

and burns, shall be protected by protective helmets.

(b) Helmets for the protection of employees against impact and penetration of falling and flying objects shall meet the specifications contained in American National Standards Institute, Z89.1-1969, Safety Requirements for Industrial Head Protection.

(c) Helmets for the head protection of employees exposed to high voltage electrical shock and burns shall meet the specifications contained in American National Standards Institute, Z89.2-1971.

#### § 1926.101 Hearing protection.

(a) Wherever it is not feasible to reduce the noise levels or duration of exposures to those specified in Table D-2, Permissible Noise Exposures, in § 1926.52, ear protective devices shall be provided and used.

(b) Ear protective devices inserted in the ear shall be fitted or determined individually by competent persons.

(c) Plain cotton is not an acceptable protective device.

#### § 1926.102 Eye and face protection.

(a) *General.* (1) Employees shall be provided with eye and face protection equipment when machines or oper-

ations present potential eye or face injury from physical, chemical, or radiation agents.

(2) Eye and face protection equipment required by this Part shall meet the requirements specified in American National Standards Institute, Z87.1-1968, Practice for Occupational and Educational Eye and Face Protection.

(3) Employees whose vision requires the use of corrective lenses in spectacles, when required by this regulation to wear eye protection, shall be protected by goggles or spectacles of one of the following types:

(i) Spectacles whose protective lenses provide optical correction;

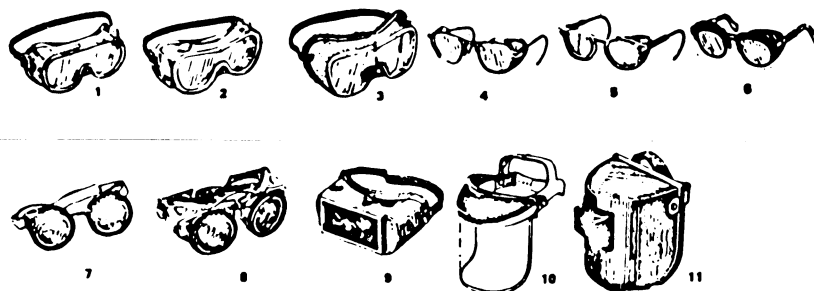
(ii) Goggles that can be worn over corrective spectacles without disturbing the adjustment of the spectacles;

(iii) Goggles that incorporate corrective lenses mounted behind the protective lenses.

(4) Face and eye protection equipment shall be kept clean and in good repair. The use of this type equipment with structural or optical defects shall be prohibited.

(5) Table E-1 shall be used as a guide in the selection of face and eye protection for the hazards and operations noted.

TABLE E-1—EYE AND FACE PROTECTOR SELECTION GUIDE



1. GOGGLES, Flexible Fitting, Regular Ventilation  
 2. GOGGLES, Flexible Fitting, Hooded Ventilation  
 3. GOGGLES, Cushioned Fitting, Rigid Body  
 \*4. SPECTACLES, Metal Frame, with Sideshields  
 \*5. SPECTACLES, Plastic Frame, with Sideshields  
 \*6. SPECTACLES, Metal-Plastic Frame, with Sideshields

- \*\* 7. WELDING GOGGLES, Eyecup Type, Tinted Lenses (Illustrated)  
 7A. CHIPPING GOGGLES, Eyecup Type, Clear Safety Lenses (Not Illustrated)  
 \*8. WELDING GOGGLES, Coverspec Type Tinted Lenses (Illustrated)  
 8A. CHIPPING GOGGLES, Coverspec Type, Clear Safety Lenses (Not Illustrated)  
 \*9. WELDING GOGGLES, Coverspec Type, Tinted Plate Lens  
 10. FACE SHIELD (Available with Plastic or Mesh Window)  
 \*\*11. WELDING HELMETS

\*Non-side shield spectacles are available for limited hazard use requiring only frontal protection.

\*\*See Table E-2, in paragraph (b) of this section, Filter Lens Shade Numbers for Protection Against Radiant Energy.

APPLICATIONS

Operation	Hazards	Recommended protectors: Bold type numbers signify preferred protection
Acetylene—Burning, Acetylene—Cutting, Acetylene—Welding.	Sparks, harmful rays, molten metal, flying particles.	7, 8, 9.
Chemical Handling .....	Splash, acid burns, fumes .....	2, 10 (For severe exposure add 10 over 2).
Chipping .....	Flying particles .....	1, 3, 4, 5, 6, 7A, 8A.
Electric (arc) welding .....	Sparks, intense rays, molten metal.	9, 11, (11 in combination with 4, 5, 6, in tinted lenses, advisable).
Furnace operations .....	Glare, heat, molten metal .....	7, 8, 9 (For severe exposure add 10).
Grinding—Light .....	Flying particles .....	1, 3, 4, 5, 6, 10.
Grinding—Heavy .....	Flying particles .....	1, 3, 7A, 8A (For severe exposure add 10).
Laboratory .....	Chemical splash, glass breakage.	2 (10 when in combination with 4, 5, 6).
Machining .....	Flying particles .....	1, 3, 4, 5, 6, 10.
Molten metals .....	Heat, glare, sparks, splash .....	7, 8, (10 in combination with 4, 5, 6, in tinted lenses).
Spot welding .....	Flying particles, sparks .....	1, 3, 4, 5, 6, 10.

(6) Protectors shall meet the following minimum requirements:

(i) They shall provide adequate protection against the particular hazards for which they are designed.

(ii) They shall be reasonably comfortable when worn under the designated conditions.

(iii) They shall fit snugly and shall not unduly interfere with the movements of the wearer.

