facility, and you may have a copy of an assay report.
 - 3 Yes, you may have a copy of each type of assay report, but we have no assay laboratory at this facility. Our reports come from an off-facility laboratory.
 - 4 No, we have no assay laboratory at this facility.

TABLE L41
PROJECTED RESULTS BASED ON THE NOHSM QUESTIONNAIRE
QUESTION 51 — ASSAY REPORTS

Mineral Industry	Yes lab-No report	Yes lab-Yes report	No lab-Yes report	No lab
Stone	2%	35%	12%	50%
Nonmetallic	6%	37%	17%	35%
Metallic	26%	36%	4%	31%
Sand & Gravel	0%	4%	0%	96%
Anthracite	3%	12%	22%	63%
Bituminous	0%	22%	33%	37%
All Mining	4%	27%	21%	43%

APPENDIX M

100 CHEMICAL SUBSTANCES WITH HIGHEST ANNUAL USAGE RATE (GALLONS)

The usage rate described the amount of each chemical that was used in gallons during the previous 12 months before the NOHSM survey was conducted at the mine. The data in Appendices M and N are mutually exclusive from each other, with some exceptions which are noted with asterisks (*).

*NOTE: Chemical also occurs in Appendix N — 100 CHEMICAL SUBSTANCES WITH HIGHEST USAGE RATE (POUNDS).

CHEMICAL NAME	TOTAL VOLUME
*Natural Gas	172,968,803,734,288
Methane	2,078,517,366
*Acetylene	1,174,357,859
Diesel Fuel No. 2	760,940,728
Nitrogen	228,506,181
95% Argon 5% Oxygen	131,690,141
Phosphorus Yellow	63,000,000
Gasoline, Unleaded	37 <i>,</i> 273,612
Diesel Fuel No. 1	34,479,188
Gasoline, Leaded	30,422,519
Argon	19,874,342
Diesel Fuel No. 6	17,457,797
*Propane	13,542,728
75% Argon 25% Carbon Dioxide	12,105,599
*Hydrogen	11,608,094
*Diesel Fuel No. 5	10,855,195
Waste Fuel Piped Fuel NEC	9,948,564
Diesel, Fuel NEC *Ammonia	9,091,754
Gasoline	7,396,426
*Sulfuric Acid	6,244,109 4,888,132
Liquid Petroleum Gas	4,336,297
#5 Fuel Oil (Reclaim)	4,011,259
*Sodium Hydroxide	3,592,569
Methyl Acetylene-Propadiene Mixture	3,537,100
Diesel Fuel No. 4	3,506,041
*Carbon Dioxide	3,498,558
Kerosene	3,379,431
*Sodium Hydrosulfite	2,195,751
Nitrous Oxide	1,438,576
*Hydrogen Chloride	1,275,638
*Sílicic Acid, Disodium Salt	988,108
*Calcium Chloride	723,508
Propylene	548,447
Lignin Sulfite	510,551
Mercury	500,303
Stoddard Solvent	430,291
Ligninsulfonate	401,920
*Chlorine	387,250
Butane	379,108
Burner Fuel	355,466
Magnesium Hydroxide	355,007
Sodium Dimethylnaphthalene Sulfonate	344,935
Helium Sulfurio Acid, Managemenium Salt	315,927
Sulfuric Acid, Monoammonium Salt Waste Oil	283,872
Methyl Alcohol	108,645
Magnesium Chloride	108,315
Phosphoric Acid	81,453
Argon 90% Methane 10%	80,270 68,023
*Nitric Acid	68,923 60,169
Bunker Oil	60,168 50,000
Methyl Chloroform	34,593
monty, omorotom	34,093

