





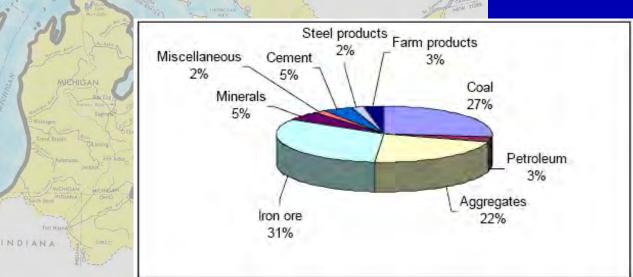


ports.

Meeting of Great Lakes Coastal Zone Managers 24 September 2008 Buffalo, NY

Economic statistics:

- Over 150 million tons of commodities shipped annually
- Two general trade communities: traffic moved on Seaway (import/export) & inter-lake
- Multi-modal system. Major rail and highway hubs Chicago, Toronto, Detroit & Toledo – are also GLNS



22 D 20 40 50 80 100

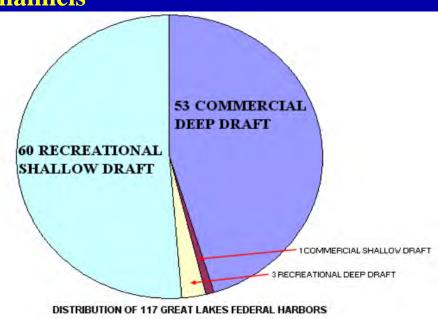
LEGEND



Great Lakes Navigation System:

A continuous 27- foot deep draft waterway from Lake Superior to Gulf of St. Lawrence (2,400 miles) U.S. portion includes:

- 138 Federal projects
- 117 Federal harbors
- 600 miles of maintained navigation channels
- 104 miles of breakwaters and jetties
- 4 locks



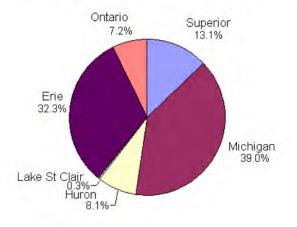


Cleveland 32560 feet Buffalo 24433 feet Milwaukee 22882 feet Chicago 20351 feet

Longest Structures:

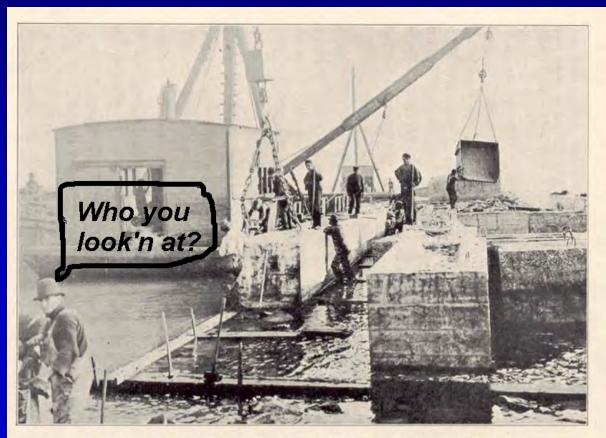
US Great Lakes Harbers will

Percent Length of Harbor Structures by Lake





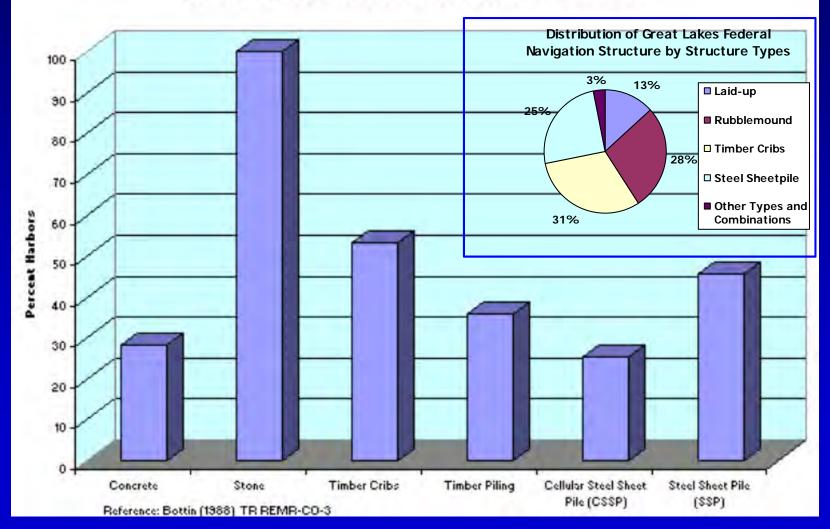
CONSTRUCTION TYPES AND MATERIALS



Buffalo Harbor, NY - Setting Concrete Blocks on Harbor Side 1901



Great Lakes Harbor Structure Materials















EAST BREAKWATER EXTENSION, DCTOBER 4, 1992, SAME CRUE AS SHOWN IN NO & TAKEN TWO DAYS REFORE. Top of eak shoulding on lake side 1 seen. This wile build about 6.200 hom of store.



