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FACTORS FOR ONE-SIDED TOLERANCE LIMITS  
AND FOR VARIABLES SAMPLING PLANS

by

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## ABSTRACT

Tables are given of a quantity  $k$  which is used to define single-sample variables sampling plans and one-sided tolerance limits for a normal distribution. The probability is  $\gamma$  that at least a proportion  $P$  of a normal population is below  $\bar{X} + ks$ , where  $\bar{X}$  has a normal distribution with mean  $\mu$  and variance  $\sigma^2/n$  and  $fs^2/\sigma^2$  has a chi-square distribution with  $f$  degrees of freedom. The quantity  $k$  just described corresponds to a percentage point of the noncentral  $t$ -distribution and is extensively tabulated. Tabulations of other functions computed from the noncentral  $t$ -distribution and various expected values are also given. Many other applications are discussed and various approximations compared. One section gives the mathematical derivations and there is an extensive bibliography which has been cross referenced to several indices of mathematical and statistical literature.

The variables sampling plans given are to be preferred to most other such variables plans (including the MIL STD plans) in cases where the protection of the consumer is of primary interest and the costs of items are high. These plans may also be preferred in other circumstances but an analysis of costs of the alternative plans should precede any decision on which plan to use.

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FACTORS FOR ONE-SIDED TOLERANCE LIMITS  
AND FOR VARIABLES SAMPLING PLANS

1. INTRODUCTION.

1.1 One-sided tolerance limits for a normal distribution.

For a normal random variable  $X$  with known mean  $\mu$  and known standard deviation  $\sigma$ , it is possible to say that exactly a proportion  $P$  of the normal population is below  $\mu + K_p \sigma$ , where  $K_p$  is read from a table of the inverse normal probability distribution (e. g., see Reference [52], p. 12). For example, one can say that exactly 95% of the population is below  $\mu + 1.64485\sigma$ . The quantity  $\mu + K_p \sigma$  is an upper tolerance limit.

In most cases, however,  $\mu$  and  $\sigma$  are unknown and it is necessary to estimate both of them from a sample. Then a tolerance limit of the form  $\bar{x} + ks$  may be used where  $\bar{x}$  is an estimate of  $\mu$  and  $s$  is an estimate of  $\sigma$ . Since  $\bar{x}$  and  $s$  will be random variables, however, the tolerance limit statement can only be made with a given probability attached.

The problem then reduces to finding  $k$  such that the probability is  $\gamma$  that at least a proportion  $P$  of the population is below  $\bar{x} + ks$ . Tables of factors for one-sided tolerance limits for a normal distribution have been given in References [29], [37], [50], and [52] for the case where a sample  $x_1, x_2, \dots, x_n$  is taken and the sample mean,

$$\bar{x} = \frac{1}{n} \sum_{i=1}^n x_i,$$

and the sample standard deviation,

$$s = \sqrt{\frac{1}{n-1} \sum_{i=1}^n (x_i - \bar{x})^2},$$

are computed.

A value of  $k$  is given in the tables of Section 2 such that "at least a proportion  $P$  of the normal population is less than  $\bar{x} + ks$  with probability equal to  $\gamma$ ." The value  $\bar{x} + ks$  is called an upper tolerance limit. For a lower tolerance limit  $\bar{x} - ks$  is used and the statement is "at least a proportion  $P$  of the population is greater than  $\bar{x} - ks$  with confidence  $\gamma$ ." If a two-sided limit is desired the reader is referred to References [12], [35], [52], and [76].

If the normal distribution has mean  $\mu$  and standard deviation  $\sigma$  and either of these are known, there are entries in the tables of Sections 3 and 4 which will give the required tolerance limit. When the mean is known,  $k$  may be read from the tables of Section 4 with  $n = \infty$ , i. e., the tables of Sections 4.1.15,

4.2.15, and 4.3.15. Similarly, if the standard deviation is known,  $k$  may be read from the tables of Section 4 with  $f = \infty$ , i. e., as the last entry for each table. The tables of Sections 3.1, 3.2 and 3.3 may be useful if  $n = 1$  or  $\infty$  or if  $f = 1$  or  $\infty$ .

It is convenient to define the term degrees of freedom for  $\bar{x}$  as that value of  $n$  which occurs in the statement  $\bar{x}$  has mean  $\mu$  and standard deviation  $\sigma/\sqrt{n}$ . Similarly, the degrees of freedom for  $s$  is that value of  $f$  which occurs in the statement  $fs^2/\sigma^2$  has a chi-square distribution with  $f$  degrees of freedom.

In addition to giving more extensive tables of  $k$  than [29], [37], and [50], this report extends the tables of  $k$  to the cases where the degrees of freedom for  $s$  are not necessarily one less than the degrees of freedom for  $\bar{x}$ . The degrees of freedom for  $s$  will be designated by  $f$ , and the degrees of freedom for  $\bar{x}$  will be designated by  $n$ . Values for  $n = 1, 2, 3$  and  $4$  only are given in [52] for this case where  $f \neq n - 1$ . The present report can also be considered an extension of the work in References [35] and [76] which cover the two-sided tolerance limit problem with  $\bar{x}$  based on  $n$  degrees of freedom and  $s$  based on  $f$  degrees of freedom, where again  $f$  is not necessarily equal to  $n - 1$ . The extension given here, of course, is from the two-sided case to the one-sided case.

The values of  $k$  given in Sections 2, 3.1, 3.2, 3.3, and 4 correspond to percentage points (divided by the square root of  $n$ ) of the noncentral  $t$ -distribution. Specifically,

$$\Pr\{\text{noncentral } t \leq k\sqrt{n} \mid \delta = K_p\sqrt{n}\} = \gamma,$$

where the noncentral  $t$  has  $f$  degrees of freedom and  $K_p$  is such that  $\Pr\{\text{a standardized normal variable} \leq K_p\} = P$ .

