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	Limitations
Sodium tripolyphosphate and so- dium trimetaphosphate.	Residual phosphate in food starch-modified not to exceed 0.4 per- cent calculated as phosphorus.
Succinic anhydride, not to exceed 4 percent.	
Vinyl acetate	Acetyl groups in food starch-modified not to exceed 2.5 percent.

(e) Food starch may be etherified by treatment with one of the following:

	Limitations
Acrolein, not to exceed 0.6 per- cent.	
Epichlorohydrin, not to exceed 0.3 percent.	
Epichlorohydrin, not to exceed 0.1 percent, and propylene oxide, not to exceed 10 per- cent, added in combination or in any sequence	Residual propylene chlorohydrin not more than 5 parts per million in food starch-modified.
Epichlorohydrin, not to exceed 0.1 percent, followed by pro- pylene oxide, not to exceed 25 percent.	Do.
Propylene oxide, not to exceed 25 percent.	Do.

(f) Food starch may be esterified and etherified by treatment with one of the following:

	Limitations
Acrolein, not to exceed 0.6 per- cent and vinyl acetate, not to exceed 7.5 percent. Epichlorohydrin, not to exceed 0.3 percent, and acetic anhydride.	Acetyl groups in food starch-modified not to exceed 2.5 percent. Acetyl groups in food starch-modified not to exceed 2.5 percent.
Epichlorohydrin, not to exceed 0.3 percent, and succinic anhy- dride, not to exceed 4 percent. Phosphorus oxychloride, not to exceed 0.1 percent, and pro- pylene oxide, not to exceed 10 percent.	Residual propylene chlorohydrin not more than 5 parts per million in food starch-modi- fied.

(g) Food starch may be modified by treatment with one of the following:

	Limitations
Chlorine, as sodium hypochlorite, not to exceed 0.055 pound of chlorine per pound of dry starch; 0.45 percent of active oxygen obtained from hydrogen peroxide; and propylene oxide, not to exceed 25 percent. Sodium hydroxide, not to exceed 1 percent.	Residual propylene chlorohydrin not more than 5 parts per million in food starch-modi- fied.

(h) Food starch may be modified by a combination of the treatments pre-

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scribed by paragraphs (a), (b), and/or (i) of this section and any one of the treatments prescribed by paragraph (c), (d), (e), (f), or (g) of this section, subject to any limitations prescribed by the paragraphs named.

(i) Food starch may be modified by treatment with the following enzyme:

Enzyme	Limitations
Alpha-amylase (E.C. 3.2.1.1)	The enzyme must be generally recognized as safe or approved as a food additive for this purpose. The resulting nonsweet nutritive sac- charide polymer has a dextrose equivalent of less than 20.

[42 FR 14491, Mar. 15, 1977, as amended at 43
FR 11697, Mar. 21, 1978; 46 FR 32015, June 19, 1981; 57 FR 54700, Nov. 20, 1992; 58 FR 21100, Apr. 19, 1993]

§172.894 Modified cottonseed products intended for human consumption.

The food additive modified cottonseed products may be used for human consumption in accordance with the following prescribed conditions:

(a) The additive is derived from:

(1) Decorticated, partially defatted, cooked, ground cottonseed kernels; or

(2) Decorticated, ground cottonseed kernels, in a process that utilizes *n*hexane as an extracting solvent in such a way that no more than 60 parts per million of *n*-hexane residues and less than 1 percent fat by weight remain in the finished product; or

(3) Glandless cottonseed kernels roasted to attain a temperature of not less than $250 \, ^\circ$ F in the kernel for not less than 5 minutes for use as a snack food, or in baked goods, or in soft candy; or

(4) Raw glandless cottonseed kernels may be used in hard candy where the kernel temperature during cooking will exceed 250 °F for not less than 5 minutes.

(b) The additive is prepared to meet the following specifications:

(1) Free gossypol content not to exceed 450 parts per million.

(2) It contains no added arsenic compound and therefore may not exceed a maximum natural background level of 0.2 part per million total arsenic, calculated as As.

