

Impacts of High SO₃ on Sorbent Performance

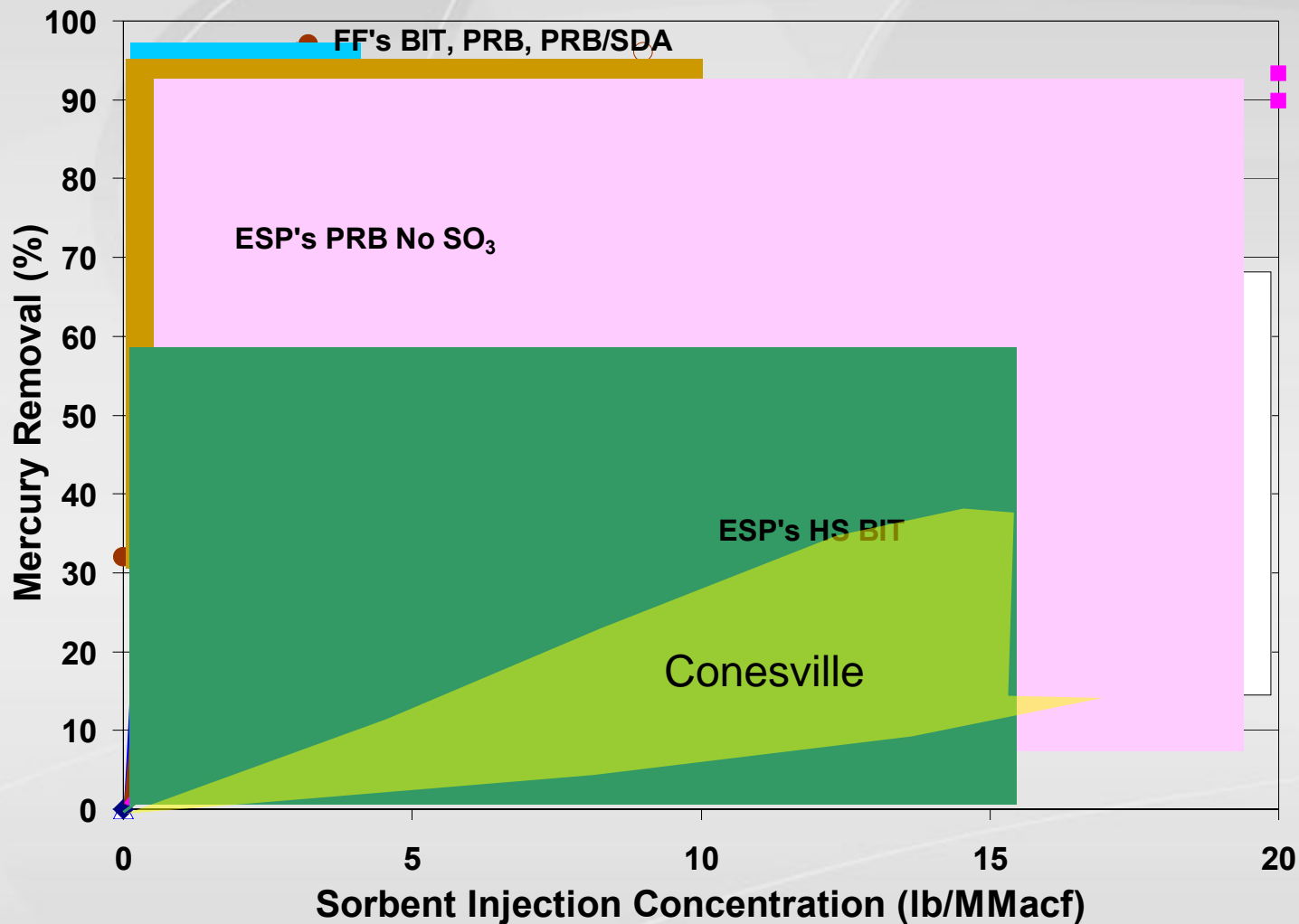


