

Harvesting the Motion of the Ocean

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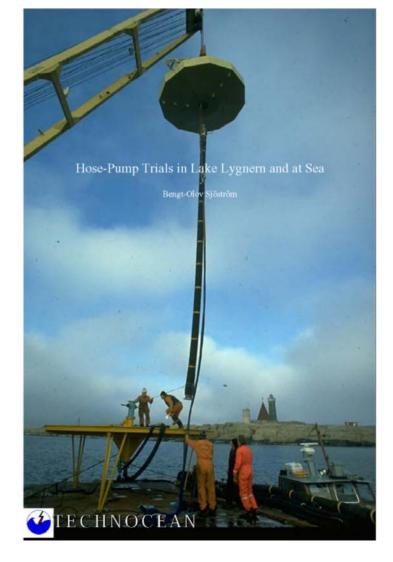
- AquaBuOY technology
- Makah Bay Offshore Pilot Plant
- US Permitting Requirement
- Conclusion



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Predecessor Technologies







IPS Buoy – Ocean Trials

Simple
Proven
Patented
Clean





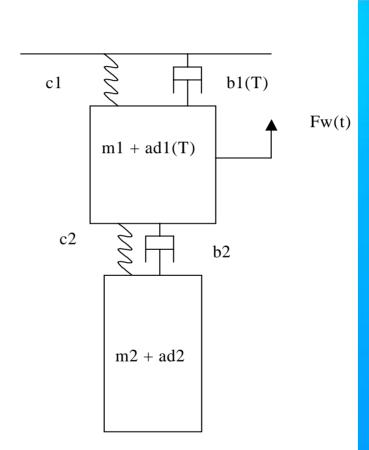
AquaBuOY Operation

2 vertically oscillating masses

- Float (buoy)
- Water mass in the acceleration tube

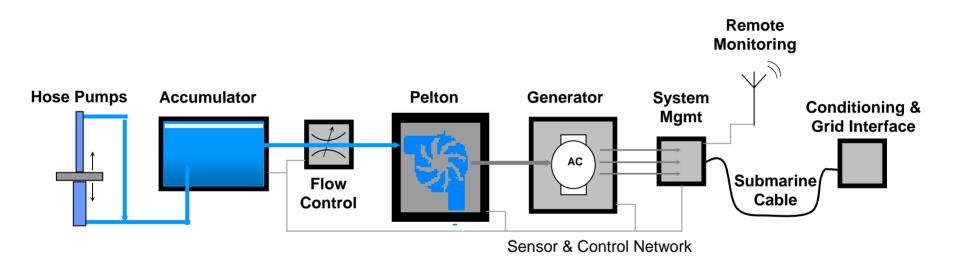
Forces affecting float

- Wave force ~ wave amplitude
- Hydrodynamic damping ~float velocity
- Float acceleration ~ added mass