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(c) To assure safe use of the additive, the label of the food additive container shall bear, in addition to other information required by the act, the name of the additive as follows:

(1) The additive identified in paragraph (a)(1) of this section as "partially defatted, cooked cottonseed flour".

(2) The additive identified in paragraph (a)(2) of this section as "defatted cottonseed flour".

(3) The additive identified in paragraph (a)(3) of this section as "roasted glandless cottonseed kernels".

(4) The additive identified in paragraph (a)(4) of this section as "raw glandless cottonseed kernels for use in cooked hard candy".

(d) The Food and Drug Administration and the Environmental Protection Agency have determined that glandless cottonseed kernels permitted for use by this section are a distinct commodity from glanded cottonseed.

§172.896 Dried yeasts.

Dried yeast (Saccharomyces cerevisiae and Saccharomyces fragilis) and dried torula yeast (Candida utilis) may be safely used in food provided the total folic acid content of the yeast does not exceed 0.04 milligram per gram of yeast (approximately 0.008 milligram of pteroyglutamic acid per gram of yeast).

§172.898 Bakers yeast glycan.

Bakers yeast glycan may be safely used in food in accordance with the following conditions:

(a) Bakers yeast glycan is the comminuted, washed, pasteurized, and dried cell walls of the yeast, *Saccharomyces cerevisiae*. It is composed principally of long chain carbohydrates, not less than 85 percent on a dry solids basis. The carbohydrate is composed of glycan and mannan units in approximately a 2:1 ratio.

(b) The additive meets the following specifications on a dry weight basis: Less than 0.4 part per million (ppm) arsenic, 0.13 ppm cadmium, 0.2 ppm lead, 0.05 ppm mercury, 0.09 ppm selenium, and 10 ppm zinc.

(c) The viable microbial content of the finished ingredient is:

(1) Less than 10,000 organisms/gram by aerobic plate count.

(2) Less than 10 yeasts and molds/ gram.

(3) Negative for Salmonella, E. coli, coagulase positive Staphylococci, Clostridium perfringens, Clostridium botulinum, or any other recognized microbial pathogen or any harmful microbial toxin.

(d) The additive is used or intended for use in the following foods when standards of identity established under section 401 of the Act do not preclude such use:

Use	Limitations
(1) In salad dressings as an emul- sifier and emulsifier salt as de- fined in §170.3(0)(8) of this chapter, stabilizer and thickener as defined in §170.3(0)(28) of this chapter, or texturizer as de- fined in §170.3(0)(32) of this chapter.	Not to exceed a con- centration of 5 percent of the finished salad dressing.
(2) In frozen dessert analogs as a stabilizer and thickener as de- fined in §170.3(o)(28) of this chapter, or texturizer as defined in §170.3(o)(32) of this chapter.	In an amount not to ex- ceed good manufac- turing practice.
(3) In sour cream analogs as a stabilizer and thickener as de- fined in §170.3(o)(28) of this chapter, or texturizer as defined in §170.3(o)(32) of this chapter.	Do.
(4) In cheese spread analogs as a stabilizer and thickener as de- fined in §170.3(o)(28) of this chapter, or texturizer as defined in §170.3(o)(32) of this chapter.	Do.
(5) In cheese-flavored and sour cream-flavored snack dips as a stabilizer and thickener as de- fined in §170.3(o)(28) of this chapter, or texturizer as defined in §170.3(o)(32) of this chapter.	Do.

(e) The label and labeling of the ingredient shall bear adequate directions to assure that use of the ingredient complies with this regulation.

[42 FR 14491, Mar. 15, 1977, as amended at 45 FR 58836, Sept. 5, 1980]

PART 173—SECONDARY DIRECT FOOD ADDITIVES PERMITTED IN FOOD FOR HUMAN CONSUMP-TION

Subpart A—Polymer Substances and Polymer Adjuvants for Food Treatment

Sec.

173.5 Acrylate-acrylamide resins.

173.10 Modified polyacrylamide resin.