CHEMICAL NAME	TOTAL VOLUME
Naphtha, Coal Tar	34.482
Methane, Chlorodifluoro-	34,042
2-Butanone	32,452
Mineral Oil	31,897
Xylene	28,947
Ethylene Glycol	27,360
Diesel No. 2-70%, Kerosene 30%	23,145
Carbon Monoxide	21,497
Hypochlorous Acid, Sodium Salt	20,330
Hydrogen Peroxide	18,904
*Tetrachloroethylene	12,019
Guar Gum	10,398
Diesel Fuel No. 3	10,200
Isopropyl Alcohol	9,507
Argon 75% Helium 25%	8,079
Tallow Amine	7,500
Ethanol	5,004
Diesel Fuel Blend No. 1 And No. 2	5,000
Pine Oil	4,001
Acetic Acid	3,880
Hydrogren Fluoride	3,266
Petroleum White	2,934
Acetone	2,898
Isobutyl Aicohol	2,887
Denatured Alcohol	2,376
Ammonium Hydroxide	2,367
Toluene	2,339
*P. Glycol	2,000
Glycerine Reiford Lincold Oil	1,872
Boiled Linseed Oil	1,601
Coal Tar Creosote	1,585
Butyl Alcohol	1,452
*Graphite	1,342
Naphtha Gas Reagent Alcohol	1,100
Triaryl Phosphate	1,051
1,2-Propanol	990
Hexone	916
Methane, Dibromo-	898
Oil. Linseed	874
*Chromic Acid and Chromates	823
Acetylene Tetrabromide	775
Metaquat	710
*Methyl Isobutyl Carbinol	666
Al, Aluminum-MF Unknown	625 ene
Potassium Fluoride	605
Bleach	577 557
	337

APPENDIX N

100 CHEMICAL SUBSTANCES WITH HIGHEST ANNUAL USAGE RATE (POUNDS)

The usage rate described the amount of each chemical that was used in pounds during the previous 12 months before the NOHSM survey was conducted at the mine. The data in Appendices M and N are mutually exclusive from each other, with some exceptions which are noted with asterisks (*).

*NOTE: Chemical also occurs in Appendix M — 100 CHEMICAL SUBSTANCES WITH HIGHEST ANNUAL USAGE RATE (GALLONS).

CHEMICAL NAME	TOTAL MASS
Coal	31,596,029,962
Limestone	7,336,988,786
Gypsum	6,689,097,281
Carbonic Acid, Sodium Salt, Monohydrate	2,600,000,028
Carbonic Acid, Sodium Salt (2:3)	2,521,057,195
Alundum	2,416,323,397
Coke	2,369,128,057
Calcium Oxide	2,300,966,324
Glycol Alkaldiamine Acetate	1,291,890,214
Silica, Crystalline	1,251,368,386
Coke (Petroleum)	1,173,207,404
Kaolin	1,036,934,250
Ammonium Nitrate	565,323,850
Magnetite	538,391,828 452,046,734
Iron Oxide (Fe ₃ O ₄) Iron Scale	446,522,106
Calcium Hydroxide	433,408,885
Iron Ore	373,109,638
Aluminum Hydroxide (Al (OH),)	358,630,019
Gypsum-Anhydrite Rock	297,754,507
Magnesite	291,718,821
Sodium Phosphate, Primary	240,000,009
*Sulfuric Acid	220,659,158
Bentonite	215,333,732
Shale	203,883,281
Sodium Oxide	203,797,747
Coal Ash	200,000,000
Fe, Iron	189,371,628
Phosphoric Acid, Disodium Salt	189,000,033
Phosphorus Oxide (P ₂ O ₅)	143,800,010
Slag Boron Tribromide	134,861,104
*Sodium Hydroxide	132,000,000 131,366,699
*Hydrogen Chloride	120,764,663
*Chlorine	83,932,375
Carbonic Acid Disodium Salt	76,177,594
Soapstone	54,113,182
*Silicic Acid, Disodium Salt	53,108,354
*Natural Gas	45,215,260
Sodium Cyanide	45,092,950
Aluminum Calcium Oxide	41,280,000
Pyrites	38,400,000
Bauxite	37,611,835
Portland Cement	37,243,329
Chalcopyrite	24,000,000
*Graphité	23,821,564
Iron Salts, Soluble	20,202,021
Creosote Ties	19,093,079
*Ammonia	13,855,875
Zn, Zinc-MF Unknown Cement	13,533,237 13,144,898
*Calcium Chloride	12,464,945
Copper Slag	10,833,500
ooppor olay	10,000,000

