§ 173.411 Industrial packagings.

(a) *General.* Each industrial packaging must comply with the requirements of this section which specifies packaging tests, and record retention applicable to Industrial Packaging Type 1 (IP–1), Industrial Packaging Type 2 (IP–2), and Industrial Packaging Type 3 (IP–3).

(b) *Industrial packaging certification and tests.* (1) Each IP–1 must meet the general design requirements prescribed in § 173.410.

(2) Each IP–2 must meet the general design requirements prescribed in § 173.410 and when subjected to the tests specified in § 173.465 (c) and (d) or evaluated against these tests by any of the methods authorized by § 173.461(a), must prevent:

(i) Loss or dispersal of the radioactive contents; and

(ii) A significant increase in the radiation levels recorded or calculated at the external surfaces for the condition before the test.

(3) Each IP–3 packaging must meet the requirements for an IP–1 and an IP–2, and must meet the requirements specified in § 173.412(a) through § 173.412(j).

(4) Each specification IM 101 or IM 102 portable tank (§§ 178.270, 178.271, 178.272 of this subchapter) that is certified as meeting the requirements for an IP–2 or IP–3 must:

(i) Satisfy the requirements for IP–2 or IP–3, respectively;

(ii) Be capable of withstanding a test pressure of 265 kPa (37.1 psig) gauge;

(iii) Be designed so that any added shielding is capable of withstanding the static and dynamic stresses resulting from normal handling and normal conditions of transport; and

(iv) Be designed so that loss of shielding will not result in a significant increase in the radiation levels recorded at the external surfaces.

(5) Each freight container that is certified as meeting the requirements of IP–2 or IP–3, must—

(i) Satisfy the requirements for IP–2 or IP–3, respectively;

(ii) Be designed to conform to the requirements of ISO 1496–3–1995(E), ''Series 1 Freight Containers—Specifications and Testing—Part 3: Tank Containers for Liquids, Gases and Pressurized Dry Bulk'';

(iii) Be designed so that loss of shielding will not result in a significant increase in the radiation levels recorded at the external surfaces if they are subjected to the tests specified in ISO 1496/1–1995(E); and

(iv) For international transportation, have a safety approval plate in conformance with 49 CFR 451.21 through 451.25.

(c) Except for IP–1 packagings, each offeror of an industrial package must maintain on file for at least one year after the latest shipment, and shall provide to the Associate Administrator on request, complete documentation of tests and an engineering evaluation or comparative data showing that the construction methods, packaging design, and materials of construction comply with that specification.

[Amdt. 173–244, 60 FR 50307, Sept. 28, 1995, as amended by Amdt. 173–244, 61 FR 20750, May 8, 1996; 66 FR 45379, 45383, Aug. 28, 2001]

§ 173.412 Additional design requirements for Type A packages.

In addition to meeting the general design requirements prescribed in § 173.410, each Type A packaging must be designed so that—

(a) The outside of the packaging incorporates a feature, such as a seal, that is not readily breakable, and that, while intact, is evidence that the package has not been opened. In the case of packages shipped in closed transport vehicles in exclusive use, the cargo compartment, instead of the individual packages, may be sealed.

(b) The smallest external dimension of the package is not less than 10 cm (4 inches).

(c) Containment and shielding is maintained during transportation and storage in a temperature range of −40 °C (−40 °F) to 70 °C (158 °F). Special attention shall be given to liquid contents and to the potential degradation of the packaging materials within the temperature range.

(d) The packaging must include a containment system securely closed by a positive fastening device that cannot be opened unintentionally or by pressure that may arise within the package during normal transport. Special form