

THE ERGONOMICALLY POSITIONED WORKSTATION

PREVENTING WORK-RELATED MUSCULOSKELETAL DISORDERS

Many posture problems are easily corrected and/or avoided with a fully adjustable chair and a computer screen that tilts and adjusts to avoid awkward positions.

All UNICOR/Office Furniture Group task seating supports

ergonomically correct work environments by providing the

selections and choices needed to ensure correct posture.

a HEAD Directly over shoulders, without straining forward or backward, about an arm's length from the screen.	UNICOR/Office Furniture Group
NECK Elongated and relaxed.	
SHOULDERS Kept down, with the chest open and wide.	A few tips can prevent
d ELBOWS Relaxed at a 90 degree angle.	work-related repetitive stress injuries:
BACK Upright or inclined slightly forward from the hips.	Use a fully adjustable UNICOR chair to ensure correct posture
Maintain the slight natural	Use wrist rests
curve of the lower back.	■ Take a short break every hour
f CHAIR Sloped slightly forward to facilitate proper knee position.	Remember: In most cases, it's much
8 FEET Firmly planted on the floor. A footrest may be needed.	
h KNEES	easier to prevent musculoskeletal
Slightly lower than the hips.	disorders than to treat or cure them.
Relaxed in a neutral position,	
without being flexed either up or down.	For more information on ergonomics,
FINGERS	
Slightly curved.	
	visit www.osha.gov
K SCREEN	
At eye level or slightly lower.	

Ergonomics and posture in the workplace

Over the last several years, more and more American workers have been spending their days in an office environment, much of that time in front of a computer. This makes it even more important for employers to understand ergonomics and to choose office furnishings, tools and supplies that will meet the needs of their employees.

So what is ergonomics?

Ergonomics is the study of the relationship between workers and their environment, including the tools they use, the chair they sit in, and the design of their computers and workstations. In short, it's the science of fitting the job to the worker. According to OSHA, when the physical demands of the job don't mesh with the physical abilities of the worker, it can result in musculoskeletal disorders such as back pain and repetitive strain injuries.

Why is ergonomics so important?

Along with good posture, ergonomics is key to the prevention of these workplace-related disorders. In 1999, the Bureau of Labor Statistics reported 582,300 musculoskeletal injuries that resulted in missed work. While the numbers continue to decrease, musculoskeletal disorders still account for approximately one-third of all work-related injuries, with office workers making up one of the largest groups of sufferers.

Preventing work-related musculoskeletal disorders

Back Problems

Back pain is a problem for workers who sit at a desk or other type of workstation all day. The pain is caused in part by poor posture, which can:

- **Put undue stress on the spine**
- Cause tension of the neck, shoulder, back and chest muscles
- **Constrict the digestive and respiratory organs**
- Lead to fatigue and a lack of concentration

Many posture problems are easily corrected and/or avoided with a fully adjustable chair and a computer screen that tilts and adjusts to avoid awkward positions.

Repetitive Strain Injuries

Hand, finger and wrist pain can be caused by repetitive movements over long periods of time. Some of the many repetitive strain injuries include:

- **Carpal Tunnel Syndrome**
- **Cumulative Trauma Disorder**
- Tendonitis
- Bursitis



The Freedom collection will

liberate you from the confines

of ordinary office seating.

State-of-the-art advanced

ergonomic seating

automatically adjusts to

support your body as it moves

from task to task. Freedom is

more than just a chair: It

is a high-performance work

tool, utilizing technology to

maximize the natural,

spontaneous movement—

movement essential for a healthy

body and a comfortable and

productive day's work.

FREEDOM SERIES STANDARD FEATURES AND FUNCTIONS:

- contemporary metal frame construction
- *convenient transport handle*
- upholstered foam seat and back
- pneumatic single level height adjustment
- adjustable seat depth
- intelligent synchro mechanism
- height-adjustable synchronized arms
- finger tip adjustable arms
- urethane soft gel armrest
- adjustable passive lumbar back support
- passive recline support
- position sensitive headrest (high back model only)
- carpet casters

STYLES:

- task
- *conference*

FINISH:

graphite

STANDARDS:

- meets or exceeds ANSI/BIFMA
- EPA emissions ASTM D5116
- fabric abrasion ASTM D4966
- California 117 Fire Safety

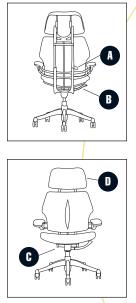
OPTIONS:

- California 133 Fire Safety additional cost
- upholstered gel seat pan
- height range of pneumatic cylinder
- forward tilt (check for availability)
- advance pivoting arm rest
- *glides*
- foot ring (saddle stool)
- hard floor casters

STANDARD OFFERING

	STANDARD OFFERING	
	HIGH BACK TASK CHAIR Overall Height: 56"	THE OVERTURE SEATING COLLECTION — FREEDOM SERIES
	Seat Height: 16" – 21" Seat Size: 21"w x 20"d Back Size: 20½"w x 21"h product no. upholstery	INTELLIGENT HEADREST Freedom's dynamic, position-sensitive headrest
	FCHB	moves into place as you recline and out of the way as you sit upright. Its contours cradle your neck for unmatched comfort.
	MID BACK TASK CHAIR	Headrest height can easily be set within a 5-inch range to fit virtually any user.
	Overall Height:41½"Seat Height:16" - 21"Seat Size:21"w x 20"d	INSTANTLY ADJUSTABLE ARMRESTS
	Back Size: 20½"w x 20"h product no. upholstery	Body-friendly armrests adjust in sync to keep you in balance. Adjustment is accomplished instantly with a simple, one-handed
	FCMB	motion. With an expansive height range of 7 inches that includes
		below-thigh-level positioning, armrests can quickly move into the ideal position for any task.
	HOW TO BUILD A MODEL NUMBER: A – Select a chair style indicated by the product number. B – Select fabric or leather upholstery.	PASSIVE RECLINE SUPPORT Freedom incorporates an intelligent mechanism that senses the weight of the user and automatically adjusts to provide optimal support in every seated position — without knobs, locks or levers. The recline ranges from 6° forward to 27° back, providing maximum flexibility and constant support.
	FREEDOM—TASK AND CONFERENCE SEATING PRODUCT OPTIONS BACK STYLE HB HIGH BACK CHAIR WITH HEADREST MB MID BACK CHAIR ARMREST STYLE	upholstery swatchess and codes* frame finish Standard Black Standard Blue Standard Burgundy Black Leather 00 02 03 04
	 VA HEIGHT ADJUSTMENT GEL ARMREST (Standard) VG HEIGHT ADJUSTMENT UPHOLSTERED GEL ARMREST AA ADVANCED TASK ARMS URETHANE GEL ARMREST 	*Available in these fabrics only **Check for availability
ES	SEAT PAN STYLE UF UPHOLSTERED FOAM SEAT PAN (Standard) UG UPHOLSTERED GEL SEAT PAN MECHANISM TYPE SM MECHANISM (Standard) TM TILT MECHANISM**	Product Numbering for a Custom Chair EXAMPLE For a custom chair, you would make choices resulting in a 14-character product number like this: FC-HB-AA-UG-SM-S-C-00
STANDARD FEATURES	SEAT HEIGHT CYLINDER ➤ S NORMAL RANGE (16" - 21") (Standard) L LOW RANGE (141/2" - 191/2") H HIGH RANGE (17" - 22")	1. Always start with FC (Freedom Chair) 2. Choose Back style code 3. Choose Armrest style code
STAND	CASTERS TYPE C CARPET CASTERS (Standard) H HARD FLOOR CASTERS FABRIC COLOR CODE*	4. Choose Seat Pan style code 5. Choose Mechanism style code 6. Choose Seat Height Cylinder style code
	ADDIE COLON CODE 00 BLACK (Standard) 02 BLUE (Standard) 03 BURGUNDY (Standard) 04 BLACK LEATHER (Standard) SHIPPING	7. Choose Caster style code 8. Choose Fabric style code

SHIPPING FOB DESTINATION





A. While seated, grasp backrest with both hands on lower corners. Squeeze handle at right with fingertips and move backrest to most comfortable height.

SEAT HEIGHT ADJUSTMENT

B. Lift up on lever under right side of seat cushion and position chair to desired height.

SEAT DEPTH ADJUSTMENT

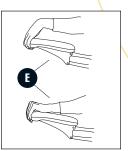
C. Lift up on lever under forward edge of seat and slide seat to desired position.

HEADREST ADJUSTMENT

D. Grasp headrest with both hands and move to desired position.

ARM REST ADJUSTMENT

E. To raise gently pull upward on the armrests and raise to desired position. They will automatically lock in place when released. To lower, place hand on armrest and rotate wrist toward you (as if revving a motorcycle) to disengage. Lower to desired position. The armrests will automatically lock in place when released.





CXO SEATING



Mid back task chair with arms



Sled base chair

High back task chair with arms

Pure comfort has never

been more attractive. With

cutting-edge styling, long-

lasting durability, and the

latest in ergonomic

technology, the CXO series of

fully-adjustable mesh chairs

combines the quality and

innovation you have come to

expect from UNICOR with the

all-day comfort you require.

CXO SERIES STANDARD FEATURES AND FUNCTIONS:

- synchronous knee-tilt swivel mechanism with built-in seat slide depth adjuster
- infinite position tilt-lock
- flexible mesh back for comfort and support
- easy to use adjustable arms with lockable, finger-tip vertical, horizontal and swivel movements
- super soft elongated polyurethane arm pads
- adjustable ratchet headrest with built-in coat hook
- enersorb memory foam seat, lumbar and headrest
- contoured seat foam with waterfall design to minimize pressure on thighs

STYLE:

task

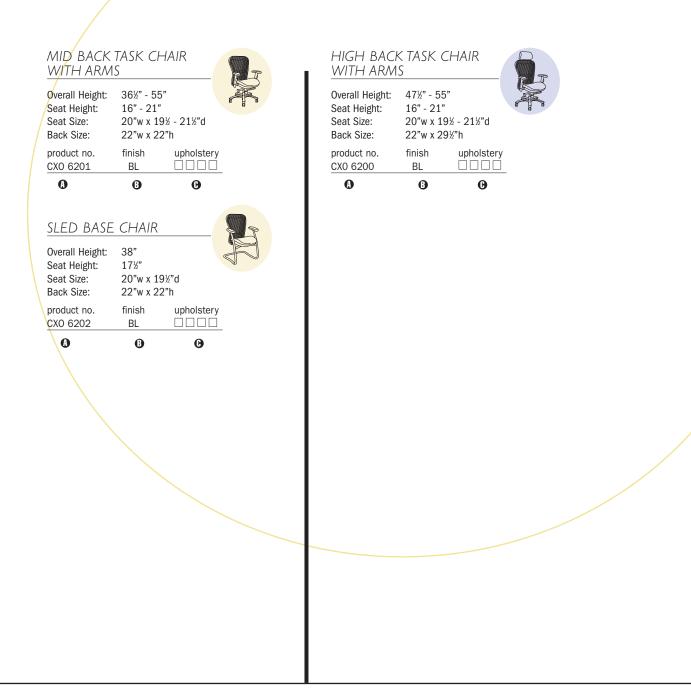
FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California Fire Code #117

THE OVERTURE SEATING COLLECTION - CXO SERIES



HOW TO BUILD A MODEL NUMBER:

A-

Select a chair style indicated by the product number.



Select an arm and base frame finish.

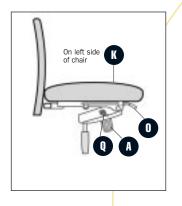
Select fabric or leather upholstery.

frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.



TENSION KNOB

A. Turn clockwise to increase tension, turn counter-clockwise to decrease tension.

INFINITE POSITION TILT LOCK

K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.

SEAT SLIDER

0. Pull lever bar up to unlock, move seat to desired position, release lever to lock into position.

PNEUMATIC HEIGHT ADJUSTMENT

Q. To lower, turn lever. To raise, turn lever with your weight off seat.



The Legacy I collection

features Enersorb,®a unique

foam composition that

conforms to the weight and

shape of each user, helping to

dramatically reduce the

potential for fatigue-even

after hours at your desk.

Legacy I has all the

ergonomical features you

would expect to find in

premier seating collections.