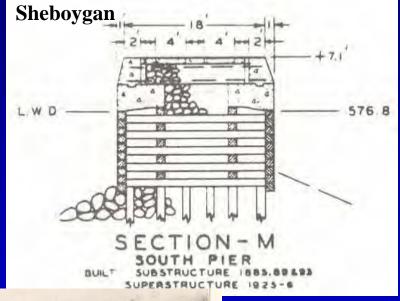








END VIEW OF CRIB AFLOAT AND UNDER CONSTRUCTION; AUGUST 15, 1896.





CLEVELAND HARBOR, OHIO, EAST BREAKWATER.



CELLULAR SHEET PILE

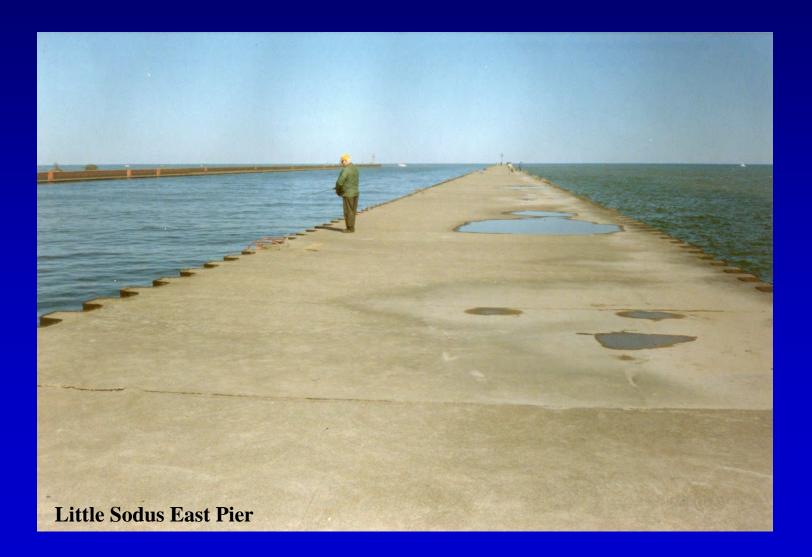


Lorain Outer Breakwater Crest





STEEL SHEET PILE





Concrete Armor Units





Ashtabula East Breakwater

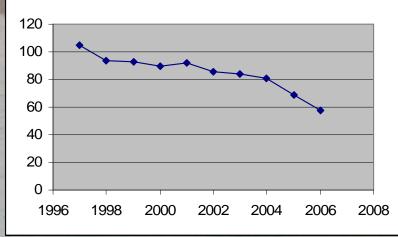




HARBOR



Great Lakes O&M Budgets in Constant Dollars



Total O&M Dollars for 2007 are at 57% (real dollars) of the 1997 amount
In order to maintain channels, more structure maintenance is curtailed.

Chicago Harbor June 2002



GREAT LAKES HARBORS ALSO PROVIDE:

• Storm Wave Damage protection of vital public infrastructure (water intakes, power plants, highways, etc.)

•Environmental benefits (protect large embayments and wetlands)

All that remains of Vince Caggiano's home at 143 Midshare Drive is a pile of rubble.

Lakeshore Dwellers Pick Up Pieces

RICHARD ROELLER/Buffalo



With the majority of Great Lakes Federal coastal structures over 50 years of age, 45% have never undergone a significant rehabilitation effort and in a climate of shrinking budgets



How do we prevent coastal structures neglect, and adequately distribute limited funding resources?



Path Forward

- Assemble a multidistrict Regional team
- Develop a methodology that produces consistent inspection results for harbor structures.
- Determine a rating for the structures of portions of the structures.
- Use the determined rating to assist in planning and budgeting for future maintenance and repair projects.

