

# Commercial Production of Fresh Market Tomatoes

#### Dean McCraw Extension Vegetable Specialist

Jim Motes Extension Vegetable Specialist

# **Raymond Joe Schatzer**

Asst. Prof. Agricultural Economics

Oklahoma farmers produce an estimated 600 acres of fresh market tomatoes annually valued at about \$2.25 million. Shipping begins in late June or early July and continues into August and September. Almost all of the Oklahoma crop is transplanted in early spring for summer production. Major competitive areas are East Texas, Arkansas, Tennessee and other eastern and southeastern states.

Expected tomato yields vary extensively with growing conditions, cultural practices and management skills. Tomato is a high cost, high value and high risk crop. Yields of 650 to 850 boxes (30 pounds) per acre can be reached or exceeded. Production and marketing costs can exceed \$4,000/acre with an expected gross return of \$4,000 to \$8,000/acre.

Before making a commitment to grow tomatoes, the farmer should thoroughly investigate market possibilities and arrangements, capital requirements, labor requirements and competition for those resources from other enterprises on the farm.

# **Production Requirements**

The tomato is a warm season crop, killed by freezing temperatures and injured by light frosts. Tomato blossoms will not set fruit for economical yields if day temperatures rise above  $94^{\circ}F$  or if night temperatures remain above  $70^{\circ}$  or drop below  $60^{\circ}F$ . Tomato fruit that set under low night temperatures are often catfaced, and this reduces their market value. Tomato fruit sets best if the average temperature is below  $75^{\circ}F$ .

About 70 days are required from tomato transplanting to harvest of red-ripe fruit. It will take 40 to 50 days from the time a tomato flower opens until it produces a ripe fruit. Setting plants in the field early encourages early blossom formation. Early spring transplanting is important to enable the plants to set fruit before high temperatures occur. Early production usually provides higher prices.

# **Variety Selection**

One of the most critical decisions a grower makes, aside from the decision to plant the crop, is the variety to use. Only tried and true varieties should be utilized. Observation of untried varieties is encouraged but should be limited to 15 to Oklahoma Cooperative Extension Fact Sheets are also available on our website at: http://www.osuextra.com

20 plants per variety. Your County Extension Educator can provide information on local and state variety test results and suggestions on trial varieties.

Tomato plants are determinate or indeterminate in growth habit. The determinate-type plant terminates its growth with a flower bud. The plant is called "self-topping" or "self-pruning." It does not vine out and can be grown with short 3 ft. stakes or without staking. Most blossoms and fruit develop on the plant at about the same time. Uniform fruit ripening is desirable for commercial tomato growers who do not desire abundant vine growth and want a concentrated harvest season.

The indeterminate type never terminates in a flower bud. It always produces leaves, flower clusters and more stem from the growing tip. The vine continues to grow until it is killed by frost. Blossoms and fruit develop progressively as the vine grows, so tomatoes in all stages of development may be on

# Names and description of proven tomato varieties for Oklahoma.

Variety	Growth Habit <sup>1</sup>	Disease Resistance <sup>2</sup>	Stem Jointless <sup>3</sup>
Bigset	D	ASVNF <sub>1.2</sub>	No
Duke	D	ASVF,	Yes
Flora-Dade	D	ASVF	Yes
Fresh Pak	D	VNF,	No
Hybrid 724	D	ASVF <sub>12</sub>	Yes
Liberty	D	ASVF	Yes
Monte Carlo	I	ASVNF	No
Mountain Pride	D	VF,	No
Pik-Red	D	YN̈́F,	No
Royal Flush	D	ASVŇF <sub>1</sub>	No
Sunny	D	ASVF,	No
Vegas	D	ASVF <sup>1,2</sup>	Yes

<sup>1</sup> (D) Determinate; (I) Indeterminate

<sup>2</sup> (V) Verticillum wilt resistant

(F) Fusarium wilt resistant (race 1)

(F<sub>1,2</sub>) Fusarium wilt resistant (race 1 and 2)

(N)'Nematode resistant

(A) Alternaria Stem Canker resistant

(S) Stemphylium (Grey Leaf Spot) resistant

<sup>3</sup> Stem detaches from fruit when picked.

the vine at one time. The harvest may last for several months if high summer temperatures do not prevent fruit set.