LEGACY I SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt/forward tilt mechanism
- *infinite position tilt lock adjustment*
- pneumatic height adjustment
- manual adjustable tension control
- patented internal passive lumbar and lateral back support mechanism
- *manual adjustable seat depth*
- vertical/arm dial adjustment and horizontal/arm quick release adjustments
- tear drop polyurethane arm pads
- ratchet adjustable back
- Enersorb[®] (memory foam cushion seat)
- adjustable foot ring available on stools
- 5 star nylon base with carpet casters

STYLES:

- task
- *guest*
- drafting

FINISH:

black

STANDARDS:

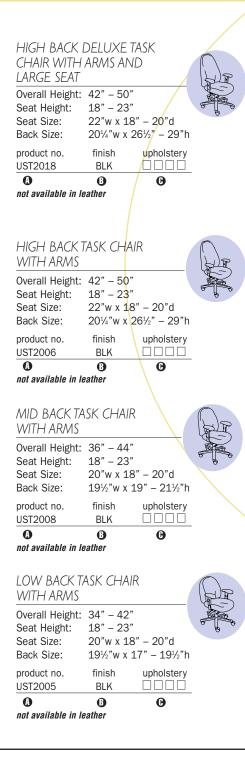
- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

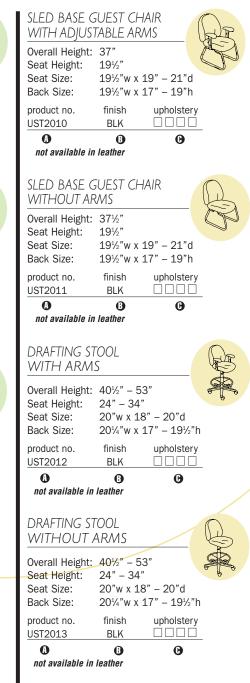
California 133 Fire Safety — additional cost

14

THE OVERTURE SEATING COLLECTION — LEGACY I SERIES



HIGH BACK 1 WITHOUT AF		NR	6
Overall Height: Seat Height: Seat Size:	42" - 50' 18" - 23' 20"w x 18	,	A CONTRACTOR
Back Size:		26½" – 29"h	
product no. UST2007	finish BLK	upholstery	
() not available in t	B leather	G	
MID BACK TA WITHOUT AR		2	A
Overall Height: Seat Height: Seat Size: Back Size:	18" – 23' 20"w x 18	,	
product no.	finish BLK	upholstery	
0512009			
UST2009 O not available in	B leather	O	
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not available in IOW BACK TA WITHOUT AR Overall Height: Seat Height: Seat Size:	leather ASK CHAll MS 34" – 42' 18" – 23' 20"w x 18	R , 3" – 20"d	
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not available in not available in LOW BACK T/ WITHOUT AR Overall Height: Seat Height: Seat Size: product no. UST2004 ①	ASK CHAII MS 34" - 42' 18" - 23' 20"w x 18 19½"w x finish BLK B	R , 3″ – 20″d 17″ – 19½″h upholstery □ □ □ □	



HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.



Select an arm and base frame finish.

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Select fabric or leather upholstery.

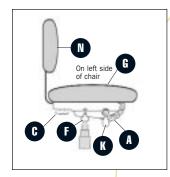
frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing

Refer to the Overture Price List for complete pricing information.



TENSION KNOB

A. Turn clockwise to increase tension, turn counter-clockwise to decrease tension.

SEAT DEPTH ADJUSTMENT

C. Loosen hand wheel (do not remove) and slide back to desired position, then re-tighten hand wheel.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

FORWARD TILT

G. Lean back in chair and roll or pull lever back for forward tilt, push or roll lever forward for straight position.

INFINITE TILT LOCK

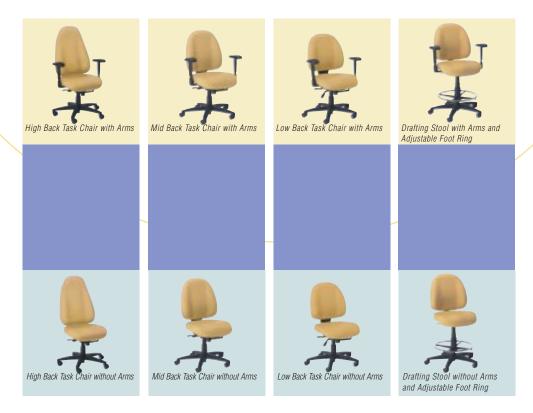
K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.

RACHET BACK HEIGHT ADJUSTMENT

N. Simply lift back to desired position and back locks automatically.



LEGACY II ERGONOMIC TASK SEATING



The Legacy II collection

features the same Enersorb®

foam as is found in Legacy I.

Legacy II has been re-engineered

with a new look and features.

LEGACY II SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt/passive seat mechanism
- infinite position tilt lock adjustment
- pneumatic height adjustment
- seat slider
- patented internal passive lumbar and lateral back support mechanism
- manual adjustable tension control
- vertical and horizontal arm adjustments/ ratchet adjustment
- pivoting polyurethane arm pads that cradle for support
- new concealed ratchet back adjustments
- "Enersorb[®]" (memory foam cushion seat)
- adjustable foot ring standard on stools
- new low profile nylon base with carpet casters

STYLES:

- task
- drafting

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION - LEGACY II SERIES

HIGH BACK TASK CHAIR WITH ARMS	Dr	HIGH BACK TASK CHAIR WITHOUT ARMS	
Overall Height: 42" - 50" Seat Height: 18" - 23" Seat Size: 20"w x 18" - 20"d Back Size: 20 ¹ / ₄ "w x 26 ¹ / ₂ " - 29"h		Overall Height: 42" – 50" Seat Height: 18" – 23" Seat Size: 20"w x 18" – 20"d Back Size: 20 ¹ / ₄ "w x 26 ¹ / ₂ " – 29"h	
product no. finish upholstery UST2026 BLK		product no. finish upholstery UST2027 BLK 🗆 🗆 🗆	
0 0 0 0 not available in leather		O O O not available in leather	
MID BACK TASK CHAIR WITH ARMS	<u>A</u>	MID BACK TASK CHAIR WITHOUT ARMS	
Overall Height: 36" – 44" Seat Height: 18" – 23" Seat Size: 20"w x 18" – 20"d Back Size: 19½"w x 19" – 21½"h		Overall Height: 36" – 44" Seat Height: 18" – 23" Seat Size: 20"w x 18" – 20"d Back Size: 19½"w x 19" – 21½"h	
product no. finish upholstery UST2028 BLK		product no. finish upholstery UST2029 BLK to the second	
not available in leather		not available in leather	
LOW BACK TASK CHAIR WITH ARMS	AR	LOW BACK TASK CHAIR WITHOUT ARMS	
Overall Height: 34" – 42" Seat Height: 18" – 23" Seat Size: 20"w x 18" – 20"d Back Size: 19½"w x 17" – 19½"h		Overall Height: 34" – 42" Seat Height: 18" – 23" Seat Size: 20"w x 18" – 20"d Back Size: 19½"w x 17" – 19½"h	A A A A A A A A A A A A A A A A A A A
product no. finish upholstery UST2025 BLK		product no. finish upholstery UST2024 BLK 🗌 🗌 🗌	
O O O not available in leather		O O O not available in leather	
DRAFTING STOOL WITH ARMS AND ADJUSTABLE FOOT RING	P	DRAFTING STOOL WITHOUT ARMS	-)
Overall Height: 40 ¹ / ₂ " – 53" Seat Height: 24" – 34" Seat Size: 20"w x 18" – 20"d Back Size: 20 ¹ / ₄ " w x 17" – 19 ¹ / ₂ "h	A A	Overall Height: 40½" – 53" Seat Height: 24" – 34" Seat Size: 20"w x 18" – 20"d Back Size: 20¼"w x 17" – 19½"h	2
product no. finish upholstery		product no. finish upholstery	
UST2022 BLK		UST2023 BLK	
not available in leather		not available in leather	

HOW TO BUILD A MODEL NUMBER:



R

A — Select a chair style indicated by the product number.

Select an arm and base frame finish.



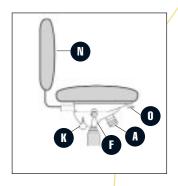
Select fabric or leather upholstery.

frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.



TENSION KNOB

A. Turn clockwise to increase tension, turn counter-clockwise to decrease tension.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

INFINITE POSITION TILT LOCK

K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.

RACHET BACK HEIGHT ADJUSTMENT

N. Simply lift back to desired position and back locks automatically.

SEAT SLIDER

0. Pull lever bar up to unlock, move seat to desired position, release lever to lock into position.



The Ergo collection offers

attractive styling with a full

plastic back shell that

enhances the clean look

without compromising

durability. Designed to meet

the rigorous demands of

institutional and educational

environments, this next-

generation desk chair offers

the same standard features

typically found only in

higher-priced chairs.

CLASSIC ERGO SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt/forward tilt mechanism
- *infinite position tilt lock adjustment*
- pneumatic height adjustment
- manual adjustable tension control
- manual adjustable seat depth
- vertical/arm trigger adjustment and horizontal/arm quick release adjustment
- waterfall polyurethane arm pads
- ratchet adjustable back
- waterfall front edge cushion seat
- 5 star nylon base with carpet casters or nylon glides for guest seating

STYLES:

- task
- guest
- *conference*
- drafting

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

- California 133 Fire Safety additional cost
- hard floor casters

THE OVERTURE SEATING COLLECTION - CLASSIC ERGO SERIES

HIGH BACK WITH ARN		R	Pr	HIGH BAC ARMS &
Overall Height Seat Height: Seat Size: Back Size:	: 36" - 42" 17½" - 21 20"w x 18 19"w x 19	" – 20"d	8	ADJUSTA Overall Heig Seat Height Seat Size:
product no. WP8000	finish BLK	upholstery		Back Size: product no.
0	0	G		WP8007
LOW BACK WITH ARM Overall Height Seat Height:	1S : 33" – 39" 17½" – 21	."	A La	LOW BAC ARMS & ADJUSTAI
Seat Size: Back Size: product no. WP8010	20"w x 18 19"w x 17 finish BLK	" – 19"h upholstery		Overall Heig Seat Height Seat Size: Back Size:
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LOW BACK CHAIR WITI		ĸ	Sp I.	WP8017
Overall Height Seat Height: Seat Size: Back Size:	: 36" - 42" 17½" - 21 20"w x 18 19"w x 19	" – 20"d	S Proventier	LOW BAC WITHOU WITH M
product no. WP8040	finish BLK	upholstery	\mathbf{X}	ADJUSTAI Overall Heig
•	. BLK	0		Seat Height Seat Size: Back Size:
LOW BACK		2	Σ	product no. WP8025
Overall Height Seat Height: Seat Size:	: 33" - 39" 17½" - 21 20"w x 18		A A A	0
Back Size: product no.	19"w x 17 finish	" – 19"h upholstery		DRAFTING ARMS, WIT
WP8020	BLK	G		Overall Heig
÷	U.	•		Seat Height Seat Size: Back Size:
				product no.

HIGH BACK ARMS & M ADJUSTABL Overall Height	ECHANI E LUMB	CALLY AR	
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product no. WP8007	finish BLK	upholstery	
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LOW BACK ARMS & N ADJUSTABL	1ECHANI .E LUMB	CALLY AR	(The second seco
Overall Height Seat Height: Seat Size: Back Size:	17½" − 2 20"w x 1		B B B B B B B B B B B B B B B B B B B
product no. WP8017	finish BLK	upholstery	
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0	0	G	
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LOW BACK WITHOUT WITH MEC ADJUSTABL Overall Height Seat Height: Seat Size: Back Size: product no.	TASK CHA ARMS A CHANICA E LUMB 17 ¹ / ₂ " - 2 20"w x 1 19"w x 1 finish	IR ND NLLY AR 7" 8" - 20"d 7" - 19"h upholstery	
LOW BACK WITHOUT WITH MEC ADJUSTABL Overall Height Seat Height: Seat Size: Back Size: product no. WP8025	TASK CHA ARMS A CHANICA E LUMB : 33" - 39 17½" - 2 20"w x 1 19"w x 1 finish BLK ①	IR ND ALLY AR " 21" 8" - 20"d 7" - 19"h upholstery □ □ □ □ ⊙ THOUT	
LOW BACK WITHOUT WITH MEC ADJUSTABL Overall Height Seat Height: Seat Size: Back Size: product no. WP8025	TASK CHA ARMS A CHANICA E LUMB : 33" – 39 17½" – 2 20"w x 1 19"w x 1 finish BLK TOOL WI FOOT ST : 38" – 43 24" – 29	IR ND NLLY AR " 21" 8" - 20"d 7" - 19"h upholstery □ □ □ © THOUT IRRUP	



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.