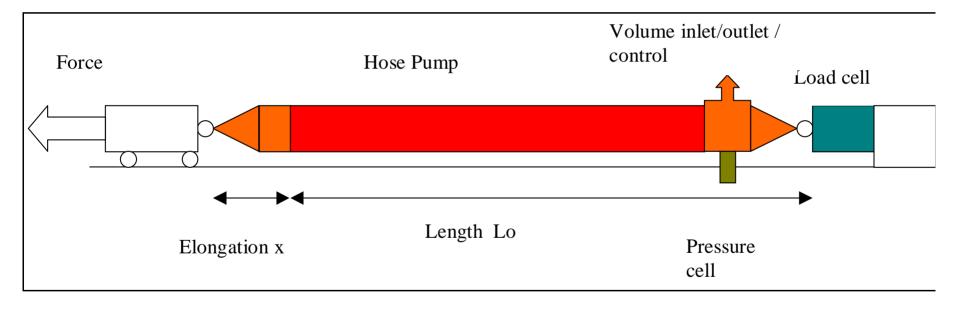


AquaBuOY – Process Flow





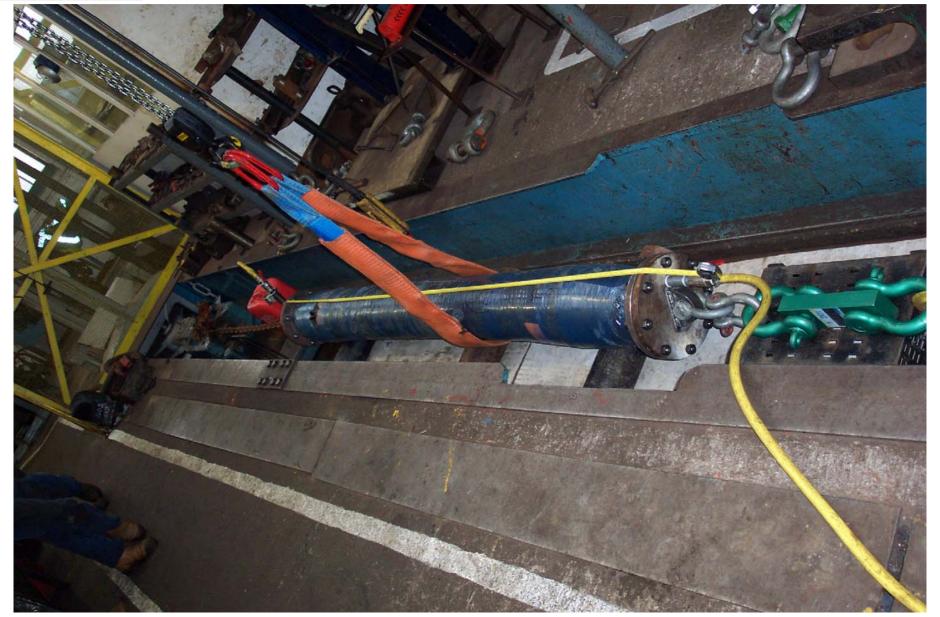
Quasi-Static Test Set-Up



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H-P Test Sample

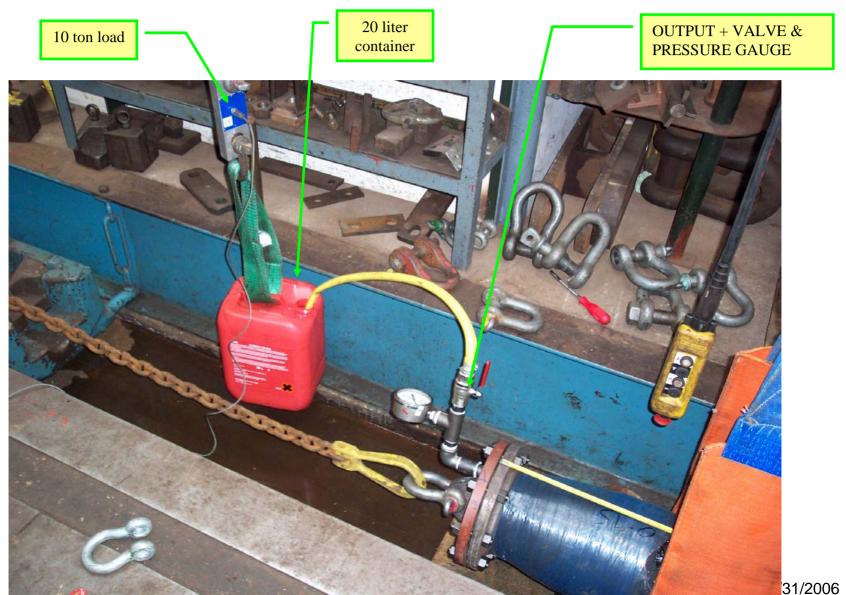






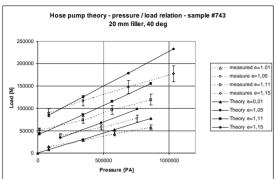


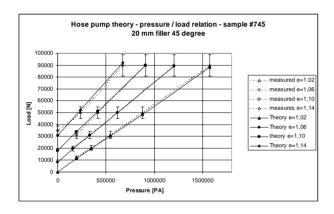
H-P Test Sample/ Test Set-Up

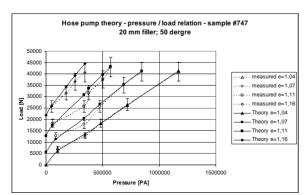


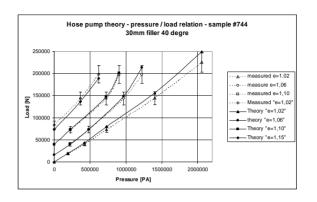


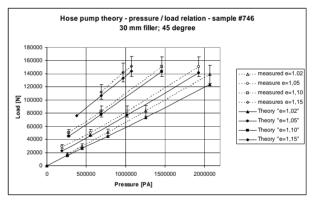
H-P Static Test Results

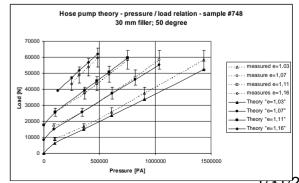






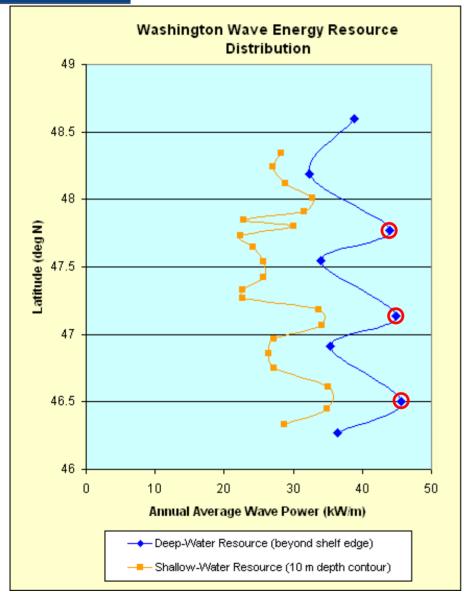


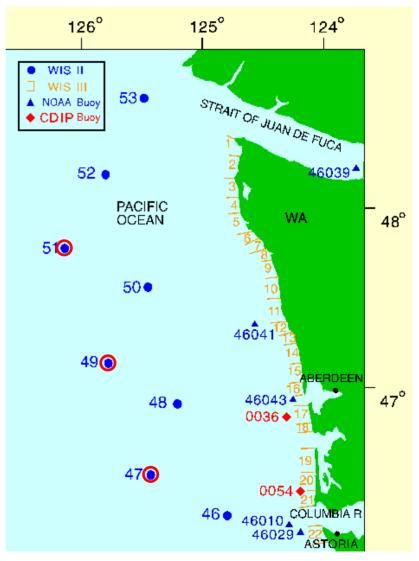






Offshore vs. Nearshore Wave Power





