

| Product | Energy efficiency descriptor | Use test setup, equipment and procedures in subsection labeled "Method of Test" of | With these additional stipulations |
|--|------------------------------|--|--|
| Gas-fired Storage and Instantaneous Water Heaters and Hot Water Supply Boilers*. | Thermal Efficiency | ANSI Z21.10.3-1998, § 2.9**. | A. For all products, the duration of the standby loss test shall be until whichever of the following occurs first after you begin to measure the fuel and/or electric consumption: (1) The first cutout after 24 hours or (2) 48 hours, if the water heater is not in the heating mode at that time. B. For oil and gas products, the standby loss in Btu per hour must be calculated as follows: $SL \text{ (Btu per hour)} = S \text{ (\% per hour)} \times 8.25 \text{ (Btu/gal-F)} \times \text{Measured Volume (gal)} \times 70 \text{ (degrees F)}$. C. For oil-fired products, apply the following in conducting the thermal efficiency and standby loss tests: (1) Venting Requirements—Connect a vertical length of flue pipe to the flue gas outlet of sufficient height so as to meet the minimum draft specified by the manufacturer. (2) Oil Supply—Adjust the burner rate so that: (a) The hourly Btu input rate lies within ± 2 percent of the manufacturer's specified input rate, (b) the CO ₂ reading shows the value specified by the manufacturer, (c) smoke in the flue does not exceed No. 1 smoke as measured by the procedure in ASTM-D-2156-80, and (d) fuel pump pressure lies within ± 10 percent of manufacturer's specifications. D. For electric products, apply the following in conducting the standby loss test: (1) Assume that the thermal efficiency (Et) of electric water heaters with immersed heating elements is 98 percent. (2) Maintain the electrical supply voltage to within ± 5 percent of the center of the voltage range specified on the water heater nameplate. (3) If the set up includes multiple adjustable thermostats, set the highest one first to yield a maximum water temperature in the specified range as measured by the topmost tank thermocouple. Then set the lower thermostat(s) to yield a maximum mean tank temperature within the specified range. |
| | Standby Loss | ANSI Z21.10.3-1998, § 2.10**. | |
| Oil-fired Storage and Instantaneous Water Heaters and Hot Water Supply Boilers*. | Thermal Efficiency | ANSI Z21.10.3-1998, § 2.9**. | A. For all products, the duration of the standby loss test shall be until whichever of the following occurs first after you begin to measure the fuel and/or electric consumption: (1) The first cutout after 24 hours or (2) 48 hours, if the water heater is not in the heating mode at that time. B. For oil and gas products, the standby loss in Btu per hour must be calculated as follows: $SL \text{ (Btu per hour)} = S \text{ (\% per hour)} \times 8.25 \text{ (Btu/gal-F)} \times \text{Measured Volume (gal)} \times 70 \text{ (degrees F)}$. C. For oil-fired products, apply the following in conducting the thermal efficiency and standby loss tests: (1) Venting Requirements—Connect a vertical length of flue pipe to the flue gas outlet of sufficient height so as to meet the minimum draft specified by the manufacturer. (2) Oil Supply—Adjust the burner rate so that: (a) The hourly Btu input rate lies within ± 2 percent of the manufacturer's specified input rate, (b) the CO ₂ reading shows the value specified by the manufacturer, (c) smoke in the flue does not exceed No. 1 smoke as measured by the procedure in ASTM-D-2156-80, and (d) fuel pump pressure lies within ± 10 percent of manufacturer's specifications. D. For electric products, apply the following in conducting the standby loss test: (1) Assume that the thermal efficiency (Et) of electric water heaters with immersed heating elements is 98 percent. (2) Maintain the electrical supply voltage to within ± 5 percent of the center of the voltage range specified on the water heater nameplate. (3) If the set up includes multiple adjustable thermostats, set the highest one first to yield a maximum water temperature in the specified range as measured by the topmost tank thermocouple. Then set the lower thermostat(s) to yield a maximum mean tank temperature within the specified range. |
| | Standby Loss | ANSI Z21.10.3-1998, § 2.10**. | |
| Electric Storage and Instantaneous Water Heaters. | Standby Loss | ANSI Z21.10.3-1998, § 2.10**. | |

*As to hot water supply boilers with a capacity of less than 10 gallons, these test methods become mandatory on October 21, 2005. Prior to that time, you may use for these products either (1) these test methods if you rate the product for thermal efficiency, or (2) the test methods in Subpart E if you rate the product for combustion efficiency as a commercial packaged boiler.
**Incorporated by reference, see § 431.105.

§ 431.107 Uniform test method for the measurement of energy efficiency of commercial heat pump water heaters [Reserved]

ENERGY CONSERVATION STANDARDS

§ 431.110 Energy conservation standards and their effective dates.