Select varieties that perform well under Oklahoma conditions and have disease and nematode resistance if nematodes are a likely problem. Varieties to be grown without staking should have a very determinate growth habit. Indeterminate varieties and vigorous determinates are best adapted to staking, caging or trellising.

## Sites & Soils

Tomatoes require a well drained soil for optimum growth. For early production, tomatoes should be planted on loamy sand or sandy loam soils. Tomatoes should be planted in a 3 or 4 year rotation to minimize disease problems that carry over in the soil. Pepper, eggplant and potato are closely related to tomato and should not be in the crop rotation plan with tomatoes since they all have several common disease problems. Rotation is especially useful in reducing the incidence of wilts, bacterial diseases, nematodes and some foliage diseases. Corn, small grains and legumes are good rotation crops.

Select soils which are at a high level of fertility, well drained, and not subject to overflow. Soils with more organic matter are usually most productive. Organic matter may be improved by growing a green manure crop, such as rye, hybrid sudan or some other small grain, or adding stable manure. The site should allow for good air drainage which will help to reduce damage from late spring frosts, foliage diseases during the season, and early fall frosts. Select a site well in advance to allow for soil testing and necessary amendments in the fall before the crop is to be planted the following spring. If a cover crop is used, it should be seeded by September 15 and turned under 2 or 3 weeks before spring planting.

Nutrient needs for the best production of tomatoes are fairly exact. To add the right amount of the various elements, it is necessary to know what is already available in the soil. Guesswork will cost dollars, either in more fertilizer than needed, which is wasteful, or not enough, which reduces the yield potential of the crop.

Sample your soil properly and have it tested long before preparing the field, preferably the fall before. Use the soil test results as a guide for the specific amounts of lime and fertilizer to be added. Also have a nematode assay on a portion of the soil sample to determine the need for using a nematicide. Your County Extension Educator is available to assist with these services and to interpret the reports. The nematode analysis is particularly important if the field has been planted to a nematode susceptible crop. Refer to OSU Extension Fact Sheets F-7625, F-7626 and F-7627 for detailed information on diseases of tomatoes.

## Sources of Transplants

Practically all the Oklahoma tomato crop is transplanted. Transplanting is necessary in the spring to give the plants a six-week size advantage over direct field seeding. This allows the plant to set a crop of fruit before onset of high summer temperatures. Transplanting also reduces seed required per acre. Hybrid tomato seed cost can range from \$350 to \$1,900 per lb. Approximately 1 to 2 oz of seed are required to grow transplants for one acre. Growers should be careful to use only the highest quality transplant. These can be purchased from plant producers either locally or from regional plant growers who ship into Oklahoma. It is generally best for the farmer to order the seed and provide it to the local plant grower to insure the proper variety.

Locally grown plants allow you to maintain close contact with the plant grower. This can be beneficial for scheduling purposes.

Regional plant growers produce extremely large volumes of plants at minimal cost per plant. Effective coordination is required to insure timeliness of delivery.

Whether you purchase plants locally or regionally, be sure to use a plant grower with a reputation for timely provision of vigorous plants free of insect and disease damage. Remember that approximately 6 weeks are required to grow a tomato plant. Secure your seed and coordinate with the plant grower well ahead of planting time.

Some growers prefer to grow their own plants. This is possible. However, plants can often be purchased less expensively particularly if the planted acreage is 2 to 3 acres or less. Transplant growing is very demanding and tomato producers without transplant growing experience are advised to purchase plants from reliable plant growers.

#### Fertilization

Tomatoes do best at a pH of 6.0-6.8. Submit a soil sample in the fall or well ahead of planting time to allow adequate time to apply lime to adjust pH. If a fall cover crop is to be planted, apply lime at that time. Liming of acid soils particularly in southeastern Oklahoma will increase fertilizer efficiency and help reduce the incidence of some physiological disorders such as blossom end rot.

Based on OSU soil test results, below are the quantities of  $P_2O_5$  and  $K_2O$  recommended.