### 1.2 Johnson and Welch type tables for computing $k$ .

A discussion of the tables of Section 5 follows. Among other things these tables may be used whenever there is a combination of values of  $f$ ,  $n$ , and  $P$  for which there is not an entry in the tables of Sections 2, 3 or 4 and for which interpolation in Sections 2, 3 or 4 would not be satisfactory. Note also that the values of  $\gamma$  which are available in Section 5 include  $(1 - \gamma)$  for each  $\gamma$  listed since  $\Pr\{\text{noncentral } t \leq t_o \mid \delta\} = 1 - \Pr\{\text{noncentral } t \leq -t_o \mid -\delta\}$  and both positive and negative values of  $t$  and  $\delta$  appear in the tables.

Section 5 follows a procedure used by Johnson and Welch [32] and contains values of  $\gamma$  such that if

$$\eta = \frac{\delta}{\sqrt{2f}} \left(1 + \frac{\delta^2}{2f}\right)^{-\frac{1}{2}},$$

and

$$t_o = \frac{\delta + \lambda \left(1 + \frac{\delta^2}{2f} - \frac{\lambda^2}{2f}\right)^{\frac{1}{2}}}{\left(1 - \frac{\lambda^2}{2f}\right)},$$

These values of  $k$  and the standard deviations of  $\bar{x} + ks$  are given in Section 3.6. The tables of Sections 3.7 and 3.8 give the mean and standard deviation of the noncentral  $(t/\sqrt{n})$  -distribution and the noncentral  $t$ -distribution.

The reader wishing a broader mathematical coverage of the noncentral  $t$ -distribution and the methods of computing and checking the accompanying tables is referred to Section 8 for this information. Some special cases where  $n$  and  $f$  are not necessarily tied together as  $f = n - 1$  are considered in Sections 9, 10 and 11. In Section 12 a comparison of four approximations to the exact values of  $k$  are given and at the end there is a bibliography and list of references to the noncentral  $t$ -distribution and its various applications.

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2.4 Values of k for  $f = n - 1$  and  $\gamma = .95$  (Continued)

$$\Pr \{T_f \leq k\sqrt{n} \mid K_p \sqrt{n}\} = \gamma$$

n	P							
	.75000	.90000	.95000	.97500	.99000	.99900	.99990	.99999
46	.974	1.664	2.086	2.457	2.890	3.801	4.555	5.211
47	.971	1.659	2.081	2.450	2.883	3.792	4.544	5.199
48	.967	1.654	2.075	2.444	2.876	3.783	4.533	5.187
49	.964	1.650	2.070	2.438	2.869	3.774	4.523	5.175
50	.960	1.646	2.065	2.432	2.862	3.766	4.513	5.164
51	.957	1.641	2.060	2.427	2.856	3.758	4.504	5.153
52	.954	1.637	2.055	2.421	2.850	3.750	4.494	5.142
53	.951	1.633	2.051	2.416	2.844	3.742	4.485	5.132
54	.948	1.630	2.046	2.411	2.838	3.735	4.477	5.123
55	.945	1.626	2.042	2.406	2.833	3.728	4.468	5.113
56	.943	1.622	2.038	2.401	2.827	3.721	4.460	5.104
57	.940	1.619	2.034	2.397	2.822	3.714	4.452	5.095
58	.938	1.615	2.030	2.392	2.817	3.708	4.445	5.086
59	.935	1.612	2.026	2.388	2.812	3.701	4.437	5.078
60	.933	1.609	2.022	2.384	2.807	3.695	4.430	5.070
61	.930	1.606	2.019	2.380	2.802	3.689	4.423	5.062
62	.928	1.603	2.015	2.376	2.798	3.684	4.416	5.054
63	.926	1.600	2.012	2.372	2.793	3.678	4.410	5.047
64	.924	1.597	2.008	2.368	2.789	3.673	4.403	5.039
65	.921	1.594	2.005	2.364	2.785	3.667	4.397	5.032
66	.919	1.591	2.002	2.361	2.781	3.662	4.391	5.025
67	.917	1.589	1.999	2.357	2.777	3.657	4.385	5.018
68	.915	1.586	1.996	2.354	2.773	3.652	4.379	5.012
69	.913	1.584	1.993	2.351	2.769	3.647	4.373	5.005
70	.911	1.581	1.990	2.347	2.765	3.643	4.368	4.999
71	.910	1.579	1.987	2.344	2.762	3.638	4.362	4.993
72	.908	1.576	1.984	2.341	2.758	3.633	4.357	4.987
73	.906	1.574	1.982	2.338	2.755	3.629	4.352	4.981
74	.904	1.572	1.979	2.335	2.751	3.625	4.347	4.975
75	.903	1.570	1.976	2.332	2.748	3.621	4.342	4.970
76	.901	1.568	1.974	2.329	2.745	3.617	4.337	4.964
77	.899	1.565	1.971	2.327	2.742	3.613	4.333	4.959
78	.898	1.563	1.969	2.324	2.739	3.609	4.328	4.954
79	.896	1.561	1.967	2.321	2.736	3.605	4.323	4.949
80	.895	1.559	1.964	2.319	2.733	3.601	4.319	4.944
81	.893	1.557	1.962	2.316	2.730	3.597	4.315	4.939
82	.892	1.556	1.960	2.314	2.727	3.594	4.310	4.934
83	.890	1.554	1.958	2.311	2.724	3.590	4.306	4.929
84	.889	1.552	1.956	2.309	2.721	3.587	4.302	4.925
85	.888	1.550	1.954	2.306	2.719	3.583	4.298	4.920
86	.886	1.548	1.952	2.304	2.716	3.580	4.294	4.916
87	.885	1.547	1.950	2.302	2.714	3.577	4.291	4.911
88	.884	1.545	1.948	2.300	2.711	3.574	4.287	4.907
89	.882	1.543	1.946	2.297	2.709	3.571	4.283	4.903
90	.881	1.542	1.944	2.295	2.706	3.567	4.279	4.899