WP8030

0



Select an arm and base frame finish.

– Selec

Select fabric or leather upholstery.

frame finish

black- **BLK**

upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.

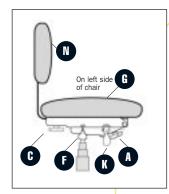
finish

BLK

6

upholstery

O



TENSION KNOB

A. Turn clockwise to increase tension, turn counterclockwise to decrease tension.

SEAT DEPTH ADJUSTMENT

C. Loosen hand wheel (do not remove) and slide back to desired position, then retighten hand wheel.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

FORWARD TILT

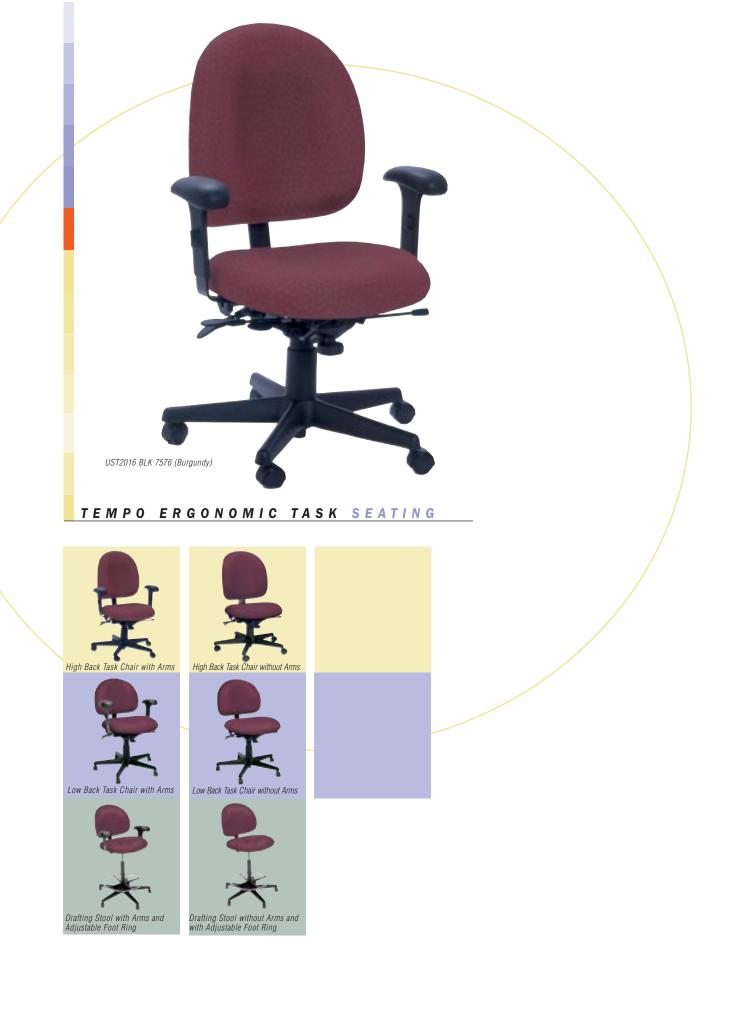
G. Lean back in chair and roll or pull lever back for forward tilt, push or roll lever forward for straight position.

INFINITE POSITION TILT LOCK

K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.

RACHET BACK HEIGHT ADJUSTMENT

N. Simply lift back to desired position and back locks automatically.



The Tempo collection is

perfect when economy needs

to be considered without

compromising comfort and

function. Ideal for workstations

where seating solutions are

too large and out-of-scale, this

series features high-density,

resilient foam in both back and

seat, and offers all the same

features typically found only in

much higher-priced seating.

TEMPO SERIES STANDARD FEATURES AND FUNCTIONS:

- *adjustable vertical and horizontal arms*
- tear drop soft polyurethane arms
- fixed seat depth
- tension knob control
- back angle adjustment
- pneumatic height adjustment
- forward tilt
- back height adjustment
- *infinite position tilt-lock*
- *adjustable foot ring available on stools*
- carpet casters

STYLE:

- task
- *drafting*

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION - TEMPO SERIES

HIGH BACK TASK CHAIR WITH ARMSOverall Height: $35" - 43\frac{1}{2}"$ Seat Height: $17" - 22"$ Seat Size:Seat Size: $19\frac{1}{2}"$ w x $17" - 19"d$ Back Size: $18\frac{1}{2}"$ w x $18"h$ product no.product no.finish BLKQQQ	LOW BACK TASK CHAIR WITH ARMSOverall Height: $31\frac{1}{2}^{n} - 36^{n}$ Seat Height: $17^{n} - 22^{n}$ Seat Size: $19\frac{1}{2}^{n}$ w x $17^{n} - 19^{n}$ d Back Size: 18^{n} w x $14\frac{1}{2}^{n}$ h product no.product no.finish Inish UST2002UST2002BLKIIIIIImage: Colored back size:Image: Colored back size:	DRAFTING STOOL WITH ARMS AND ADJUSTABLE FOOT RING Overall Height: 38" - 48" Seat Height: 24" - 34" Seat Size: 19½" w x 17" - 19"d Back Size: 18" w x 14½"h product no. finish upholstery UST2014 BLK
HIGH BACK TASK CHAIR MITHOUT ARMS Overall Height: 35" - 43%. Seat Height: 17" - 22" Seat Size: 19½. W x 17" - 19"d Back Size: 18½. W x 18"h product no. finish upholstery UST2017 BLK To To T	LOW BACK TASK CHAIR WITHOUT ARMS Overall Height: 31½" - 36" Seat Size: 19½"w x 17" - 19"d Back Size: 18"w x 14½"h To finish upholstery UST2003 BLK To T	DRAFTING STOOL WITHOUT ARMS AND WITH ADJUSTABLE FOOT RING Overall Height: 38" - 48" Seat Height: 24" - 34" Seat Size: 19½" w x 17" - 19"d Back Size: 18" w x 14½" Or Or Official Construction Official

HOW TO BUILD A MODEL NUMBER:

Select a chair style indicated by the product number.



Select an arm and base frame finish.

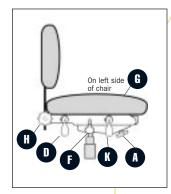
Select fabric or leather upholstery.

frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.



TENSION KNOB

A. Turn clockwise to increase tension, turn counterclockwise to decrease tension.

BACK ANGLE ADJUSTMENT

D. While seated, pull paddle up, when desired angle is achieved push paddle down to lock.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

FORWARD TILT

G. Lean back in chair and roll or pull lever back for forward tilt, push or roll lever forward for straight position.

BACK HEIGHT ADJUSTMENT

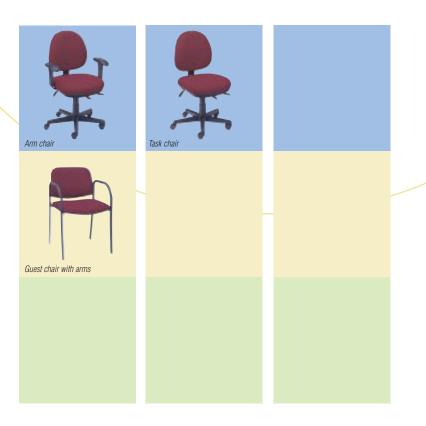
H. Turn knob counterclockwise to loosen, lift or lower chair back to desired position and re-tighten.

INFINITE POSITION TILT LOCK

K. To lock chair in position, push paddle down, to allow free movement, pull paddle up.



BUDGET SEATING



When you need an all around

good task chair, priced right

and available to ship in

48 hours, the Budget task

chair is your answer. Built to

be used and not fall apart

like many budget chairs after

minimal use.



Ships in 48 hours from our distribution warehouse or it's free!

The Budget chair is only available through the FedFast program.

Order Today! 1-800-827-3168

BUDGET SERIES STANDARD FEATURES AND FUNCTIONS:

- infinite seat angle adjustment with 6 degree forward tilt
- free float or variable back angle adjustment
- back height adjustment
- height adjustable arms with polyurethane arm pads
- horizontal arm adjustment
- waterfall seat design to reduce muscle fatigue
- soft sculptured seat and back foam for passive ergonomic support

STYLE:

task

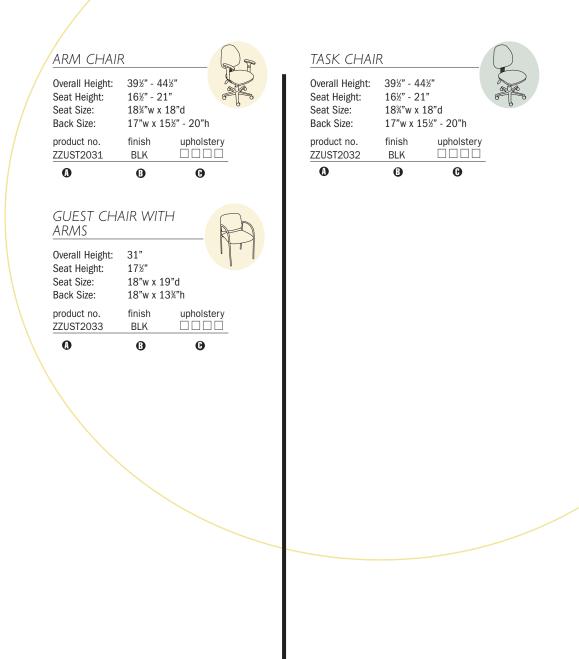
FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

THE OVERTURE SEATING COLLECTION - BUDGET SERIES



HOW TO BUILD A MODEL NUMBER:

A

Select a chair style indicated by the product number.



Select an arm and base frame finish.

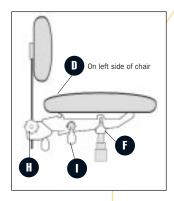


Select fabric or leather upholstery.

frame finish

black BLK





BACK ANGLE ADJUSTMENT

D. While seated, pull paddle up, when desired angle is achieved push paddle down to lock.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

BACK HEIGHT ADJUSTMENT

H. Turn knob counter-clockwise to loosen, lift or lower chair back to desired position and re-tighten.

INFINITE SEAT ANGLE ADJUSTMENT WITH 6° FORWARD TILT

I. To change seat angle, pull paddle up while seated, push paddle down to lock when desired angle is achieved.





Cantilever Base Guest Chair with Stationary Arms



Four Leg Guest Chair with Stationary Arms

Whatever your needs,

Sonata Desk and Conference

Seating is a masterpiece of

simplicity and convenience,

at home in the office, break

room or conference room.

Attractive, functional and

sensibly designed, the Sonata

Series can adapt to any office

style, from transitional to

contemporary.

SONATA SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt mechanism
- single position tilt lock adjustment
- pneumatic height adjustment
- manual adjustable tension control
- passive lumbar and lateral back support mechanism
- fixed injection molded arms
- 5-star nylon base with hooded carpet casters or nylon glides for guest seating

STYLES:

- task
- guest

FINISH:

black

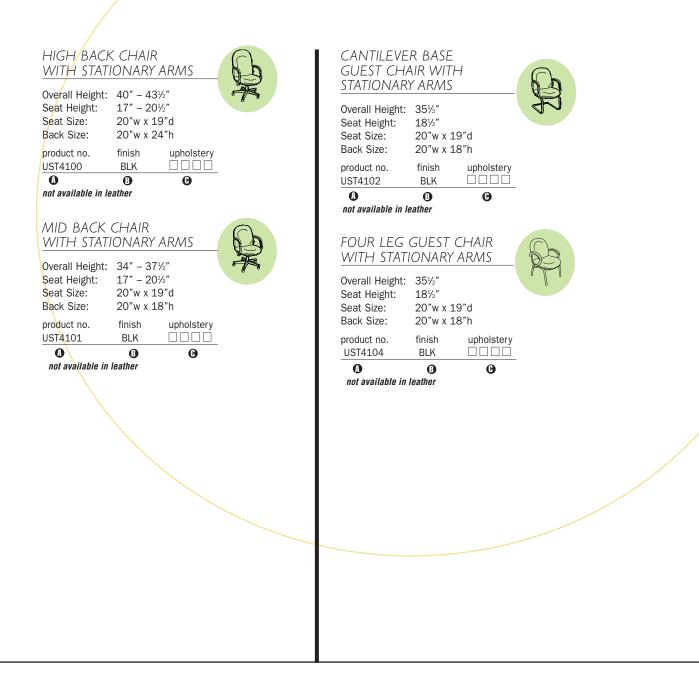
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION - SONATA SERIES



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

G

Select fabric or leather upholstery.

frame finish

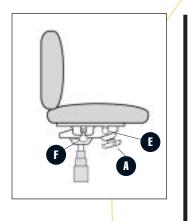


upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.