CHEMICAL NAME	TOTAL MASS
*Hydrogen	
	10,013,469
Iron Pyrite Wood Pust (Nonellemenia)	9,787,558
Wood Dust (Nonallergenic)	8,706,505
Zinc Sulfate	8,299,015
Coal Tar Pitch Volatiles	7,920,293
*Acetylene	7,543,328
Zinc Solution	7,247,339
Diatomite	6,419,202
Sodium Chloride	5,496,595
*Carbon Dioxide	5,353,140
Calcium Hypochlorite	5,133,776
*Methyl Isobutyl Carbinol	5,118,635
Aluminum Sulfate	3,977,420
Oxalic Acid, Disodium Salt	3,706,116
Hydrogen Sulfide	3,656,279
Calcium Carbonate	3,179,706
Silicic Acid, Aluminum Salt, Hydrate	3,019,847
Pearl Starch	2,970,001
Silicon Carbide	2,796,597
Ferrinox Sic	2 <i>,</i> 275,511
Masonry Cement, Type N	2,240,422
*Nitric Acid	2,192,182
Titanium Dioxide	2,011,168
Sodium Chlorate	1,989,075
Sodium D-Gluconate	1,980,751
Sulfuric Acid Copper(2+) Salt (1:1)	1,763,178
Sulfur Dioxide	1,743,161
Carbon	1,521,591
Metaphosphoric Acid, Hexasodium Salt	1,416,009
Copper Solution Copper Solution	1,348,800
Sulfur	1,306,252
Starch	1,259,581
*Diesel Fuel No. 5	1,208,471
*Tetrachloroethylene	1,204,819
Iron Oxide (Fe ₂ O ₃)	1,203,704
Feldspar	1,151,027
Lead Nitrate	1,145,444
Al, Aluminum-MF Unknown	1,130,773
*Propane	1,104,142
*Sodium Hydrosulfite	1,079,839
Kyanite	1,027,140
Ammonium Chloride	1,000,410
*Chromic Acid and Chromates	993,77 5
*Propylene Glycol	946,872
Ferrate(4-), Hexacyano-, Tetrasodium	935,038
Sulfuric Acid, Iron(2+) Salt (1:1)	901,988
Carbonic Acid, Dithio, O-Pentyl Ester, Potassium Salt	860,732
•	

APPENDIX O

100 CHEMICAL SUBSTANCES WITH THE HIGHEST PROJECTED NUMBER OF WORKERS POTENTIALLY EXPOSED

This appendix lists the 100 chemical substances with the highest projected number of workers potentially exposed and the standard deviations for these projections. It is beyond the scope of this report to provide the projections and standard deviations for all of the data gathered by NOHSM. However, any parties that are interested in the projections and standard deviations for specific agents of interest should direct their requests to the NOHSM project officer listed in the discussion section IX of this report, or obtain the NOHSM database that is described in the NOHSM database section VI of this report and perform the calculations themselves. The number of workers that were potentially exposed to chemical substances contained in the ore being mined is not reported in this appendix. This appendix only reports those chemical substances which were purchased and then used at the mining facility. Hence, coal miners are not listed as being potentially exposed to coal, asbestos miners are not reported as being potentially exposed to asbestos, and so forth.

*NOTE: The number of projected workers potentially exposed to these mineral chemicals in this appendix does not include the number of workers employed in the corresponding mineral commodities listed in Appendix P.

