Field Calibration Procedures for Animal Wastewater Application Equipment





North Carolina Cooperative Extension Service

North Carolina State University

Field Calibration Procedures for Animal Wastewater Application Equipment

HOSE-DRAG

Wastewater Equipment Hose-drag-type equipment has gained popularity in recent years for land application of wastewater¹ in North Carolina. It offers several advantages over traditional irrigation systems including odor reduction, nitrogen conservation, and a relatively high flow rate that cuts the application time. Hose-drag systems may also be used to apply wastewater to areas not accessible by traditional irrigation equipment. For more details on hose drag systems including tables of application depths for various tractor speeds and equipment widths refer to Extension publication AG-634, *Hose Drag Systems for Land Application of Liquid Manure and Wastewater*.

State law requires field calibration of all land application equipment used on animal production farms. Specialists certifying animal waste management plans must also certify that operators have been provided calibration and adjustment guidance for all land application equipment.

1 Wastewater in this publication refers to both liquid manure and municipal and industrial wastewater.

General Guidelines

Several factors determine the distribution of liquid wastewater from hose-drag land application equipment:

- flow rate
- operating pressure
- the speed of the tractor pulling the unit
- overlap of adjacent passes made by the equipment

This publication explains calibration procedures for the "low-profile-type" discharge system (Figure 1) and a "boom-type" system. (Figure 2). The two systems have different spread patterns. The lowprofile-type units discharge close to the ground either through hooded shrouds or splash plates and do not spread much beyond their physical width. They are normally run "edge to edge" in adjacent passes. Boom-type units discharge from a slightly higher elevation under slightly more pressure. Wastewater goes substantially beyond their discharge points. Since these two basic types of hose-drag units should be operated with different overlap, application rates will differ depending upon the overlap or "effective application width" chosen by the operator.



Figure 1. Hose drag application unit (low-profile-type).



Figure 2. Hose drag (boom-type) unit is shown in these two photos.

The calibration of hose-drag-type equipment involves:

- 1. Verifying tractor speed.
- 2. Measuring flow rate to the equipment.
- 3. Establishing the effective application width.
- 4. Measuring the wetted width of a single pass, and of two adjacent passes for boom-type units in order to establish an effective width. The wetted width of boom-type units can vary with boom height, nozzle pressure, and with adjustment of splash-plate angle if so equipped.
- 5. Figuring the average application depth.
- 6. Comparing the average application depth to the depth allowed in the waste utilization plan. Variables (usually tractor speed) are adjusted as needed so that actual application depth does not exceed the allowed depth in the approved plan.

Average application depth in inches can be obtained using:

Equation 1:

Depth = Flow rate in gallons per minute 54.9 x Effective width in feet x Tractor speed in miles per hour

The effective width is the distance between the centerlines of adjacent passes of the unit. For "low-profile-type" units, the effective width is essentially the advertised size of the hose drag systems. Typical widths for these systems are 8, 10, 12, 15, and 20 feet. Tables showing applied depth for low-profile-type units of the above listed widths can be found in Table 1.

For boom-type units, the effective width is determined in the field by measuring the distance between centerlines of adjacent passes of the unit. Convert depths obtained from the equation above or to gallons per acre by multiplying by 27,154.

Once the application depth has been determined, the tractor speed may need to be adjusted to meet requirements in the waste utilization plan. To find the tractor speed in miles per hour required to apply a desired application depth, use:

Equation 2:



While application depths up to 1 inch are allowed in some waste utilization plans, do not apply more than 0.75 inch during any given application. Limits set by the waste utilization plan and existing soil moisture conditions will determine maximum application depths.

Flow rates are determined from a flow meter that may be permanently mounted on the hose-drag unit upstream of the distribution box or manifold, or temporarily placed inline with the hose supplying the hose-drag unit. If using a hose reel with a temporarily placed meter, position the flow meter between the hydrant and the reel.

Field Procedure

The field procedure consists of 1) measuring tractor speed, 2) measuring flow rate, and 3) for boom-type systems, measuring effective width. Enter collected information into the appropriate field data sheet (Figure 5 for low-profile type units and Figure 6 for boom-type units).

Determining Tractor Speed, S (See Figure 3)

(You will need flags, a stop watch or watch with second hand, and a tape measure or measuring wheel). Repeat steps 2 through 4 below and average the two measured speeds.