Commercial Harbors:

- Established a team to develop consistent methods to assess harbor infrastructure condition and determine risks associated with the potential structure failure
- Use this information to prioritize limited federal funding in a manner that reduces risk to the Great Lakes navigation system



Recreational Harbors:

- Initiate a dialogue with state and local officials regarding current condition of infrastructure and the projected risks posed by deferred maintenance
- Provide information regarding condition of navigation structures, as well as estimates for resource requirements for maintenance and repair



- Past Inspection Practices
 - Buffalo District
 - Who District Operations Branch/field offices
 - What general inspection
 - When periodic

- Past Inspection Practices
 - Chicago District
 - Who District Engineering and O&M staff
 - What 2 levels annual walk-thru by O&M staff and periodic by district team; periodic surveys on riprap and cross sections
 - When Annual and periodic

- Past Inspection Practices
 - Detroit District
 - Who Area Office
 - What Annual riprap and cross-section surveys; limited use of REMR guidance visual inspection with measurements of fill levels and differential settlement.
 - When Annually

- What happens to our projects when funds are tight
 - Structural repairs are secondary to the dredging program and get sacrificed first.
 - Structural inspections are then reduced concurrently.

REPAIR, EVALUATION, MAINTENANCE AND REHABILITATION (REMR) RESEARCH PROGRAM

ERDC/CERL TR-REMR-OM-26

Construction Engineering Research Laboratory



US Army Corps of Engineers. Engineer Research and Development Center

Condition and Performance Rating Procedures for Nonrubble Breakwaters and Jetties

Doug Pirie, Donald Plotkin, Joseph Kubinski, Stuart Foltz, and David McKay April 2003

REPAIR, EVALUATION, MAINTENANCE AND REHABILITATION (REMR) RESEARCH PROGRAM



US Army Corps of Engineers Construction Engineering Research Laboratories Technical Report REMR-OM-24 November 1998

REMR Management Systems—Coastal/Shore Protection Structures

Condition and Performance Rating Procedures for Rubble Breakwaters and Jetties

by John Oliver Consultant

> John Lesnik Moffatt and Nichol, Engineers

Don Plotkin U.S. Army Construction Engineering Research Laboratories

Doug Pirie Consultant

Approved For Public Release, Distribution Is Unlimited

Prepared for Headquarters, U.S. Army Corps of Engineers

- Present Inspection and Assessment Procedures
- Assessment Procedures Annually visit Great Lakes wide top ten harbor commercial projects
- Inspection Procedures
 - Buffalo District Periodic walking inspection
 - Chicago District Annual walkover
 - Detroit District Periodic walking inspection

- Future Inspection and Assessment Procedures
- A 2 phased approach
 - For FY10 evaluate critical needs for Great Lakes structures on consistent and rational basis.
 - In the following phase improve the periodic inspection and assessment strategy and implement across the Great Lakes basin.

Future Work

Utilize Flood Risk Management approach for coastal modeling and economic analysis to determine Federal harbor areas at greatest risk, and of greatest value

- Perform comprehensive inventory of public infrastructure elements protected by all Federal harbors in GLNS
- Collect data on value of infrastructural elements and economic impacts of storm damage



Inspection Process

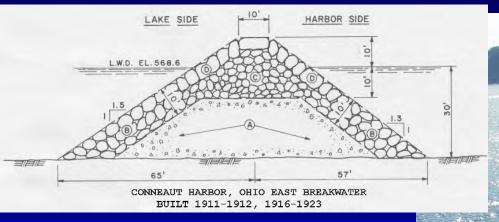
- Methodology
 - Photo Documentation of harbor structures.
 - Videotaping of harbor structures
 - Use of REMR and updated ERDC inspection forms.
 - Determine a Regional Rating for harbor structures
- Use the determined rating to assist in planning and budgeting for future maintenance and repair projects.
 - Contract
 - Corps Floating Plant