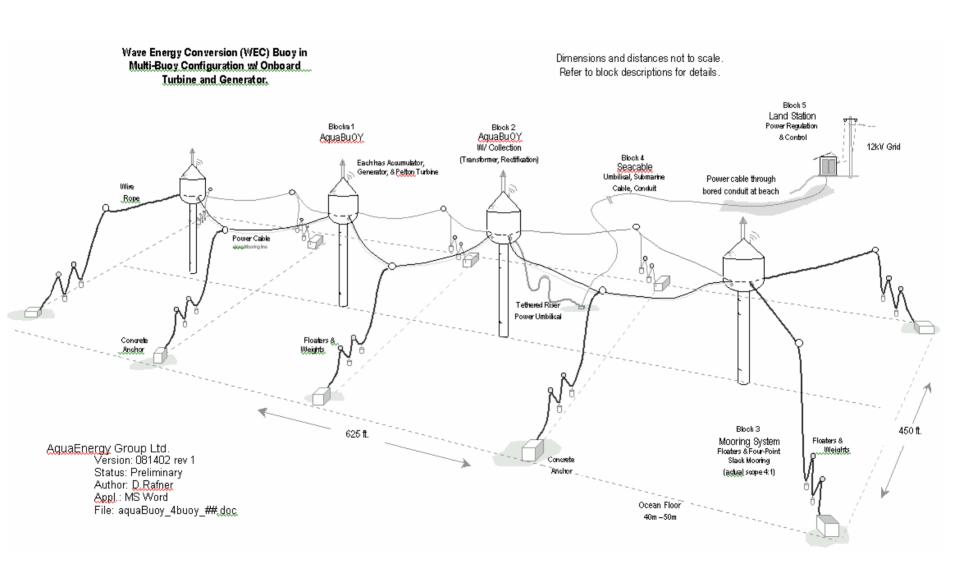


Makah Bay Pilot Power Plant





Makah Bay Plant Diagram

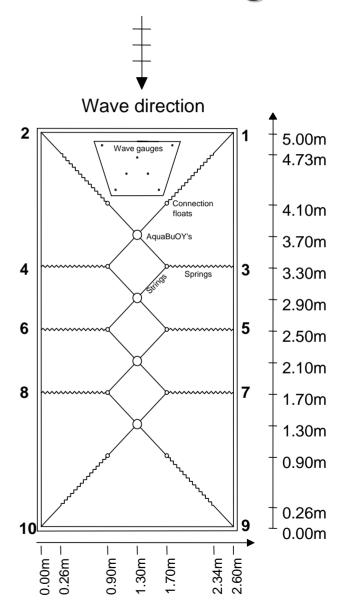




4 AquaBuOY Formation Testing









Projected performance – Makah Bay

Frequency domain model of Average Power Absorption (kW _{fluid})										
Hs	Tp (sec)									
(m)	6	7	8	9	10	11	12	13	14	17
5.5			250	250	250	250	250	211	172	92
5			250	250	250	250	214	175	142	77
4.5			223	250	239	208	173	142	115	62
4		122	176	198	188	164	137	112	91	49
3.5		93	135	152	144	126	105	86	70	38
3	54	68	99	111	106	92	77	63	51	27
2.5	37	47	69	77	73	64	54	43	36	19
2	24	30	44	49	47	41	34	28	23	12
1.5	13	17	25	27	26	23	19	15	12	7
1	6	8	11	12	11	10	8	7		