CHEMICAL NAME	NUMBER OF PROJECTED WORKERS POTENTIALLY EXPOSED	STANDARD DEVIATION
Diesel Fuel No. 2	109,097	12,945
Acetylene	6 6,665	9,795
Gasoline, Unleaded	30,811	5,240
Gasoline, Leaded	19,893	4,668
Diesel Fuel No. 1	16,852	6,046
Propane	11,437	2,594
*Coal	11,193	2,010
Kerosene	10,712	2,412
Calcium Chloride	10,513	5,331
*Limestone	8,918	4,268
75% Argon 25% Carbon Dioxide	8,493	5,531
Natural Gas	8,040	1,546
*Gypsum	6,701	1,747
95% Argon 5% Oxygen	5,516	5,423
Sulfuric Acid	4,626	870
Hydrogen Chloride	4,578	407
Sodium Hydroxide	4,567	909
Methyl Chloroform	4,412	3,620
Ammonium Nitrate	4,333	3,553
Stoddard Solvent	4,307	2,275
Calcium Oxide	4,252	1,430
Nitrogen	4,042	2,122
Gasoline	3,901	2,280
Naphtha, Coal Tar	3,227	1,421
Petroleum White	3,110	3,058
Xylene	2,994	2,771
Carbonic Acid Disodium Salt	2,729	542
Magnetite	2,668	1,029
Diesel Fuel, Nec	2,664	1,206
Silica, Crystalline	2,620	981
Aluminum Sulfate	2,527	2,284
Iron Oxide (Fe ₃ O ₄)	2,423	1,108
Calcium Hydroxide	2,411	933
Carbon Dioxide	2,054	572

NUMBER OF PROJECTED

WORKERS POTENTIALLY

STANDARD DEVIATION

CHEMICAL NAME

	EXPOSED	
Calcium Sulfate	2,025	1,795
Coke (Petroleum)	1,887	1,068
Ligninsulfonate	1,719	1,690
Argon	1,587	461
Mineral Oil	1,563	763
Coke	1,561	7 51
Chloroprene	1,558	1,296
Methyl Alcohol	1,504	531
Iron Scale	1,455	843 550
Carbonic Acid Monosodium Salt	1,454	5 59
Ammonium Hydroxide	1,452 1,420	384 514
Graphite *Iron Ore	1,410	753
Nitric Acid	1,245	755 194
Methyl Acetylene-Propadiene Mixture	1,215	657
Dichlorodifluoromethane	1,178	653
Denatured Alcohol	1,091	585
Carbonic Acid, Dithio, O-Pentyl	1,001	•
Ester, Potassium Salt	1,084	912
Fe, Iron	1,079	517
Silicic Acid, Disodium Salt	1,067	68 6
Acetic Acid	1,066	240
Sodium Cyanide	1,063	210
Methyl Isobutyl Carbinol	1,039	754
Acetone	1,013	23 5
*Portland Cement	1,002	564
Phenolphthalein	974	184
Liquid Petroleum Gas	956	381
Stearic Acid, Calcium Salt	940	770
Diatomite	900	292
Bauxite	899	524
Tetrachloreothylene	881	618
Cholorine	797	330
Chromic Acid and Chromates	737 700	171
Barium (Soluble Compounds) Phosphoric Acid	726 723	165 189
Creosote Ties	725 716	704
Potassium lodide	710 709	704 159
Methane, Dibromo-	646	593
Silver Nitrate	641	161
Ethanol	639	253
Ammonia	635	227
Tin	594	166
Potassium Nitrate	590	409
Alundum	58 6	186
Iron Salts, Soluble	576	344
Magnesium Chloride	574	474
Sulfuric Acid, Cobalt(2+) Salt (1:1)	552	340
Glycerine	539	154
Calcoi, Fluoride	534	402
Potassium Permanganate	529	160
Isopropyl Alcohol	508	160
Sodium Oxide	499	408
Coal Tar Pitch Volatiles	494	340
Mg, Magnesium-MF Unknown	492	401
Al, Aluminum-MF Unknown	487	401
Bentonite	478	288
Hydrogen Fluoride	478	147
Copper Slag	462	0
Sodium Chloride	462	101

CHEMICAL NAME	NUMBER OF PROJECTED WORKERS POTENTIALLY EXPOSED	STANDARD DEVIATION
Sulfamic Acid	458	259
Diesel Fuel No. 6	45 6	281
Boric Acid	442	103
Ammonium Chloride	433	146
Zn, Zinc-MF Unknown	433	144
*Asbestos	429	193
Magnesite	4 21	400