2.10 Values of k for  $f = n - 1$  and  $\gamma = .05$  (Continued)

$$\Pr \left\{ T_f \leq k\sqrt{n} \mid K_p \sqrt{n} \right\} = \gamma$$

n	P							
	.75000	.90000	.95000	.97500	.99000	.99900	.99990	.99999
46	.423	.989	1.317	1.598	1.922	2.589	3.134	3.606
47	.426	.992	1.321	1.602	1.925	2.594	3.140	3.612
48	.428	.995	1.324	1.605	1.929	2.598	3.145	3.618
49	.431	.997	1.327	1.608	1.933	2.603	3.150	3.624
50	.433	1.000	1.329	1.611	1.936	2.607	3.155	3.629
51	.435	1.003	1.332	1.614	1.940	2.611	3.160	3.635
52	.438	1.005	1.335	1.617	1.943	2.615	3.165	3.640
53	.440	1.007	1.337	1.620	1.946	2.619	3.169	3.645
54	.442	1.010	1.340	1.623	1.949	2.623	3.174	3.650
55	.444	1.012	1.343	1.626	1.952	2.627	3.178	3.655
56	.446	1.014	1.345	1.628	1.955	2.630	3.182	3.660
57	.448	1.016	1.347	1.631	1.958	2.634	3.186	3.664
58	.450	1.018	1.350	1.634	1.961	2.637	3.190	3.669
59	.451	1.020	1.352	1.636	1.964	2.641	3.194	3.673
60	.453	1.022	1.354	1.638	1.966	2.644	3.198	3.678
61	.455	1.024	1.356	1.641	1.969	2.647	3.202	3.682
62	.457	1.026	1.358	1.643	1.972	2.650	3.206	3.686
63	.458	1.028	1.360	1.645	1.974	2.653	3.209	3.690
64	.460	1.030	1.362	1.648	1.976	2.657	3.213	3.694
65	.461	1.032	1.364	1.650	1.979	2.659	3.216	3.698
66	.463	1.033	1.366	1.652	1.981	2.662	3.220	3.702
67	.465	1.035	1.368	1.654	1.984	2.665	3.223	3.706
68	.466	1.037	1.370	1.656	1.986	2.668	3.226	3.709
69	.467	1.038	1.372	1.658	1.988	2.671	3.229	3.713
70	.469	1.040	1.374	1.660	1.990	2.673	3.232	3.716
71	.470	1.042	1.375	1.662	1.992	2.676	3.235	3.720
72	.472	1.043	1.377	1.664	1.994	2.679	3.238	3.723
73	.473	1.045	1.379	1.665	1.996	2.681	3.241	3.726
74	.474	1.046	1.380	1.667	1.998	2.684	3.244	3.730
75	.476	1.048	1.382	1.669	2.000	2.686	3.247	3.733
76	.477	1.049	1.384	1.671	2.002	2.688	3.250	3.736
77	.478	1.050	1.385	1.672	2.004	2.691	3.253	3.739
78	.479	1.052	1.387	1.674	2.006	2.693	3.255	3.742
79	.480	1.053	1.388	1.676	2.008	2.695	3.258	3.745
80	.482	1.054	1.390	1.677	2.010	2.697	3.260	3.748
81	.483	1.056	1.391	1.679	2.011	2.700	3.263	3.751
82	.484	1.057	1.392	1.681	2.013	2.702	3.265	3.753
83	.485	1.058	1.394	1.682	2.015	2.704	3.268	3.756
84	.486	1.059	1.395	1.684	2.017	2.706	3.270	3.759
85	.487	1.061	1.397	1.685	2.018	2.708	3.273	3.762
86	.488	1.062	1.398	1.686	2.020	2.710	3.275	3.764
87	.489	1.063	1.399	1.688	2.021	2.712	3.277	3.767
88	.490	1.064	1.400	1.689	2.023	2.714	3.279	3.769
89	.491	1.065	1.402	1.691	2.025	2.716	3.282	3.772
90	.492	1.066	1.403	1.692	2.026	2.718	3.284	3.774

## 8. DERIVATION OF THE MATHEMATICAL RELATIONSHIPS.

### 8.1 The noncentral t-distribution.

Let  $X$  have a normal distribution with mean zero and variance one and let  $Y$  be independent of  $X$  and have a chi-square distribution with  $f$  degrees of freedom and let  $\delta$  be any constant. Then  $T_f(\delta) = (X + \delta)/\sqrt{Y/f}$  has a noncentral t-distribution with noncentrality parameter  $\delta$  and  $f$  degrees of freedom. Note that if  $\delta = 0$  then  $T_f(\delta)$  has a (central) Student t-distribution with  $f$  degrees of freedom.

The joint density of  $X$  and  $Y$  is then given by

$$\frac{1}{\sqrt{2\pi}} e^{-x^2/2} \frac{1}{\Gamma(f/2) 2^{f/2}} y^{(f-2)/2} e^{-y/2}$$

If the change in variables given by  $X = (ZU/\sqrt{f}) - \delta$  and  $y = U^2$  is made in this last expression and  $U$  is integrated out, then the density of  $Z = T_f$  is obtained. That result is then integrated with respect to  $Z$  from minus infinity to  $t$  to give the cumulative distribution function,

$$\Pr\{T_f \leq t\} = \frac{\sqrt{2\pi}}{\Gamma(f/2) 2^{(f-2)/2}} \int_0^\infty G\left(\frac{tU}{\sqrt{f}} - \delta\right) U^{f-1} G'(U) dU,$$

where

$$G'(X) = \frac{1}{\sqrt{2\pi}} e^{-x^2/2},$$

and

$$G(X) = \int_{-\infty}^X G'(t) dt.$$

If this cumulative distribution function is integrated by parts repeatedly, one obtains for odd values of  $f$

$$\Pr\{T_f \leq t\} = G(-\delta\sqrt{B}) + 2T(\delta\sqrt{B}, A) + 2[M_1 + M_3 + \dots + M_{f-2}]$$