Makah Bay Plant - Characteristics

Each AquaBuOY

 Wave energy resource 33kW/m (yearly average)

Buoy diameter 6m

Nameplate capacity 250kW

Average power produced 63kW

Yearly energy produced ~540MWh

Makah Bay AquaBuOY Plant

Number of AquaBuOYs

Yearly energy produced ~2200MWh

~ 220 households @ 10MWh yearly consumption



What's Wrong With This Picture?









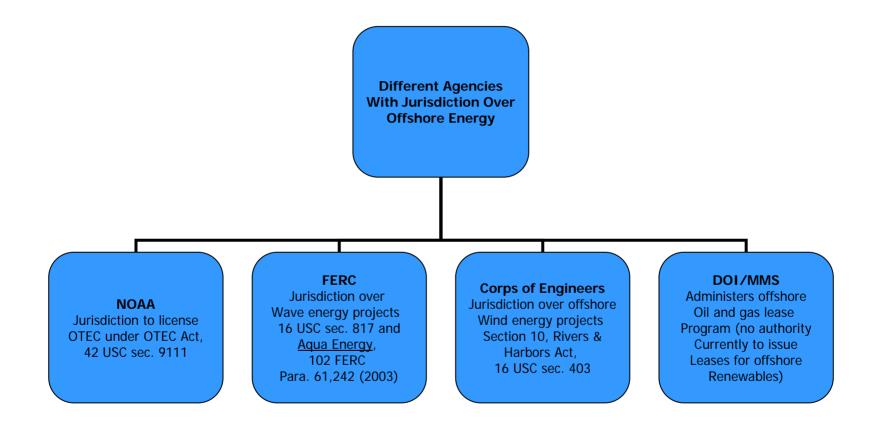


Regulatory Barriers in the US

- Confusion and disparity as to applicable licensing agency
- No exemptions for pilots or prototypes
- No certainty as to property rights
- Lack of clarity on benefits available for ocean energy generation



State of Disarray: Who is in Charge?



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Required Permits

1. FERC	8. Makah Indian Nation			
2. U.S. Coast Guard	9. Tribal Historical Preservation Office (THPO)			
3. U.S. Fish and Wildlife Service	10. WA State Dep of Ecology			
4. U.S. Bureau of Indian Affairs	11. WA State Office of Archeological and Historical Perspective			
5. NOAA/OCNMS	12. WA State Dep of Fish and Wildlife			
6. USACE	13. WA State Dep of Natural Resources (WDNR)			
7. National Marine Fisheries Service				

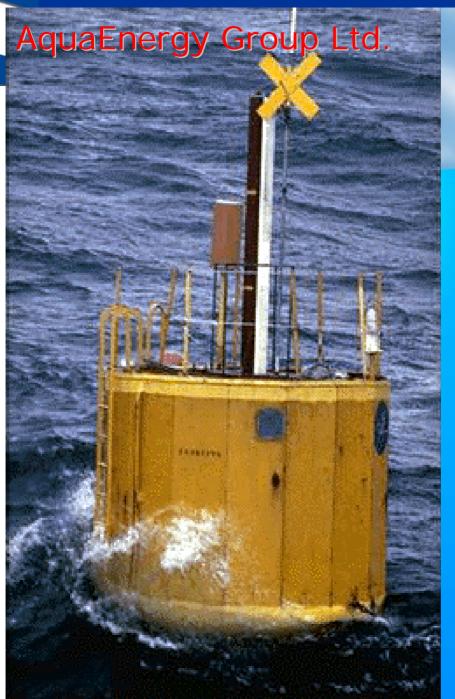
Makah Bay Status: Preparing PEA



Conclusion - US Activities

- Resource assessment / EPRI
 - Complete
- Regulatory overview / LOCE
 - Complete
- Ocean Energy Programs
 - The National Energy Bill FINALLY includes OE as a renewable energy resource
 - DOE program can now be initiated
- Progress Forward Requires
 - Money
 - Money
 - Money





Pelton Turbine Detail:



arrows = water flow
= = open valve
= = closed valve

(drawing not to scale)