APPENDIX P

NUMBER OF WORKERS EMPLOYED IN EACH COMMODITY AT THE TIME THE NOHSM SURVEY WAS CONDUCTED

COMMODITY **WORKERS EMPLOYED-SURVEY Aluminum** 3,801 Anthracite Coal 2.299 **Aplite** 32 Asbestos 444 429 Barite 121 Beryl **Bituminous Coal** 133,079 **Boron Minerals** 1,344 7,404 Cement 10.055 Clay Copper 10.517 Feldspar 392 137 Fluorspar Gemstones 80 142 Gilsonite 4,290 Gold 5,322 Granite (Crushed & Broken) 1,005 Granite (Dimension) 1,170 Gypsum 4,245 Iron Ore 113 **Kyanite** Léad/Zinc 1,869 Leonardite 52 2,949 Lime Limestone (Crushed & Broken) Limestone (Dimension) 32,769 571 170 Lithium 157 Magnesite 102 Manganese Marble (Crushed & Broken) Marble (Dimension) 467 98 59 Mercury 35 Metal Ores, NEC 340 Mica 835 Molybdenum 2,546 Nonmetallic Minerals, NEC Oil Shale 155 244 Perlite 5,463 Phosphate Rock **Pigment Minerals** 29 372 Platium Group 1,712 Potash Pumice 143 13 **Pyrites** 218 Rare Earths Salt (Evaporated) Salt (Rock) 330 1,768 16,782 Sand and Gravel Sandstone (Crushed & Broken) Sandstone (Dimension) 2278 338 Shale (Common) 620 2,739 Silver Slate (Crushed & Broken) Slate (Dimension) 206 373 Sodium Compounds 2256 2.031 Stone, Crushed & Broken, NEC Stone, Dimension, NEC Talc, Soapstone & Pyrophyllite 111 830 Titanium 374 2.518 Traprock (Crushed & Broken) 749 Trona

COMMODITY	WORKERS EMPLOYED-SURVEY
Uranium	1,179
Uranium - Vanadium Ores	45
Vanadium	229
Vermiculite	277
Zircon	29

APPENDIX Q

100 TRADE NAME PRODUCTS WITH THE HIGHEST PROJECTED NUMBER OF WORKERS POTENTIALLY EXPOSED

TRADE NAME PRODUCT	MANUFACTURER OR DISTRIBUTOR	NUMBER OF PROJECTE WORKERS POTENTIALI EXPOSED
Coal Mine Rock Dust	White's Stone Co.	33,024
WD-40 Item 42110 (Aerosol)	The WD-40 Company	22,866
Atom Arc Type 7018	Chemtron Corp.	12,919
Lan-Lin Hand Cleaner Part No. M10-75	Radiator Chemical Corp.	11,396
Hydraulic Fluid 100A ISO VG 100	Century Hulburt, Inc.	11,207
Permatex Form-A-Gasket No. 2 Sealant, #80011	Loctite Corp.	11,126
Lincoln Jetweld LH-70 Electrode, E7018, 7016	Lincoln Electric Co.	10,880
Texaco Multifak EP-2	Texaco Incorporated	10,399
Texaco ATF Dexron Two	Texaco Incorporated	9,770
Hobart 718 LMP Class E7018 Stock No. S116051-35 Prod. No. 90379E	Hobart Brothers Company	9,610
447A Covered Electrodes E6013	Hobart Brothers Company	9,549
Arcair Copperclad Pointed Electrodes Type D.C. Cat. No. 22 033 003	Air Products & Chemicals, Inc.	9,410
Whisk Bio-degradable Waterless Hand Cleaner Stock No. U2WW White	The Metalife Company	8,224
CRC Electrical Grade Lectra Clean, #02018 (Aerosol)	CRC Chemical Inc.	8,180
Safety-Kleen 105/140 Solvent- Combustible Liquid UN1255	Safety Clean Corp.	8,096
Super Prime Pentolite 12-25	International Minerals & Chem Corporation	ical 7,905
Linde Gouging Electrodes DC. CC. 1/4" X 12" Part No. 7012F04	Sierra Welding Supply Co.	7,840
Gulf Crown Grease EP 2	Gulf Oil Corp.	7,316
Nonel Primadet	Ensign-Bickford Co.	7,164
Rainbow Anti-Fog And Lens Cleaner	Lensclean Inc.	7,136
Conoco Super-Sta Grease Stock No. 9030	Conoco, Inc.	7,084