THE OVERTURE SEATING COLLECTION - SONATA SERIES

CHAIR ADJUSTMENTS



TENSION KNOB

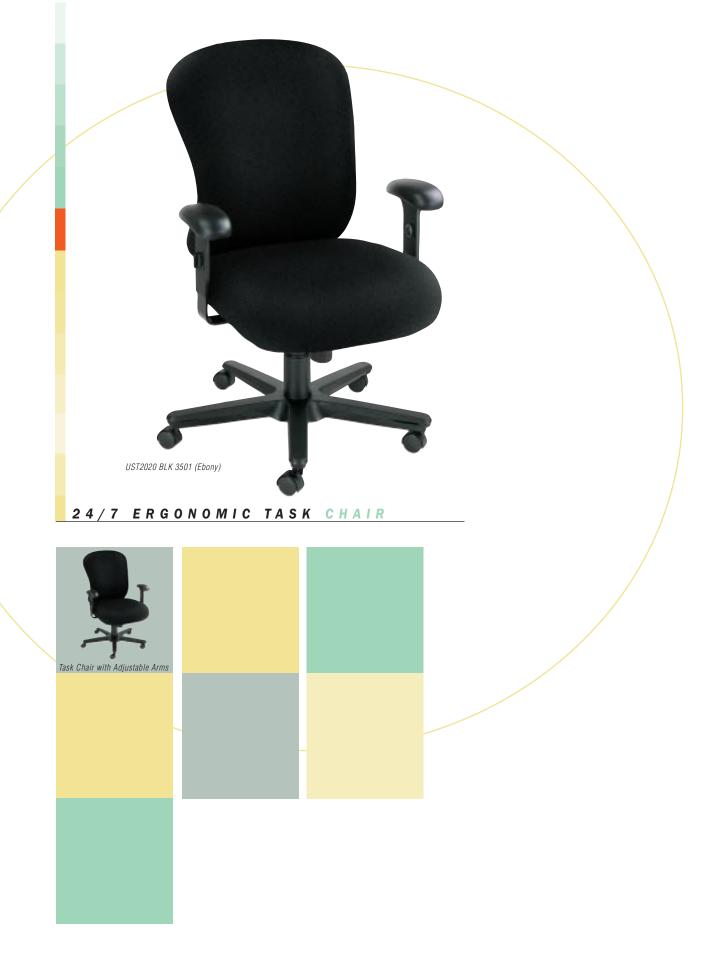
A. Turn clockwise to increase tension, turn counterclockwise to decrease tension.

TILT LOCK

E. To lock chair in position, push knob in, to allow free movement, pull knob out.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.



Built tough for multi-shift,

extended use, the 24/7

Ergonomic Task chair was

designed to last all day, every

day. Heavy-duty, all steel plate

construction with a

steel substructure makes this

chair ideal for multiple users

or any area needing a tough

chair with ergonomic features.

24/7 STANDARD FEATURES AND FUNCTIONS:

- intensive use/multi shift chair
- swivel tilt with passive seat mechanism
- infinite position tilt lock adjustment
- pneumatic height adjustment rating (450 lbs)
- seat slider
- manual adjustable tension control
- vertical/arm dial adjustment and horizontal/arm knob release adjustments
- soft edge tear drop polyurethane arm pads
- 5 star nylon base with steel substructure and carpet casters

STYLE:

task

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION - 24/7 TASK CHAIR

TASK CHA ADJUSTAB				Т
Overall Heigh Seat Height: Seat Size: Back Size: product no. UST2020	nt: 40" – 4 17" – 2 20"w x 20"w x finish BLK	0½" 19"d	-Jaf	
a	<u>B</u>	0		

HOW TO BUILD A MODEL NUMBER:



G

Select a chair style indicated by the product number.

Select an arm and base frame finish.

Select fabric or leather upholstery.

frame finish



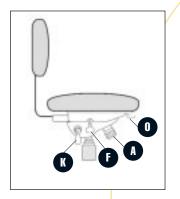
upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.

THE OVERTURE SEATING COLLECTION - 24/7 SERIES

CHAIR ADJUSTMENTS



TENSION KNOB

A. Turn clockwise to increase tension, turn counterclockwise to decrease tension.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.

INFINITE POSITION TILT LOCK

 ${\bf K}.$ To lock chair in position, push paddle down, to allow free movement, pull paddle up.

SEAT SLIDER

0. Pull lever bar up to unlock, move seat to desired position, release lever to lock into position.



with our Executive Chair:

Ergonomic comfort combined

with luxurious styling.

Genuine leather covers the

seat, pillow, back cushions

and outer shell. Multi-density

foam cushions provide firm

support and long-term

resiliency. Adjustable pneumatic

swivel tilt mechanism and

infinite lock mechanism with

reinforced, contoured molded

arms are standard.

EXECUTIVE LEATHER STANDARD FEATURES:

- swivel tilt mechanism
- multi-position tilt lock adjustment
- pneumatic height adjustment
- manual adjustable tension control
- pillow head rest
- fixed polyurethane arm
- fully upholstered leather chair
- 5 star nylon base with hooded carpet casters

STYLE:

desk/task

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

- California 133 Fire Safety additional cost
- Embroidered agency seal in pillow head rest

THE OVERTURE SEATING COLLECTION - EXECUTIVE LEATHER

task Chaif Stationary	r with 7 Arms			
Overall Height:		, d		
product no. JST9000	finish BLK	upholstery		
0	0	C		
available only in b	lack leather			
		\sim		

HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.



Select fabric or leather upholstery.

frame finish



upholstery finish

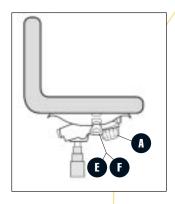
Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing

Refer to the Overture Price List for complete pricing information.

THE OVERTURE SEATING COLLECTION - EXECUTIVE LEATHER

CHAIR ADJUSTMENTS



TENSION KNOB

A. Turn clockwise to increase tension, turn counterclockwise to decrease tension.

TILT LOCK

E. To lock chair in position, push knob in, to allow free movement, pull know out.

PNEUMATIC HEIGHT ADJUSTMENT

F. To lower, lift paddle while seated. To raise, lift paddle with your weight off seat.



When you choose the Minuet

collection, you can be sure

you're getting design

excellence and durability

packaged together in an

attractive, classic chair style.

This seating collection offers

the latest in web seat and

back construction, with a

swivel knee tilt mechanism

ensuring ergonomic comfort.

MINUET SERIES STANDARD FEATURES AND FUNCTIONS:

- Die cast swivel knee tilt mechanism
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- high resilience (HR) molded soft foam seat and back
- adjustable tension control
- soft polyurethane arms
- waterfall edge seat
- structural hardwood and urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- steel reinforced wood base with carpet casters or nylon glides for lounge seating

STYLES:

- task
- lounge

FINISH:

black (task chair)

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

46

THE OVERTURE SEATING COLLECTION - MINUET SEA

HIGH BACK <u>WITH URET</u> Overall Height: Seat Height: Seat Size:	HANE A 47¼" – 50 18" – 21" 19½"w x :	NRMS 0 ¹ /4" 18"d		LOUNGE CI Overall Height: Seat Height: Seat Size: Back Size:			
Back Size: product no.	19½"w x 2 finish	27½"h upholstery		product no. WVC0612	finish UP	upholstery	
WVC7231	BLK	<u> </u>		0	6	G	
				TWO-PLACE	e sofa		
MID BACK 7 WITH URET Overall Height:	HANE A	RMS		Overall Height: Seat Height: Seat Size: Back Size:	34¼" 18¾" 47"w x 2 48"w x 1		
Seat Height: Seat Size:	18" – 21" 19½"w x :	18"d	C H S	product no. WVC0712	finish UP	upholstery	
Back Size: product no.	19½"w x : finish	upholstery		0	6	G	
NVC7232	BLK	••••••••••••••••••••••••••••••••••••••		THREE-PLA	ce sof,	A	
				Overall Height: Seat Height: Seat Size: Back Size:	34¼" 18¾" 71½" w x 71½" w x		1
				product no. WVC0812	finish UP		
				0	0	6	

HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

Select fabric or leather upholstery.

frame finish



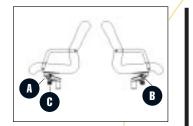
upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing

Refer to the Overture Price List for complete pricing information.

CHAIR ADJUSTMENTS



SEAT HEIGHT ADJUSTMENT

A. Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

CHAIR TILT ADJUSTMENT

B. Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

CHAIR TENSION ADJUSTMENT

C. Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



STANZA SEATING



High Back Task Chair with Scallop Top and Wood Arms



Guest Chair with Scallop Top and Cantilever Wood Frame



Mid Back Task Chair with Scallop Top and Wood Arms



Cont. Guest Chair with Scallop Top and Cantilever Wood Frame



Guest Chair with Scallop Top and Wood Arms

The Stanza seating line

combines traditional line and

function into a truly versatile

transitional style, one that is

certain to work well with any

office décor. The revolutionary

web design is unique and

functional and provides

all the ergonomic functions

you would expect in a

top-of-the-line chair.

STANZA SERIES STANDARD FEATURES:

- *die cast swivel knee tilt mechanism*
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- high resilience (HR) molded soft foam seat and back
- adjustable tension control
- radio frequency bent solid maple hardwood veneer arms
- waterfall edge seat and crown back detail
- structural hardwood and urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- steel reinforced wood base with carpet casters or nylon glides for guest seating

STYLES:

- task
- guest

FINISHES:

- black
- cherry
- mahogany
- natural

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION - STANZA SERIES



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.



Select fabric or leather upholstery.





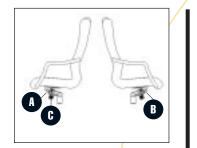
upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing

Refer to the Overture Price List for complete pricing information.

CHAIR ADJUSTMENTS



SEAT HEIGHT ADJUSTMENT

A. Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

CHAIR TILT ADJUSTMENT

B. Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

CHAIR TENSION ADJUSTMENT

C. Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



WVC3232 NT 7540 (Black Leather)

MATCHMAKER WOOD TASK/CONFERENCE/GUEST SEATING



Guest Chair with Open Wood Arms and Cantilever Base





High Back Task Chair with Open Wood Arms



Guest Chair with Open Wood Arms



Mid Back Task Chair with Open Wood Arms



Guest Chair with Panel Wood Arms



MATCHMAKER WOOD SERIES STANDARD FEATURES AND FUNCTIONS:

- *die cast swivel knee tilt mechanism*
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- adjustable tension control
- urethane back shell
- waterfall edge seat
- structural nylon and steel frame
- radio frequency bent solid hardwood maple veneer arms and side frames
- passive lumbar and lateral back support mechanism
- high resilience (HR) molded soft foam seat and back
- field replaceable upholstery
- steel reinforced wood base with carpet casters or nylon glides for guest seating

STYLES:

- task
- conference
- guest

FINISHES:

- black
- *cherry*
- *mahogany*
- natural

STANDARDS:

- all seating meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

- California 133 Fire Safety additional cost
- hook and loop removable cover

The Matchmaker collection

utilizes the latest technology,

enhanced ergonomic features

and durability at an

affordable price. It's built to

provide improved comfort

through out the work day.

The solid bent wood frame

comes in four finishes to

match your office décor.

THE OVERTURE SEATING COLLECTION — MATCHMAKER WOOD SERIES



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

- Select fabric or leather upholstery.



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing

Refer to the Overture Price List for complete pricing information.