Add all the  $P_2O_5$  and  $K_2O$  preplant in accordance with the tables below. Apply 50 lbs Nitrogen (N) per acre preplant if soil test results indicate surface nitrate level is near zero. Otherwise, deduct surface nitrate level from recommended N

#### Phosphorus Per Acre (all soils)

When Test Shows	0-19	20-39	40-69	70-99	100+
Add Ibs. P <sub>2</sub> O <sub>5</sub> /A	100	75	50	25	none

#### **Potassium Per Acre**

When Test Shows	0-99	100-149	150-199	200-249	250-299	300+
Add lbs. K₂O/A Sandy Soil Clay Soil	300 250	250 200	200 150	150 100	100 50	none none

needs. For most efficient utilization preplant fertilizer should be placed in an open furrow down the row and mixed at a depth of 6-8 inches with sweeps or chisels. The furrow should then be closed and the row bedded if needed. If used, plastic mulch should be applied at bedding.

**Starter Solution**—Dissolve three pounds of soluble high phosphorous fertilizer such as 11-48-0 or 15-30-15 in 50 gallons of water. Apply one cup to one pint at the base of each plant with the transplanter or by hand at time of transplanting. Soil insecticide can be added to the starter solution to reduce cutworm damage.

**Sidedress Nitrogen (N) Application**—Irrigated tomatoes will need an additional 50 pounds of N per acre when the first fruits are about the size of a nickel. Higher N side-dress rates will generally retard maturity but give higher seasonal yield. Therefore, no more than 50 lb N/A is suggested when early maturity is desired. A second 50 lb N/A sidedress application will likely be needed one month later especially on sandy soils in periods of high rainfall.

For extended harvest a third 50 lb N/A sidedress application may be needed if adequate fruit remain on the plants and plant condition is adequate to support fruit development.

## Soil Preparation and Bedding

The tomato is a relatively deep rooted plant. If unobstructed, its roots will penetrate 5 ft or more in depth. The soil should be plowed deep well ahead of planting, preferably in the fall during preparation for a cover crop. Prior to planting in the spring, disk the ground to thoroughly mix the cover crop stubble. In most areas of Oklahoma, but particularly in west and southwest Oklahoma, benefit will be realized by leaving 3 ft wide strips of cover intact for wind breaks. This can often be done in connection with drive rows needed to facilitate spraying, harvesting, etc. The number and spacing of drive rows needed will vary with equipment, land, etc.

Rows for irrigated tomatoes should be prepared on 6 ft centers. At this spacing, 7,260 ft of row is equivalent to 1 linear row acre (LRA); e.g., 36 rows 200 ft long would cover about 1 acre of land. The ground should be clear of clods, sticks and trash large enough to interfere with transplanting.

Most soils benefit from bedding. This is particularly true for slow draining soils in low lying areas. Bedding improves water drainage away from plants, improves aeration and accelerates soil warming in the spring. Use implements such as disk hillers, listers or bedders to pull the soil into a ridge. The ridge should then be shaped into a bed 30 to 36 inches wide and 4 to 6 inches high with a slight crest in the middle. Equipment can be purchased or constructed to perform this function in one operation. The exact size and shape of the beds will vary with your situation.

# Mulching

Black plastic mulch increases earliness and total yield of marketable tomatoes. The mulch helps warm spring soils, regulates soil moisture loss, prevents weed growth, (except nutsedge) and reduces the incidence of cull fruits. Most plastic mulch is 36 to 48 inches wide on rolls 2,000 to 2,400 feet long.

Many types and brands of mulch are available commercially. Do not sacrifice quality for cost. Mulch which does not last the season is a wasted expense. In most cases, 1 1/4 mil thick embossed or 3/4 mil linear low density mulch is adequate. Smooth plastics less than 11/4 mil thick may not be strong enough to resist wind and mechanical damage. Plastic mulch is most effective when used in conjunction with a drip irrigation system.

Mulch should be applied to a well prepared shaped bed which has adequate moisture. Do not apply mulch if the bed is dry below a depth of 2 inches unless drip irrigation is used. Make sure your mulch application machine is adjusted to apply only enough soil to hold the edges of the plastic in place. Excess soil on the plastic restricts air movement beneath and complicates removal at the end of the season. Plastic mulch should be applied soon after the fertilizer has been placed in the row. This should be at least 2 weeks ahead of planting to allow time for soil warming. Plastic mulch must be removed from the field at the end of the season.

# **Spacing and Transplanting**

Transplants should be 5 to 6 weeks old, properly hardened off, but not stunted. They should be 8 to 10 inches tall with thick stocky stems, dark green color and well developed root systems. Space transplants so that indeterminate plants have 15 square feet (2.5 ft x 6 ft) and determinate plants have 9 square feet (1.5 ft x 6 ft). For maximum season yields, transplants should not have any fruits, flowers, or flower buds present when set in the field. Fruit setting too early stunts the plant and reduces its yield potential.

