

cylinders, the system must have at least 2 pilot cylinders to release the CO₂ from the remaining cylinders.

(k) If the entrance to a space containing the CO₂ supply or controls of a CO₂ system has a lock, the space must have a key to the lock in a break-glass type box that is next to and visible from the entrance.

§ 108.445 Alarm and means of escape.

(a) Each CO₂ system that has a supply of more than 136 kilograms (300 pounds) of CO₂, except a system that protects a tank, must have an alarm that sounds for at least 20 seconds before the CO₂ is released into the space.

(b) Each audible alarm for a CO₂ system must have the CO₂ supply for the system as its source of power and must be in a visible location in the spaces protected.

§ 108.447 Piping.

(a) Each pipe, valve, and fitting in a CO₂ system must have a bursting pressure of at least 420 kilograms per square centimeter (6,000 pounds per square inch).

(b) All piping for a CO₂ system of nominal size of 19.05 millimeters (¾ inch) inside diameter or less must be at least Schedule 40 (standard weight) and all piping of nominal size over 19.05 millimeters (¾ inch) inside diameter must be at least Schedule 80 (extra heavy).

(c) Each pipe, valve, and fitting made of ferrous materials in a CO₂ system must be protected inside and outside from corrosion.

(d) Each CO₂ system must have a pressure relief valve set to relieve between 168 and 196 kilograms per square centimeter (2,400 and 2,800 pounds per square inch) in the distribution manifold or other location that protects the piping when all branch line shut off valves are closed.

(e) The end of each branch line in a CO₂ system must extend at least 50 millimeters (2 inches) beyond the last discharge outlet and be closed with a cap or plug.

(f) Piping, valves, and fittings in a CO₂ system must be securely supported and protected from damage.

(g) Each CO₂ system must have drains and dirt traps located where dirt

or moisture can accumulate in the system.

(h) Discharge piping in a CO₂ system may not be used for any other purpose except as part of a fire detection system.

(i) Piping in a CO₂ system that passes through accommodation spaces must not have drains or other openings within these spaces.

§ 108.449 Piping tests.

(a) Each test prescribed in (b), (c), and (d) of this section must be performed upon completion of the piping installation.

(b) When tested with CO₂ or other inert gas under a pressure of 70 kilograms per square centimeter (1000 pounds per square inch), with no additional gas introduced into the system, the leakage in the piping from the cylinders to the stop valves in the manifold must not allow a pressure drop of more than 10.5 kilograms per square centimeter (150 pounds per square inch) per minute for a 2 minute period.

(c) When tested with CO₂ or other inert gas under a pressure of 42 kilograms per square centimeter (600 pounds per square inch), with no additional gas introduced into the system, the leakage in each branch line must not allow a pressure drop of more than 10.5 kilograms per square centimeter (150 pounds per square inch) per minute for a 2-minute period. The distribution piping must be capped within the protected space.

(d) Small independent systems protecting emergency generator rooms, lamp lockers and similar small spaces need not meet the tests prescribed in paragraphs (a) and (b) of this section if they are tested by blowing out the piping with air at a pressure of at least 7 kilograms per square centimeter (100 pounds per square inch).

§ 108.451 CO₂ storage.

(a) Except as provided in paragraph (b) of this section, each cylinder of a CO₂ system must be outside each space protected by the system and in a location that would be accessible if a fire occurred in any space protected by the system.

(b) A CO₂ system that has a CO₂ supply of 136 kilograms (300 pounds) or less