Each commercial storage water heater, instantaneous water heater, unfired hot water storage tank and hot water supply boiler¹ must meet the applicable energy conservation standard level(s) as follows:

| Product | Size | Energy conservation standard ^a (products manufactured on and after October 29, 2003) ^b | |
|---------------------------------|-----------|--|-----------------------------------|
| | | Minimum thermal efficiency | Maximum standby loss ^c |
| Electric storage water heaters. | All | N/A | $0.30 + 27/V_m \text{ (\%/hr)}$ |

¹Any packaged boiler that provides service water, that meets the definition of "commercial packaged boiler" in subpart E of this part, but does not meet the definition of "hot water supply boiler" in subpart G, must meet the requirements that apply to it under subpart E.

| Product | Size | Energy conservation standard ^a (products manufactured on and after October 29, 2003) ^b | |
|---|---------------------|--|--|
| | | Minimum thermal efficiency | Maximum standby loss ^c |
| Gas-fired storage water heaters. | ≤155,000 Btu/hr ... | 80% | Q/800 + 110(V _m) ^{1/2} (Btu/hr) |
| | >155,000 Btu/hr ... | 80% | Q/800 + 110(V _r) ^{1/2} (Btu/hr) |
| Oil-fired storage water heaters. | ≤155,000 Btu/hr ... | 78% | Q/800 + 110(V _m) ^{1/2} (Btu/hr) |
| | >155,000 Btu/hr ... | 78% | Q/800 + 110(V _r) ^{1/2} (Btu/hr) |
| Gas-fired instantaneous water heaters and hot water supply boilers. | <10 gal | 80% | N/A |
| | ≥10 gal | 80% | Q/800 + 110(V _m) ^{1/2} (Btu/hr) |
| Oil-fired instantaneous water heaters and hot water supply boilers. | <10 gal | 80% | N/A |
| | ≥10 gal | 78% | Q/800 + 110(V _m) ^{1/2} (Btu/hr) |

| Product | Size | Minimum thermal insulation |
|---------------------------------|-----------|----------------------------|
| Unfired hot water storage tank. | All | R–12.5 |

^a V_m is the measured storage volume and V_r is the rated volume, both in gallons. Q is the nameplate input rate in Btu/hr.
^b For hot water supply boilers with a capacity of less than 10 gallons: (1) the standards are mandatory for products manufactured on and after October 21, 2005, and (2) products manufactured prior to that date, and on or after October 23, 2003, must meet either the standards listed in this table or the applicable standards in Subpart E of this Part for a "commercial packaged boiler."
^c Water heaters and hot water supply boilers having more than 140 gallons of storage capacity need not meet the standby loss requirement if (1) the tank surface area is thermally insulated to R–12.5 or more, (2) a standing pilot light is not used and (3) for gas or oil-fired storage water heaters, they have a fire damper or fan assisted combustion.

[69 FR 61983, Oct. 21, 2004; 69 FR 63574, Nov. 2, 2004]

Subpart H—Automatic Commercial Ice Makers

SOURCE: 70 FR 60415, Oct. 18, 2005, unless otherwise noted.

§ 431.131 Purpose and scope.

This subpart contains energy conservation requirements for commercial ice makers, pursuant to Part C of Title III of the Energy Policy and Conservation Act, as amended, 42 U.S.C. 6311–6317.

§ 431.132 Definitions concerning automatic commercial ice makers.

Automatic commercial ice maker means a factory-made assembly (not necessarily shipped in 1 package) that—

- (1) Consists of a condensing unit and ice-making section operating as an in-

tegrated unit, with means for making and harvesting ice; and

- (2) May include means for storing ice, dispensing ice, or storing and dispensing ice.

Harvest rate means the amount of ice (at 32 degrees F) in pounds produced per 24 hours.

TEST PROCEDURES [RESERVED]

ENERGY CONSERVATION STANDARDS

§ 431.136 Energy conservation standards and their effective dates.

Each automatic commercial ice maker that produces cube type ice with capacities between 50 and 2500 pounds per 24-hour period when tested according to the test standard established in accordance with section 343 of EPCA (42 U.S.C. 6314) and is manufactured on or after January 1, 2010, shall meet the following standard levels:

| Equipment type | Type of cooling | Harvest rate (lbs ice/24 hours) | Maximum energy use (kWh/100 lbs ice) | Maximum condenser water use* (gal/100 lbs ice) |
|--|-----------------|---------------------------------|--------------------------------------|--|
| Ice Making Head | Water | <500 | 7.80–0.0055H | 200–0.022H. |
| Ice Making Head | Water | ≥500 and <1436 ... | 5.58–0.0011H | 200–0.022H. |
| Ice Making Head | Water | ≥1436 | 4.0 | 200–0.022H. |
| Ice Making Head | Air | <450 | 10.26–0.0086H | Not applicable. |
| Ice Making Head | Air | ≥450 | 6.89–0.0011H | Not applicable. |
| Remote Condensing (but not remote compressor). | Air | <1000 | 8.85–0.0038H | Not applicable. |
| Remote Condensing (but not remote compressor). | Air | ≥1000 | 5.1 | Not applicable. |