JCP A270 Printing Paper

Use Information: This paragraph is informational only and is not exclusively definitive of the end use. For face and back offset printing of books, pamphlets, etc. requiring the highest degree of permanence (archival quality.) Printed matter may include text, illustrations, and halftones up to 150-line screen.

Stock : 100% bleached chemical woodpulp. <u>Note</u> : Any deviation from requirement is sufficient cause for rejection of the paper.	No individual specimen shall average less than (percent) 82 84 87 89 90
<u>Note</u> : Not less than 30% postconsumer fiber. Any percent over 30 percentage points, is encouraged, provided that the requirements of this Standard are met.	Thickness : Average (mils) 2.2 3.0 3.9 4.7 55 A tolerance of ± 0.0003 inch shall be allowed for the 30- and 40-pound stocks and ± 0.0005 inch for the 50-, 60- and
Acidity : pH value by cold extraction, average, not less than 7.5. The composition of the filler shall be not less than 2.0% calcium carbonate.	70 pound. Paper shall be uniform and shall not vary more than 0.0004 inch from edge to edge.
<u>Note</u> : Any deviation from requirement is sufficient cause for rejection of the paper.	General appearance : Paper shall conform to the standard sample(s) established by the Government. <u>Brightness</u> : Shall target 81% for the white shade and 72
Basis weight: 25 by 38 inches, 500 sheets (pounds)	$\pm 2\%$ for the cream white or as specified. <u><i>Color</i></u> : The paper in the order (or publication) shall be uniform and the color variation shall not exceed DE(CIELAB) = 1.0.
Folding endurance:Average,each side, not less than(MIT double folds)(MIT double folds)30 30 30 30 30 30Note:Any deviation from requirement is sufficient causefor rejection of the paper.	<u>Finish and formation</u> : Shall be uniform. <u>Cleanliness</u> : The dirt count for each side of the paper shall not exceed 250 specks per square meter. No sample sheet (600 to 650 cm ² in size) shall contain more than one defect with equivalent area of 0.25 mm ² or greater.
Tearing strength: Average, eachdirection, not less (grams)2533405060	ANSI/NISO : Conformance to the standard Z39.48—1992 allows the printing of the infinity symbol (oo) in the document or publication.
Opacity : Average, not less than (percent)	~ ~

Testing: Shall be conducted in accordance with methods in Part 2, *Government Paper Specification Standards*. The precision requirements of the acceptance criteria Part 4 apply except where noted above.

¹ This grade is typically not available in less than mill run quantities.