- 1. Measure a distance over a relatively flat area where application will occur. A minimum distance of 100 feet is recommended. Set flags at each end.
- 2. Operate tractor with unit and hose attached, but no wastewater being discharged, to establish a targeted speed. Record gear range and gear, throttle setting (rpm), and speedometer reading (if tractor has a speedometer).
- 3. Record the time is takes for the unit to cover the distance established in step 1. Make sure to start and stop your watch at either end of the run at a common point of reference on the unit, such as when the front axle of the tractor passes the flag.
- 4. Calculate tractor speed. Tractor speed in miles per hour can be calculated by using:

Equation 3:

Distance in feet

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Seconds it takes to cover distance x 1.47
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If you use a distance of 100 feet, get tractor speed by dividing 68.18 by the seconds it takes to cover 100 feet.

Determining Flow Rate, Q:

(You will need a flow meter and a stop watch or watch with a second hand.)

Determine flow rate by either 1) recording the instantaneous flow rate or 2) by using the flow totalizer and elapsed time. Measure flow rate with the unit in motion to avoid over-application and after determining tractor speed as outlined in the previous section.

- 1. Run the system in motion until all air is out of the mainline and hose, and the flow rate has been stabilized as shown by the flow rate needle or the digital readout on flowmeter. If a hose reel is used to supply wastewater, record the pressure at the reel. If a reel is not used, record the pressure at the pump.
- 2a. Record instantaneous flow rate in gallons per minute (gpm). OR
- 2b. Subtract beginning flow totalizer reading from ending flow totalizer reading for a time period not less than 15 minutes. Convert to gpm by dividing gallons by elapsed time in minutes. When reading



Figure 3. When determining tractor speed, travel distance (L) should be at least 100 feet.

the totalizer, make sure to note the value of the last (farthest right) digit. Often this digit indicates hundreds of gallons, in which case the totalizer number needs to be multiplied by 100.

Note: Step 2b should be used rather than 2a if the instantaneous flow rate varies by more than 10 percent after all the air has been purged from the system and the flow has stabilized. For flow meters with needles (normally propeller-type), this is indicated by a "bouncing" needle.

Determining Effective Width, W_e (See Figures 4a, 4b, and 4c):

(You will need flags and a tape measure or measuring wheel.)

Low-profile-type units

For "low-profile"-type units (Figure 1 and Figure 4a) operated with little to no overlap (edge-to-edge), simply record the advertised width. This width is roughly the width of the unit.

Boom-type units

It is not as easy to determine the effective width for boom-type units (Figures 2, 4b, and 4c). To achieve consistent application uniformity between adjacent passes, the distance between the nozzles in adjacent passes should be the same as the fixed distance between the nozzles on the boom. This requires a tractor pass spacing equal to the number of nozzles on the boom times the distance between the nozzles ("N" in Figure 4b). For the case with two nozzles the effective width should be 2 x N. If the field measured effective width calculated in the following steps differs by more than 15 percent of this target value, adjust the pass distance.

For boom-type units, the wetted widths measured in step 2 will depend upon nozzle pressure, boom height, and angle of the splash plates. If boom height and splash plate angle are adjustable, make note of these settings as an adjustment will alter the wetted width and, therefore, the calibration. Boom-type units may also be subject to drift, so calibration of these units should be done in wind speeds of 5 mph or less.

- 1. Measure the distance between the fixed nozzles. Multiply this distance by the number of nozzles on the boom to obtain the target effective width.
- 2. For boom-type units (see Figure 2 and Figure 4b) that spread wastewater an appreciable distance from the nozzle:
- a. Measure the wetted width of a single pass (W_m)
- b. Measure the wetted width of two adjacent passes (W_{2m})

Repeat steps 2a. and 2b. twice for a total of three measurements each. Take these measurements at least 25 feet from each other, and average both wetted width measurements.

The effective width (W_e) is:

Equation 4:

$$W_e = W_{2m} - W_m$$

The tractor speed, flow rate, and effective width measurements are used to calculate application depth in the field data sheet or with Equation 1. Data from the field data sheet may be used with Equation 2 to determine the target tractor speed to achieve a desired application depth.