If the transplants were grown in peat pots, make sure that the top edges of the pot are buried completely when set in the ground. If the pot is exposed, it will act like a wick and dry the soil in the pot. Tear out the bottom of the peat pot before transplanting for earlier root development.

Tomatoes are highly susceptible to injury from frost and grow little or not at all when set in cold soils. Plants set before the last frost must be protected. The mean date of the last frost in the spring varies from about March 30 along the Red River to about April 24 in northwest Oklahoma. Ask your County Extension Agent or a long-time resident if you are not sure about the frost date in your area.

Where the price benefit from early harvest justifies, early planted tomatoes can be covered with row tunnels. The practice is expensive, \$500-\$800/LRA, but can allow planting as much as 2 weeks before the last frost with a corresponding acceleration of first harvest. The practice is probably most suited to small plantings for local sales. Many different materials and techniques are available. Ask your County Extension Educator for information.

# Weed Control

An adequate selection of herbicides is available for chemical weed control in tomatoes. Due to rapidly changing labels they are not listed here. Obtain a copy of the OSU Extension Current Report CR-6008 for a list of herbicides cleared for use on tomatoes. Follow label directions.

## Irrigation

Tomatoes are a deep rooted crop with their roots reaching a depth of 5 feet or more in most soils. When irrigating tomatoes it is best to give the plants infrequent, heavy applications of water rather than frequent light applications. This will encourage a deeper root system. Tomatoes may be irrigated by three methods: Sprinkler, furrow, or trickle (drip) irrigation. Sprinkler irrigation of tomatoes wets the foliage and washes off spray residues. A spray program has to be practiced more frequently throughout the season with sprinkler irrigation. One should sprinkler irrigate to maintain the level of soil moisture in the top foot at about 50% of field capacity during the major portion of the growing season. Inexpensive devices such as tensiometers will provide information on the soil moisture level. Wide fluctuations in soil moisture will increase tomato fruit cracking.

Furrow irrigation is preferred by some growers over sprinkler irrigation because less fruit cracking occurs. However, after the soil has been wetted, the bottom of the furrow tends to "seal," especially on heavy soils, thus increasing the time for water to drain through the bottom of the furrow. This also increases the waiting period for harvest or pesticide application implements to come into the field.

Trickle irrigation is excellent for tomato production and minimizes the amount of water used. It consists of either a porous or non-porous plastic pipe or tubing in which water is applied under low pressure at a very slow rate. The tubing is laid out next to the plants for entire row length up to 800 ft. The water is delivered in the row to the root zone of the plants, thereby being able to penetrate deeply without wetting the aisles between the plants. One can irrigate and spray or irrigate and harvest at the same time. Trickle irrigation will provide water to an acreage nearly twice as large as sprinkler or furrow irrigation with an equal water supply. Trickle irrigation requires less labor than other irrigation methods. Sidedress N can be uniformly applied through a trickle system. Refer to OSU Extension Fact Sheet F-1511—Trickle Irrigation for Lawns, Gardens and Small Orchards-for additional information.

Low soil moisture early in the season results in retarded plant growth and excessive blossom-end rot of fruits. Excessive moisture, particularly early in the season results in poor root development with increased susceptibility to drought later. Excessive moisture late in the season causes increased fruit cracking, rots, and poor color. Since the tomato is a deep rooted crop, many soils will require at least 3 inches of water during dry periods to saturate the soil in which most of the root system is located. During warm, dry weather, 2 inches of water are required each week by large tomato plants.

### Pruning & Training

Tomatoes can be grown on various training systems ranging in increasing cost, from unsupported bare ground culture, unsupported on plastic mulch, wire cages, staked, or trellised or some combination of the above.

Sprawling ground culture is the least expensive method but also offers the least potential for suitable marketable yields and premium quality fruit.

Sprawling plants on plastic mulch is relatively inexpensive. When used in conjunction with drip irrigation, high planting beds and determinate varieties, it may be practical. Incidence of cull fruit from plants grown sprawling on plastic will be less than without mulch but greater than with caged or staked production.

