



# **Installation Reference Guide**

## **Labor Requirements, Tools and Equipment, and Hardware** *Nazi Persecution of Homosexuals 1933-1945*

### *LABOR REQUIRMENTS*

#### Estimated labor requirements for unpacking

At least two, preferably four, strong workers to unload truck. It should take approximately two hours to unload.

#### Estimated labor requirements for installation

Four skilled workers, preferably with exhibition experience, will be needed to install the exhibition. It is estimated that it will take three or four days to install the exhibition.

#### Estimated labor requirements for de-installation

Four skilled workers, preferably the same workers who installed the exhibition, will be needed to de-install the exhibition. It is estimated that de-installation will take two to three days.

#### Estimated labor requirements for packing

At least two, preferably four, strong workers are needed to load truck. It should take approximately two hours to load if the host venue has a loading dock and/or forklift. It will take more time if there is no loading dock or forklift.

### *TOOLS AND EQUIPMENT*

#### Equipment needed for unloading and loading truck

- Three or four mover's dollies for transporting crates on site
- Blankets and/or drop cloths to protect floor

#### Tools to be provided by host venue for installation

- Ratchet with a 7/16" socket (required to open and close crates)
- Battery drill with a #2 Phillips tip (required for assembling kiosks)
- Small level (required for determining level of kiosk bases)
- Step ladder 4' or 6' height

#### Tools that are provided (located in crate # 13)

- 1/2" open end wrench (required for adjusting the levelers in the kiosks)
- 7/16" open end wrench (required for replacing vertical panel hardware)
- 1/8" Allen wrench (required for replacing vertical panel hardware)

### *HARDWARE SPECIFICATIONS*

<u>Description</u>	<u>McMaster Carr #</u>	<u>Location used</u>
Truss head machine screw 1/2" L.	91770A537	Connectors
Acorn nuts 1/4" x 20	91875A130	Dibond panels
Button head machine screw 3/8" L.	91255A535	Lower Dibond panels
Button head machine screw 5/8" L.	91255A539	Upper graphic panels
Black Oxide washers	97416A119	Upper graphic panels
Nylon washers 1/16" thick	90295A537	Upper graphic panels

<u>Description</u>	<u>McMaster Carr #</u>	<u>Location used</u>
Open end wrench 1/2"	5412A22	Leveler adjustment
Open end wrench 7/16"	5412A21	Dibond panel
Allen wrench 1/8"	71285A154	Dibond panel

**Crate List and Dimensions**  
*Nazi Persecution of Homosexuals 1933-1945*

<u>Crate #</u>	<u>Contents</u>
Crate #1	Panel A Panel B Panel C Panel D Panel 1 Panel 2 Panel 3 Panel 4
Crate #2	Panel 5 Panel 6 Panel 7 Panel 8 Panel 9 Panel 10 Panel 11 Panel 12
Crate #3	Panel 13 Panel 14 Panel 15 Panel 16 Panel 17 Panel 18 Panel 19 Panel 20
Crate #4	Panel 21 Panel 22 Panel 23 Panel 24 Panel 25 Panel 26 Panel 27 Panel 28
Crate #5	Kiosk base A Kiosk base B Kiosk base C Kiosk base D
Crate #6	Kiosk base 1 Kiosk base 2 Kiosk base 3 Kiosk base 4

Crate #7	Kiosk base 5 Kiosk base 6 Kiosk base 7 Kiosk base 8
Crate #8	Kiosk base 9 Kiosk base 10 Kiosk base 11 Kiosk base 12
Crate #9	Kiosk base 13 Kiosk base 14 Kiosk base 15 Kiosk base 16
Crate #10	Kiosk base 17 Kiosk base 18 Kiosk base 19 Kiosk base 20
Crate #11	Kiosk base 21 Kiosk base 22 Kiosk base 23 Kiosk base 24
Crate #12	Kiosk base 25 Kiosk base 26 Kiosk base 27 Kiosk base 28
Crate #13	Base crate loading and unloading platform Installation manual notebook Condition report notebook Brochure holder 32 flat strap connectors 16 angle connectors Attachment hardware Replacement hardware

### Crate Dimensions

*The exhibition travels in thirteen crates.*

- Eight (8) crates—approx. 64 1/8" L x 32 3/8" W x 39 1/2" H & approx. 445 pounds each
- Four (4) crates—approx. 65" L x 21-5/8" W x 41" H & approx. 602 pounds each
- One (1) crate—approx. 93 1/4" L x 29 3/4" W x 35 1/2" H & approx. 610 pounds

**Panel Sequence: Section Outline**  
*Nazi Persecution of Homosexuals 1933-1945*

Panel   Title

**Section 1: Introduction**

Panel   Title

- A   Victims of the Nazi Era (*exhibition preface*)
- B   NAZI PERSECUTION OF HOMOSEXUALS 1933–1945 (*title*)
- C   *Introductory text*