KD (KNOCK DOWN) IS PACKED IN A BOX

The Matchmaker KD (Easy

Assembly) collection utilizes

the latest technology for

enhanced ergonomic features

and durability at an

affordable price. This chair

is constructed with high-

strength, light-weight

composite materials allowing

for easy assembly. Each chair

is delivered with the one and

only tool you'll need to

assemble it. Best of all,

upholstery can be field

replaced.

MATCHMAKER KD SERIES STANDARD FEATURES AND FUNCTIONS:

- die cast swivel knee tilt mechanism
- single lever tilt lock and pneumatic height adjustment
- *adjustable tension control*
- urethane back shell
- waterfall edge seat
- structural nylon and steel frame
- passive lumbar and lateral back support mechanism
- high resilience (HR) molded soft foam seat and back
- guest chair frames are black powder coated steel
- field replaceable upholstery
- shipped simple knocked down as standard, up charge for assembly
- metal reinforced nylon base with carpet casters and nylon glides for guest seating

STYLES:

- task
- *conference*
- guest

FINISH:

■ black

STANDARDS:

- all seating meets or exceeds ANSI/BIFMA
- hook and loop removable covers
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION - MATCHMAKER KD (EASY ASSEMBLY) SERIES



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

C

Select fabric or leather upholstery.

frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.



BANKER'S CHAIR SEATING



Banker's Chair



Banker's Chair with Casters

When you choose the Banker's

Chair seating, you can be sure

you're getting a classic design,

excellence and durability

packaged together in an

attractive classic chair style.

This seating collection offers

the latest in web seat and

back construction ensuring

complete comfort.

BANKER'S CHAIR SERIES STANDARD FEATURES AND FUNCTIONS:

- waterfall edge seat and roll back detail
- structural hardwood frame
- patented web seat and back comfort suspension
- high resilience (HR) molded soft foam seat and back

STYLE:

multi-purpose, guest

FINISHES:

- black
- cherry
- *mahogany*
- natural maple
- walnut

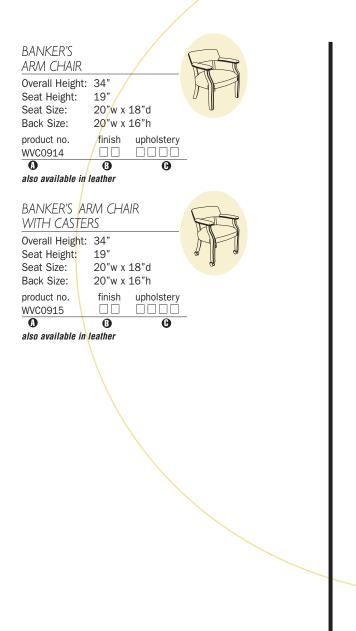
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 fire safety—additional cost

THE OVERTURE SEATING COLLECTION — BANKER'S CHAIR SERIES



HOW TO BUILD A MODEL NUMBER:

Select a chair style indicated by the product number.



Select an arm and base frame finish.

ß

Select fabric or leather upholstery.



upholstery finish

Refer to "colorworks" (CATMF502) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.



B Sharp offers a stylish

Guest Chair perfect for every

occasion. This sturdy chair

is ideal for private offices,

conference areas and lobbies.

The solid hardwood frame with

web seat covered by molded

high resiliency foam offers

exceptional comfort and

durability. B Sharp's unique

design and comfort will

provide the image you desire

at a very affordable price.

B SHARP SERIES STANDARD FEATURES AND FUNCTIONS:

- *bent maple frames*
- waterfall edge seat and back detail
- hardwood, metal and structural urethane frame construction
- hidden fastener design
- nylon glides

STYLES:

- *multi-purpose*
- guest

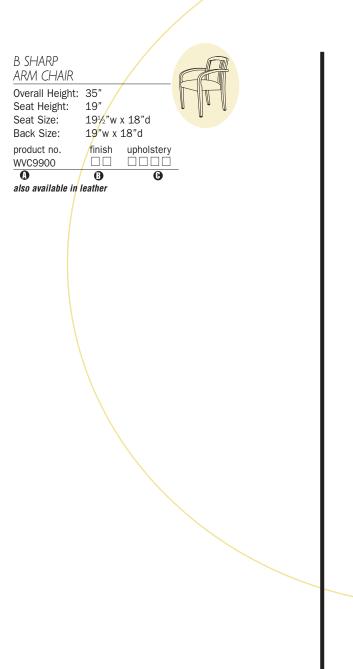
FINISHES:

- black
- cherry
- mahogany
- natural maple
- walnut

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

THE OVERTURE SEATING COLLECTION - B SHARP SERIES



HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.



Select an arm and base frame finish.



Select fabric or leather upholstery.



upholstery finish

Refer to "colorworks" (CATMF502) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.



SOPRANO TRADITIONAL SEATING



Sophisticated yet durable,

the Soprano Series

harmonizes with any office

interior for a look that says

success. From task to

conference to guest, the

Soprano series can

complement your traditional/

transitional office and still

provide you with all the

ergonomic features needed

for today's office environment.

SOPRANO SERIES STANDARD FEATURES AND FUNCTIONS:

- *die cast swivel knee tilt mechanism*
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- adjustable tension control
- real hardwood arms
- waterfall edge seat and roll back detail
- structural hardwood and urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- high resilience (HR) molded soft foam seat and back
- steel reinforced wood base with carpet casters or nylon glides for guest seating

STYLES:

- task
- guest
- lounge

FINISHES:

- black
- cherry
- mahogany
- natural

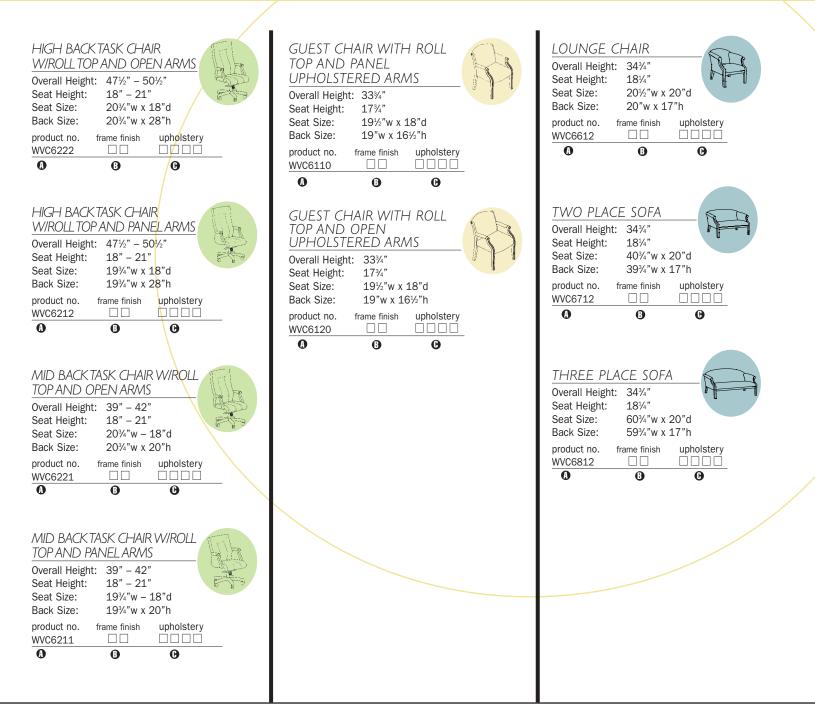
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION - SOPRANO SERIES



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

Select fabric or leather upholstery.





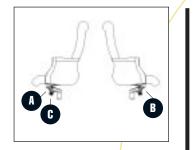
upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing

Refer to the Overture Price List for complete pricing information.

CHAIR ADJUSTMENTS



SEAT HEIGHT ADJUSTMENT

A. Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

CHAIR TILT ADJUSTMENT

B. Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

CHAIR TENSION ADJUSTMENT

C. Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



WVC1610 MH 7541 (Burgundy Leather)

QUEEN'S ENGLISH SEATING



When you choose this

collection, you can be sure

you're getting design

excellence and durability

packaged together in an

attractive, classic chair style.

This seating collection offers

the latest in web seat and

back construction, found only

in higher priced seating

collections.

QUEEN'S ENGLISH SERIES STANDARD FEATURES:

- hardwood and structural urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- tufted button upholstery
- brass head tack detailing
- high resilience (HR) molded soft foam seat and back

STYLES:

- lounge
- reception

FINISHES:

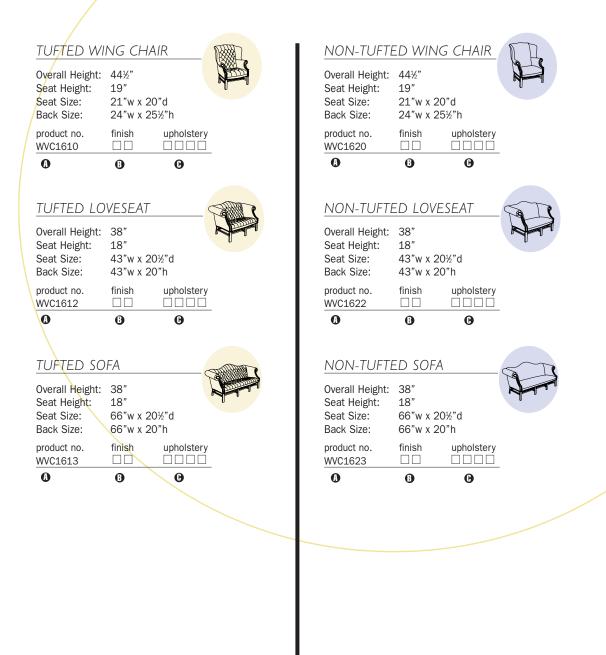
• cherry, mahogany, walnut

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

Select fabric or leather upholstery.

frame finishes



upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.



QUEEN ANNE SEATING





High Back Guest Wing Chair with Tufted Upholstery



Mid Back Guest Wing Chair with Tufted Upholstery

72

The Queen Anne collection

has traditional wingback

styling, with diamond tufted

upholstery, proportioned to fit

today's office environment.

This collection pays attention

to details such as brass

upholstery tacks, carved base,

and finished hardwood legs,

providing the perfect solution

for a more traditional office.

QUEEN ANNE SERIES STANDARD FEATURES:

- *die cast swivel knee tilt mechanism*
- rotational multi-position tilt lock adjustment
- pneumatic height adjustment
- adjustable tension control
- hardwood and structural urethane frame
- patented web seat and back comfort suspension
- passive lumbar and lateral back support mechanism
- tufted button upholstery
- brass head tack detailing
- high resilience (HR) molded soft foam seat and back
- steel reinforced wood base with carpet casters or nylon glides for guest seating

STYLES:

- task
- guest

FINISHES:

- cherry
- mahogany

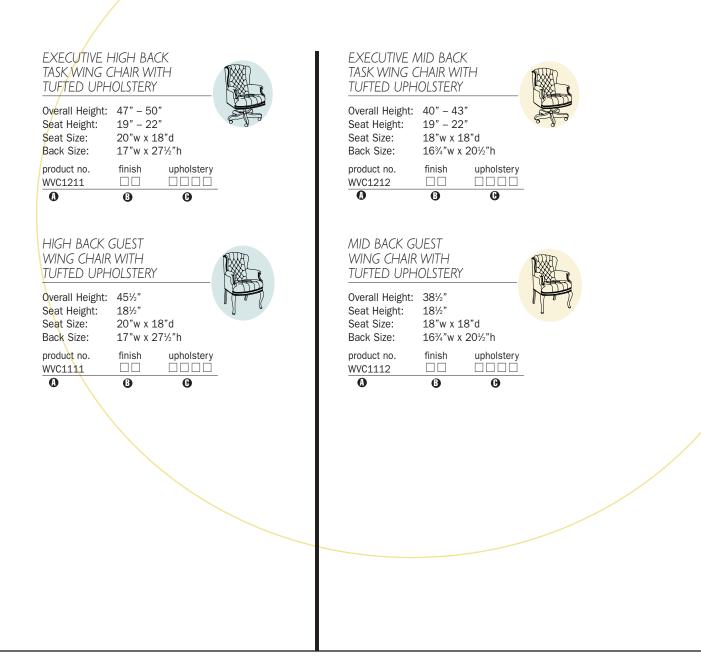
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 133 Fire Safety — additional cost

THE OVERTURE SEATING COLLECTION — QUEEN ANNE SERIES



HOW TO BUILD A MODEL NUMBER:



C

Select a chair style indicated by the product number.