Interpretation and Adjustments

Compare the calculated application depth against the depth allowed in the animal waste utilization plan, and against any problems observed in the field. If either the application depth measured in the field is greater than the limit in the waste utilization plan, or runoff occurs on the field, the application rate is too high. To reduce the application rate, increase the tractor speed. The target tractor speed may be calculated from Equation 2 using the system flow rate and effective width determined in the field procedure.

If the application rate is less than desired (and under the permitted limit), reduce tractor speed to increase the application rate. After adjusting the tractor speed, verify the new speed using the procedure previously described. In no case should the application rate allow ponding or runoff, regardless of the permitted limit.





To achieve consistent application uniformity, boom-type units should be driven such that the distance between nozzles in adjacent passes is about the same as the distance between the fixed nozzles on the boom (see Figure 4). In this case the target effective width (target W_a), the distance between the centerline of the tractor in two adjacent passes, is equal to the number of nozzles on the boom times the distance between the fixed nozzles (N). If the field-measured effective width (W_e) calculated in Equation 4 differs by more than 15 percent from the target value, adjust the pass width.

Date: Land Owner:		Farm No	
1. Determine Tractor Speed, S:			
a. Distanceft			
	Trial 1	Trial 2	Average
o. Elapsed time sec.		sec.	
c. Tractor speed = $\frac{(a)}{(a)}$ =			mph
(b) X 1.47		e	
2. Determine Flow Rate, Q	nsi		
	631	Ē	
g. Instantaneous flow rate gpm			
Dr			
d. Ending totalizer reading gallons			
e. Beginning totalizer reading gallons			Į
- Flanced time between a demotor readings			
. Elapsed time between odometer readings	min.		
Ending odometer reading (d)) — beginning odor	neter reading (e)	= apm
Elapsed	time (f)		51
Effective Width, W _e			
ow-profile units (see Figures 1 and 4a)			
n. Effective width ft.			
	(g) gpm		
Application Depth, D =		=	inches

Figure 5. Field Data Sheet for "low-profile" units

Data		Calibration Data She	et for "boom-type" units	
Date:	Land Owner:		Farm No	
1. Determine	e Tractor Speed, S:			
a. Distance	ft			
		Trial 1	Trial 2 Average	
b. Elapsed tim	e sec.		sec.	
c. Tractor spee	d = =			mph
	(b) X 1.47		A A	
2. Determine Pressure (P	e Flow Rate, Q ump) psi Reel	psi		
g. Instantaneo	us flow rate gpm			
or				
d Ending tota	lizer reading	ns		
e. Beginning tota	otalizer reading gallo	llons		l.
f. Elapsed time	e between odometer reading	ıs min.		1
	Ending odometer read	lina (d) — innina odome	eter reading (e)	
g. Flow rate =			=	_ gpm
	Ela	psed time (f)		
Effective Wi	dth, W _e			
Boom-type un	its (see Figures 2, 4b, and 4d	<i>z</i>)		
h. Distance be	tween nozzles (N)	ft. i. Number of nozz	les	
Target W =	(i) X(h) = _	ft.		
Distance boon	n to around in	Splash plate angle from	horizontal degrees	
Distance boom				
		Irial 1 Irial 2 Iria	al 3 Average	
j. Wetted Widt	th of 1 pass (W _m), ft.			
k. Wetted Wid	11012 passes (W_{2m}) ft.			
I. Measured W	$W_{e} = W_{2m}(k) - (W_{2m}) = $	ft.		
		(a) apm		
Application	Depth, D =	(3/ 5F ···	= inches	
	54.9 X	(I)W _e X (o	c) speed	

Figure 6. Field Data Sheet for "boom-type" units

Table 1. Application depths (inches) for 8-foot hose drag waste application systems by discharge and tractor speed