(iv) They shall be durable.

(v) They shall be capable of being disinfected.

(vi) They shall be easily cleanable.

(7) Every protector shall be distinctly marked to facilitate identification only of the manufacturer.

(8) When limitations or precautions are indicated by the manufacturer, they shall be transmitted to the user and care taken to see that such limitations and precautions are strictly observed.

(b) *Protection against radiant energy—*

(1) *Selection of shade numbers for welding filter.* Table E-2 shall be used as a guide for the selection of the proper shade numbers of filter lenses or plates used

in welding. Shades more dense than those listed may be used to suit the individual's needs.

TABLE E-2—FILTER LENS SHADE NUMBERS FOR PROTECTION AGAINST RADIANT ENERGY

Welding operation	Shade number
Shielded metal-arc welding 1/16-, 3/32-, 1/8-, 5/32-inch diameter electrodes .....	10
Gas-shielded arc welding (nonferrous) 1/16-, 3/32-, 1/8-, 5/32-inch diameter electrodes .....	11
Gas-shielded arc welding (ferrous) 1/16-, 3/32-, 1/8-, 5/32-inch diameter electrodes .....	12
Shielded metal-arc welding 3/16-, 7/32-, 1/4-inch diameter electrodes .....	12
5/16-, 3/8-inch diameter electrodes .....	14
Atomic hydrogen welding .....	10-14
Carbon-arc welding .....	14
Soldering .....	2
Torch brazing .....	3 or 4
Light cutting, up to 1 inch .....	3 or 4
Medium cutting, 1 inch to 6 inches .....	4 or 5
Heavy cutting, over 6 inches .....	5 or 6
Gas welding (light), up to 1/8-inch .....	4 or 5
Gas welding (medium), 1/8-inch to 1/2-inch .....	5 or 6
Gas welding (heavy), over 1/2-inch .....	6 or 8

(2) *Laser protection.* (i) Employees whose occupation or assignment requires exposure to laser beams shall be furnished suitable laser safety goggles which will protect for the specific

wavelength of the laser and be of optical density (O.D.) adequate for the energy involved. Table E-3 lists the maximum power or energy density for which adequate protection is afforded by glasses of optical densities from 5 through 8.

TABLE E-3—SELECTING LASER SAFETY GLASS

Intensity, CW maximum power density (watts/cm <sup>2</sup> )	Attenuation	
	Optical density (O.D.)	Attenuation factor
10 <sup>-2</sup>	5	10 <sup>5</sup>
10 <sup>-1</sup>	6	10 <sup>6</sup>
1.0	7	10 <sup>7</sup>
10.0	8	10 <sup>8</sup>

Output levels falling between lines in this table shall require the higher optical density.

(ii) All protective goggles shall bear a label identifying the following data:

(a) The laser wavelengths for which use is intended;

(b) The optical density of those wavelengths;

(c) The visible light transmission.

[44 FR 8577, Feb. 9, 1979; 44 FR 20940, Apr. 6, 1979, as amended at 58 FR 35160, June 30, 1993]

#### § 1926.103 Respiratory protection.

NOTE: The requirements applicable to construction work under this section are identical to those set forth at 29 CFR 1910.134 of this chapter.

[63 FR 1297; Jan. 8, 1998]

#### § 1926.104 Safety belts, lifelines, and lanyards.

(a) Lifelines, safety belts, and lanyards shall be used only for employee safeguarding. Any lifeline, safety belt, or lanyard actually subjected to in-service loading, as distinguished from static load testing, shall be immediately removed from service and shall not be used again for employee safeguarding.

(b) Lifelines shall be secured above the point of operation to an anchorage or structural member capable of supporting a minimum dead weight of 5,400 pounds.

(c) Lifelines used on rock-scaling operations, or in areas where the lifeline may be subjected to cutting or abrasion, shall be a minimum of 7/8-inch wire core manila rope. For all other lifeline applications, a minimum of 3/4-

inch manila or equivalent, with a minimum breaking strength of 5,400 pounds, shall be used.

(d) Safety belt lanyard shall be a minimum of 1/2-inch nylon, or equivalent, with a maximum length to provide for a fall of no greater than 6 feet. The rope shall have a nominal breaking strength of 5,400 pounds.

(e) All safety belt and lanyard hardware shall be drop forged or pressed steel, cadmium plated in accordance with type 1, Class B plating specified in Federal Specification QQ-P-416. Surface shall be smooth and free of sharp edges.

(f) All safety belt and lanyard hardware, except rivets, shall be capable of withstanding a tensile loading of 4,000 pounds without cracking, breaking, or taking a permanent deformation.

#### § 1926.105 Safety nets.

(a) Safety nets shall be provided when workplaces are more than 25 feet above the ground or water surface, or other surfaces where the use of ladders, scaffolds, catch platforms, temporary floors, safety lines, or safety belts is impractical.

(b) Where safety net protection is required by this part, operations shall not be undertaken until the net is in place and has been tested.

(c)(1) Nets shall extend 8 feet beyond the edge of the work surface where employees are exposed and shall be installed as close under the work surface as practical but in no case more than 25 feet below such work surface. Nets shall be hung with sufficient clearance to prevent user's contact with the surfaces or structures below. Such clearances shall be determined by impact load testing.

(2) It is intended that only one level of nets be required for bridge construction.

(d) The mesh size of nets shall not exceed 6 inches by 6 inches. All new nets shall meet accepted performance standards of 17,500 foot-pounds minimum impact resistance as determined and certified by the manufacturers, and shall bear a label of proof test. Edge ropes shall provide a minimum breaking strength of 5,000 pounds.