## JCP A95 Printing Paper

Hi-bulk Offset (Return Mailer)

**Use Information**: This paragraph is informational only and is not exclusively definitive of the end use. For face and back offset printing of returned mailers. Printed mater may include text, line illustrations, and halftones up to 150-line screen and reverses. Grade complies with U.S. Postal Service minimum caliper requirement for return mailers.

<b>Stock</b> : Groundwood pulp, not to exceed 1%. <u>Note</u> : Not less than 30% postconsumer fiber. Any percent over 30 percentage points, is encouraged, provided that the requirements of this Standard are met.	<b>Thickness</b> : Average not less than (mils)7.0 <u>Note</u> : Any deviation in this requirement is sufficient cause for rejection of the paper.
	<b>Porosity</b> : Average, not to exceed (seconds) 25
Basis weight: 25 by 38 inches, 500 sheets	
(pounds) 75	General appearance: Paper shall conform to the standard
A tolerance of $\pm 10\%$ shall be allowed.	sample(s) established by the Government.
	Brightness: Shall target 79% or as specified.
Bursting strength: Average, not less than	<u><i>Color</i></u> : The paper in the order (or publication) shall be
(lb/in <sup>2</sup> ) 19	uniform and the color variation shall not exceed
	DE(CIELAB) = 1.0.
<b>Opacity</b> : Average, not less than (percent)	Finish and formation: Shall be uniform.
No individual specimen shall average less	<i>Cleanliness</i> : The dirt count for each side of the paper shall
than (percent)	not exceed 650 specks per square meter. No sample sheet (600 to 650 $\text{cm}^2$ in size) shall contain more than one defect with equivalent area of 0.25 $\text{mm}^2$ or greater.

**Testing**: Shall be conducted in accordance with methods in part 2, *Government Paper Specification Standards*. The acceptance criteria Part 4 shall apply.