where

$$A = \frac{t}{\sqrt{f}} \text{ and } B = \frac{f}{f+t^2}$$

and

$$T(h, a) = \frac{1}{2\pi} \int_0^a \frac{\exp\left[-\frac{h^2}{2}(1+X^2)\right]}{1+X^2} dX$$

is a function discussed and tabulated in [48] and [49]. The  $M$ 's are defined below. For even values of  $f$ ,

$$\Pr\{T_f \leq t\} = G(-\delta) + \sqrt{2\pi} [M_0 + M_2 + \dots + M_{f-2}]$$

where

$$M_{-1} = 0$$

$$M_0 = A\sqrt{B} G'(\delta\sqrt{B}) G(\delta A\sqrt{B})$$

$$M_1 = B \left[ \delta A M_0 + \frac{A}{\sqrt{2\pi}} G'(\delta) \right]$$

$$M_2 = \frac{1}{2} B \left[ \delta A M_1 + M_0 \right]$$

$$M_3 = \frac{2}{3} B \left[ \delta A M_2 + M_1 \right]$$

$$M_4 = \frac{3}{4} B \left[ \frac{1}{2} \delta A M_3 + M_2 \right]$$

$$\begin{array}{ccc} \cdot & \cdot & \cdot \\ \cdot & \cdot & \cdot \\ \cdot & \cdot & \cdot \end{array}$$

$$M_k = \frac{k-1}{k} B \left[ a_k \delta A m_{k-1} + M_{k-2} \right]$$

and where

$$a_k = \frac{1}{(k-2)a_{k-1}} \quad \text{for } k \geq 3 \quad \text{and} \quad a_2 = 1.$$

Some special properties of the noncentral  $t$ -distribution are now immediately obvious from the above formulas:

$$\Pr\{T_f \leq t | \delta\} = 1 - \Pr\{T_f \leq -t | -\delta\}$$

$$\Pr\{T_f \leq 0 | \delta\} = G(-\delta)$$

If  $f = 1$ ,  $t = 1$  and  $G\left(\frac{\delta}{\sqrt{2}}\right) = P$ , then  $\Pr\{T_1 \leq 1\} = 1 - P$ .

Also if  $\delta = 0$ , the above noncentral  $t$ -distribution reduces to the Student  $t$ -distribution. Note that  $T(0, A) = (\arctan A)/(2\pi)$ . Note also that in this case the  $M$ 's with odd subscripts can be computed independently of the  $M$ 's with even subscripts and vice versa.

For odd values of  $f$ , therefore, the Student  $t$ -cumulative distribution function reduces to

$$\Pr\{\text{Student-}t \leq t\} = \frac{1}{2} + (\arctan A)/(\pi) + (AB)/(\pi) \left[ b_0 + b_1 B + b_2 B^2 + \dots + b_{(f-3)/2} B^{(f-3)/2} \right]$$

where,  $b_0 = 1$  and  $b_r = \frac{2r}{2r+1} b_{r-1}$ ; and for even values of  $f$

$$\Pr\{\text{Student-}t \leq t\} = \frac{1}{2} + \frac{A\sqrt{B}}{2} \left[ c_0 + c_1 B + c_2 B^2 + \dots + c_{(f-2)/2} B^{(f-2)/2} \right]$$

where  $c_0 = 1$  and  $c_r = \frac{2r-1}{2r} c_{r-1}$  and, as before,

$$A = t/(\sqrt{f}) \text{ and } B = f/(f+t^2).$$

## 8.2 One-sided tolerance limits.

A method for finding a one-sided tolerance limit will now be given such that at least a proportion  $P$  of a normal population will be above (or below) the tolerance limit with probability  $\gamma$  (i. e., if the experimental procedure as described below were repeated an infinite number of times and all of the hypotheses were met exactly, then 100 $\gamma$ % of the tolerance limits would cover at least a proportion  $P$  of the population).

A sample of  $n$  observations is taken at random from a normal distribution with unknown mean  $\mu$  and unknown standard deviation  $\sigma$ . The sample values are denoted by  $x_1, x_2, \dots, x_n$  and

$$\bar{x} = \frac{1}{n} \sum_{i=1}^n x_i$$

and

$$s^2 = \frac{1}{n-1} \sum_{i=1}^n (x_i - \bar{x})^2$$

are computed from these sample values.

In more complicated problems the estimate of  $\sigma$  may be obtained from an analysis of variance computation and be based on  $f$  degrees of freedom. The quantity  $s$  as defined above has  $f = n - 1$  degrees of freedom. In what follows,  $s$  will be used for either the analysis of variance estimate or the estimate above. How  $s$  or  $\bar{x}$  are computed is not important to the problem here so long as  $fs^2/\sigma^2$  has a chi-square distribution with  $f$  degrees of freedom and  $\bar{x}$  has a normal distribution with mean  $\mu$  and standard deviation equal to  $\sigma/\sqrt{n}$  ( $\mu$  and  $\sigma$  are unknown). The problem then becomes a problem in finding  $k$  so that either  $\bar{x} + ks$  or  $\bar{x} - ks$  is the required tolerance limit.

Mathematically, the problem is to find  $k$  such that

$$\Pr\{\Pr(X \leq \bar{x} + ks) \geq P\} = \gamma$$

where  $X$  has a normal distribution with mean  $\mu$  and standard deviation  $\sigma$ , and  $P$  and  $\gamma$  are specified



probabilities. Define  $K_p$  by:

$$\frac{1}{\sqrt{2\pi}} \int_{-\infty}^{K_p} e^{-t^2/2} dt = P,$$

and then,

$$\Pr \left\{ \Pr(X \leq \bar{x} + ks) \geq P \right\} = \Pr \left\{ \frac{\bar{x} + ks - \mu}{\sigma} \geq K_p \right\}.$$

Rewriting once more this becomes

$$\Pr \left\{ \frac{\frac{\bar{X} - \mu}{\sigma} \sqrt{n} - K_p \sqrt{n}}{\frac{s}{\sigma}} \geq -k\sqrt{n} \right\} = \gamma.$$

This is now in the form of the noncentral t-distribution with  $f$  degrees of freedom and with  $\delta = -K_p \sqrt{n}$  and  $t = -k\sqrt{n}$ .