Confining each plant to a wire cage, e.g., 6x6 inch mesh concrete reinforcing wire, 2 1/2 ft tall x 14 inches in diameter offers the greatest potential marketable yield. Start up cost

can be as high as \$2,500 per LRA, about \$0.70/cage, but that can be amortized over 5 or more years. Gaging requires much less labor than staking and may be a good alternative for small plantings operated as part of a multi-crop market or truck garden.

The last and probably most utilized method is staking. The function of staking is to hold plants and fruit off the ground. The simplest trellis consists of stakes or small posts spaced at frequent intervals in the row with tightly stretched twine or small wires running horizontally alongside the plants. A satisfactory trellis may be constructed of stakes 1 inch by 4 ft driven 10 to 12 inches into the soil midway in the space after every second plant (approximately 2,420 stakes per acre) (Figure 1). Slightly larger and longer stakes should be used with the more vigorous varieties and the indeterminate cultivars. A simple, hand-operated stake driving tool consists of a 36 inch length of 21/2 inch galvanized pipe with a cap screwed or welded on one end.



(a) Staking: Drive 4- to 4 1/2-foot stakes about 12 inches into ground midway between plants. Note use of galvanized pipe for driving stakes manually.



(b) First stringing: Locate about 10 inches above the ground when plants are 12 to 15 inches high. Note weave between plants and loop around stakes. Keep twine tight.



(c) Second stringing: Locate about 6 inches above first twine when plants are 18 to 20 inches high. Note stringing tool.

# Figure 1. One method of trellising tomatoes using stakes and twine.

Slide the pipe down over the stake, striking down repeatedly with force (Figure 1a).

The first string should be about 10 inches above the soil and should be strung when the plants are 12 to 15 inches high. A "stringing tool" is used to pass the string along one side of the row, looping the string around each stake. It is important to keep the twine tight. Proceed to the end of the row and return on the opposite side passing the string along the other side of the plants, again looping each stake. It is helpful at the first stringing to cross the string between plants. Subsequent strings should be put up as the plants grow in order to maintain a well-trained system (Figure 1b). Three to 4 stringings are desirable, each about 6 to 10 inches higher than the preceding one. "Crossing-over" with twine between plants may not be practical, or helpful, after the first time.

The job of stringing tomatoes can be simplified through the use of a "stringing" tool (see Figure 1c). Such a tool can be made from a length of discarded broom handle or a piece of metal pipe (conduit) 24 to 30 inches long. The broom-handle stringing tool should have a small hole 2 to 3 inches from the bottom end of the handle and a similar hole through the handle near the top. Twine—from a ball in a pouch on the back or at the waist of the operator—is threaded through both holes and

#### **Before Pruning**

Cluster of Flowers



After Pruning





is guided by the tool alongside and under the leaves of the plants and around the stakes.

Some growers have successfully used other trellis systems for the determinate varieties. One of these systems utilizes heavy 5 ft posts, driven every 10 to 12 ft in the row. As the plants grow, wire is stretched along both sides of the row and stapled or tacked on the posts at a height which will support the foliage. Usually, 4 levels of wire approximately 8 inches apart are adequate. The wire and posts can be reused another year.

Pruning will help maintain the desired balance between vegetativeness and fruitfulness. Little or no pruning results in more vine growth with a heavy load of smaller fruit. Moderate pruning results in smaller vines and larger fruits which mature earlier. Remove by breaking all suckers up to the one immediately below the first flower cluster. Leave this lateral shoot to form a fork just below the first flower cluster (Figure 2). A single pruning when basal suckers are no longer than 3 or 4 inches will usually be adequate. Vigorously vegetative determinate and indeterminate varieties may need to be topped if vegetation exceeds the top of the stakes.

#### **Insect & Disease Control**

Effective control of insects and diseases is imperative in commercial tomato production. Soil insecticide may be applied during soil preparation or in the transplant fertilizer solution to reduce cutworm damage. Spray schedules must be developed and maintained. Spreader/sticker materials should be added to all spray solutions to improve leaf and fruit coverage and prevent spray wash off by rain or sprinkle irrigation. Refer to OSU Extension Fact Sheets F-7625, F-7626, F-7627 and Circular E-827 for the most current information.

**Sprayers**—A good sprayer for disease and insect control is essential for growing quality tomatoes. Adequate coverage of the leaf surfaces requires high pressure and several nozzles or high speed air movement to break up the spray material into small particles. This publication will deal only with tractor spraying.