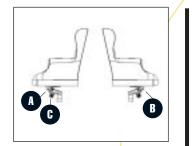
Select an arm and base frame finish.

Select fabric or leather upholstery.



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

CHAIR ADJUSTMENTS



SEAT HEIGHT ADJUSTMENT

A. Rotary command lever to activate gas lift for seat height adjustment; in seated position, rotate upward to activate.

CHAIR TILT ADJUSTMENT

B. Rotary command lever for locking-unlocking chair tilt with "shock resistant" function (five positions); rotate upward for free float tilting.

CHAIR TENSION ADJUSTMENT

C. Knob for adjusting tension according to user's weight; turn clockwise to increase tension & counterclockwise for less tension.



Easy to nest, easy to store

and easy to move, the

Torsion on the Go seating

series is ideal for the office

on the move. When you need

functional seating that is

versatile, sturdy and

comfortable, look to the

seating on wheels.

TORSION ON THE GO SERIES STANDARD FEATURES AND FUNCTIONS:

- seat is two-piece construction of molded plywood upholstery board with a molded compound curved nylon shroud with a textured finish
- seat is always upholstered. Foam (1¾") is applied to the molded plywood upholstery board
- seat flips up to allow chairs to nest for storage and transport
- two welded steel backrest supports attach the backrest to the torsion mechanism. A steel tube is welded to each backrest support for added strength
- legs are 1" 13-gauge steel tubing
- armrests are made of nylon and rotate with the back

STYLE:

- *conference*
- multi-purpose

FINISH:

black, chrome

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

THE OVERTURE SEATING COLLECTION — TORSION ON THE GO SERIES

NYLON BA			MCHAIR	R
Overall Heig				·)
Seat Height Seat Size:		4"w x 18	8%"d	
Back Size:		4"w x 14		
product no. TGPBWACC	frame finish	shell color	upholstery	
0	0	œ	0	
		ACK A	ND	B
SEAT ARM		(7)		AR
Overall Heig Seat Height				a b d
Seat Size: Back Size:		′4"w x 18 ′4"w x 14		
product no.	frame	shell	upholstery	
TGUBWACC	finish	color		
0	6	G	0	
$\langle \rangle$				
	$\langle \rangle$			
	$\langle \rangle$			
		\mathbf{X}		

NYLON BACK AND UPHOLSTERED SEAT CHAIR					
Overall Heigh Seat Height: Seat Size: Back Size:	18" 17½	4" 4"w x 18 4"w x 14			
product no.	frame finish	shell color	upholstery		
TGPBNACC					
0	6	G	0		
UPHOLSTERED BACK AND					
011102012		ACK AI	ND		
011102012	R ht: 32½ 18" 17½		8½"d		
SEAT CHAI Overall Height: Seat Height: Seat Size:	R 18" 18" 17 ¹ / 18 ¹ / frame	4" 4"w x 18 4"w x 14 shell	8½"d		
SEAT CHAI Overall Heigh Seat Height: Seat Size: Back Size:	R ht: 32 ¹ / 18" 17 ¹ / 18 ¹ /	4" 4"w x 18 4"w x 14	8½"d 4"h		
SEAT CHAI Overall Heigh Seat Height: Seat Size: Back Size: product no.	R 18" 18" 17 ¹ / 18 ¹ / frame	4" 4"w x 18 4"w x 14 shell	8½"d 4"h		

HOW TO BUILD A MODEL NUMBER:



C

D

Select a chair style indicated by the product number.

- Select an arm and base frame finish.

Select s shell color.





of upholstery choices.

pricing



Contemporary, graceful design

combined with extraordinary

comfort make the Rapture

chair perfect in a multitude

of settings. Guests and

employees alike will

appreciate the subtle details

and easy handling of this

versatile seating line. No

matter what your needs, from

the conference room to the

reception area, Rapture is

always a welcome addition.

RAPTURE SERIES STANDARD FEATURES AND FUNCTIONS:

- injection-molded polypropylene seat and backrest
- molded urethane foam seat
- injection molded nylon armrests
- 16-gauge tubular steel
- all joints are welded
- glides are chrome plated steel or plastic

STYLE:

- *multi-purpose/stackable*
- *conference*
- dining
- guest

FINISH:

- bright nickel-chrome plating
- epoxy powder coating

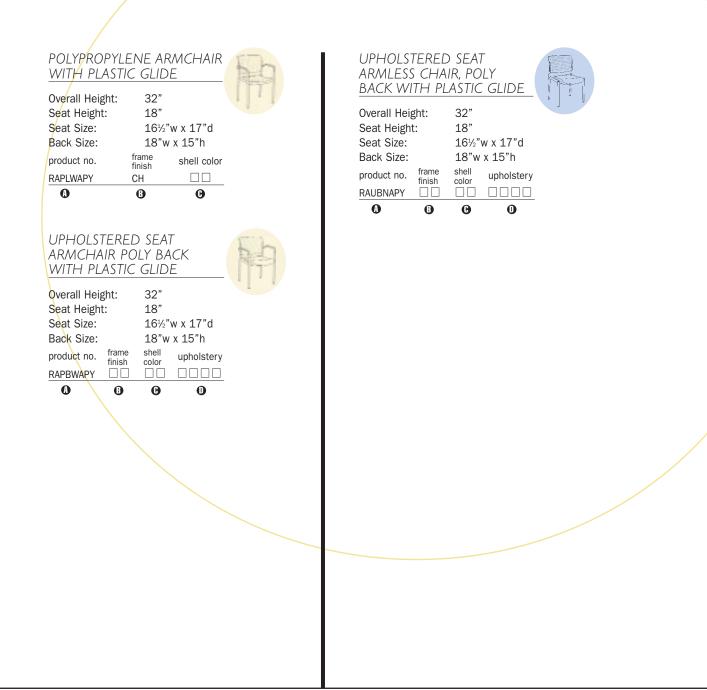
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

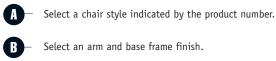
OPTIONS:

• field replaceable seat and back pad

THE OVERTURE SEATING COLLECTION — RAPTURE SEATING



HOW TO BUILD A MODEL NUMBER:

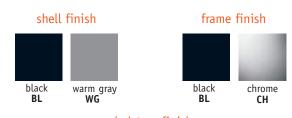


Select an arm and base frame finish.



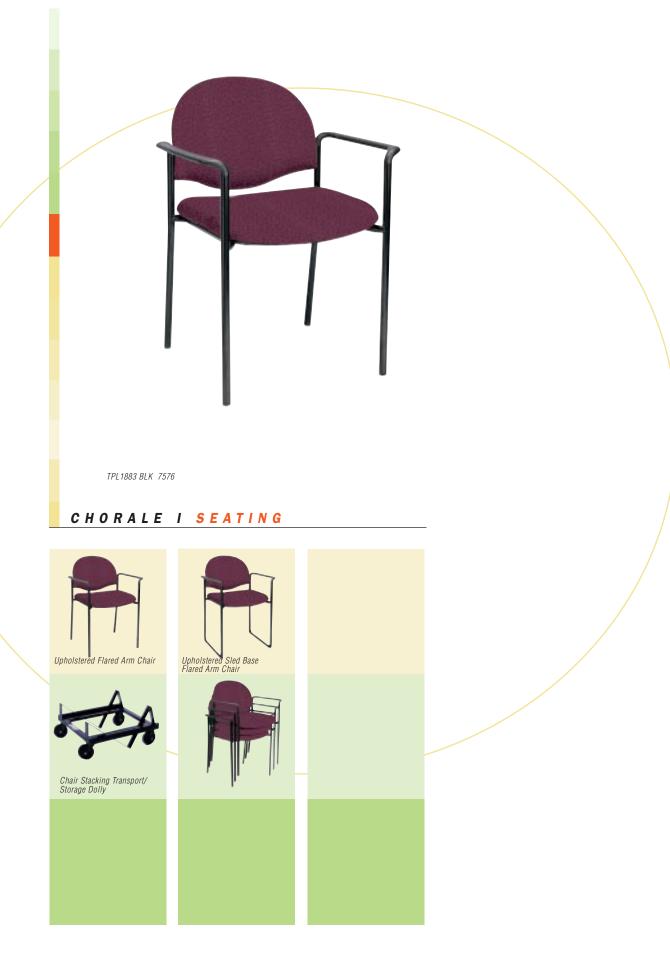
Select shell finish

Select fabric or leather upholstery.



upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.



Versatile and attractive, the

Chorale collection is ideal for

a variety of seating needs,

including reception areas,

auditoriums and cafeterias.

The collection now includes

a choice of Flared arms

(Chorale I), Rounded tubular

arms (Chorale II) or Flat oval

arms (Chorale III). An

additional convenience, most

Chorale I, II and III chairs are

stackable to eight high and

easy to store on a mobile dolly.

CHORALE I SERIES STANDARD FEATURES AND FUNCTIONS:

- high-density molded foam or molded plywood
- reinforced molded arms with 13-gauge tubular steel frame
- all seating meets or exceeds ANSI/BIFMA standards
- nylon glides

STYLE:

multi-purpose

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

chair stacking transport/storage dolly

THE OVERTURE SEATING COLLECTION - CHORALE I SERIES



HOW TO BUILD A MODEL NUMBER:

Select a chair style indicated by the product number.



Select an arm and base frame finish.

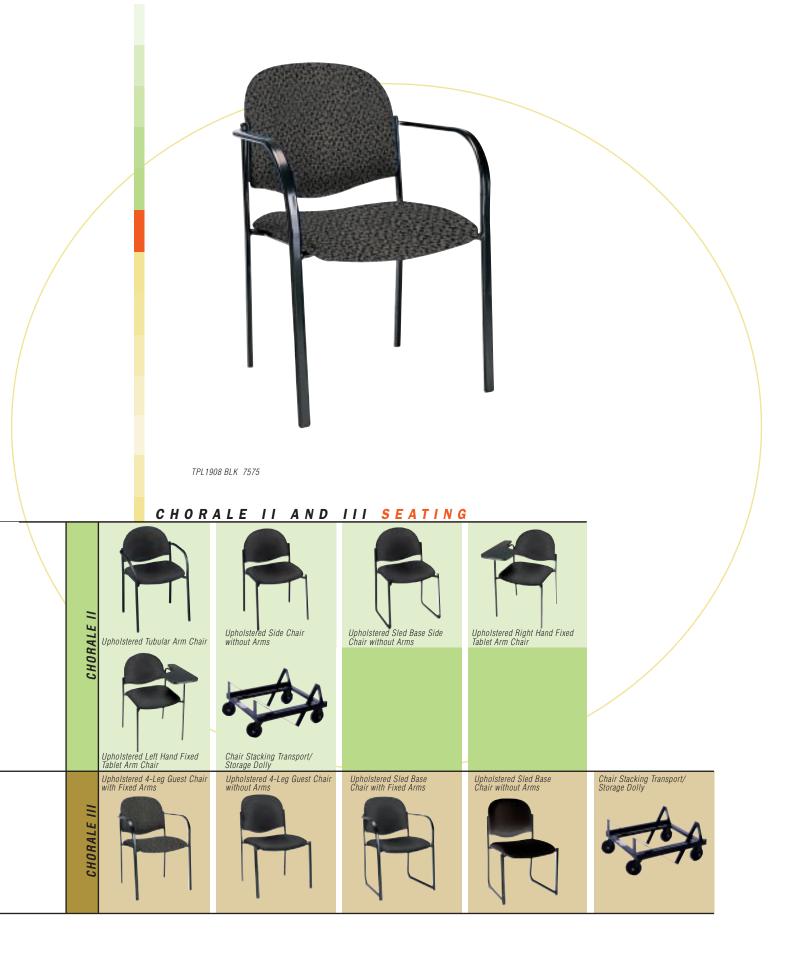
G

Select fabric or leather upholstery.

frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.



Versatile and attractive, the

Chorale collection is ideal for

a variety of seating needs,

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The collection now includes

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(Chorale I), Rounded tubular

arms (Chorale II) or Flat oval

arms (Chorale III). An

additional convenience, most

Chorale I, II and III chairs are

stackable to eight high and

easy to store on a mobile dolly.