Or equivalently, this may be written

$$\Pr \left\{ T_f \leq k\sqrt{n} \mid \delta = K_p \sqrt{n} \right\} = \gamma,$$

where  $T_f$  is a noncentral t random variable. Hence the quantity  $k$  which is desired may be computed from the percentage points of the noncentral t-distribution.

### 8.3 The sampling plan procedure.

The problem is to find a value of  $k$  such that the  $\Pr\{\bar{x} + ks \leq U\} = 1 - \gamma$ , i. e., the probability of accepting a lot is  $1 - \gamma$ . (The quantity  $\gamma$  is usually equal to 0.90.) This is equivalent to

$$\Pr \left\{ \left( \frac{\bar{x} - \mu}{\sigma} \right) \sqrt{n} - \left( \frac{U - \mu}{\sigma} \right) \sqrt{n} \leq -\frac{ks}{\sigma} \sqrt{n} \right\} = 1 - \gamma.$$

Next we divide both sides of the inequality by  $s/\sigma$  and the quantity on the left is of the form of the noncentral t. Hence, we have

$$\Pr \left\{ T_f \leq -k\sqrt{n} \mid \delta = -\left( \frac{U - \mu}{\sigma} \right) \sqrt{n} \right\} = 1 - \gamma,$$

where  $T_f$  is a noncentral t variable with  $f$  degrees of freedom (the number of degrees of freedom of  $s^2$ ). In most applications  $f = n - 1$ . We want to accept a lot with no more than  $100(1 - P)\%$  of the population above  $U$  only  $100(1 - \gamma)\%$  of the time and hence  $K_p = \frac{U - \mu}{\sigma}$ . Then we have

$$\Pr \left\{ T_f \leq k\sqrt{n} \mid \delta = K_p \sqrt{n} \right\} = \gamma.$$

This equation is identical with the one given for the tolerance limit problem.

### 8.4 The density of noncentral t in terms of the cumulative.

The value of  $k$ , as defined in Section 8.2, may now be obtained by using Newton's method for interpolating for a root of an equation. To implement this method, the derivative of the distribution

These last two formulas were often used to start the iterations described in Sections 8.4 and 8.5. Other start values were obtained by use of the approximations given in Section 12.

### 8.9 The moments of the noncentral t-distribution.

The moments of the noncentral t-distribution have been given by Hogben, Pinkham, and Wilk [26] and by others previously, e. g., [40], and are polynomial functions of  $\delta$  whose coefficients are functions of  $f$ . The mean and second, third, and fourth moments about the mean are as follows:

$$\mu = c_{11} \delta$$

$$\mu_2 = c_{22} \delta^2 + c_{20}$$

$$\mu_3 = c_{33} \delta^3 + c_{31} \delta$$

$$\mu_4 = c_{44} \delta^4 + c_{42} \delta^2 + c_{40}$$

where

$$c_{11} = \frac{\sqrt{\frac{f}{2}} \Gamma\left(\frac{f-1}{2}\right)}{\Gamma\left(\frac{f}{2}\right)}$$

$$c_{22} = \frac{f}{f-2} - c_{11}^2$$

$$c_{20} = \frac{f}{f-2}$$

$$c_{33} = c_{11} \left[ \frac{f(7-2f)}{(f-2)(f-3)} + 2c_{11}^2 \right]$$

$$c_{31} = \frac{3f}{(f-2)(f-3)} c_{11}$$

$$c_{44} = \frac{f^2}{(f-2)(f-4)} - \frac{2f(5-f)c_{11}^2}{(f-2)(f-3)} - 3c_{11}^4$$

$$c_{42} = \frac{6f}{f-2} \left[ \frac{f}{f-4} - \frac{(f-1)c_{11}^2}{f-3} \right]$$

$$c_{40} = \frac{3f^2}{(f-2)(f-4)}$$

Hogben, Pinkham, and Wilk table the exact values of the  $c$ 's. See Section 12.3 for approximations to the  $c$ 's. See Sections 3.7 and 3.8 for tabulations of means and standard deviations of the noncentral t- and

noncentral  $\frac{t}{\sqrt{n}}$ -distributions. Merrington and Pearson [40] give the following formula for finding the  $r$ th moment about the origin for the noncentral  $t$ -distribution:

$$\mu_r' = E(t^r) = \frac{f^{r/2}}{2} \frac{\Gamma[(f-r)/2]}{\Gamma(f/2)} e^{-\frac{1}{2}\delta^2} D^r e^{\frac{1}{2}\delta^2}$$

where  $D^r$  indicates the  $r$ th derivative of the function following it. Hence,

$$\mu_5' = c_{11} [\delta^5 + 10\delta^3 + 15\delta] \left[ f^2 / \{(f-3)(f-5)\} \right]$$

and

$$\mu_6' = [\delta^6 + 15\delta^4 + 45\delta^2 + 15] \left[ f^3 / \{(f-2)(f-4)(f-6)\} \right].$$

#### 8.10 An alternative expression for the noncentral $t$ -distribution.

On page 387 of the article by Johnson and Welch [32] a formula is given for even values of  $f$  for the cumulative distribution function of noncentral  $t$  in terms of  $H_h$  functions. This formula has  $f/2$  terms, i.e., is a finite sum and it is easily convertible into a finite sum of confluent hypergeometric functions. Owen and Amos [53] have another expression involving the hypergeometric function which holds for odd and even values of  $f$ .