The main components of the tractor sprayer for disease and insect control are a piston pump to deliver a high pressure of 400-psi; proper nozzles to break up and distribute the spray; a means of agitating the spray material in the tank; and tank, boom, frame, hose, etc., to complete the system.

It is important that all sprayer parts be designed to operate under high pressure.

The heart of the sprayer is the pump. Inexpensive pumps that deliver 400 psi will only deliver approximately 9 to 12 gallons per minute, depending on the brand. The nozzles must be small enough to allow the pump to maintain the full 400 psi in the spray system. This provides adequate pressure for fluid delivery through the nozzles and agitation in the spray tank. The pump size limitation also requires the tractor to be capable of traveling at speeds down to 1 to 1 1/2 miles per hour at full engine speed or rated speeds that will run the power takeoff at 540 rpm (revolutions per minute). If the tractor is not equipped with a slow speed transmission, two passes may be necessary to apply enough material for proper disease control. The application rate of a sprayer equipped with 10 new nozzles per row (6 D2-23 and 4 D2-13) will be 150 gallons per acre when operated at 400 psi and 1 1/2 miles per hour on 6 ft rows.

For tomatoes on shorter 3 ft trellises, the boom can be lowered and drop pipes shortened to about 4 ft, with 8 nozzles per row (4 on each side), spaced 1 ft apart. Eight D3-23 nozzles per row operated at 400 psi and 21/4 mph on 6 ft rows will apply about 113 gallons per acre.

Growers with larger acreage may want to consider using a trailer-type sprayer with a 4-piston pump which will deliver 20 to 25 gpm and carry 4 rows instead of 2. These sprayers are available commercially with tanks up to 500 gallons capacity. Booms can be specified, or built by the grower and added to the basic sprayer. If 5 acres or more of tomatoes are grown, a larger-capacity sprayer of this type is highly recommended to assure a timely spray program.

### Harvesting

Proper management in harvesting helps make possible a higher per care return. The fruit should be harvested at the "breaker" stage of maturity when pink color first shows at the blossom end. A tomato at this stage is mature and is already red inside. Such fruits can be handled and shipped better than those with more color and will bring a higher price.

Harvest often and thoroughly to avoid having too many ripes. Harvesting every day may be desirable during the peak of the season.

Avoid picking fruit that have not reached the "breaker" stage of maturity. Green fruit will ripen with poor quality and too many of this kind will affect the marketing of the vine ripe tomatoes. Green fruit should be harvested for market at the end of the season before frost.

Remove all diseased and cull tomatoes from the vines as soon as they are discovered. These should be removed from the field.

At the peak of the season, the rate of production of marketable fruit may reach 100 to 150 field boxes (30 to 35 pounds each) per acre per day. Provide enough containers to handle the maximum harvest.

The labor required to harvest tomatoes is considerable. The distance traveled in harvesting a typical crop totally by hand is 120 man-miles per acre. Having a break across the middle of the field for loading containers on a truck or trailer would reduce this figure to about 90 miles. If no doubling back or wasted travel were spent, only about 50 miles would be required for the same field. Thus any arrangement for picking the full length of the field, as with a harvesting aid, would reduce considerably the distance traveled as well as the exertion spent and time required. For a hand-harvesting operation, following a few guidelines can minimize the distance traveled on foot while harvesting. For a given acreage:

- Use shorter rows and a wider field where possible.
- Provide drive-through alleys across the field for loading boxes on truck or trailer.
- Provide pick-up facilities at both ends of the field or at each harvest block.
- Use the largest feasible picking containers.

Individual farm conditions may preclude the employment of some of these guidelines.

Harvesting Aids—Mechanical harvesting aids reduce the amount of labor required for harvesting and make the work easier and more pleasant. Hand-operated carts or wheelbarrows to carry the tomatoes from the field are useful, but motorized 1-,2-, or 3-row rigs which transport the pickers as well as the picked tomatoes are more practical. Tractors which travel between rows can be used to transport a driverpicker, or to pull an over-the row trailer on which additional pickers and box racks are carried. One picker per middle, picking the inside of 2 rows, or 2 pickers per middle can be used, depending on the speed of travel. A canvas or plastic cover over the rig protects riders from sun and rain.