	Tractor Speed (mph)									
Discharge (gpm)	0.5	1	1.5	2	2.5	3	3.5	4		
200	0.91	0.46	0.30	0.23	0.18	0.15	0.13	0.11		
225	_	0.51	0.34	0.26	0.21	0.17	0.15	0.13		
250	_	0.57	0.38	0.28	0.23	0.19	0.16	0.14		
275	_	0.63	0.42	0.31	0.25	0.21	0.18	0.16		
300	_	0.68	0.46	0.34	0.27	0.23	0.20	0.17		
325	_	0.74	0.49	0.37	0.30	0.25	0.21	0.19		
350	_	0.80	0.53	0.40	0.32	0.27	0.23	0.20		
375	_	0.85	0.57	0.43	0.34	0.28	0.24	0.21		
400	_	0.91	0.61	0.46	0.36	0.30	0.26	0.23		
425	_	0.97	0.65	0.48	0.39	0.32	0.28	0.24		
450	_	_	0.68	0.51	0.41	0.34	0.29	0.26		
475	_	_	0.72	0.54	0.43	0.36	0.31	0.27		
500	_	_	0.76	0.57	0.46	0.38	0.33	0.28		
525	_	_	0.80	0.60	0.48	0.40	0.34	0.30		
550	_	_	0.84	0.63	0.50	0.42	0.36	0.31		
575	_	_	0.87	0.66	0.52	0.44	0.37	0.33		
600	_	_	0.91	0.68	0.55	0.46	0.39	0.34		
625	_	_	0.95	0.71	0.57	0.47	0.41	0.36		
650	_	_	0.99	0.74	0.59	0.49	0.42	0.37		
675	_	_	_	0.77	0.62	0.51	0.44	0.38		
700	_	_	_	0.80	0.64	0.53	0.46	0.40		
725	_	_	_	0.83	0.66	0.55	0.47	0.41		
750	_	_	_	0.85	0.68	0.57	0.49	0.43		
775	_	_	_	0.88	0.71	0.59	0.50	0.44		
800	_	_	_	0.91	0.73	0.61	0.52	0.46		
825	_	_	_	0.94	0.75	0.63	0.54	0.47		
850	_	_	—	0.97	0.77	0.65	0.55	0.48		
875	_		_	1.00	0.80	0.66	0.57	0.50		
900	_	_	_	_	0.82	0.68	0.59	0.51		

Note: To obtain gallons per acre, multiply application depth (inches) in table by 27,154. Application depths to 1.00 inch are shown but applications greater than 0.75 inch are not recommended.

Table 2. Application depths (inches) for 10-foot hose drag waste application systems by discharge and tractor speed

Note: To obtain gallons per acre, multiply application depth (inches) in table by 27,154. Application depths to 1.00 inch are shown but applications greater than 0.75 inch are not recommended.

	Tractor Speed (mph)								
Discharge (gpm)	0.5	1	1.5	2	2.5	3	3.5	4	
200	0.73	0.36	0.24	0.18	0.15	0.12	0.10	0.09	
225	0.82	0.41	0.27	0.21	0.16	0.14	0.12	0.10	
250	0.91	0.46	0.30	0.23	0.18	0.15	0.13	0.11	
275	1.00	0.50	0.33	0.25	0.20	0.17	0.14	0.13	
300	_	0.55	0.36	0.27	0.22	0.18	0.16	0.14	
325	_	0.59	0.39	0.30	0.24	0.20	0.17	0.15	
350	—	0.64	0.43	0.32	0.26	0.21	0.18	0.16	
375	_	0.68	0.46	0.34	0.27	0.23	0.20	0.17	
400	_	0.73	0.49	0.36	0.29	0.24	0.21	0.18	
425	—	0.77	0.52	0.39	0.31	0.26	0.22	0.19	
450	_	0.82	0.55	0.41	0.33	0.27	0.23	0.21	
475	_	0.87	0.58	0.43	0.35	0.29	0.25	0.22	
500	—	0.91	0.61	0.46	0.36	0.30	0.26	0.23	
525	—	0.96	0.64	0.48	0.38	0.32	0.27	0.24	
550	_	1.00	0.67	0.50	0.40	0.33	0.29	0.25	
575	—	—	0.70	0.52	0.42	0.35	0.30	0.26	
600	—	—	0.73	0.55	0.44	0.36	0.31	0.27	
625	_	_	0.76	0.57	0.46	0.38	0.33	0.28	
650	—	_	0.79	0.59	0.47	0.39	0.34	0.30	
675	—	—	0.82	0.62	0.49	0.41	0.35	0.31	
700	_	-	0.85	0.64	0.51	0.43	0.36	0.32	
725	—	—	0.88	0.66	0.53	0.44	0.38	0.33	
750	—	—	0.91	0.68	0.55	0.46	0.39	0.34	
775	_	-	0.94	0.71	0.57	0.47	0.40	0.35	
800	—	_	0.97	0.73	0.58	0.49	0.42	0.36	
825	_		1.00	0.75	0.60	0.50	0.43	0.38	
850	_		_	0.77	0.62	0.52	0.44	0.39	
875	_	_	_	0.80	0.64	0.53	0.46	0.40	
900		_		0.82	0.66	0.55	0.47	0.41	