As before, let

$$H_f(t) = \Pr\{T_f \leq t\} = \frac{\sqrt{2\pi}}{\Gamma(\frac{f}{2})^2 (\frac{f-2}{2})} \int_0^\infty G\left(\frac{tx}{\sqrt{f}} - \delta\right) x^{f-1} G'(x) dx,$$

and let  $A = \frac{t}{\sqrt{f}}$  and  $B = \frac{f}{f+t^2}$ . Then Owen and Amos [53] give

$$H_f(t) = 1 - G(\delta\sqrt{B}) + \sqrt{2} G'(\delta\sqrt{B}) \left[ \frac{\Gamma(\frac{f-1}{2})}{\Gamma(\frac{f-2}{2})} A\sqrt{B} S_1 - \frac{\delta}{\sqrt{2}} \sqrt{B} S_2 \right]$$

where

$$S_1 = \sum_{k=0}^{\infty} a_k \phi\left(-k, \frac{1}{2}; \frac{\delta^2 B}{2}\right)$$

and

$$S_2 = \sum_{k=0}^{\infty} b_{k+1} \phi\left(-k, \frac{3}{2}; \frac{\delta^2 B}{2}\right),$$

and where

$$a_0 = 1, \quad a_k = a_{k-1} A^2 B \frac{(2k-f)(2k-1)}{(2k)(2k+1)};$$

$$b_0 = 1, \quad b_k = b_{k-1} A^2 B \frac{(2k-1-f)}{2k}.$$

One series will always terminate when  $f$  is an integer;  $S_1$  when  $f$  is even and  $S_2$  when  $f$  is odd.

## 12. COMPARISON OF VARIOUS APPROXIMATIONS TO k WITH EXACT VALUES.

### 12.1 The Jennett and Welch approximation to k.

Jennett and Welch [28] derived a formula for k based on a normal approximation to the distribution of  $\bar{x} + ks$ . The formula is:

$$k = \frac{K_P + \sqrt{\frac{K_P^2}{P} - AB}}{A}, \quad (\text{approximation J}),$$

where

$$A = 1 - \frac{K_Y^2}{2f},$$

and

$$B = K_P^2 - \frac{K_Y^2}{n}.$$

This formula is also given on page 59 of Eisenhart, Hastay, and Wallis [12].

### 12.2 The van Eeden approximation to k.

Constance van Eeden [72] summarizes several different approximations which may be used to obtain k. Her approximation II b which is of the Cornish-Fisher type may be rewritten

$$k = \frac{t^*(f, \gamma)}{\sqrt{n}} + K_P \left[ 1 + \frac{2K_Y^2 + 1}{4f} + \frac{4K_Y^4 + 12K_Y^2 + 1}{32f^2} \right] \\ + K_P^2 \sqrt{n} \left[ \frac{K_Y}{4f} + \frac{K_Y^3 + 4K_Y}{16f^2} \right] - K_P^3 n \left[ \frac{K_Y^2 - 1}{24f^2} \right] - K_P^4 n \sqrt{n} \left[ \frac{K_Y}{32f^2} \right]. \quad (\text{approximation E}),$$

where  $t^*(f, \gamma)$  is the  $\gamma$ th percentage point of Student's t-distribution with f degrees of freedom.

### 12.3 The normal approximation to noncentral t.

For large values of f, the degrees of freedom, the noncentral t-statistic becomes approximately normally distributed with mean and variance as given in Section 8.9. The value of  $t_0$  in the statement

$$\Pr\{\text{noncentral } t \leq t_0 \mid \delta, f\} = \gamma$$

is therefore given approximately by:

$$t_0 \approx \delta c_{11} + K_Y \sqrt{c_{22} \delta^2 + c_{20}}.$$

or equivalently  $k$  is given approximately for large values of  $f$  by:

$$k \approx c_{11} K_p + K_\gamma \sqrt{c_{22} K_p^2 + \frac{c_{20}}{n}}.$$

Johnson and Welch [32] give the following approximations for the moments and for the  $c$ 's:

$$\mu \approx \delta; \mu_2 \approx 1 + \frac{\delta^2}{2f}; \text{ and } \mu_3 \approx \frac{\delta}{f} \left[ 3 + \frac{5\delta^2}{4f} \right]; \quad \text{or}$$

$$c_{11} \approx 1; c_{22} \approx \frac{1}{2f}; c_{20} \approx 1; c_{33} \approx \frac{5}{4f^2} \text{ and } c_{31} \approx \frac{3}{f}.$$

Johnson and Welch note that these approximations substituted in the approximate formula for  $k$  given above do not yield very good results and recommend the normal approximation to  $\bar{x} + ks$  given in Section 12.1 over the one given in this section.

However, examination of the table given by Hogben, Pinkham, and Wilk [26] indicated that perhaps a good deal of the difficulty is due to the approximate values of the  $c$ 's chosen. The only  $c$  which is difficult to compute is  $c_{11}$  and so a better approximation to  $c_{11}$  was sought. Empirical examination of the Hogben, Pinkham, and Wilk table led to the following approximation:

$$c_{11} \approx 1 + \frac{3}{4(f - 1.042)}.$$

This approximation gave  $c_{11}$  accurately to five decimal places for  $f \geq 9$ . The value of  $c_{22}$  was computed from  $c_{11}$  and  $c_{20}$  computed exactly giving approximate values of  $k$  which were labeled Approximation D. Explicitly,

$$k \approx c_{11} K_p + K_\gamma \sqrt{c_{22} K_p^2 + \frac{c_{20}}{n}}, \quad \text{(Approximation D).}$$

#### 12.4 The Student approximation to noncentral $t$ .

Empirical examination of the preceding approximation (D) indicated that a better approximation to  $k$  could be obtained by replacing  $K_\gamma$  by  $t^*(f, \gamma)$ , the  $\gamma$ th percentage point of Student's  $t$ -distribution with  $f$  degrees of freedom, i.e.,  $\Pr\{T_f \leq t^*(f, \gamma) | \delta = 0\} = \gamma$ . The new approximation was labeled C and is given by:

$$k \approx c_{11} K_p + t^*(f, \gamma) \sqrt{c_{22} K_p^2 + \frac{c_{20}}{n}}, \quad \text{(Approximation C).}$$

#### 12.5 Comparison of the approximations.

For  $f = n - 1$ ,  $\gamma = 0.90, 0.95$ , and  $0.99$ ; and  $P = 0.75, 0.90, 0.95, 0.975, 0.99, 0.999, 0.9999$ , and  $0.99999$ , each of the approximations C, D, J, and E were computed and compared with the exact values. The number of correct decimal places in each approximation was then recorded as 3, 2, or 1 following the letter designating the approximation.