CHORALE II SERIES STANDARD FEATURES AND FUNCTIONS:

- high-density molded foam
- 13-gauge tubular steel frame
- all seating meets or exceeds ANSI/BIFMA standards
- nylon glides

CHORALE III SERIES STANDARD FEATURES AND FUNCTIONS:

- extra high-density fabricated foam
- wider seat pan and back (than Chorale I & II)
- 16-gauge flat oval steel frame
- anti-tip glide (sled-base model)
- all seating meets or exceeds ANSI/BIFMA standards
- nylon glides

STYLES:

- multi-purpose
- tablet arm chairs

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

- chair stacking transport/storage dolly
- Chorale III only: California 133 Fire Safety additional cost

THE OVERTURE SEATING COLLECTION - CHORALE II AND III SERIES

CHORALE II	CHORA
UPHOLSTERED TUBULAR ARM CHAIR Overall Height: 31½" Seat Height: 18½" Seat Size: 17½" x 17½"d Back Size: 17½" x 13½"h product no. finish upholstery TPL1907 BLK 0 0 0 not available in leather	UPHOLS <u>CHAIR V</u> Overall He Seat Heig Seat Size Back Size product no <u>TPL1908</u>
UPHOLSTERED SIDE CHAIR WITHOUT ARMS Overall Height: $31\frac{1}{2}$ " Seat Height: $18\frac{1}{2}$ " Seat Size: $17\frac{1}{2}$ " w x $17\frac{1}{2}$ " d Back Size: $17\frac{1}{4}$ " w x $13\frac{1}{2}$ " h product no. finish upholstery TPL1894 BLK O O	UPHOLS CHAIR V Overall He Seat Heig Seat Size Back Size product no TPL1909
not available in leather UPHOLSTERED SLED BASE SIDE CHAIR WITHOUT ARMS Overall Height: $31\frac{1}{2}$ " Seat Height: $18\frac{1}{2}$ " Seat Size: $17\frac{1}{2}$ " w x $17\frac{1}{2}$ "d Back Size: $17\frac{1}{2}$ " w x $13\frac{1}{2}$ "h product no. finish Upholstery TPL1896 BLK O O	UPHOLS CHAIR V Overall He Seat Heig Seat Size Back Size product no TPL1910
not available in leather UPHOLSTERED RIGHT HAND FIXED TABLET ARM CHAIR Overall Height: $31\frac{1}{2}^{"}$ Seat Height: $18\frac{1}{2}^{"}$ Seat Size: $17\frac{1}{2}^{"}$ w x $17\frac{1}{2}^{"}$ d Back Size: $17\frac{1}{4}^{"}$ w x $13\frac{1}{2}^{"}$ h product no. finish tablet upholstery TPL1899 BLK B	O UPHOLS CHAIR V Overall He Seat Heig Seat Size Back Size product no TPL1911
not available in leather UPHOLSTERED LEFT HAND FIXED TABLET ARM CHAIR Overall Height: 31½" Seat Height: 18½" Seat Size: 17½"w x 17½"d Back Size: 17½"w x 13½"h product no. finish tablet upholstery TPL1900 BLK B	CHAIR S STORAGI Product N
HOW TO BUILD A MODEL NUMBER:	

HORALE III

UPHOLSTERE CHAIR WITH				Ch	
Overall Height: Seat Height: Seat Size: Back Size:	31½" 18½" 17½"w	x 17½"d x 13½"h		Prov	
product no. IPL1908	finish BLK	upholster			
0	6	0			
UPHOLSTERE CHAIR WITH				R	
Overall Height: Seat Height: Seat Size: Back Size:	18½" 17½"w	x 17½"d x 13½"h		P	
product no. IPL1909	finish BLK	upholster			
0	6	C			
UPHOLSTERE CHAIR WITH				P	
Overall Height: Seat Height: Seat Size: Back Size:	18½" 17½"w	x 17½"d x 13½"h		40	
product no. IPL1910	finish BLK	upholster	y		
0	6	0			
UPHOLSTERE CHAIR WITH			_	Q	
Overall Height: Seat Height: Seat Size:	18½" 17½"w	x 17½"d		P	
Back Size: product no.	17¼"w finish	x 13 ¹ / ₂ "h upholster	y		
IPL1911	BLK		<u> </u>		
0	6	0			
CHAIR STACK STORAGE DC		ANSPORT	 R	Aa	
Product No. H	IWS 648	6	_		





A Select a chair style indicated by the product number.



D

Select an arm and base frame finish.

Select a tablet color code.

Select fabric or leather upholstery.

upholstery finish

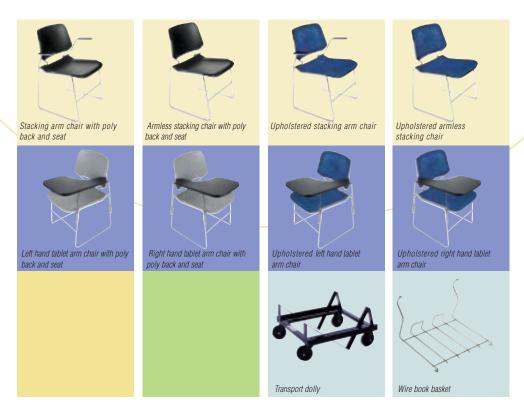
Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List for complete pricing information.

87



MATRIX SEATING



Versatile yet exceptionally

comfortable, the Matrix chair

was designed to stand up to

the heavy usage demanded by

high-traffic areas such as

cafeterias, training rooms and

lounges. The ergonomic design

features a curved seat and

backrest not typically found in

stackable seating. So when

you want the best in comfort,

style and durability, have a

seat in the Matrix.

MATRIX SERIES STANDARD FEATURES AND FUNCTIONS:

- *long-lasting and durable steel construction*
- injection-molded polypropylene seat and back construction
- stack 45 high on mobile dolly
- nylon floor protection glides are standard
- ganging brackets are available

STYLE:

multi-purpose/stackable

FINISH:

bright nickle-chrome plating

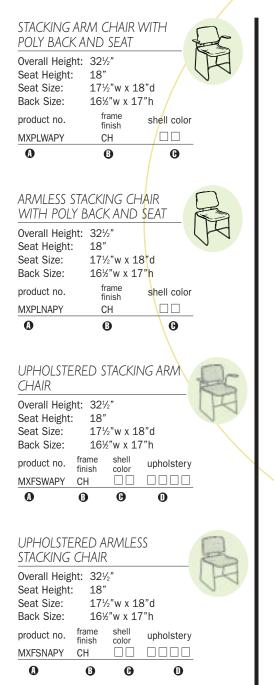
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

• wire book basket — additional cost

THE OVERTURE SEATING COLLECTION - MATRIX SERIES



left hand t with poly b	R		
	32½" 18" 17½"w x 16½"w x		A
product no. MXPLNAPYTA	frame finish CH	shell color	
0	6	G	

0	6	G		
MXPLNAPYTA	СН			
product no.	frame finish	shell color		
Back Size:	16½"w x 17	‴h		
Seat Size:	17½"w x 18	3"d		
Seat Height:	18"		VV	
Overall Height:	321/2"		M	
RIGHT HAND TABLET ARM CHAIR WITH POLY BACK AND SEAT				

UPHOLSTERI TABLET ARM			ND		
Overall Height: Seat Height: Seat Size:	18"	" w x 18)"d	1	F
Back Size:		"w x 16 "w x 17			
	ame nish	shell color	upholste	ery	
MXFSNAPYTA C	Н				
0	8	G	0		
UPHOLSTER			HAND	R	0

•	6	C	0	
MXFSNAPYTA	СН			
duct no.	frame finish	shell color	upholstery	
Back Size:	161	≤"w x 17	"h	
Seat Size:	171	∕₂"w x 18	3"d	
Seat Height:				41
Overall Heigh	nt: 32 ¹ /	/ ₂ "		FI
IABLET AR	IVI CH	AIR		E

TRANSPORT DOLLY

Accommodates up to 45 upholstered chairs



• 5" caster wheels: 2 fixed 2 swivel

product no.

HWS 1169

WIRE BOOK BASKET

- Bright Nickel Chrome finish
- Basket is field installable

product no.

HD FRM BCH

HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.

Select an arm and base frame finish.

Select shell color.

- Select fabric or leather upholstery.

frame finish



shell colors



upholstery finish

Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

pricing Refer to the Overture Price List



SXO SEATING



SXO Chair



SXO creates a remarkable first

impression with its sleek,

striking appearance. This

unique seating solution

continues to impress by

keeping your comfort in mind

with innovative features like: a

breathable translucent mesh

back, an ergonomically

designed back frame with

built-in lumbar support, energy

absorbing seat, supportive and

adjustable arms, an all-

purpose back pocket and a

smooth activating mechanism

with infinite position tilt lock.

SXO SERIES STANDARD FEATURES AND FUNCTIONS:

- breathable translucent mesh back
- ergonomically designed back frame with built-in lumbar support
- energy absorbing seat
- supportive, adjustable arms
- all-purpose back pocket
- smooth activating mechanism with infinite position tilt lock

STYLE:

multi-purpose

FINISH:

black

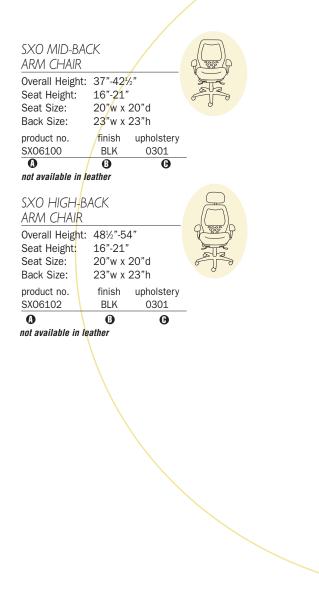
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

optional headrest

THE OVERTURE SEATING COLLECTION - SXO SERIES



HOW TO BUILD A MODEL NUMBER:

Select a chair style indicated by the product number.



Select an arm and base frame finish.

C

Select fabric or leather upholstery.

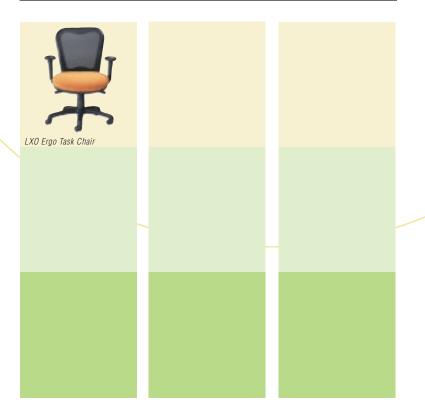
frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.



LXO ERGO TASK SERIES SEATING



One chair. Multiple functions.

Perfect for working, meeting or

training. LXO is the new

standard for ergonomic

affordable seating. This

lightweight, well proportioned

all purpose task chair was

designed to meet the needs of

today's tight working spaces.

The LXO is a breath of fresh air

with its award winning

ergonomic design, superior

comfort and quality

workmanship.

LXO ERGO TASK SERIES STANDARD FEATURES AND FUNCTIONS:

- translucent patterned weave mesh back
- synchronous knee-tilt mechanism with infinite position tilt-lock
- back depth adjustment
- easy to use, height adjustable arms
- energy absorbing dual density seat foam
- waterfall seat design

STYLE:

desk/task

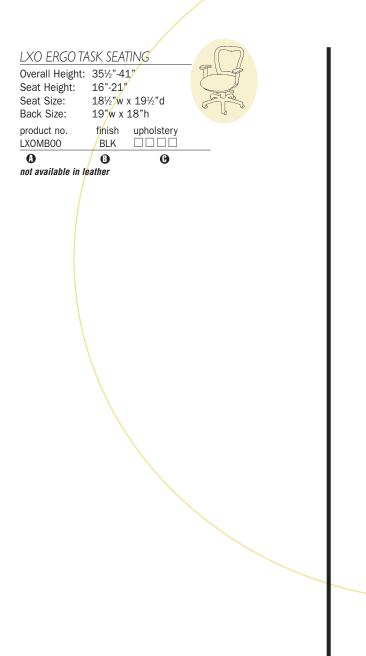
FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

THE OVERTURE SEATING COLLECTION - LXO SERIES



HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

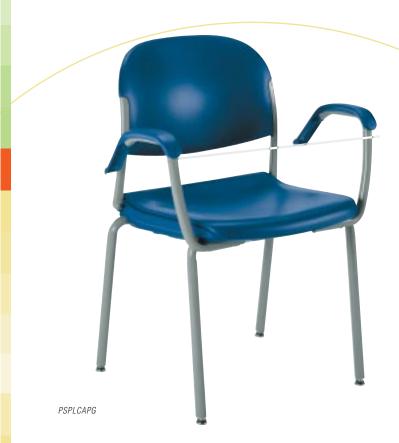


Select fabric or leather upholstery.

frame finish



upholstery finish Refer to "colorworks" (CATMF502) brochure for full selection of upholstery choices.



