JCP A230 Printing Paper

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Use Information: This paragraph is informational only and is not exclusively definitive of the end use. For face and back printing of books, pamphlets, folders, etc. Better print quality with the light coating; better yield. Printed matter may include text, illustrations, and light halftones up to 150-line screen.

Stock : Not less than 10% postconsumer fiber. Any percent over 10 percentage points, is encouraged,						Gloss (75°) : Average, each side (units)
provided that the requirements of this Standard are met.						Smoothness of coating: ¹ (at least 3 pounds per side):
Basis weight: 25 by 38 inches, 500 sheets (pounds). A tolerance of \pm 5% shall be a			40	45	50	Average, each side, not to exceed 150 (Sheffield units) 150 <u>Note</u> : The supplier may be required to provide 150 certification of the amount & type of coating applied. 150
Bursting strength: Average						General appearance: Paper shall conform to the standard
not less than (lb/in ²)	11	12	13	15	16	sample(s) established by the Government.
Opacity: Average, not less than (percent) No individual specimen shall	86	87	88	90	91	<u>Brightness</u> : Average, not less than 79% or as specified. <u>Color</u> : The paper in the order (or publication) shall be uniform and the color variation shall not exceed DE(CIELAB) = 1.0.
averge less than (percent)	84	85	86	88	89	<i><u>Formation</u></i> : Coating shall be uniform; shall be uniformly
Thickness : Average (mils) $3.0 \ 3.1 \ 3.2 \ 3.6 \ 4.0$ A tolerance of ± 0.0005 inch shall be allowed. Paper shall be uniform and shall not vary more than 0.0004 inch from edge to edge.						applied; shall not be gritty, mottled, stippled, or ribbed in appearance; and shall not exhibit cracks or flake off. <u><i>Cleanliness</i></u> : The dirt count for each side of the paper shall not exceed 250 specks per square meter. No sample sheet (600 to 650 cm^2 in size) shall contain more than one defect with equivalent area of 0.25 mm ² or greater.

Testing: Shall be conducted in accordance with methods in part 2, *Government Paper Specification Standards*. The acceptance criteria Part 4 apply.

¹ This grade is typically not available in less than mill run quantities.