TRADE NAME PRODUCT	MANUFACTURER OR DISTRIBUTOR	NUMBER OF PROJECTED WORKERS POTENTIALLY EXPOSED
CRC Electrical Grade 2-26, #02005 (AEROSOL)	CRC Chemical Inc.	6,742
HA 30 Sand	Woodstock Trucking Compar	y 6,514
Shopcoat Primer Red Oxide E6 1RC21	The Sherwin-Williams Compa	ny 6,397
Waterless Hand Cleaner 602	Safety Clean Corp.	6,255
Union Special #68 Hydraulic Oil	Union Oil Co. Of California	6,239
Exxon Spartan EP 320	Exoxon Corp.	6,227
Copperclad	Air Products & Chemicals, Inc.	6,227
Linde Union Carbide Linde Hi-Dep Alloy 82 AWS/ASME-SFA5.18 ER70S-3	Union Carbide Corporation	6,156
Oil-Dri Ali Purpose Absorbent	Oil-Dri Corp. Of America	6,150
Texaco Meropa 220 Code 2321	Texaco Incorporated	6,126
Atom-Arc 8018 Electrodes Class E-8018-C3	Chemtron Corp.	6,109
Brill*Tex Spec. GP 27 A24R 7*	Federal-Mogul Corp.	6,047
Low Silica Mine Safety Dust	E. Dillon and Company	6,045
Weld-Aid Nozzle-Kleen Number 2 Anti-Spatter Spray Non-Silicone Stock No.007022 (Aerosol)	Weld-Aid Products, Inc.	6,023
Atom-Arc 8018N AWS Class E-8018-C2 HT L81129 LOT D425C4AF	Chemtron Corp.	5,944
Permatex Anti-Seize Lubricant Part No. 133K Item No. 80078	Loctite Corp.	5,934
Jetweld LH-70 7018	Lincoln Electric Co.	5,907
Fleetweld 35 Electrodes E6011	Lincoln Electric Co.	5,905
Atom Arc 9018 Electrodes	Chemtron Corp.	5,757
Texaco Marfak Multi Purpose 2	Texaco Incorporated	5,740
Lincoln Fleetweld 5P Electrode, E6010	Lincoln Electric Co.	5,735
Certanium 889 Machinable Cast Iron Maintenance Electrode	Certanium Alloys & Research	Co. 5,682
Conoco Fleet 30W Motor Oil	Conoco, Inc.	5,627

TRADE NAME PRODUCT	MANUFACTURER OR DISTRIBUTOR	NUMBER OF PROJECTED WORKERS POTENTIALLY EXPOSED
CRC Electrical/Electronic Grade CO Contact Cleaner Precision Cleaner Solvent No. 02016 (Aerosol)	CRC Chemical Inc.	5,597
Lube-Matic Welding Wire Lubricant & Cleaner Part No. 007040	Weld-Aid Products, Inc.	5,585
Type SW Welding Electrodes E6013	Westinghouse Electric Corp.	5,533
Nozzle-Dip Gel Anti-Spatter Gel 007094	Weld-Aid Products, Inc.	5,526
Chevron Dura-Lith Grease EP-2	Chevron U.S.A., Inc.	5,523
Certanium 705 Electrode	Certanium Alloys & Research (Co. 5,521
Cincinnati Milacron Grinding Wheel Spec. 5C461-K6-VSC 1P-287A 94179-1QC	Cincinnati Milacron Co.	5,516
Dual Shield Continuous Flux Cored Electrode Type Coreweld 70 E70T-1 STK. NO. 24-341002-4	Chemtron Corp.	5,516
Atom Arc Type 9018CM Class E9018-B3	Chemtron Corp.	5,516
Conoco EP Conolith Grease No. 1	Conoco, Inc.	5,433
Nickel Anti-Seize Lubricant Part No. 80755	Loctite Corp.	5,343
Bay State Abrasives Dresser Readymount Scotsman 9"X1/4" SCT 110R 7H827743B	Augusta Tool & Specialty Co.	5,322
SBS 30 Waterless Skin Cleaner	SBS Products, Inc.	5,300
Mistic Metal Mover A Cutting Fluid And Penetrant	Mistic Metal Mover, Inc.	5 <i>,</i> 288
M30 With The Hand Cream Base Stock # 0-4004	Martin Laboratories, Inc.	5,283
Grind-O-Flex Flapper Discs ALO Resin Grit 120 CCN 521002	Merit Abrasive Products, Inc.	5,223
Anti-Seize Lubricant Part No. 80209	Loctite Corp.	5,164
Thermatex EP 2	Mobil Oil Corp.	5,050
Lincoln Fleetweld 37 Electrodes, E6013	Lincoln Electric Co.	4,933
7M7260 Liquid Gasket Material	Caterpillar Tractor Co.	4,933