The computations for each of the approximations and the exact value of  $k$  were carried in the computer to 11 decimal digits. The absolute values of the difference between each approximation and the exact value was obtained. The approximations C, D, J, and E were then ordered from best (1) to worst (4). If this difference minus 0.0005 was negative, a 3 was recorded on the second line. If the difference minus 0.005 was zero or positive, then the difference had 0.005 subtracted. If this was negative, a 2 was recorded on the second line and if it was positive or zero, the next step was taken. If the difference minus 0.050 gave a negative, then a 1 was recorded on the second line. If the difference minus 0.050 gave a zero or a positive, then a 0 was recorded on the second line. Table 12.5.1 below gives the results of these computations.

TABLE 12.5.1  
Comparisons of Approximations to  $k$  for  $f = n - 1$

$\gamma = .90$

n	P							
	.75000	.90000	.95000	.97500	.99000	.99900	.99990	.99999
	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E
10	4 2 3 1 1 1 1 2	4 1 3 2 0 1 0 1	4 1 3 2 0 1 0 1	3 1 2 4 0 1 0 0	3 1 2 4 0 1 0 0	3 1 2 4 0 1 0 0	2 1 3 4 0 1 0 0	2 1 3 4 0 1 0 0
15	3 2 4 1 1 2 1 2	3 1 4 2 1 1 1 1	2 1 4 3 1 1 1 1	2 1 3 4 1 1 1 0	2 1 3 4 1 1 0 0	2 1 3 4 1 1 0 0	2 1 3 4 1 1 0 0	2 1 3 4 1 1 0 0
20	3 2 4 1 1 2 1 3	3 1 4 2 1 1 1 1	1 2 3 4 1 1 1 1	1 2 3 4 1 1 1 0	1 2 3 4 1 1 1 0	1 2 3 4 1 1 1 0	1 2 3 4 1 1 0 0	1 2 3 4 1 1 0 0
25	3 2 4 1 1 2 1 3	1 3 4 2 2 1 1 1	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0
30	3 2 4 1 2 2 1 3	1 3 4 2 2 1 1 1	1 2 3 4 2 1 1 1	1 2 3 4 3 1 1 0	1 2 3 4 3 1 1 0	1 2 3 4 3 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0
40	2 3 4 1 2 2 1 3	1 3 4 2 2 1 1 1	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 1 1 1 0
50	2 3 4 1 3 2 2 3	1 3 4 2 2 2 1 2	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 1 1 1 0	1 2 3 4 1 1 1 0
60	1 3 4 2 3 2 2 3	1 3 4 2 2 2 1 2	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 1 1 1 0	1 2 3 4 1 1 1 0
80	2 3 4 1 3 2 2 3	1 2 4 3 2 2 2 2	1 2 3 4 2 2 1 1	1 2 3 4 2 1 1 1	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 1 1 1 0	1 2 3 4 1 1 1 0
100	2 3 4 1 2 2 2 3	1 2 4 3 2 2 2 2	1 2 3 4 2 2 2 1	1 2 3 4 2 2 2 1	1 2 3 4 2 2 1 0	1 2 3 4 2 1 1 0	1 2 3 4 1 1 1 0	1 2 3 4 1 1 1 0
120	2 3 4 1 2 2 2 3	1 2 3 4 2 2 2 2	1 2 3 4 2 2 2 1	1 2 3 4 2 2 2 1	1 2 3 4 2 2 2 0	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0	1 2 3 4 1 1 1 0
150	2 3 4 1 2 2 2 3	1 2 3 4 2 2 2 2	1 2 3 4 2 2 2 1	1 2 3 4 2 2 2 1	1 2 3 4 2 2 2 0	1 2 3 4 2 2 2 0	1 2 3 4 2 1 1 0	1 2 3 4 2 1 1 0
200	2 3 4 1 2 2 2 3	1 2 3 4 2 2 2 2	1 2 3 4 2 2 2 1	1 2 3 4 2 2 2 1	1 2 3 4 2 2 2 1	1 3 2 4 2 2 2 0	1 3 2 4 2 2 2 0	1 3 2 4 2 2 2 0
1000	2 4 3 1 3 3 3 3	2 3 1 4 3 3 3 2	2 3 1 4 3 3 3 2	2 3 1 4 3 2 3 1	2 3 1 4 2 2 2 1	2 3 1 4 2 2 2 0	2 3 1 4 2 2 2 0	2 3 1 4 2 2 2 0

TABLE 12.5.1 (Continued)