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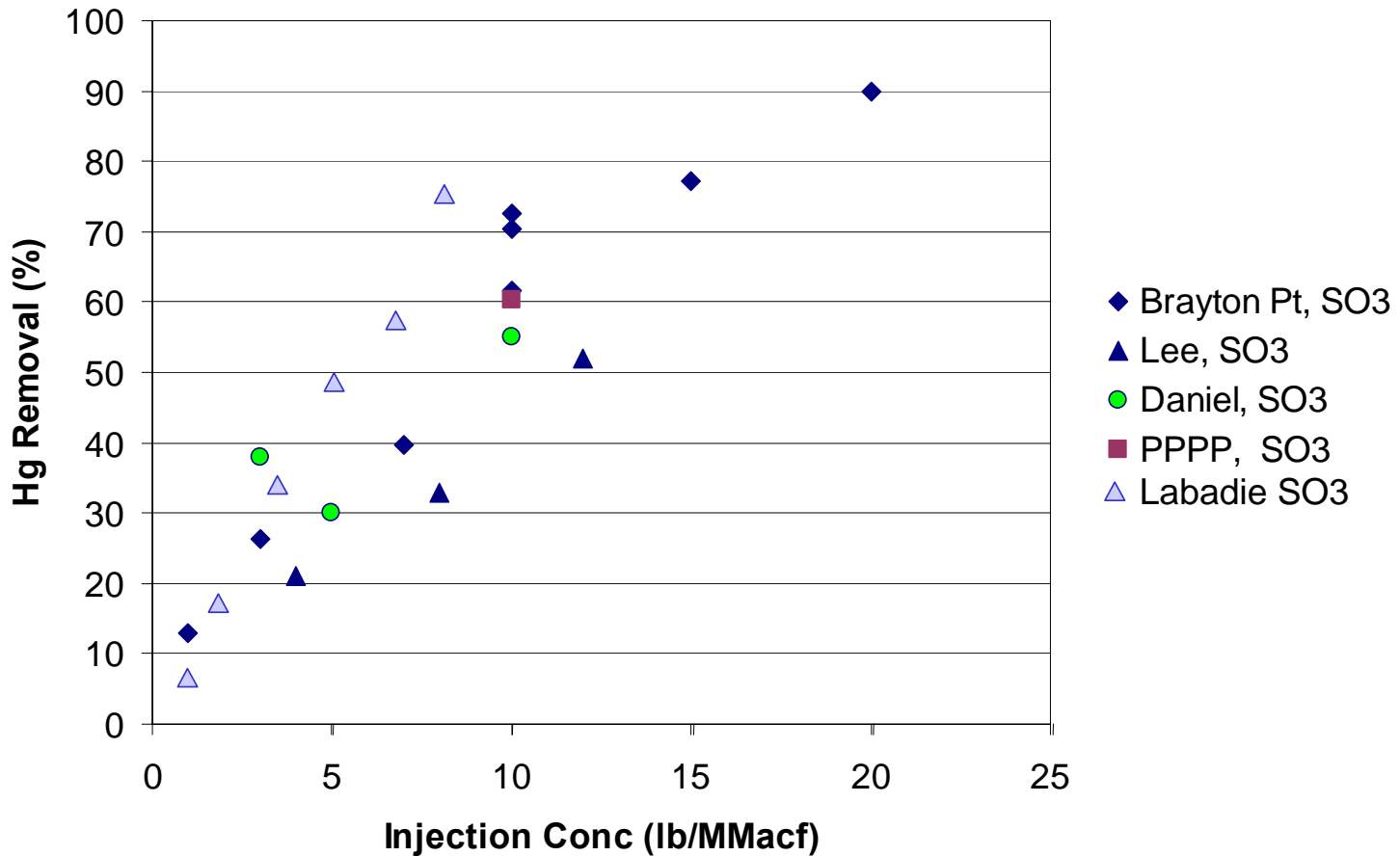