Table 3. Application depths (inches) for 12-foot hose drag waste application systems by discharge and tractor speed

	Tractor Speed (mph)									
Discharge (gpm)	0.5	1	1.5	2	2.5	3	3.5	4		
300	0.91	0.46	0.30	0.23	0.18	0.15	0.13	0.11		
325	0.99	0.49	0.33	0.25	0.20	0.16	0.14	0.12		
350	_	0.53	0.35	0.27	0.21	0.18	0.15	0.13		
375	_	0.57	0.38	0.28	0.23	0.19	0.16	0.14		
400	_	0.61	0.41	0.30	0.24	0.20	0.17	0.15		
425	_	0.65	0.43	0.32	0.26	0.22	0.18	0.16		
450	_	0.68	0.46	0.34	0.27	0.23	0.20	0.17		
475	_	0.72	0.48	0.36	0.29	0.24	0.21	0.18		
500	_	0.76	0.51	0.38	0.30	0.25	0.22	0.19		
525	_	0.80	0.53	0.40	0.32	0.27	0.23	0.20		
550	_	0.84	0.56	0.42	0.33	0.28	0.24	0.21		
575	_	0.87	0.58	0.44	0.35	0.29	0.25	0.22		
600	_	0.91	0.61	0.46	0.36	0.30	0.26	0.23		
625	_	0.95	0.63	0.47	0.38	0.32	0.27	0.24		
650	_	0.99	0.66	0.49	0.39	0.33	0.28	0.25		
675	_	_	0.68	0.51	0.41	0.34	0.29	0.26		
700	_	—	0.71	0.53	0.43	0.35	0.30	0.27		
725	_	_	0.73	0.55	0.44	0.37	0.31	0.28		
750	—	—	0.76	0.57	0.46	0.38	0.33	0.28		
775	_	_	0.78	0.59	0.47	0.39	0.34	0.29		
800	_	_	0.81	0.61	0.49	0.41	0.35	0.30		
825	—	—	0.84	0.63	0.50	0.42	0.36	0.31		
850	_	_	0.86	0.65	0.52	0.43	0.37	0.32		
875	_	_	0.89	0.66	0.53	0.44	0.38	0.33		
900	—	—	0.91	0.68	0.55	0.46	0.39	0.34		
925	_	—	0.94	0.70	0.56	0.47	0.40	0.35		
950	_	_	0.96	0.72	0.58	0.48	0.41	0.36		
975			0.99	0.74	0.59	0.49	0.42	0.37		
1 000				0.76	0.61	0.51	0.43	0.38		

Note: To obtain gallons per acre, multiply application depth (inches) in table by 27,154. Application depths to 1.00 inch are shown but applications greater than 0.75 inch are not recommended.

Table 4. Application depths (inches) for 15-foot hose drag waste application systems by discharge and tractor speed

Note: To obtain gallons per acre, multiply application depth (inches) in table by 27,154. Application depths to 1.00 inch are shown but applications greater than 0.75 inch are not recommended.