Some tomato harvesting equipment is available commercially. However, most growers have found it necessary to custom-build part or all of their rigs to meet their needs. Large "high-boy" self-propelled sprayers which have been equipped with seats and box racks work well for large growers as dualpurpose machines to harvest and spray without eliminating rows for a tractor spray rig.

Much interest seems to center around the small between-row tractor and over-the-row trailer, with harvesting, spraying, tying, pruning, cultivating and fertilizing capabilities designed into the base unit and one or more attachments. A harvesting aid of this type which includes a 3-row sprayer attachment has been built and tested by the Biological and Agricultural Engineering Department at North Carolina State University. Plan No. 2179, which gives complete instructions for building the harvester- sprayer, is available from Biological and Agricultural Engineering Extension, N.C. State University, Raleigh, NC 27607.

The cost of a harvesting aid will vary widely depending on capacity, number of functions to be performed, and how much of the equipment is "home-built" from scrap parts. A homebuilt picking trailer may cost as little as \$600, while the highboy sprayer rig may cost \$10,000 or more, plus the cost of adding seats, racks, cultivators, and other desired attachments. The harvester, described in NGSU Plan 2179 is estimated to cost \$1,500 to \$1,800 including a 3-row sprayer, if all new materials are used and no charge for construction is included.

Cultural practices, accuracy and consistency of row spacing, uniformity of post placement and trellis construction, and careful pruning and tying become more important as production and harvesting of tomatoes are mechanized. Very steep slopes are not compatible with mechanization; thus site selection is more critical. Turn rows must be adequate, length of rows should be consistent with the box-carrying capacity of the harvester.

## Grading and Packing

Grading and packing requirements vary considerably with the type of market outlet chosen. In some cases, different buyers on the same market may request some variation in grade and/or pack. USDA grade standards are available for tomatoes. Market requirements, however, must take precedence.

Fresh tomatoes in general are sized in accordance with the number which can be packed per layer in a standard tomato box, e.g.,  $5 \times 6$ 's pack 5 fruits the width of the box and 6 fruits the length of the box. Each carton will accommodate 2 or 3 layers with a net weight of 25 to 35 lbs.

Fruit must be graded to uniform size and maturity prior to packing. Machines are available to efficiently size grade tomatoes. Mixing sizes and maturities can result in a price reduction or, if supplies are plentiful, cause a load to be rejected by the buyer. A No. 1 quality tomato pack contains fruits of uniform size and maturity which are free from any blemishes, e.g., insect, disease or mechanical damage. Less than No. 1 fruits may be salable but must be packed and priced accordingly.

Mistakes in grading and packing are the most expensive mistakes a grower can make. They can result in loss of the product after all other expenses have been incurred.

In general, packing and grading requirements of the wholesale market are much more stringent than retail markets. Retail market requirements must be tailored to each clientele group. Retail markets usually allow the grower to move a wider selection of tomato grades. Many growers find it profitable to service both wholesale and retail markets.

## **Post Harvest Holding**

Tomato fruits are chilling sensitive. Temperature management is crucial to maintaining quality. Mature green tomatoes will begin to ripen for packing in 7-14 days if held at 57 to 61°F. They will not ripen normally at temperatures above 81°F. Temperatures between 57 and 61° are probably most desirable for slowing ripening without increasing decay.

Light red tomatoes with 60 to 90% red color can be held up to 7 days at 50°F. If held longer their life on the retail shelf will be shortened.

# Costs & Returns

Production costs for tomatoes vary from farm to farm since different input mixes are utilized by different growers. Soil conditions, weather, the grower's experience, and his personal preference will alter cultural practices, chemical application rates, and the number of labor hours needed to produce the tomatoes. Thus, cost estimates reflect only one set of typical practices and procedures and should not be used as the principal production guide.

Machinery and equipment include the conventional set of soil preparation equipment, a transplanter, a good sprayer, and perhaps some type of harvesting aid. Costs of owning and operating this machinery and equipment will depend on the amount it is used and the initial purchase prices. Although many areas of Oklahoma receive adequate annual rainfall to produce a tomato crop, distribution patterns make it much too risky to rely on rainfall only. The larger the acreage and the more money invested in the crop, the more necessary irrigation becomes. Water must be available when needed. Table 1 provides an estimate of total operating costs associated with producing staked tomatoes in Oklahoma for one possible input mix. Table 2 shows the effect of yield and price on the growers' return above total operating costs. This return must cover overhead, risk, management and ownership costs of machinery, equipment and land.