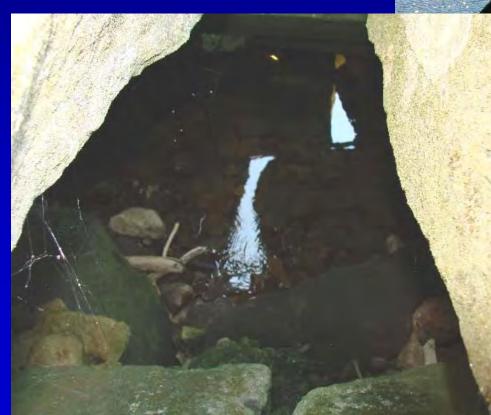




Lorain Harbor Breakwater Assessment

EXAMPLE OF CORE LOSS IN LAID-UP (ASHLAR) STRUCTURE





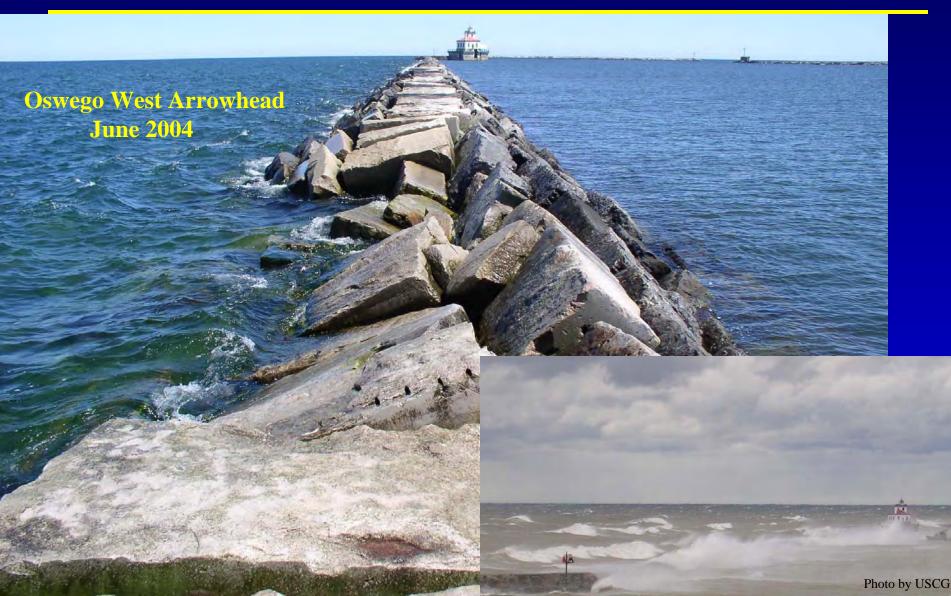


EXAMPLE OF CORE LOSS IN CELLULAR STEEL STRUCTURE (LORAIN, OH)





Loss of section and crest height – Oswego Harbor





Cleveland East Breakwater – July 2006





Calumet Crib Breakwater

Harborside











Chicago Exterior Breakwater







Chicago Exterior Breakwater





Chicago Shorearm Extension





Harborside



Lakeside





Milwaukee N. Breakwater - Detached



Table 6. Rating guidance for loss of armor interlock.

| η | P | | | |
|--|--|--|--|--|
| Structural | Description | | | |
| Rating | NOTE: Interlock ratings based on Hudson Coefficient of at least 3.5. | | | |
| No or Minor Damage | | | | |
| 85 to 100 | to 100 Loss of interlock is minimal. | | | |
| 70 to 84 | A few armor units may have lost contact with adjacent units by up to 1/4 of the unit diameter. | | | |
| Moderate Damage | | | | |
| 55 to 69 Loss of contact or interlock with adjacent units in some places, however in isolated locations. | | | | |
| 40 to 54 | Many adjacent armor units are separated by up to ½ of the unit diameter. Some armor units are completely separated from adjacent units and are acting independently. Many of the loose units show signs of being easily rocked or shifted by normal or light storm waves. | | | |
| Major Damage | | | | |
| 25 to 39 | 5 to 39 Many armor units are loosely nested and act alone. Separation between adjacent units commonly exceeds one unit diameter. | | | |
| 10 to 24 | o 24 Most armor units are loosely nested and are acting alone. | | | |
| 0 to 9 Nearly all visible armor units are loosely nested and are acting alone. A stage, many of the armor units have also been lost. | | | | |

REMR-OM-24 presents rating guidance based only on written description:

GOAL: Develop visual reference standard in addition to written guide for ashlar structures.

| BENEFIT: Ensures |
|-------------------------|
| greater |
| uniformity in |
| structural |
| assessment. |

Major Damage:

| · | - | | |
|---|------------|--|--|
| | Structural | Description | Photo Example |
| | Rating | | |
| | 25 to 39 | Many armor stones have either | |
| | | shifted or been displaced by greater | |
| | | than a foot. There may be significant bridging between armor layers along | |
| | | with the loss of individual armor | |
| | | stones within the reach. | the statement of the st |
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Summary

- Many Great Lakes harbor structures are over a century old.
- Harbor structures are composed of various materials:
 - timber cribs
 - cut stone
 - steel sheet pile
 - rubble mound
 - concrete
 - concrete units
- Declining maintenance dollars requires regional approach
- Need a consistent condition assessment methodology applied through region
- •Work with ERDC and Regional Districts to refine harbor structure assessment procedures
- Focused maintenance program which engages stakeholders and metrics that reflect local, regional and bi-national significance