TRADE NAME PRODUCT	MANUFACTURER OR DISTRIBUTOR	NUMBER OF PROJECTED WORKERS POTENTIALLY EXPOSED
Liquid Wrench Part No. L1-12 (Aerosol)	Radiator Chemical Corp.	4,933
Exxon Lidok EP 2	Exxon Corp.	4,787
Ursa Super Plus Sae 30 Product Code 2112	Texaco Incorporated	4,662
Heavy Duty Equipment Cleaner	East Kentucky Chemical, Inc.	4,620
Gopher Grinding Disc Grade A24GP	Ansari Abrasive Manufacturin	g 4,607
Wagner Dot 3 Motor Vehicle Brake Fluid 21B	McGraw-Edison Co.	4,585
Fas Loc Resin Cartridges 441 0B 0305	E.I. Du Pont De Nemours & Co	o. (Inc.) 4,580
Rock Dust	Abshire Trucking Co.	4,537
Super Hydraulic Oil 68 Product Code 7450	Conoco, Inc.	4,506
Dowtherm 209 Coolant	The Dow Chemical Company Subsidiaries	And 4,420
Go-Jo Hand Cleaner Creme Type Stock No. 1111	Go Jo Industries, Inc.	4,350
Quintolubric 822 220 Fire Resistant Hydraulic Fluid	Quaker Chemical Corp.	4,309
Wick Climb	B & B Chemical Co., Inc.	4,176
Moreplex Moly NLGI 2 Lubricating Grease	Century Hulburt, Inc.	4,153
Caterpillar Cement, #5H2471	Caterpillar Tractor Co.	4,129
Molub-Alloy 936 Light Open Gear Compound	Imperial Oil & Grease Compa	any, Inc. 4,120
Safety-Kleen Parts Cleaner 105/140	Safety Clean Corp.	4,092
Spartan EP 680 5376	Exxon Corp.	4,032
Unocal Unoba EP Grease 2	Union Oil Co. Of California	4,027
DCL 2 SAE 30 CD/SF Diesel Engine Oil	Century Hulburt, Inc.	4,022
Lubricating Grease 1643 20	Century Hulburt, Inc.	3,991
Century Oils Moreplex 2 Lubricating Grease	Century Hulburt, Inc.	3,930

TRADE NAME PRODUCT	MANUFACTURER OR DISTRIBUTOR	NUMBER OF PROJECTED WORKERS POTENTIALLY EXPOSED
Solder Seal/Gunk Dot 3 Super Heavy Duty Brake Fluid, #M44-34	Radiator Chemical Corp.	3,879
Diesel Fuel No. 2 (Winter Blend With 5% Kerosine)	Ashland Oil Co., Inc.	3,837
Chevron Ultra-Duty Grease 2	Chevron U.S.A., Inc.	3,814
Unoba EP-2 Grease	Union Oil Co. Of California	3,786
No. FDD1455 Dustallay	Wen-Don Corp.	3,775
Plasti-Cote Super Enamel Spray Paint T-9 Yellow	Plasti-Kote Co., Inc.	3,710
Rockdust	Benwood Limestone	3,707
Dixon Railroad Crayon 888 Red	Dixon Ticonderoga Co.	3,698
Mobil Delvac 1230 Motor Oil SAE 30	Mobil Oil Corp.	3,696
Conoco Automatic Transmission Fluid Type F	Conoco, Inc.	3,689
Unax Sped. Hyd. 315	Union Oil Co. of California	3,687
Three-M-Ite Elek-Tro-Cut Cloth Utility Roll	3M Company	3,661
Dupont Tovex Water Gel Blasting Agent, N.O.S.	E.I. Du Pont De Nemours & Co	o. (Inc.) 3,660
Jesco Lubricants DS-OG-WC-0 Summer 10	Jesco Lubricants, Co., Inc.	3,634