#### Table 1. Estimate of operating costs associated with production of staked tomatoes in Oklahoma.

Staked tomatoes, Oklahoma Sandy loam soils, irrigated, owned equipment with hand harvest 30 lb. lugs, FOB packing plant

Operating Inputs:	Units	Price	Quantity	Value	Your Value
Herb Treflan /E	Acro	4 450	1 000	1 45	i cui Falac
15-15-15 Eart	Cwt	4.430	3 350	4.45	
	Uwi.	9.750	100,000	32.00	
Polasii ( $K_2O$ )	LDS.	0.080	100.000	8.00	
RINTFERSPRD/Acre	Acre	1.250	2.000	2.50	
	i npi	50.000	5.000	250.00	
I ranport Labor	Hr.	4.000	8.000	32.00	
Stakes	Each	0.250	834.000	208.00	
String	Lbs.	1.250	30.000	37.50	
Staking Labor	Hr.	4.000	50.000	200.00	
Pruning and Tying	Hr.	4.000	180.000	720.00	
Hand Hoeing	Hr.	4.000	9.000	36.00	
Inse. Lannate 1.8E	Acre	12.150	10.000	121.50	
Bact. Kocide 101	Acre	8.400	10.000	84.00	
Fung. Manzate 200	Acre	4.220	4.000	16.88	
Nitrogen (N)	Lbs.	0.160	50.000	8.00	
Fung. Bravo 6F	Acre	10.560	6.000	63.36	
Lugs	Lugs	0.610	700.000	427.00	
Hand Harvesting	Hr.	4.000	200.000	800.00	
Grading Marketing	Lugs	0.750	700.000	525.00	
Annual Operating Capital	Dol.	0.115	342.140	39.35	
Labor Charges	Hr.	4.000	21.130	84.52	
Machinery Fuel,					
Lube, Repairs	Acre			39.08	
Irrigation Fuel.	-				
Lube, Repairs	Acre			14.85	
Total Operating Cost				3.755.15	
				,	

Table 2. Effects of Alternative yields and prices on per acre returns above total operating costs of staked tomatoes and the break-even prices and yields.

			nd lugs/acre)			
Price \$/lug	420	525 Returns ab	630 hove total operation	700 costs (\$/acre) Lug	770 s/acre	Breakeven
4.74	-1063.55	-828.65	-593.75	-437.15	-280.55	895.4
5.92	-567.95	-209.15	149.65	388.85	628.05	586.2
7.11	-68.15	415.6	899.35	1221.85	1544.35	434.8
7.90	263.65	830.35	1397.05	1774.85	2152.65	371.2
8.69	595.45	1245.1	1894.75	2327.85	2760.95	323.8
			dollars per lug-			
Breakeven	7.27	6.32	5.68	5.36	5.10	

The Department of Agricultural Economics at Oklahoma State University has complete production budgets for staked tomatoes. Use these budgets as a guide and reference for lenders. Substitute various input items and prices which more directly relate to your operation.

## Marketing

Your marketing program must be intact prior to planting whether you plan to market wholesale or on the local retail market. If you do not have a market available when the tomatoes are ready for harvest, the crop can probably not be held until one is found. The following fact sheets are referenced in this guide:

- F-1511 Trickle Irrigation for Lawns, Gardens and Small Orchards
- F-7625 Common Diseases of Tomatoes Part I. Diseases Caused by Fungi
- F-7626 Common Diseases of Tomatoes Part II. Diseases Caused by Bacteria, Viruses and Nematodes
- F-7627 Common Diseases of Tomatoes Part III. Diseases Not Caused by Pathogens
- F-6008 Weed Control in Vegetables
- E-827 Commercial Vegetable Insect, Disease and Weed Control in Oklahoma

Pick up a copy of each from your county extension office for your production notebook.

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Issued in furtherance of Cooperative Extension work, acts of May 8 and June 30, 1914, in cooperation with the U.S. Department of Agriculture, Sam E. Curl, Director of Oklahoma Cooperative Extension Service, Oklahoma State University, Stillwater, Oklahoma. This publication is printed and issued by Oklahoma State University as authorized by the Dean of the Division of Agricultural Sciences and Natural Resources and has been prepared and distributed at a cost of 42 cents per copy. 0704