

U. S. Department of Commerce
National Bureau of Standards
Certificate of Analyses
Standard Sample 87
Aluminum-Silicon Alloy

ANALYST	SILICON	NICKEL Weighed as nickel dimethylglyoxime	IRON	MAGNESIUM NaOH-Mg ₂ P ₂ O ₇	COPPER Electrolytic	MANGANESE	CHROMIUM	TITANIUM Colorimetric	ZINC ZnS-ZnO	LEAD Weighed as PbO ₂	TIN
1.	^a 6.23	^b 0.59	^c 0.46	0.39	0.30	^d 0.30	^e 0.17	0.17	0.074	0.071	^f 0.063
2.	^g 6.14	.60	^h .47	ⁱ .37	^j .29	^k .30	^l ^m .17	.15	ⁿ .078	.067	^o .061
3.	^p 6.16	^b .59	^a .47	^r .40	^s .31	^d .30	^t .16	.16	^u .074	.069	^v .071
4.	^g 6.28	.60	^h .45	^w .41	.32	^k .31	^l .16	.16	.09	.062	^x .068
5.	^g 6.23	.58	^h .47	.38	.31	^d .30	^l .18	.17	.082	.072	^o .055
	^p 6.15	.57	^h .46	.39	ⁱ .29	^k .30	^l .18	.15	^y .065	.07	^z .05
7.	^g 6.25	^b .58	{ ^{z1} .45} ^{z2} .46}	.39	.30	^k .31	{ ^l .16} ^t .18}	.15	ⁿ .078	.066	^x .077
8.	^g 6.28	^{z3} .59	^{z4} .46		.31						
9.	^{z5} 6.21	.60	^a .46	.40	^j .31	^k .30	^l .17	.17	ⁿ .082	.070	^x .064
10.	^{z5} 6.21	^b .59	^{z2} .46	.40	^{z6} .30	^d .31	^t .17	.16	.073	.065	^v .059
Average.	6.21	0.59	0.46	0.39	0.30	0.30	0.17	0.16	0.077	0.068	0.063

^a Sodium hydroxide-sulfuric acid method, using a 1-g sample. Triple dehydration with intervening filtrations.

^b Dimethylglyoxime-photometric method.

^c Silicon removed from a 5-g sample. Copper, lead, tin, and zinc precipitated in formic acid solution with H₂S. Iron precipitated in tartrate solution with (NH₄)₂S. Precipitate dissolved, iron precipitated with ammonium hydroxide, subsequently reduced with stannous chloride and titrated with potassium dichromate.

^d KIO₄-photometric method.

^e Persulfate oxidation and potentiometric titration with ferrous ammonium sulfate solution.

^f Acid sulfides (footnote c) treated with HNO₃, etc. Tin distilled, precipitated with cupferron, and ignited to SnO₂. See J. Research NBS 33, 307 (1944) RP1610.

^g Sodium hydroxide-perchloric acid method.

^h Iron reduced with H₂S and titrated with KMnO₄.

ⁱ Hydrochloric acid-sodium hydroxide-magnesium pyrophosphate method.

^j Iodide-thiosulfate method.

^k Persulfate-arsenite method.

^l Persulfate oxidation and titration with ferrous sulfate-permanganate method.

^m Same value obtained by the diphenylcarbazide-photometric method.

ⁿ ZnHg(CNS)₄ method.

^o Tin reduced with aluminum and antimony and titrated with KIO₄.

^p Molybdate-photometric method.

^q Iron reduced with H₂S and titrated with Ce(SO₄)₂.

^r 8-Hydroxyquinoline-photometric method.

^s Same value obtained by the diethyldithiocarbamate-photometric method.

^t Diphenylcarbazide-photometric method.

^u Sulfide-electrolytic method.

^v Spectrographic analysis.

^w Mercury cathode-Mg₂P₂O₇ method.

^x Tin reduced with antimony and titrated with KIO₄.

^y Dithizone-photometric method.

^z Iodine titration.

^{z1} Iron reduced with zinc and titrated with KMnO₄.

^{z2} Orthophenanthroline-photometric method.

^{z3} Finished by electrolysis.

^{z4} Iron reduced with stannous chloride and titrated with KMnO₄.

^{z5} Sodium hydroxide-sulfuric acid method.

^{z6} Diethyldithiocarbamate-photometric method.

List of Analysts

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| 1. Nonferrous Laboratory, National Bureau of Standards, R. K. Bell in charge. Analysis by B. B. Bendigo. | 5. V. A. Stenger and Walter R. Kramer, The Dow Chemical Co., Midland, Mich. |
| 2. H. V. Churchill, Aluminum Company of America, New Kensington, Pa. | 6. C. J. Clausen, Jr., The Permanent Metals Corp., Spokane, Wash. |
| 3. Joseph J. Stumm, William F. Jobbins, Inc., Aurora, Ill. | 7. J. J. Aldrich and R. L. Vitek, Apex Smelting Co., Cleveland, Ohio. |
| 4. Walter M. Kay, Bohn Aluminum & Brass Corp., Detroit, Mich. | 8. Lucius Pitkin, Inc., New York, N. Y. |
| | 9. M. S. Kaplan and V. R. Wolfe, Apex Smelting Co., Chicago, Ill. |
| | 10. R. G. Ernst, United States Metals Refining Co., Carteret, N. J. |

The aluminum alloy for the preparation of this standard was furnished by the Aluminum Company of America.

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E. U. CONDON, *Director*.