	Tractor Speed (mph)								
Discharge (gpm)	0.5	1	1.5	2	2.5	3	3.5	4	
300	0.73	0.36	0.24	0.18	0.15	0.12	0.10	0.09	
325	0.79	0.39	0.26	0.20	0.16	0.13	0.11	0.10	
350	0.85	0.43	0.28	0.21	0.17	0.14	0.12	0.11	
375	0.91	0.46	0.30	0.23	0.18	0.15	0.13	0.11	
400	0.97	0.49	0.32	0.24	0.19	0.16	0.14	0.12	
425	_	0.52	0.34	0.26	0.21	0.17	0.15	0.13	
450	_	0.55	0.36	0.27	0.22	0.18	0.16	0.14	
475	_	0.58	0.38	0.29	0.23	0.19	0.16	0.14	
500	_	0.61	0.41	0.30	0.24	0.20	0.17	0.15	
525	_	0.64	0.43	0.32	0.26	0.21	0.18	0.16	
550	_	0.67	0.45	0.33	0.27	0.22	0.19	0.17	
575	—	0.70	0.47	0.35	0.28	0.23	0.20	0.17	
600	_	0.73	0.49	0.36	0.29	0.24	0.21	0.18	
625	_	0.76	0.51	0.38	0.30	0.25	0.22	0.19	
650	—	0.79	0.53	0.39	0.32	0.26	0.23	0.20	
675	_	0.82	0.55	0.41	0.33	0.27	0.23	0.21	
700	_	0.85	0.57	0.43	0.34	0.28	0.24	0.21	
725	—	0.88	0.59	0.44	0.35	0.29	0.25	0.22	
750	_	0.91	0.61	0.46	0.36	0.30	0.26	0.23	
775	_	0.94	0.63	0.47	0.38	0.31	0.27	0.24	
800	—	0.97	0.65	0.49	0.39	0.32	0.28	0.24	
825	_	1.00	0.67	0.50	0.40	0.33	0.29	0.25	
850	_	_	0.69	0.52	0.41	0.34	0.30	0.26	
875	—	_	0.71	0.53	0.43	0.35	0.30	0.27	
900	_	_	0.73	0.55	0.44	0.36	0.31	0.27	
925	_	_	0.75	0.56	0.45	0.37	0.32	0.28	
950	_	_	0.77	0.58	0.46	0.38	0.33	0.29	
975	_	_	0.79	0.59	0.47	0.39	0.34	0.30	
1,000	_	_	0.81	0.61	0.49	0.41	0.35	0.30	

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Table 5. Application depths (inches) for 20-foot hose drag waste application systems by discharge and tractor speed

	Tractor Speed (mph)									
Discharge (gpm)	0.5	1	1.5	2	2.5	3	3.5	4		
500	0.91	0.46	0.30	0.23	0.18	0.15	0.13	0.11		
525	0.99	0.48	0.32	0.24	0.19	0.16	0.14	0.12		
550	1.0	0.50	0.33	0.25	0.20	0.17	0.14	0.13		
575	_	0.52	0.35	0.26	0.21	0.17	0.15	0.13		
600	_	0.55	0.36	0.27	0.22	0.18	0.16	0.14		
625	_	0.57	0.38	0.28	0.23	0.19	0.16	0.14		
650	_	0.59	0.39	0.30	0.24	0.20	0.17	0.15		
675	_	0.62	0.41	0.31	0.25	0.21	0.18	0.15		
700	_	0.64	0.43	0.32	0.26	0.21	0.18	0.16		
725	_	0.66	0.44	0.33	0.26	0.22	0.19	0.17		
750	_	0.68	0.46	0.34	0.27	0.23	0.20	0.17		
775	_	0.71	0.47	0.35	0.28	0.24	0.20	0.18		
800	_	0.73	0.49	0.36	0.29	0.24	0.21	0.18		
825	_	0.75	0.50	0.38	0.30	0.25	0.21	0.19		
850	_	0.77	0.52	0.39	0.31	0.26	0.22	0.19		
875	_	0.80	0.53	0.40	0.32	0.27	0.23	0.20		
900	_	0.82	0.55	0.41	0.33	0.27	0.23	0.21		
925	_	0.84	0.56	0.42	0.34	0.28	0.24	0.21		
950	_	0.87	0.58	0.43	0.35	0.29	0.25	0.22		
975	_	0.89	0.59	0.44	0.36	0.30	0.25	0.22		
1,000	_	0.91	0.61	0.46	0.36	0.30	0.26	0.23		
1,025	_	0.93	0.62	0.47	0.37	0.31	0.27	0.23		
1,050	_	0.96	0.64	0.48	0.38	0.32	0.27	0.24		
1,075	_	0.98	0.65	0.49	0.39	0.33	0.28	0.24		
1,100	_	1.00	0.67	0.50	0.40	0.33	0.29	0.25		
1,125	_		0.68	0.51	0.41	0.34	0.29	0.26		
1,150	_	_	0.70	0.52	0.42	0.35	0.30	0.26		
1,175	_	_	0.71	0.54	0.43	0.36	0.31	0.27		
1 200	_	_	0.73	0.55	0.44	0.36	0.31	0.27		

Note: To obtain gallons per acre, multiply application depth (inches) in table by 27,154. Application depths to 1.00 inch are shown but applications greater than 0.75 inch are not recommended.

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Figure 1 shows an AerWay unit with Hydro Engineering manifold, and Figure 2 shows a Cadman two nozzle boom with splash plate kit.

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