**Section 2: Germany and Homosexuality Before 1933**

Panel   Title

- 1   GERMANY AND HOMOSEXUALITY BEFORE 1933
- 2   The Weimar Era
- 3   Politics and Legal Reform

**Section 3: Nazi Ideology of Persecution**

Panel   Title

- 4   NAZI IDEOLOGY OF PERSECUTION
- 5   “Race Hygiene”
- 6   Gender Regimentation: Men
- 7   Gender Regimentation: Women

**Section 4: The New Order 1933-1939**

Panel   Title

- 8   THE NEW ORDER 1933–1939
- 9   Crackdown
- 10   The Röhm Purge
- 11   The Agents of Persecution
- 12   Surveillance and Police Lists
- 13   Revision of §175
- 14   Reich Central Office for Combating Homosexuality and Abortion
- 15   Denunciations
- 16   Arrests
- 17   Convictions
- 18   “Protective Custody” in Concentration Camps
- 19   Purge of the Youth Group Leaders / Catholic Clergy Trials

**Section 5: Persecution and the War 1939-1945**

Panel   Title

- 20   PERSECUTION AND THE WAR 1939–1945
- 21   Homosexuals in the Military
- 22   Persecution in Nazi-Occupied Territories

- 23 War and Radicalized Persecution
- 24 The War and the Camps
- 25 “Extermination through Work”
- 26 The Daily Nightmare

**Section 6: The Aftermath**

- | <u>Panel</u> | <u>Title</u>  |
|--------------|---------------|
| 27           | THE AFTERMATH |
| 28           | In Memoriam   |

**Section 7: Credit panel**

- | <u>Panel</u> | <u>Title</u>            |
|--------------|-------------------------|
| D            | <i>Credit and Donor</i> |

**Note:** Each section has its own color, and each base is numbered. (The top panels are numbered on the back to facilitate installation.) The exhibition should be laid out so the panels are sequential; see attached layout drawings for possible layouts. The introductory section should be at the beginning of the exhibition, and the credit panel can be placed wherever it works in the gallery. It does not need to be the final panel; it can be part of the introductory section.

**Installation Instructions**  
*Nazi Persecution of Homosexuals 1933-1945*

Please note that the kiosk bases are stamped with numbers on the top sides of the top rails, and panels are stamped with numbers on their lower back corners.

1. Position kiosk bases according to exhibition layout.
2. Levelers are on the bottom of each kiosk base. Adjust levelers as needed.
3. Place panel A onto protruding pins of kiosk base A. See drawing #4.



Please note that this works best if one person holds the panel from the back and adjusts the panel as necessary.

4. Remove Phillips head screws, flat strap connectors, and steel angle connectors from crate # 13.
5. If the panels are joined in a straight line, use the flat strap connectors. Align the holes in the connector with the vertical holes on the panel and base. Insert the Phillips head machine screws into the holes. Note: Position all screws and screw in gently.



Do not tighten until all screws are started in the tapped holes.



6. If the panels are joined at an angle, use the steel angle connectors. Align the holes in the connector with the vertical holes on the panel and base. Insert the Phillips head machine screws into the holes. Note: Position all screws and screw in gently. Do not tighten until all screws are started in the tapped holes.
7. Repeat for panels B through D, and panels 1 through 28.
8. *Note that Individual kiosks - panel and base - are top heavy and cannot be left standing alone. Be prepared to have people holding single units to prevent damage or injury, until kiosks are joined together.*
9. After kiosks are connected, make sure that all screws are tight and connections are secure.
10. Return unused connectors and extra Phillips head screws to crate # 13.
11. Reinstall the doors on all crates.



**De-installation and Packing**  
*Nazi Persecution of Homosexuals 1933-1945*

Please note that the kiosk bases are stamped with numbers on the top sides of the top rails, and panels are stamped with numbers on their lower back corners.

1. *Remember that Individual kiosks are top heavy and cannot be left standing alone!!*
2. Remove Phillips head screws and all connectors attaching kiosks together.
3. Replace Phillips head screws and connectors into their appropriate locations in crate # 13.
4. Remove panel A from kiosk base A. One person will need to hold the base to enable one or two people to lift panel A. The connections are tight, so some strength is needed
5. Place panel A into the appropriately labeled slot in crate # 1.
6. Repeat steps 4 and 5 for panels B through D
7. Repeat steps 4 and 5 for panels 1 through 28, locating them in the appropriately labeled slots in crates 2 through 4.
8. Move “base crate loading and unloading platform” to the right front of crate # 5.
9. Slide the right tray out onto “base crate loading and unloading platform”



10. Place kiosk base A and B on tray and slide the tray back in.
11. Move “base crate loading and unloading platform” to the left front of crate # 5
12. Slide the left tray out onto “base crate loading and unloading platform”
13. Place kiosk base C and D on tray and slide the tray back in.

14. Repeat steps 8 through 13 for kiosk bases 1 through 28 on crates 6 through 12.
15. Replace doors onto appropriately labeled crates.
16. To move crates, make sure that a dolly is under each crate. Crates weigh 600 lbs and up.