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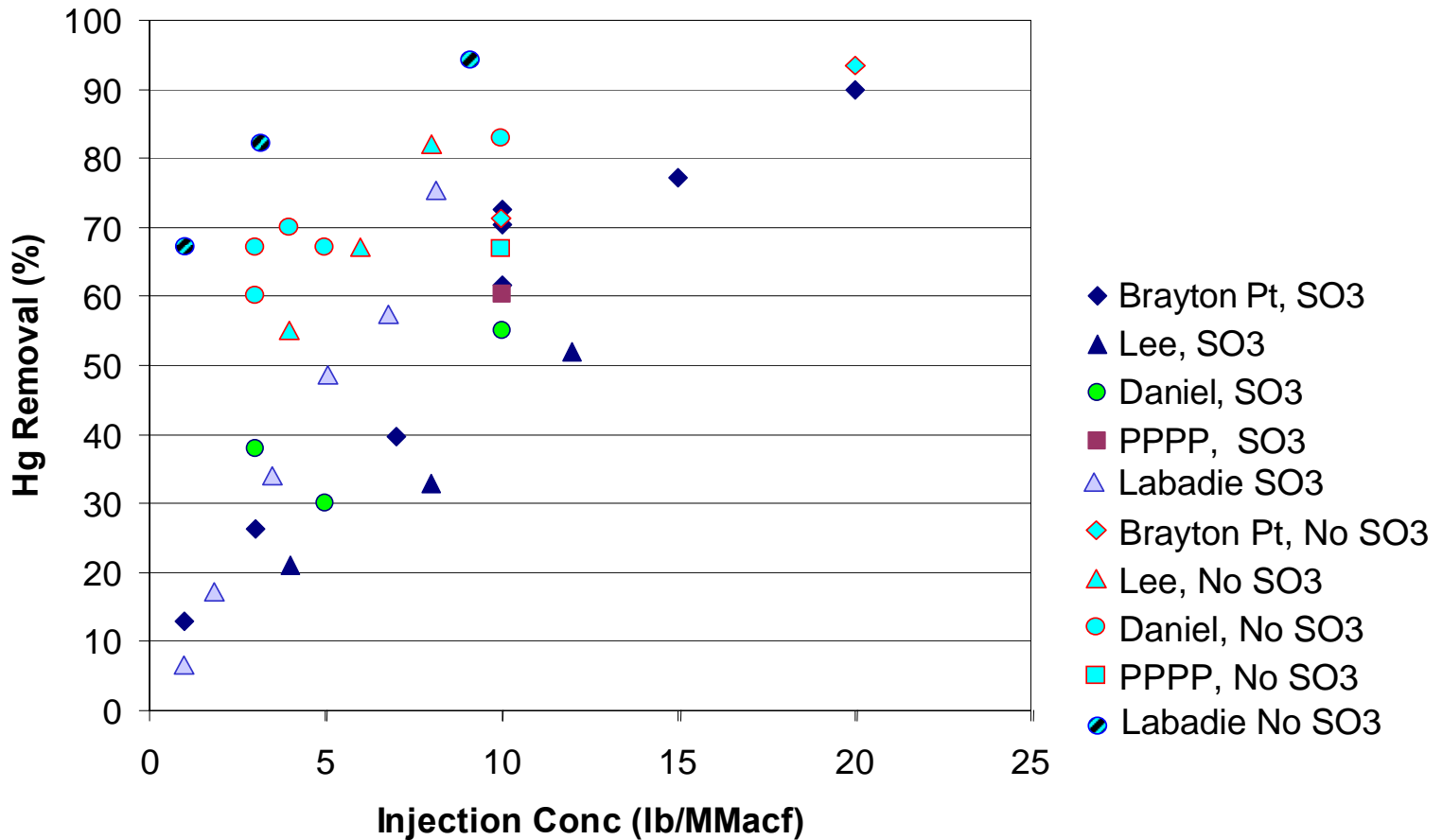
Mercury Reduction Trends with ACI on FF's and ESPs