Comparisons of Approximations to  $k$  for  $f = n - 1$

$\gamma = .95$

n	p							
	.75000	.90000	.95000	.97500	.99000	.99900	.99990	.99999
	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E
10	2 4 3 1 1 0 1 2	1 4 3 2 1 0 1 1	1 4 2 3 3 0 1 0	1 3 2 4 2 0 1 0	1 3 2 4 1 0 1 0	1 3 2 4 1 0 1 0	1 3 2 4 1 0 0 0	1 3 2 4 1 0 0 0
15	2 4 3 1 2 1 1 2	2 4 3 1 1 0 1 1	2 4 1 3 1 0 1 0	2 3 1 4 1 0 1 0	2 3 1 4 1 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
20	2 4 3 1 2 1 1 2	3 4 2 1 1 1 1 1	2 4 1 3 1 0 1 1	2 3 1 4 1 0 1 0	2 3 1 4 1 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
25	2 4 3 1 1 1 1 3	3 4 2 1 1 1 1 1	2 4 1 3 1 1 1 1	2 3 1 4 1 0 1 0	2 3 1 4 1 0 1 0	2 3 1 4 1 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
30	2 4 3 1 1 1 1 3	3 4 2 1 1 1 1 1	2 4 1 3 1 1 1 1	2 3 1 4 1 1 1 0	2 3 1 4 1 0 1 0	2 3 1 4 1 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
40	3 4 2 1 1 1 1 3	3 4 1 2 1 1 1 1	2 4 1 3 1 1 1 1	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0	2 3 1 4 1 0 1 0	2 3 1 4 1 0 1 0	2 3 1 4 0 0 1 0
50	3 4 2 1 1 1 2 3	3 4 1 2 1 1 1 1	2 4 1 3 1 1 1 1	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0	2 3 1 4 1 0 1 0	2 3 1 4 1 0 1 0
60	3 4 2 1 1 1 2 3	3 4 1 2 1 1 2 1	2 3 1 4 1 1 1 1	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0
80	3 4 2 1 2 1 2 3	3 4 1 2 1 1 2 1	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0
100	3 4 2 1 2 1 2 3	3 4 1 2 1 1 2 2	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 1 0	2 3 1 4 1 1 1 0
120	3 4 2 1 2 2 2 3	3 4 1 2 1 1 2 2	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0
150	3 4 2 1 2 2 2 3	3 4 1 2 1 1 2 2	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0
200	3 4 2 1 2 2 2 3	3 4 1 2 2 2 2 2	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0
1000	3 4 2 1 3 2 3 3	2 3 1 4 2 2 3 2	2 3 1 4 2 2 3 2	2 3 1 4 2 2 3 1	2 3 1 4 2 2 3 1	2 3 1 4 2 2 3 0	2 3 1 4 2 2 3 0	2 3 1 4 2 2 2 0

TABLE 12.5.1 (Continued)

Comparisons of Approximations to k for  $f = n - 1$

$\gamma = .99$

n	P							
	.75000	.90000	.95000	.97500	.99000	.99900	.99990	.99999
	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E	C D J E
10	3 4 2 1 0 0 1 1	3 4 2 1 0 0 0 0	3 4 2 1 0 0 0 0	2 4 1 3 0 0 0 0	2 4 1 3 0 0 0 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0
15	3 4 1 2 0 0 2 2	3 4 2 1 0 0 1 1	3 4 1 2 0 0 0 0	2 4 1 3 0 0 0 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0
20	3 4 1 2 1 0 2 2	3 4 1 2 0 0 1 1	3 4 1 2 0 0 1 0	2 4 1 3 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0
25	3 4 2 1 1 0 2 2	3 4 1 2 0 0 1 1	3 4 1 2 0 0 1 0	2 4 1 3 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 0 0	2 3 1 4 0 0 0 0
30	3 4 2 1 1 0 2 2	3 4 1 2 0 0 2 1	3 4 1 2 0 0 1 0	2 4 1 3 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 0 0
40	3 4 2 1 1 1 2 2	3 4 1 2 0 0 2 1	3 4 1 2 0 0 1 1	2 4 1 3 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
50	3 4 2 1 1 1 2 3	3 4 1 2 1 0 2 1	3 4 1 2 0 0 2 1	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
60	3 4 2 1 1 1 2 3	3 4 1 2 1 1 3 1	3 4 1 2 1 0 2 1	2 3 1 4 0 0 2 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
80	3 4 2 1 1 1 2 3	3 4 1 2 1 1 3 1	3 4 1 2 1 1 2 1	2 3 1 4 1 0 2 0	2 3 1 4 0 0 2 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
100	3 4 2 1 1 1 2 3	3 4 1 2 1 1 3 1	3 4 1 2 1 1 2 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 0 0 2 0	2 3 1 4 0 0 1 0	2 3 1 4 0 0 1 0
120	3 4 2 1 1 1 2 3	3 4 1 2 1 1 3 1	3 4 1 2 1 1 3 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 0 2 0	2 3 1 4 0 0 2 0	2 3 1 4 0 0 1 0
150	3 4 2 1 1 1 2 3	3 4 1 2 1 1 3 1	3 4 1 2 1 1 3 1	2 3 1 4 1 1 2 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 0 2 0
200	3 4 2 1 1 1 2 3	3 4 1 2 1 1 3 2	2 4 1 3 1 1 3 1	2 3 1 4 1 1 3 1	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0	2 3 1 4 1 1 2 0
1000	3 4 2 1 2 2 3 3	3 4 1 2 2 2 3 2	2 3 1 4 2 2 3 1	2 3 1 4 2 2 3 1	2 3 1 4 2 2 3 1	2 3 1 4 1 1 3 0	2 3 1 4 1 1 3 0	2 3 1 4 1 1 3 0



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The abbreviations and style used are those adopted by the Annals of Mathematical Statistics. See, for example, Vol 33, page 313, 1962. At the end of the references appear notations regarding reviews of the corresponding references. The following notations are used:

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- IJA:** International Journal of Abstracts, published for the International Statistical Institute by Oliver and Boyd, Edinburgh. Vol 1 (1959-60), Vol 2 (1961), Vol 3 (1962).
- IMT:** An Index of Mathematical Tables, Second Edition, 1962, by A. Fletcher, J. C. P. Miller, L. Rosenhead, and L. J. Comrie, Addison-Wesley Publishing Company, Inc., Reading, Massachusetts, Vol I and Vol II.
- QC&AS:** Quality Control and Applied Statistics, Interscience Publishers, Inc., New York, N. Y., Vol 1 (1956) to Vol 7 (1962).
- MR:** Mathematical Reviews, Published by the American Mathematical Society, Providence, R. I., Vol 1 (1940) to Vol 24 (1962).
- MTAC:** Mathematical Tables and other Aids to Computation, published by the National Academy of Sciences--National Research Council, Baltimore, Md., Vol 1 (1947) to Vol 13 (1959) or Mathematics of Computation, published by the American Mathematical Society, Providence, R. I., Vol 14 (1960) to Vol 16 (1962).
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