APPENDIX R

100 PRODUCT USE TERMS (PUTs) WITH THE HIGHEST PROJECTED NUMBER OF WORKERS POTENTIALLY EXPOSED

PRODUCT USE TERM	NUMBER OF PROJECTED WORKERS POTENTIALLY EXPOSED
Fuel	165,178
Grease	113,470
Cleaner, Hand	89,357
Oil, Hydraulic	87. 2 91
Oil, Motor	78,640
Welding Rod	65,903
Lubricant, NEC	60,571
Solvent	56,131
Penetrant	55,840
Compound, Dust Control	48,855
Cleaner, Glass	40,691
Paint	39,742
Oil, Gear	39,331
Fluid, Transmission Abrasive, Grinding	38,239
Sealant	37,020 38,837
Fluid, Brake	28,837 26,537
Shielding Gas	24,446
Absorbent	24,350
Fluid, Starting NEC	21,941
Lubricant, Gear	21,588
Cleaner, Electrical Contact	20,434
Compound, Anti-Seize	20,352
Adhesive	20,204
Remover, Grease	20,142
Antifreeze, Radiator	18,510
Primer	18,493
Explosive, Detonator NEC	18,335
Oil, NEC	16,749
Welding, Wire	16,320
Cleaner, NEC	15,046
Explosive, Lead Lines	12,784
Gouging Electrode Fire Retardant	11,896
Explosive, Detonator Code	11,852
Agent, Blasting	11,752 11,745
Fluid, Hydraulic	11,745 11,666
Fluid, Cutting	10,738
Antifreeze, NEC	10,733
Cleaner, Metal	10,459
Cutting Rod	10,274
Additive, NEC	9,990
Agent, Anti-Splattering	9,692
Additive Fuel	9,631
Sand	9,325
Thinner	8,815
Abrasive, Blasting	8,763
Lubricant, Open Gear	8,708
Cement, NEC	8,420
Gasket, Liquid	8,227
Chalk	8,060

PRODUCT USE TERM

Lubricant, Cable

Cleaner, Automotive

Filler, NEC

Inhibitor

Indicator

Cutting Wheel

Wood

Pip

Fluid, Layout

WORKERS POTENTIALLY EXPOSED Oil, Cutting 7.857 Oil. Lube 7.832 **Belt Dressing** 7,603 Antifreeze, Airline 7.409 Sand Paper 7272 Cleaner, General 6.573 Compound, Gasket 6.451 Compound, Water Treatment 6.356 Resin 6.073 Chemical, NEC 6.045 **Gasket Material** 5.930 Explosive, Boosters 5,780 Brazing Rod 5.536 Compound, Packing 5.320 Additive. Chemical Process 5,199 **Emulsifier** 5.192 Flocculant 5.074 Compound, Pipe Thread 5.055 Oil. Compressor 4,835 Cement, Masonry 4.795 Agent, Wetting 4,778 Remover, Moisture 4,549 Deicer 4.412 Compound, Sweeping 4.350 Plaster 4,279 Brake Equipment 4.230 Reagent, Flotation 4,130 Coolant 3.984 Compound, Steam Cleaning 3.954 Oil, Penetrating 3,787 Recellent, Insect 3,696 Remover, Gasket 3.602 Frother 3.564 Insulation 3,488 Raw Material 3.430 Soldering Rod 3.388 Antifreeze, Windshield 3,318 Brush, Wire 3273 Cleaner, Floor 3.266 Fluid, Torque 3,239

3.189

3,180

3.089

3.039

2986

2,985

2905

2,769

2735

NUMBER OF PROJECTED