### §215.109

- (a) A plain bearing box that does not contain visible free oil;
- (b) A plain bearing box lid that is missing, broken, or open except to receive servicing; or
- (c) A plain bearing box containing foreign matter, such as dirt, sand, or coal dust, that can reasonably be expected to—
  - (1) Damage the bearing; or
- (2) Have a detrimental effect on the lubrication of the journal and the bearings.

#### §215.109 Defective plain bearing box: Journal lubrication system.

A railroad may not place or continue in service a car, if the car has a plain bearing box with a lubricating pad that—

- (a) Has a tear extending half the length or width of the pad, or more;
- (b) Shows evidence of having been scorched, burned, or glazed;
- (c) Contains decaying or deteriorated fabric that impairs proper lubrication of the pad:
  - (d) Has-
- (1) An exposed center core (except by design); or
- (2) Metal parts contacting the journal; or
  - (e) Is-
  - (1) Missing; or
  - (2) Not in contact with the journal.

### §215.111 Defective plain bearing.

A railroad may not place or continue in service a car, if the car has a plain bearing—

- (a) That is missing, cracked, or broken;
  - (b) On which the bearing liner—
  - (1) Is loose; or
  - (2) Has a broken out piece; or
- (c) That shows signs of having been overheated, as evidenced by—
  - (1) Melted babbitt;
  - (2) Smoke from hot oil; or
- (3) Journal surface damage.

## §215.113 Defective plain bearing wedge.

A railroad may not place or continue in service a car, if a plain bearing wedge on that car is—

- (a) Missing:
- (b) Cracked;
- (c) Broken; or

(d) Not located in its design position.

### §215.115 Defective roller bearing.

- (a) A railroad may not place or continue in service a car, if the car has—
- (1) A roller bearing that shows signs of having been overheated as evidenced by—
  - (i) Discoloration; or
- (ii) Other telltale signs of overheating such as damage to the seal or distortion of any bearing component;
  - (2) A roller bearing with a-
  - (i) Loose or missing cap screw; or
- (ii) Broken, missing, or improperly applied cap screw lock; or
- (3) A roller bearing with a seal that is loose or damaged, or permits leakage of lubricant in clearly formed droplets.
- (b)(1) A railroad may not continue in service a car that has a roller bearing whose truck was involved in a derailment unless the bearing has been inspected and tested by:
- (i) Visual examination to determine whether it shows any sign of damage; and
- (ii) Spinning freely its wheel set or manually rotating the bearing to determine whether the bearing makes any unusual noise.
- (2) The roller bearing shall be disassembled from the axle and inspected internally if—
- (i) It shows any external sign of damage;
- (ii) It makes any unusual noise when its wheel set is spun freely or the bearing is manually rotated;
- (iii) Its truck was involved in a derailment at a speed of more than 10 miles per hour; or
- (iv) Its truck was dragged on the ground for more than  $200\ \mathrm{feet}.$
- (3) Each defective roller bearing shall be repaired or replaced before the car is placed back in service.

[44 FR 77340, Dec. 31, 1979, as amended at 45 FR 26711. Apr. 21, 1980]

# § 215.117 Defective roller bearing adapter.

A railroad may not place or continue in service a car, if the car has a roller bearing adapter that is—

- (a) Cracked or broken;
- (b) Not in its design position; or
- (c) Worn on the crown of the adapter to the extent that the frame bears on