PIRETTI STACKER SEATING

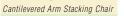


4-Leg Stacking Chair



4-Leg Flex Arm Stacking Chair







Sled-Base Stacking Chair





Sled-Base Flex Arm (Nonstacking)

When you choose the Piretti

Stacker collection you're

getting a low-density stack

chair with exceptional comfort

due to its patented flex back

which automatically adjusts

back tension based on the

user's weight.

PIRETTI STACKER SERIES STANDARD FEATURES AND FUNCTIONS:

- automatic back tension based on weight of occupant (action back)
- tablet arm model is made of high-density plastic laminate and flips up for easy entry
- welded frame construction

STYLE:

multi-purpose

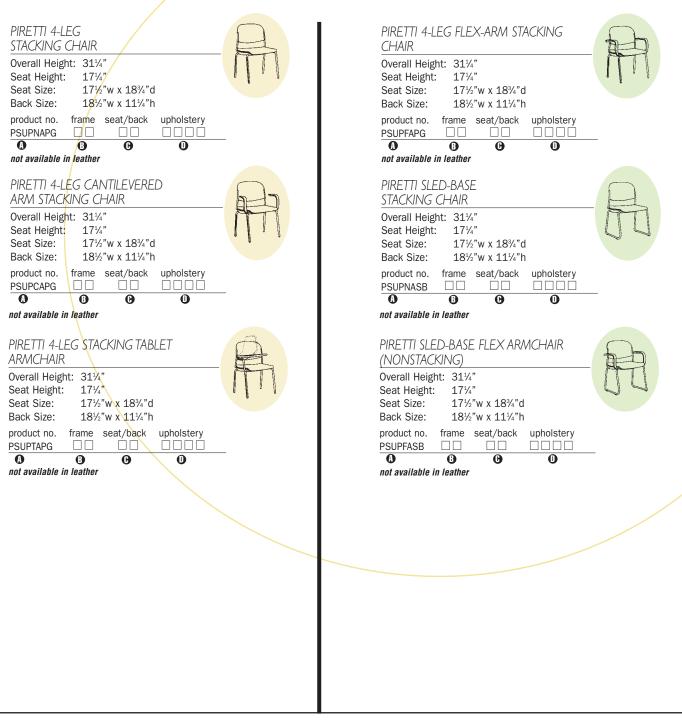
AVAILABLE FRAMES:

- black
- chrome

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

THE OVERTURE SEATING COLLECTION - PIRETTI STACKER SERIES



HOW TO BUILD A MODEL NUMBER:

Select a chair style indicated by the product number.



Select a frame finish.



Select seat and back color.



Select fabric.



Refer to "colorworks" (CATMF502) brochure for full selection of upholstery choices.



EXECUTIVE FAUX LEATHER SEATING



Get the very best in seating

with our Executive Chair:

Ergonomic comfort combined

with luxurious styling. Faux

leather covers the seat, pillow,

back cushions and outer shell.

Multi-density foam cushions

provide firm support and long-

term resiliency. Adjustable

pneumatic swivel tilt

mechanism and multi-position

tilt-lock adjustment,

reinforced, contoured molded

arms are standard.

EXECUTIVE FAUX LEATHER SERIES STANDARD FEATURES AND FUNCTIONS:

- swivel tilt mechanism
- multi-position tilt-lock adjustment
- pneumatic height adjustment
- adjustable tension control
- pillow headrest
- adjustable arms
- full upholstered faux leather on entire chair
- 5-star nylon base with hooded casters

STYLE:

desk/task

FINISH:

black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

THE OVERTURE SEATING COLLECTION - EXECUTIVE FAUX LEATHER SERIES

EXECUTIVE FAUX LEATHER HIGH BACK SEATING Overall Height: 40"-431/2"	
Seat Height: 17"-201/2"	
Seat Size: 20"w x 19"d	
Back Size: 20"w x 24"h	
product no. finish upholstery UST9100BLK BLK 1047	
not available in leather	

HOW TO BUILD A MODEL NUMBER:



Select a chair style indicated by the product number.



Select an arm and base frame finish.

C

Select fabric or leather upholstery.

frame finish

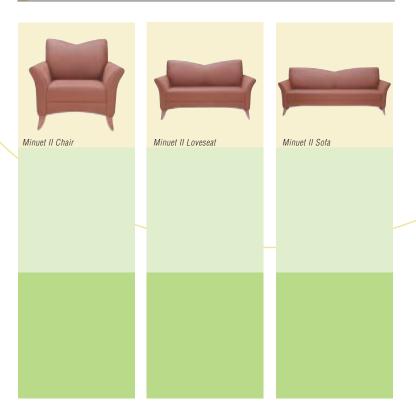


upholstery finish Refer to "colorworks" (CATMF502) brochure for full selection of upholstery choices.



WVC0911NT

MINUET II SEATING



Minuet II offers stylish

seating perfect for every

occasion. This sturdy seating

is ideal for private offices,

conference areas and lobbies.

The solid hardwood frame with

web seat covered by molded

high resiliency foam offers

exceptional comfort and

durability. Minuet II's unique

design and comfort will

provide the image you desire

at a very affordable price.

MINUET II SERIES STANDARD FEATURES AND FUNCTIONS:

- hardwood and structural urethane frame
- patented web seat and back comfort suspension
- exposed hardwood legs
- waterfall edge seat
- steel reinforced wood base with carpet casters or nylon glides for lounge seating

STYLES:

- office
- lounge

FINISHES:

- black
- cherry

- *mahogany*
- natural maple
 - walnut

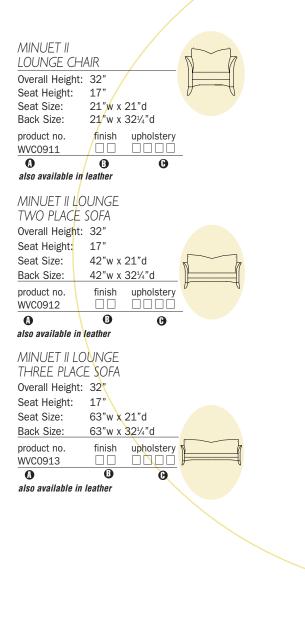
STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

California 113 Fire Safety—additional cost

THE OVERTURE SEATING COLLECTION - MINUET II SERIES



HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.



Select an arm and base frame finish.



Select fabric or leather upholstery.



upholstery finish

Refer to "colorworks" (CATMF502) brochure for full selection of upholstery choices.



X O SEATING





SXO Chair







SXO High Back Chair



CXO Sled Base Chair

- SX0 SX0 creates a remarkable first impression with its sleek, striking appearance. This unique seating solution continues to impress by keeping your comfort in mind with innovative features like: a breathable translucent mesh back, an ergonomically designed back frame with built-in lumbar support, energy absorbing seat, supportive and adjustable arms, an allpurpose back pocket and a smooth activating mechanism with infinite position tilt lock.
- CXO Pure comfort has never been more attractive. With cutting-edge styling, longlasting durability, and the latest in ergonomic technology, the CXO series of fullyadjustable mesh chairs combines the quality and innovation you have come to expect from UNICOR with the all-day comfort you require.
- LXO One chair. Multiple functions. Perfect for working, meeting or training. LXO is the new standard for ergonomic affordable seating. This lightweight, well proportioned all purpose task chair was designed to meet the needs of today's tight working spaces. The LXO is a breath of fresh air with its award winning ergonomic design, superior comfort and quality workmanship.

SXO SERIES STANDARD

FEATURES AND FUNCTIONS:

- breathable translucent mesh back
- ergonomically designed back frame with built-in lumbar support
- energy absorbing seat
- *supportive, adjustable arms*
- all-purpose back pocket
- smooth activating mechanism with infinite position tilt lock

STYLE:

- *multi-purpose*
- FINISH:
- black

STANDARDS:

- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

OPTIONS:

optional headrest

CXO SERIES STANDARD FEATURES AND FUNCTIONS:

- synchronous knee-tilt swivel mechanism with built-in seat slide depth adjuster
- infinite position tilt-lock
- flexible mesh back for comfort and support
- easy to use adjustable arms with lockable, fingertip vertical, horizontal and swivel movements
- super soft elongated polyurethane arm pads
- adjustable ratchet headrest with built-in coat hook
- enersorb memory foam seat, lumbar and headrest
- contoured seat foam with waterfall design to minimize pressure on thighs
- STYLE:
- task

FINISH:

- black
- STANDARDS:
- meets or exceeds ANSI/BIFMA
 - California Fire Code #117

OPTIONS:

optional headrest

LXO ERGO TASK SERIES STANDARD FEATURES AND FUNCTIONS:

- translucent patterned weave mesh back
- synchronous knee-tilt mechanism with infinite
- position tilt-lockback depth adjustment
- easy to use, height adjustable arms
- energy absorbing dual density seat foam
- waterfall seat design

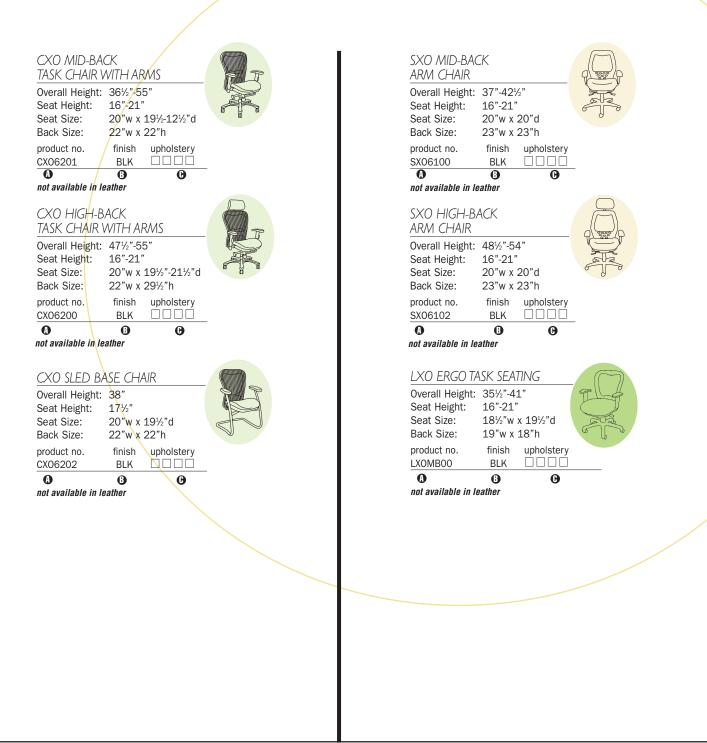
STYLE:

- desk/task
- FINISH:

black

- STANDARDS:
- meets or exceeds ANSI/BIFMA
- California 117 Fire Safety

THE OVERTURE SEATING COLLECTION - XO SERIES



HOW TO BUILD A MODEL NUMBER:

- Select a chair style indicated by the product number.



Select an arm and base frame finish.



Select fabric or leather upholstery.

frame finish



upholstery finish Refer to "colorworks" (CATMF500) brochure for full selection of upholstery choices.

UNICOR WARRANTY

Life Expectancy for UNICOR Seating

The life expectancy of a chair is based upon the normal use of the chair, as defined below.

Based on a 40 hour week by individuals of 250 lbs or less, unless otherwise indicated, without abuse or misuse, UNICOR seating will have the indicated life expectancy for the following components:

All non moving metal components	10 years
Self-skinned urethane parts, plastic shells	10 years
Casters	10 years
Wood parts and frames	10 years
Mechanism	10 years
Pneumatic cylinders	10 years
Fabrics	3 years (excludes COM/COL)

This life expectancy statement applies to the original purchaser of UNICOR's seating products, and is in effect upon the receipt of order.

All UNICOR seating is manufactured to the highest industry standards shall be free from defects in material and workmanship. For more information and ordering call our customer service line at 800 827-3168.