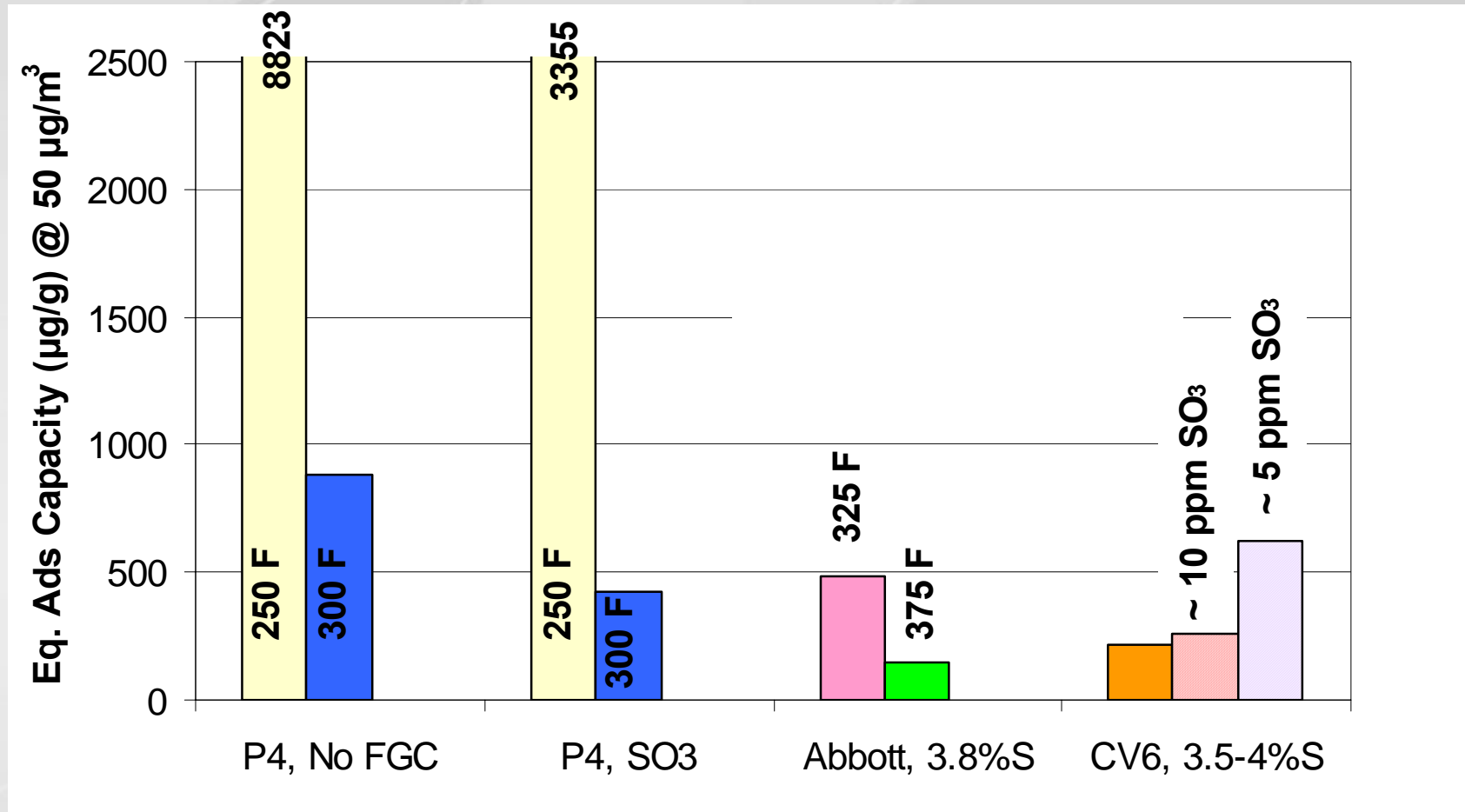
Impact of SO₃ Injection on Hg Removal



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Effect of SO₃ on Sorbent Capacity: Fixed-bed results



Addressing Industry Questions

- SO₃ measurement challenges
- Predicting co-control (SCRs, WFGD, FF, etc)
- SO₃ mitigation and Hg control
- Impact of SO₂ versus SO₃
- Balancing SO₃ and temperature effects

Additional data needed

Options for Addressing SO₃ Issues

??? Alternative Sorbents

- High Sulfur Coals
 - SCR-WFGD for Hg control
 - SO₃ mitigation
- SCRs on mid and high sulfur coals
 - SCR catalysts designed for low sulfur oxidation
 - SO₃ mitigation
- SO₃ used for FGC
 - Inject AC upstream of SO₃ FGC or upstream of APH
 - Use alternative conditioning agent