

U. S. DEPARTMENT OF COMMERCE

National Bureau of Standards

Certificate of Analysis

OF

STANDARD SAMPLE 52A

CAST BRONZE

Analyst*	Copper	Tin	Zinc	Nickel	Iron	Manganese	Lead	Silver	Antimony	Arsenic	Phosphorus	Sulfur	Silicon
1.....	88. 15	7. 81	3. 17	0. 74	0. 045	0. 019	0. 013	0. 015	0. 004	0. 003	0. 0008	0. 001	0. 0008
2.....	88. 14	^a 7. 83	3. 16	. 73	^b . 05	. 02	. 01	-----	. 002	. 004	. 0018	. 003	-----
3.....	88. 18	^c 7. 83	3. 19	. 72	^d . 05	. 02	. 011	-----	-----	-----	none	^e . 002	. 002
4.....	88. 16	^f 7. 83	3. 18	. 72	^g . 052	. 020	. 017	-----	-----	-----	trace	-----	trace
5.....	88. 19	^h 7. 84	ⁱ 3. 17	. 73	^j . 054	. 021	. 011	-----	-----	-----	. 002	-----	-----
6.....	88. 20	^k 7. 84	3. 14	. 73	^l . 051	. 017	. 015	-----	-----	-----	< . 002	-----	-----
7.....	88. 15	^m 7. 83	3. 19	. 72	ⁿ . 055	. 02	. 015	-----	-----	-----	< . 001	-----	-----
8.....	88. 18	^o 7. 85	3. 16	. 73	^p . 042	. 015	. 013	-----	-----	-----	-----	-----	-----
Averages	88. 17	7. 83	3. 17	0. 73	0. 05	0. 02	0. 013	0. 015	0. 003	0. 003	0. 001	0. 002	0. 001

Analyst 1 also reported aluminum not detected (test sensitive to 0.001 percent of Al), and 0.0015 percent of gallium. Analyst 3 reported aluminum not detected.

^a Metastannic acid and the like separated and digested in $H_2SO_4-K_2SO_4$. Solution diluted, tin reduced with iron, and $SnCl_2$ titrated with KIO_3 .
^b Iron reduced with H_2S and titrated with $KMnO_4$.
^c As in (a), but tin reduced with test lead and $SnCl_2$ titrated with iodine solution.
^d Iron reduced in a Jones reductor and titrated with $KMnO_4$.
^e 5-g sample dissolved in HBr . Evolved gases passed through an $HCl-HBr$ solution. Sulfur precipitated with $BaCl_2$ and weighed as sulfate.
^f As in (c), but $SnCl_2$ titrated with KIO_3-KI solution.
^g Weighed as Fe_2O_3 .

^h As in (a), but tin reduced with aluminum and $SnCl_2$ titrated with iodine.
ⁱ Weighed as $Zn_2P_2O_7$.
^j Iron reduced with Zn and titrated with $KMnO_4$.
^k As in (a), but tin reduced with nickel and $SnCl_2$ titrated with KIO_3-KI solution.
^l Iron reduced with H_2S , and titrated with $Ce(SO_4)_2$ using ortho-phenanthroline indicator.
^m As in (a), but tin reduced with antimony and $SnCl_2$ titrated with iodine solution.
ⁿ Iron reduced with $SnCl_2$ and titrated with $KMnO_4$.

* LIST OF ANALYSTS

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| 1. William D. Mogerman, National Bureau of Standards, Washington, D. C. | 5. E. A. Schroeder and O. P. Case, The American Brass Co., Waterbury, Conn. |
| 2. A. B. Shapiro, H. Kramer & Co., Chicago, Ill. | 6. K. C. Braun, Federated Metals Division, American Smelting & Refining Co., Detroit, Mich. |
| 3. J. B. Mosley and J. Long, The Ajax Metal Co., Philadelphia, Pa. | 7. James Brinn, L. A. Cohn & Bro., Chicago, Ill. |
| 4. Walter M. Kay, Bohn Aluminum & Brass Corporation, Detroit, Mich. | 8. F. M. Barry and George W. Schuster, Scovill Manufacturing Co., Waterbury, Conn. |

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LYMAN J. BRIGGS, *Director.*