

U. S. DEPARTMENT OF COMMERCE

National Bureau of Standards
Certificate of Analyses
OF
STANDARD SAMPLE 86 C
ALUMINUM ALLOY
(CASTING)

ANALYST*	COPPER Electrolytic	ZINC Gravimetric	IRON Volumetric	SILICON	MANGANESE	TITANIUM Colorimetric	LEAD Weighed as PbO ₂	NICKEL	CHROMIUM	MAGNESIUM
1.....	a 7.92	b 1.51	c 0.90	d 0.68	e 0.037	0.033	0.026	f 0.029	g 0.028	h 0.001
2.....	7.88	i 1.46	j .90	k .69	l .040	.035	.03	f .032	m .028	-----
3.....	7.91	{ n l. 49 } { i 1.46 }	{ j .92 } { o .91 }	p .68	{ l .042 } { e .041 }	.033	.032	{ q .035 } { f .032 }	{ r .025 } { m .022 }	-----
4.....	s 7.95	i 1.52	j .90	.67	l .05	.036	-----	q .03	r .03	t .002
.....	7.91	b 1.50	u .89	p .66	e .038	.036	{ v .034 } { v .031 }	q .028	{ r .031 } { w .032 }	-----
.....	7.96	i 1.52	j .92	.69	l .04	.036	.04	q .02	r .03	t .005
7.....	{ 7.93 } { s 7.92 }	b, x 1.52	y, z .90	k, z1 .69	l .041	.034	.025	f .033	r .032	t .002
Averages.....	7.92	1.50	0.90	0.68	0.041	0.035	0.031	0.030	0.029	0.002

* Two-gram sample dissolved in HNO₃ (sp gr 1.42). First cathode deposit dissolved and replated. Residual copper in electrolytes (approximately 0.01 Cu) determined colorimetrically.

^b ZnS-ZnO.

^c Weighed as Fe₂O₃.

^d Sodium hydroxide-sulfuric acid method. Double dehydration with intervening filtration.

^e KIO₄-photometric method.

^f Dimethylglyoxime-photometric method.

^g Persulfate oxidation and potentiometric titration with ferrous ammonium sulfate solution standardized.

on potassium dichromate.

^h Titan yellow-photometric method.

ⁱ ZnHg(CNS)₄ method.

^j Iron reduced with H₂S and titrated with KMnO₄.

^k Alkali decomposition.

^l Persulfate-arsenite method.

^m Diphenylcarbazide-photometric method.

ⁿ K₄Fe(CN)₆ method.

^o Orthophenanthroline-photometric method.

^p Sodium hydroxide-perchloric acid method.

^q Weighed as nickel dimethylglyoxime.

^r Persulfate oxidation and titration with ferrous sul-

fate-permanganate.

^s Iodide-thiosulfate method.

^t Weighed as Mg₂P₂O₇.

^u Alkali decomposition. SnCl₂-K₂Cr₂O₇ method.

^v Dithizone-photometric method.

^w Bromate-photometric method.

^x Same value obtained by K₄Fe(CN)₆ method.

^y Iron reduced with H₂S and titrated with Ce(SO₄)₂.

^z Same value obtained with the SnCl₂-Ce(SO₄)₂ method.

^{aa} Same value obtained by acid decomposition.

*LIST OF ANALYSTS

- 1. Nonferrous Laboratory, National Bureau of Standards, R. K. Bell in charge. Analysis by B. B. Bendigo.
- 2. H. V. Churchill and A. H. Bushey, Aluminum Company of America, New Kensington, Pa.
- 3. J. J. Aldrich, J. R. Schmid, and R. L. Vitek, National Smelting Co., Cleveland, Ohio.
- 4. Jack Crane, Reynolds Metals Co., Louisville, Ky.
- 5. V. A. Stenger, The Dow Chemical Co., Midland, Mich.
- 6. C. J. Clausen, Jr., The Permanente Metals Corp., Spokane, Wash.
- 7. M. S. Kaplan and V. Wolfe, Apex Smelting Co., Chicago, Ill.

The aluminum alloy for the preparation of this standard was furnished by the Aluminum Company of America.

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E. U. CONDON, Director.